



PARTS CATALOGUE

EK40JMH'11 (6H9A)

EK40JMH
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

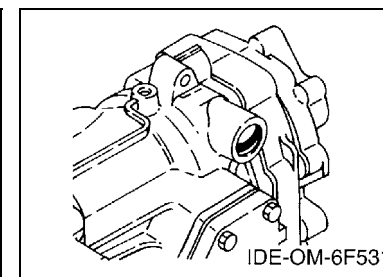
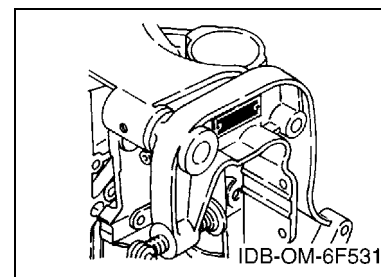
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
EK40J	6H9K-1004651		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6H9A	EK40JMH

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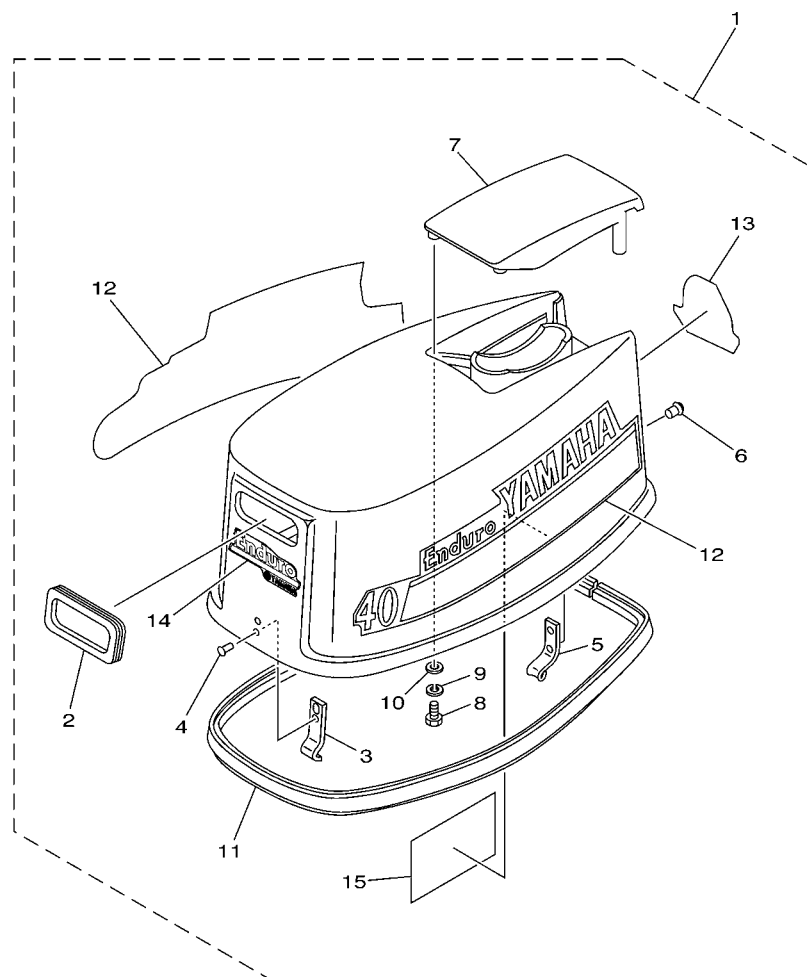


FIG. 1 TOP COWLING

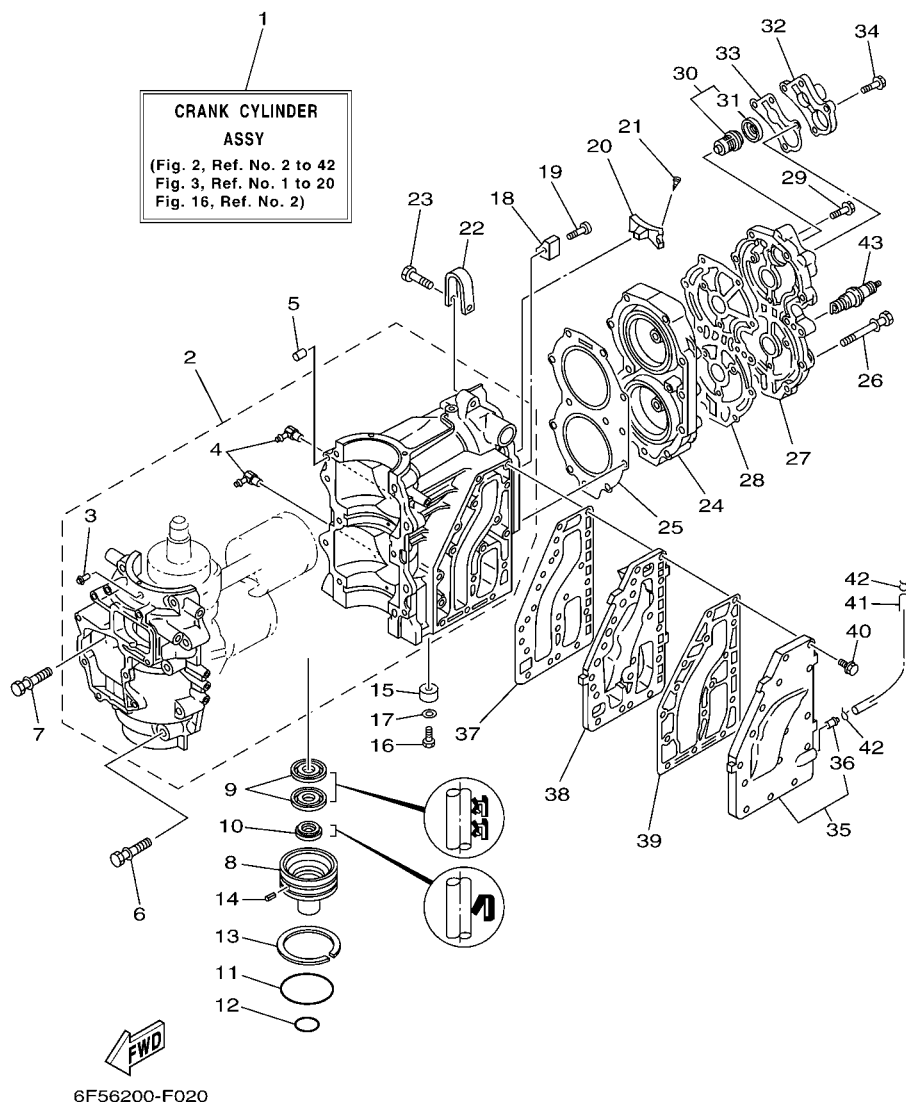
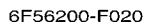


FIG. 2 CYLINDER & CRANKCASE



REF. NO.	PART NO.	DESCRIPTION	QTY				REMARKS
28	6F5-11193-A1	GASKET, HEAD COVER 1	1				
29	90119-06MA3	BOLT, WITH WASHER	5				
30	6F5-12411-03	THERMOSTAT	1				
31	6E5-12412-00	.SEAL, THERMOSTAT	1				
32	676-12413-00-1S	COVER, THERMOSTAT	1				
33	676-12414-A1	GASKET, COVER	1				
34	90119-06MA2	BOLT, WITH WASHER	4				
35	6F5-41113-01-1S	OUTER COVER, EXHAUST	1				
36	650-24378-00	.PIPE, JOINT 4	1				
37	6F5-41112-A0	GASKET, EXHAUST INNER COVER	1				
38	6F5-41111-01-1S	INNER COVER, EXHAUST	1				
39	6F5-41114-A0	GASKET, EXHAUST OUTER COVER	1				
40	90119-06MA3	BOLT, WITH WASHER	16				
41	90445-09M37	HOSE (L240)	1				
42	90467-08004	CLIP	2				AP
43	94702-00040	PLUG, SPARK (NGK B7HS)	2				

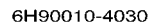


FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	QTY 619A				REMARKS
1	6F5-11400-11	CRANKSHAFT ASSY	1				
2	6F5-11412-11	.CRANK 1	1				
3	6F5-11422-11	.CRANK 2	1				
4	6F5-11432-11	.CRANK 3	1				
5	6F5-11442-11	.CRANK 4	1				
6	93306-307U0	.BEARING	1				
7	93332-000UE	.BEARING	1				
8	93306-306U2	.BEARING	1				
9	6F5-11515-00	.SEAL, LABYRINTH 1	1				
10	93440-68M03	.CIRCLIP	1				
11	6F5-11651-00	.ROD, CONNECTING	2				
12	6F5-11681-00	.PIN, CRANK 1	2				
13	90202-27M23	.WASHER, PLATE	4				
14	93310-727V7	.BEARING	2				
15	6F6-11631-00-95	PISTON (STD)	2				
	6F6-11635-00	PISTON (0.25MM O/S)	2				AP
	6F6-11636-00	PISTON (0.50MM O/S)	2				AP
16	6F5-11610-00	PISTON RING SET (STD)	2				
	6F5-11610-10	PISTON RING SET (0.25MM O/S)	2				AP
	6F5-11610-20	PISTON RING SET (0.50MM O/S)	2				AP
17	6F5-11633-00	PIN, PISTON	2				
18	663-11634-00	CLIP, PISTON PIN	4				
19	93603-21111	PIN, DOWEL	56				
20	90201-20417	WASHER, PLATE	4				

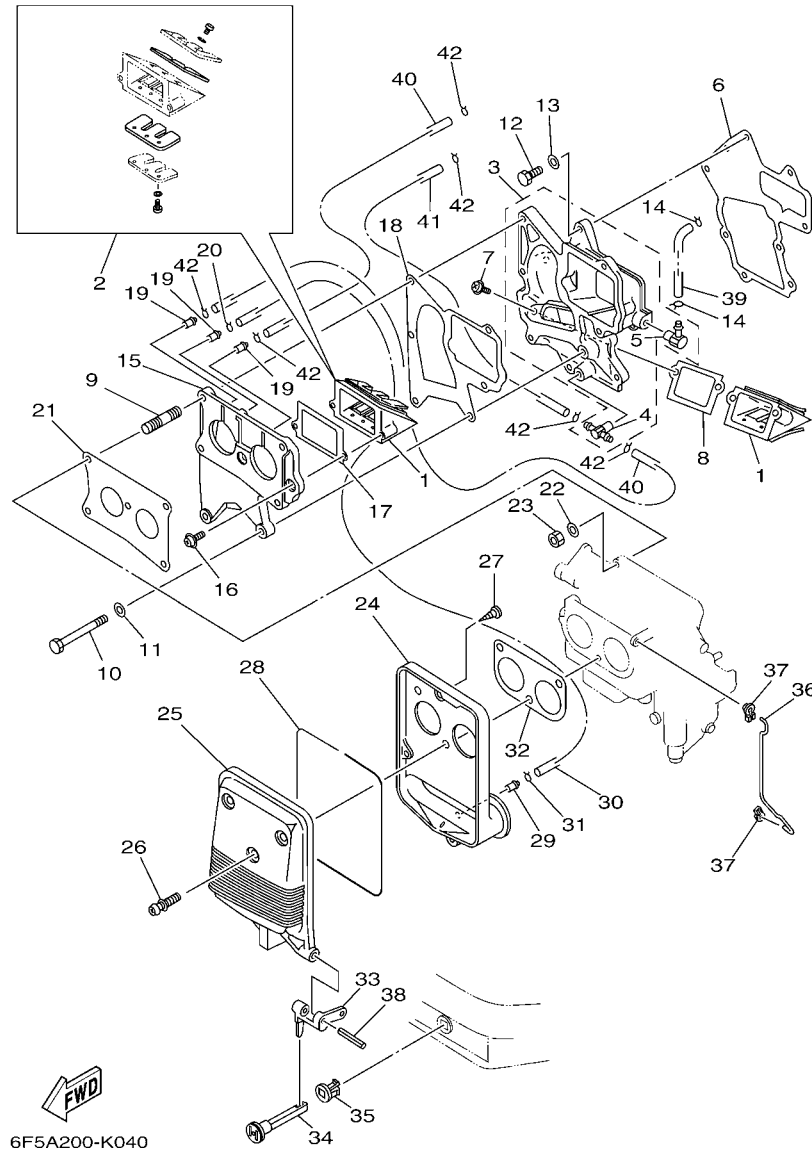


FIG. 4 INTAKE

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6F5-13610-00	REED VALVE ASSY	2	
2	6F5-W0004-00	.REED SET	1	
3	6F6-13641-00-1S	MANIFOLD 1	1	
4	6F6-11370-01	.CHECK VALVE ASSY	1	
5	650-11370-01	.CHECK VALVE ASSY	1	
6	6F5-13646-A2	GASKET, MANIFOLD 2	1	
7	97980-05114	SCREW, WITH WASHER	2	
8	6F5-13621-A1	GASKET, VALVE SEAT	1	
9	90116-06M17	BOLT, STUD	4	
10	97013-06065	BOLT	2	
11	92903-06600	WASHER, PLATE	2	
12	97013-06025	BOLT	7	
13	92903-06600	WASHER, PLATE	7	
14	90467-06016	CLIP	2	
15	6F6-13643-01-1S	COVER, MANIFOLD	1	
16	97980-05114	SCREW, WITH WASHER	2	
17	6F5-13621-A1	GASKET, VALVE SEAT	1	
18	6F5-13645-A1	GASKET, MANIFOLD 1	1	
19	624-14485-00	PIPE, JOINT	3	
20	90467-06016	CLIP	1	
21	6F5-14198-A1	GASKET	1	
22	92995-06600	WASHER	4	
23	95380-06600	NUT, HEXAGON	4	
24	6F5-14417-00	COVER 1	1	
25	6F5-14418-00	COVER 2	1	
26	90159-06M01	SCREW, WITH WASHER	3	
27	97780-50716	SCREW, TAPPING	4	

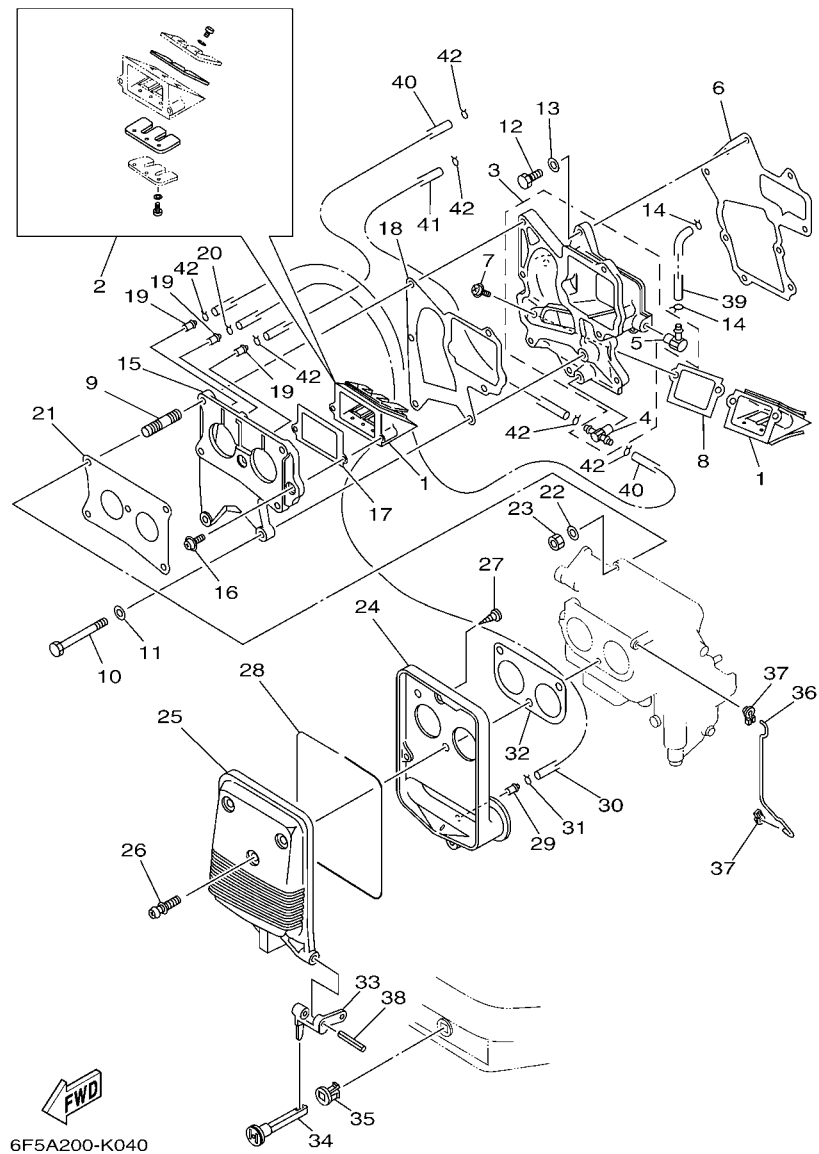


FIG. 4 INTAKE

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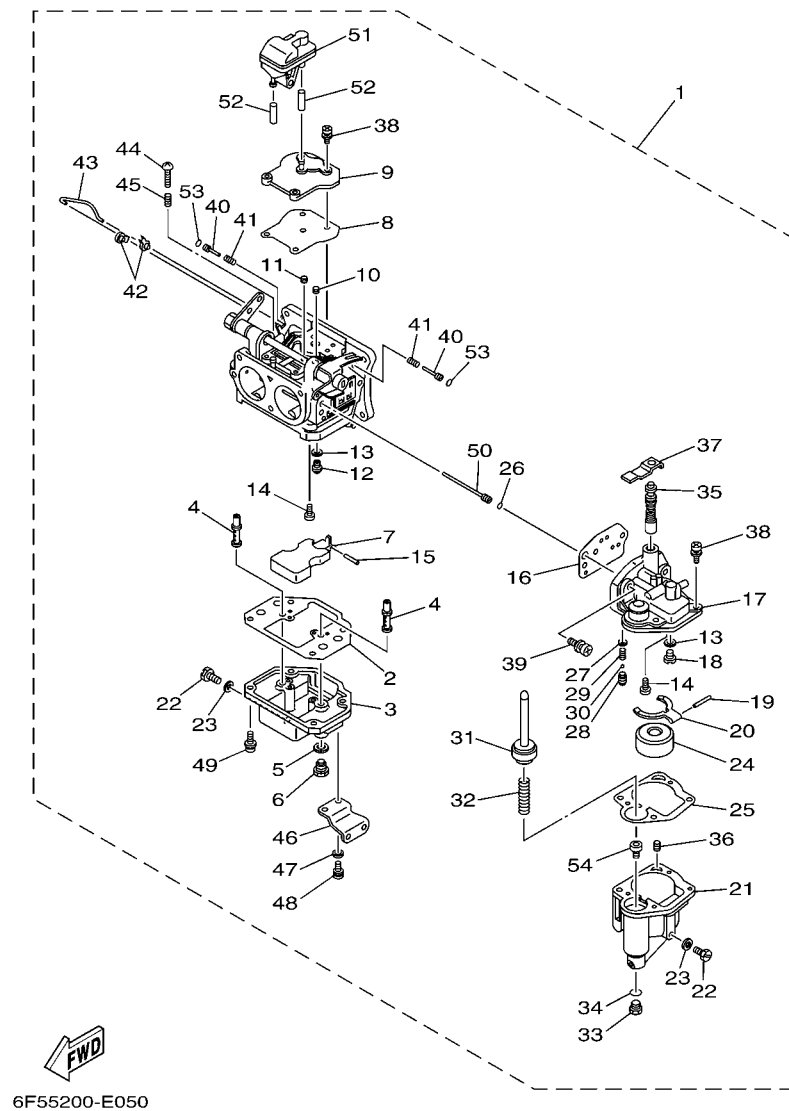


FIG. 5 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	6F5-14301-42	CARBURETOR ASSY 1	1				
2	6F5-14384-00	.GASKET, FLOAT CHAMBER	1				
3	6F5-14381-00	.BODY, FLOAT CHAMBER	1				
4	6F5-14341-00	.NOZZLE, MAIN	2				
5	1J2-14398-00	.GASKET	2				
6	677-14343-73	.JET, MAIN (#145)	2				
7	6F6-14385-00	.FLOAT	1				
8	6F5-14398-00	.GASKET	1				
9	6F5-14383-00	.PLATE, COVER	1				
10	647-14342-45	.JET, PILOT (# 90)	2				
11	647-14342-30	.JET, PILOT (# 60)	2				
12	6F5-14390-21	.NEEDLE VALVE ASSY	1				
13	367-14195-00	.GASKET	2				
14	98980-04006	.SCREW, BIND	2				
15	6E5-14386-01	.PIN, FLOAT	1				
16	6F5-14399-00	.GASKET	1				
17	6F5-14182-41	.COVER, FLOAT CHAMBER	1				
18	6F5-14390-12	.NEEDLE VALVE ASSY	1				
19	367-14386-00	.PIN, FLOAT	1				
20	6F5-14387-00	.ARM, FLOAT	1				
21	6F5-14381-11	.BODY, FLOAT CHAMBER	1				
22	6F5-14383-10	.SCREW, DRAIN	2				
23	6E5-14398-00	.GASKET	2				
24	626-14385-00	.FLOAT	1				
25	6F5-14384-10	.GASKET, FLOAT CHAMBER	1				
26	6F5-14397-00	.O-RING	1				
27	6F5-14372-01	.SEAT, PACKING	1				

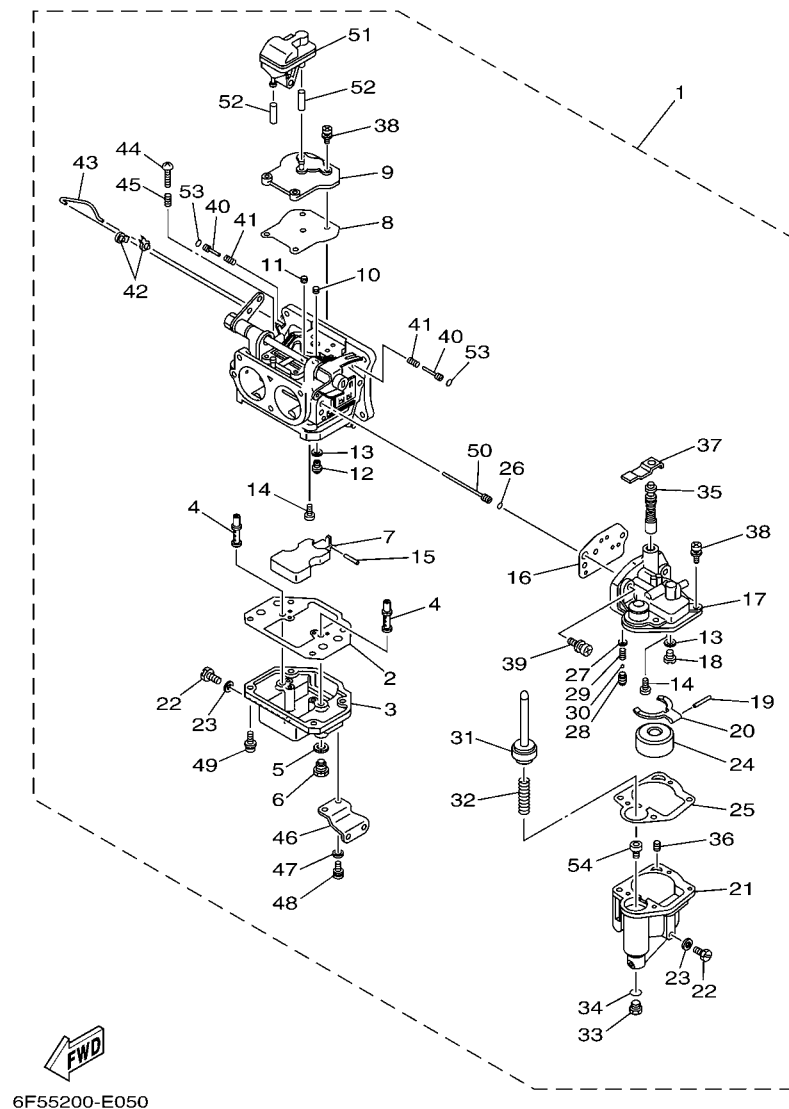


FIG. 5 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
28	6A4-14355-00	.SEAT, BALL	1				
29	6F5-14332-01	.SPRING	1				
30	6F5-14369-00	.BALL	1				
31	6F5-14370-02	.PLUNGER STARTER ASSY	1				
32	6F5-14339-00	.SPRING	1				
33	6A4-14394-00	.SCREW, DRAIN	1				
34	652-14397-00	.O-RING	1				
35	6F5-14371-00	.PLUNGER, STARTER	1				
36	647-14344-35	.JET, STARTER (# 70)	1				
37	6F5-14377-00	.STOPPER	1				
38	97603-04114	.SCREW, PAN HEAD WITH WASHER	8				
39	97603-06120	.SCREW, PAN HEAD WITH WASHER	2				
40	6F5-14323-01	.SCREW, AIR ADJUSTING	2				
41	6F5-14334-01	.SPRING, AIR ADJUSTING	2				
42	6F5-41262-01	.JOINT, THROTTLE LEVER	2				
43	6F5-14379-00	.ROD, STARTER	1				
44	650-14321-01	.SCREW, THROTTLE	1				
45	647-14334-00	.SPRING	1				
46	6F5-14346-00	.PLATE	1				
47	654-14243-00	.WASHER	4				
48	97603-06113	.SCREW, PAN HEAD WITH WASHER	4				
49	97603-05117	.SCREW, PAN HEAD WITH WASHER	4				
50	6F5-14340-00	.NOZZLE, ACCELERATING	1				
51	6F5-14425-00	.DAMPER 1	1				
52	90445-09M55	.HOSE (L20)	2				
53	5Y1-14397-00	.O-RING	2				
54	6F5-13940-01	.CHECK VALVE ASSY	1				

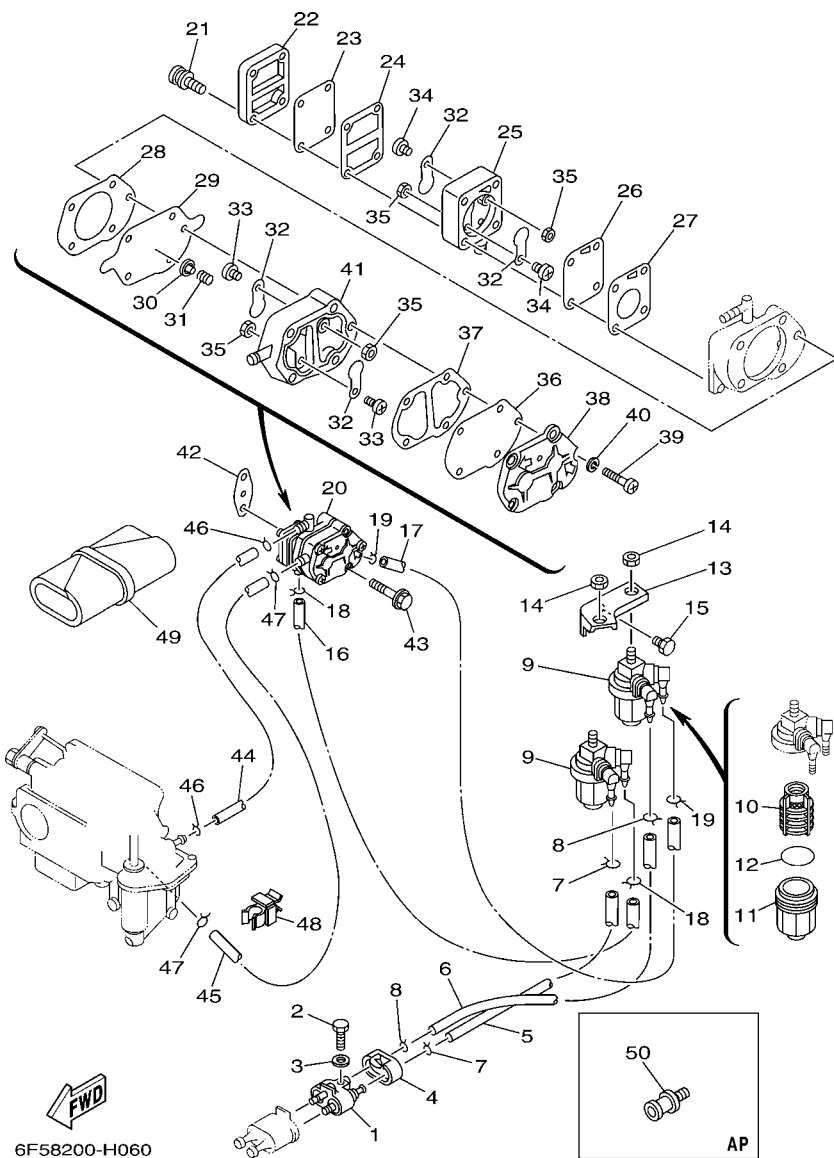


FIG. 6 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	680-24304-01	FUEL PIPE JOINT COMP. 1	1				
2	97095-06025	BOLT	1				
3	92995-06600	WASHER	1				
4	6A4-24329-00	SEAL	1				
5	90445-09226	HOSE (L390)	1				
6	90445-10M43	HOSE (L400)	1				
7	90467-08004	CLIP	2				
8	90467-09M03	CLIP	2				
9	61N-24560-00	FILTER ASSY	2				
10	61N-24563-00	.ELEMENT, FILTER	1				
11	61N-24521-00	.CUP, FILTER	1				
12	93210-32738	.O-RING	1				
13	6F5-24566-00	BRACKET, FILTER	1				
14	95380-08600	NUT	2				
15	97013-06014	BOLT	1				
16	90445-09M54	HOSE (L225)	1				
17	90445-10M50	HOSE (L170)	1				
18	90467-08004	CLIP	2				
19	90467-09M03	CLIP	2				
20	6F5-24410-06	FUEL PUMP ASSY	1				
21	677-24444-01	.SCREW	4				
22	677-24413-01	.BODY 2	1				
23	677-24471-01	.DIAPHRAGM	1				
24	677-24435-02	.GASKET, BODY 2	1				
25	682-24412-01	.BODY 1	1				
26	677-24411-02	.DIAPHRAGM	1				
27	677-24434-02	.GASKET, BODY	1				

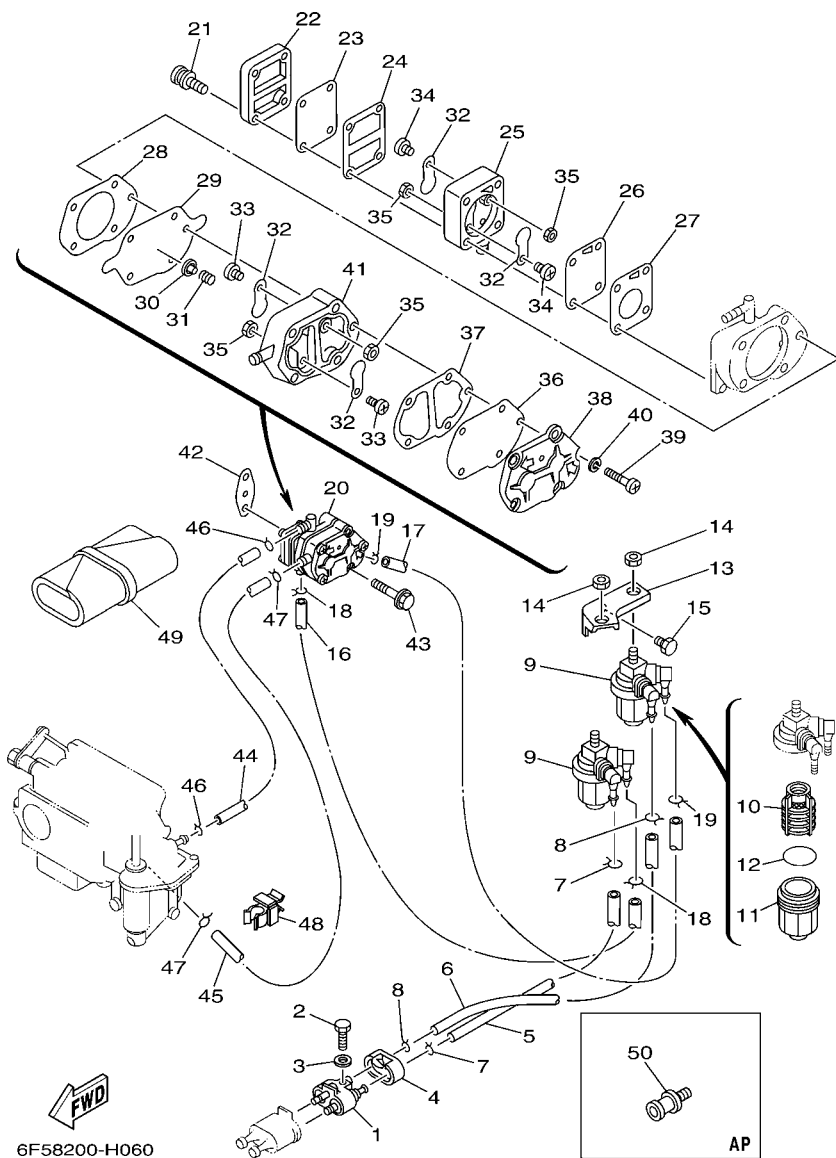


FIG. 6 FUEL 1

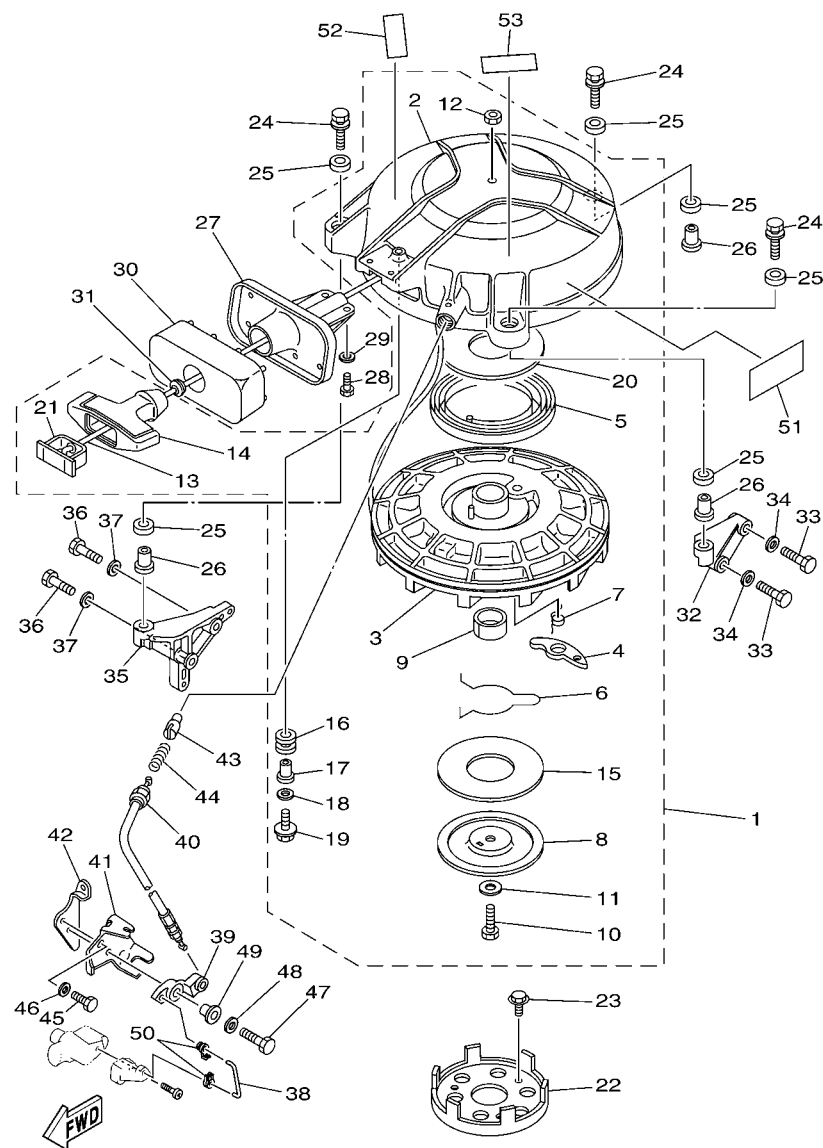
REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
28	648-24434-01	.GASKET, BODY	1				
29	648-24411-00	.DIAPHRAGM	1				
30	648-24424-00	.SEAT, SPRING	1				
31	648-24423-00	.SPRING, DIAPHRAGM	1				
32	6A0-24421-01	.VALVE, CHECK	4				
33	6A0-14325-00	.SCREW, PAN HEAD	2				
34	6E7-14325-00	.SCREW, PAN HEAD	2				
35	95380-03600	.NUT	4				
36	663-24411-00	.DIAPHRAGM	1				
37	648-24435-02	.GASKET, BODY 2	1				
38	6A0-24413-00	.BODY 2	1				
39	98503-05028	.SCREW, PAN HEAD	3				
40	92990-05100	.WASHER, SPRING	3				
41	6A0-24412-02	.BODY 1	1				
42	650-24431-A0	GASKET, FUEL PUMP 1	1				
43	97595-06555	BOLT, WITH WASHER	2				
44	90445-09M53	HOSE (L160)	1				
45	90445-10M50	HOSE (L170)	1				
46	90467-08004	CLIP	2				
47	90467-09M03	CLIP	2				
48	90464-07008	CLAMP	1				
49	676-W2810-01	TOOL KIT	1				
50	626-28193-01-94	PLUG, WATER CHECK	1				AP D:15MM



6801200-2070

FIG. 7 FUEL 2

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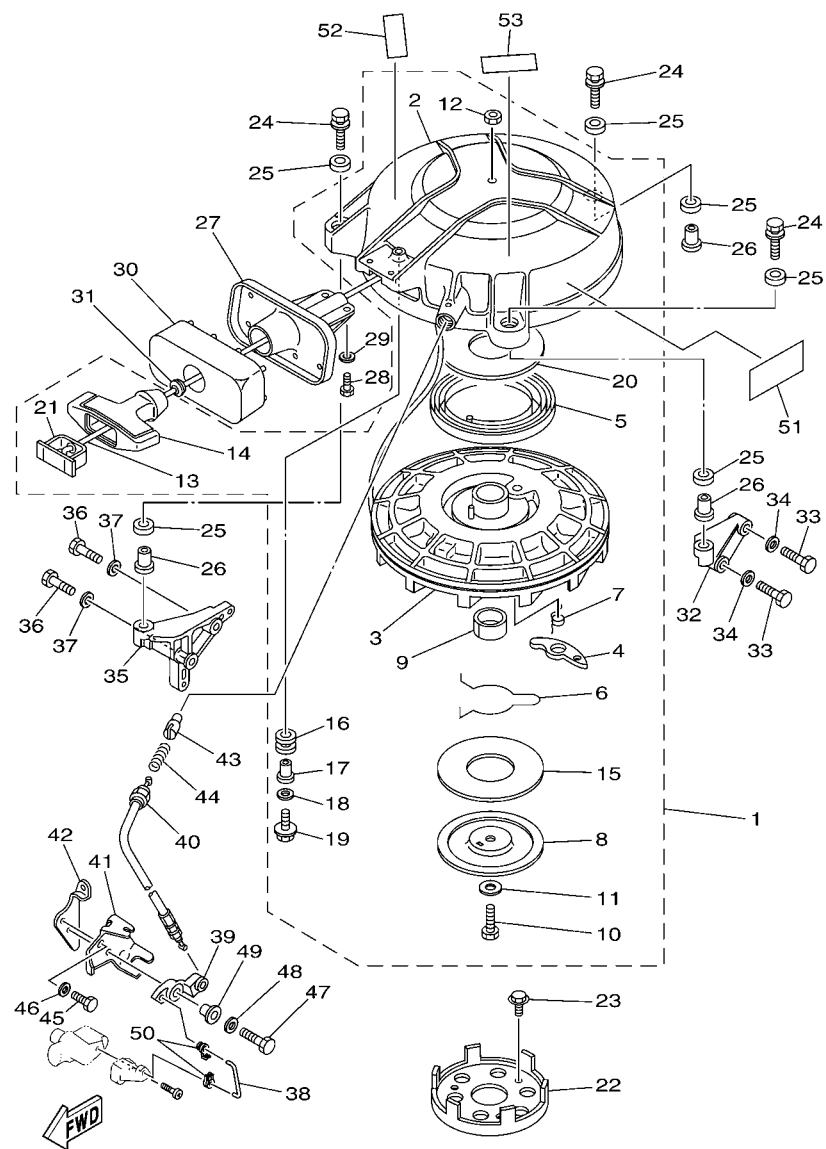


6F58200-H080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

FIG. 8 STARTER

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	6F5-W1571-03	STARTER ASSY	1				
2	6F5-15711-02	.CASE, STARTER	1				
3	6F5-15714-03	.DRUM, SHEAVE	1				
4	6F5-15741-01	.PAWL, DRIVE	1				
5	6F5-15713-00	.SPRING, STARTER	1				
6	6F5-15715-00	.SPRING, FRICTION	1				
7	6F5-15734-01	.SPRING, RETURN	1				
8	6F5-15716-01	.PLATE, DRIVE	1				
9	6F5-15754-00	.BUSH 2	1				
10	97013-08030	.BOLT	1				
11	6F5-15726-01	.WASHER, FLAT	1				
12	95303-08700	.NUT	1				
13	*	.WIRE (L:1900MM)	1				*1
14	689-15755-01	.HANDLE, STARTER	1				
15	6F5-15764-00	.COLLAR 1	1				
16	6F5-15752-00	.ROLLER, WIRE	1				
17	6F5-15753-00	.BUSH	1				
18	6F5-15791-00	.WASHER, LOCK	1				
19	6F5-15768-00	.BOLT	1				
20	6F5-15739-00	.WASHER, THRUST	1				
21	6F5-15779-02	.COVER	1				
22	6F5-15723-01	PULLEY, STARTER	1				
23	90105-08M10	BOLT, FLANGE	3				
24	90119-08M10	BOLT, WITH WASHER	3				
25	90385-12M04	BUSH	6				
26	90387-08M05	COLLAR	3				
27	6A0-15758-01-94	GUIDE, ROPE	1				

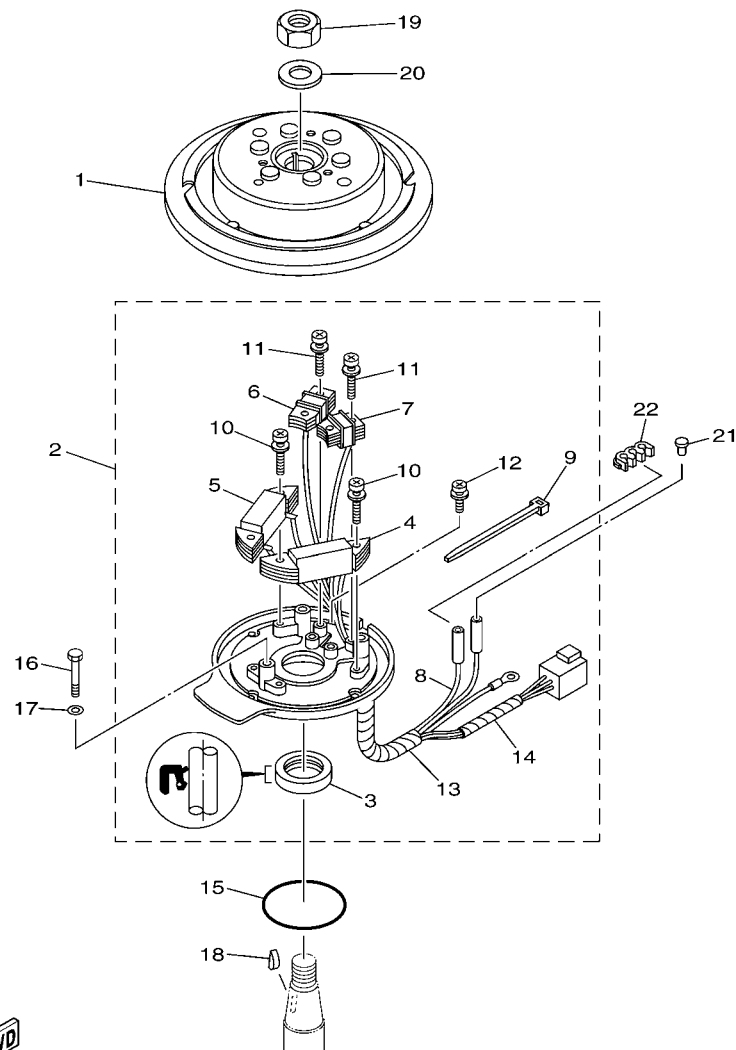


6F58200-H080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

FIG. 8 STARTER

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	97095-06016	BOLT	2	
29	92995-06600	WASHER	2	
30	6A0-15762-01	SEAL, RUBBER 2	1	
31	6A0-15789-00	DAMPER	1	
32	6F5-15771-00-94	STAY 1	1	
33	97013-08035	BOLT	2	
34	92903-08600	WASHER, PLATE	2	
35	6F5-15772-00-94	STAY 2	1	
36	97013-08035	BOLT	2	
37	92903-08600	WASHER, PLATE	2	
38	6F5-15747-00	LINK	1	
39	6F5-15746-00	ARM	1	
40	6F5-15770-00	CABLE COMP., STARTER STOP	1	
41	6F5-15774-00	STAY 4	1	
42	6F5-15773-00	STAY 3	1	
43	656-15748-00	PLUNGER, STARTER STOP	1	
44	90501-10227	SPRING, COMPRESSION	1	
45	97095-06016	BOLT	1	
46	92995-06600	WASHER	1	
47	97095-06030	BOLT	1	
48	92995-06600	WASHER	1	
49	90387-06M29	COLLAR	1	
50	661-41262-02	JOINT, CHOKE LEVER	2	
51	6F6-14488-00	LABEL, CAUTION	1	
52	6AH-81994-40	LABEL, SAFETY	1	
53	6AH-81995-40	LABEL, WARNING	1	



FWD
6J44200-D080

FIG. 9 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	6F5-85550-G0	ROTOR ASSY	1				
2	6F5-85560-B0	BASE ASSY	1				
3	93102-35M18	.OIL SEAL	1				
4	6F5-85520-10	.COIL, CHARGE	1				
5	6F5-85533-10	.COIL, LIGHTING	1				
6	6F5-85580-10	.COIL, PULSER	1				
7	6F5-85580-20	.COIL, PULSER	1				
8	6F5-85515-10	.LEAD WIRE ASSY	1				
9	6F5-81328-00	.CLAMP	1				
10	90159-05040	.SCREW, WITH WASHER	4				
11	90159-04063	.SCREW, WITH WASHER	4				
12	90159-04035	.SCREW, WITH WASHER	1				
13	6F5-85597-J0	.TUBE 1	1				
14	6F5-85597-H0	.TUBE 1	1				
15	93210-75M51	O-RING	1				
16	97095-06040	BOLT	3				
17	92995-06600	WASHER	3				
18	90280-05015	KEY, WOODRUFF	1				
19	90170-20137	NUT	1				
20	90201-21M18	WASHER, PLATE	1				
21	703-82119-00	COVER, LEAD WIRE	2				
22	90468-07179	CLIP	1				

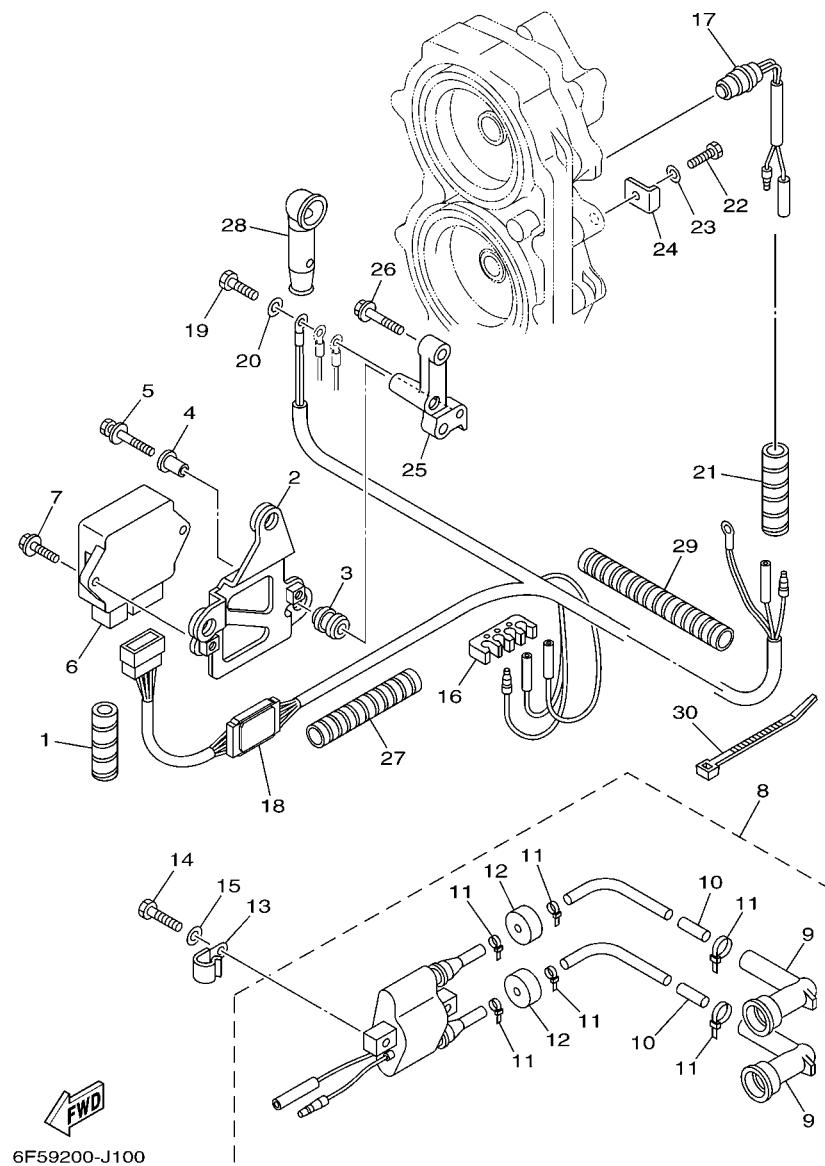
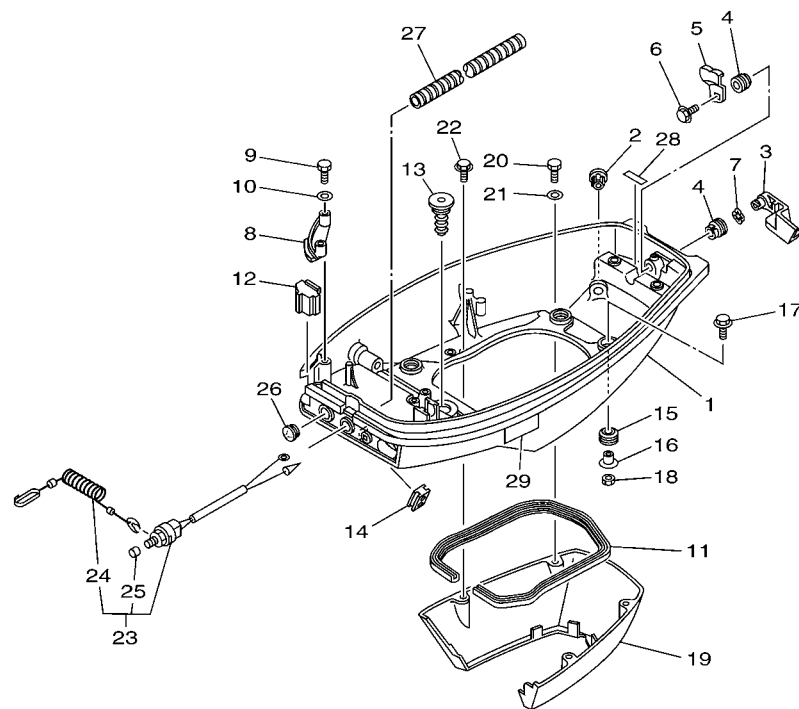


FIG. 10 ELECTRICAL

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	90446-10M02	HOSE	1	
2	6F5-85542-10	BRACKET	1	
3	61N-82317-00	DAMPER, IGNITION COIL	3	
4	90387-06119	COLLAR	3	
5	90119-06M65	BOLT, WITH WASHER	3	
6	6F5-85540-31	C.D.I. UNIT ASSY	1	
7	90109-06M86	BOLT	2	
8	6F6-85530-01	IGNITION COIL ASSY	1	
9	62E-82371-11	.CAP, PLUG	2	
10	62E-8231X-00	.TERMINAL 1	2	
11	90465-11M10	.CLAMP	6	
12	90480-25161	.GROMMET	2	
13	90465-08M07	CLAMP	1	
14	97095-06025	BOLT	2	
15	92995-06600	WASHER	2	
16	90464-07M06	CLAMP	1	
17	688-82560-10	THERMO SWITCH ASSY	1	
18	6F5-82590-21	WIRE HARNESS ASSY	1	
19	97095-06016	BOLT	1	
20	92995-06600	WASHER	1	
21	90446-10M01	HOSE (L60)	1	
22	97095-06016	BOLT	1	
23	92995-06600	WASHER	1	
24	6F5-82588-00	PLATE	1	
25	6F5-81948-00	BRACKET	1	
26	90105-08M35	BOLT, FLANGE	2	
27	6N7-83557-00	TUBE (I.DIA:22MM)	1	



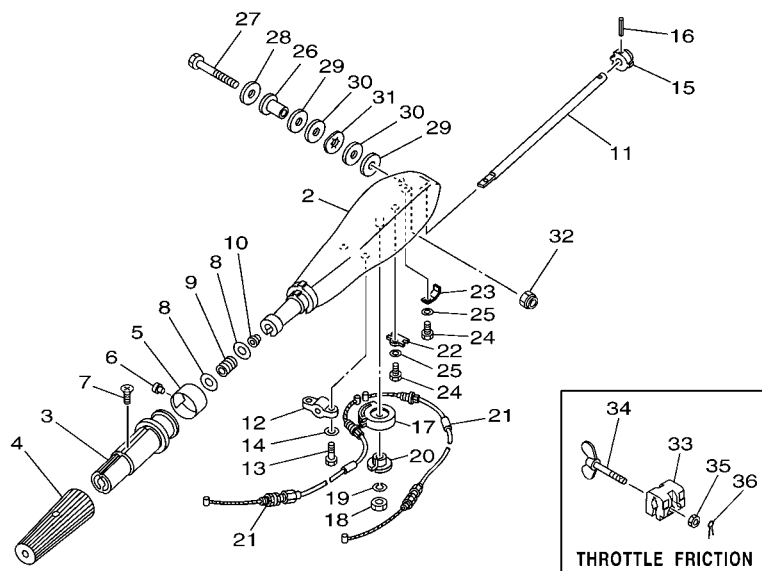

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FIG. 11 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6F5-42711-03-4D	COWLING, BOTTOM 1	1	
2	6E5-44391-00	NIPPLE, HOSE	1	
3	6F5-42815-01-4D	LEVER, CLAMP	1	
4	90386-12M37	BUSH	2	
5	6F5-42816-00	LEVER, CLAMP	1	
6	90119-06M73	BOLT, WITH WASHER	1	
7	90206-12052	WASHER, WAVE	1	
8	6F5-42738-01-94	PLATE, FITTING	1	
9	97013-06025	BOLT	2	
10	92903-06600	WASHER, PLATE	2	
11	6F5-42716-00	RUBBER, SEAL 1	1	
12	6F5-42724-00	GROMMET	1	
13	6F5-42727-00	GROMMET	1	
14	676-26326-00	GROMMET	1	
15	90480-09M21	GROMMET	4	
16	90387-06035	COLLAR	4	
17	90119-06M61	BOLT, WITH WASHER	4	
18	95380-06600	NUT, HEXAGON	4	
19	6F5-42741-11	APRON	1	
20	97095-06025	BOLT	2	
21	92995-06600	WASHER	2	
22	90119-06M11	BOLT, WITH WASHER	2	
23	6E9-82575-02	ENGINE STOP SWITCH ASSY	1	
24	682-82556-00	.LANYARD, STOP SWITCH	1	
25	689-8257Y-00	.CAP	1	
26	676-42726-00	GROMMET	1	
27	90447-13011	TUBE	1	

[illegible]

1
HANDLE STEERING
ASSY
(Fig. 12, Ref. No. 2 to 32)



6F58200-H120

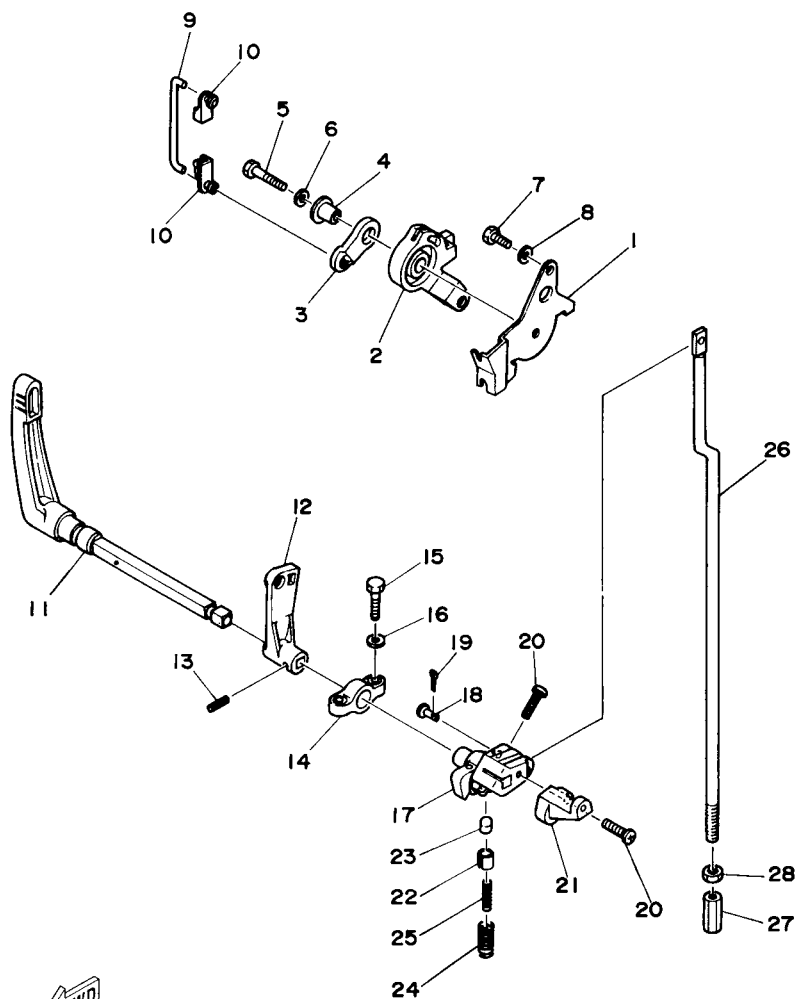
FIG. 12 STEERING

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	6F5-W0084-01-4D	HANDLE STEERING ASSY	1	
2	676-42111-03-4D	HANDLE, STEERING	1	
3	664-42119-00	GRIP, STEERING HANDLE	1	
4	6F6-42177-A0	RUBBER, HANDLE	1	
5	6F5-42137-00	INDICATOR, THROTTLE	1	
6	90269-02M09	RIVET	1	
7	90152-05011	SCREW, COUNTERSUNK	1	
8	90201-10M02	WASHER, PLATE	2	
9	90501-23215	SPRING, COMPRESSION	1	
10	90386-08032	BUSH	1	
11	676-42115-00	SHAFT, STEERING HANDLE	1	
12	676-42159-00	STAY	1	
13	97095-06020	BOLT	2	
14	92995-06600	WASHER	2	
15	650-42152-00-94	GEAR	1	
16	91690-30025	PIN, SPRING	1	
17	676-42151-00-94	PINION	1	
18	95380-06600	NUT, HEXAGON	1	
19	92990-06100	WASHER, SPRING	1	
20	90386-08M00	BUSH	1	
21	6F5-26311-00	CABLE, THROTTLE 1	2	
22	676-26391-00	CLIP, CABLE	1	
23	676-26392-00	CLIP, CABLE 2	1	
24	97095-05010	BOLT	2	
25	92995-05600	WASHER	2	
26	90386-12089	BUSH	1	
27	90101-12M37	BOLT	1	

[illegible]

FIG. 13 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	6F5-14497-00	STAY, THROTTLE WIRE	1				
2	6F5-41638-00	PULLEY	1				
3	6F5-41283-00	LEVER, FREE ACCEL.	1				
4	90387-06M29	COLLAR	1				
5	97095-06030	BOLT	1				
6	92995-06600	WASHER	1				
7	97095-06016	BOLT	1				
8	92995-06600	WASHER	1				
9	6F5-41211-00	LINK, ACCEL.	1				
10	6E9-41237-00	JOINT, LINK	2				
11	6F5-44111-00	HANDLE, GEAR SHIFT	1				
12	6F5-44125-00	LEVER, SHIFT ROD	1				
13	91690-25016	PIN, SPRING	1				
14	6F5-41662-00	BRACKET 2	1				
15	97013-06025	BOLT	2				
16	92903-06600	WASHER, PLATE	2				
17	6F5-44121-00	LEVER, SHIFT ROD	1				
18	90240-05M09	PIN, CLEVIS	1				
19	91490-16010	PIN, COTTER	1				
20	97780-40520	SCREW, TAPPING	2				
21	6F5-44173-00	LEVER, SHIFT CONTROL	1				
22	6F5-42715-00	BUSHING	1				
23	6F5-44167-00	PLUNGER, SHIFT CAM	1				
24	90501-12M36	SPRING, COMPRESSION	1				
25	90501-07M33	SPRING, COMPRESSION	1				
26	676-44143-00	ROD, SHIFT	1				
27	648-44146-00	CONNECTOR, SHIFT ROD	1				



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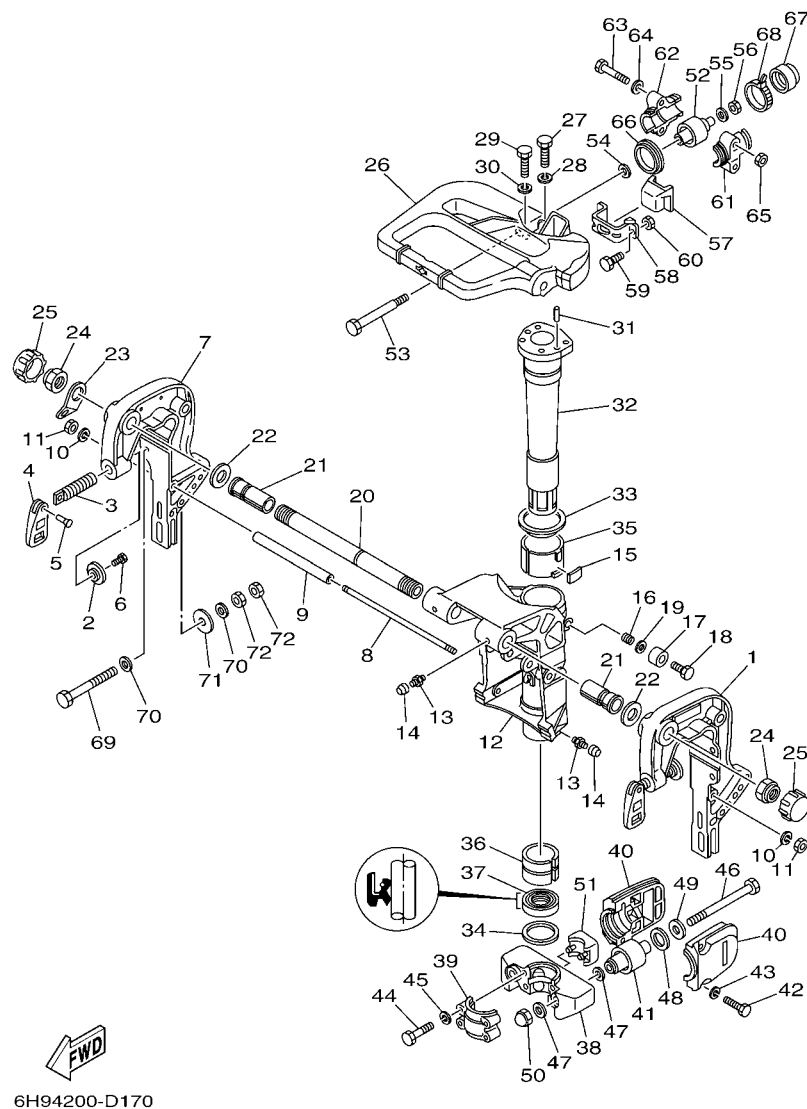


FIG. 14 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	676-43111-04-4D	BRACKET, CLAMP 1	1				
2	6F5-43114-00	PAD, TRANSOM CLAMP	2				
3	6F5-43116-00	SCREW, TRANSOM CLAMP	2				
4	663-43118-01-4D	HANDLE, TRANSOM CLAMP	2				
5	90243-04007	PIN	2				
6	90109-06M12	BOLT	2				
7	676-43112-04-4D	BRACKET, CLAMP 2	1				
8	90116-08M00	BOLT, STUD	1				
9	90387-08M02	COLLAR	1				
10	92990-08100	WASHER, SPRING	2				
11	95380-08600	NUT	2				
12	676-43311-10-4D	BRACKET, SWIVEL 1	1				
13	93700-06M03	NIPPLE, GREASE	4				
14	663-45119-00	CAP, GREASE NIPPLE	4				AP
15	648-42528-00	PLATE, FRICTION	1				
16	90501-18M00	SPRING, COMPRESSION	1				
17	676-43373-00	SEAL, DAMPER	1				
18	97075-08025	BOLT	1				
19	92995-08600	WASHER	1				
20	6J8-43131-01	BOLT, CLAMP BRACKET	1				
21	90386-22M15	BUSH	2				
22	90201-22M03	WASHER, PLATE	2				
23	6J8-43113-01	PLATE, CLAMP BRACKET	1				
24	90185-22043	NUT, SELF-LOCKING	2				
25	6G5-43145-01	CAP, CLAMP BRACKET	2				
26	676-42511-03-4D	BRACKET, STEERING	1				
27	97075-08030	BOLT	2				

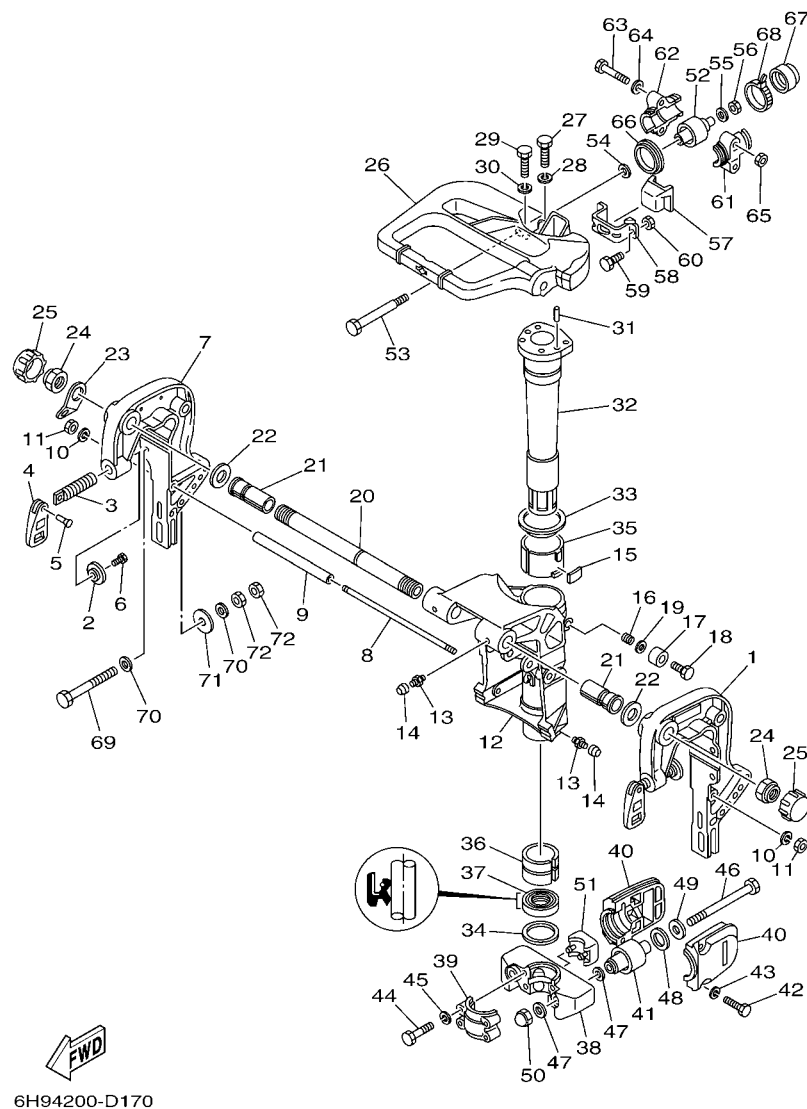


FIG. 14 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
28	92995-08100	WASHER	2				
29	97075-08035	BOLT	2				
30	92995-08100	WASHER	2				
31	93608-12063	PIN, DOWEL	2				
32	676-42521-00-94	SHAFT, STEERING PIVOT	1				
33	90209-52M00	WASHER	1				
34	90201-44M01	WASHER, PLATE	1				
35	90386-52M02	BUSH	1				
36	90386-44M03	BUSH	1				
37	93109-44M00	OIL SEAL	1				
38	676-44551-01-4D	HOUSING, LOWER MOUNT RUBBER 1	1				
39	676-44552-01-4D	HOUSING, LOWER MOUNT RUBBER 2	1				
40	676-44553-01-4D	COVER, LOWER MOUNT	2				
41	62Y-44555-00	MOUNT DAMPER, LOWER SIDE	2				
42	97075-08030	BOLT	4				
43	92995-08100	WASHER	4				
44	97095-08045	BOLT	4				
45	92995-08100	WASHER	4				
46	90101-12M01	BOLT	2				
47	90201-12M16	WASHER, PLATE	4				
48	90202-21100	WASHER, PLATE	2				
49	90201-13M11	WASHER, PLATE	2				
50	95380-12800	NUT, CROWN	2				
51	676-44575-00	DAMPER, LOWER MOUNT RUBBER	1				
52	679-44514-00-94	MOUNT DAMPER, UPPER SIDE	2				
53	90101-08M02	BOLT	2				
54	90201-08M08	WASHER, PLATE	2				

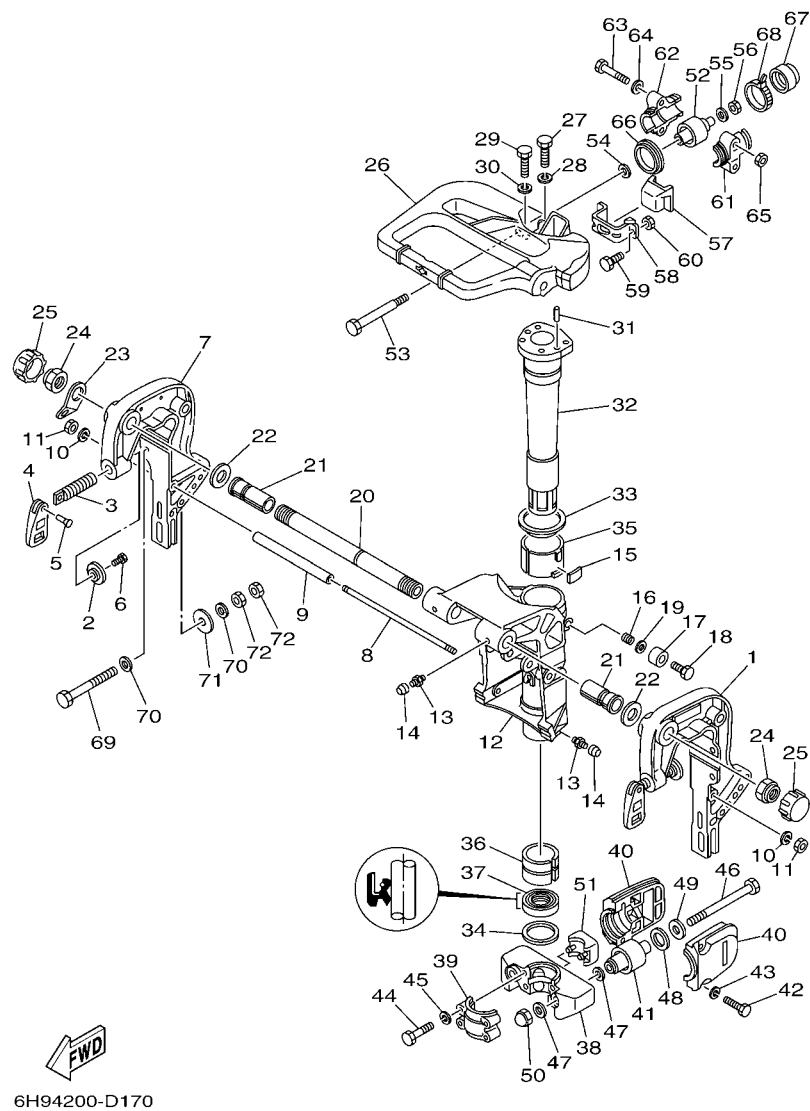
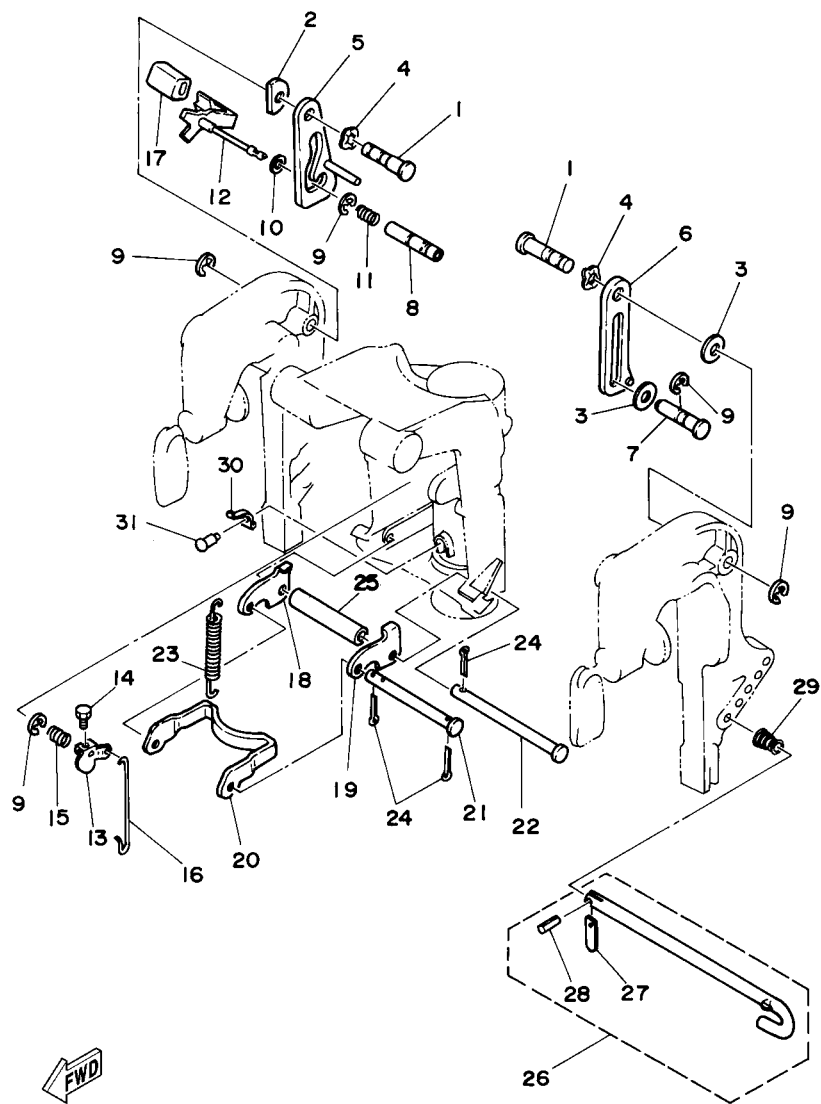


FIG. 14 BRACKET 1

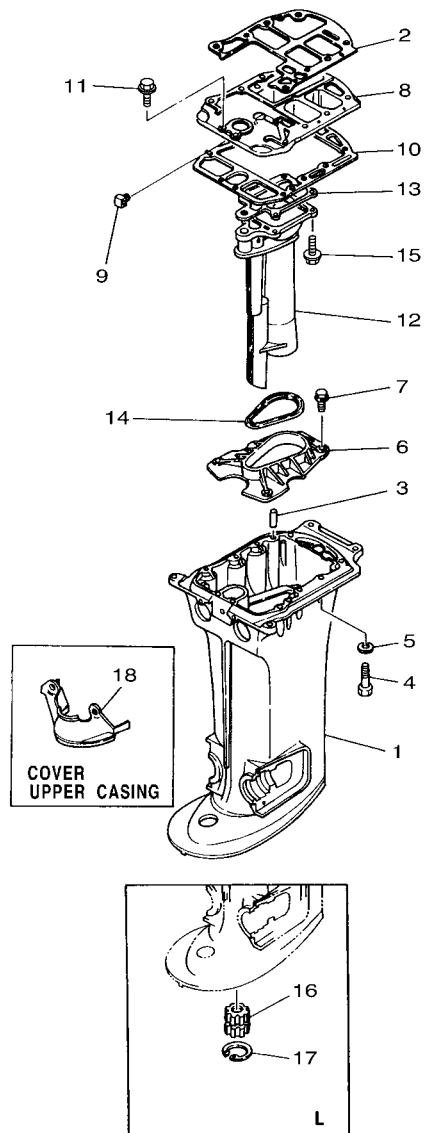
REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
55	90201-09M00	WASHER, PLATE	2				
56	90185-08057	NUT, SELF-LOCKING	2				
57	676-44533-00	DAMPER, UPPER MOUNT RUBBER	1				
58	676-44518-00	BRACKET COMP.	1				
59	97095-06025	BOLT	2				
60	95380-06600	NUT, HEXAGON	2				
61	676-44511-00	COVER, UPPER MOUNT	2				
62	676-44512-00	COVER, UPPER MOUNT	2				
63	97095-08050	BOLT	4				
64	92995-08600	WASHER	4				
65	95380-08600	NUT	4				
66	676-44521-00	SEAL	2				
67	676-44522-01	SEAL	2				
68	90465-11M52	CLAMP	2				
69	90101-10M58	BOLT	4				
70	92995-10600	WASHER	8				
71	90201-12426	WASHER, PLATE	4				
72	95380-10600	NUT	8				



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FIG. 15 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	90249-12M27	PIN	2	
2	676-43132-00	WASHER, FRICTION	1	
3	90202-12M01	WASHER, PLATE	2	
4	90206-12M00	WASHER, WAVE	2	
5	6F5-43627-80	STOPPER	1	
6	6F5-43628-80	STOPPER	1	
7	90249-12M13	PIN	1	
8	676-43191-00	SHAFT, STOPPER	1	
9	99080-10600	CIRCLIP	5	
10	90202-06M00	WASHER, PLATE	1	
11	90501-14M05	SPRING, COMPRESSION	1	
12	6F5-43630-80	TILT LEVER ASSY	1	
13	676-43631-00	LEVER, TILT	1	
14	97095-05010	BOLT	1	
15	90508-14M00	SPRING, TORSION	1	
16	676-43616-00	ROD, TILT LOCK	1	
17	663-43318-00	COVER	1	
18	676-43614-00	PLATE, TILT LOCK	1	
19	676-43615-00	PLATE, TILT LOCK	1	
20	676-43613-00	ARM, TILT LOCK	1	
21	90249-07M01	PIN	1	
22	90249-07M02	PIN	1	
23	90506-30M00	SPRING, TENSION	2	
24	91490-20012	PIN, COTTER	4	
25	90387-07M04	COLLAR	1	
26	676-43160-02	TILT ROD ASSY	1	
27	676-43165-00	PLATE, TILT LOCK	1	



6H99200-J160

FIG. 16 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	676-45111-03-4D	CASING, UPPER	1				S(16.6")
	6H9-45111-11-4D	CASING, UPPER	1				L(21.6")
2	6F5-45113-A0	GASKET, UPPER CASING	1				
3	93606-25M00	PIN, DOWEL	2				
4	97095-08040	BOLT	8				
5	92995-08100	WASHER	8				
6	6F5-41116-00-CA	PROTECTOR	1				
7	90105-06M01	BOLT, FLANGE	4				
8	6F5-41137-02-CA	GUIDE, EXHAUST	1				
9	6F5-41141-00	ELBOW, WATER MIXING	1				
10	676-45114-A1	GASKET, UPPER CASING	1				
11	97595-06425	BOLT, WITH WASHER	3				
12	676-41131-01-CA	MANIFOLD, EXT. 1	1				
13	676-41133-A1	GASKET, EXHAUST MANIFOLD 1	1				
14	676-45127-00	SEAL	1				
15	97595-06420	BOLT, WITH WASHER	4				
16	6A0-45318-00	BUSHING, DRIVE SHAFT	1				L(21.6")
17	93420-36M01	CIRCLIP	1				L(21.6")
18	676-45151-00-4D	COVER, UPPER CASING	1				S(16.6")
	676-45151-10-4D	COVER, UPPER CASING	1				L(21.6")

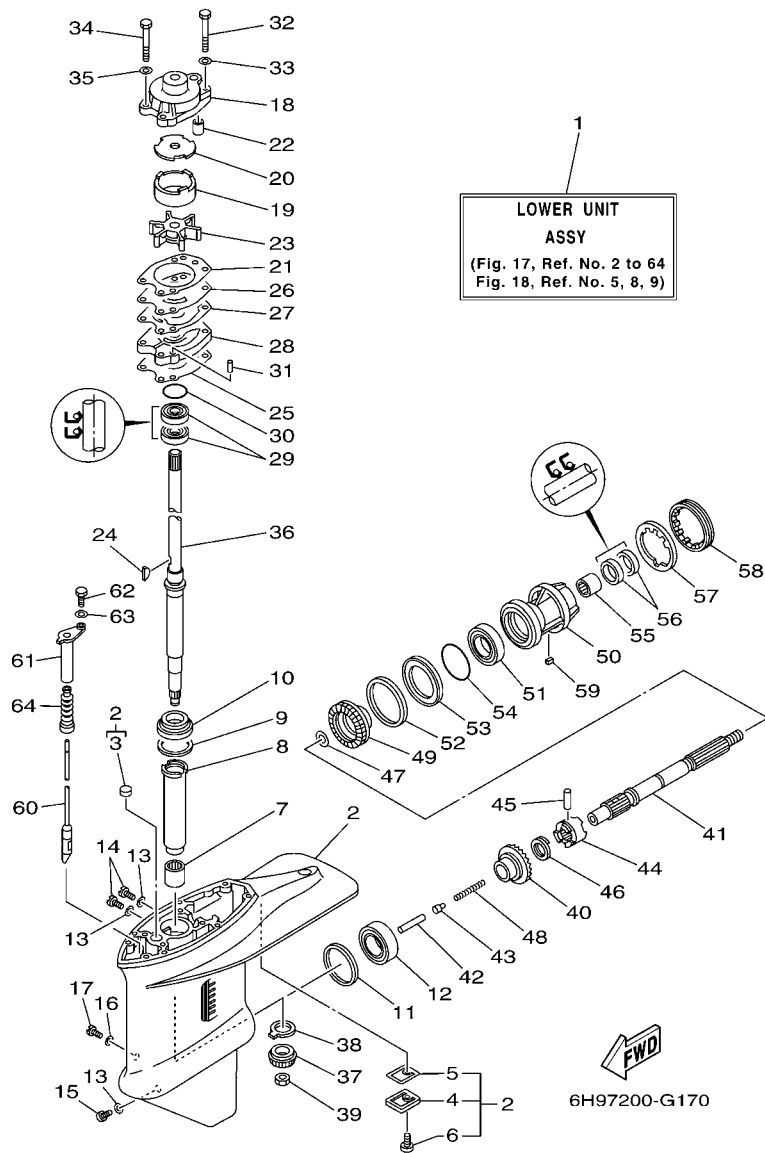


FIG. 17 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	6J4-45300-02-4D	LOWER UNIT ASSY	1				S(16.6")
	6J4-45300-12-4D	LOWER UNIT ASSY	1				L(21.6")
2	6J4-W4531-01-4D	CASING, LOWER	1				
3	90338-22007	.PLUG	1				
4	679-45321-02	.PLATE	1				
5	679-45315-A1	.PACKING, LOWER CASING	1				
6	97880-06016	.SCREW, PAN HEAD	1				
7	93315-32224	BEARING	1				
8	679-45536-00	SLEEVE, DRIVE SHAFT	1				
9	663-45587-01	SHIM (T:0.10MM)	1				UR
	663-45587-10	SHIM (T:0.12MM)	1				UR
	663-45587-20	SHIM (T:0.15MM)	1				UR
	663-45587-30	SHIM (T:0.18MM)	1				UR
	663-45587-40	SHIM (T:0.30MM)	1				UR
	663-45587-50	SHIM (T:0.40MM)	1				UR
	663-45587-60	SHIM (T:0.50MM)	1				UR
10	93332-00001	BEARING	1				
11	663-45567-01	SHIM (T:0.10MM)	1				UR
	663-45567-10	SHIM (T:0.12MM)	1				UR
	663-45567-20	SHIM (T:0.15MM)	1				UR
	663-45567-30	SHIM (T:0.18MM)	1				UR
	663-45567-40	SHIM (T:0.30MM)	1				UR
	663-45567-50	SHIM (T:0.40MM)	1				UR
	663-45567-60	SHIM (T:0.50MM)	1				UR
12	93332-00003	BEARING	1				
13	90430-08020	GASKET	3				
14	90340-08002	PLUG, STRAIGHT SCREW	2				

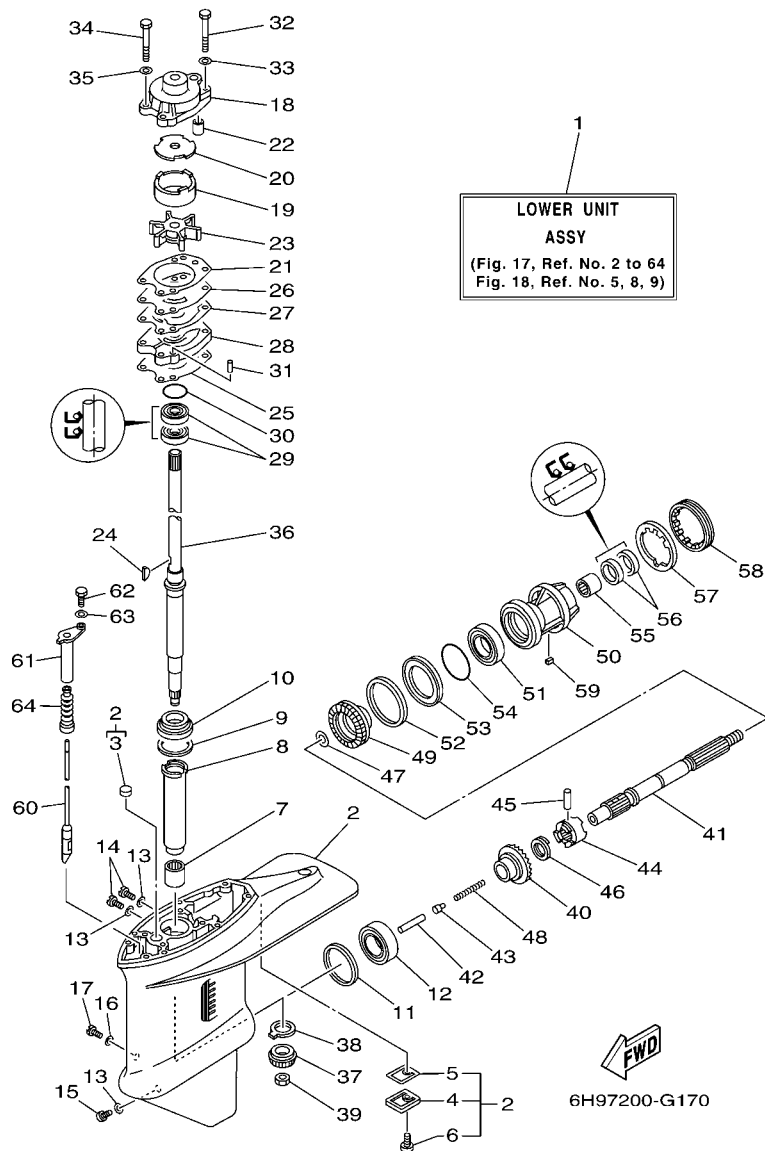


FIG. 17 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
15	688-45341-10	PLUG, DRAIN	1				
16	90430-06M03	GASKET	1				
17	90149-06M00	SCREW	1				
18	676-44311-00	HOUSING, WATER PUMP	1				
19	676-44322-40	INSERT, CARTRIDGE	1				FOR CHROMATE
20	676-44321-40	INNER PLATE, CARTRIDGE	1				FOR CHROMATE
21	676-44315-A1	GASKET, WATER PUMP	1				
22	663-44366-00	DAMPER, WATER SEAL 2	1				
23	6F5-44352-00	IMPELLER	1				
24	90280-04M00	KEY, WOODRUFF	1				
25	679-44316-A1	GASKET, WATER PUMP	1				FOR CHROMATE
26	676-44323-40	OUTER PLATE, CARTRIDGE	1				
27	676-44324-A1	GASKET, CARTRIDGE	1				
28	679-44341-00	HOUSING, WATER PUMP	1				
29	93101-22M00	OIL SEAL	2				
30	93210-41042	O-RING	1				
31	93604-08062	PIN, DOWEL	2				
32	97095-08055	BOLT	2				
33	92995-08600	WASHER	2				
34	97095-08045	BOLT	2				
35	92995-08600	WASHER	2				
36	679-45501-00	DRIVE SHAFT COMP.	1				S(16.6")
	679-45501-10	DRIVE SHAFT COMP.	1				L(21.6")
37	6H9-45551-00	PINION (13T)	1				
38	663-45552-00	BEARING, PLAIN	1				
39	90170-12138	NUT	1				
40	679-45560-00	GEAR 1 (26T)	1				

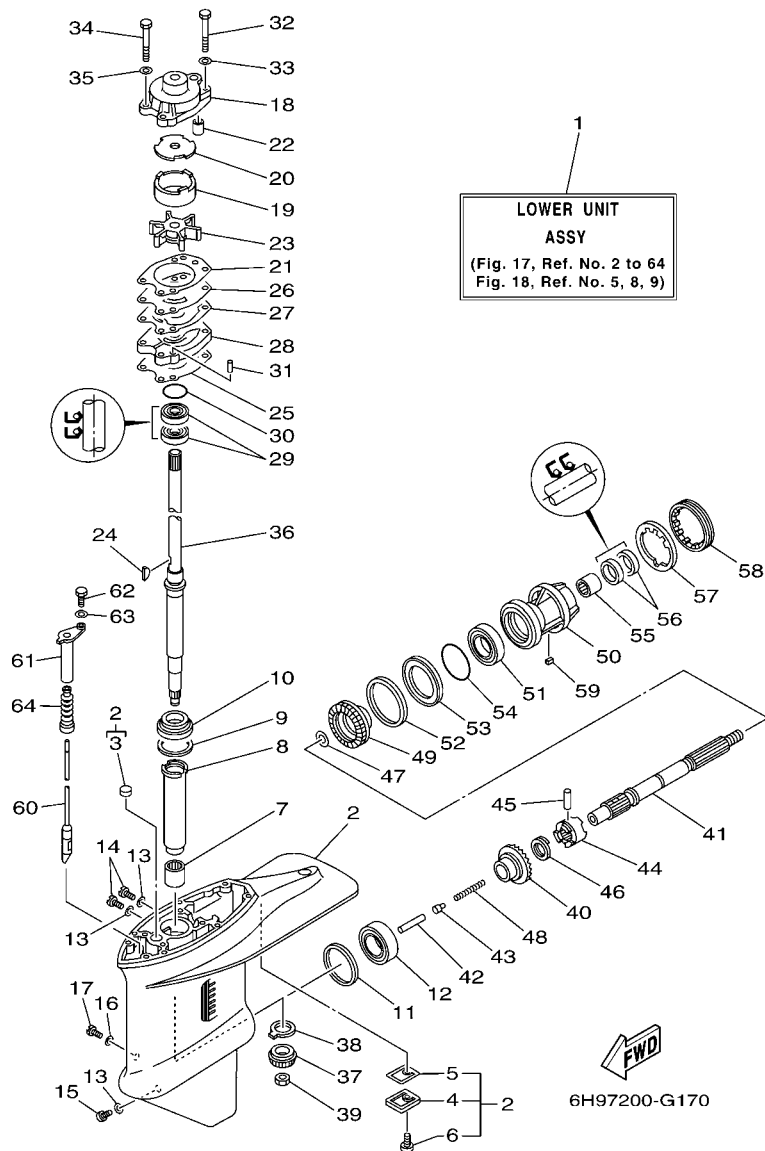


FIG. 17 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
41	679-45611-01	SHAFT, PROPELLER	1				
42	676-45635-00	PLUNGER, SHIFT	1				
43	663-45634-00	SLIDE, SHIFT	1				
44	663-45631-01	CLUTCH, DOG	1				
45	90250-06023	PIN, STRAIGHT	1				
46	663-45633-00	RING, CROSS PIN	1				
47	90201-22429	WASHER, PLATE	1				
48	90501-16M01	SPRING, COMPRESSION	1				
49	679-45571-00	GEAR 2 (26T)	1				
50	679-45331-00-94	HOUSING, BEARING	1				
51	93306-00702	BEARING	1				
52	663-45577-01	SHIM (T:0.10MM)	1				UR
	663-45577-10	SHIM (T:0.12MM)	1				UR
	663-45577-20	SHIM (T:0.15MM)	1				UR
	663-45577-30	SHIM (T:0.18MM)	1				UR
	663-45577-40	SHIM (T:0.30MM)	1				UR
	663-45577-50	SHIM (T:0.40MM)	1				UR
	663-45577-60	SHIM (T:0.50MM)	1				UR
53	663-45576-00	WASHER, THRUST 2	1				
54	93210-66M98	O-RING	1				
55	93317-22204	BEARING	1				
56	93101-22M00	OIL SEAL	2				
57	90214-48M03	WASHER, CLAW	1				
58	697-45384-02	NUT	1				
59	90282-04010	KEY, STRAIGHT	1				
60	679-44150-00	SHIFT CAM ASSY	1				S(16.6")
	679-44150-10	SHIFT CAM ASSY	1				L(21.6")

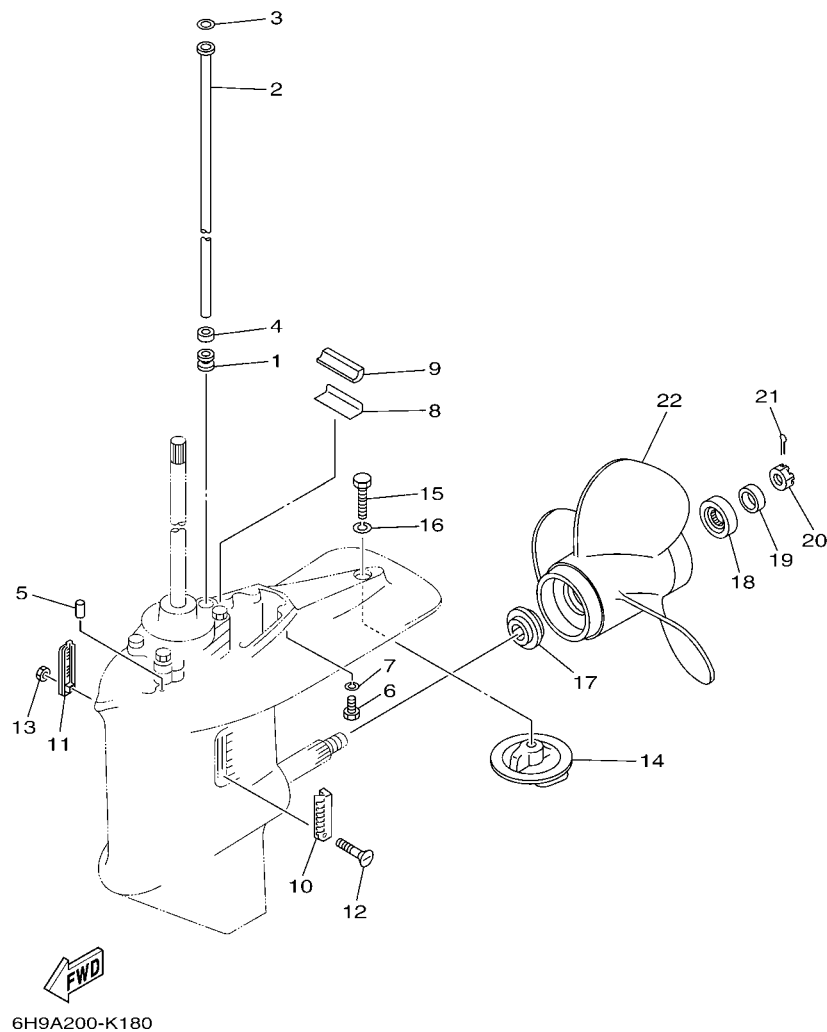


FIG. 18 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	663-44367-00	DAMPER, WATER SEAL 3	1				
2	676-44361-00	TUBE, WATER 1	1				S(16.6")
	676-44361-10	TUBE, WATER 1	1				L(21.6")
3	90202-12060	WASHER, PLATE	1				
4	90430-12072	GASKET	1				
5	93606-12019	PIN, DOWEL	2				
6	97075-08030	BOLT	6				
7	92995-08100	WASHER	6				
8	663-45376-00	GUIDE, SEAL DAMPER	1				
9	663-45375-00	DAMPER, SEAL	1				
10	688-45214-02	COVER, WATER INLET 1	1				
11	688-45215-02	COVER, WATER INLET 2	1				
12	90152-05M09	SCREW, COUNTERSUNK	1				
13	90185-05002	NUT, NYLON	1				
14	679-45371-00	TAB-TRIM	1				
15	97095-10030	BOLT	1				
16	92995-10100	WASHER	1				
17	663-45987-02	SPACER 1	1				
18	66T-45997-00	SPACER 2	1				
19	90389-22M01	BUSH	1				
20	90171-16011	NUT, CASTLE	1				
21	91490-30025	PIN. COTTER	1				
22	69W-45943-00-EL	PROPELLER (3X11"X15"-G)	1				UR
	69W-45945-00-EL	PROPELLER (3X11-1/8"X13"-G)	1				UR
	69W-45947-00-EL	PROPELLER (3X11-5/8"X11"-G)	1				UR
	69W-45952-00-EL	PROPELLER (3X11-3/8"X12"-G)	1				UR
	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1				UR

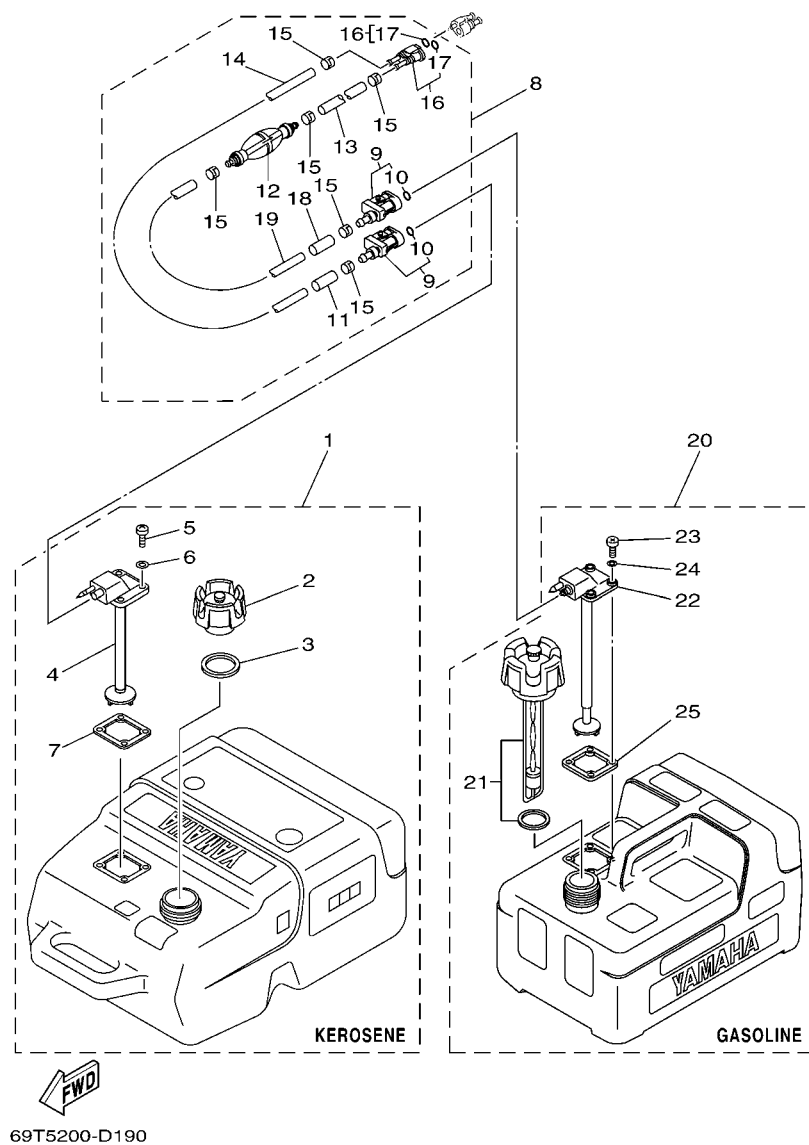


FIG. 19 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	6YK-24201-21	FUEL TANK ASSY (25L,KEROSENE)	1				AP KEROSENE
2	6YK-24610-10	.CAP ASSY	1				WITHOUT INDICATOR
3	6YL-24641-00	.GASKET, CAP 1	1				
4	6YK-24260-01	.FUEL METER ASSY	1				
5	90157-05M16	.SCREW, PAN HEAD	4				
6	6YL-24329-00	.SEAL	4				
7	6YL-24268-01	.GASKET, FUEL METER	1				
8	6YK-24306-04	FUEL PIPE COMP. 1	1				AP
9	6Y1-24305-06	.FUEL PIPE JOINT COMP. 2	2				
10	93210-08287	..O-RING	1				
11	6Y1-24397-10	.COLLAR (KEROSENE)	1				
12	61J-24360-00	.PRIMER PUMP ASSY	1				
13	90445-11M05	.HOSE (L850)	1				
14	90445-11M81	.HOSE (L3000)	1				
15	650-24351-01	.BAND 1	6				
16	680-24305-01	.FUEL PIPE JOINT COMP. 2	1				
17	93210-08287	..O-RING	2				
18	6Y1-24397-00	.COLLAR (GASOLINE)	1				
19	90445-11M06	.HOSE (L2050)	1				
20	6YL-24201-05	FUEL TANK ASSY (12L)	1				AP GASOLINE
21	6YL-24610-01	.CAP ASSY	1				
22	6YL-24260-01	.FUEL METER ASSY	1				
23	90157-05M16	.SCREW, PAN HEAD	4				
24	6YL-24329-00	.SEAL	4				
25	6YL-24268-01	.GASKET, FUEL METER	1				

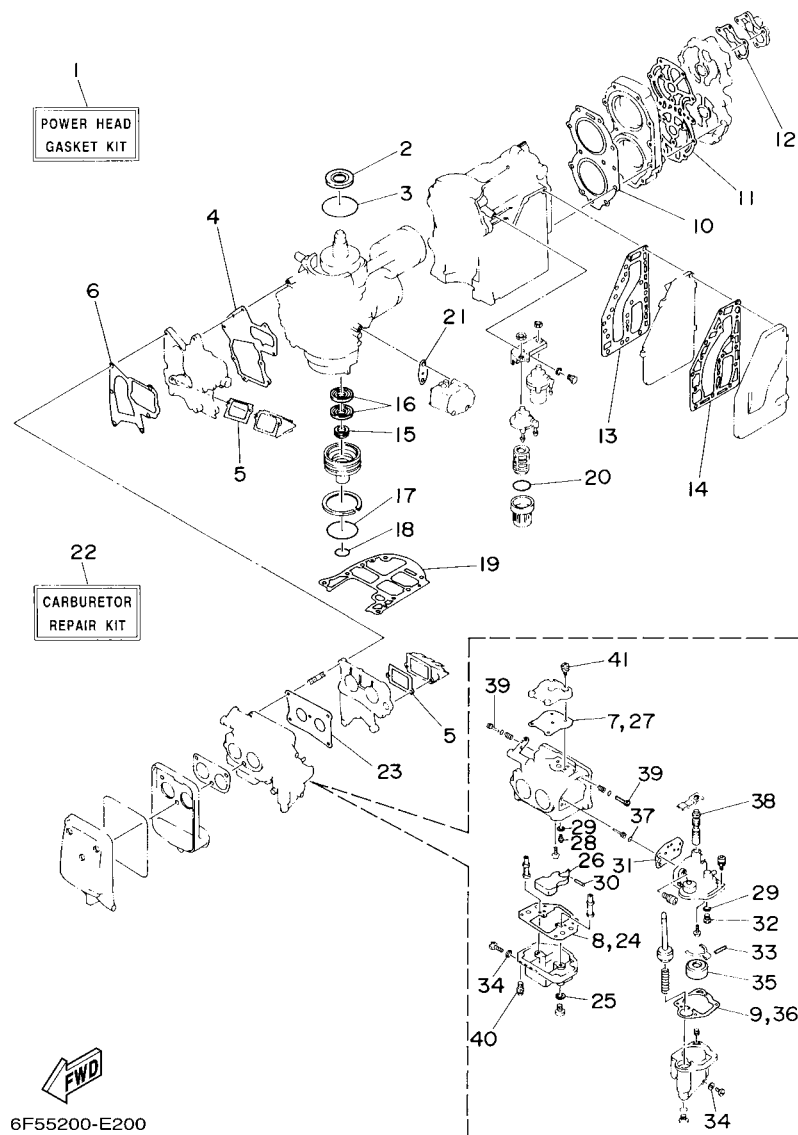
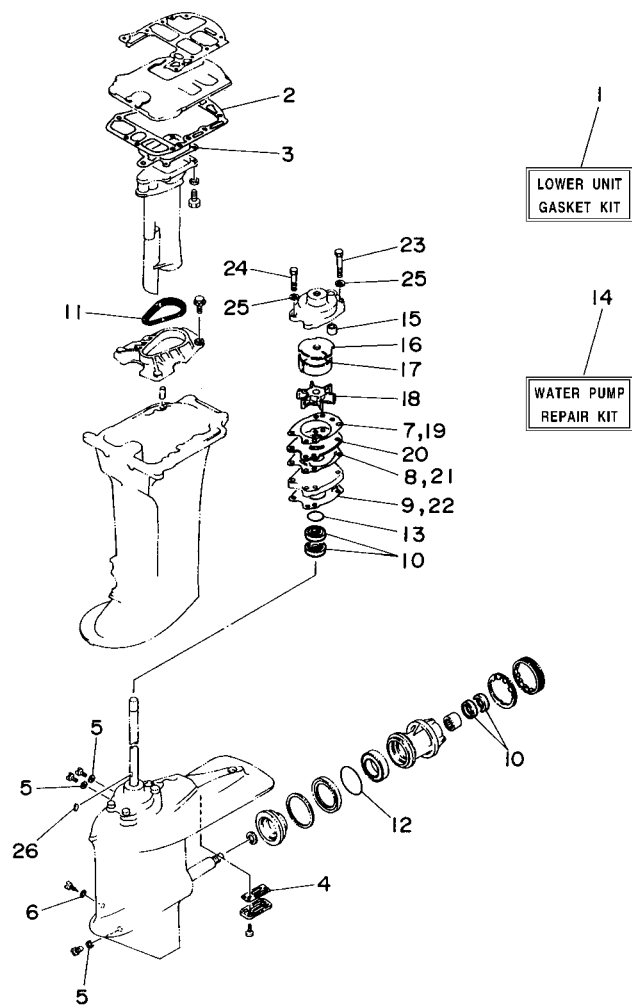


FIG. 20 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	6F5-W0001-A2	POWER HEAD GASKET KIT	1				
2	93102-35M18	.OIL SEAL	1				
3	93210-75M51	.O-RING	1				
4	6F5-13646-A2	.GASKET, MANIFOLD 2	1				
5	6F5-13621-A1	.GASKET, VALVE SEAT	2				
6	6F5-13645-A1	.GASKET, MANIFOLD 1	1				
7	6F5-14398-00	.GASKET	1				
8	6F5-14384-00	.GASKET, FLOAT CHAMBER	1				
9	6F5-14384-10	.GASKET, FLOAT CHAMBER	1				
10	6F5-11181-A2	.GASKET, CYLINDER HEAD 1	1				
11	6F5-11193-A1	.GASKET, HEAD COVER 1	1				
12	676-12414-A1	.GASKET, COVER	1				
13	6F5-41112-A0	.GASKET, EXHAUST INNER COVER	1				
14	6F5-41114-A0	.GASKET, EXHAUST OUTER COVER	1				
15	93104-16M01	.OIL SEAL	1				
16	93101-30M33	.OIL SEAL	2				
17	93210-65M50	.O-RING	1				
18	93210-22M02	.O-RING	1				
19	6F5-45113-A0	.GASKET, UPPER CASING	1				
20	93210-32738	.O-RING	2				
21	650-24431-A0	.GASKET, FUEL PUMP 1	1				
22	6F5-W0093-01	CARBURETOR REPAIR KIT	1				
23	6F5-14198-A1	.GASKET	1				
24	6F5-14384-00	.GASKET, FLOAT CHAMBER	1				
25	1J2-14398-00	.GASKET	2				
26	6F6-14385-00	.FLOAT	1				
27	6F5-14398-00	.GASKET	1				

[illegible]



6J46200-F300

FIG. 21 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6H9A				REMARKS
1	6H9-W0001-22	LOWER UNIT GASKET KIT	1				
2	676-45114-A1	.GASKET, UPPER CASING	1				
3	676-41133-A1	.GASKET, EXHAUST MANIFOLD 1	1				
4	679-45315-A1	.PACKING, LOWER CASING	1				
5	90430-08020	.GASKET	3				
6	90430-06M03	.GASKET	1				
7	676-44315-A1	.GASKET, WATER PUMP	1				
8	676-44324-A1	.GASKET, CARTRIDGE	1				
9	679-44316-A1	.GASKET, WATER PUMP	1				
10	93101-22M00	.OIL SEAL	4				
11	676-45127-00	.SEAL	1				
12	93210-66M98	.O-RING	1				
13	93210-41042	.O-RING	1				
14	6J4-W0078-00	WATER PUMP REPAIR KIT	1				
15	663-44366-00	.DAMPER, WATER SEAL 2	1				
16	676-44321-40	.INNER PLATE, CARTRIDGE	1				
17	676-44322-40	.INSERT, CARTRIDGE	1				
18	6F5-44352-00	.IMPELLER	1				
19	676-44315-A1	.GASKET, WATER PUMP	1				
20	676-44323-40	.OUTER PLATE, CARTRIDGE	1				
21	676-44324-A1	.GASKET, CARTRIDGE	1				
22	679-44316-A1	.GASKET, WATER PUMP	1				
23	97095-08055	.BOLT	2				
24	97095-08045	.BOLT	2				
25	92995-08600	.WASHER	4				
26	90280-04M00	.KEY, WOODRUFF	1				

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6F5-11119-00	2 - 22		20 - 23	6F5-14390-21	5 - 12	6F5-15764-00	8 - 15	677-24435-02	6 - 24	6F6-42177-A0	12 - 4
6F5-11181-A2	2 - 25	654-14243-00	5 - 47		20 - 28	6F5-15768-00	8 - 19	677-24444-01	6 - 21	676-42511-03-4D	14 - 26
	20 - 10	6F5-14301-42	5 - 1	6A4-14394-00	5 - 33	6F5-15770-00	8 - 40	677-24471-01	6 - 23	676-42521-00-94	14 - 32
6F5-11191-00-1S	2 - 27	650-14321-01	5 - 44	5Y1-14397-00	5 - 53	6F5-15771-00-94	8 - 32	61N-24521-00	6 - 11	648-42528-00	14 - 15
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6F5-44125-00	13 - 12	6F5-45113-A0	16 - 2	663-45587-20	17 - 9	6F5-85533-10	9 - 5		19 - 23		21 - 26
676-44143-00	13 - 26		20 - 19	663-45587-30	17 - 9	6F5-85540-31	10 - 6	90159-04035	9 - 12	90280-05015	9 - 18
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