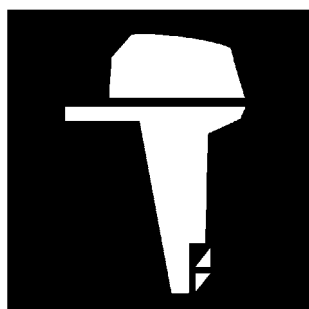




**PARTS
CATALOGUE
CATALOGO
DE REPUESTOS**

F150BET'13 (6BM6)

FL150BET'13 (6BN6)

F150BET/FL150BET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

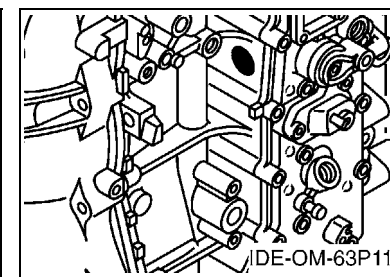
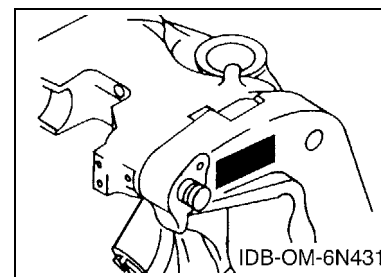
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F150B	6BM-1002287	FL150B	6BN-1000385

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6BM6	F150BET
2	6BN6	FL150BET

PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2F5-83310-60	ENSAMBLAJE DE LA LUZ	2
115-83311-60	.BOMBILLA (6V-18W)	1

4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

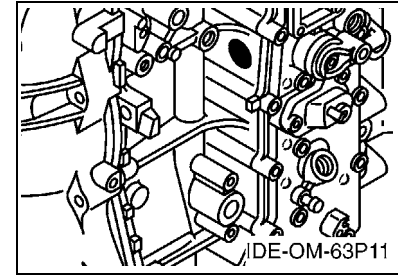
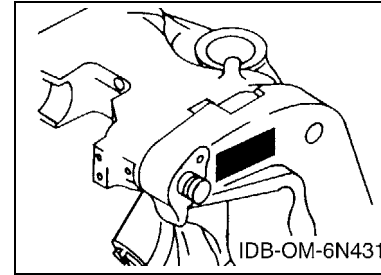
CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2N4-24110-00-X5	COMP. DEL TANQUE	2 MXR
3J1-24240-10	.GRAFICO, DEL TANQUE	1 PARA MXR

5. Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

6. EL asterisco (*) antes del número de referencia indica los elementos modificados después de la primera edición.

7. Números de serie

N° de Serie del motor



8. Números de serie del motor

Modelo	N° de serie	Modelo	N° de serie
F150B	6BM-1002287	FL150B	6BN-1000385

9. Códigos de color aplicables

Abreviatura	Nombre de color	Código de color
DBN1	DARK BLUISH GRAY 1	008D

10. Informacion para la columna de cantidades

Columna N°	Nombre de la columna de cantidades	Modelo aplicable
1	6BM6	F150BET
2	6BN6	FL150BET

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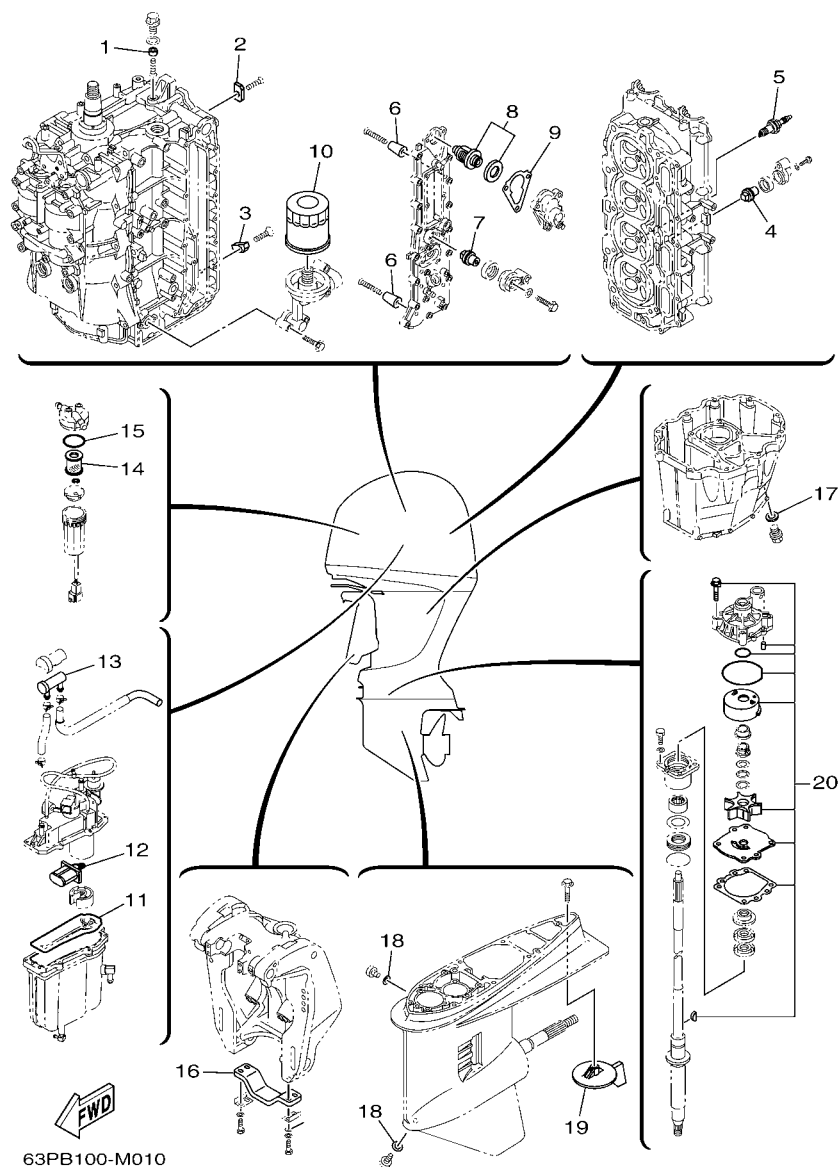


FIG. 1 SCHEDULED SERVICE PARTS PARTES DE REPUESTO TEMPORALES

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	GBM6	GBN6			REMARKS OBSERVACIONES
1	63P-11325-21	ANODE ANODO	1	1			
2	63P-11325-11	ANODE ANODO	4	4			
3	63P-11325-01	ANODE ANODO	1	1			
4	67F-11325-01	ANODE ANODO	2	2			
5	94702-00391	PLUG, SPARK (NGK LFR5A-11) BUJIA (NGK LFR5A-11)	4	4			
6	68T-11325-00	ANODE ANODO	8	8			
7	67F-11325-01	ANODE ANODO	1	1			
8	67F-12411-01	THERMOSTAT TERMOSTAT	1	1			
9	63P-12414-00	GASKET, COVER EMPAQUE	1	1			
10	69J-13440-01	ELEMENT ASSY, OIL CLEANER ELEMENTO FILTRO DE ACEITE	1	1			
11	63P-14984-00	GASKET, FLOAT CHAMBER EMPAQUE CAMARA DE BOIA	1	1			
12	63P-13915-00	FILTER FILTRO	1	1			
13	69J-24501-10	FILTER, FUEL FIELTRO	1	1			
14	6P3-24563-01	ELEMENT, FILTER ELEMENTO DEL FILTRO	1	1			
15	6P3-24564-00	GASKET EMPAQUE	1	1			
16	6G5-45251-02	ANODE CATODE	1	1			
17	90430-14M09	GASKET JUNTA	1	1			
18	90430-08020	GASKET JUNTA	2	2			
19	6J9-45371-01	TAB-TRIM QUILLA ESTABILIZADOR	1				
	6K1-45371-02	TAB-TRIM QUILLA ESTABILIZADOR		1			
20	6S1-W0078-00	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1			

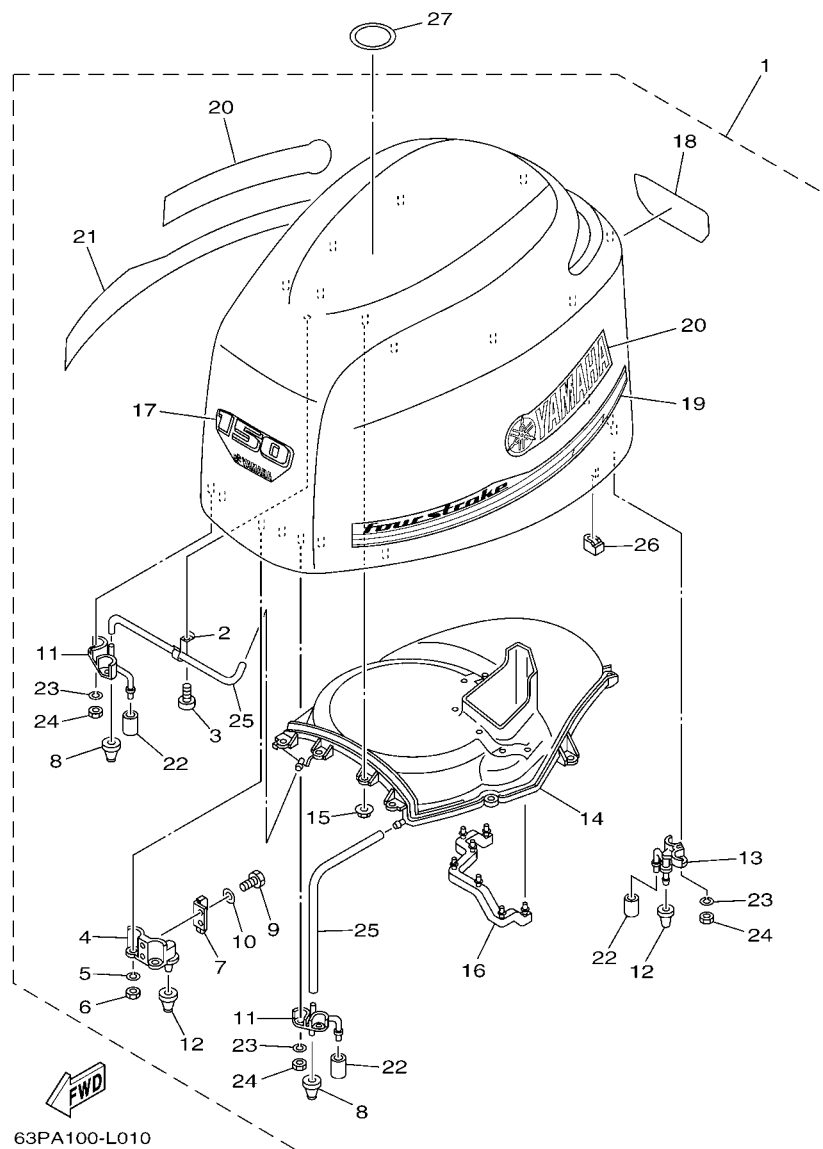
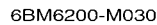


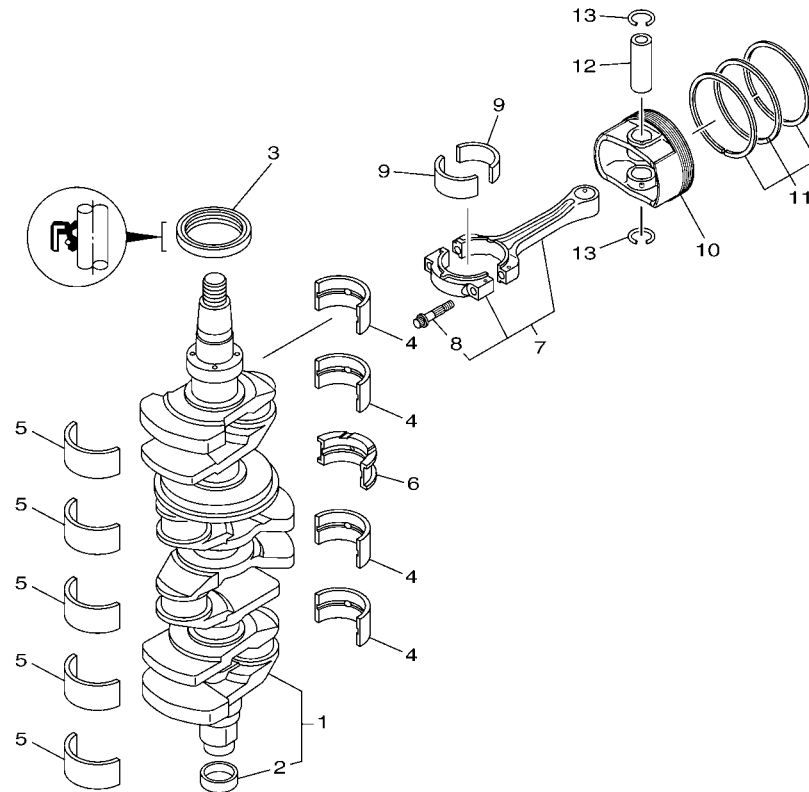
FIG. 2 TOP COWLING

SOPORTE SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-42610-40	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	1			
2	90465-10032	.CLAMP .BRIDA	1	1			
3	97780-50620	.SCREW, TAPPING .TORNILLO DE CABEZA DE CONO ACH	1	1			
4	63P-42647-00	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	2	2			
5	92990-06100	.WASHER, SPRING .ARANDELA PLANA	4	4			
6	95380-06600	.NUT, HEXAGON .TUERCA	4	4			
7	60V-42651-01	.HOOK .GANCHO	2	2			
8	69J-42663-00	.DAMPER .AMORTIGUADOR 2	2	2			
9	97095-06016	.BOLT .PERNO	4	4			
10	92995-06600	.WASHER .ARANDELA	4	4			
11	63P-42643-01	.PLATE, CLAMP .PLACA GRAMPA	2	2			
12	68F-42663-00	.DAMPER .AMORTIGUADOR 2	4	4			
13	63P-42644-00	.PLATE, CLAMP 2 .PLACA GRAMPA 2	2	2			
14	63P-42613-00	.MOLDING, AIR DUCT .MOLDURA CONDUCTO AIRE	1	1			
15	90179-06M24	.NUT .TUERCA	10	10			
16	63P-42617-00	.DAMPER, FORM .HULE DE FORMA	1	1			
17	63P-42677-40	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1	1			
18	63P-42678-40	.GRAPHIC, REAR .CALCAMONIA TRASERA	1	1			
19	63P-42675-20	.GRAPHIC, SIDE 1 .CALCAMONIA LATERAL 1	1	1			
20	63P-42681-20	.MARK, COWLING .MARCA DE CUBIERTA	2	2			
21	63P-42676-20	.GRAPHIC, SIDE 2 .CALCAMONIA LATERAL 2	1	1			
22	67F-13448-00	.CAP .TAPA	4	4			
23	92990-06100	.WASHER, SPRING .ARANDELA PLANA	8	8			
24	95380-06600	.NUT, HEXAGON .TUERCA	8	8			
25	90445-11020	.HOSE (L400) .TUBO (L400)	2	2			
26	63P-42662-00	.DAMPER .AMORTIGUADOR	4	4			
27	67F-13434-20	LABEL, CAUTION ETIQUETA DE PRECAUCION	1	1			



REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	68M6	68N6				REMARKS OBSERVACIONES
1	6BM-W009B-02-9S	CYLINDER BLOCK ASSY CYLINDRO BLOQUE COMPLETO	1	1				
2	63P-W1510-03-9S	CRANKCASE ASSY CARTER COMPLETO	1	1				
3	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1				
4	63P-11372-00	.NIPPLE, HOSE .NIPLE DE MANGUERA	1	1				
5	91814-18002	.PIN, DOWEL .PASADOR DE CLAVIJA	4	4				
6	91814-18002	.PIN, DOWEL .PASADOR DE CLAVIJA	6	6				
7	90338-25004	.PLUG .TAPON	1	1				
8	93210-25647	.O-RING .ANILLO O	1	1				
9	90105-10071	.BOLT, FLANGE .TORNILLO	10	10				
10	63P-11197-00	.PLUG, BLIND .TAPON CIEGO	1	1				
11	63P-11325-21	.ANODE .ANODO	1	1				
12	98780-05016	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA	1	1				
13	90430-14115	.GASKET .JUNTA	1	1				
14	63P-11325-11	.ANODE .ANODO	4	4				
15	90151-06M02	.SCREW, COUNTERSUNK .TORNILLO EMBUTIDO	4	4				
16	90340-27129	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	2	2				
17	93210-25552	O-RING ANILLO O	1	1				
18	90119-06M81	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1				
19	90119-08M66	BOLT, WITH WASHER TORNILLO CON ARANDELA	10	10				
20	63P-11325-01	ANODE ANODO	1	1				
21	90151-06M02	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1				
22	63P-11119-00	HANGER, ENGINE SOPORTE DEL MOTOR	1	1				
23	68F-11119-00	HANGER, ENGINE SOPORTE DEL MOTOR	1	1				
24	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	5	5				
25	63P-11351-01	GASKET, CYLINDER JUNTA, DE CILINDRO	1	1				
26	6BM-11511-00-94	COVER, CRANK CUBIERTA MANIVELA	1	1				
27	91811-11001	.PIN, DOWEL .PASADOR DE CLAVIJA	2	2				




6BM4700-L030

FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	6BM-11410-01	CRANKSHAFT CIGUENAL	1	1			
2	6CB-11478-00	.COLLAR .COLLAR	1	1			
3	93102-60004	OIL SEAL SELLO ACEITE	1	1			
4	63P-11416-31	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4			UR GREEN UR GREEN
	63P-11416-41	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4			UR RED UR RED
---	63P-11416-51	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4	---	---	UR YELLOW UR YELLOW
5	63P-11417-41	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	5	5			UR BROWN UR BROWN
	63P-11417-51	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	5	5			UR GREEN UR GREEN
	63P-11417-61	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	5	5			UR RED UR RED
	63P-11417-71	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	5	5			UR YELLOW UR YELLOW
---	63P-11417-81	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	5	5	---	---	UR BLUE UR BLUE
6	63P-11426-31	BEARING, THRUST 1 COJINETE DE EMPUJE 1	1	1			UR GREEN UR GREEN
	63P-11426-41	BEARING, THRUST 1 COJINETE DE EMPUJE 1	1	1			UR RED UR RED
	63P-11426-51	BEARING, THRUST 1 COJINETE DE EMPUJE 1	1	1			UR YELLOW UR YELLOW
7	63P-W1165-10	CONNECTING ROD ASSY BIELA COMPLETA	4	4			
---	8 63P-11654-10	.BOLT, CONNECTING ROD .TORNILLO DE BIELA	2	2	---	---	
9	63P-11656-30	PLANE BEARING, CONNECTING ROD COJINETE PLANO	8	8			UR GREEN UR GREEN
	63P-11656-40	PLANE BEARING, CONNECTING ROD COJINETE PLANO	8	8			UR BLUE UR BLUE
	63P-11656-50	PLANE BEARING, CONNECTING ROD COJINETE PLANO	8	8			UR RED UR RED
10	63P-11631-10-93	PISTON (STD) PISTON (NORMA)	4	4			
---	63P-11635-10	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	4	4	---	---	AP AP
11	63P-11603-01	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	4	4			
	63P-11604-00	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	4	4			AP AP
12	63P-11633-10	PIN, PISTON PASADOR, PISTON	4	4			
13	63P-11634-00	CLIP, PISTON PIN PRESILLA, BULON DE PISTON	8	8			
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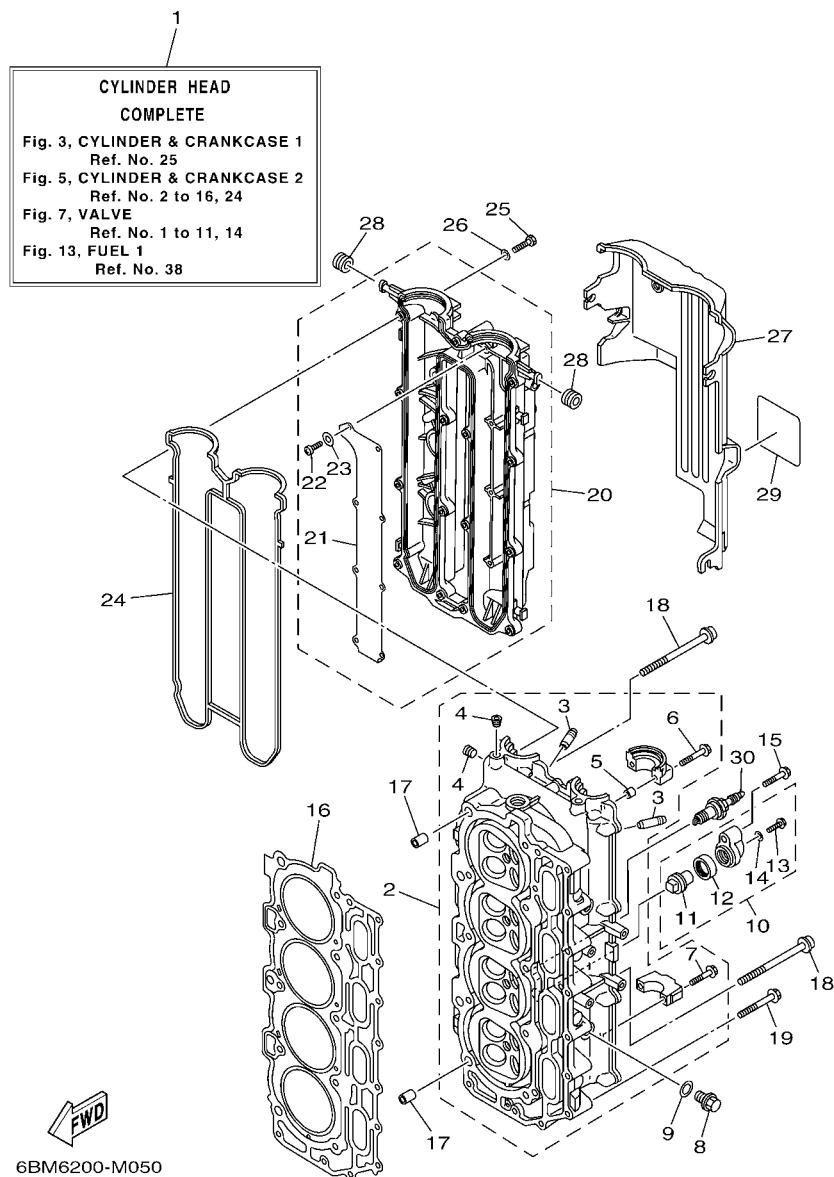
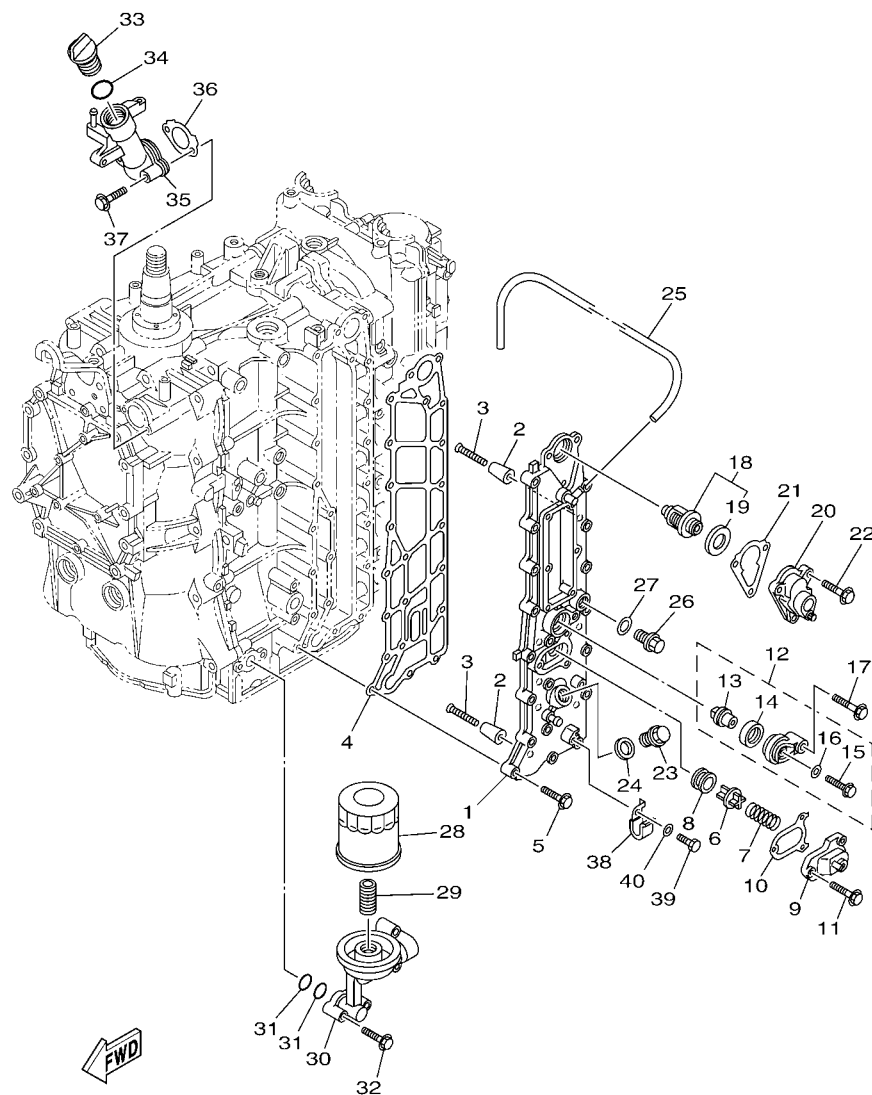


FIG. 5 CYLINDER & CRANKCASE 2 CILINDRO & CARTER 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-W009A-03-9S	CYLINDER HEAD COMPLETE CILINDRO CULATA COMPLETO	1	1			
2	63P-11110-10-9S	CYLINDER HEAD ASSY CULATA DE CILINDRO COMPLETA	1	1			
3	6S5-11133-10	.GUIDE, VALVE 1 .GUIA DE VALVULA 1	16	16			
4	90344-51019	.PLUG, TAPER SCREW .TAPON DE TORNILLO AHUSADO	3	3			
5	91809-08006	.PIN, DOWEL .PASADOR DE CLAVIJA	4	4			
6	90119-07235	.BOLT/WASHER-CAM CAPS .TORNILLO CON ARANDELA	4	4			
7	90119-07234	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	16	16			
8	90340-14M06	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	2	2			
9	90430-14115	GASKET JUNTA	2	2			
10	69J-11301-00	ANODE COVER ASSY CONJUNTO CUBIERTA DE ANODO	2	2			
11	67F-11325-01	.ANODE .ANODO	1	1			
12	67F-11328-00	.GROMMET, ANODE .TAPON	1	1			
13	90105-06M07	.BOLT, FLANGE .TORNILLO	1	1			
14	90430-06M03	.GASKET JUNTA	1	1			
15	97575-08540	BOLT, WITH WASHER PERNO CON ARANDELA	2	2			
16	63P-11181-00	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	1	1			
17	99530-14016	PIN, DOWEL PASADOR, DE ESPIGA	2	2			
18	90155-10006	SCREW, FLAT FILLISTER TORNILLO CABEZA PLANA RAN.	10	10			
19	90119-08M91	BOLT, WITH WASHER TORNILLO CON ARANDELA	10	10			
20	63P-11191-00-9S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	1			
21	63P-11135-00	.PLATE, BREATHER 3 .PLACA RESPIRADERO 3	1	1			
22	98507-04008	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	8	8			
23	92907-04600	.WASHER .ARANDELA	8	8			
24	63P-11193-00	GASKET, HEAD COVER 1 EMPAQUE	1	1			
25	97095-06030	BOLT PERNO	13	13			
26	92995-06600	WASHER ARANDELA	13	13			
27	63P-11192-01	COVER, CYLINDER HEAD 2 TAPA CULATA DE CILINDRO 2	1	1			



6BM5700-L050

FIG. 6 CYLINDER & CRANKCASE 3 CILINDRO & CARTER 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-41113-03-9S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	1			
2	68T-11325-00	ANODE ANODO	8	8			
3	90151-05M05	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	8	8			
4	63P-41114-A2	GASKET, EXHAUST OUTER COVER EMPAQUE	1	1			
5	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	19	19			
6	6G5-12416-00	VALVE, PRESSURE CONTROL VALVULA DE CONTROL DE PRESION	1	1			
7	90501-16M11	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1			
8	90480-20M05	GROMMET TAPON	1	1			
9	67F-1246A-01-9S	COVER 1 CUBIERTA 1	1	1			
10	67F-12435-A0	GASKET EMPAQUE	1	1			
11	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3			
12	69J-11301-00	ANODE COVER ASSY CONJUNTO CUBIERTA DE ANODO	1	1			
13	67F-11325-01	.ANODE .ANODO	1	1			
14	67F-11328-00	.GROMMET, ANODE .TAPON	1	1			
15	90105-06M07	.BOLT, FLANGE .TORNILLO	1	1			
16	90430-06M03	.GASKET .JUNTA	1	1			
17	97575-08540	BOLT, WITH WASHER PERNO CON ARANDELA	1	1			
18	67F-12411-01	THERMOSTAT TERMOSTAT	1	1			
19	67F-12412-00	.SEAL, THERMOSTAT .SELLO TERMOSTATO	1	1			
20	63P-1240H-01-9S	COVER ASSEMBLY CUBIERTA COPL.	1	1			
21	63P-12414-00	GASKET, COVER EMPAQUE	1	1			
22	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3			
23	90340-18M09	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1			
24	90430-18130	GASKET JUNTA	1	1			
25	90445-10027	HOSE (L670) TUBO (L670)	1	1			
26	90340-14M06	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1			
27	90430-14115	GASKET JUNTA	1	1			

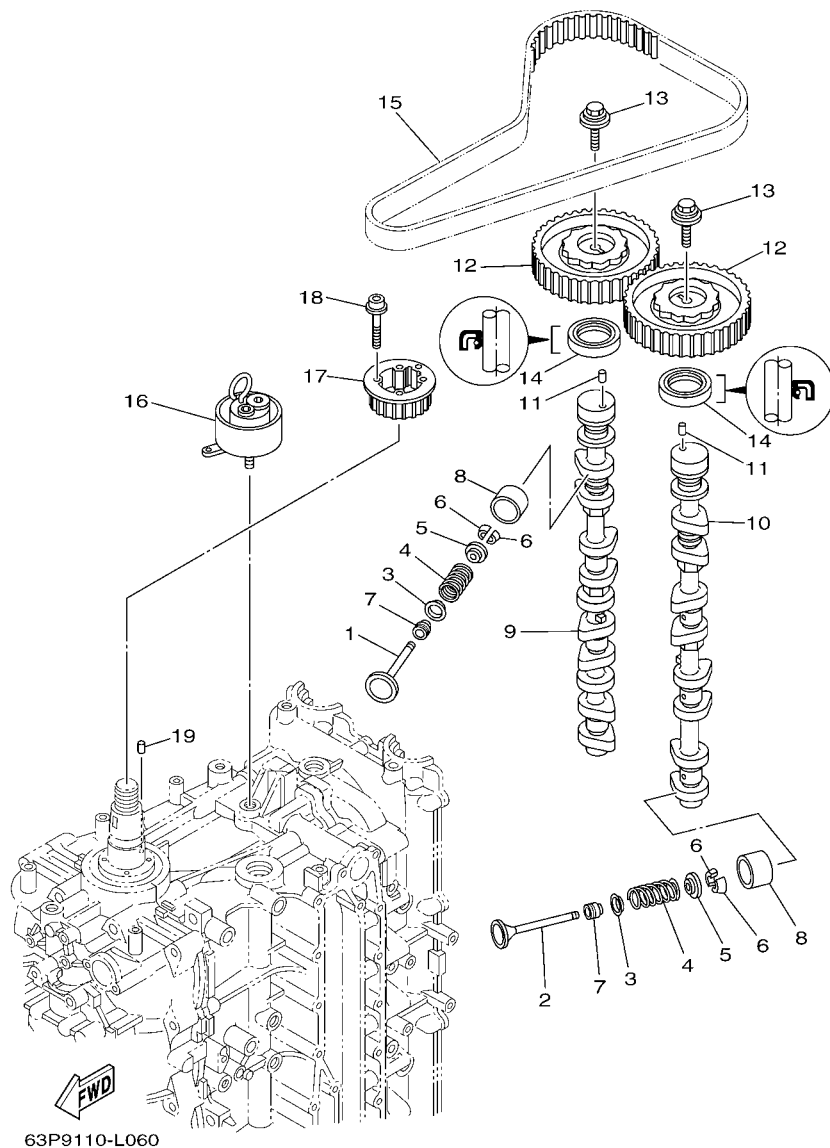


FIG. 7 VALVE

VALVULA

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-12111-00	VALVE, INTAKE VALVULA DE ADMISION	8	8			
2	63P-12121-00	VALVE, EXHAUST VALVULA DE ESCAPE	8	8			
3	K0F-A3743-00	SEAT, VALVE SPRING ASIENTO RESORTE DE VALVULA	16	16			
4	6CB-12113-00	SPRING, VALVE INNER RESORTE VALVULA INTERNA	16	16			
5	K0F-A3741-00	RETAINER, VALVE SPRING RETEN RESORTE DE VALVULA	16	16			
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER SEGURO DE VALVULA	32	32			
7	51Y-12119-00	SEAL, VALVE STEM SELLO DE ACEITE VALVULA	16	16			
8	K0F-A3751-00	LIFTER, VALVE (3.000) LEVANTADOR DE VALVULA (3.000)	16	16			UR
	K0F-A3751-10	LIFTER, VALVE (3.025) LEVANTADOR DE VALVULA (3.025)	16	16			UR
	K0F-A3751-20	LIFTER, VALVE (3.050) LEVANTADOR DE VALVULA (3.050)	16	16			UR
	K0F-A3751-30	LIFTER, VALVE (3.075) LEVANTADOR DE VALVULA (3.075)	16	16			UR
	K0F-A3751-40	LIFTER, VALVE (3.100) LEVANTADOR DE VALVULA (3.100)	16	16			UR
	K0F-A3751-50	LIFTER, VALVE (3.122) LEVANTADOR DE VALVULA (3.122)	16	16			UR
	K0F-A3751-60	LIFTER, VALVE (3.142) LEVANTADOR DE VALVULA (3.142)	16	16			UR
	K0F-A3751-70	LIFTER, VALVE (3.162) LEVANTADOR DE VALVULA (3.162)	16	16			UR
	K0F-A3751-80	LIFTER, VALVE (3.182) LEVANTADOR DE VALVULA (3.182)	16	16			UR
	K0F-A3751-90	LIFTER, VALVE (3.202) LEVANTADOR DE VALVULA (3.202)	16	16			UR
	K0F-A3751-A0	LIFTER, VALVE (3.222) LEVANTADOR DE VALVULA (3.222)	16	16			UR
	K0F-A3751-B0	LIFTER, VALVE (3.242) LEVANTADOR DE VALVULA (3.242)	16	16			UR
	K0F-A3751-C0	LIFTER, VALVE (3.262) LEVANTADOR DE VALVULA (3.262)	16	16			UR
	K0F-A3751-D0	LIFTER, VALVE (3.282) LEVANTADOR DE VALVULA (3.282)	16	16			UR
	K0F-A3751-E0	LIFTER, VALVE (3.302) LEVANTADOR DE VALVULA (3.302)	16	16			UR
	K0F-A3751-F0	LIFTER, VALVE (3.322) LEVANTADOR DE VALVULA (3.322)	16	16			UR
	K0F-A3751-G0	LIFTER, VALVE (3.342) LEVANTADOR DE VALVULA (3.342)	16	16			UR
	K0F-A3751-H0	LIFTER, VALVE (3.362) LEVANTADOR DE VALVULA (3.362)	16	16			UR
	K0F-A3751-J0	LIFTER, VALVE (3.382) LEVANTADOR DE VALVULA (3.382)	16	16			UR
	K0F-A3751-K0	LIFTER, VALVE (3.402) LEVANTADOR DE VALVULA (3.402)	16	16			UR

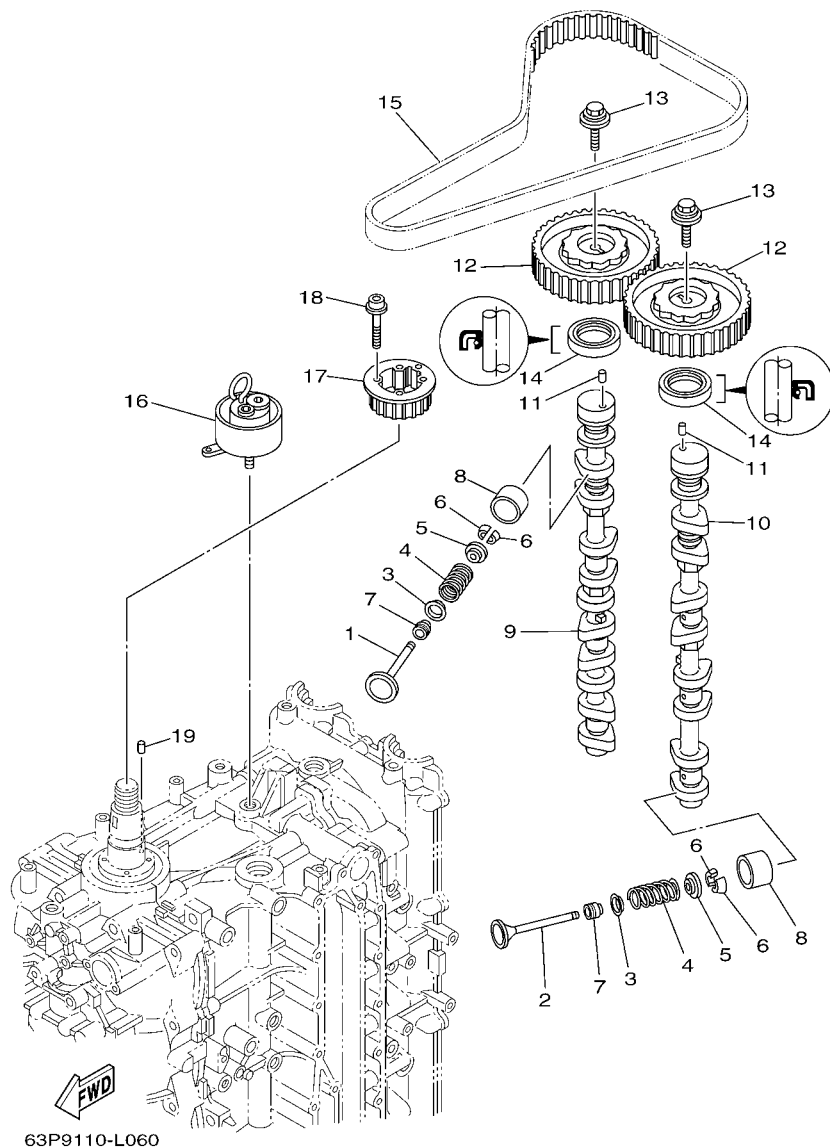


FIG. 7 VALVE

VALVULA

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
8	K0F-A3751-L0	LIFTER, VALVE (3.422) LEVANTADOR DE VALVULA (3.422)	16	16			UR UR
	K0F-A3751-M0	LIFTER, VALVE (3.442) LEVANTADOR DE VALVULA (3.442)	16	16			UR UR
	K0F-A3751-N0	LIFTER, VALVE (3.462) LEVANTADOR DE VALVULA (3.462)	16	16			UR UR
	K0F-A3751-P0	LIFTER, VALVE (3.482) LEVANTADOR DE VALVULA (3.482)	16	16			UR UR
	K0F-A3751-R0	LIFTER, VALVE (3.502) LEVANTADOR DE VALVULA (3.502)	16	16			UR UR
	K0F-A3751-S0	LIFTER, VALVE (3.522) LEVANTADOR DE VALVULA (3.522)	16	16			UR UR
	K0F-A3751-T0	LIFTER, VALVE (3.542) LEVANTADOR DE VALVULA (3.542)	16	16			UR UR
	K0F-A3753-00	LIFTER, VALVE (3.562) LEVANTADOR DE VALVULA (3.562)	16	16			UR UR
	K0F-A3753-10	LIFTER, VALVE (3.582) LEVANTADOR DE VALVULA (3.582)	16	16			UR UR
	K0F-A3753-20	LIFTER, VALVE (3.602) LEVANTADOR DE VALVULA (3.602)	16	16			UR UR
	K0F-A3753-30	LIFTER, VALVE (3.625) LEVANTADOR DE VALVULA (3.625)	16	16			UR UR
	K0F-A3753-40	LIFTER, VALVE (3.650) LEVANTADOR DE VALVULA (3.650)	16	16			UR UR
	K0F-A3753-50	LIFTER, VALVE (3.675) LEVANTADOR DE VALVULA (3.675)	16	16			UR UR
	K0F-A3753-60	LIFTER, VALVE (3.700) LEVANTADOR DE VALVULA (3.700)	16	16			UR UR
	K0F-A3753-70	LIFTER, VALVE (3.725) LEVANTADOR DE VALVULA (3.725)	16	16			UR UR
9	63P-12171-10	CAMSHAFT 1 ARBOL DE LEVAS 1	1	1			
10	63P-12181-10	CAMSHAFT 2 ARBOL DE LEVAS 2	1	1			
11	93605-10108	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
12	63P-11537-00	GEAR, DRIVEN ENGRANAJE TRACCION	2	2			
13	90119-10050	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			
14	93102-38008	OIL SEAL SELLO ACEITE	2	2			
15	63P-46241-00	BELT CORREA	1	1			
16	63P-11590-01	TENSIONER ASSY TENSOR COMPLET	1	1			
17	63P-11536-01	GEAR, DRIVE ENGRANAJE TRACCION	1	1			
18	90110-05020	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN	4	4			
19	93605-17002	PIN, DOWEL PASADOR DE CLAVIJA	1	1			

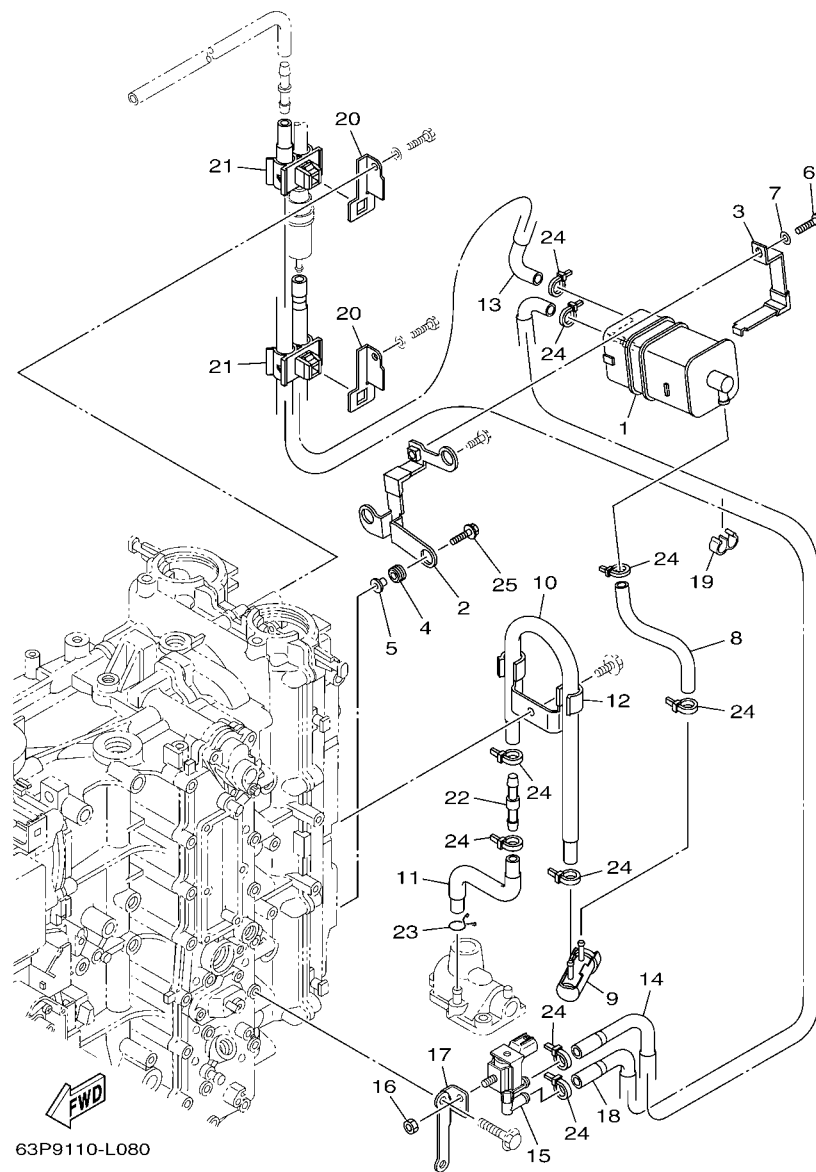


FIG. 9 INTAKE 2

ADMISION 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	6P2-24170-00	CANISTER ASSY FRANJA DE DEPOSITO DE COMBUST.	1	1			
2	63P-2134X-00	BRACKET, CANISTER SOPORTE	1	1			
3	63P-2419A-01	HOLDER SOSTEN	1	1			
4	90480-10M23	GROMMET TAPON	3	3			
5	90387-06M60	COLLAR ESPACIADOR	3	3			
6	97095-06016	BOLT PERNO	1	1			
7	92995-06600	WASHER ARANDELA	1	1			
8	64P-24313-00	PIPE 3 TUBO 3	1	1			
9	69J-24502-00	FILTER, FUEL FIELTRO	1	1			
10	64P-24312-00	PIPE 2 TUBO 2	1	1			
11	64P-24311-00	PIPE, FUEL 1 TUBO DE COMBUSTIBLE 1	1	1			
12	63P-24367-01	CLAMP, FUEL PIPE 2 GRAMPA DE TUBO DE COMBUST.2	1	1			
13	64P-24315-00	PIPE 5 TUBO DE DESAGUE	1	1			
14	64P-24316-00	PIPE 6 TUBO 6	1	1			
15	6C5-86120-00	SOLENOID VALVE ASSY VALVULA SOLENOIDE CONJ.	1	1			
16	95380-06600	NUT, HEXAGON TUERCA	1	1			
17	63P-81845-10	PLATE PLACA	1	1			
18	64P-24314-10	PIPE 4 TUBO 4	1	1			
19	90464-09M31	CLAMP BRIDA	1	1			
20	63P-24364-01	STAY SOPORTE	2	2			
21	90464-11012	CLAMP BRIDA	2	2			
22	6E5-24379-00	PIPE, JOINT 4 TUBO DE UNION 4	1	1			
23	90467-09M09	CLIP PRESILLA	1	1			
24	90465-11M10	CLAMP BRIDA	9	9			
25	90119-06135	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			

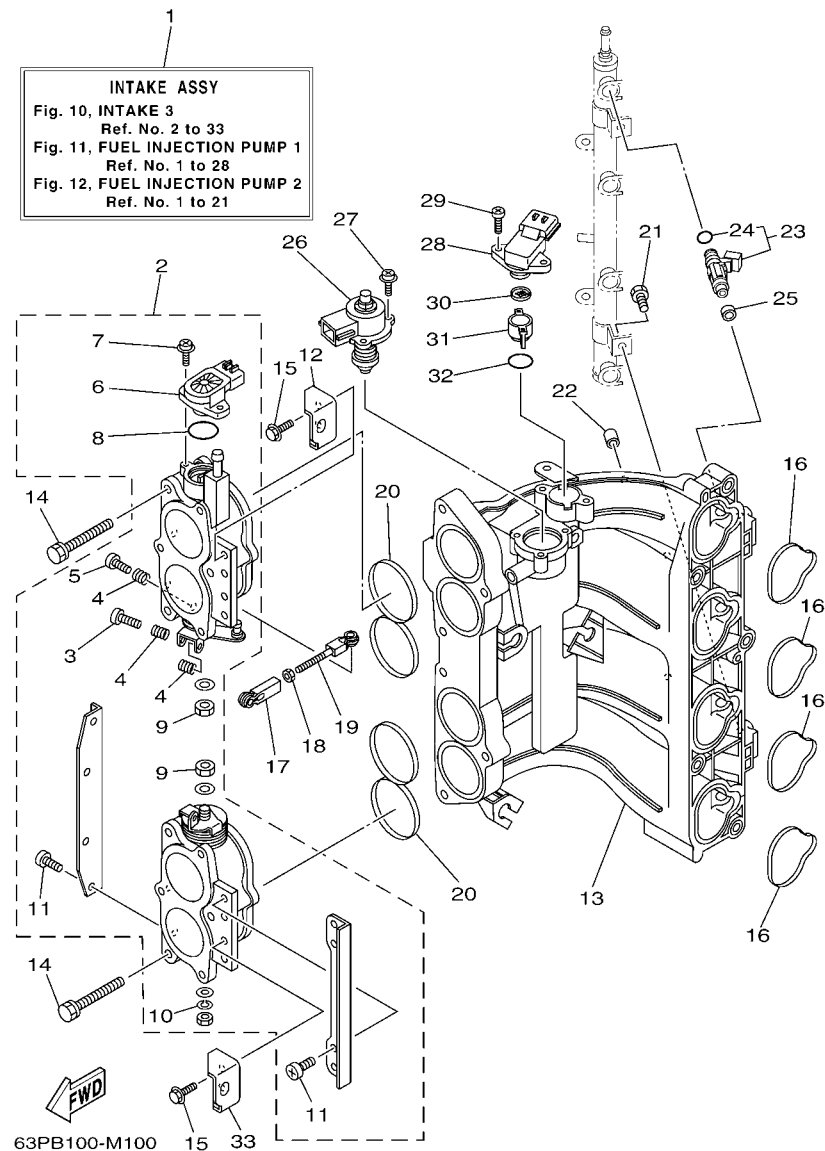


FIG. 10 INTAKE 3

ADMISION 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-14200-23	INTAKE ASSY ADMISION COMPL.	1	1			EXCEPT FOR CAR
	63P-14200-41	INTAKE ASSY ADMISION COMPL.	1	1			EXCEPT FOR CAR
2	63P-13751-01	BODY, THROTTLE 1 CAJA 1	1	1			FOR CAR
3	69J-14321-00	.SCREW, THROTTLE .TORNILLO DE OBTURADOR	1	1			FOR CAR
4	68V-14331-00	.SPRING, THROTTLE VALVE .RESORTE VALVULA ACELERADOR	3	3			
5	68V-14323-00	.SCREW, AIR ADJUSTING .TORNILLO DE AJUSTE DE AIRE	1	1			
6	6S1-85885-00	.THROTTLE SENSOR ASSY .TERMICA SENSORIO	1	1			
7	68V-81145-01	.SCREW 1 .TORNILLO 1	2	2			
8	68V-8182L-00	.O-RING 1 .ANILLO EN O	1	1			
9	3CF-14594-00	.NUT .TUERCA	2	2			
10	68V-14356-00	.WASHER, SPRING .ARANDELA DE RESORTE	1	1			
11	68V-14565-00	.SCREW .TORNILLO	8	8			
12	63P-14291-00	BRACKET 1 SOPORTE 1	1	1			
13	63P-13641-00	MANIFOLD, INTAKE 1 CONECTOR DE ADMISION 1	1	1			
14	63P-14496-00	BOLT PERNO	6	6			
15	97595-06516	BOLT, WITH WASHER PERNO CON ARANDELA	4	4			
16	63P-13645-00	GASKET, MANIFOLD 1 EMPAQUE	4	4			
17	6H4-41237-00	JOINT, LINK CONECTOR	1	1			
18	95380-05700	NUT TUERCA	1	1			
19	682-41238-01	JOINT, LINK CONECTOR	1	1			
20	63P-13557-00	GASKET EMPAQUE	2	2			
21	63P-14446-00	BOLT PERNO	2	2			
22	63P-13643-00	COVER, MANIFOLD CUBIERTA DE COLECTOR	4	4			
23	63P-13761-01	INJECTOR INYECTOR	4	4			
24	68V-1416A-00	.O-RING .ANILLO O	1	1			
25	68V-13766-00	RUBBER, INJECTOR ANILLO PROTECTOR	4	4			
26	63P-1312A-01	VALVE, CONTROL EMBLEMA, YAMAHA	1	1			

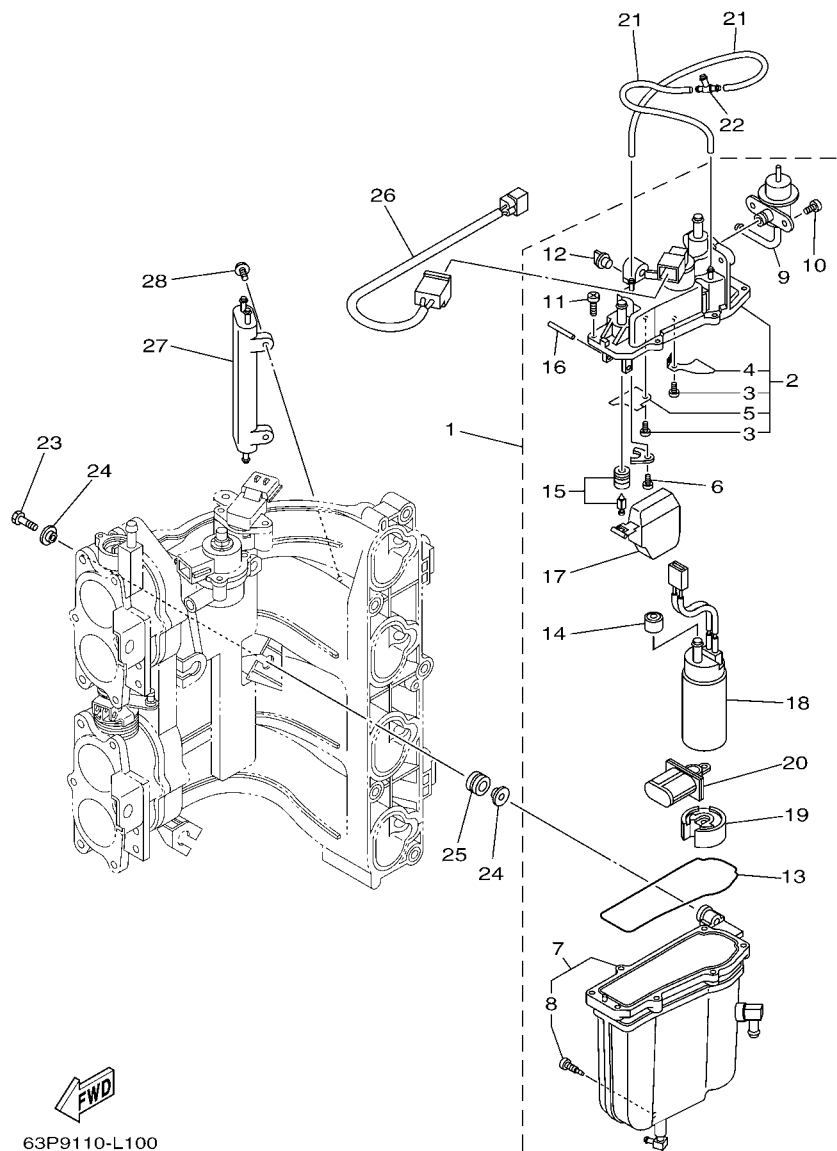
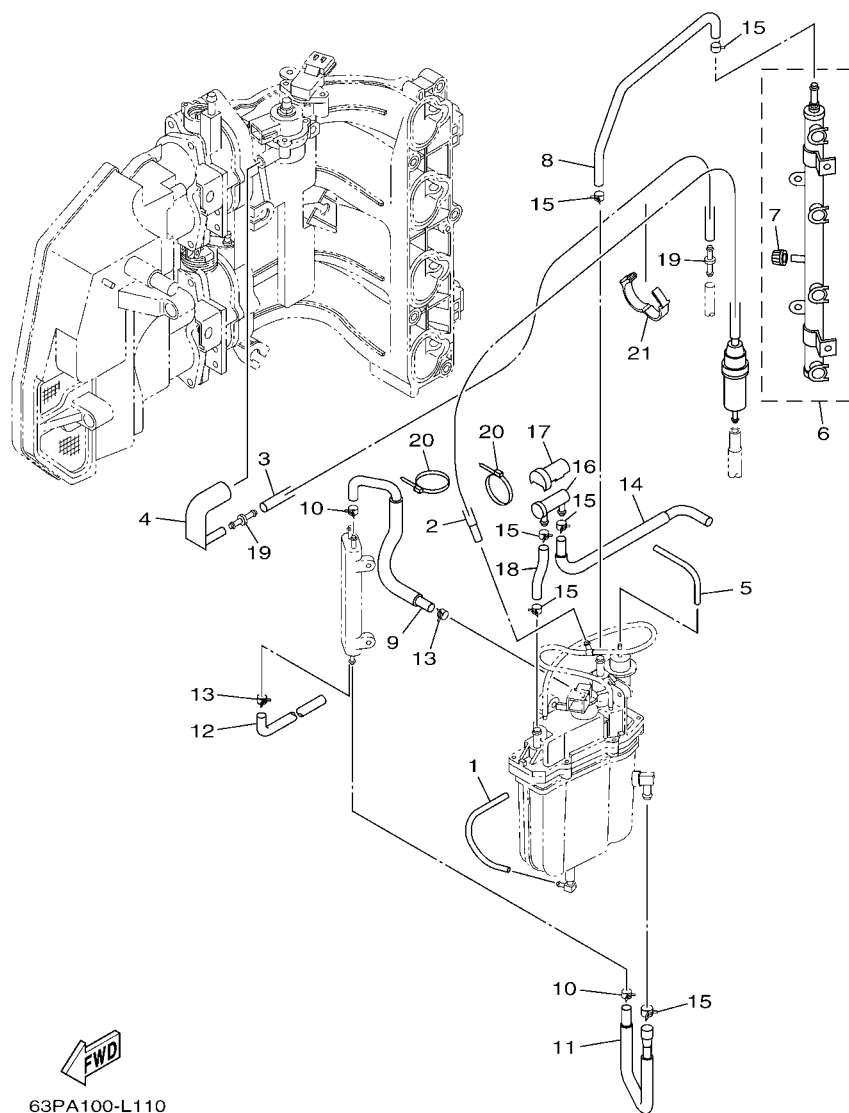


FIG. 11 FUEL INJECTION PUMP 1 BOMBA DE INYECTOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-14180-02	FLOAT CHAMBER ASSY CAMARA DE BOIA COMPLETE	1	1			
2	63P-14182-00	.COVER, FLOAT CHAMBER .TAPA DE CAMARA DE BOIA	1	1			
3	4SV-24453-00	..SCREW ..TORNILLO	2	2			
4	63P-2411R-00	..PLATE 1 ..PLACA 1	1	1			
5	63P-2411T-00	..PLATE 2 ..PLACA 2	1	1			
6	4SV-24453-00	..SCREW ..TORNILLO	1	1			
7	63P-14181-00	.BODY, FLOAT CHAMBER 1 .CUERPO DE CAMARA DE BOIA	1	1			
8	63P-14191-00	..PLUG, DRAIN ..TORNILLO, DE DRENAJE	1	1			
9	63P-13906-00	.REGULATOR, PRESSURE .REGULADOR	1	1			
10	63P-14565-00	..SCREW ..TORNILLO	2	2			
11	63P-14567-00	..SCREW ..TORNILLO	7	7			
12	69J-14225-01	..CAP ..TAPA	1	1			
13	63P-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	1	1			
14	68V-13781-20	.GROMMET & COLLAR SET .TOPON Y COLLAR	1	1			
15	63P-14546-00	.VALVE, NEEDLE ..VALVULA DE AGUJA	1	1			
16	68V-14386-00	..PIN, FLOAT ..PASADOR DE BOIA	1	1			
17	63P-14985-00	..FLOAT ..BOIA	1	1			
18	63P-13907-03	.FUEL PUMP COMP. .BOMBA DE COMBUSTIBLE COMPLETA	1	1			
19	63P-13784-00	.COVER, PUMP ..CUBIERTA DE BOMBA	1	1			
20	63P-13915-00	.FILTER ..FILTRO	1	1			
21	63P-14148-00	PIPE TUBO	2	2			
22	69J-24379-00	PIPE, JOINT 4 TUBO DE UNION 4	1	1			
23	63P-14777-00	BOLT PERNO	3	3			
24	69J-13716-00	COLLAR COLLAR	6	6			
25	6BM-13593-00	DAMPER COJINETE DE RODILLOS	3	3			
26	63P-8259L-00	WIRE HARNESS ASSY 1 CONJUNTO DE CABLES 1	1	1			
27	69J-21841-02	COOLER ENFRIADOR	1	1			



63PA100-L110

FIG. 12 FUEL INJECTION PUMP 2

BOMBA DE INYECTOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-14149-00	PIPE TUBO	1	1			
2	63P-13971-00	PIPE, FUEL 1 ANILLO DE ESPACIADOR	1	1			WITH FILTER WITH FILTER
3	63P-13546-00	HOSE 2 SELLO	1	1			
4	63P-13545-00	HOSE 1 SELLO	1	1			
5	63P-13532-10	HOSE, VACUUM SENSING 3 MANGUERA, DE VACIO 3	1	1			
6	63P-13160-00	DELIVERY PIPE ASSY 1 TUBO DE LLEGADA CONJUNTO 1	1	1			
7	63P-14225-00	.CAP .TAPA	1	1			
8	63P-13974-20	PIPE, FUEL 4 TUBO, COMBUSTIBLE 4	1	1			EXCEPT FOR CAR EXCEPT FOR CAR
	63P-13974-30	PIPE, FUEL 4 TUBO, COMBUSTIBLE 4	1	1			FOR CAR FOR CAR
9	63P-13976-00	PIPE, FUEL 6 TUBO, COMBUSTIBLE 6	1	1			EXCEPT FOR CAR EXCEPT FOR CAR
	63P-13976-30	PIPE, FUEL 6 TUBO, COMBUSTIBLE 6	1	1			FOR CAR FOR CAR
10	68V-2411M-00	CLIP PRESILLA	2	2			
11	63P-24317-00	PIPE 7 TUBO 7	1	1			EXCEPT FOR CAR EXCEPT FOR CAR
	63P-24317-20	PIPE 7 TUBO 7	1	1			FOR CAR FOR CAR
12	63P-2247B-00	HOSE 2 TUBO 2	1	1			
13	68V-24519-00	CLIP PRESILLA	2	2			
14	63P-24325-00	PIPE 14 TUBO 14	1	1			EXCEPT FOR CAR EXCEPT FOR CAR
	63P-24325-30	PIPE 14 TUBO 14	1	1			FOR CAR FOR CAR
15	68V-13577-00	CLIP PRESILLA	6	6			
16	69J-24501-10	FILTER, FUEL FIELTRO	1	1			
17	69J-24599-10	CAP SELLO TAPA	1	1			
18	63P-13975-00	PIPE, FUEL 5 TUBO, COMBUSTIBLE 5	1	1			EXCEPT FOR CAR EXCEPT FOR CAR
	63P-13975-30	PIPE, FUEL 5 TUBO, COMBUSTIBLE 5	1	1			FOR CAR FOR CAR
19	6P2-13758-00	PIPE, JOINT TUBO DE JUNTA	2	2			
20	68V-2481H-00	CLAMP GRAMPA	2	2			
21	90464-26001	CLAMP BRIDA	1	1			

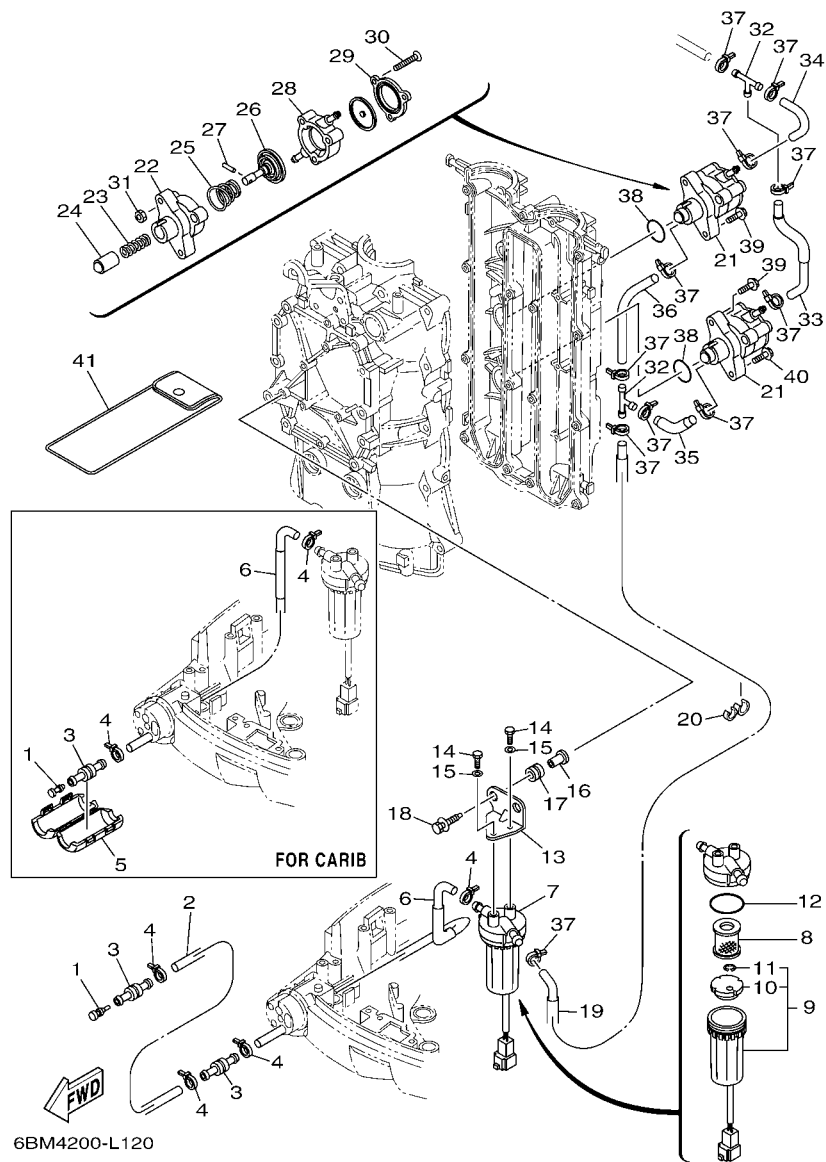
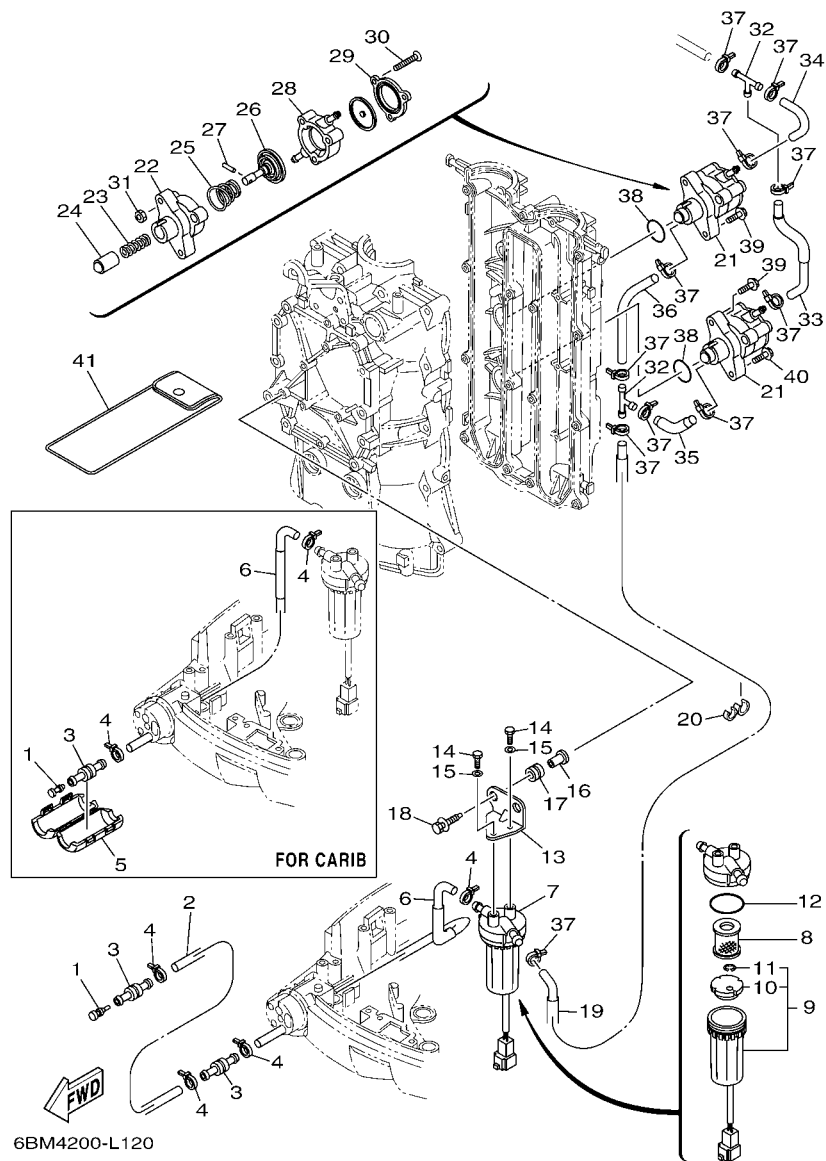


FIG. 13 FUEL 1

COMBUSTIBLE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
1	689-85547-00	DAMPER AMORTIGUADOR	1	1		
2	90445-13511	HOSE (L2000) TUBO (L2000)	1	1		EXCEPT FOR CAR EXCEPT FOR CAR
3	6R3-24377-10	PIPE, JOINT 2 TUBO DE UNION 2	2	2		EXCEPT FOR CAR EXCEPT FOR CAR
	6R3-24377-10	PIPE, JOINT 2 TUBO DE UNION 2	1	1		FOR CAR FOR CAR
4	90465-11M10	CLAMP BRIDA	4	4		EXCEPT FOR CAR EXCEPT FOR CAR
	90465-11M10	CLAMP BRIDA	2	2		FOR CAR FOR CAR
5	68V-24452-00	COVER CUBIERTA	1	1		FOR CAR FOR CAR
6	63P-24316-00	PIPE 6 TUBO 6	1	1		EXCEPT FOR CAR EXCEPT FOR CAR
	63P-24316-20	PIPE 6 TUBO 6	1	1		FOR CAR FOR CAR
7	6P3-24560-03	FILTER ASSY FILTRO COMPLETO	1	1		
8	6P3-24563-01	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1		
9	6P3-24562-03	.CUP, FILTER .COPA DE FILTRO	1	1		
10	6P3-24469-00	..FLOAT, WATER LEVEL ..BOIA	1	1		
11	6P3-24519-00	..CLIP ..PRESILLA	1	1		
12	6P3-24564-00	.GASKET .EMPAQUE	1	1		
13	63P-24566-00	BRACKET, FILTER SOPORTE DEL FILTRO	1	1		
14	97095-06014	BOLT PERNO	2	2		
15	92995-06600	WASHER ARANDELA	2	2		
16	90387-06M60	COLLAR ESPACIADOR	2	2		
17	90480-10M23	GROMMET TAPON	2	2		
18	90119-06071	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2		
19	63P-24311-30	PIPE, FUEL 1 TUBO DE COMBUSTIBLE 1	1	1		EXCEPT FOR CAR EXCEPT FOR CAR
	63P-24311-20	PIPE, FUEL 1 TUBO DE COMBUSTIBLE 1	1	1		FOR CAR FOR CAR
20	90464-13M34	CLAMP BRIDA	1	1		
21	63P-24410-10	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	2	2		
22	68V-24412-00	.BODY 1 .CUERPO 1	1	1		
23	68V-24454-00	.SPRING .RESORTE	1	1		



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FIG. 13 FUEL 1

COMBUSTIBLE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
24	63P-13131-00	.PLUNGER .ESPACIADOR	1	1			
25	63P-24423-00	.SPRING, DIAPHRAGM .RESORTE DE DIAFRAGMA	1	1			
26	68V-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1			
27	68V-24374-00	.PIN .PASADOR	1	1			
28	68V-24413-10	.BODY 2 .CUERPO 2	1	1			
29	63P-24414-00	.BODY 3 .CUERPO 3	1	1			
30	68V-24444-00	.SCREW .TORNILLO	3	3			
31	68V-24149-00	.NUT .TUERCA	3	3			
32	6E5-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	2	2			
33	6BM-24314-00	PIPE 4 TUBO 4	1	1			EXCEPT FOR CAR EXCEPT FOR CAR
	63P-24314-10	PIPE 4 TUBO 4	1	1			FOR CAR FOR CAR
34	63P-24315-00	PIPE 5 TUBO DE DESAGUE	1	1			EXCEPT FOR CAR EXCEPT FOR CAR
	63P-24315-10	PIPE 5 TUBO DE DESAGUE	1	1			FOR CAR FOR CAR
35	63P-24312-10	PIPE 2 TUBO 2	1	1			EXCEPT FOR CAR EXCEPT FOR CAR
	63P-24312-20	PIPE 2 TUBO 2	1	1			FOR CAR FOR CAR
36	63P-24313-10	PIPE 3 TUBO 3	1	1			EXCEPT FOR CAR EXCEPT FOR CAR
	63P-24313-20	PIPE 3 TUBO 3	1	1			FOR CAR FOR CAR
37	90465-11M10	CLAMP BRIDA	11	11			
38	93210-30682	O-RING ANILLO O	2	2			
39	90119-06M83	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3			
40	90119-06135	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1			
41	67F-28100-01	TOOL KIT JUEGO DE HERRAMIENTAS	1	1			UR UR UR UR
	67F-28100-10	TOOL KIT JUEGO DE HERRAMIENTAS	1	1			

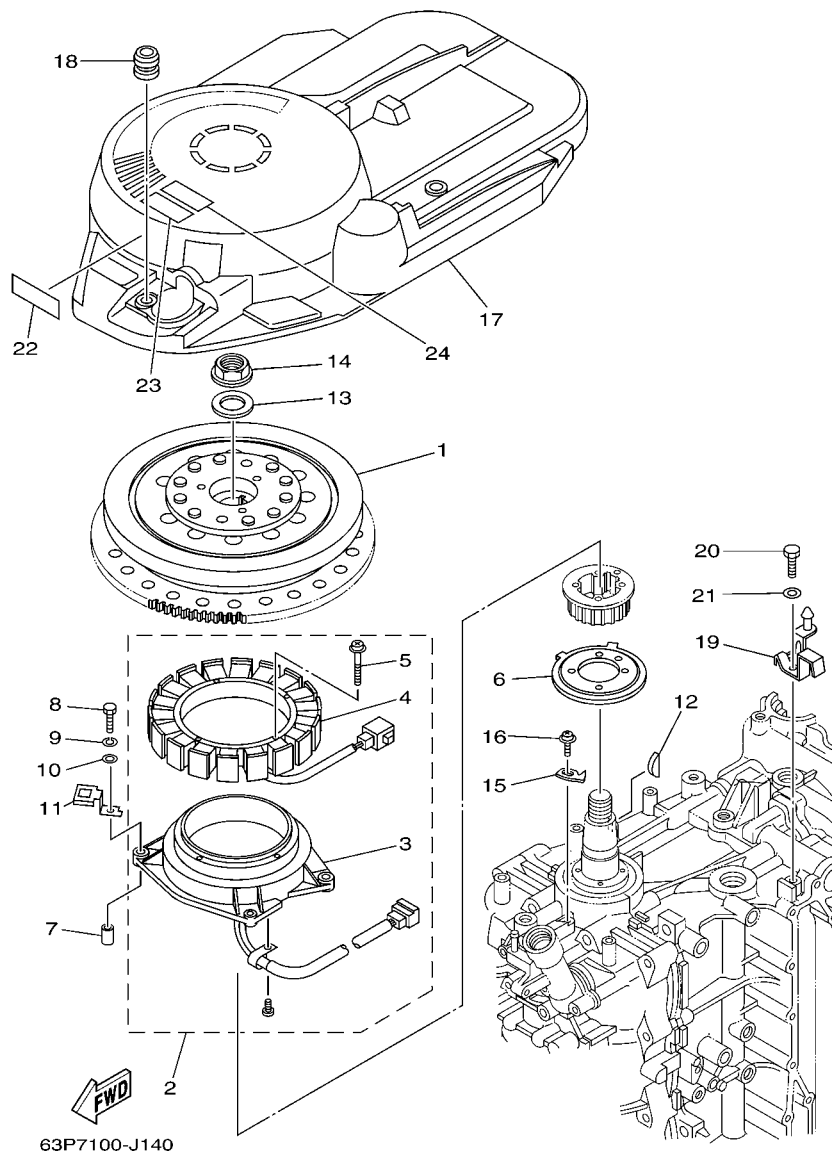
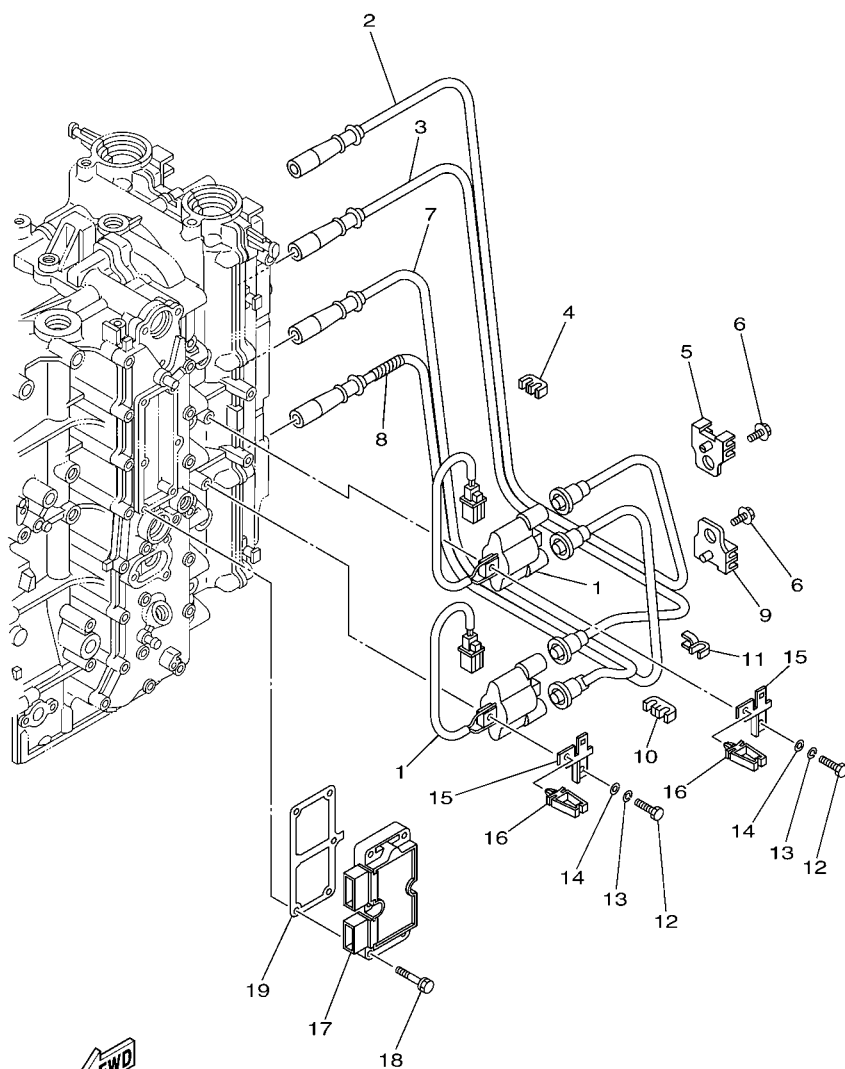


FIG. 15 GENERATOR

GENERADOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-81450-00	ROTOR ASSY ROTOR COMPLETO	1	1			
2	63P-81460-00	BASE ASSY CONJUNTO BASE	1	1			
3	63P-85580-00	.COIL, PULSER .BOBINA DE PULSACION	1	1			
4	63P-81410-00	.STATOR ASSY .ESTATOR COMPLETO	1	1			
5	63D-81345-20	.SCREW, WITH WASHER (M6X30) .TORNILLO, CON ARANDELA (M6X30)	4	4			
6	63P-81673-01	ROTOR ROTOR	1	1			
7	99530-08012	PIN, DOWEL PASADOR, DE ESPIGA	2	2			
8	97095-06035	BOLT PERNO	4	4			
9	92995-06100	WASHER, SPRING ARANDELA	4	4			
10	92995-06600	WASHER ARANDELA	4	4			
11	63P-81845-00	PLATE PLACA	2	2			
12	90280-05015	KEY, WOODRUFF CUNA WOODRUFF	1	1			
13	90201-24014	WASHER, PLATE ARANDELA PLANA	1	1			
14	90179-24002	NUT TUERCA	1	1			
15	6P2-81332-00	PLATE, TIMING PLACA REGULADOR DE TIEMPO	1	1			
16	97985-06210	SCREW, WITH WASHER TORNILLO, CON ARANDELA	1	1			
17	63P-81337-00	COVER, FLYWHEEL CUBIERTA DE VOLANTE	1	1			
18	663-82317-01	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	3	3			
19	63P-8132G-00	PLATE PLACA	1	1			
20	97095-06016	BOLT PERNO	1	1			
21	92995-06600	WASHER ARANDELA	1	1			
22	63P-13437-42 63P-13437-62	MARK, CAUTION MARKER MARK, CAUTION MARKER	1 1	1 1			FOR CHN FOR CHN EXCEPT FOR CHN EXCEPT FOR CHN
23	6AH-81994-40	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1	1			
24	6AH-81994-50	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1	1			FOR CAR FOR CAR



63P7110-J150

FIG. 16 ELECTRICAL 1

EQUIPO ELECTRICO 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-82310-01	IGNITION COIL ASSY BOBINA DE ENCENDIDO COMPLETA	2	2			
2	63P-82341-00	CORD, HIGH TENSION 1 CABLE DE ALTA TENSION 1	1	1			
3	63P-82342-00	CORD, HIGH TENSION 2 CABLE DE ALTA TENSION 2	1	1			
4	67F-82361-00	CLAMP, CORD GRAMPA DE CABLE	1	1			
5	67F-82362-00	CLAMP, CORD 2 GRAMPA DE CABLE 2	1	1			
6	90119-06134	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			
7	63P-82343-00	CORD, HIGH TENSION 3 CABLE DE ALTA TENSION 3	1	1			
8	63P-82344-01	CORD, HIGH TENSION 4 CABLE DE ALTA TENSION 4	1	1			
9	67F-82362-00	CLAMP, CORD 2 GRAMPA DE CABLE 2	1	1			
10	67F-82361-00	CLAMP, CORD GRAMPA DE CABLE	1	1			
11	90464-07M41	CLAMP BRIDA	1	1			
12	97095-06025	BOLT PERNO	4	4			
13	92995-06100	WASHER, SPRING ARANDELA	4	4			
14	92995-06600	WASHER ARANDELA	4	4			
15	63P-82388-00	PLATE PLACA	2	2			
16	90464-05141	CLAMP BRIDA	2	2			
17	63P-81960-01	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	1			
18	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6			
19	63P-81975-00	PLATE, RECTIFIER FITTING PLACA ACCESORIA RECTIF.	1	1			

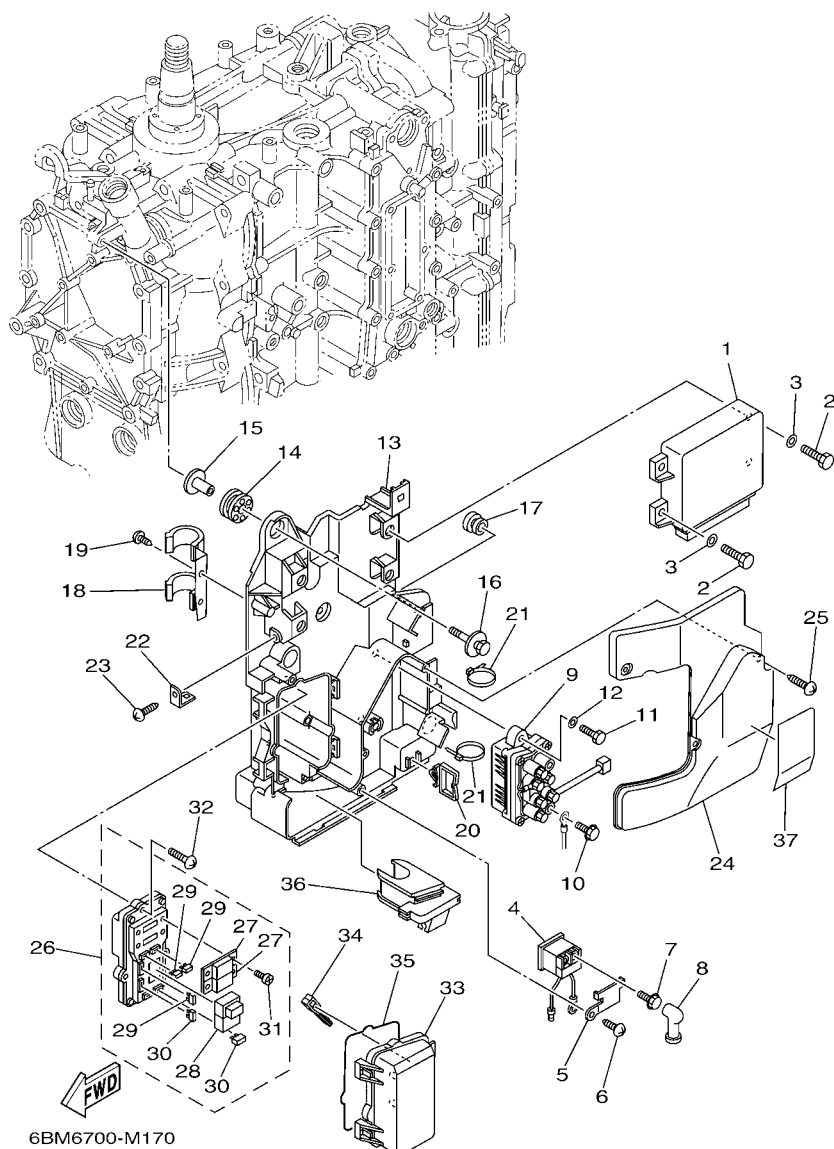


FIG. 17 ELECTRICAL 2

EQUIPO ELECTRICO 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	6BM-8591A-03	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1	1			
2	97095-06016	BOLT PERNO	4	4			
3	92995-06600	WASHER ARANDELA	4	4			
4	68V-8194A-00	RELAY RELE	1	1			
5	68V-81953-00	STAY, RELAY SOPORTE DE RELE	1	1			
6	97780-60620	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	1	1			
7	97595-06610	BOLT, WITH WASHER PERNO CON ARANDELA	2	2			
8	6G5-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	2	2			
9	63P-81950-00	RELAY ASSY RELE COMPLETO	1	1			
10	97595-06610	BOLT, WITH WASHER PERNO CON ARANDELA	2	2			
11	97013-06020	BOLT PERNO	2	2			
12	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2			
13	63P-81948-00	BRACKET SOPORTE	1	1			
14	68F-85516-01	SPACER ESPACIADOR	3	3			
15	90387-06176	COLLAR ESPACIADOR	3	3			
16	68F-85119-00	BOLT PERNO	3	3			
17	90480-10627	GROMMET TAPON	1	1			
18	63P-82594-00	CLAMP GRAMPA	1	1			
19	97780-60620	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	1	1			
20	90464-23199	CLAMP BRIDA	1	1			
21	90465-13M18	CLAMP BRIDA	3	3			
22	68V-85548-00	HOLDER SOSTEN	1	1			
23	97780-60620	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	1	1			
24	63P-81942-00	COVER CUBIERTA	1	1			
25	90169-05M00	SCREW, TRUSS HEAD TAPPING TORNILLO	3	3			
26	63P-82170-00	FUSE BOX ASSY CAJA DE FUSIBLES COMPL.	1	1			
27	63P-82151-00	.FUSE (50A) .FUSIBLE (50A)	2	2			

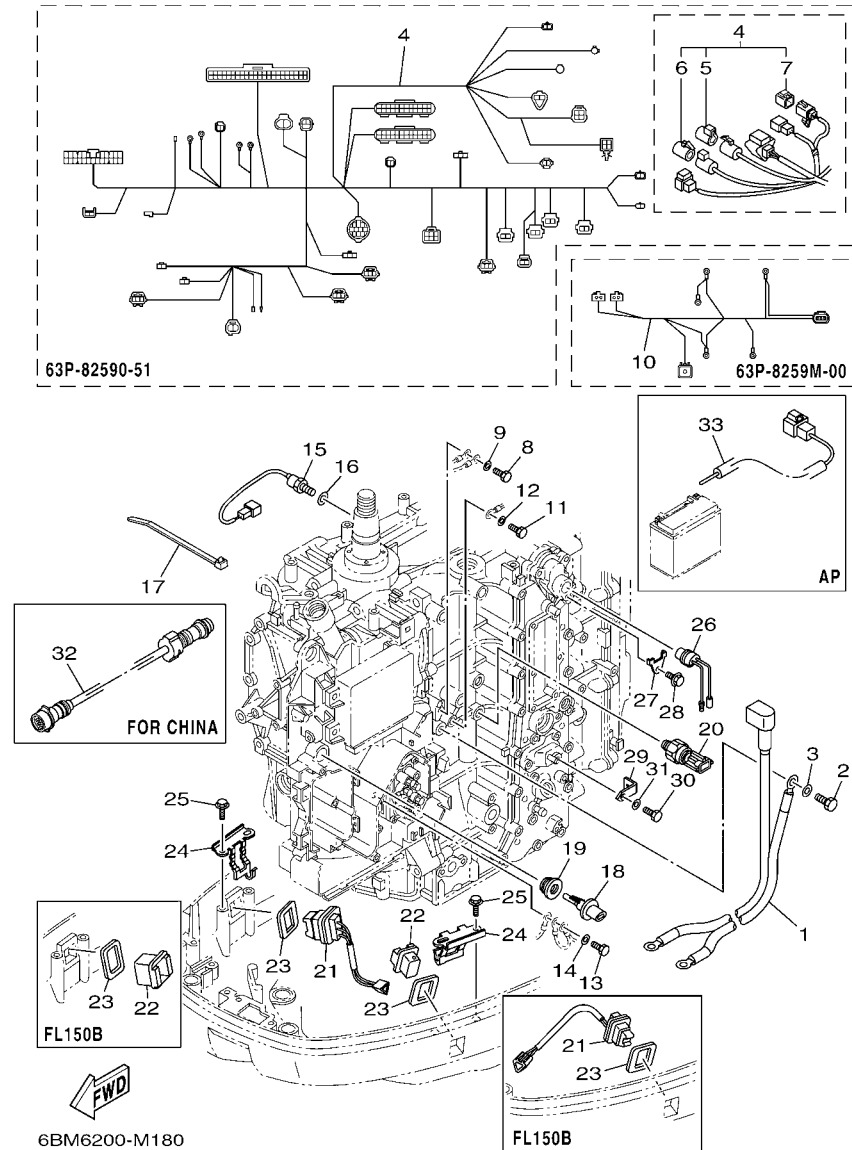
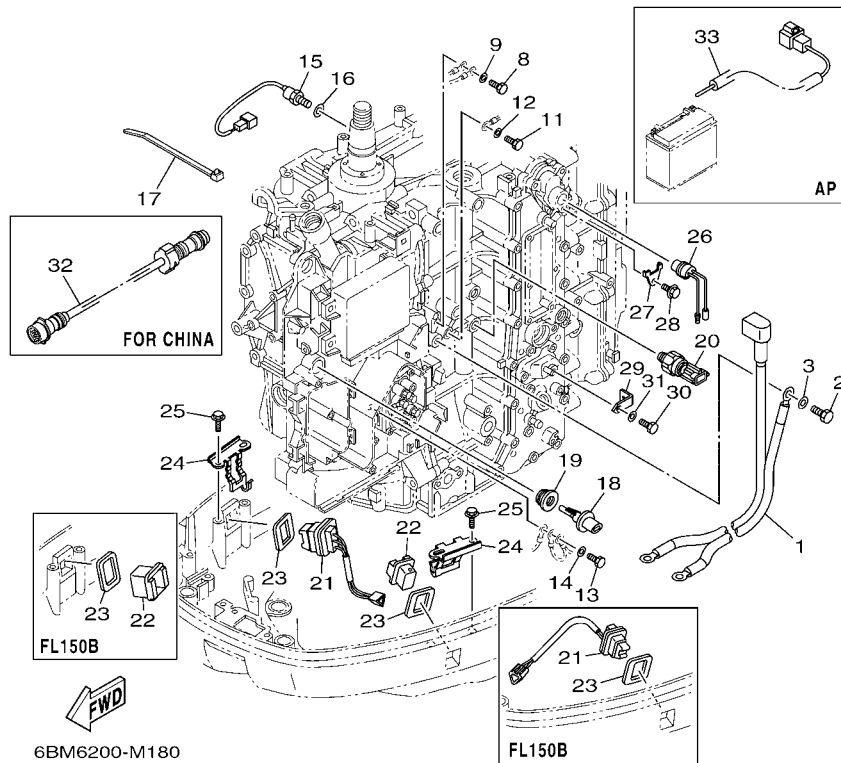


FIG. 18 ELECTRICAL 3

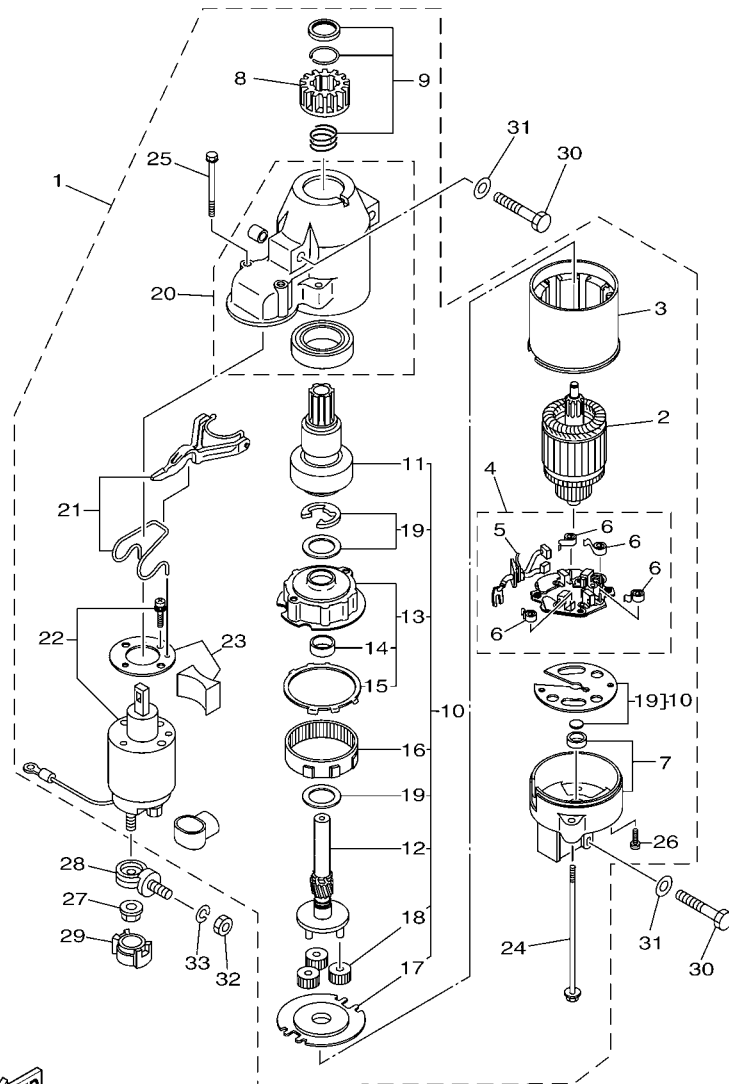
EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-82105-00	BATTERY CABLE CABLE DE BATERIA	1	1			
2	97095-08016	BOLT PERNO	1	1			
3	92995-08600	WASHER ARANDELA	1	1			
4	63P-82590-51	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	1			
5	6DA-82582-00	.CAP 1 (FEMALE) .TAPA 1	1	1			
6	6DA-82582-10	.CAP 1 (MALE) .TAPA 1	1	1			
7	6Y8-82582-11	.CAP 1 (4PIN) .CUBIERTA DE ARNES DE CABLE	1	1			
8	97095-06016	BOLT PERNO	1	1			
9	92995-06600	WASHER ARANDELA	1	1			
10	63P-8259M-00	WIRE HARNESS ASSY 2 ARNES DE CABLES	1	1			
11	97095-06016	BOLT PERNO	1	1			
12	92995-06600	WASHER ARANDELA	1	1			
13	97095-06012	BOLT PERNO	1	1			
14	92995-06600	WASHER ARANDELA	1	1			
15	61A-85790-00	THERMOSENSOR ASSY TERMICA SENSORIO	1	1			
16	92990-10600	WASHER, PLATE ARANDELA PLANA	1	1			
17	90465-11M10	CLAMP BRIDA	1	1			
18	63P-85886-00	SENSOR, AIR TEMPERATURE SENSOR	1	1			
19	63P-14435-00	GROMMET ANILLO PROTECTOR	1	1			
20	6AW-83651-00	SENDER, OIL PRESSURE TRASMISOR DE PRESION DE ACEITE	1	1			
21	69J-82563-00	TRIM & TILT SWITCH ASSY INTERRUPTOR DE INCLINACION	1	1			
22	69J-42723-01	COVER, BOTTOM CUBIERTA INFERIOR	1	1			
23	69J-82587-00	GASKET EMPAQUETADURA	2	2			
24	63P-83614-01	BRACKET SOPORTE	2	2			
25	90109-06M86	BOLT PERNO	4	4			
26	6P2-82560-01	THERMO SWITCH ASSY INTER. DE TERMO	1	1			
27	6E9-82588-00	PLATE PLACA	1	1			



EQUIPO ELECTRICO 3

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63PA700-L180

FIG. 19 STARTING MOTOR

MOTOR DE ARRANQUE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	6BR-81800-01	STARTING MOTOR ASSY MOTOR DE ARRANQUE COMPLETO	1	1			
2	67F-81850-00	..ARMATURE ASSY ..INDUCIDO COMPLETO	1	1			
3	67F-81810-00	..STATOR ASSY ..ESTATOR COMPLETO	1	1			
4	69J-81840-00	..BRUSH HOLDER ASSY ..SOSTEN DE ESCOBILLA COMPLETO	1	1			
5	69J-81801-00	..BRUSH SET ..JUEGO DE ESCOBILLA	1	1			
6	67F-81813-00	..SPRING, BRUSH ..RESORTE DE ESCOBILLA	4	4			
7	67F-81820-00	..REAR BRACKET ASSY ..CUBIERTA TRASERA COMPL	1	1			
8	67F-81808-00	..PINION ASSY ..PINON	1	1			
9	67F-81857-00	..PINION STOPPER SET ..JUEGO TAPON PINON	1	1			
10	67F-81807-00	..GEAR ASSY, STARTING MOTOR ..PINON CONJUNTO	1	1			
11	67F-81832-00	..CLUTCH, OVER RUN ..PINON COMPL	1	1			
12	67F-81836-00	..SHAFT, PINION ..ARBOL, PINON	1	1			
13	67F-81821-00	..BRACKET, CENTER 1 ..SOPORTE, CENTRO 1	1	1			
14	67F-81841-00	..BEARING ..PORTADOR	1	1			
15	67F-8183R-00	..GASKET ..EMPAQUETADURA	1	1			
16	67F-81891-00	..GEAR, RING ..ENGRANAJE ANILLO	1	1			WITH 67F-8183R-00 WITH 67F-8183R-00
17	67F-81830-00	..BRACKET, CENTER 2 ..SOPORTE, CENTRO 2	1	1			
18	60V-8183T-00	..GEAR, IDLER ..ENGRENAGE NEUTRO	3	3			
19	67F-81809-00	..WASHER KIT ..JUEGO DE ARANDELA	1	1			
20	69J-81842-00	..COVER ..TAPA	1	1			
21	6C5-81839-00	..LEVER ASSY ..PALANCA COMPL.	1	1			
22	63P-81941-00	..STARTER RELAY ASSY ..RELE DE ARRANQUE	1	1			
23	6C5-81869-00	..COVER, DUST ..CUBIERTA PARA POLVO	1	1			
24	6K7-81826-11	..BOLT ..PERNO	2	2			
25	69J-81828-00	..SCREW 2 ..TORNILLO DE EMPUJE 2	2	2			
26	67F-81846-00	..SCREW ..TORNILLO	2	2			
27	90179-08003	NUT TUERCA	1	1			

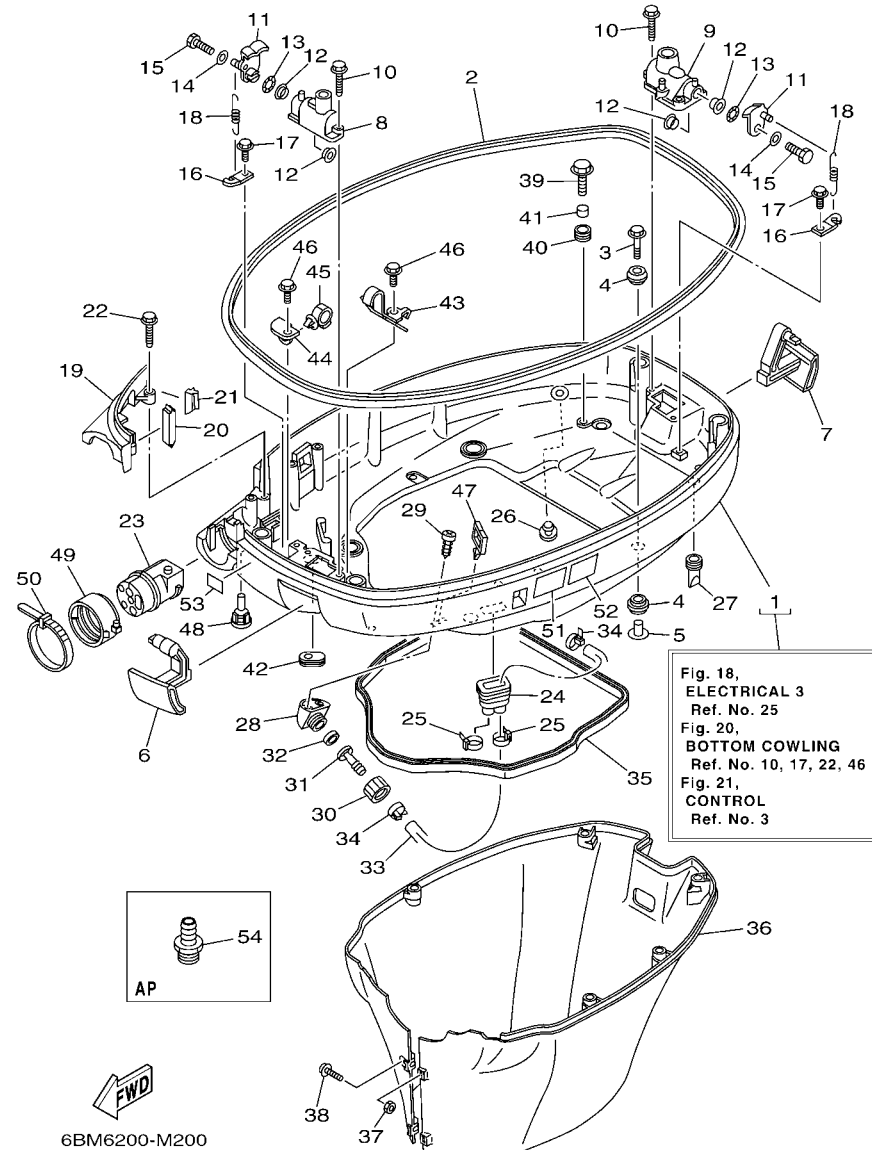


FIG. 20 BOTTOM COWLING

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6				REMARKS OBSERVACIONES
1	63P-42710-01-8D	BOTTOM COWLING ASSY CUBIERTA INFERIOR COMPL.	1	1				
2	63P-42615-00	SEAL SELLO	1	1				
3	90119-08M22	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4				
4	90480-22M81	GROMMET TAPON	8	8				
5	90387-08M37	COLLAR ESPACIADOR	4	4				
6	63P-42815-00-8D	LEVER, CLAMP PALANCA ABRAZADERA	1	1				
7	63P-42816-00-8D	LEVER, CLAMP PALANCA ABRAZADERA	1	1				
8	68F-42828-03-9S	PLATE, CLAMP PLACA, GRAMPA	1	1				
9	63P-42828-00-9S	PLATE, CLAMP PLACA, GRAMPA	1	1				
10	90109-06M82	BOLT PERNO	4	4				
11	63P-42818-01	LEVER, CLAMP PALANCA, ABRAZADERA	2	2				
12	90386-15M73	BUSH BUJE	4	4				
13	90206-15M18	WASHER, WAVE ARANDELA ONDULADA	2	2				
14	90201-06068	WASHER, PLATE ARANDELA PLANA	2	2				
15	97095-06020	BOLT PERNO	2	2				
16	64D-43144-00	HOOK, SPRING GANCHO	2	2				
17	90109-06M86	BOLT PERNO	2	2				
18	90506-16M34	SPRING, TENSION RESORTE DE TENSION	2	2				
19	63P-42738-00-8D	PLATE, FITTING PLACA DE AJUSTE	1	1				
20	63P-42717-00	RUBBER, SEAL 2 GOMA	1	1				
21	63P-42718-00	RUBBER, SEAL 3 GOMA	1	1				
22	90109-06M82	BOLT PERNO	2	2				
23	63P-42725-00	GROMMET TAPON	1	1				
24	6H1-42726-21	GROMMET TAPON	1	1				
25	90465-11M10	CLAMP BRIDA	2	2				
26	6P2-44391-00	NIPPLE, HOSE NIPLE MANGUERA	1	1				
27	61A-42717-00	RUBBER, SEAL 2 GOMA	4	4				

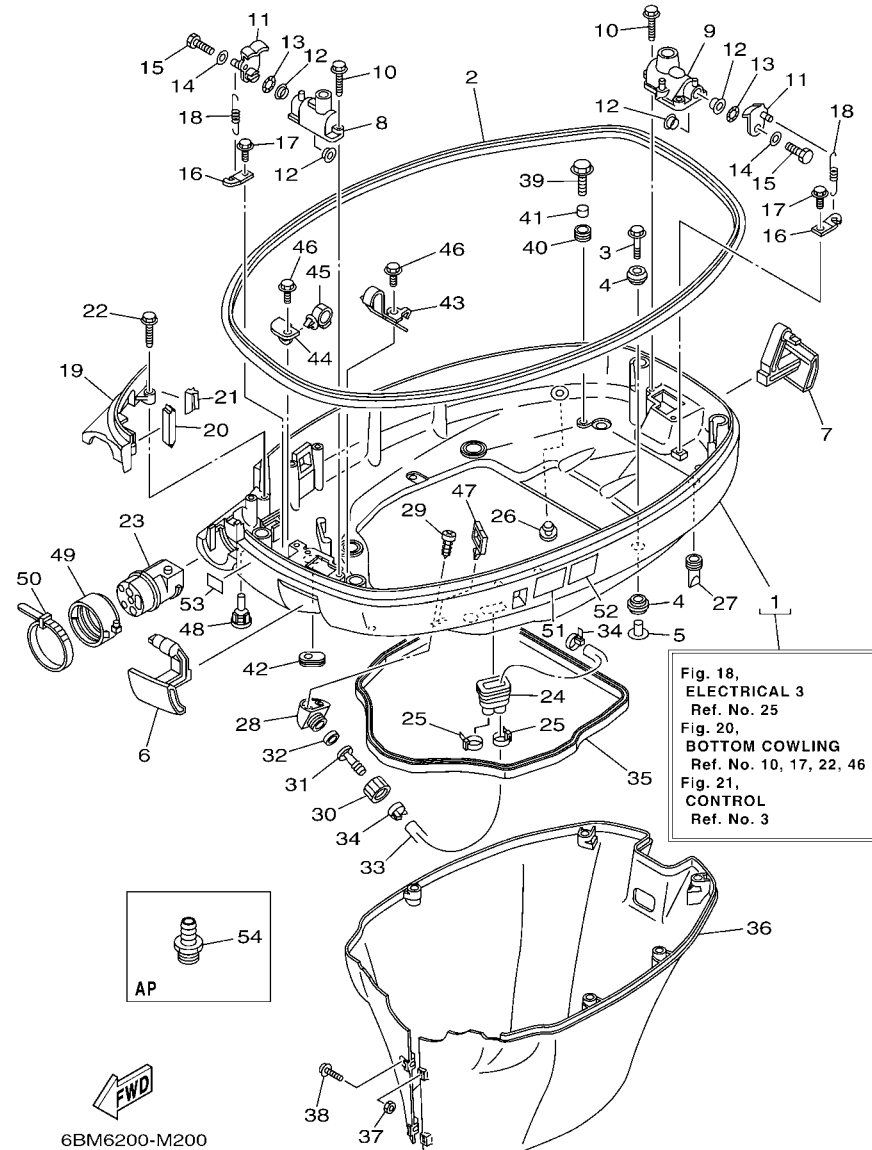


FIG. 20 BOTTOM COWLING

CUBIERTA INFERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
28	68T-12572-00	ADAPTER ADAPTADOR	1	1			
29	97780-60520	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	2	2			
30	6R3-12581-00	JOINT, HOSE 1 CONEXION	1	1			
31	6R3-12582-00	JOINT, HOSE 2 CONEXION	1	1			
32	6R3-12583-00	GASKET, HOSE JOINT EMPAQUETADURA JUNTA DE MANGUE	1	1			
33	63P-42541-00	PIPE 1 TUBO 1	1	1			
34	90465-11M10	CLAMP BRIDA	2	2			
35	63P-42716-00	RUBBER, SEAL 1 SELLO DE GOMA 1	1	1			
36	63P-42741-01-8D	APRON MANDIL	1	1			
37	95380-06600	NUT, HEXAGON TUERCA	2	2			
38	90159-06M28	SCREW, WITH WASHER TORNILLO CON VALONA	2	2			
39	90109-06M80	BOLT PERNO	4	4			
40	90480-13M24	GROMMET TAPON	4	4			
41	90387-06M43	COLLAR ESPACIADOR	4	4			
42	61A-42727-00	GROMMET TAPON	1	1			
43	63P-42811-01	STAY SOPORTE GRAMPA	1	1			
44	63P-42756-00	STAY, CLAMP SOPORTE DE GRAMPA	1	1			
45	90464-20181	CLAMP BRIDA	1	1			
46	90109-06M86	BOLT PERNO	2	2			
47	90464-23199	CLAMP BRIDA	1	1			
48	6H4-42748-00	GROMMET TAPON	2	2			
49	68F-42753-00	FASTNER TIRADOR	1	1			AP AP AP AP
50	90464-20258	CLAMP BRIDA	1	1			
51	6AH-42794-40	LABEL, WARNING (GENERAL) ETIQUETA DE PRECAUCION	1	1			
52	6AH-42794-50	LABEL, WARNING (GENERAL) ETIQUETA DE PRECAUCION	1	1			FOR CAR FOR CAR FOR CAR FOR CAR
53	6AH-81996-00	MARK MARCA	1	1			
54	69J-12584-00	JOINT, HOSE 3 CONECTOR DE MANGUERA 3	1	1			AP FLUSHING KIT AP FLUSHING KIT

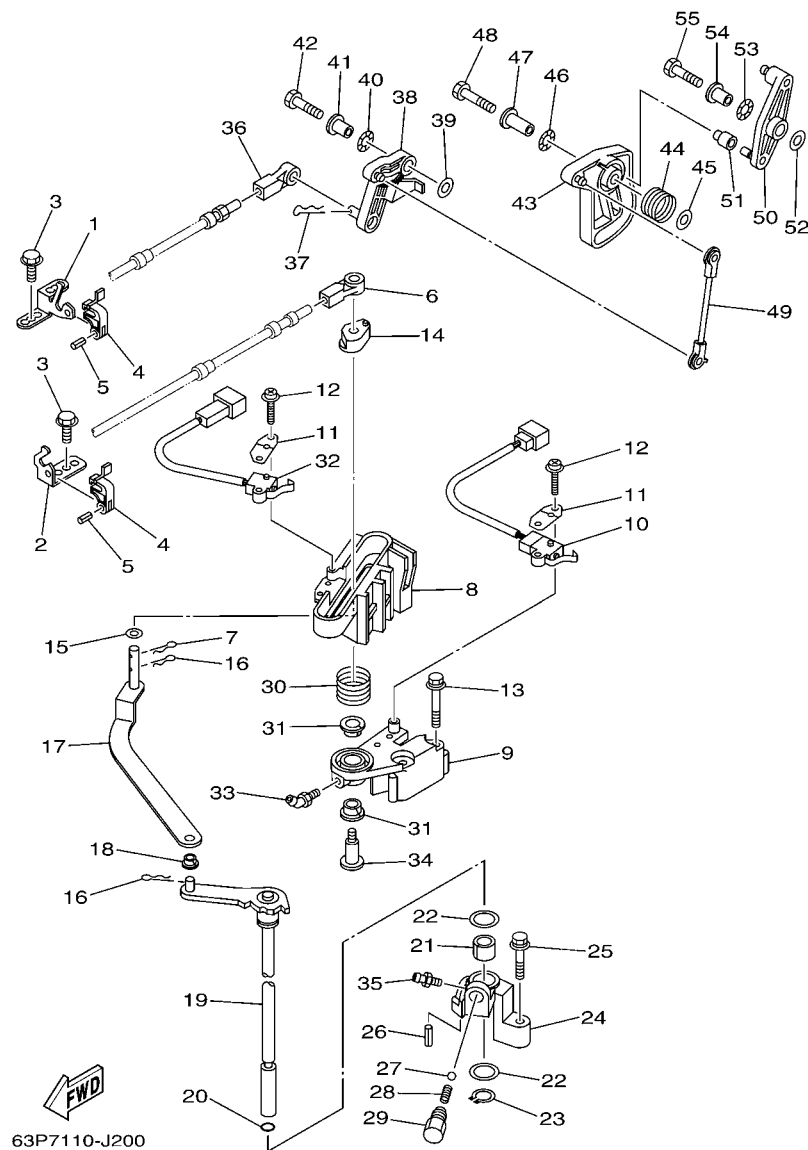


FIG. 21 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-48531-00	BRACKET, REMOTE CONTROL 1 SOPORTE DE CONTROL REMOTO	1	1			
2	63P-48532-00	BRACKET, REMOTE CONTROL 2 SOPORTE DE CONTROL REMOTO	1	1			
3	90109-06M86	BOLT PERNO	3	3			
4	63P-48538-00	CLAMP, CABLE 1 GRAMPA DE CABLE	2	2			
5	91690-30010	PIN, SPRING PASADOR DE RESORTE	2	2			
6	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1			
7	90468-18008	CLIP PRESILLA	1	1			
8	63P-44176-00	BRACKET SOPORTE	1	1			
9	63P-44117-00	BRACKET SOPORTE	1	1			
10	69J-8259F-00	SWITCH ASSY INTERRUPTOR	1	1			
11	61A-82588-01	PLATE PLACA	2	2			
12	97985-04116	SCREW, WITH WASHER TORNILLO, CON ARANDELA	4	4			
13	97595-06550	BOLT, WITH WASHER PERNO CON ARANDELA	2	2			
14	63P-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1			
15	90202-08M20	WASHER, PLATE ARANDELA DE PLANA	1	1			
16	90468-18008	CLIP PRESILLA	2	2			
17	63P-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1			
18	90386-06M12	BUSH BUJE	1	1			
19	63P-44120-00	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1			
20	93210-09165	O-RING ANILLO O	1	1			
21	90386-16M66	BUSH BUJE	1	1			
22	90202-16061	WASHER, PLATE ARANDELA DE PLANA	2	2			
23	93410-16006	CIRCLIP SEGURO	1	1			
24	63P-44118-00	BRACKET SOPORTE	1	1			
25	97575-06535	BOLT, WITH WASHER PERNO CON ARANDELA	1	1			
26	91690-30010	PIN, SPRING PASADOR DE RESORTE	1	1			
27	93501-04M02	BALL BOLA	1	1			

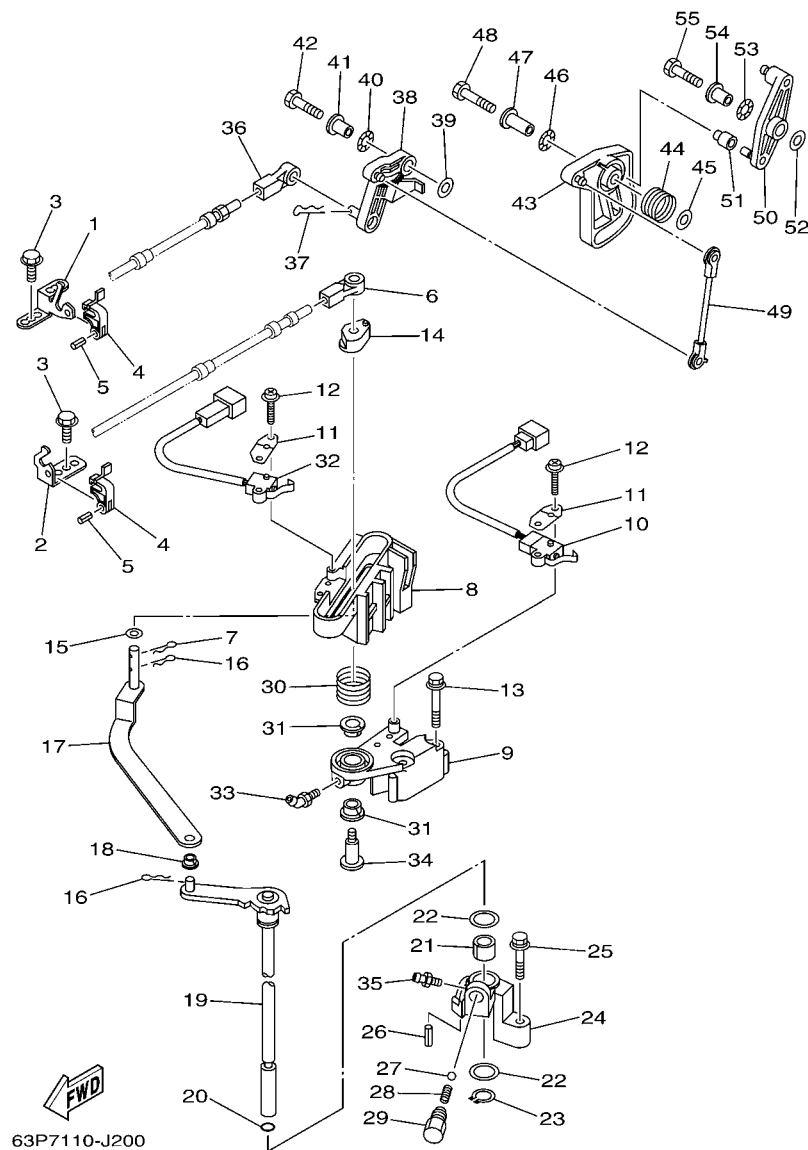


FIG. 21 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
28	90501-12082	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1			
29	648-42715-00	BUSHING BUJE	1	1			
30	90508-20M31	SPRING, TORSION RESORTE DE TORSION	1	1			
31	90386-12069	BUSH BUJE	2	2			
32	60V-8259F-00	SWITCH ASSY INTERRUPTOR	1	1			
33	93700-06M01	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1			
34	90109-08019	BOLT PERNO	1	1			
35	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1			
36	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1			
37	90468-18008	CLIP PRESILLA	1	1			
38	63P-42154-00	LEVER, THROTTLE CONTROL PALANCA CONTROL ACELERADOR	1	1			
39	90201-06M31	WASHER, PLATE ARANDELA PLANA	1	1			
40	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1			
41	90387-06M29	COLLAR ESPACIADOR	1	1			
42	97095-06025	BOLT PERNO	1	1			
43	63P-42123-00	CAM, ACCEL. LEVA ACELERADOR	1	1			
44	69J-44135-00	SPRING RESORTE	1	1			
45	90201-06M31	WASHER, PLATE ARANDELA PLANA	1	1			
46	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1			
47	90387-06M82	COLLAR ESPACIADOR	1	1			
48	97095-06035	BOLT PERNO	1	1			
49	63P-41237-00	JOINT, LINK CONECTOR	1	1			
50	63P-42157-00	LEVER, THROTTLE PALANCA DE ACELERADOR	1	1			
51	68V-42171-00	BUSHING BUJE	1	1			
52	90201-06M31	WASHER, PLATE ARANDELA PLANA	1	1			
53	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1			
54	90387-06M29	COLLAR ESPACIADOR	1	1			

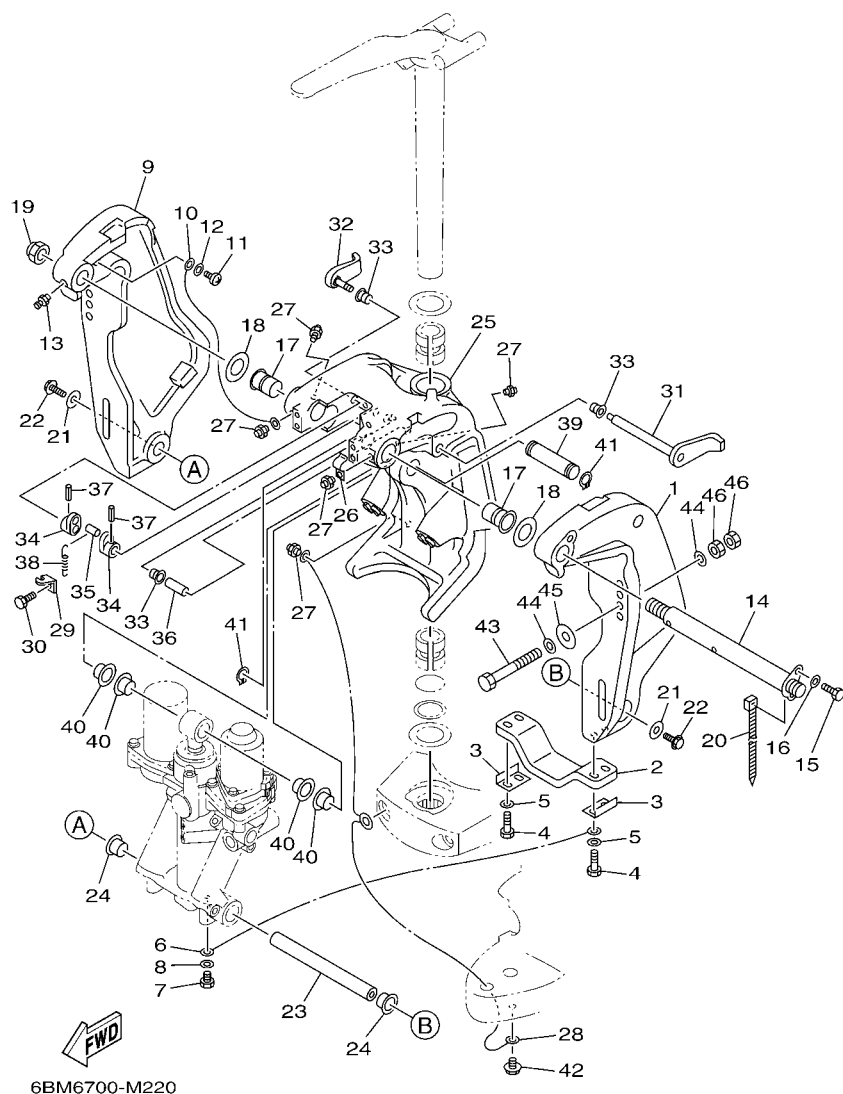


FIG. 22 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	64E-43111-02-8D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1	1			
2	6G5-45251-02	ANODE CATODE	1	1			
3	6G5-44526-00	PLATE PLACA 1	2	2			
4	97095-06030	BOLT PERNO	4	4			
5	92995-06600	WASHER ARANDELA	4	4			
6	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1			
7	97095-06010	BOLT PERNO	1	1			
8	92995-06600	WASHER ARANDELA	1	1			
9	64E-43112-02-8D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1	1			
10	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1			
11	97885-06012	SCREW, PAN HEAD TORNILLO A MUESCA	1	1			
12	92995-06600	WASHER ARANDELA	1	1			
13	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1			
14	64E-43131-01	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	1			
15	97095-08020	BOLT PERNO	1	1			
16	92995-08600	WASHER ARANDELA	1	1			
17	90386-25M31	BUSH BUJE	2	2			
18	90201-26M59	WASHER, PLATE ARANDELA PLANA	2	2			
19	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1			
20	90465-11M10	CLAMP BRIDA	1	1			
21	90201-10060	WASHER, PLATE ARANDELA PLANA	2	2			
22	97575-10530	BOLT, WITH WASHER PERNO CON ARANDELA	2	2			
23	6BC-43818-00	PIN, LOWER SHOCK MOUNT PASADOR AMORTIGUADOR INFERIOR	1	1			
24	90386-22M98	BUSH BUJE	2	2			
25	64E-43311-10-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1			
26	90465-08M63	CLAMP BRIDA	1	1			
27	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	5	5			

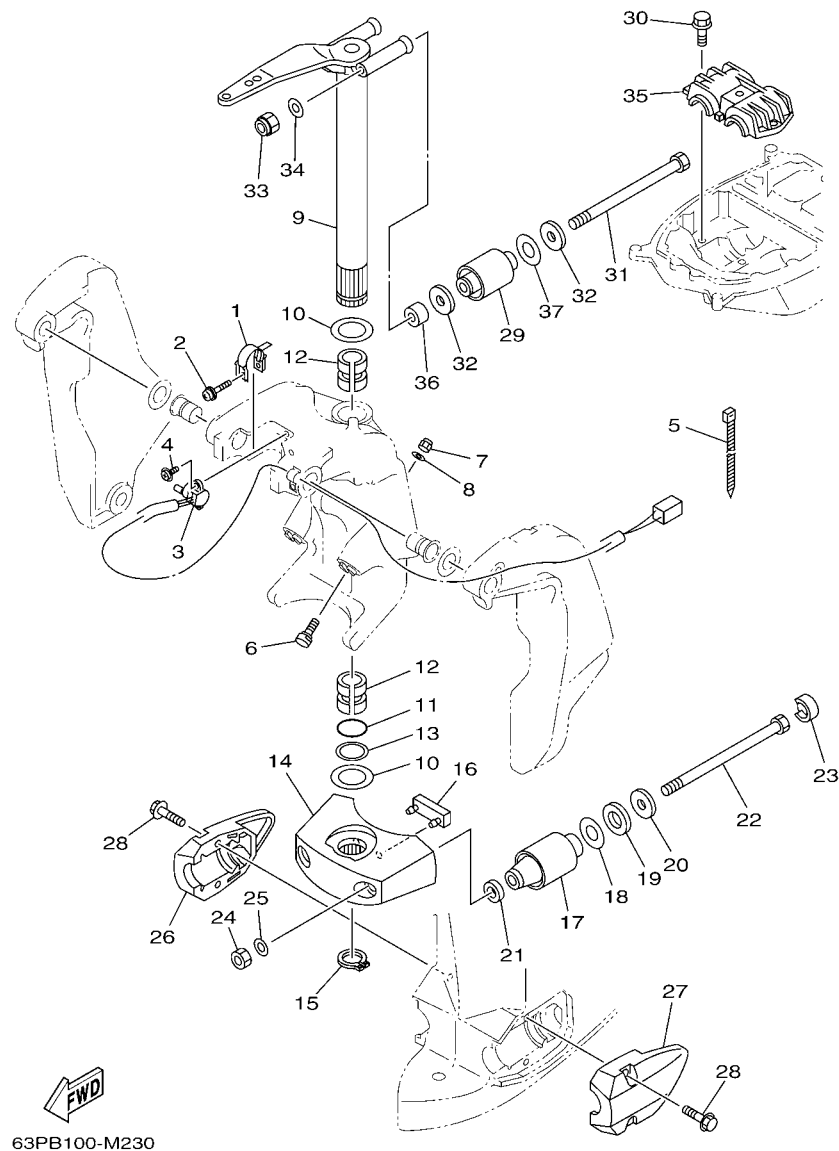


FIG. 23 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	64E-43139-10	CAM, TRIM SENDER LEVA TRANSMISOR DE INCLINDOR	1	1			
2	90159-05059	SCREW, WITH WASHER TORNILLO CON VALONA	1	1			
3	67H-83672-01	TRIM SENDER TRANSMISOR DE INCLINADOR	1	1			
4	97985-06216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2			
5	90465-11M10	CLAMP BRIDA	3	3			
6	63P-43376-00	BOLT, THRUST RECEIVER TORNILLO RECEPTOR	2	2			
7	95780-10300	NUT, FLANGE TUERCA	2	2			
8	92995-10600	WASHER ARANDELA	2	2			
9	66K-42510-02-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	1			
10	90201-38M60	WASHER, PLATE ARANDELA PLANA	2	2			
11	93210-37MH7	O-RING ANILLO O	1	1			
12	90386-38M32	BUSH BUJE	2	2			
13	90202-40M47	WASHER, PLATE ARANDELA DE PLANA	1	1			
14	68V-44551-00-8D	HOUSING, LOWER MOUNT RUBBER 1 CAJA AMORTIGUADOR INFERIOR HU	1	1			
15	93410-37M04	CIRCLIP SEGURO	1	1			
16	61A-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	1	1			
17	63P-44555-00	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2			X(25.3") X(25.3")
18	90201-35008	WASHER, PLATE ARANDELA PLANA	2	2			
19	90202-32M19	WASHER, PLATE ARANDELA DE PLANA	2	2			
20	90201-16M55	WASHER, PLATE ARANDELA PLANA	2	2			
21	90201-15M58	WASHER, PLATE ARANDELA PLANA	2	2			
22	90109-14007	BOLT PERNO	2	2			
23	69J-44533-00	DAMPER, UPPER MOUNT RUBBER AMORTIGUADOR SUPERIOR	2	2			
24	95380-14600	NUT TUERCA	2	2			
25	92995-14600	WASHER ARANDELA	2	2			
26	63P-44553-00-8D	COVER, LOWER MOUNT CUBIERTA,AMORTIGUADOR INFERIOR	1	1			
27	63P-44556-00-8D	COVER, LOWER MOUNT 2 CUBIERTA,AMORTIGUADOR INFERIOR	1	1			

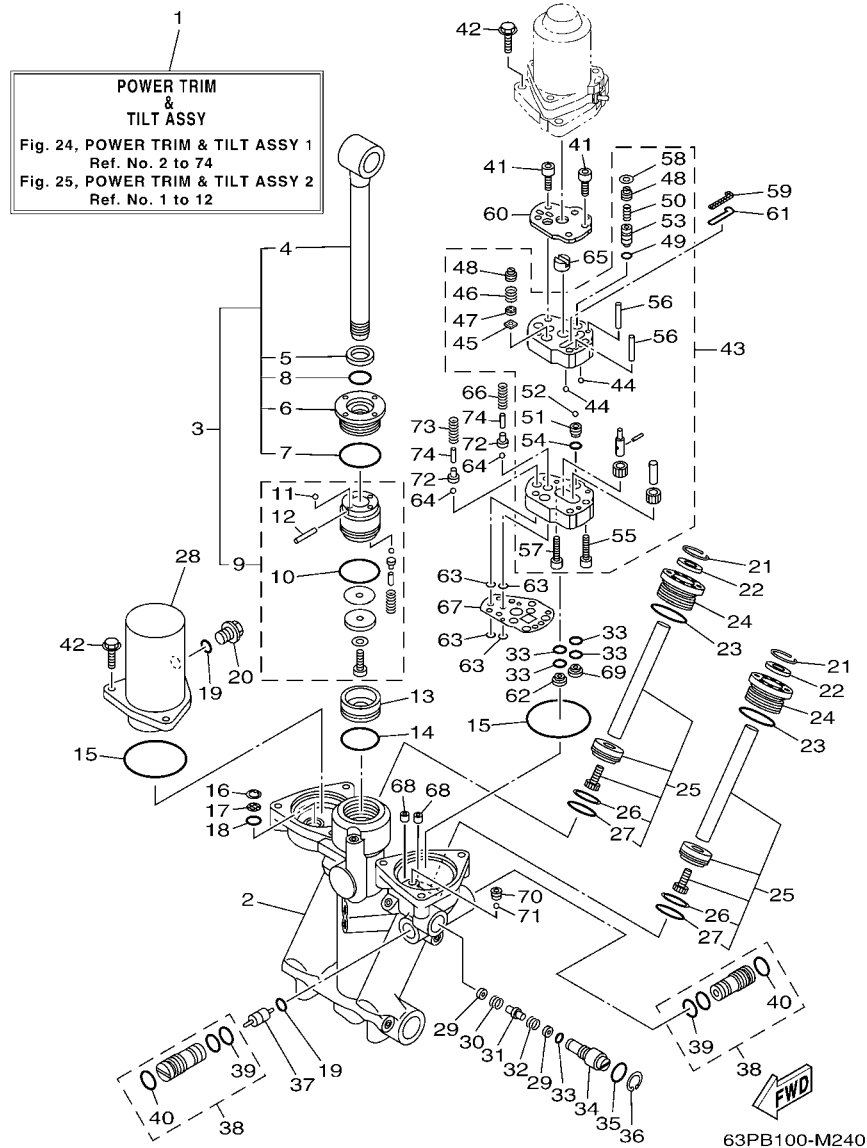


FIG. 24 POWER TRIM & TILT ASSY 1 **COMPONER Y PODER VARILLA 1**

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-43800-10	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL.	1	1			
2	63P-4380L-10	HOUSING, TRIM & TILT SUB ASSY CAJA, INCLINACION Y ADRNO	1	1			
3	63P-43810-10	TILT PISTON SUB ASSY ELEVADOR SUB-PISTON COMPL.	1	1			
4	63P-43801-10	.ROD .VALILLA COMPL INCLINACION	1	1			
5	93106-19N50	.OIL SEAL .SELLO ACEITE	1	1			
6	63P-43811-10	.SCREW, CYLINDER END .TORNILLO CILINDRO EXTREMO	1	1			
7	6H1-43861-00	.O-RING .ANILLO EN O 1	1	1			
8	63P-43863-10	.O-RING .ANILLO EN O 3	1	1			
9	63P-4380P-10	.PISTON SUB ASSY .SUB-PISTON COMPL	1	1			
10	6H1-43862-00	.O-RING .ANILLO EN O 2	1	1			
11	93505-32038	.BALL .BOLA	1	1			
12	91609-16012	.PIN, SPRING .PASADOR DE RESORTE	1	1			
13	63P-43814-10	PISTON, FREE PISTON LIBRE	1	1			
14	6H1-43862-00	O-RING ANILLO EN O 2	1	1			
15	93210-68N50	O-RING ANILLO O	2	2			
16	63P-43876-10	RING, SNAP ANILLO	1	1			
17	63P-43816-10	FILTER 1 FILTRO 1	1	1			
18	93210-11N52	O-RING ANILLO O	1	1			
19	93210-09165	O-RING ANILLO O	2	2			
20	63P-43829-10	PLUG, RESERVOIR TAPON DEPOSITO	1	1			
21	63P-43875-10	RING, SNAP ANILLO	2	2			
22	6H1-43822-10	SEAL, TRIM DUST SELLO DE POLVO	2	2			
23	63P-43862-10	O-RING ANILLO EN O 2	2	2			
24	63P-43821-10	SCREW, TRIM CYLINDER END TORNILLO CILINDRO EXTREMO	2	2			
25	63P-43820-10	TRIM PISTON SUB ASSY ELEVADOR PISTON COMPL.	2	2			
26	62X-43871-00	.RING, BACK UP .ANILLO	1	1			
27	93210-29375	.O-RING .ANILLO O	1	1			

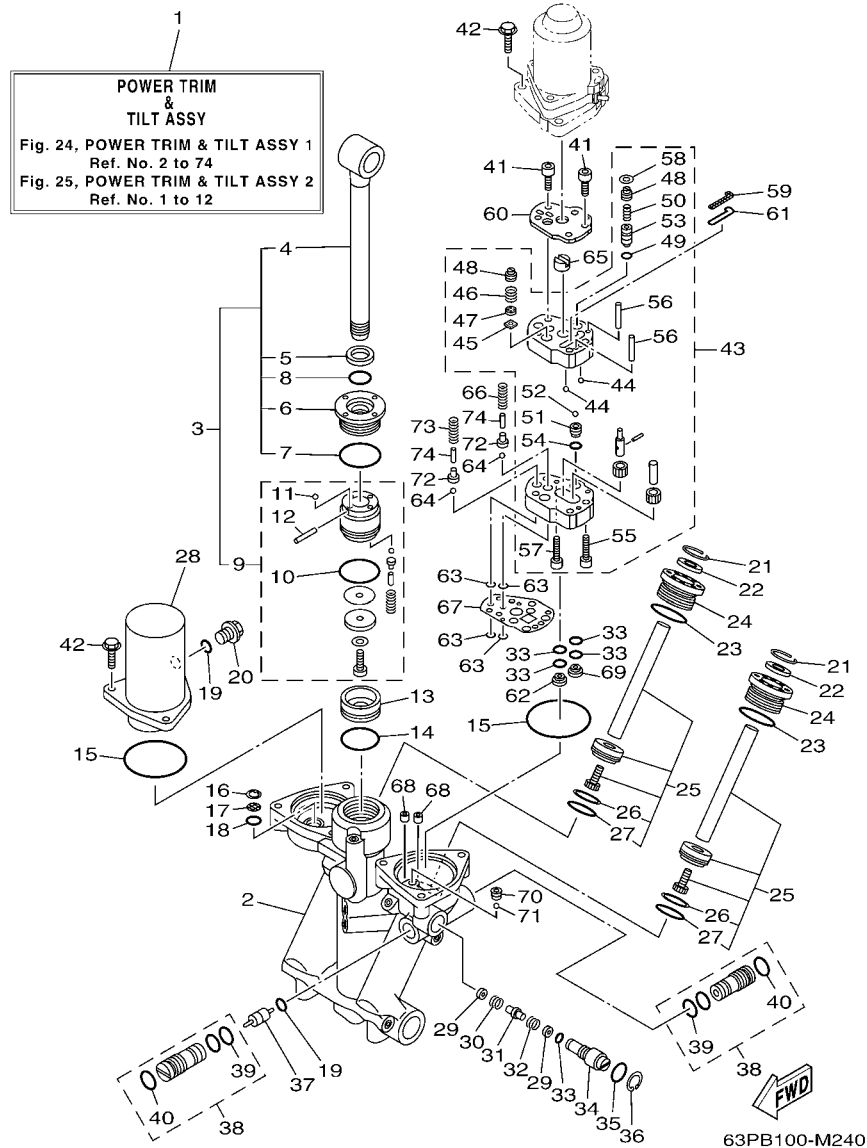


FIG. 24 POWER TRIM & TILT ASSY 1 **COMPONER Y PODER VARILLA 1**

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
28	63P-43828-10	BODY, RESERVOIR CUERPO DEPOSITO	1	1			
29	63P-43847-10	SEAT, MANUAL VALVE ASIENTO VALVULA MANUAL	2	2			
30	63P-43854-10	SPRING, MANUAL RELEASE RESORTE DESCOPLO MANUAL	1	1			
31	63P-4382A-10	ADAPTOR 1 ADAPTADOR 1	1	1			
32	63P-4384H-10	SPRING RESORTE	1	1			
33	69J-4389J-00	O-RING ANILLO O	5	5			
34	63P-43845-10	SCREW, MANUAL RELEASE TORNILLO DESCOPLO MANUAL	1	1			
35	93210-18397	O-RING ANILLO O	1	1			
36	6H1-43875-00	RING, SNAP ANILLO	1	1			
37	6H1-43841-11	PISTON, SHUTTLE PISTON	1	1			
38	63P-43802-10	VALVE SUB ASSY VALVULA PRINCIPAL COMPL.	2	2			
39	93210-12N52	O-RING ANILLO O	1	1			
40	6H1-43866-01	O-RING ANILLO EN O 6	1	1			
41	91318-05040	BOLT TORNILLO	4	4			
42	97595-06625	BOLT, WITH WASHER PERNO CON ARANDELA	6	6			
43	63P-43830-10	GEAR PUMP ASSY ENGRANAJE BOMBA COMPL.	1	1			
44	93503-16003	BALL ESFERA	2	2			
45	6H1-4384G-11	SEAL, RELIEF VALVE ASIENTO	1	1			
46	6H1-43856-10	SPRING, DOWN RELIEF RESORTE SEGURIDAD	1	1			
47	6H1-43844-10	PIN, VALVE SUPPORT PASADOR VALVULA SOPORTE	1	1			
48	63P-43843-10	SCREW, VALVE LOCK TORNILLO	2	2			
49	93210-064A5	O-RING ANILLO O	1	1			
50	69J-43855-00	SPRING, UP RELIEF RESORTE SEGURIDAD SUPERIOR	1	1			
51	63P-43851-10	SEAT, RELIEF VALVE ASIENTO VALVULA DE DESCARGA	1	1			
52	93501-08001	BALL BOLA	1	1			
53	6CJ-43844-00	PIN, VALVE SUPPORT PASADOR VALVULA SOPORTE	1	1			
54	93210-07N51	O-RING ANILLO O	1	1			

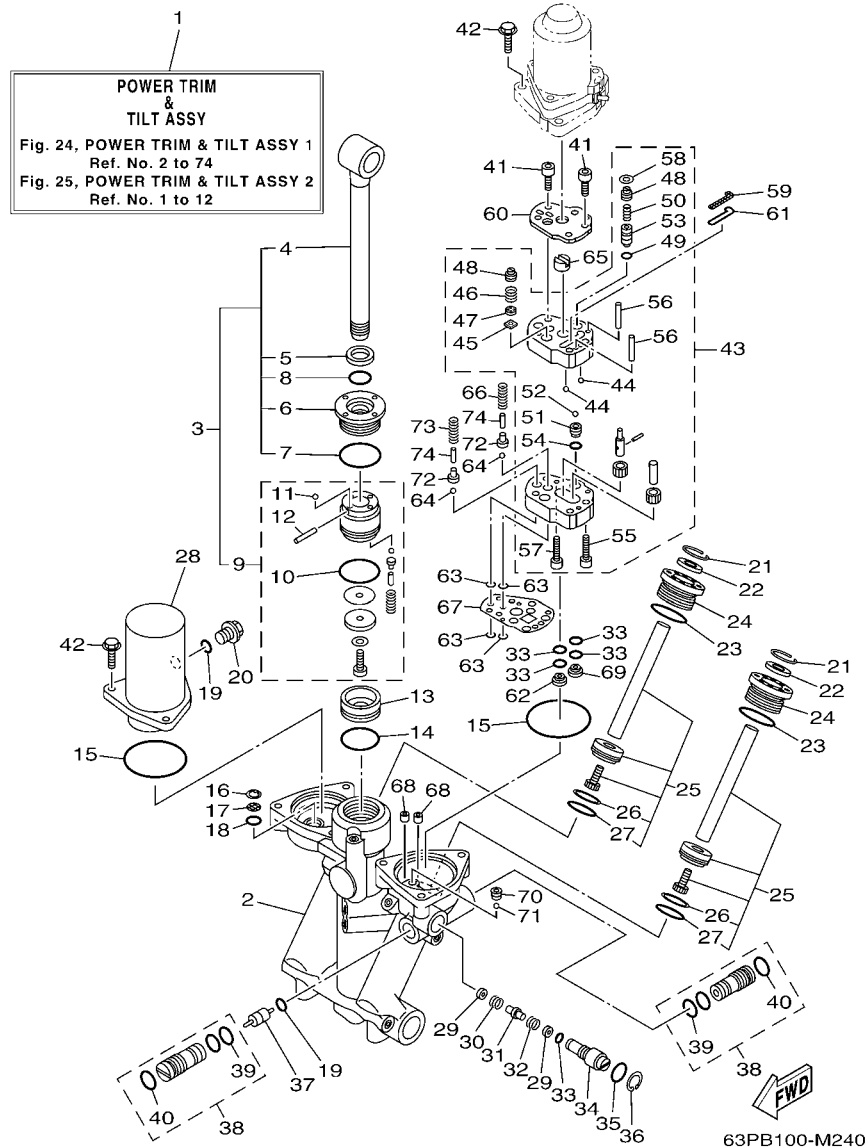


FIG. 24 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
55	91318-04025	.BOLT .TORNILLO	1	1			
56	93604-29184	.PIN, DOWEL .PASADOR DE CLAVIJA	2	2			
57	91318-05025	.BOLT .TORNILLO	1	1			
58	63P-43338-10	.WASHER, WAVE .ARANDELA ONDULADA	1	1			
59	6CJ-43816-00	FILTER 1 FILTRO 1	1	1			
60	63P-4381J-10	PLATE PLACA	1	1			
61	62Y-43871-00	RING, BACK UP ANILLO	1	1			
62	69J-43899-01	PLATE STOPPER PLACA	1	1			
63	93210-064A5	O-RING ANILLO O	4	4			
64	93501-08001	BALL BOLA	2	2			
65	69J-43831-00	CONNECTOR, SHAFT CONEXION EJE	1	1			
66	63P-4385H-10	SPRING, SEAL RESORTE	1	1			
67	63P-4384G-10	SEAL, RELIEF VALVE ASIENTO	1	1			
68	63P-4388H-10	PLUG TAPON	2	2			
69	63P-43899-10	PLATE STOPPER PLACA	1	1			
70	61A-43878-00	BOLT, SOCKET TORNILLO ENCASTRE	1	1			
71	93505-32038	BALL BOLA	1	1			
72	65W-4386A-00	PIN, ABSORBER VALVE PASADOR VALVULA ABSORBER	2	2			
73	63P-43857-10	SPRING, ABSORBER VALVE RESORTE	1	1			
74	688-4386F-00	PIN, STRAIGHT ANILLO	2	2			

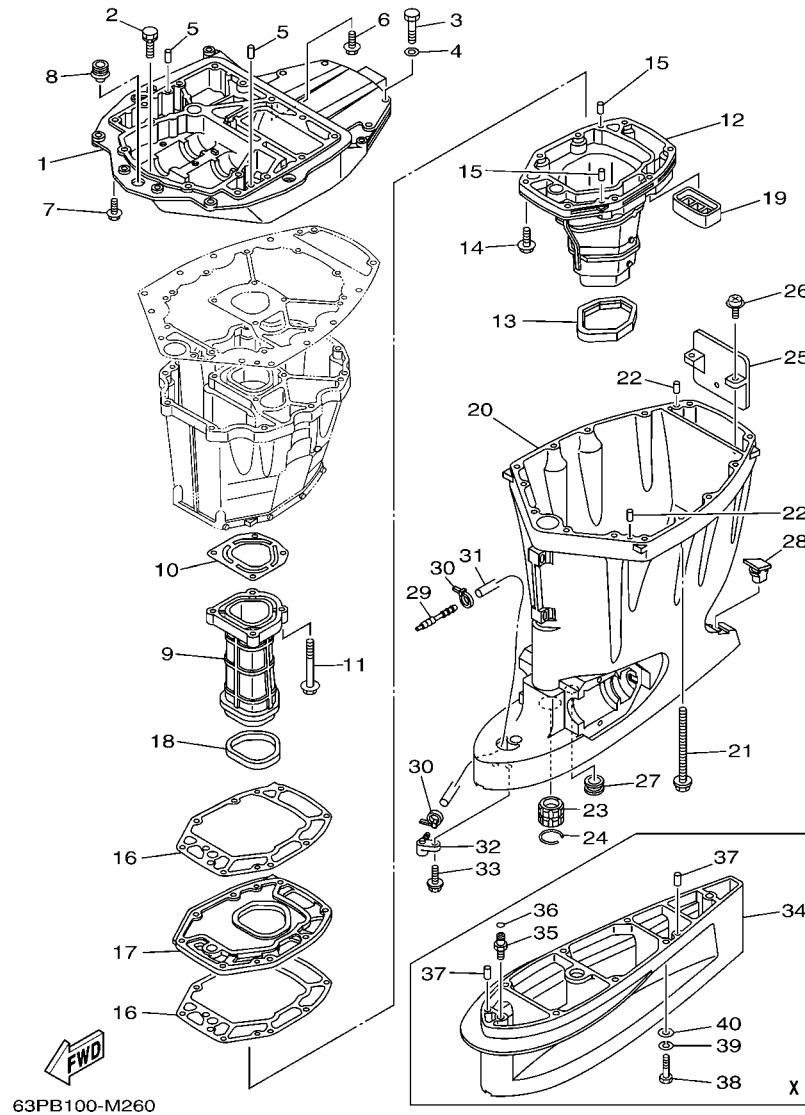


FIG. 26 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-41137-03-CA	GUIDE, EXHAUST GUIA DE ESCAPE	1	1			
2	90119-08102	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			
3	97075-10045	BOLT PERNO	4	4			
4	92995-10600	WASHER ARANDELA	4	4			
5	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
6	90119-08M58	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3			
7	97575-10535	BOLT, WITH WASHER PERNO CON ARANDELA	4	4			
8	6E5-42724-00	GROMMET TAPON	1	1			
9	63P-41131-01-9S	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1			
10	63P-41133-A0	GASKET, EXHAUST MANIFOLD 1 EMPAQUE ESCAPE MULTIPLE	1	1			
11	97575-08560	BOLT, WITH WASHER PERNO CON ARANDELA	4	4			
12	63P-14711-01-9S	MUFFLER 1 SILENCIADOR 1	1	1			
13	69J-45123-00	GASKET, MUFFLER EMPAQUE SILENCIADOR	1	1			
14	97575-08535	BOLT, WITH WASHER PERNO CON ARANDELA	8	8			
15	93606-19M23	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
16	63P-41134-A1	GASKET, EXHAUST MANIFOLD EMPAQUE	2	2			
17	63P-45181-01-9S	PLATE PLACA	1	1			
18	63P-41138-00	SEAL, EXT. 1 SELLO, ESCAPE 1	1	1			
19	69J-45127-00	SEAL SELLO DE GOMA	1	1			
20	63P-45111-00-8D	CASING, UPPER CAJA SUPERIOR	1	1			
21	90119-10007	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8			
22	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
23	6E5-45318-00	BUSHING, DRIVE SHAFT BUJE, EJE DE MANDO	1	1			
24	93420-36M01	CIRCLIP SEGURO	1	1			
25	69J-14624-01	COVER, EXHAUST CUBIERTA ESCAPE	1	1			
26	97980-06216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2			
27	6E5-44366-00	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1			

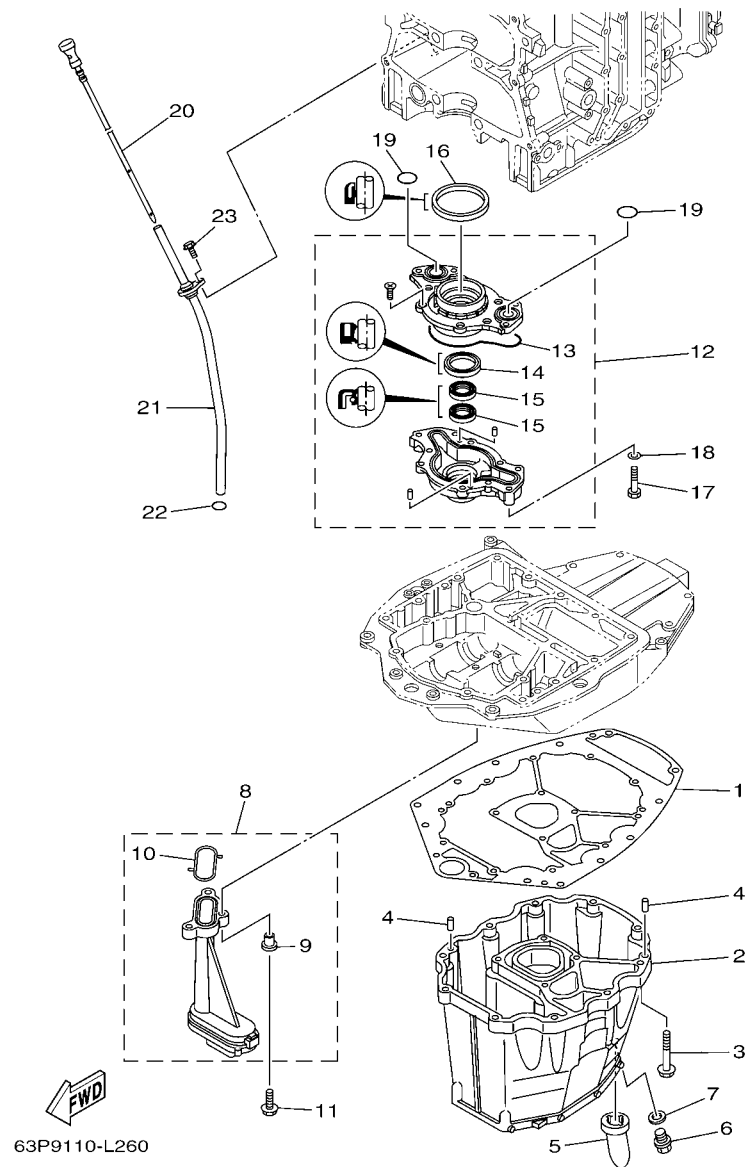


FIG. 27 OIL PAN

OIL PAN

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-15312-01	GASKET, OIL PAN EMPAQ BANDEJA DE ACEITE	1	1			
2	63P-15311-02-CA	OIL PAN BANDEJA DE ACEITE	1	1			
3	97575-08535	BOLT, WITH WASHER PERNO CON ARANDELA	10	10			
4	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
5	63P-15316-00	DAMPER 1 AMORTIGUADOR 1	1	1			
6	90340-14M06	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1			
7	90430-14M09	GASKET JUNTA	1	1			
8	63P-13411-00	STRAINER, OIL FILTRO DE ACEITE	1	1			
9	90387-06263	.COLLAR .ESPACIADOR	3	3			
10	63P-13415-00	.SEAL, OIL STRAINER .SELLO COLADOR ACEITE	1	1			
11	95812-06025	BOLT, FLANGE TORNILLO DE REBORDE	3	3			
12	63P-13300-02	OIL PUMP ASSY BOMBA DE ACEITE COMPLETA	1	1			
13	63P-13329-00	.GASKET, PUMP COVER .EMPAQUE TAPA DE BOMBA	1	1			
14	6AW-13119-00	.OIL SEAL .SELLO ACEITE	1	1			
15	69J-13631-00	.OIL SEAL .SELLO ACEITE	2	2			
16	69J-11355-00	SEAL, CYLINDER 1 RETEN ACEITE CILINDRO 1	1	1			
17	97095-06040	BOLT PERNO	4	4			
18	92995-06600	WASHER ARANDELA	4	4			
19	93210-25552	O-RING ANILLO O	2	2			
20	63P-15362-10	PLUG, OIL LEVEL TAPON DEL NIVEL DE ACEITE	1	1			
21	63P-15377-10	GUIDE, INLET GUIA DE ENTRADA	1	1			
22	93210-19MJ3	O-RING ANILLO O	1	1			
23	95895-06016	BOLT, FLANGE TORNILLO DE REBORDE	1	1			

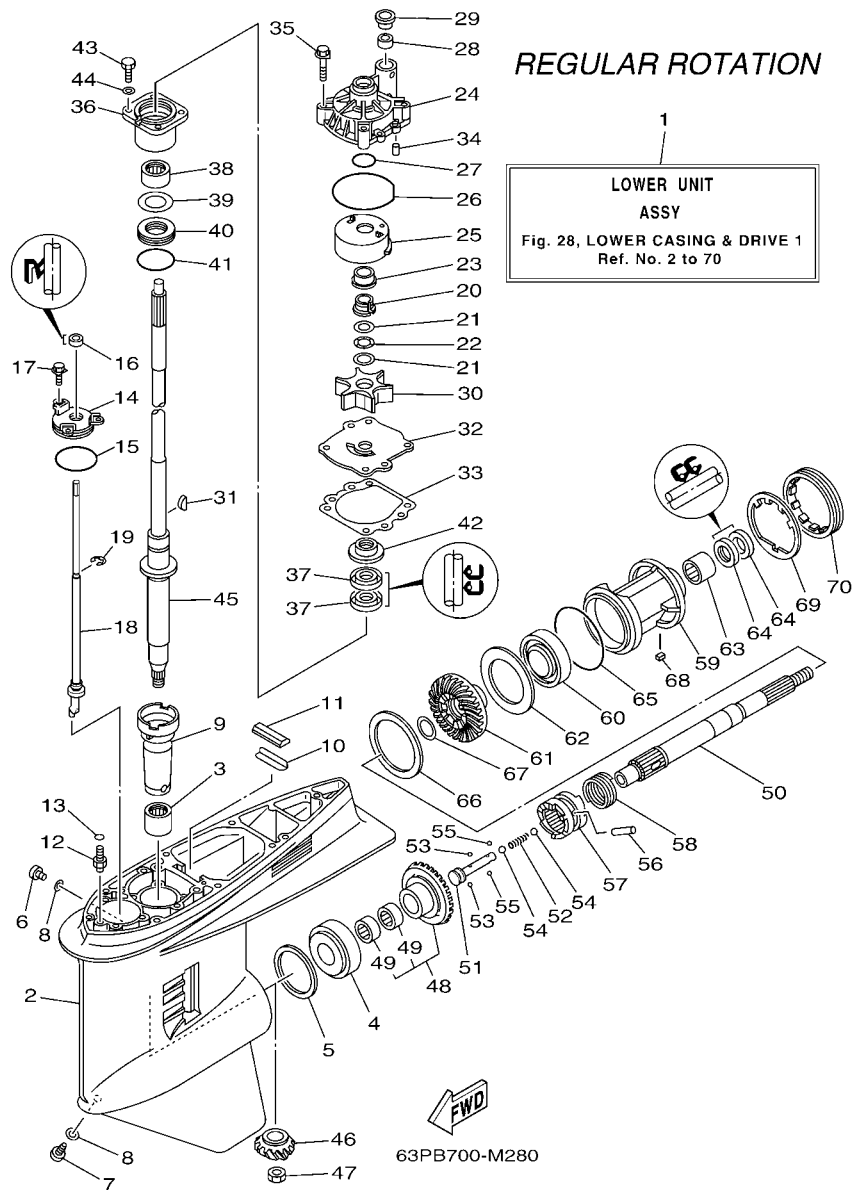


FIG. 28 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
1	6BM-45300-11-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1			X(25.3"),RH X(25.3"),RH
2	6BM-45301-01-8D	CASING, LOWER FUNDA INFERIOR COMPLETA	1			
3	93311-928U5	BEARING COJINETE DE RODILLOS	1			
4	93332-000V3	BEARING COJINETE	1			
5	6G5-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1			UR UR
6	6G5-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1			UR UR
7	6G5-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1			UR UR
8	6G5-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1			UR UR
9	6G5-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1			UR UR
10	6G5-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1			UR UR
11	6G5-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1			UR UR
12	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1			
13	688-45341-10	PLUG, DRAIN TAPON, DREN	1			
14	90430-08020	GASKET JUNTA	2			
15	6G5-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1			
16	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1			
17	688-45375-00	DAMPER, SEAL GOMA DE SELLO	1			
18	63P-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1			
19	93210-07003	O-RING ANILLO O	1			
20	6E5-45321-00	PLATE PLACA	1			
21	93210-58144	O-RING ANILLO O	1			
22	93106-09014	OIL SEAL SELLO ACEITE	1			
23	90119-06M10	BOLT, WITH WASHER TORNILLO CON ARANDELA	3			
24	63P-44150-11	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1			X(25.3"),RH X(25.3"),RH
25	99001-08600	CIRCLIP PRESILLA REDONDA	1			
26	61A-45538-00	SPACER 1 ESPACIADOR 1	1			
27	90201-22M01	WASHER, PLATE ARANDELA PLANA	2			

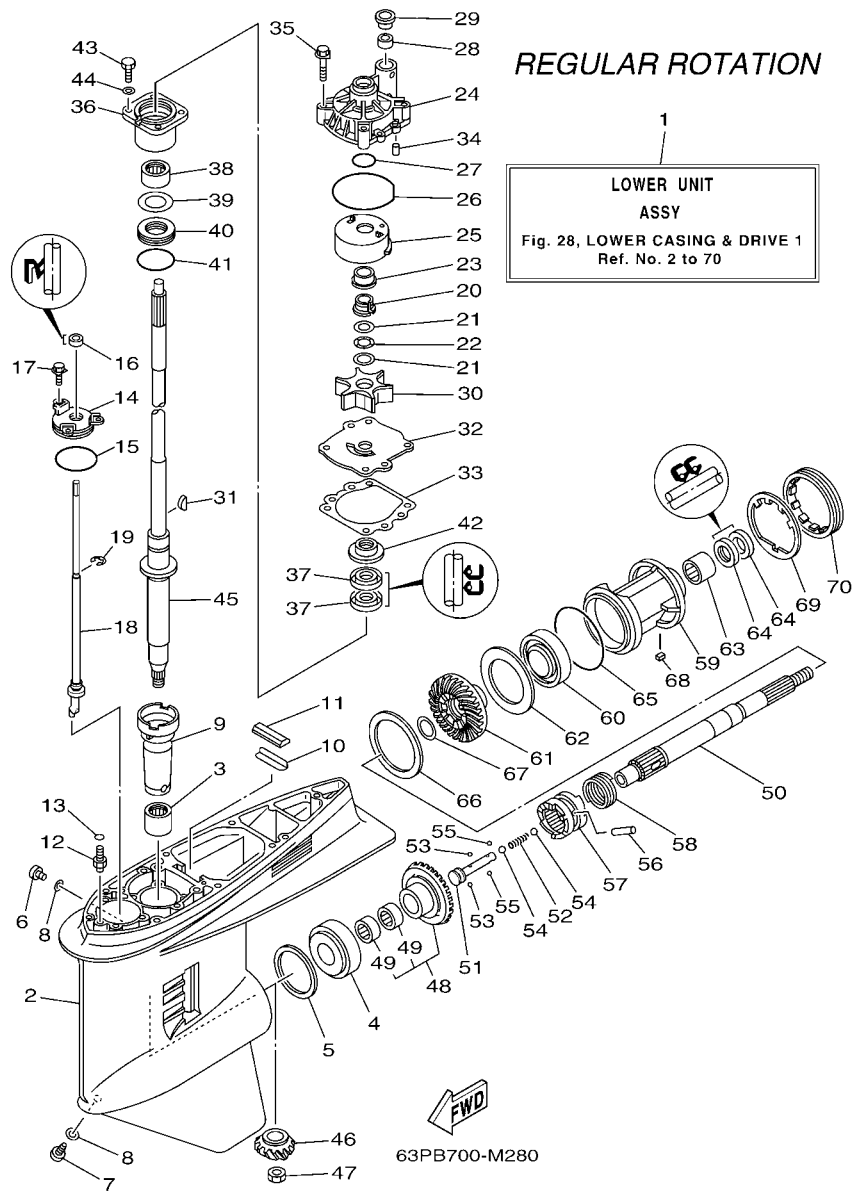


FIG. 28 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
22	90206-22M19	WASHER, WAVE ARANDELA ONDULADA	1			
23	61A-45527-00	COLLAR, DRIVE SHAFT COLLAR EJE FLECHA DE PROPULSION	1			
24	61A-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1			
25	6R3-44322-42	INSERT, CARTRIDGE CARTUCHO	1			FOR CHROMATE FOR CHROMATE
26	93210-86M38	O-RING ANILLO O	1			
27	93210-37160	O-RING ANILLO O	1			
28	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1			
29	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1			
30	6E5-44352-01	IMPELLER IMPULSOR	1			
31	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF	1			
32	6G5-44323-41	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1			FOR CHROMATE FOR CHROMATE
33	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE	1			
34	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2			
35	90119-08M14	BOLT, WITH WASHER TORNILLO CON ARANDELA	4			
36	6E5-45331-00-9S	HOUSING, BEARING CAJA DE COJINETE	1			
37	93101-28M16	OIL SEAL SELLO ACEITE	2			
38	93317-330U2	BEARING COJINETE	1			
39	6E5-45587-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1			UR UR
	6E5-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1			UR UR
	6E5-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1			UR UR
	6E5-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1			UR UR
	6E5-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1			UR UR
	6E5-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1			UR UR
	6E5-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1			UR UR
40	93341-930V2	BEARING COJINETES CON RODAMIENTOS	1			
41	93210-55M14	O-RING ANILLO O	1			
42	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1			

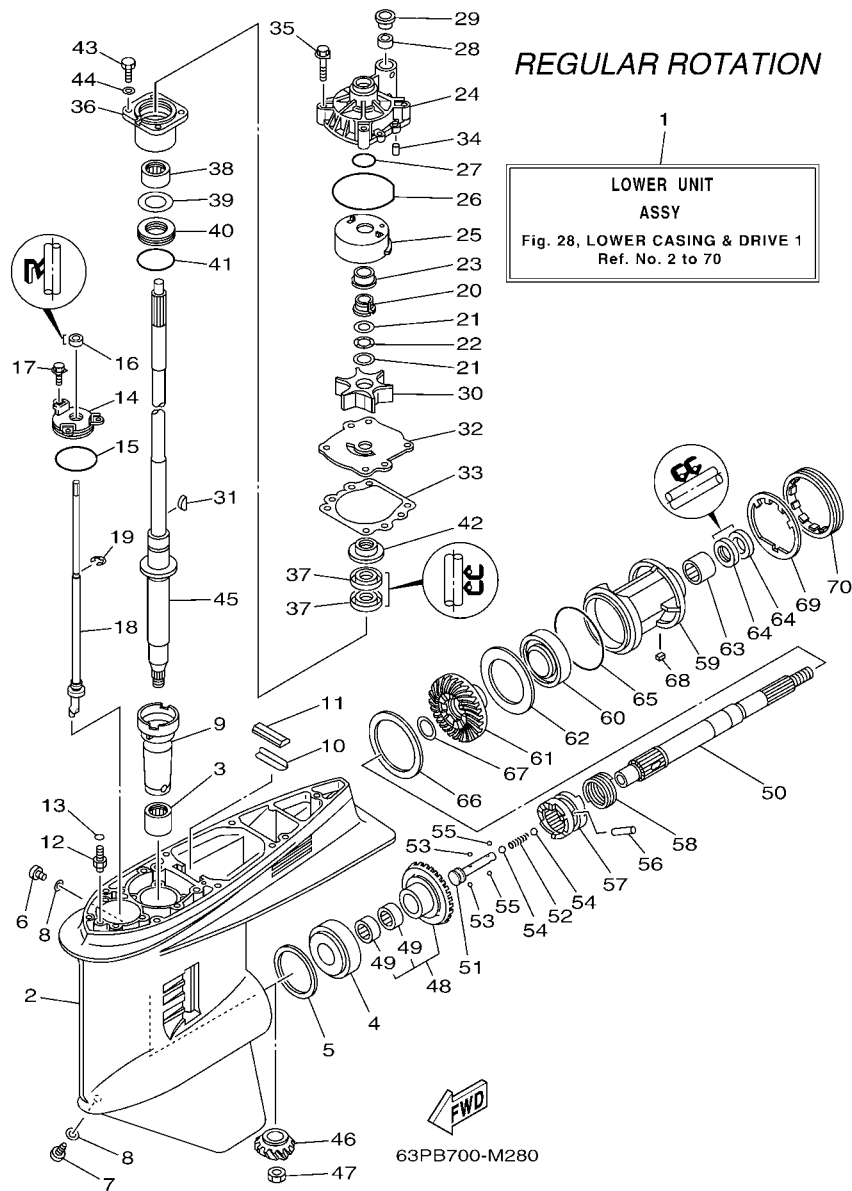
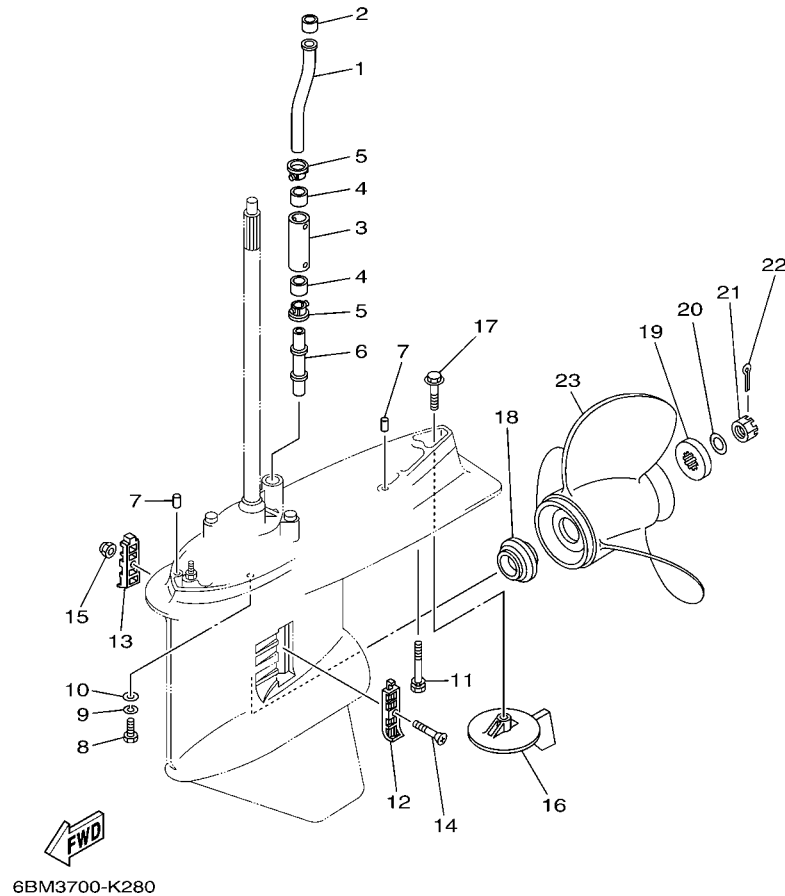


FIG. 28 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
43	97095-08025	BOLT PERNO	4			
44	92995-08600	WASHER ARANDELA	4			
45	63P-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1			X(25.3") X(25.3")
46	63P-45551-00	PINION (14T) PINON (14T)	1			
47	90170-16M01	NUT TUERCA	1			
48	6BM-45560-00	GEAR 1 (28T) ENGRANAJE 1 (28T)	1			
49	93315-425V3	.BEARING .COJINETE DE RODILLOS	2			
50	6J9-45611-01	SHAFT, PROPELLER EJE PROPUSOR	1			
51	6E5-45634-02	SLIDE, SHIFT DESLIZADOR, CAMBIO	1			
52	90501-16M37	SPRING, COMPRESSION RESORTE DE COMPRESION	1			
53	93507-32009	BALL ESFERA	2			
54	93511-32017	BALL ESFERA	2			
55	93503-16003	BALL ESFERA	2			
56	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO	1			
57	6BM-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1			
58	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR	1			
59	6BM-45332-00-9S	HOUSING, BEARING CAJA BALERO 2	1			
60	93306-209U0	BEARING COJINETE	1			
61	6BM-45571-00	GEAR 2 (28T) ENGRANAJE 2 (28T)	1			
62	6G5-45576-10	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2	1			
63	93315-43061	BEARING COJINETE DE RODILLOS	1			
64	93101-30M17	OIL SEAL SELLO ACEITE	2			
65	93210-97M55	O-RING ANILLO O	1			
66	6G5-45577-02	SHIM (T:0.10MM) LAINA (T:0.10MM)	1			UR UR
	6G5-45577-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1			UR UR
	6G5-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1			UR UR
	6G5-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1			UR UR

REGULAR ROTATION



6BM3700-K280

FIG. 29 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
1	63P-44361-00	TUBE, WATER 1 TUBO DE AGUA 1	1			
2	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1			
3	63P-44362-00	TUBE, WATER 2 TUBO DE AGUA 2	1			X(25.3") X(25.3")
4	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	2			X(25.3") X(25.3")
5	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	2			X(25.3") X(25.3")
6	63P-44363-00	TUBE, WATER 3 TUBO DE AGUA 3	1			X(25.3") X(25.3")
7	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2			
8	97095-10045	BOLT PERNO	6			
9	92995-10100	WASHER ARANDELA	6			
10	92995-10600	WASHER ARANDELA	6			
11	90119-10008	BOLT, WITH WASHER TORNILLO CON ARANDELA	1			X(25.3") X(25.3")
12	6J9-45214-00	COVER, WATER INLET 1 CUBIERTA ENTRADA AGUA 1	1			
13	6J9-45215-00	COVER, WATER INLET 2 CUBIERTA ENTRADA AGUA 2	1			
14	90152-05M08	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1			
15	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1			
16	6J9-45371-01	TAB-TRIM QUILLA ESTABILIZADOR	1			
17	90105-10M00	BOLT, FLANGE TORNILLO	1			
18	63P-45987-00	SPACER 1 ESPACIADOR 1	1			
19	688-45997-01	SPACER 2 ESPACIADOR 2	1			
20	92990-18200	WASHER ARANDELA PLANA	1			
21	90171-18M04	NUT, CASTLE TUERCA ENTALLADA	1			
22	91490-40030	PIN, COTTER CHAVETA	1			
23	6G5-45941-00	PROPELLER (3X15-1/4"X15"-M) PROPELA (3X15-1/4"X15"-M)	1			UR UR
	6G5-45943-01	PROPELLER (3X13-3/4"X21"-M) PROPELA (3X13-3/4"X21"-M)	1			UR UR
	6G5-45945-01	PROPELLER (3X14"X19"-M) PROPELA (3X14"X19"-M)	1			UR UR
	6G5-45947-01	PROPELLER (3X14-1/2"X17"-M) PROPELA (3X14-1/2"X17"-M)	1			UR UR
	6G5-45949-00	PROPELLER (3X13-1/2"X23"-M) PROPELA (3X13-1/2"X23"-M)	1			UR UR

REGULAR ROTATION

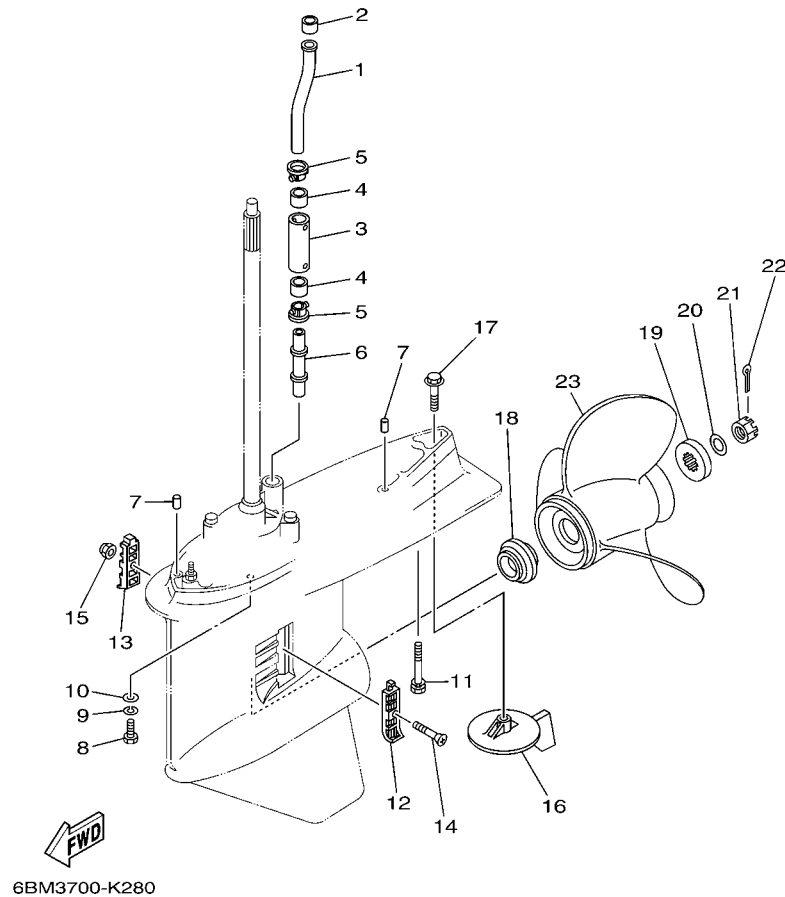


FIG. 29 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6EM6	6EN6				REMARKS OBSERVACIONES
23	6G5-45930-00	PROPELLER (3X13-3/8"X25"-M) PROPELA (3X13-3/8"X25"-M)	1					UR UR
	6G5-45932-00	PROPELLER (3X15-3/4"X13"-M) PROPELA (3X15-3/4"X13"-M)	1					UR UR
	6G5-45970-02	PROPELLER (3X15-1/4"X15"-M) PROPELA (3X15-1/4"X15"-M)	1					UR UR
	6G5-45972-02	PROPELLER (3X13-3/4"X21"-M) PROPELA (3X13-3/4"X21"-M)	1					UR UR
	6G5-45974-03	PROPELLER (3X13-3/4"X19"-M2) PROPELA (3X13-3/4"X19"-M2)	1					UR UR
- - - - -	6G5-45976-01	PROPELLER (3X13-3/8"X23"-M) PROPELA (3X13-3/8"X23"-M)	1					UR UR
	6G5-45978-03	PROPELLER (3X13-3/4"X17"-M2) PROPELA (3X13-3/4"X17"-M2)	1					UR UR
	6R4-45970-A1	PROPELLER (3X15-1/4"X19"-M) PROPELA (3X15-1/4"X19"-M)	1					UR UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M) PROPELA (3X14-7/8"X21"-M)	1					UR UR
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M) PROPELA (3X14-1/2"X23"-M)	1					UR UR
- - - - -	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M) PROPELA (3X14-1/2"X15"-M)	1					UR UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M) PROPELA (3X15-1/4"X17"-M)	1					UR UR
	66K-45970-B0	PROPELLER (3X14-1/2"X27"-M1) PROPELA (3X14-1/2"X27"-M1)	1					UR UR
	66K-45972-B0	PROPELLER (3X14-1/2"X25"-M2) PROPELA (3X14-1/2"X25"-M2)	1					UR UR
	66K-45974-B0	PROPELLER (3X14-1/2"X23"-M2) PROPELA (3X14-1/2"X23"-M2)	1					UR UR
- - - - -	6J9-45976-10	PROPELLER (3X14-1/2"X21"-M1) PROPELA (3X14-1/2"X21"-M1)	1					UR UR
- - - - -								
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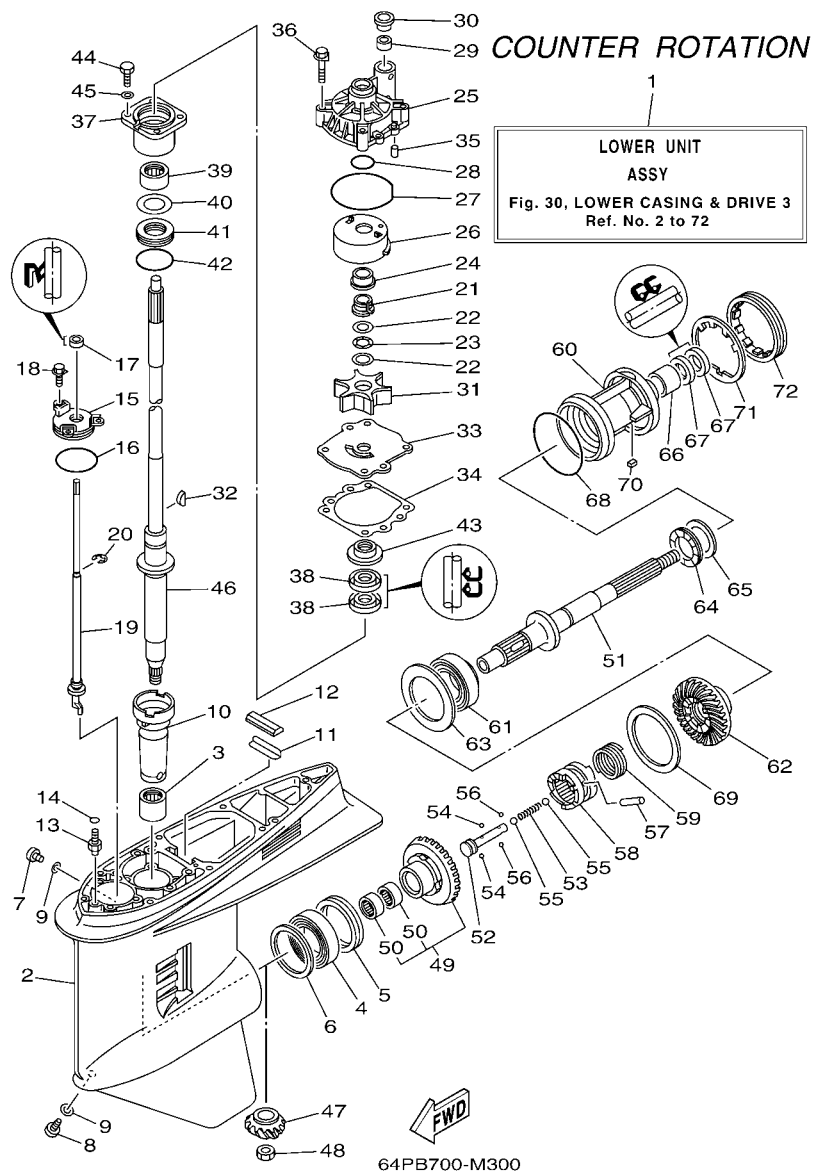


FIG. 30 LOWER CASING & DRIVE 3 IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
1	6BN-45300-11-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR		1		X(25.3"),LH X(25.3"),LH
2	6BM-45301-01-8D	CASING, LOWER FUNDA INFERIOR COMPLETA		1		
3	93311-928U5	BEARING COJINETE DE RODILLOS		1		
4	93390-000U2	BEARING COJINETE DE RODILLOS		1		
5	93341-465U4	BEARING COJINETES CON RODAMIENTOS		1		
6	6G5-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)		1		UR UR
	6G5-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)		1		UR UR
	6G5-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)		1		UR UR
	6G5-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)		1		UR UR
	6G5-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)		1		UR UR
	6G5-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)		1		UR UR
	6G5-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)		1		UR UR
7	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE		1		
8	688-45341-10	PLUG, DRAIN TAPON, DREN		1		
9	90430-08020	GASKET JUNTA		2		
10	6G5-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO		1		
11	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA		1		
12	688-45375-00	DAMPER, SEAL GOMA DE SELLO		1		
13	63P-45378-00	NIPPLE, HOSE NIPLE MANGUERA		1		
14	93210-07003	O-RING ANILLO O		1		
15	6E5-45321-00	PLATE PLACA		1		
16	93210-58144	O-RING ANILLO O		1		
17	93106-09014	OIL SEAL SELLO ACEITE		1		
18	90119-06M10	BOLT, WITH WASHER TORNILLO CON ARANDELA		3		
19	64P-44150-11	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.		1		X(25.3"),LH X(25.3"),LH
20	99001-08600	CIRCLIP PRESILLA REDONDA		1		
21	61A-45538-00	SPACER 1 ESPACIADOR 1		1		

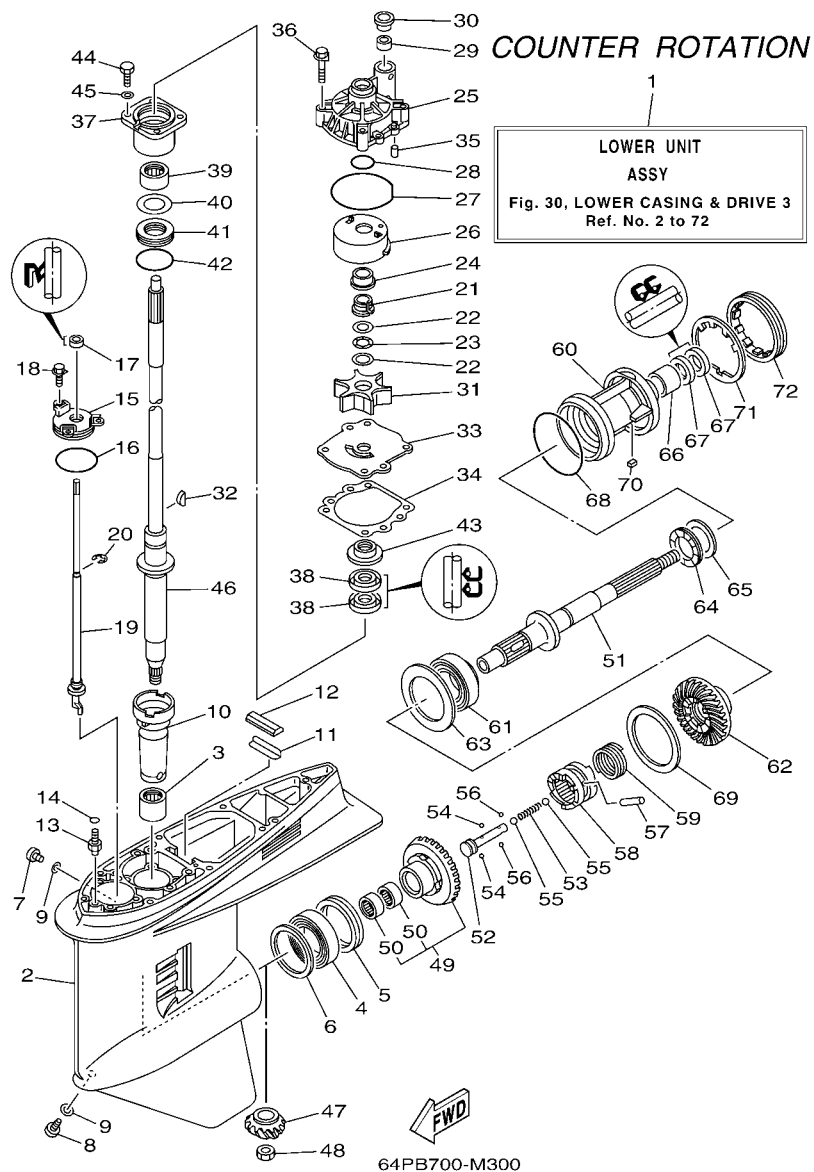


FIG. 30 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
22	90201-22M01	WASHER, PLATE ARANDELA PLANA		2			
23	90206-22M19	WASHER, WAVE ARANDELA ONDULADA		1			
24	61A-45527-00	COLLAR, DRIVE SHAFT COLLAR EJE FLECHA DE PROPULSION		1			
25	61A-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA		1			
26	6R3-44322-42	INSERT, CARTRIDGE CARTUCHO		1			FOR CHROMATE FOR CHROMATE
27	93210-86M38	O-RING ANILLO O		1			
28	93210-37160	O-RING ANILLO O		1			
29	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1		1			
30	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA		1			
31	6E5-44352-01	IMPELLER IMPULSOR		1			
32	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF		1			
33	6G5-44323-41	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO		1			FOR CHROMATE FOR CHROMATE
34	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE		1			
35	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA		2			
36	90119-08M14	BOLT, WITH WASHER TORNILLO CON ARANDELA		4			
37	6E5-45331-00-9S	HOUSING, BEARING CAJA DE COJINETE		1			
38	93101-28M16	OIL SEAL SELLO ACEITE		2			
39	93317-330U2	BEARING COJINETE		1			
40	6E5-45587-01	SHIM (T:0.10MM) LAINA (T:0.10MM)		1			UR UR
	6E5-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)		1			UR UR
	6E5-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)		1			UR UR
	6E5-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)		1			UR UR
	6E5-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)		1			UR UR
	6E5-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)		1			UR UR
	6E5-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)		1			UR UR
41	93341-930V2	BEARING COJINETES CON RODAMIENTOS		1			
42	93210-55M14	O-RING ANILLO O		1			

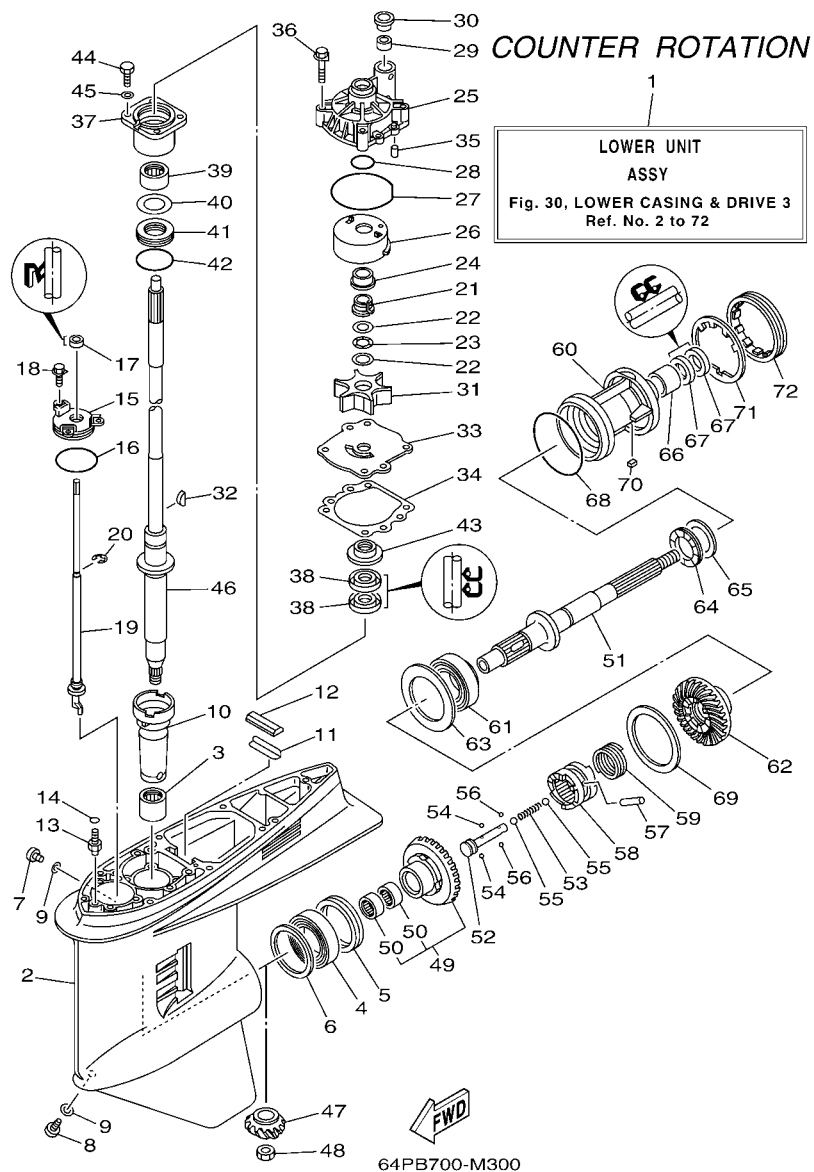


FIG. 30 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
43	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE		1		
44	97095-08025	BOLT PERNO		4		
45	92995-08600	WASHER ARANDELA		4		
46	63P-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.		1		X(25.3")
47	63P-45551-00	PINION (14T) PINON (14T)		1		X(25.3")
48	90170-16M01	NUT TUERCA		1		
49	6BN-45560-00	GEAR 1 (28T) ENGRANAJE 1 (28T)		1		
50	93315-425V3	.BEARING .COJINETE DE RODILLOS		2		
51	6K1-45611-10	SHAFT, PROPELLER EJE PROPUSOR		1		
52	6E5-45634-02	SLIDE, SHIFT DESLIZADOR, CAMBIO		1		
53	90501-16M37	SPRING, COMPRESSION RESORTE DE COMPRESION		1		
54	93507-32009	BALL ESFERA		2		
55	93511-32017	BALL ESFERA		2		
56	93503-16003	BALL ESFERA		2		
57	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO		1		
58	6BM-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA		1		
59	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR		1		
60	6BN-45332-00-9S	HOUSING, BEARING CAJA BALERO 2		1		
61	93332-00048	BEARING COJINETE		1		
62	6BN-45570-00	GEAR 2 (28T) ENGRANAJE 2 (28T)		1		
63	6K1-45576-00	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2		1		
64	93341-440U5	BEARING COJINETES CON RODAMIENTOS		1		
65	6K1-45578-01	SHIM (T:0.10MM) LAINA (T:0.10MM)		1		UR
	6K1-45578-10	SHIM (T:0.12MM) LAINA (:0.12MM)		1		UR
	6K1-45578-20	SHIM (T:0.15MM) LAINA (T:0.15MM)		1		UR
	6K1-45578-30	SHIM (T:0.18MM) LAINA (T:0.18MM)		1		UR
	6K1-45578-40	SHIM (T:0.30MM) LAINA (T:0.30MM)		1		UR

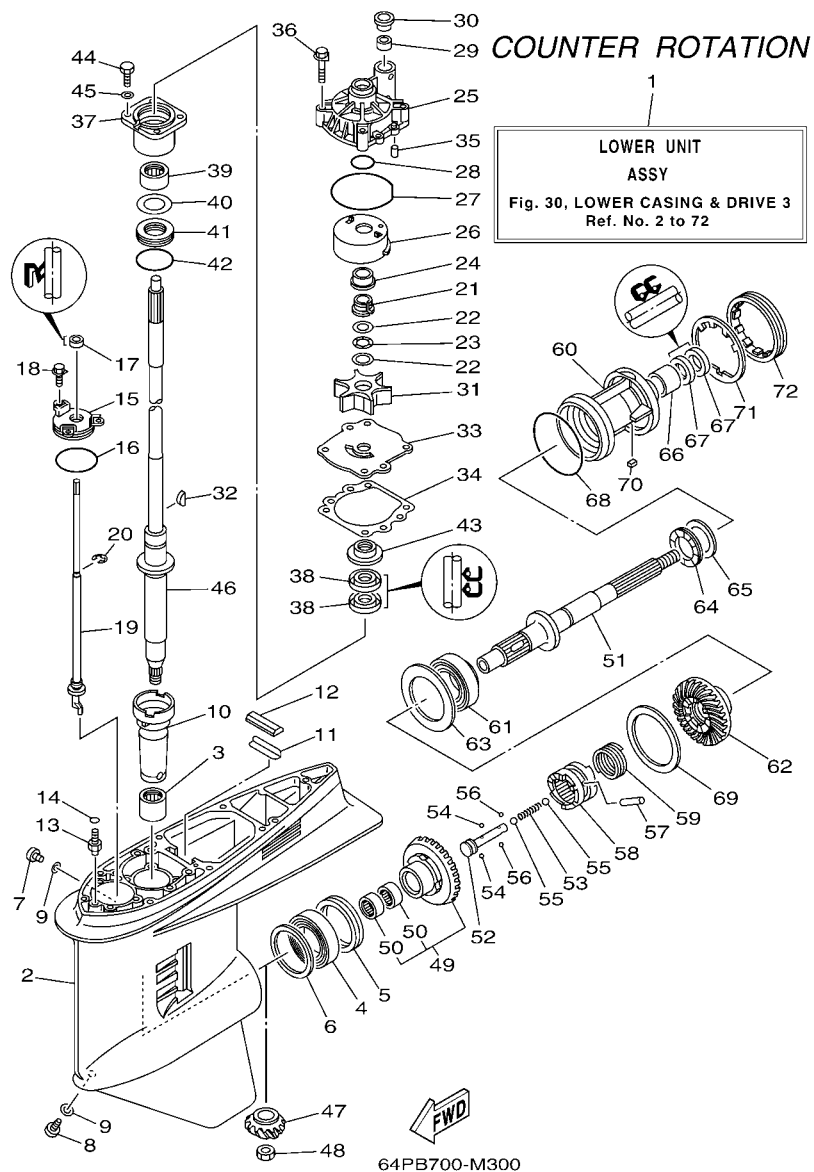
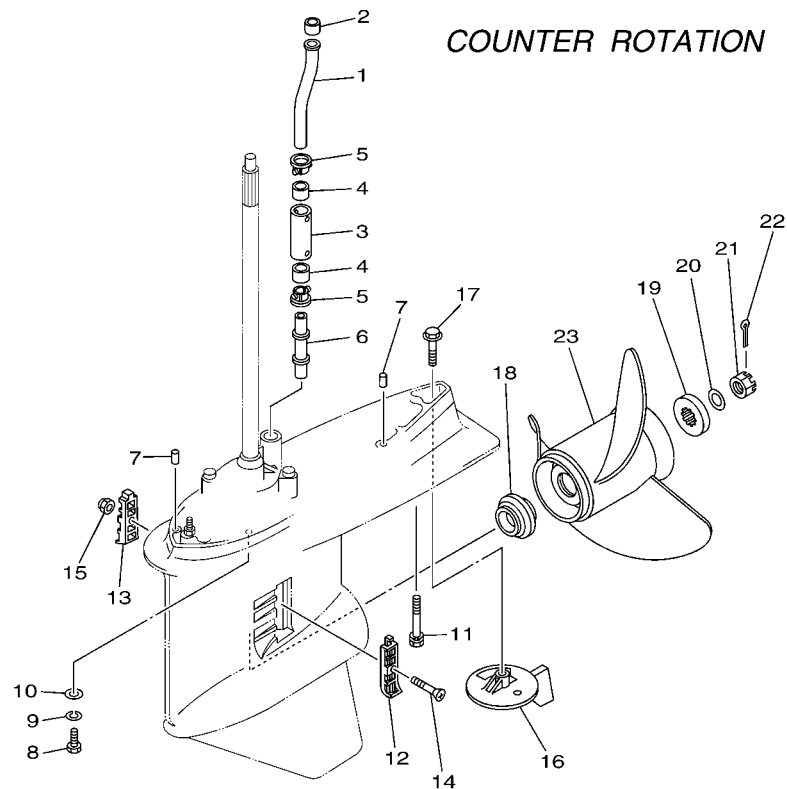


FIG. 30 LOWER CASING & DRIVE 3 IMPULSOR E INFERIOR 3

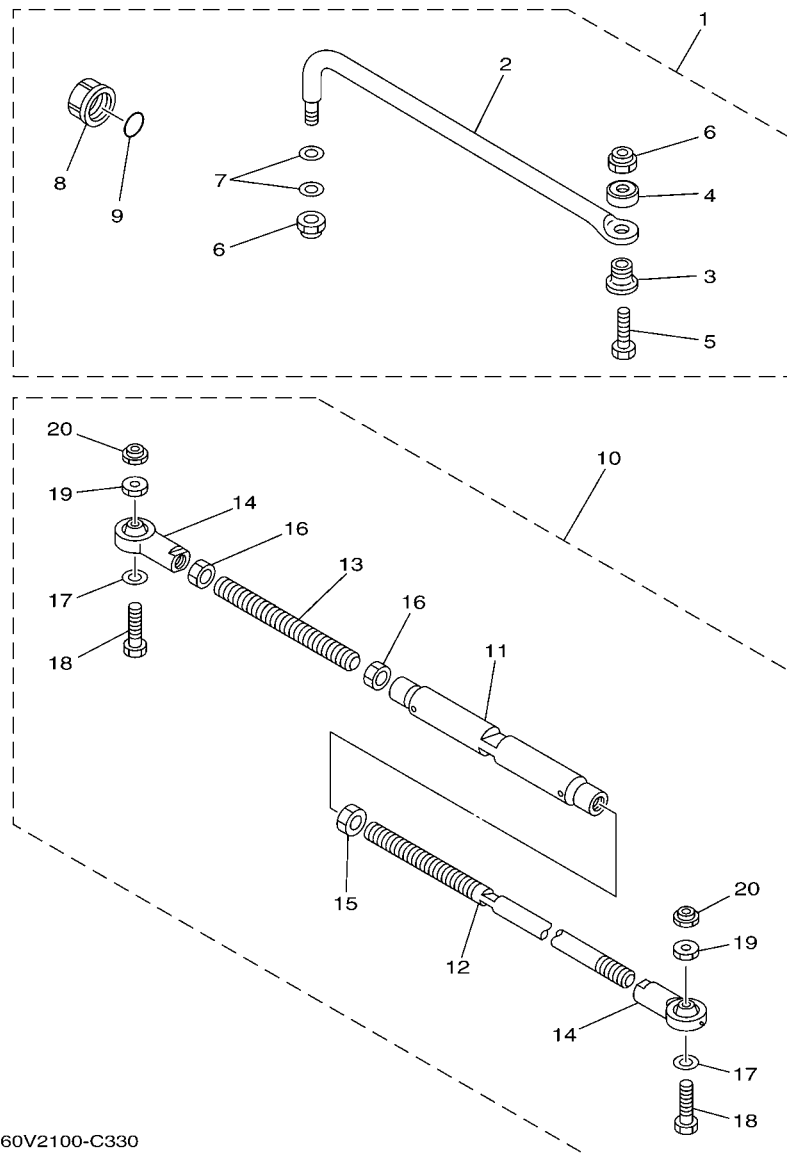
REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
65	6K1-45578-50	SHIM (T:0.40MM) LAINA (T:0.40MM)		1		UR UR
	6K1-45578-60	SHIM (T:0.50MM) LAINA (T:0.50MM)		1		UR UR
66	93315-43061	BEARING COJINETE DE RODILLOS		1		
67	93101-30M17	OIL SEAL SELLO ACEITE		2		
68	93210-97M55	O-RING ANILLO O		1		
69	6G5-45577-02	SHIM (T:0.10MM) LAINA (T:0.10MM)		1		UR UR
	6G5-45577-10	SHIM (T:0.12MM) LAINA (T:0.12MM)		1		UR UR
	6G5-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)		1		UR UR
	6G5-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)		1		UR UR
	6G5-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)		1		UR UR
	6G5-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)		1		UR UR
	6G5-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)		1		UR UR
70	90282-04M00	KEY, STRAIGHT CHAVETA, RECTA		1		
71	6G5-45383-01	WASHER, CLAW ARANDELA DE UNA		1		
72	6G5-45384-02	NUT TUERCA		1		



64P1010-C280

FIG. 31 LOWER CASING & DRIVE 4 IMPULSOR E INFERIOR 4

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-44361-00	TUBE, WATER 1 TUBO DE AGUA 1		1			
2	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1		1			
3	63P-44362-00	TUBE, WATER 2 TUBO DE AGUA 2		1			X(25.3") X(25.3")
4	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1		2			X(25.3") X(25.3")
5	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA		2			X(25.3") X(25.3")
6	63P-44363-00	TUBE, WATER 3 TUBO DE AGUA 3		1			X(25.3") X(25.3")
7	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA		2			
8	97095-10045	BOLT PERNO		6			
9	92995-10100	WASHER ARANDELA		6			
10	92995-10600	WASHER ARANDELA		6			
11	90119-10008	BOLT, WITH WASHER TORNILLO CON ARANDELA		1			X(25.3") X(25.3")
12	6J9-45214-00	COVER, WATER INLET 1 CUBIERTA ENTRADA AGUA 1		1			
13	6J9-45215-00	COVER, WATER INLET 2 CUBIERTA ENTRADA AGUA 2		1			
14	90152-05M08	SCREW, COUNTERSUNK TORNILLO EMBUTIDO		1			
15	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE		1			
16	6K1-45371-02	TAB-TRIM QUILLA ESTABILIZADOR		1			
17	90105-10M00	BOLT, FLANGE TORNILLO		1			
18	63P-45987-00	SPACER 1 ESPACIADOR 1		1			
19	688-45997-01	SPACER 2 ESPACIADOR 2		1			
20	92990-18200	WASHER ARANDELA PLANA		1			
21	90171-18M04	NUT, CASTLE TUERCA ENTALLADA		1			
22	91490-40030	PIN, COTTER CHAVETA		1			
23	6K1-45970-01	PROPELLER (3X15-1/4"X15"-ML) PROPELA (3X15-1/4"X15"-ML)		1			UR UR
	6K1-45972-01	PROPELLER (3X13-3/4"X21"-ML) PROPELA (3X13-3/4"X21"-ML)		1			UR UR
	6K1-45974-02	PROPELLER (3X13-3/4"X19"-ML1) PROPELA (3X13-3/4"X19"-ML1)		1			UR UR
	6K1-45976-00	PROPELLER (3X13-3/8"X23"-ML) PROPELA (3X13-3/8"X23"-ML)		1			UR UR
	6K1-45978-02	PROPELLER (3X13-3/4"X17"-ML1) PROPELA (3X13-3/4"X17"-ML1)		1			UR UR



60V2100-C330

FIG. 32 STEERING GUIDE

DIRECCIONGUIAR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT ESTUCHE ADITAMENTO GUIA DE TIM	1				AP EXCEPT CAR,NME AP EXCEPT CAR,NME
2	6E5-61351-01	.ROD, STEERING LINK .VARILLA ESLABON DIRECCION	1				
3	90387-10M61	.COLLAR .ESPACIADOR	1				
4	90560-12M01	.SPACER .SEPARADOR	1				
5	6E5-61355-00	.BOLT .TORNILLO	1				
6	90185-09M01	.NUT, SELF-LOCKING .TUERCA AUTOBLOCANTE	2				
7	90201-10M20	.WASHER, PLATE .ARANDELA PLANA	2				
8	6E5-43145-01	.CAP, CLAMP BRACKET .TAPA	1				
9	93210-16275	.O-RING .ANILLO O	1				
10	6E5-61301-01	TWIN KIT (L:600-800MM) KIT ADITAMENTO (L:600-800MM)	1				AP AP
11	6E5-61313-00	.ADJUSTER .AJUSTADOR	1				
12	6E5-61311-11	.TIE BAR .BARRA SEPARADORA	1				
13	6E5-61315-00	.TIE BAR .ROTOR DE BOMBA AGUA	1				
14	6E5-61303-00	.STEERING AXLE COMP. .OJO-DIRECCION COMPL.	2				
15	90170-14M06	.NUT .TUERCA	1				
16	95380-14700	.NUT .TUERCA	2				
17	90201-10M76	.WASHER, PLATE .ARANDELA PLANA	2				
18	90101-09M70	.BOLT .TORNILLO	2				
19	90170-09M05	.NUT .TUERCA	2				
20	90185-09M01	.NUT, SELF-LOCKING .TUERCA AUTOBLOCANTE	2				

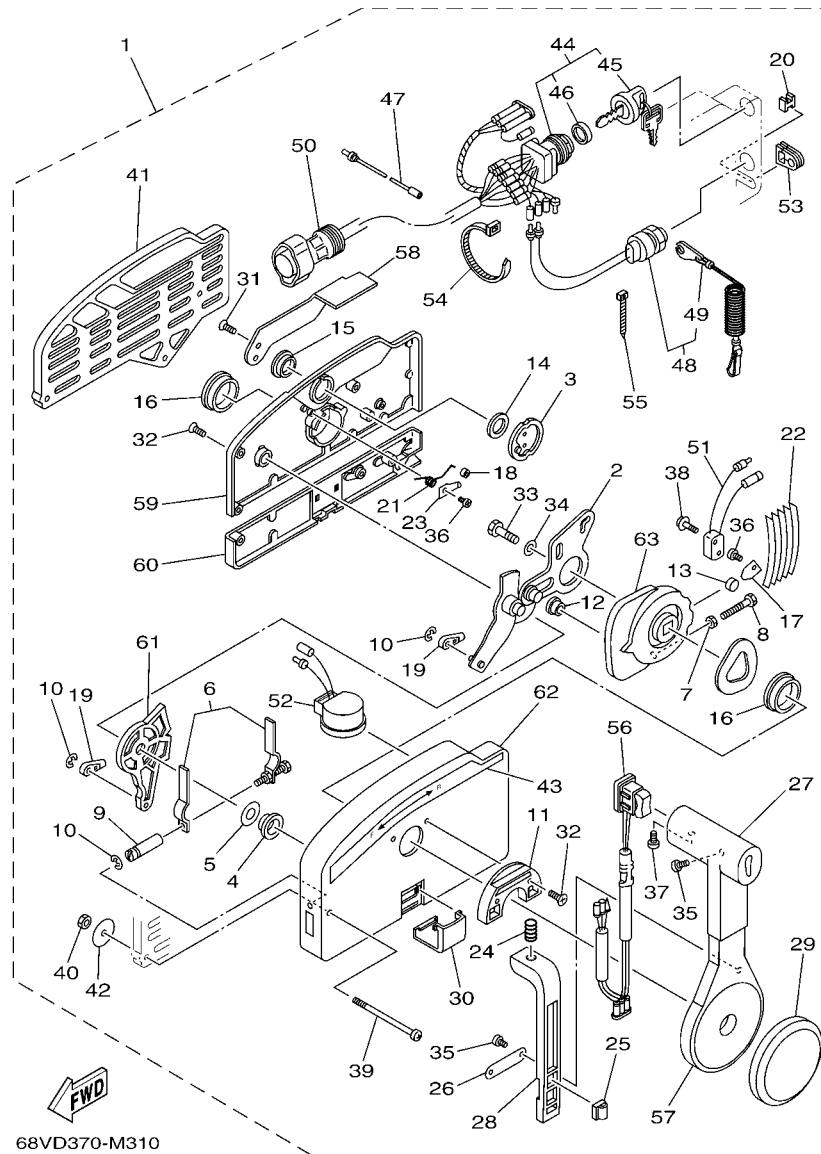


FIG. 34 REMOTE CONTROL ASSY 1 CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
1	703-48207-1B	REMOTE CONTROL ASSY (10P) REMOTO CONTROL COMPL. (10P)	1			AP EXCEPT CAR,NME AP EXCEPT CAR,NME
2	703-48261-01	.ARM, THROTTLE .BRAZO ACELERADOR	1			
3	703-48153-00	.SHAFT, FREE ACCEL. .EJE	1			
4	703-48235-00	.BUSHING .BUJE	1			
5	703-48268-00	.SPACER .ESPACIADOR 3	1			
6	703-48264-00	.FRICTION, THROTTLE .FRICCION DE ACELERADOR	1			
7	95380-05600	.NUT .TUERCA	1			
8	97380-05025	.BOLT .TORNILLO HEXAGONAL	1			
9	703-48265-00	.SHAFT, FRICTION .EJE FRICCION	1			
10	93430-06024	.CIRCLIP .SEGURO	3			
11	703-48245-00	.PLATE, LOCK .PLACA CERRADURA	1			
12	703-48252-00	.ROLLER, CAM .RODILLO LEVA	1			
13	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE	1			
14	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3	1			
15	703-48243-00	.BUSHING .BUJE 3	1			
16	703-48236-00	.BUSHING 1 .BUJE	2			
17	703-48189-00	.RETAINER .RETENEDOR	1			
18	703-48234-00	.ROLLER, DETENT .RODILLO	1			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO	2			
20	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE	1			
21	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE	1			
22	703-48238-00	.SPRING, DETENT .RESORTE	5			
23	703-48246-00	.SPACER .ESPACIADOR	1			
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO	1			
25	703-82594-00	.CLAMP .GRAMPA	1			WITH PT/T SW. WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLACA RETEN	1			
27	703-48222-00	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL	1			SINGLE SINGLE

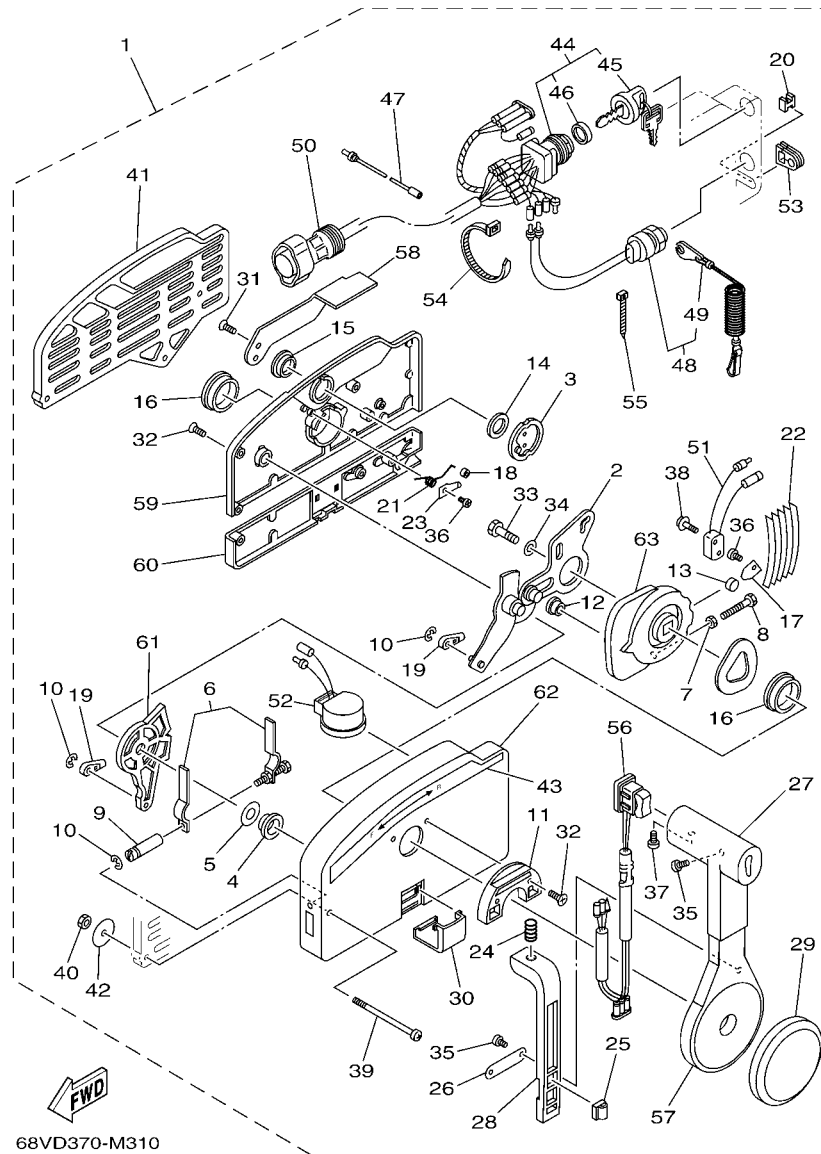


FIG. 34 REMOTE CONTROL ASSY 1 CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
28	703-48223-00	.LOCK, NEUTRAL .CERRADURA NEUTRO	1			
29	703-48225-00	.COVER .CUBIERTA	1			
30	703-48219-00	.COVER, LEAD .CUBIERTA	1			
31	703-48281-00	.SCREW .TORNILLO 1	2			
32	703-48282-00	.SCREW .TORNILLO 2	7			
33	97380-08030	.BOLT .TORNILLO HEXAGONAL	1			
34	92990-08600	.WASHER, PLATE .ARANDELA PLANA	1			
35	98580-04010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	3			
36	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	2			
37	98580-05010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	1			
38	703-48129-00	.SCREW 3 .TORNILLO 3	2			
39	703-48291-10	.SCREW (M6) .TORNILLO (M6)	3			
40	95380-06600	.NUT, HEXAGON .TUERCA	3			
41	703-48293-10	.SPACER, REMOTE CONTROL .ESPACIADOR	1			SINGLE SINGLE
42	701-48287-00	.WASHER .ARANDELA	3			
43	703-48215-00	.GRAPHIC .CALCOMANIA 1	1			
44	703-82510-44	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION	1			
45	703-82577-00	.CAP, KEY .TAPA	1			
46	6K1-82532-00	.CAP .TAPA	1			
47	703-82531-00	.WIRE, LEAD (L70) .CABLE CONDUCTOR (L70)	1			
48	688-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL	1			
49	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA	1			
50	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, ARNES DE CABLES (4.	1			(10P) (10P)
51	703-82540-00	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL	1			
52	703-83383-11	.BUZZER .ZUMBADOR	1			
53	703-48284-10	.GROMMET .TAPON	1			
54	703-82591-00	.BAND .BANDA	3			

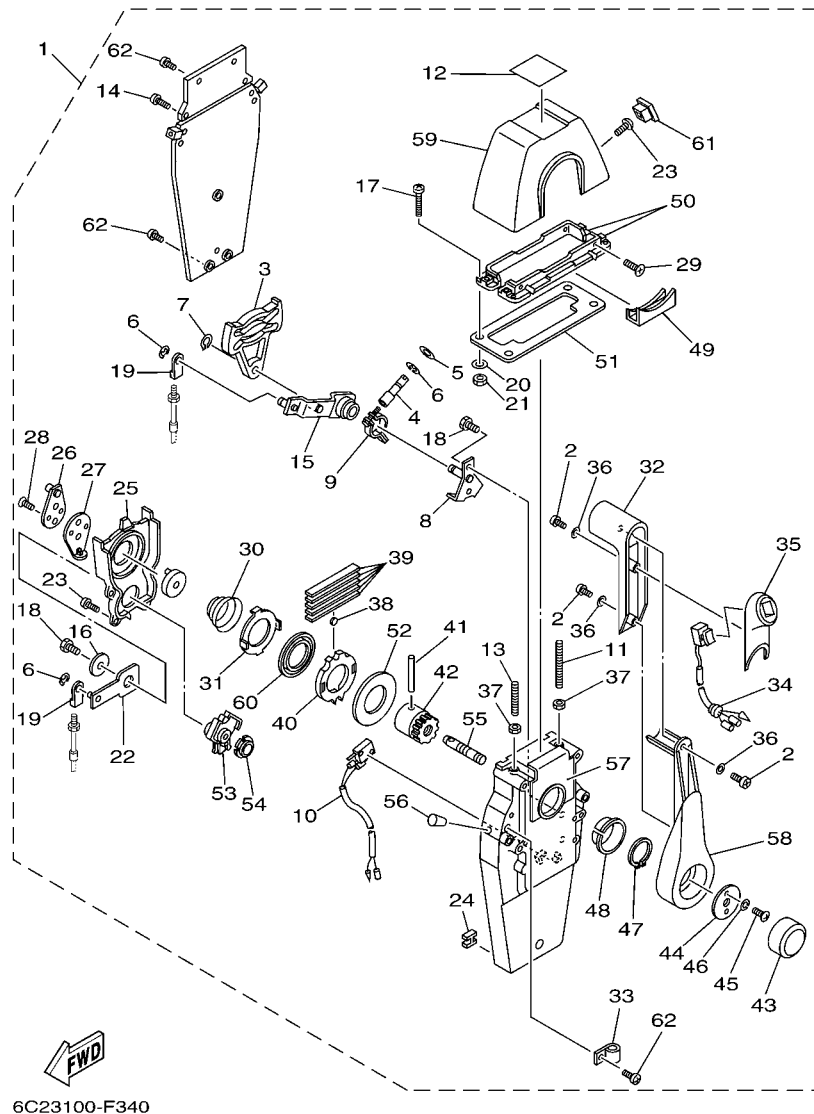


FIG. 35 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
1	704-48205-P1	REMOTE CONTROL ASSY (RIGHT) REMOTO CONTROL COMPL (RECTO)	1			AP CAR WITH PT/T SW. AP CAR WITH PT/T SW.
2	704-48128-00	.SCREW 2 .TORNILLO 2	3			
3	EL8-48251-00	.PLATE, CAM .PLACA, LEVA	1			
4	704-48265-00	.SHAFT, FRICTION .EJE FRICCION	1			
5	701-48246-00	.SPACER .ESPACIADOR	1			
6	93430-06024	.CIRCLIP .SEGURO	4			
7	EL8-48259-00	.CIRCLIP 1 .SEGURO	1			
8	704-48262-00	.SHAFT, THROTTLE .EJE DE ACELERADOR	1			
9	704-48264-00	.THROTTLE, FRICTION .FRICCION DE ACELERADOR	1			
10	704-82540-20	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL	1			
11	EL8-48281-00	.SCREW .TORNILLO 1	1			
12	704-48215-20	.GRAPHIC .CALCOMANIA 1	1			
13	704-48281-00	.SCREW .TORNILLO 1	1			
14	97890-05025	.SCREW, PAN HEAD .TORNILLO	2			
15	704-48261-00	.ARM, THROTTLE .BRAZO ACELERADOR	1			
16	EL8-48191-00	.WASHER 1 .ARANDELA	1			
17	704-48283-00	.SCREW .TORNILLO 3	4			
18	97380-06018	.BOLT .TORNILLO HEXAGONAL	3			
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO	2			
20	704-48287-00	.WASHER .ARANDELA	4			
21	95380-05600	.NUT .TUERCA	4			
22	704-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR	1			
23	EL8-48127-00	.SCREW 1 .TORNILLO 1	10			
24	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE	1			
25	704-48231-00	.HOUSING, GEAR .CAJA, ENGRANAJE	1			
26	EL8-48241-00	.ARM, DRIVE .BRAZO, MANDO	1			
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .TAPON	1			

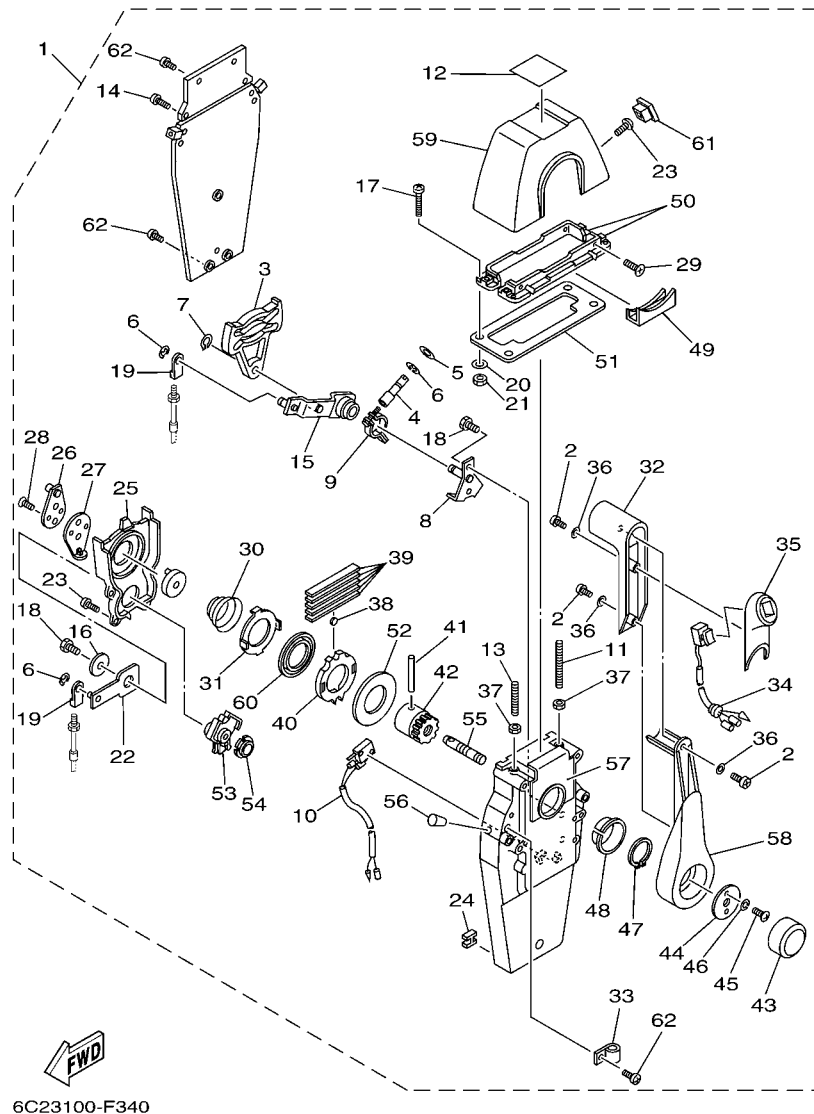


FIG. 35 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
28	92780-06020	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA	2				
29	98780-05018	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA	4				
30	EL8-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE	1				
31	EL8-48245-00	.PLATE, LOCK .PLACA CERRADURA	1				
32	704-48222-P0	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL	1				
33	704-82594-00	.CLAMP .GRAMPA	1				
34	704-82563-41	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION	1				
35	704-48229-P1	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2	1				
36	92990-05300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA	3				
37	95380-06600	.NUT, HEXAGON .TUERCA	2				
38	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE	1				
39	704-48238-00	.SPRING, DETENT .RESORTE	5				
40	704-48232-P1	.GEAR .ENGRANAJE 1	1				
41	EL8-48164-00	.PIN 2 .PASADOR 2	1				
42	704-48242-10	.SHAFT, DRIVE .EJE, PROPULSION	1				
43	6X3-48225-20	.COVER .CUBIERTA	1				
44	704-48192-00	.WASHER 2 .RONDANA 2	1				
45	97890-06018	.SCREW, PAN HEAD .TORNILLO	2				
46	92990-06300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA	2				
47	EL8-48279-00	.CIRCLIP 2 .SEGURO2	1				
48	704-48234-00	.BUSHING 1 .BUJE	1				
49	704-48219-P0	.COVER, LEAD .CUBIERTA	1				
50	704-48144-10	.PLATE, STOPPER 2 .PLACA, RETEN 2	2				
51	704-48176-00	.GROMMET .TOPON	1				
52	704-48192-P0	.WASHER 2 .RONDANA 2	1				
53	704-48233-00	.GEAR 2 .ENGRANAJE 2	1				
54	704-48235-00	.BUSHING .BUJE	1				

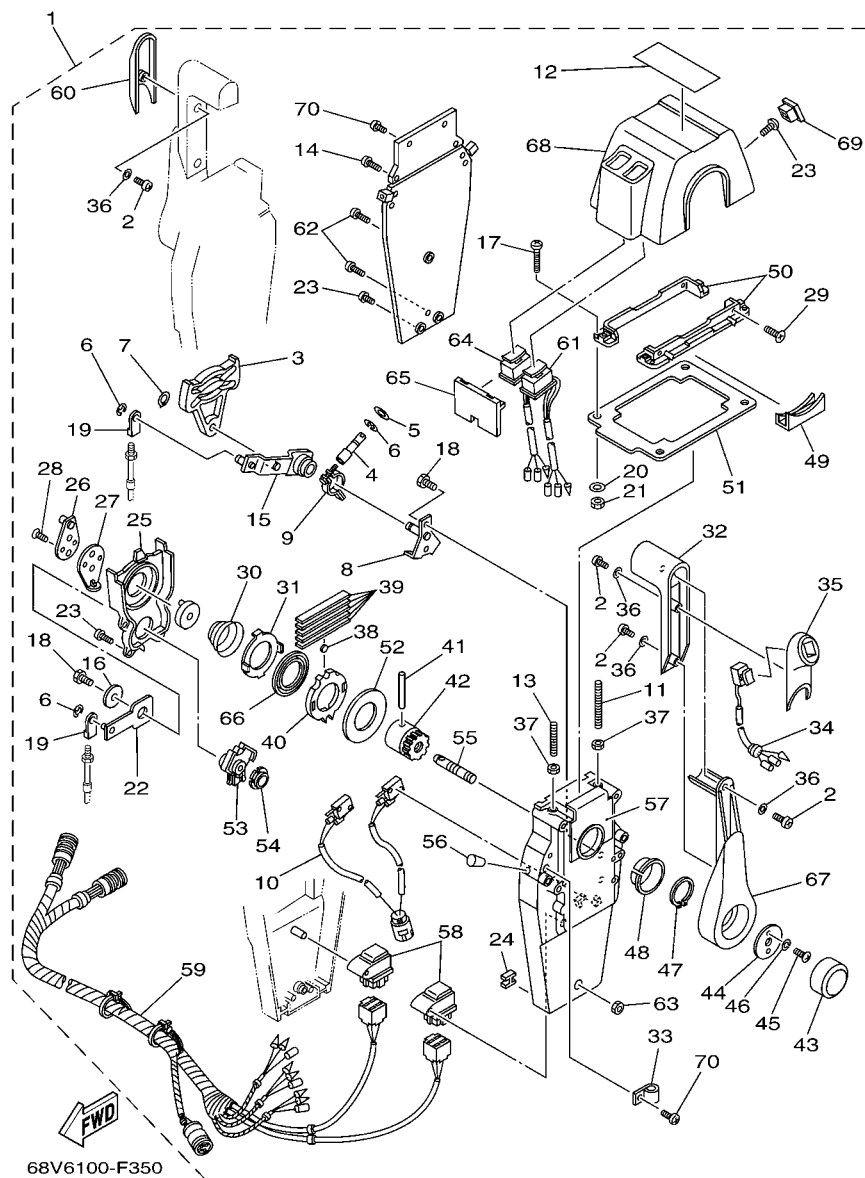


FIG. 36 REMOTE CONTROL ASSY 3

CONTROL REMOTO COMPL 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
1	704-48207-P1	REMOTE CONTROL ASSY REMOTO CONTROL COMPL.		1		AP WITH PT/T SW. AP WITH PT/T SW.
2	704-48128-00	.SCREW 2 .TORNILLO 2		6		
3	EL8-48251-00	.PLATE, CAM .PLACA, LEVA		2		
4	704-48265-00	.SHAFT, FRICTION .EJE FRICCION		2		
5	701-48246-00	.SPACER .ESPACIADOR		2		
6	93430-06024	.CIRCLIP .SEGURO		8		
7	EL8-48259-00	.CIRCLIP 1 .SEGURO		2		
8	704-48262-00	.SHAFT, THROTTLE .EJE DE ACELERADOR		2		
9	704-48264-00	.THROTTLE, FRICTION .FRICCION DE ACELERADOR		2		
10	704-82540-30	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL		1		
11	EL8-48281-00	.SCREW .TORNILLO 1		2		
12	704-48215-30	.GRAPHIC .CALCOMANIA 1		1		
13	704-48281-00	.SCREW .TORNILLO 1		2		
14	97890-05025	.SCREW, PAN HEAD .TORNILLO		4		
15	704-48261-00	.ARM, THROTTLE .BRAZO ACELERADOR		2		
16	EL8-48191-00	.WASHER 1 .ARANDELA		2		
17	704-48283-00	.SCREW .TORNILLO 3		4		
18	97380-06018	.BOLT .TORNILLO HEXAGONAL		6		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO		4		
20	704-48287-00	.WASHER .ARANDELA		4		
21	95380-05600	.NUT .TUERCA		4		
22	704-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR		2		
23	EL8-48127-00	.SCREW 1 .TORNILLO 1		18		
24	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE		2		
25	704-48231-00	.HOUSING, GEAR .CAJA, ENGRANAJE		2		
26	EL8-48241-00	.ARM, DRIVE .BRAZO, MANDO		2		
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .TAPON		2		

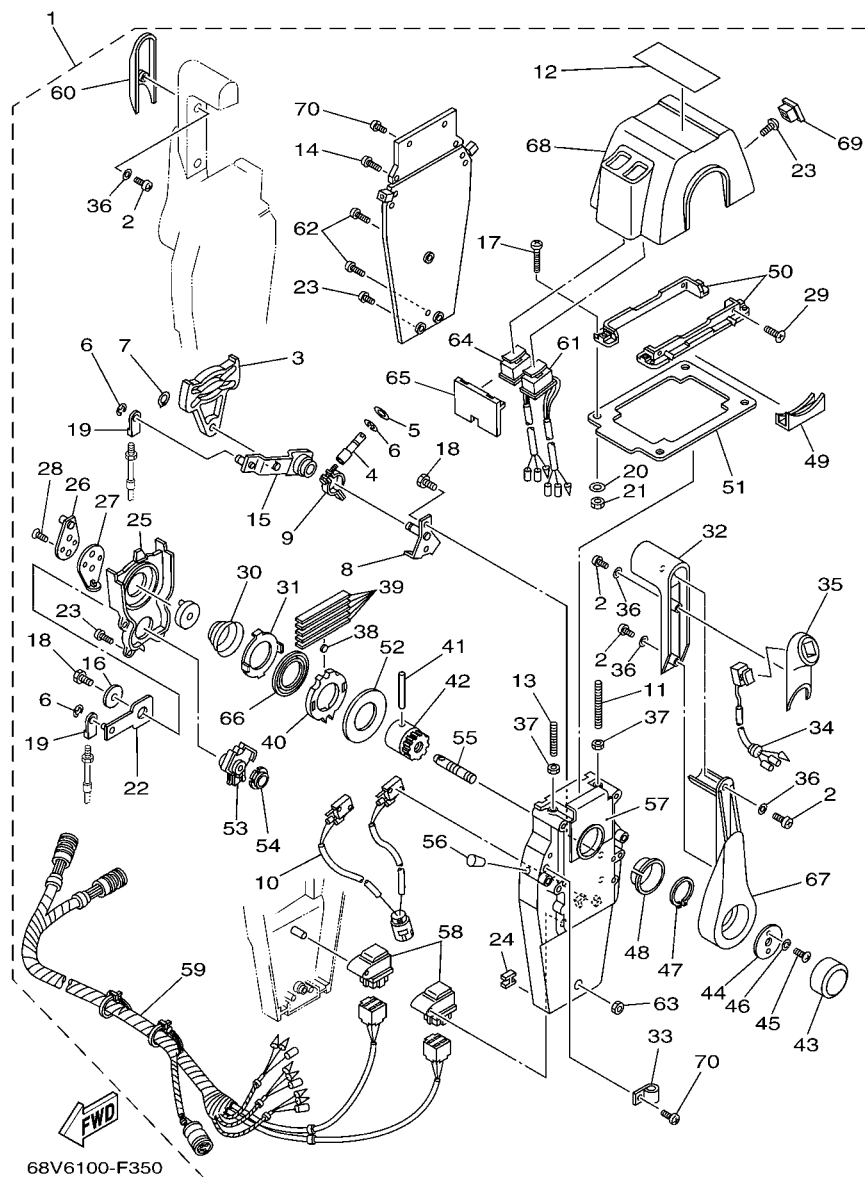


FIG. 36 REMOTE CONTROL ASSY 3 CONTROL REMOTO COMPL 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
28	92780-06020	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA		4		
29	98780-05018	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA		4		
30	EL8-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE		2		
31	EL8-48245-00	.PLATE, LOCK .PLACA CERRADURA		2		
32	704-48222-P0	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL		2		
33	704-82594-00	.CLAMP .GRAMPA		1		
34	704-82563-51	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION		1		
35	704-48229-P1	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2		1		
36	92990-05300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA		6		
37	95380-06600	.NUT, HEXAGON .TUERCA		4		
38	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE		2		
39	704-48238-00	.SPRING, DETENT .RESORTE		10		
40	704-48232-P1	.GEAR .ENGRANAJE 1		2		
41	EL8-48164-00	.PIN 2 .PASADOR 2		2		
42	704-48242-10	.SHAFT, DRIVE .EJE, PROPULSION		2		
43	6X3-48225-20	.COVER .CUBIERTA		2		
44	704-48192-00	.WASHER 2 .RONDANA 2		2		
45	97890-06018	.SCREW, PAN HEAD .TORNILLO		4		
46	92990-06300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA		4		
47	EL8-48279-00	.CIRCLIP 2 .SEGURO2		2		
48	704-48234-00	.BUSHING 1 .BUJE		2		
49	704-48219-P0	.COVER, LEAD .CUBIERTA		2		
50	704-48144-20	.PLATE, STOPPER 2 .PLACA, RETEN 2		2		
51	704-48176-10	.GROMMET .TOPON		1		
52	704-48192-P0	.WASHER 2 .RONDANA 2		2		
53	704-48233-00	.GEAR 2 .ENGRANAJE 2		2		
54	704-48235-00	.BUSHING .BUJE		2		

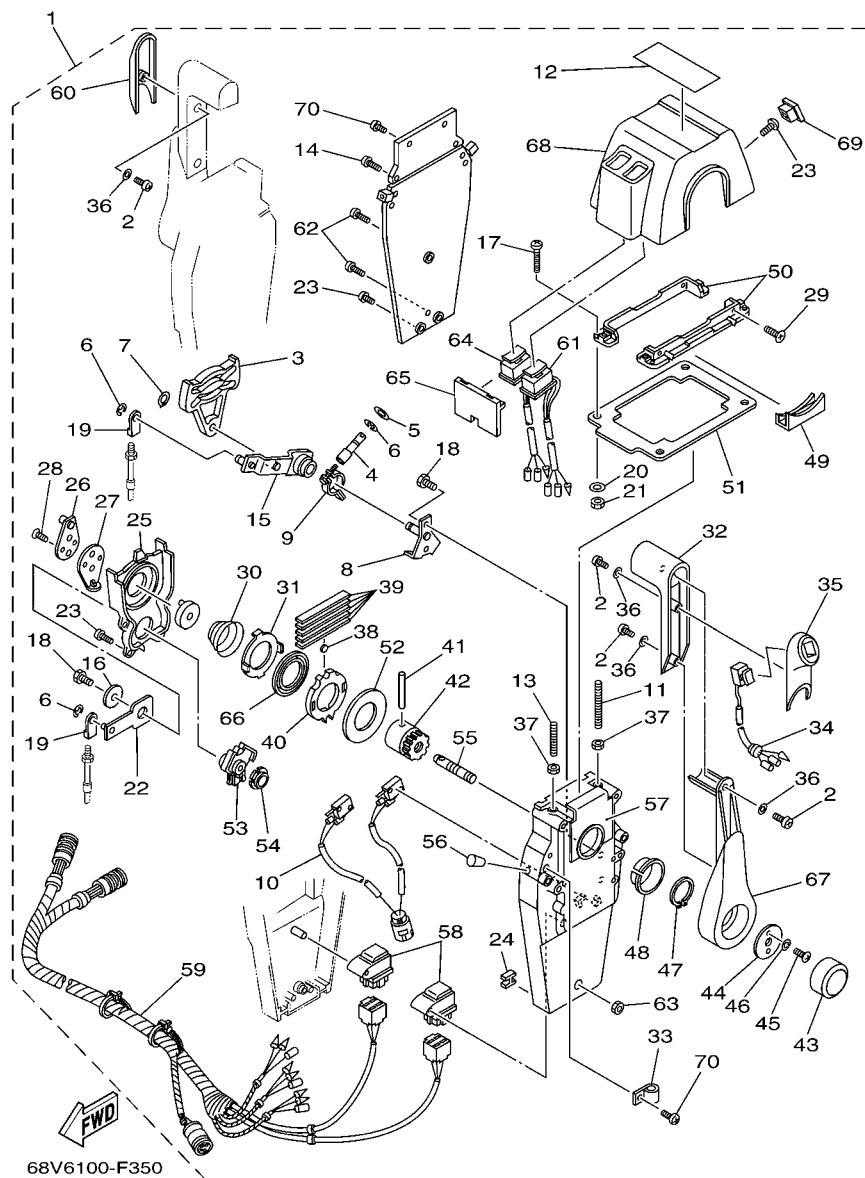
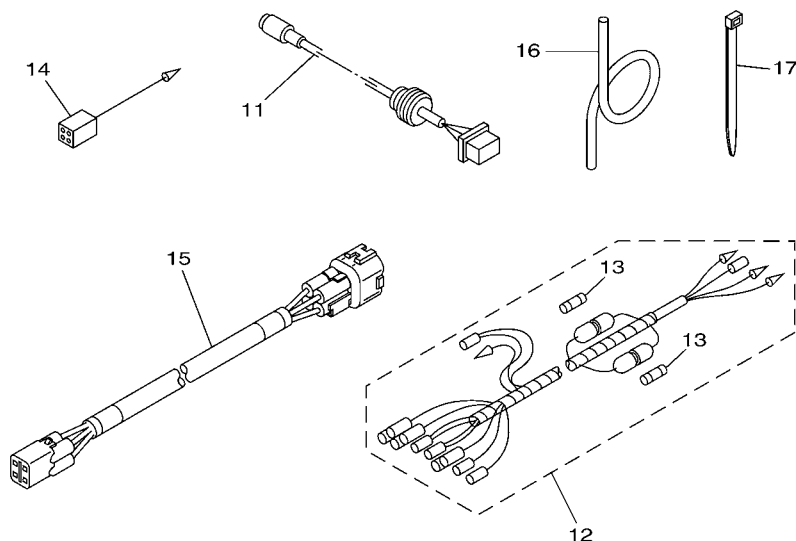
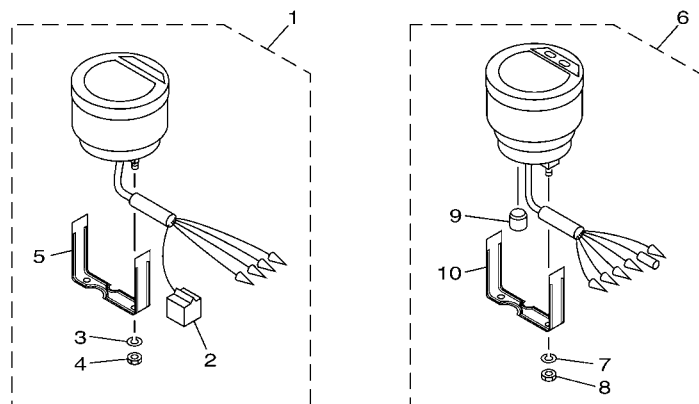


FIG. 36 REMOTE CONTROL ASSY 3

CONTROL REMOTO COMPL 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
55	704-48153-00	.SHAFT, FREE ACCEL. .EJE		2		
56	704-48166-00	.PLUG .TAPON		2		
57	704-48284-P0	.GROMMET .TAPON		2		
58	704-81950-10	.RELAY ASSY .RELE COMPLETO		2		
59	704-82590-10	.WIRE HARNESS ASSY .CONJUNTO DE CABLES		1		
60	704-48229-R0	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2		1		
61	704-82563-H1	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION		1		
62	704-48128-00	.SCREW 2 .TORNILLO 2		3		
63	704-48156-00	.NUT 1 .TUERCA 1		1		
64	704-82563-J1	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION		1		
65	704-48285-10	.GROMMET 2 .TAPON 2		1		
66	704-48178-00	.PLATE, SHIFT .PLACA		2		
67	704-48221-P0	.LEVER, CONTROL .PALANCA CONTROL		2		
68	704-48119-41	.COVER .CUBIERTA		1		
69	704-48167-11	.PLUG .TAPON AGUJERO		1		
70	97890-05016	.SCREW, PAN HEAD .TORNILLO		5		

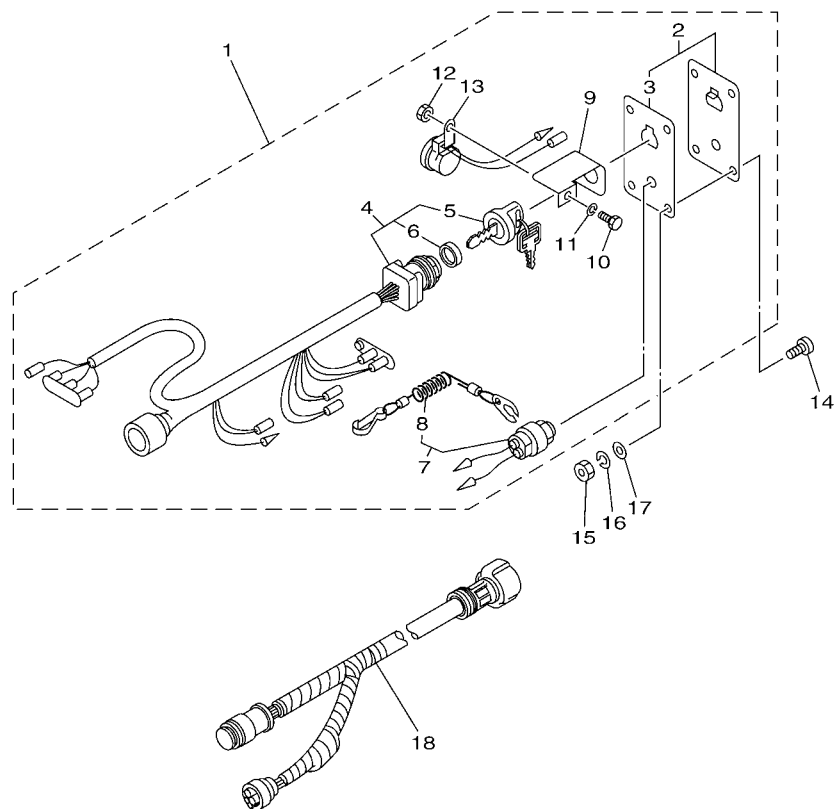


6C14100-G370

FIG. 37 METER

MEDIDOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	6Y5-8350T-91	DIGITAL TACHOMETER ASSY TACOMETRO DIGGITAL COMPLETO	1	1			AP EXCEPT NME,CHN AP EXCEPT NME,CHN
2	9E450-04533	.CONNECTOR .CONECTOR	1	1			F-4-W F-4-W
3	92990-04100	.WASHER, SPRING .ARANDELA PLANA	2	2			
4	95380-04600	.NUT .TUERCA	2	2			
5	6Y5-8355X-T1	.BRACKET, METER 1 .SOSTEN	1	1			
6	6Y5-83570-S6	SPEEDOMETER ASSY VELOCIMETRO COMPLETO	1				AP EXCEPT NME,CHN AP EXCEPT NME,CHN
7	92990-04100	.WASHER, SPRING .ARANDELA PLANA	2				
8	95380-04600	.NUT .TUERCA	2				
9	6Y5-83533-T2	.GROMMET .ANILLO PROTECTOR	1				
10	6Y5-8355X-T1	.BRACKET, METER 1 .SOSTEN	1				
11	6Y5-87122-S0	CORD ASSY 1 CABLE COMPLETA 1	1				AP EXCEPT NME,CHN AP EXCEPT NME,CHN
12	6Y5-83553-M0	WIRE, LEAD (L=2.5M) CABLE CONDUCTOR (L=2.5M)	1				AP EXCEPT NME,CHN AP EXCEPT NME,CHN
	6Y5-83553-00	WIRE, LEAD (L=2.5M) CABLE CONDUCTOR (L=2.5M)		1			AP AP
13	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)	2				FOR 6Y5-83553-M0 FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A) .FUSIBLE (10A)		1			FOR 6Y5-83553-00 FOR 6Y5-83553-00
14	6Y5-82117-00	WIRE, LEAD (BLACK) (L300) CABLE, CONDUCTOR (NEGRO)	1				AP EXCEPT NME,CHN AP EXCEPT NME,CHN
15	6Y5-83653-30	WIRE, LEAD (L=8.0M) CABLE CONDUCTOR (L=8.0M)	1				AP EXCEPT NME,CHN AP EXCEPT NME,CHN
	6Y5-83653-40	WIRE, LEAD (L=9.0M) CABLE CONDUCTOR (L=9.0M)		1			AP 4P,9M AP 4P,9M
16	6Y5-83557-10	TUBE (8M) TUBO (8M)	1				AP EXCEPT NME,CHN AP EXCEPT NME,CHN
17	90465-11M10	CLAMP BRIDA	2				AP EXCEPT NME,CHN AP EXCEPT NME,CHN



6BM4200-L370

FIG. 38 SWITCH & PANEL 1

PANEL DE INTERRUPTOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	6R5-82570-06	PANEL SWITCH ASSY INTERRUPTOR DE PANEL COMPL.	1				AP FOR CAR AP FOR CAR
2	704-82571-02	.PANEL, SWITCH .PANEL DE INTERRUPTOR	1				
3	6R5-82588-01	..PLATE ..PLACA	1				
4	6R5-82510-03	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION	1				
5	676-82577-01	..CAP, KEY ..TAPA	1				
6	703-82532-00	..CAP ..TAPA	1				
7	688-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL	1				
8	682-82556-00	..LANYARD, STOP SWITCH ..CORDON DE INTERRUPTOR PARADA	1				
9	64D-82581-00	.STAY, CORD CLAMP .SOPORTE DE GRAMPA DE CABLE	1				
10	97303-05012	.BOLT .TORNILLO	1				
11	92903-05100	.WASHER, SPRING .RONDANA SENCILLA	1				
12	95303-05700	.NUT .TUERCA	1				
13	6R5-83383-00	.BUZZER .ZUMBADOR	1				
14	90149-05M05	SCREW TORNILLO DE REGLAJE	4				AP FOR CAR AP FOR CAR
15	95303-05600	NUT TUERCA	4				AP FOR CAR AP FOR CAR AP FOR CAR
16	92903-05100	WASHER, SPRING RONDANA SENCILLA	4				AP FOR CAR AP FOR CAR AP FOR CAR
17	92903-05600	WASHER, PLATE RONDANA SENCILLA	4				AP FOR CAR AP FOR CAR AP FOR CAR
18	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M) EXTENSION, ARNES DE CABLES (8M)	1				AP FOR CAR (10P) AP FOR CAR (10P)

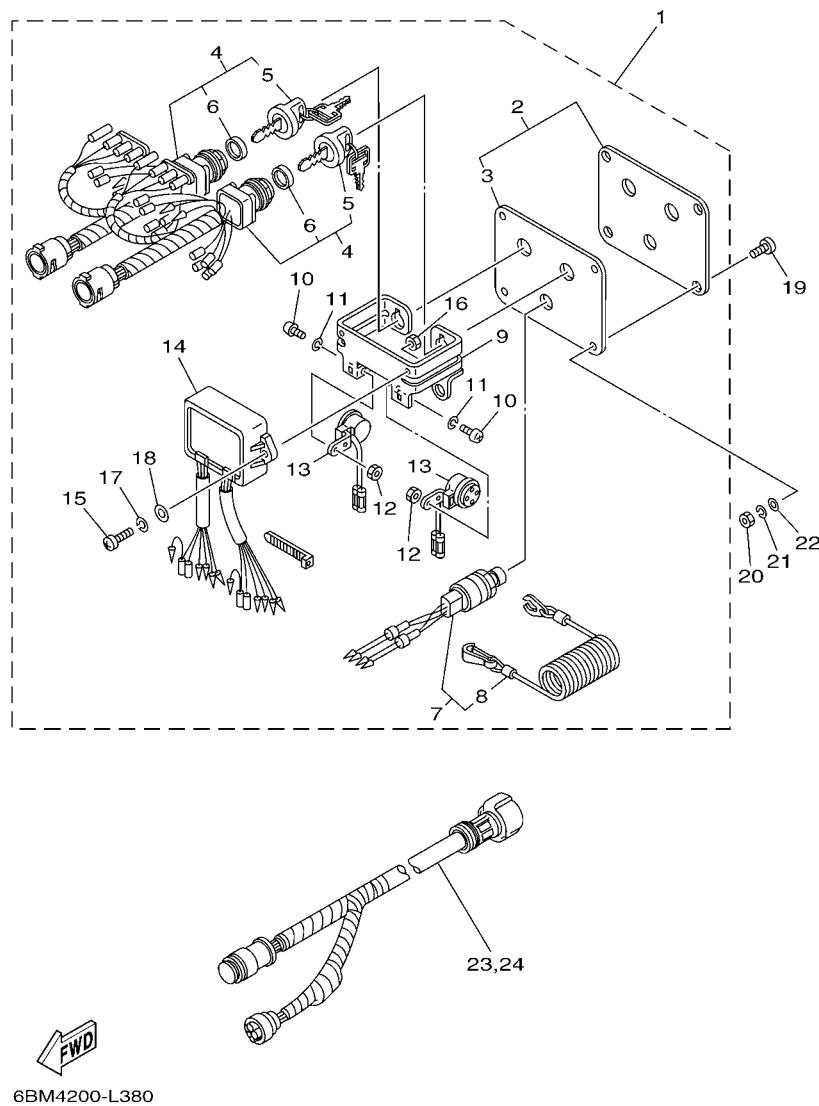
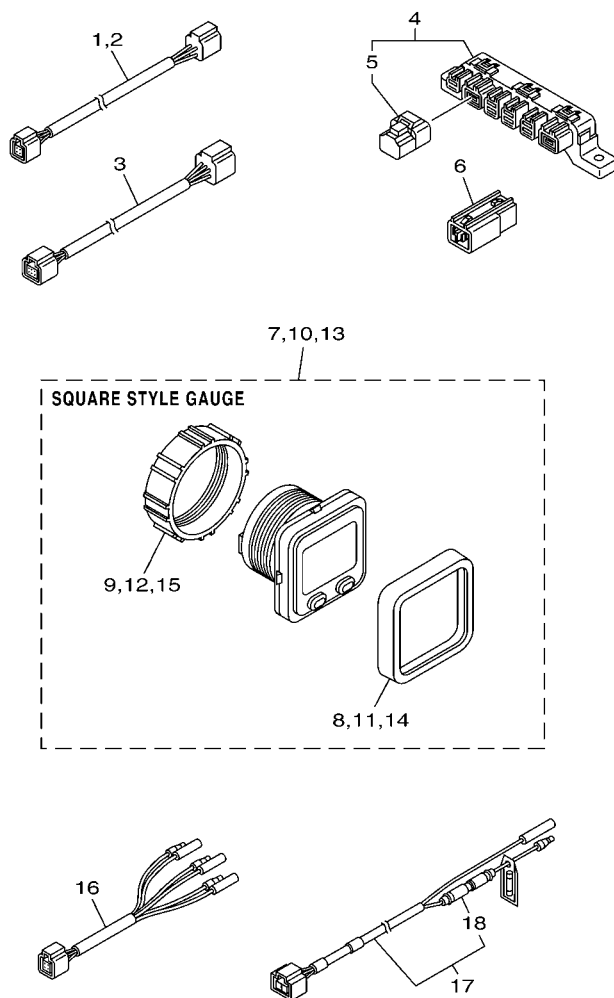
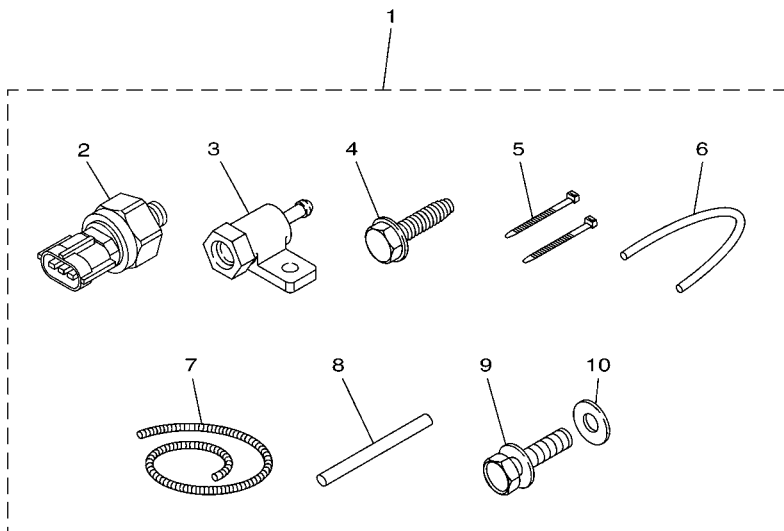


FIG. 39 SWITCH & PANEL 2

PANEL DE INTERRUPTOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6		REMARKS OBSERVACIONES
1	61B-82570-04	PANEL SWITCH ASSY INTERRUPTOR DE PANEL COMPL.		1		AP AP
2	6K1-82571-02	.PLATE, PANEL SWITCH .PANEL DE INTERRUPTOR		1		
3	61B-82588-01	.PLATE .PLACA		1		
4	61B-82510-02	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION		2		
5	676-82577-01	.CAP, KEY .TAPA		1		
6	703-82532-00	.CAP .TAPA		1		
7	6K1-82575-00	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL		1		
8	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA		1		
9	6K1-83614-01	.BRACKET .SOPORTE		1		
10	98980-05010	.SCREW, BIND .TORNILLO DE LIGAR		2		
11	92990-05100	.WASHER, SPRING .ARANDELA PLANA		2		
12	95380-05600	.NUT .TUERCA		2		
13	6R5-83383-00	.BUZZER .ZUMBADOR		2		
14	61B-85830-00	.CONTROL UNIT ASSY .UNIDAD CONTROL		1		
15	98980-06020	.SCREW, BIND .TORNILLO DE LIGAR		2		
16	95380-06600	.NUT, HEXAGON .TUERCA		2		
17	92990-06100	.WASHER, SPRING .ARANDELA PLANA		2		
18	92990-06600	.WASHER, PLATE .ARANDELA PLANA		2		
19	90149-05M05	SCREW TORNILLO DE REGLAJE		4		AP AP AP AP
20	95380-05600	NUT TUERCA		4		AP AP AP AP
21	92990-05100	WASHER, SPRING ARANDELA PLANA		4		AP AP AP AP
22	92990-05600	WASHER, PLATE ARANDELA PLANA		4		AP AP AP AP
23	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M) EXTENSION, ARNES DE CABLES (8M)		1		AP (10P) AP (10P)
24	61B-8258A-01	EXTENSION, WIRE HARNESS (9.5M) EXTENSION, ARNES DE CABLES(9.5		1		AP (10P) AP (10P)





6C1A300-M350

FIG. 41 **OPTIONAL PARTS 2**

PARTES OPCIONALES 2

[illegible]

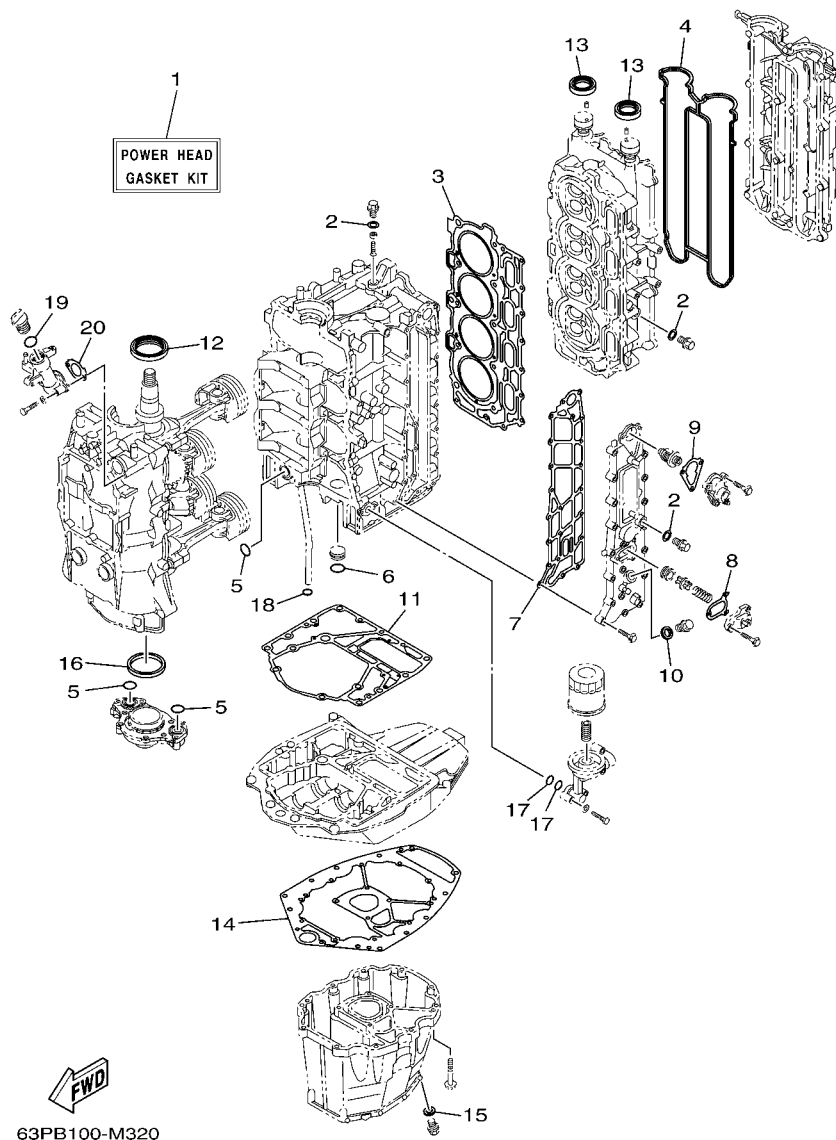


FIG. 42 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-W0001-03	POWER HEAD GASKET KIT JUEGO DE EMPAQUE DE MOTOR	1	1			
2	90430-14115	.GASKET .JUNTA	4	4			
3	63P-11181-00	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	1	1			
4	63P-11193-00	.GASKET, HEAD COVER 1 .EMPAQUE	1	1			
5	93210-25552	.O-RING .ANILLO O	3	3			
6	93210-25647	.O-RING .ANILLO O	1	1			
7	63P-41114-A2	.GASKET, EXHAUST OUTER COVER .EMPAQUE	1	1			
8	67F-12435-A0	.GASKET .EMPAQUE	1	1			
9	63P-12414-00	.GASKET, COVER .EMPAQUE	1	1			
10	90430-18130	.GASKET .JUNTA	1	1			
11	63P-11351-01	.GASKET, CYLINDER .JUNTA, DE CILINDRO	1	1			
12	93102-60004	.OIL SEAL .SELLO ACEITE	1	1			
13	93102-38008	.OIL SEAL .SELLO ACEITE	2	2			
14	63P-15312-00	.GASKET, OIL PAN .EMPAQ BANDEJA DE ACEITE	1	1			
15	90430-14M09	.GASKET .JUNTA	1	1			
16	69J-11355-00	.SEAL, CYLINDER 1 .RETEN ACEITE CILINDRO 1	1	1			
17	93210-19MJ1	.O-RING .ANILLO O	2	2			
18	93210-19MJ3	.O-RING .ANILLO O	1	1			
19	93210-24M79	.O-RING .ANILLO O	1	1			
20	63P-15364-A0	.GASKET, OIL PLUG .EMPAQUE TAPON DE ACEITE	1	1			

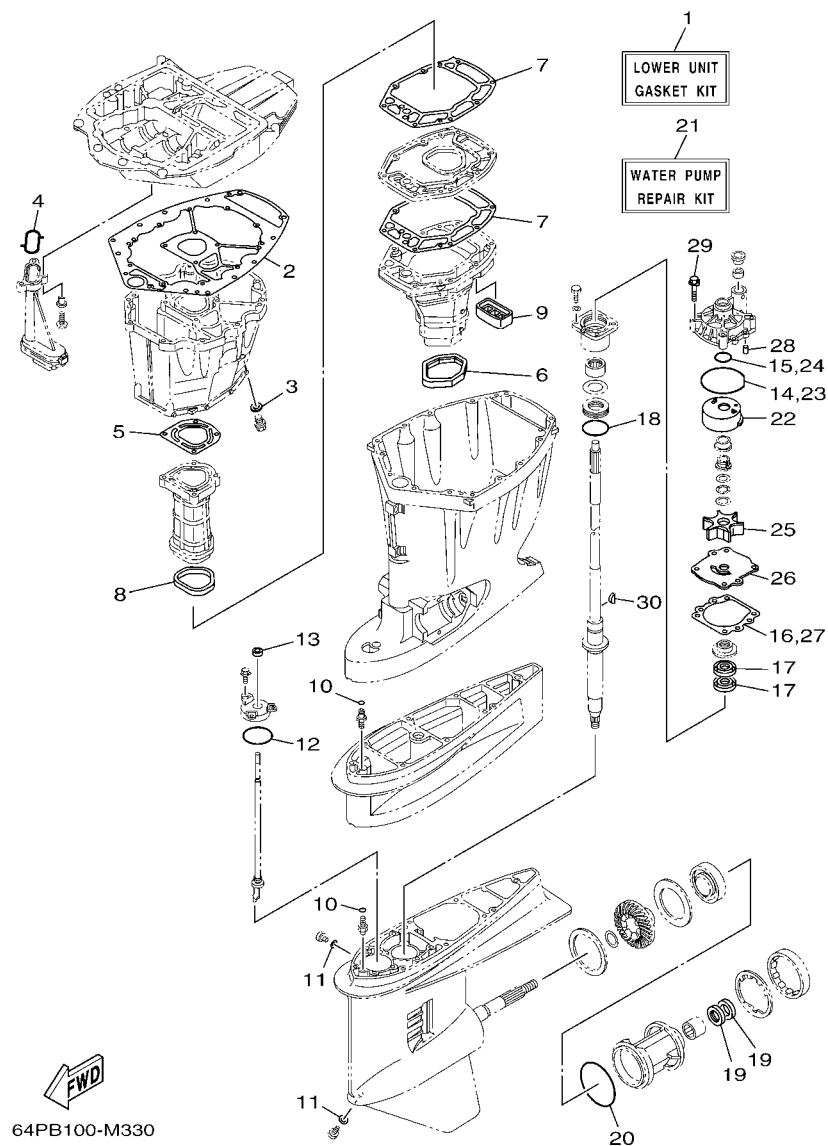


FIG. 43 REPAIR KIT 2

ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6BM6	6BN6			REMARKS OBSERVACIONES
1	63P-W0001-20	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	1			
2	63P-15312-01	.GASKET, OIL PAN .EMPAQ BANDEJA DE ACEITE	1	1			
3	90430-14M09	.GASKET .JUNTA	1	1			
4	63P-13415-00	.SEAL, OIL STRAINER .SELLO COLADOR ACEITE	1	1			
5	63P-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .EMPAQUE ESCAPE MULTIPLE	1	1			
6	69J-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	1			
7	63P-41134-A1	.GASKET, EXHAUST MANIFOLD .EMPAQUE	2	2			
8	63P-41138-00	.SEAL, EXT. 1 .SELLO, ESCAPE 1	1	1			
9	69J-45127-00	.SEAL .SELLO DE GOMA	1	1			
10	93210-07003	.O-RING .ANILLO O	2	2			
11	90430-08020	.GASKET .JUNTA	2	2			
12	93210-58144	.O-RING .ANILLO O	1	1			
13	93106-09014	.OIL SEAL .SELLO ACEITE	1	1			
14	93210-86M38	.O-RING .ANILLO O	1	1			
15	93210-37160	.O-RING .ANILLO O	1	1			
16	6E5-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1			
17	93101-28M16	.OIL SEAL .SELLO ACEITE	2	2			
18	93210-55M14	.O-RING .ANILLO O	1	1			
19	93101-30M17	.OIL SEAL .SELLO ACEITE	2	2			
20	93210-97M55	.O-RING .ANILLO O	1	1			
21	6S1-W0078-00	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1			
22	6R3-44322-42	.INSERT, CARTRIDGE .CARTUCHO	1	1			
23	93210-86M38	.O-RING .ANILLO O	1	1			
24	93210-37160	.O-RING .ANILLO O	1	1			
25	6E5-44352-01	.IMPELLER .IMPULSOR	1	1			
26	6G5-44323-41	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1			
27	6E5-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1			

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63P-11119-00	3 - 22	63P-11537-00	7 - 12		6 - 28	69J-14321-00	10 - 3	64P-24311-00	9 - 11		12 - 16
68F-11119-00	3 - 23	63P-11590-01	7 - 16	63P-13446-00-9S	6 - 30	68V-14323-00	10 - 5	63P-24311-20	13 - 19	69J-24502-00	9 - 9
6S5-11133-10	5 - 3	63P-11603-01	4 - 11	67F-13448-00	2 - 22	68V-14331-00	10 - 4	63P-24311-30	13 - 19	68V-24519-00	12 - 13
63P-11135-00	5 - 21	63P-11604-00	4 - 11	63P-13490-00	3 - 34	68V-14356-00	10 - 10	64P-24312-00	9 - 10	6P3-24519-00	13 - 11
63P-11181-00	5 - 16	63P-11631-10-93	4 - 10	63P-13532-10	12 - 5	68V-14386-00	11 - 16	63P-24312-10	13 - 35	6P3-24560-03	13 - 7
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63P-11191-00-9S	5 - 20	63P-11634-00	4 - 13	63P-13546-00	12 - 3	63P-14440-00	8 - 10	64P-24313-00	9 - 8	6P3-24563-01	1 - 14
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