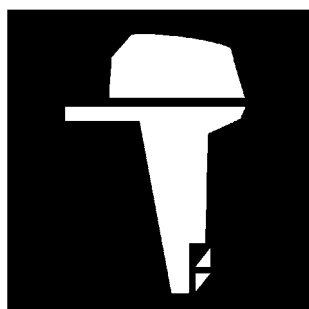




**PARTS  
CATALOGUE  
CATALOGO  
DE REPUESTOS**

**E115A'11** (61UB)

**E115A TUNA'11** (61UB)

E115A/E115A-TUNA  
PARTS CATALOGUE  
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CATALOGO DE REPUESTOS  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

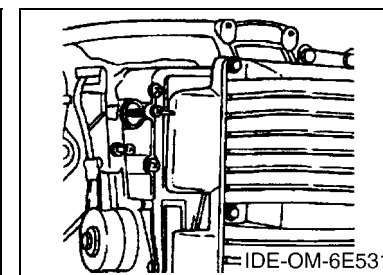
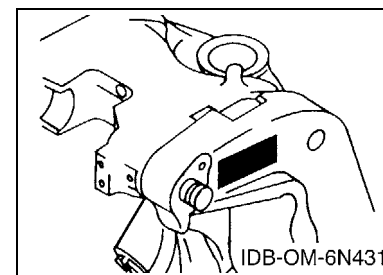
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.  | Model | Serial No. |
|-------|-------------|-------|------------|
| E115A | 6E5-1027894 |       |            |
|       |             |       |            |
|       |             |       |            |
|       |             |       |            |

## 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | ET                  | E115AET          |
| 2          | E                   | E115AE           |
| 3          | WH                  | E115AWH          |
| 4          | MH                  | E115AMH          |
|            |                     |                  |

# PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

## 2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

## 3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

| CODIGO N°    | DESCRIPCION          | CANT. OBSERVACIONES |
|--------------|----------------------|---------------------|
| 2F5-83310-60 | ENSAMBLAJE DE LA LUZ | 2                   |
| 115-83311-60 | .BOMBILLA (6V-18W)   | 1                   |

## 4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

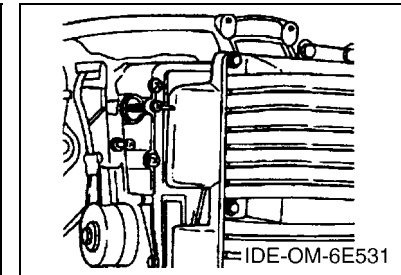
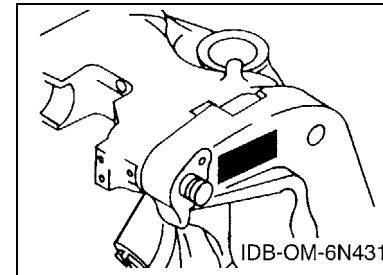
| CODIGO N°       | DESCRIPCION          | CANT. OBSERVACIONES |
|-----------------|----------------------|---------------------|
| 2N4-24110-00-X5 | COMP. DEL TANQUE     | 2 MXR               |
| 3J1-24240-10    | .GRAFICO, DEL TANQUE | 1 PARA MXR          |

5. Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

6. EL asterisco (\*) antes del número de referencia indica los elementos modificados después de la primera edición.

## 7. Números de serie

N° de Serie del motor



## 8. Números de serie del motor

| Modelo | N° de serie | Modelo | N° de serie |
|--------|-------------|--------|-------------|
| E115A  | 6E5-1027894 |        |             |
|        |             |        |             |
|        |             |        |             |
|        |             |        |             |

## 9. Códigos de color aplicables

| Abreviatura | Nombre de color    | Código de color |
|-------------|--------------------|-----------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D            |

## 10. Informacion para la columna de cantidades

| Columna N° | Nombre de la columna de cantidades | Modelo aplicable |
|------------|------------------------------------|------------------|
| 1          | ET                                 | E115AET          |
| 2          | E                                  | E115AE           |
| 3          | WH                                 | E115AWH          |
| 4          | MH                                 | E115AMH          |
|            |                                    |                  |

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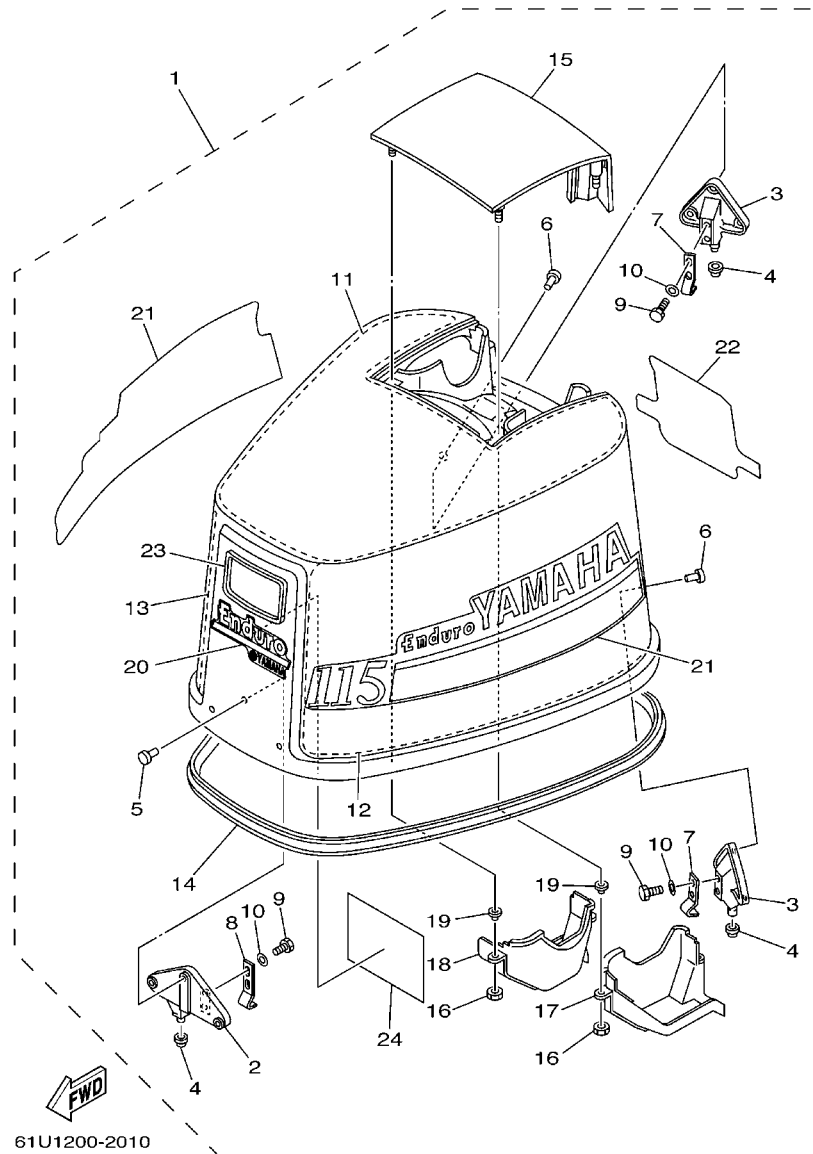
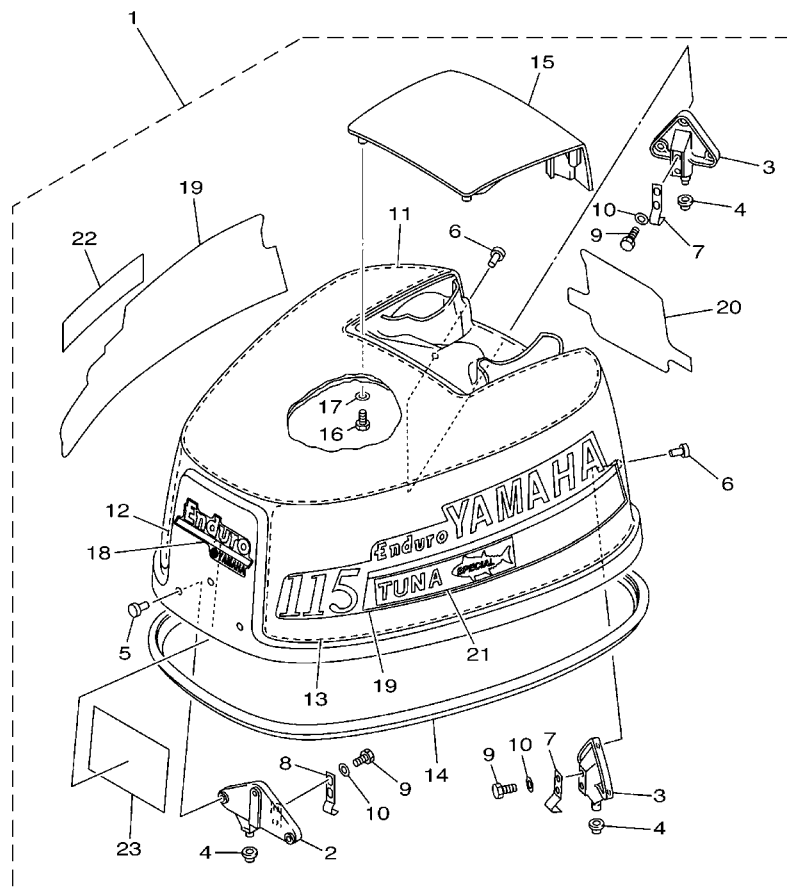


FIG. 1 TOP COWLING 1

SOPORTE SUPERIOR 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                       | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------|----|---|----|----|-----------------------|
| 1        | 61U-42610-L0       | TOP COWLING ASSY<br>SOPORTE SUPERIOR COMPL.   |    |   | 1  | 1  |                       |
| 2        | 6E5-42647-00-1S    | .HOLDER, CLAMP BAND<br>.MORDAZA DE ABRAZADERA |    |   | 1  | 1  |                       |
| 3        | 6E5-42649-01-1S    | .HOLDER, CLAMP BAND<br>.MORDAZA DE ABRAZADERA |    |   | 2  | 2  |                       |
| 4        | 663-42662-00       | .DAMPER<br>.AMORTIGUADOR                      |    |   | 3  | 3  |                       |
| 5        | 90266-06009        | .RIVET<br>.REMACHE                            |    |   | 3  | 3  |                       |
| 6        | 90266-06M02        | .RIVET<br>.REMACHE                            |    |   | 6  | 6  |                       |
| 7        | 6E5-42652-00       | .HOOK<br>.GANCHO                              |    |   | 2  | 2  |                       |
| 8        | 688-42652-00       | .HOOK<br>.GANCHO                              |    |   | 1  | 1  |                       |
| 9        | 97095-06016        | .BOLT<br>.PERNO                               |    |   | 6  | 6  |                       |
| 10       | 92995-06600        | .WASHER<br>.ARANDELA                          |    |   | 6  | 6  |                       |
| 11       | 6E5-42617-00       | .DAMPER, FORM<br>.HULE DE FORMA               |    |   | 1  | 1  |                       |
| 12       | 61U-42619-10       | .DAMPER, FORM<br>.HULE DE FORMA               |    |   | 1  | 1  |                       |
| 13       | 61U-42627-10       | .DAMPER, FORM<br>.AMORTIGUADOR FORMA 3        |    |   | 1  | 1  |                       |
| 14       | 6E5-42615-00       | .SEAL<br>.SELLO                               |    |   | 1  | 1  |                       |
| 15       | 6G5-42613-00-8D    | .MOLDING, AIR DUCT<br>.MOLDURA CONDUCTO AIRE  |    |   | 1  | 1  |                       |
| 16       | 90179-06M24        | .NUT<br>.TUERCA                               |    |   | 4  | 4  |                       |
| 17       | 61U-42626-00       | .LOUVER, 1<br>.AMORTIGUADOR 1                 |    |   | 1  | 1  |                       |
| 18       | 61U-42636-00       | .LOUVER 2<br>.REJILLA 2                       |    |   | 1  | 1  |                       |
| 19       | 90387-06M35        | .COLLAR<br>.ESPACIADOR                        |    |   | 4  | 4  |                       |
| 20       | 61U-42677-J0       | .GRAPHIC, FRONT<br>.CALCAMONIA FRONTAL        |    |   | 1  | 1  |                       |
| 21       | 61U-W0070-H0       | .GRAPHIC SET<br>.JUEGO DE EMBLEMA             |    |   | 1  | 1  |                       |
| 22       | 61U-42678-H0       | .GRAPHIC, REAR<br>.CALCAMONIA TRASERA         |    |   | 1  | 1  |                       |
| 23       | 697-15761-01       | .SEAL, RUBBER 1<br>.SELLO DE GOMA 1           |    |   | 1  | 1  |                       |
| 24       | 677-13437-0B       | .MARK, CAUTION<br>.MARKER                     |    |   | 1  | 1  |                       |

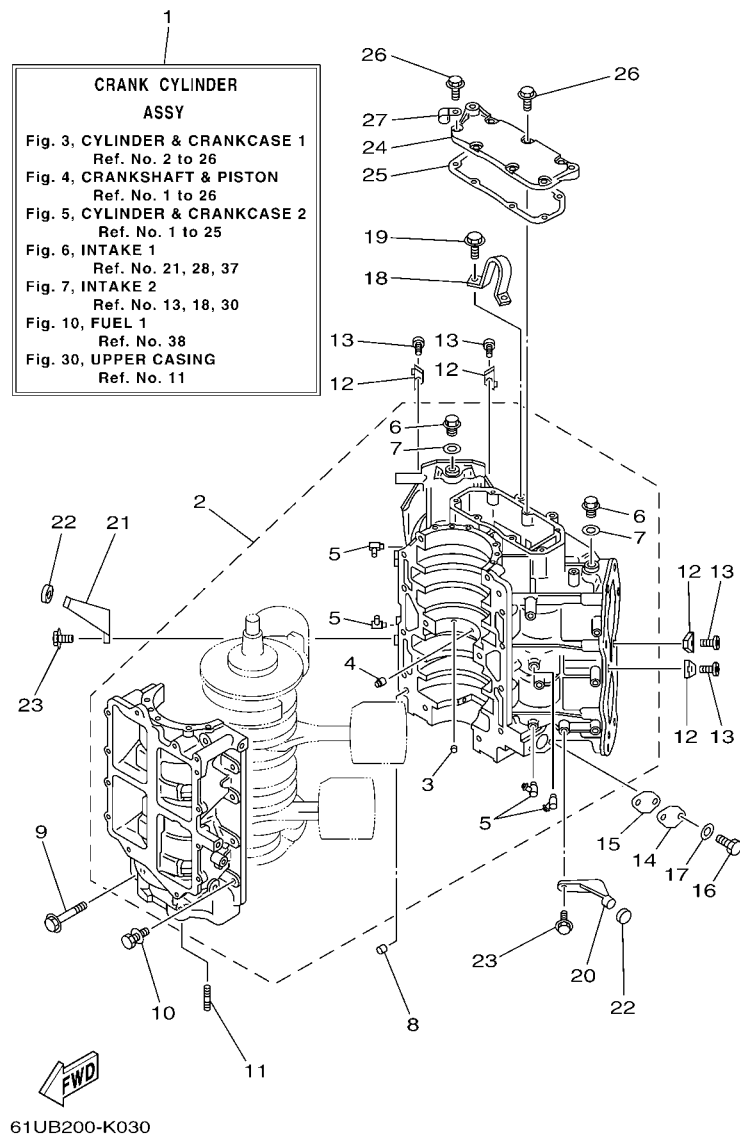


61U1200-2020

FIG. 2 TOP COWLING 2

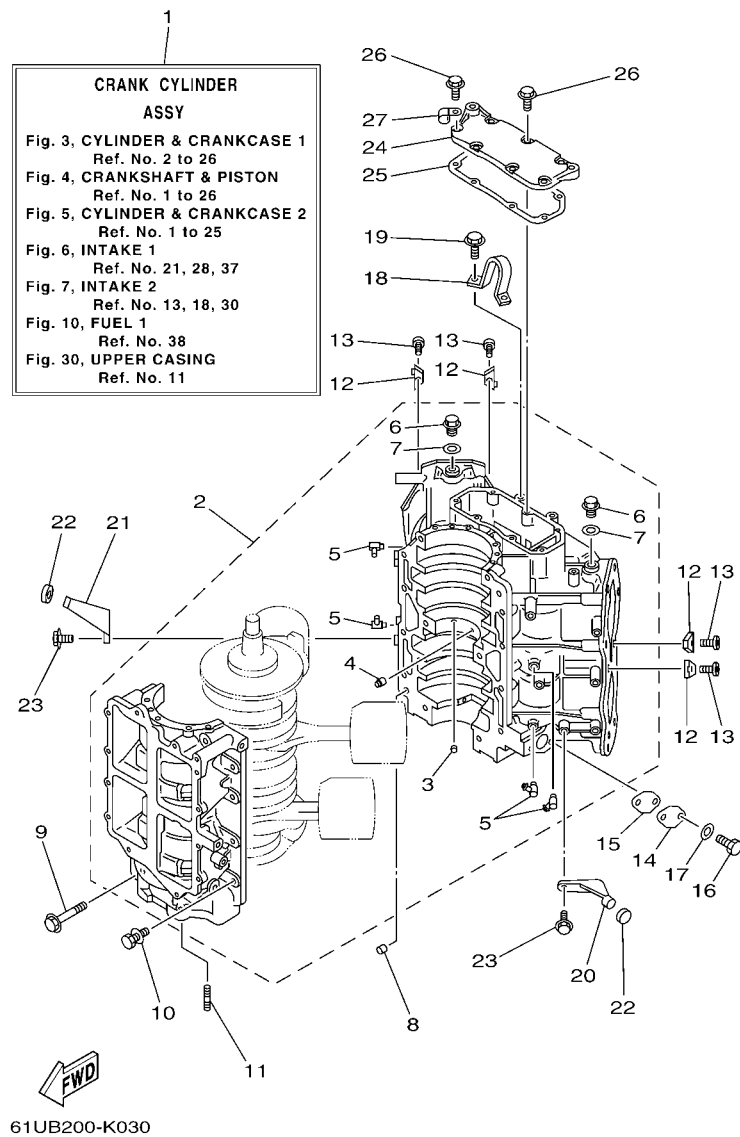
SOPORTE SUPERIOR 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                       | ET | E | WH | MH | REMARKS OBSERVACIONES                        |
|----------|--------------------|-----------------------------------------------|----|---|----|----|----------------------------------------------|
| 1        | 61U-42610-K0       | TOP COWLING ASSY<br>SOPORTE SUPERIOR COMPL.   | 1  | 1 |    |    | FOR TUNA<br>FOR TUNA                         |
|          | 61U-42610-U0       | TOP COWLING ASSY<br>SOPORTE SUPERIOR COMPL.   | 1  | 1 |    |    |                                              |
| 2        | 6E5-42647-00-1S    | .HOLDER, CLAMP BAND<br>.MORDAZA DE ABRAZADERA | 1  | 1 |    |    |                                              |
| 3        | 6E5-42649-01-1S    | .HOLDER, CLAMP BAND<br>.MORDAZA DE ABRAZADERA | 2  | 2 |    |    |                                              |
| 4        | 663-42662-00       | .DAMPER<br>.AMORTIGUADOR                      | 3  | 3 |    |    |                                              |
| 5        | 90266-06009        | .RIVET<br>.REMACHE                            | 3  | 3 |    |    |                                              |
| 6        | 90266-06M02        | .RIVET<br>.REMACHE                            | 6  | 6 |    |    |                                              |
| 7        | 6E5-42652-00       | .HOOK<br>.GANCHO                              | 2  | 2 |    |    |                                              |
| 8        | 688-42652-00       | .HOOK<br>.GANCHO                              | 1  | 1 |    |    |                                              |
| 9        | 97095-06016        | .BOLT<br>.PERNO                               | 6  | 6 |    |    |                                              |
| 10       | 92995-06600        | .WASHER<br>.ARANDELA                          | 6  | 6 |    |    |                                              |
| 11       | 6E5-42617-00       | .DAMPER, FORM<br>.HULE DE FORMA               | 1  | 1 |    |    |                                              |
| 12       | 6E5-42619-00       | .DAMPER, FORM<br>.HULE DE FORMA               | 1  | 1 |    |    |                                              |
| 13       | 6E5-42627-00       | .DAMPER, FORM<br>.AMORTIGUADOR FORMA 3        | 1  | 1 |    |    |                                              |
| 14       | 6E5-42615-00       | .SEAL<br>.SELLO                               | 1  | 1 |    |    |                                              |
| 15       | 6E5-42613-01-8D    | .MOLDING, AIR DUCT<br>.MOLDURA CONDUCTO AIRE  | 1  | 1 |    |    |                                              |
| 16       | 97095-06016        | .BOLT<br>.PERNO                               | 4  | 4 |    |    |                                              |
| 17       | 92995-06600        | .WASHER<br>.ARANDELA                          | 4  | 4 |    |    |                                              |
| 18       | 61U-42677-J0       | .GRAPHIC, FRONT<br>.CALCAMONIA FRONTAL        | 1  | 1 |    |    |                                              |
| 19       | 61U-W0070-H0       | .GRAPHIC SET<br>.JUEGO DE EMBLEMA             | 1  | 1 |    |    |                                              |
| 20       | 61U-42678-H0       | .GRAPHIC, REAR<br>.CALCAMONIA TRASERA         | 1  | 1 |    |    | FOR TUNA<br>FOR TUNA<br>FOR TUNA<br>FOR TUNA |
| 21       | 688-42681-61       | .MARK, COWLING<br>.MARCA DE CUBIERTA          | 1  | 1 |    |    |                                              |
| 22       | 688-42682-61       | .MARK, COWLING<br>.MARCA DE CUBIERTA          | 1  | 1 |    |    |                                              |
| 23       | 677-13437-0B       | .MARK, CAUTION<br>.MARKER                     | 1  | 1 |    |    |                                              |

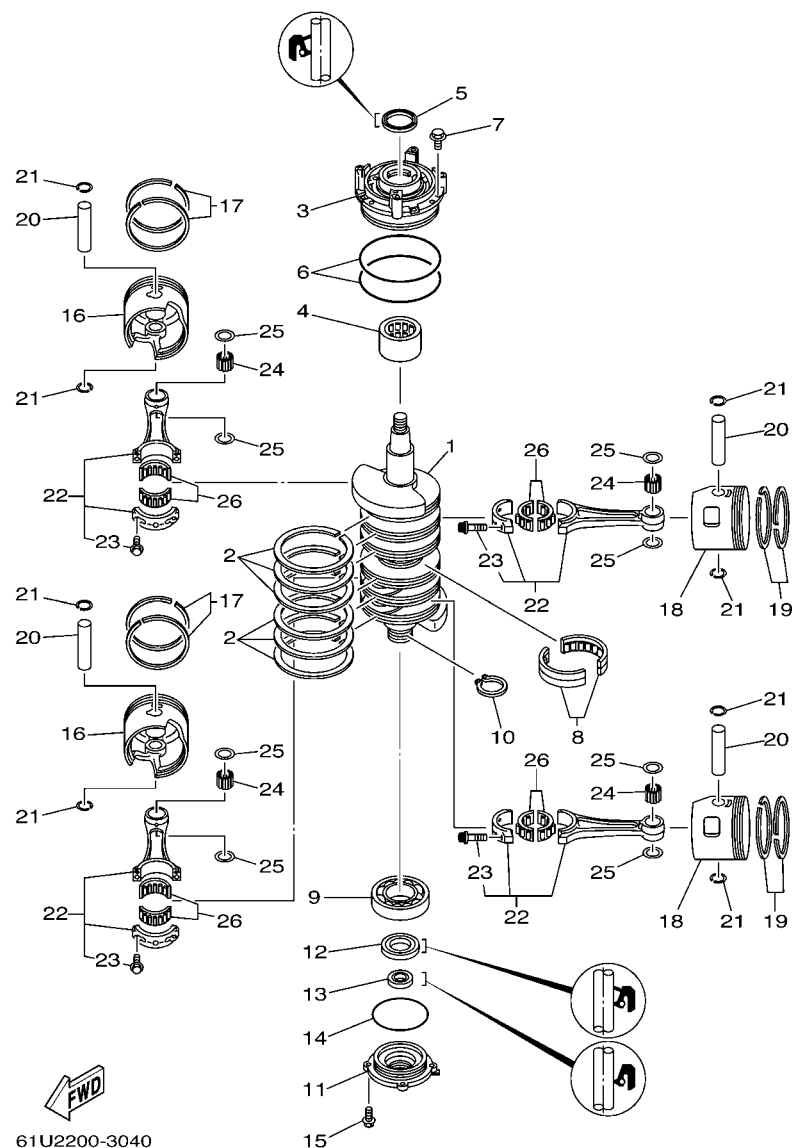


**FIG. 3 CYLINDER & CRANKCASE 1 CILINDRO & CARTER 1**

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                             | ET | E | WH | MH | REMARKS OBSERVACIONES        |
|----------|--------------------|-----------------------------------------------------|----|---|----|----|------------------------------|
| 1        | 61U-W0090-06-1S    | CRANK CYLINDER ASSY<br>BLOQUE MOTOR COMPLETO        | 1  | 1 | 1  | 1  | CALCIUM TYPE<br>CALCIUM TYPE |
|          | 61U-W0090-21-1S    | CRANK CYLINDER ASSY<br>BLOQUE MOTOR COMPLETO        | 1  |   |    |    |                              |
| 2        | 61U-15100-01       | CRANKCASE ASSY<br>CARTER COMPLETO                   | 1  | 1 | 1  | 1  |                              |
| 3        | 624-11379-00       | .VALVE, CHECK<br>.VALVULA DE CONTROL                | 1  | 1 | 1  | 1  |                              |
| 4        | 663-11518-01       | .LOCK, BEARING<br>.SEGURO BALERO                    | 1  | 1 | 1  | 1  |                              |
| 5        | 6E5-11372-01       | .NIPPLE, HOSE<br>.NIPLE DE MANGUERA                 | 4  | 4 | 4  | 4  |                              |
| 6        | 90340-14M00        | .PLUG, STRAIGHT SCREW<br>.TORNILLO, DE DRENAJE      | 2  | 2 | 2  | 2  |                              |
| 7        | 90430-14115        | .GASKET<br>.JUNTA                                   | 2  | 2 | 2  | 2  |                              |
| 8        | 93608-12063        | PIN, DOWEL<br>PASADOR DE CLAVIJA                    | 2  | 2 | 2  | 2  |                              |
| 9        | 90105-10M20        | BOLT, FLANGE<br>TORNILLO                            | 6  | 6 | 6  | 6  |                              |
| 10       | 90119-08M94        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA          | 8  | 8 | 8  | 8  |                              |
| 11       | 90116-08026        | BOLT, STUD<br>ESPARRAGO                             | 2  | 2 | 2  | 2  |                              |
| 12       | 6E5-11325-00       | ANODE<br>ANODO                                      | 4  | 4 | 4  | 4  |                              |
| 13       | 98780-04015        | SCREW, FLAT HEAD<br>TORNILLO CABEZA PLANA           | 4  | 4 | 4  | 4  |                              |
| 14       | 6R3-1131M-01       | COVER<br>CUBIERTA                                   | 1  | 1 | 1  | 1  |                              |
| 15       | 6R3-11397-01       | GASKET<br>EMPAQUE                                   | 1  | 1 | 1  | 1  |                              |
| 16       | 97013-06016        | BOLT<br>PERNO                                       | 2  | 2 | 2  | 2  |                              |
| 17       | 92903-06600        | WASHER, PLATE<br>RONDANA SENCILLA                   | 2  | 2 | 2  | 2  |                              |
| 18       | 6E5-11119-01       | HANGER, ENGINE<br>SOPORTE DEL MOTOR                 | 1  | 1 |    |    |                              |
|          | 61U-11119-01       | HANGER, ENGINE<br>SOPORTE DEL MOTOR                 |    |   | 1  | 1  |                              |
| 19       | 90119-08MA3        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA          | 2  | 2 | 2  | 2  |                              |
| 20       | 6E5-42761-00-1S    | STOPPER<br>RETEN 1                                  | 1  | 1 | 1  | 1  |                              |
| 21       | 6E5-42762-00-1S    | STOPPER<br>RETEN 2                                  | 1  | 1 | 1  | 1  |                              |
| 22       | 68F-44533-01       | DAMPER, UPPER MOUNT RUBBER<br>AMORTIGUADOR SUPERIOR | 2  | 2 | 2  | 2  |                              |
| 23       | 90119-06MA2        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA          | 4  | 4 | 4  | 4  |                              |
| 24       | 6E5-11371-00-1S    | COVER<br>CUBIERTA 1                                 | 1  | 1 | 1  | 1  |                              |
| 25       | 6E5-11381-A2       | GASKET 1<br>EMPAQUE 1                               | 1  | 1 | 1  | 1  |                              |



**FIG. 3 CYLINDER & CRANKCASE 1      CILINDRO & CARTER 1**

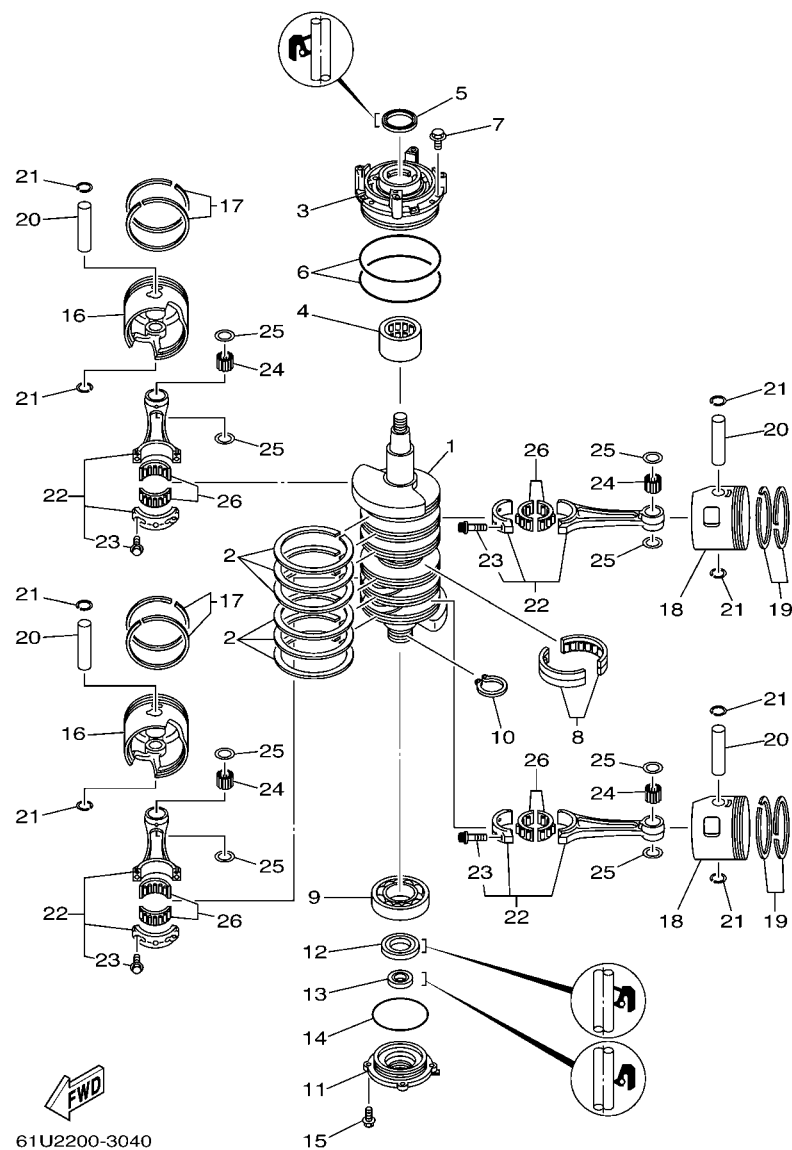


61U2200-3040

FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                 | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6N7-11411-01       | CRANKSHAFT CIGUENAL                                     | 1  | 1 | 1  | 1  |                       |
| 2        | 6E5-11447-00       | SEAL, CRANK SELLO MANIVELA                              | 6  | 6 | 6  | 6  |                       |
| 3        | 6E5-15163-00-1S    | HOUSING, BEARING 1 CAJA DE COJINETE 1                   | 1  | 1 | 1  | 1  |                       |
| 4        | 93311-940U3        | BEARING COJINETE DE RODILLOS                            | 1  | 1 | 1  | 1  |                       |
| 5        | 93102-40M14        | OIL SEAL SELLO ACEITE                                   | 1  | 1 | 1  | 1  |                       |
| 6        | 93211-04001        | O-RING ANILLO O                                         | 2  | 2 | 2  | 2  |                       |
| 7        | 90119-06MA2        | BOLT, WITH WASHER TORNILLO CON ARANDELA                 | 4  | 4 | 4  | 4  |                       |
| 8        | 93310-954U1        | BEARING COJINETE DE RODILLOS                            | 1  | 1 | 1  | 1  |                       |
| 9        | 93306-208U0        | BEARING COJINETE                                        | 1  | 1 | 1  | 1  |                       |
| 10       | 93410-40M03        | CIRCLIP SEGURO                                          | 1  | 1 | 1  | 1  |                       |
| 11       | 6G5-15359-00-94    | HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE               | 1  | 1 | 1  | 1  |                       |
| 12       | 93102-35M13        | OIL SEAL SELLO ACEITE                                   | 1  | 1 | 1  | 1  |                       |
| 13       | 93101-22M15        | OIL SEAL SELLO ACEITE                                   | 1  | 1 | 1  | 1  |                       |
| 14       | 93210-74M35        | O-RING ANILLO O                                         | 1  | 1 | 1  | 1  |                       |
| 15       | 90119-06MA2        | BOLT, WITH WASHER TORNILLO CON ARANDELA                 | 4  | 4 | 4  | 4  |                       |
| 16       | 6R5-11631-01-93    | PISTON (STD) PISTON (NORMA)                             | 2  | 2 | 2  | 2  |                       |
|          | 6R5-11635-01       | PISTON (0.25MM O/S) PISTON (0.25MM O/S)                 | 2  | 2 | 2  | 2  | AP AP                 |
|          | 6R5-11636-01       | PISTON (0.50MM O/S) PISTON (0.50MM O/S)                 | 2  | 2 | 2  | 2  | AP AP                 |
| 17       | 61U-11601-00       | PISTON RING SET (STD) JUEGO DE AROS (NORMA)             | 2  | 2 | 2  | 2  |                       |
|          | 61U-11601-10       | PISTON RING SET (0.25MM O/S) JUEGO DE AROS (0.25MM O/S) | 2  | 2 | 2  | 2  | AP AP                 |
|          | 61U-11601-20       | PISTON RING SET (0.50MM O/S) JUEGO DE AROS (0.50MM O/S) | 2  | 2 | 2  | 2  | AP AP                 |
| 18       | 6R5-11642-01-93    | PISTON 2 (STD) PISTON 2 (NORMA)                         | 2  | 2 | 2  | 2  |                       |
|          | 6R5-11645-01       | PISTON 2 (0.25MM O/S) PISTON 2 (0.25MM O/S)             | 2  | 2 | 2  | 2  | AP AP                 |
|          | 6R5-11646-01       | PISTON 2 (0.50MM O/S) PISTON 2 (0.50MM O/S)             | 2  | 2 | 2  | 2  | AP AP                 |
| 19       | 61U-11601-00       | PISTON RING SET (STD) JUEGO DE AROS (NORMA)             | 2  | 2 | 2  | 2  |                       |
|          | 61U-11601-10       | PISTON RING SET (0.25MM O/S) JUEGO DE AROS (0.25MM O/S) | 2  | 2 | 2  | 2  | AP AP                 |
|          | 61U-11601-20       | PISTON RING SET (0.50MM O/S) JUEGO DE AROS (0.50MM O/S) | 2  | 2 | 2  | 2  | AP AP                 |



**FIG. 4 CRANKSHAFT & PISTON**

## CIGUENAL & PISTON

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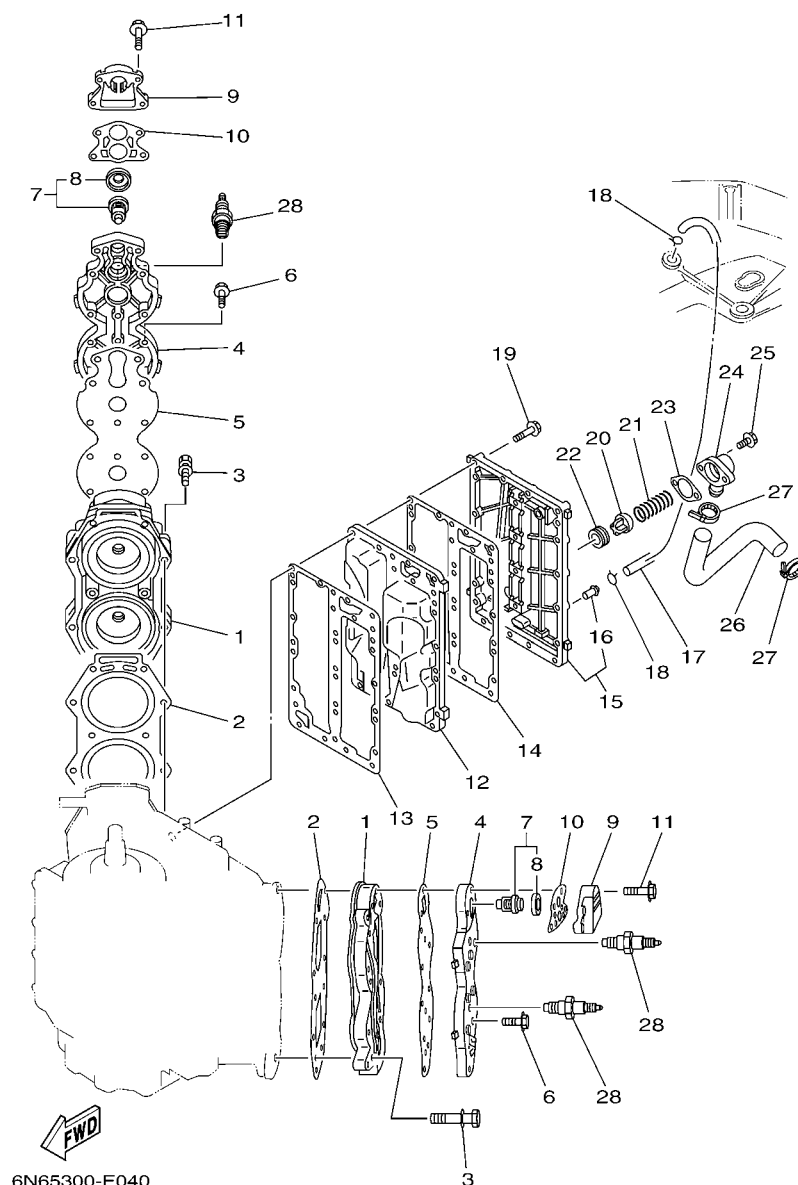
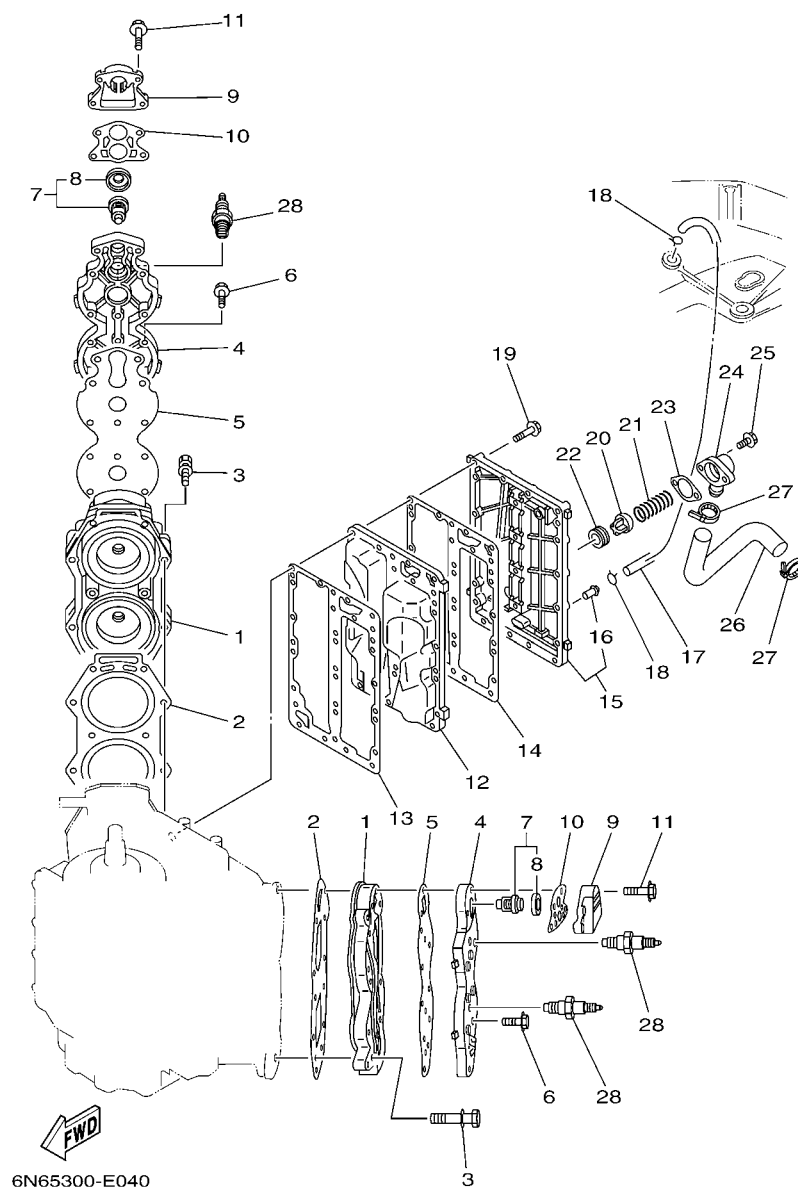


FIG. 5 CYLINDER & CRANKCASE 2 CILINDRO & CARTER 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                  | LT | E  | WH | MH | REMARKS OBSERVACIONES            |
|----------|--------------------|----------------------------------------------------------|----|----|----|----|----------------------------------|
| 1        | 6E5-11111-00-1S    | HEAD, CYLINDER 1<br>CULATA CILINDRO 1                    | 2  | 2  | 2  | 2  | CALCIUM TYPE<br>CALCIUM TYPE     |
|          | 6E5-11111-20-1S    | HEAD, CYLINDER 1<br>CULATA CILINDRO 1                    | 2  |    |    |    |                                  |
| 2        | 6E5-11181-A2       | GASKET, CYLINDER HEAD 1<br>JUNTA, DE CULATA 1            | 2  | 2  | 2  | 2  | EXCEPT CALCIUM<br>EXCEPT CALCIUM |
| 3        | 90119-08MA8        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA               | 20 | 20 | 20 | 20 |                                  |
| 4        | 6E5-11191-01-1S    | COVER, CYLINDER HEAD 1<br>TAPA CULATA DE CILINDRO 1      | 2  | 2  | 2  | 2  |                                  |
| 5        | 6E5-11193-A0       | GASKET, HEAD COVER 1<br>EMPAQUE                          | 2  | 2  | 2  | 2  |                                  |
| 6        | 90119-06MA4        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA               | 24 | 24 | 24 | 24 | EXCEPT CALCIUM<br>EXCEPT CALCIUM |
| 7        | 6E5-12411-30       | THERMOSTAT<br>TERMOSTAT                                  | 2  | 2  | 2  | 2  |                                  |
| 8        | 688-12412-00       | .SEAL, THERMOSTAT<br>.SELLO TERMOSTATO                   | 1  | 1  | 1  | 1  |                                  |
| 9        | 6G5-12413-00-1S    | COVER, THERMOSTAT<br>CUBIERTA TERMOSTATO                 | 2  | 2  | 2  | 2  |                                  |
| 10       | 688-12414-A1       | GASKET, COVER<br>EMPAQUE                                 | 2  | 2  | 2  | 2  |                                  |
| 11       | 90119-06MA6        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA               | 8  | 8  | 8  | 8  |                                  |
| 12       | 6E5-41111-00-1S    | INNER COVER, EXHAUST<br>CUBIERTA INTERIOR DE ESCAPE      | 1  | 1  | 1  | 1  |                                  |
| 13       | 6E5-41112-A1       | GASKET, EXHAUST INNER COVER<br>EMPAQUE                   | 1  | 1  | 1  | 1  |                                  |
| 14       | 6E5-41114-A0       | GASKET, EXHAUST OUTER COVER<br>EMPAQUE                   | 1  | 1  | 1  | 1  |                                  |
| 15       | 6N7-41113-00-1S    | OUTER COVER, EXHAUST<br>CUBOERTA EXTERIOR DE ESCAPE      | 1  | 1  | 1  | 1  |                                  |
| 16       | 650-24378-00       | .PIPE, JOINT 4<br>.TUBO DE UNION 3                       | 1  | 1  | 1  | 1  |                                  |
| 17       | 6E5-24312-00       | PIPE 2<br>TUBO 2                                         | 1  | 1  | 1  | 1  |                                  |
| 18       | 90467-08004        | CLIP<br>PRESILLA                                         | 2  | 2  | 2  | 2  |                                  |
| 19       | 90119-06MA5        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA               | 23 | 23 | 23 | 23 |                                  |
| 20       | 60H-12416-00       | VALVE, PRESSURE CONTROL<br>VALVULA DE CONTROL DE PRESION | 1  | 1  | 1  | 1  |                                  |
| 21       | 90501-16M11        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION             | 1  | 1  | 1  | 1  |                                  |
| 22       | 90480-20M05        | GROMMET<br>TAPON                                         | 1  | 1  | 1  | 1  |                                  |
| 23       | 6G5-11382-A1       | GASKET 2<br>EMPAQUE 2                                    | 1  | 1  | 1  | 1  |                                  |
| 24       | 6G5-11372-00-1S    | COVER, BYPASS 2<br>CUBIERTA                              | 1  | 1  | 1  | 1  |                                  |
| 25       | 97595-06420        | BOLT, WITH WASHER<br>PERNO CON ARANDELA                  | 2  | 2  | 2  | 2  |                                  |
| 26       | 6E5-12576-00       | HOSE 1<br>MANGUERA 1                                     | 1  | 1  | 1  | 1  |                                  |



**FIG. 5 CYLINDER & CRANKCASE 2      CILINDRO & CARTER 2**

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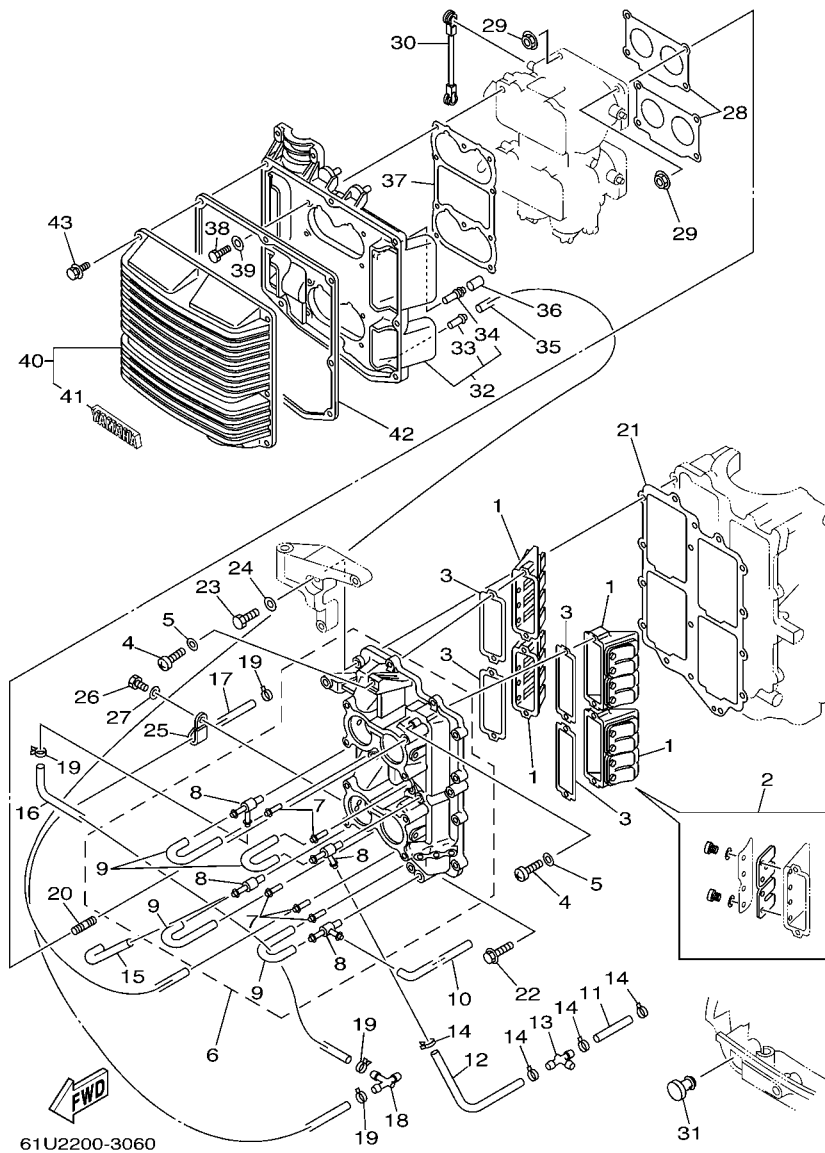


FIG. 6 INTAKE 1

ADMISION 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                         | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6E5-13610-00       | REED VALVE ASSY<br>VALVULA DE LAMINAS COMPLETA  |    |   | 4  | 4  |                       |
| 2        | 6E5-W0004-00       | .REED SET<br>.JUEGO DE VALVULAS DE LENGUETA     |    |   | 1  | 1  |                       |
| 3        | 6E5-13621-A1       | GASKET, VALVE SEAT<br>JUNTA, DE VALV.DE EMPAQUE |    |   | 4  | 4  |                       |
| 4        | 97880-05025        | SCREW, PAN HEAD<br>TORNILLO DE CABEZA CON PLANA |    |   | 8  | 8  |                       |
| 5        | 92990-05600        | WASHER, PLATE<br>ARANDELA PLANA                 |    |   | 8  | 8  |                       |
| 6        | 6E5-13641-03-1S    | MANIFOLD 1<br>MULTIPLE 1                        |    |   | 1  | 1  |                       |
| 7        | 624-14485-00       | .PIPE, JOINT<br>.TUBO DE UNION                  |    |   | 5  | 5  |                       |
| 8        | 6E5-11370-01       | .CHECK VALVE ASSY<br>.VALVULA DE CONTROL COMPL. |    |   | 4  | 4  |                       |
| 9        | 90445-07M28        | .HOSE (L70)<br>.TUBO (L70)                      |    |   | 4  | 4  |                       |
| 10       | 90445-07M24        | HOSE (L240)<br>TUBO (L240)                      |    |   | 1  | 1  |                       |
| 11       | 90445-07M25        | HOSE (L53)<br>TUBO (L53)                        |    |   | 1  | 1  |                       |
| 12       | 90445-07M23        | HOSE (L408)<br>TUBO (L408)                      |    |   | 1  | 1  |                       |
| 13       | 6E0-24378-00       | PIPE, JOINT 3<br>TUBO DE UNION 3                |    |   | 1  | 1  |                       |
| 14       | 90468-07M02        | CLIP<br>PRESILLA                                |    |   | 4  | 4  |                       |
| 15       | 90445-07M46        | HOSE (L360)<br>TUBO (L360)                      |    |   | 1  | 1  |                       |
| 16       | 90445-07M59        | HOSE (L410)<br>TUBO (L410)                      |    |   | 1  | 1  |                       |
| 17       | 90445-07M27        | HOSE (L310)<br>TUBO (L310)                      |    |   | 1  | 1  |                       |
| 18       | 6E0-24378-00       | PIPE, JOINT 3<br>TUBO DE UNION 3                |    |   | 1  | 1  |                       |
| 19       | 90468-07M02        | CLIP<br>PRESILLA                                |    |   | 4  | 4  |                       |
| 20       | 90116-06M30        | BOLT, STUD<br>ESPARRAGO                         |    |   | 8  | 8  |                       |
| 21       | 6E5-13645-A1       | GASKET, MANIFOLD 1<br>EMPAQUE                   |    |   | 1  | 1  |                       |
| 22       | 90119-06MA3        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA      |    |   | 9  | 9  |                       |
| 23       | 97013-06045        | BOLT<br>PERNO                                   |    |   | 3  | 3  |                       |
| 24       | 92903-06600        | WASHER, PLATE<br>RONDANA SENCILLA               |    |   | 3  | 3  |                       |
| 25       | 90465-06M86        | CLAMP<br>BRIDA                                  |    |   | 1  | 1  |                       |
| 26       | 97095-06012        | BOLT<br>PERNO                                   |    |   | 1  |    |                       |
| 27       | 92995-06600        | WASHER<br>ARANDELA                              |    |   |    | 1  |                       |



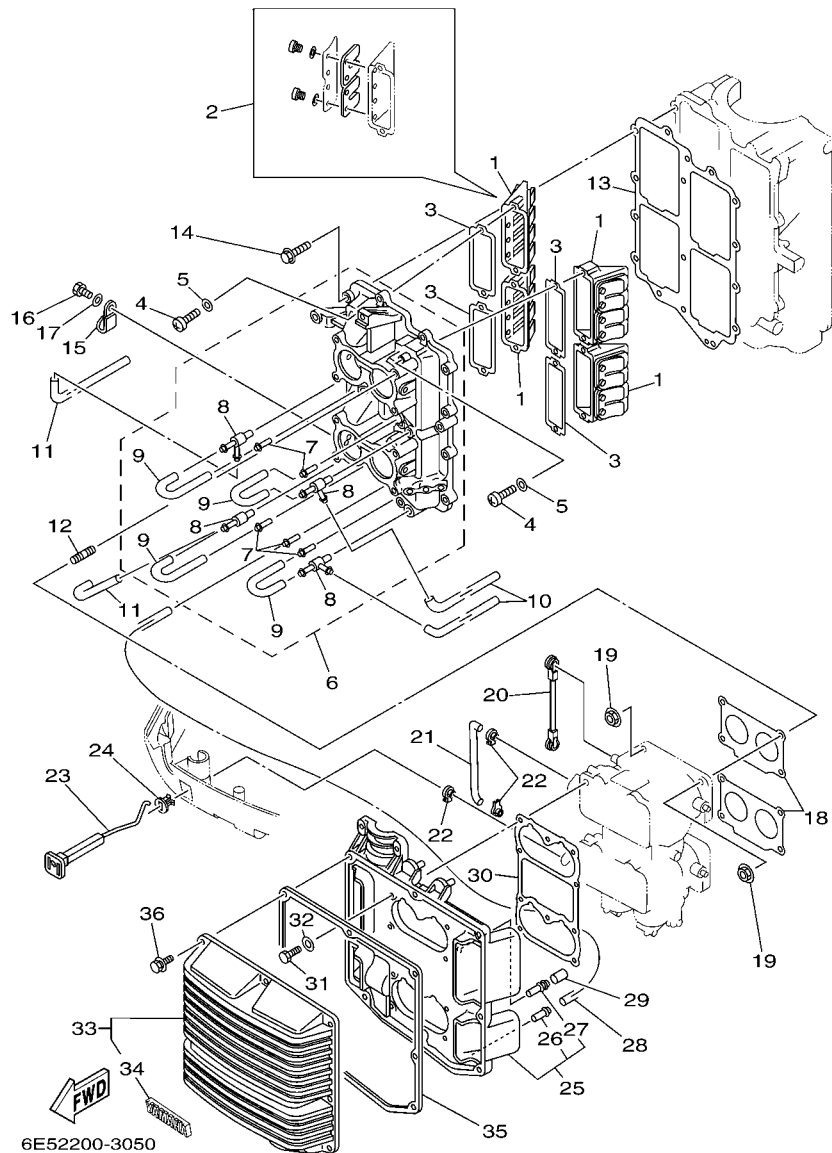


FIG. 7 INTAKE 2

ADMISION 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                         | LT | E  | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-------------------------------------------------|----|----|----|----|-----------------------|
| 1        | 6E5-13610-00       | REED VALVE ASSY<br>VALVULA DE LAMINAS COMPLETA  | 4  | 4  |    |    |                       |
| 2        | 6E5-W0004-00       | .REED SET<br>.JUEGO DE VALVULAS DE LENGUETA     | 1  | 1  |    |    |                       |
| 3        | 6E5-13621-A1       | GASKET, VALVE SEAT<br>JUNTA, DE VALV.DE EMPAQUE | 4  | 4  |    |    |                       |
| 4        | 97880-05025        | SCREW, PAN HEAD<br>TORNILLO DE CABEZA CON PLANA | 8  | 8  |    |    |                       |
| 5        | 92990-05600        | WASHER, PLATE<br>ARANDELA PLANA                 | 8  | 8  |    |    |                       |
| 6        | 6E5-13641-03-1S    | MANIFOLD 1<br>MULTIPLE 1                        | 1  | 1  |    |    |                       |
| 7        | 624-14485-00       | .PIPE, JOINT<br>.TUBO DE UNION                  | 5  | 5  |    |    |                       |
| 8        | 6E5-11370-01       | .CHECK VALVE ASSY<br>.VALVULA DE CONTROL COMPL. | 4  | 4  |    |    |                       |
| 9        | 90445-07M28        | .HOSE (L70)<br>.TUBO (L70)                      | 4  | 4  |    |    |                       |
| 10       | 90445-07M24        | HOSE (L240)<br>TUBO (L240)                      | 2  | 2  |    |    |                       |
| 11       | 90445-07M46        | HOSE (L360)<br>TUBO (L360)                      | 2  | 2  |    |    |                       |
| 12       | 90116-06M30        | BOLT, STUD<br>ESPARRAGO                         | 8  | 8  |    |    |                       |
| 13       | 6E5-13645-A1       | GASKET, MANIFOLD 1<br>EMPAQUE                   | 1  | 1  |    |    |                       |
| 14       | 90119-06MA3        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA      | 12 | 12 |    |    |                       |
| 15       | 90465-06M86        | CLAMP<br>BRIDA                                  | 1  | 1  |    |    |                       |
| 16       | 97095-06012        | BOLT<br>PERNO                                   | 1  | 1  |    |    |                       |
| 17       | 92995-06600        | WASHER<br>ARANDELA                              | 1  | 1  |    |    |                       |
| 18       | 6E5-14198-A2       | GASKET<br>EMPAQUE                               | 2  | 2  |    |    |                       |
| 19       | 90179-06M28        | NUT<br>TUERCA                                   | 8  | 8  |    |    |                       |
| 20       | 6E5-41217-01       | ROD, ACCEL. LEVER<br>VARILLA PALANCA ACELERADOR | 1  | 1  |    |    |                       |
| 21       | 6E5-41256-01       | ROD, CHOKE 1<br>VARILLA DE AHOGADOR             | 1  | 1  |    |    |                       |
| 22       | 661-41262-02       | JOINT, CHOKE LEVER<br>CONECTOR DE AHOGADOR      | 3  | 3  |    |    |                       |
| 23       | 6E5-41271-03       | KNOB, CHOKE<br>PERILLA AHOGADOR                 | 1  | 1  |    |    |                       |
| 24       | 689-41273-00       | GROMMET<br>TAPON PROTECTOR                      | 1  | 1  |    |    |                       |
| 25       | 6E5-14417-10-94    | COVER 1<br>CUBIERTA 1                           | 1  | 1  |    |    |                       |
| 26       | 624-14485-00       | .PIPE, JOINT<br>.TUBO DE UNION                  | 1  | 1  |    |    |                       |
| 27       | 6E5-14485-00       | .PIPE, JOINT<br>.TUBO DE UNION                  | 1  | 1  |    |    |                       |



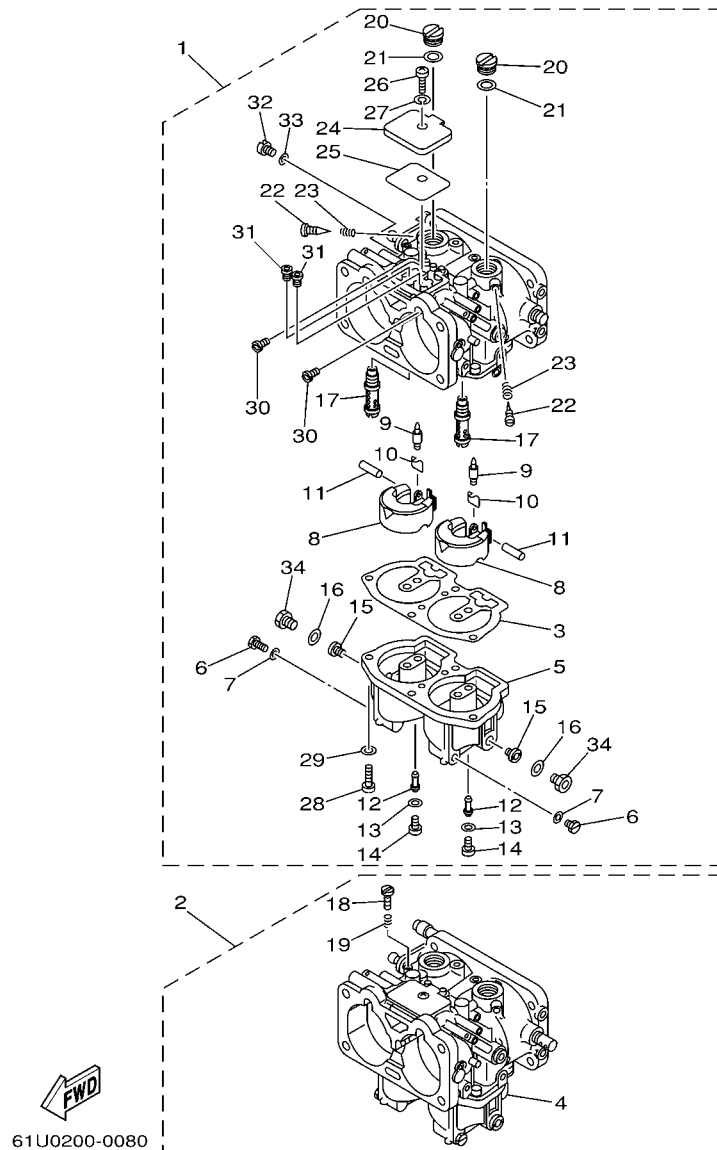


FIG. 8 CARBURETOR 1

CARBURADOR 1

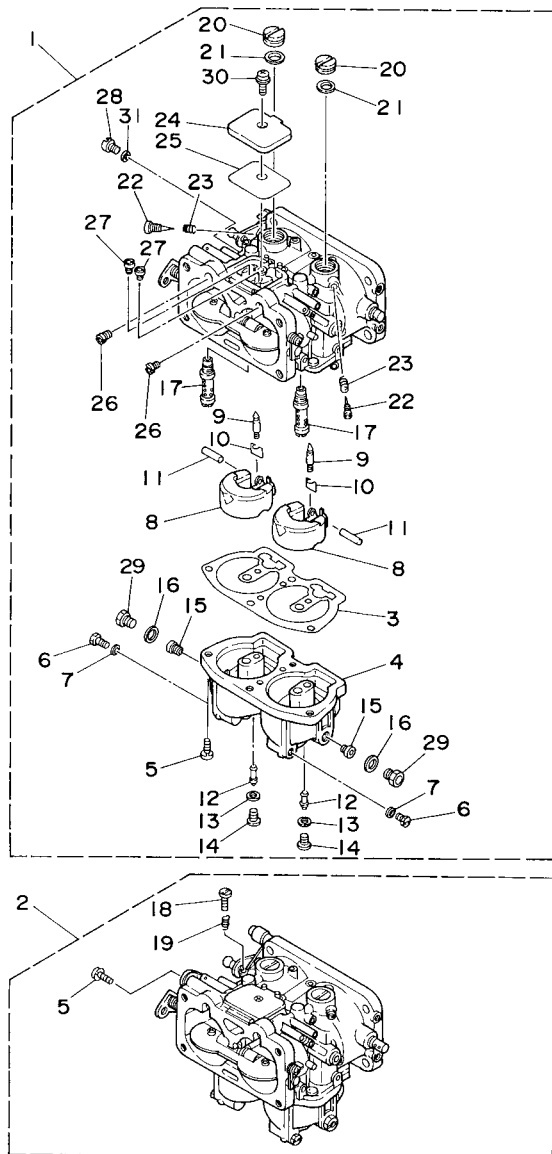
| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                              | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 61U-14301-M2       | CARBURETOR ASSY 1<br>CARBURADOR COMPLETO 1           |    |   | 1  | 1  |                       |
| 2        | 61U-14302-M2       | CARBURETOR ASSY 2<br>CARBURADOR COMPLETO 2           |    |   | 1  | 1  |                       |
| 3        | 6E5-14384-04       | .GASKET, FLOAT CHAMBER<br>.EMPAQUE DE CAMARA DE BOIA |    |   | 2  | 2  |                       |
| 4        | 61U-14381-00       | .BODY, FLOAT CHAMBER<br>.CUERPO DE CAMARA DE BOIA    |    |   | 1  | 1  | #2<br>#2              |
| 5        | 61U-14381-M0       | .BODY, FLOAT CHAMBER<br>.CUERPO DE CAMARA DE BOIA    |    |   | 1  | 1  | #1<br>#1              |
| 6        | 6E5-14383-01       | .SCREW, DRAIN<br>.TORNILLO DE DRENAJE                |    |   | 4  | 4  |                       |
| 7        | 6J8-14959-00       | .GASKET<br>.EMPAQUE                                  |    |   | 4  | 4  |                       |
| 8        | 6E5-14385-02       | .FLOAT<br>.BOIA                                      |    |   | 4  | 4  |                       |
| 9        | 6E5-14546-00       | .VALVE, NEEDLE<br>.VALVULA DE AGUJA                  |    |   | 4  | 4  |                       |
| 10       | 6E5-14159-00       | .CLIP<br>.PRESILLA                                   |    |   | 4  | 4  |                       |
| 11       | 6E5-14386-02       | .PIN, FLOAT<br>.PASADOR DE BOIA                      |    |   | 4  | 4  |                       |
| 12       | 61U-1492F-39       | .JET, AIR SLOW (#78)<br>.ESPREA (#78)                |    |   | 4  | 4  |                       |
| 13       | 61U-14959-00       | .GASKET<br>.EMPAQUE                                  |    |   | 4  | 4  |                       |
| 14       | 61U-14394-00       | .VALVE, DRAIN<br>.VALVULA DE DRENAJE                 |    |   | 4  | 4  |                       |
| 15       | 61A-1492E-87       | .JET, MAIN (#174)<br>.INJECTOR, PRINCIPAL (#174)     |    |   | 4  | 4  |                       |
| 16       | 6E5-14398-01       | .GASKET<br>.EMPAQUE                                  |    |   | 4  | 4  |                       |
| 17       | 6E5-1492A-00       | .NOZZLE, MAIN<br>.BOQUILLA, PRINCIPAL                |    |   | 4  | 4  |                       |
| 18       | 6E5-14321-00       | .SCREW, THROTTLE<br>.TORNILLO DE OBTURADOR           |    |   | 1  | 1  | #2<br>#2              |
| 19       | 6J8-14334-00       | .SPRING, THROTTLE<br>.RESORTE DE AJUSTADOR DE AIRE   |    |   | 1  | 1  | #2<br>#2              |
| 20       | 6E5-14328-01       | .PLUG<br>.TORNILLO TOPE DE PILOTO                    |    |   | 4  | 4  |                       |
| 21       | 6E5-14979-00       | .GASKET<br>.EMPAQUE DE ARRANQUE                      |    |   | 4  | 4  |                       |
| 22       | 6E5-14323-03       | .SCREW, AIR ADJUSTING<br>.TORNILLO DE AJUSTE DE AIRE |    |   | 4  | 4  |                       |
| 23       | 6E5-14223-00       | .SPRING, AIR ADJUSTING<br>.RESORTE, AJUSTE DE AIRE   |    |   | 4  | 4  |                       |
| 24       | 6E5-14527-01       | .PLATE<br>.PLACA                                     |    |   | 2  | 2  |                       |
| 25       | 6E5-14959-01       | .GASKET<br>.EMPAQUE                                  |    |   | 2  | 2  |                       |
| 26       | 97880-05008        | .SCREW, PAN HEAD<br>.TORNILLO DE CABEZA CON PLANA    |    |   | 2  | 2  |                       |
| 27       | 92900-05100        | .WASHER<br>.RONDANA                                  |    |   | 2  | 2  |                       |

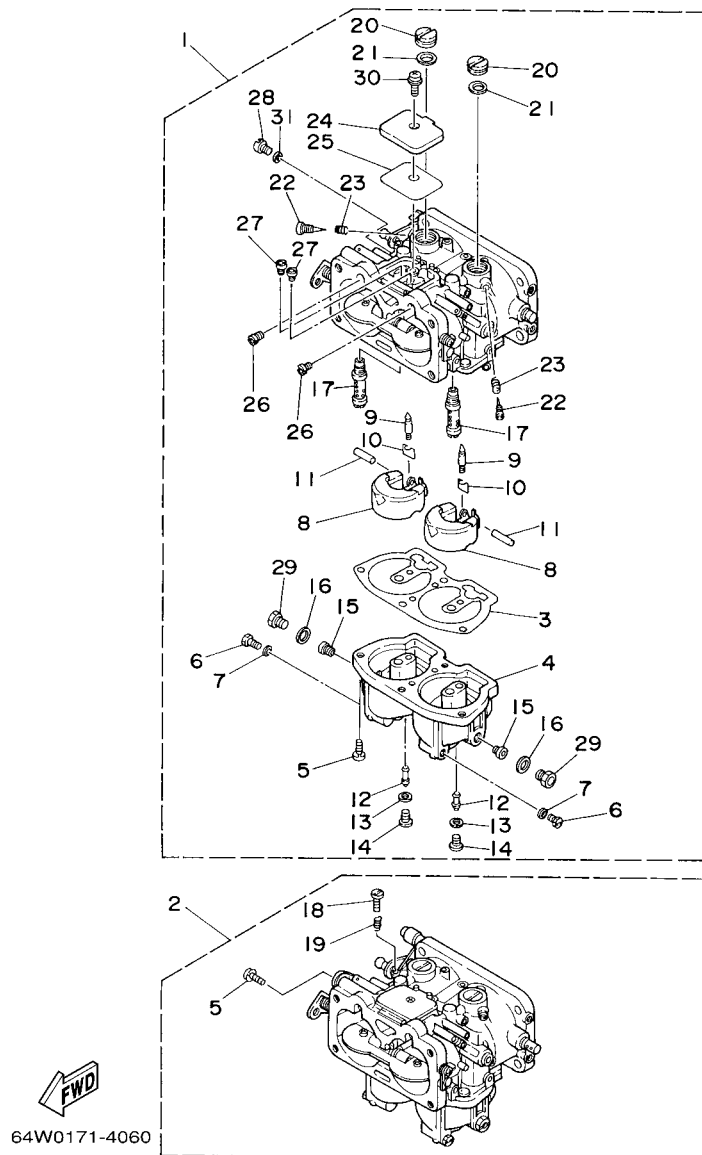


FIG. 9 CARBURETOR 2

CARBURADOR 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                              | LT | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 61U-14301-03       | CARBURETOR ASSY 1<br>CARBURADOR COMPLETO 1           | 1  | 1 |    |    |                       |
| 2        | 61U-14302-03       | CARBURETOR ASSY 2<br>CARBURADOR COMPLETO 2           | 1  | 1 |    |    |                       |
| 3        | 6E5-14384-04       | .GASKET, FLOAT CHAMBER<br>.EMPAQUE DE CAMARA DE BOIA | 2  | 2 |    |    |                       |
| 4        | 61U-14381-00       | .BODY, FLOAT CHAMBER<br>.CUERPO DE CAMARA DE BOIA    | 2  | 2 |    |    |                       |
| 5        | 97980-05116        | .SCREW, WITH WASHER<br>.TORNILLO, CON ARANDELA       | 9  | 9 |    |    |                       |
| 6        | 6E5-14383-01       | .SCREW, DRAIN<br>.TORNILLO DE DRENAJE                | 4  | 4 |    |    |                       |
| 7        | 6J8-14995-00       | .GASKET<br>.EMPAQUE                                  | 4  | 4 |    |    |                       |
| 8        | 6E5-14385-02       | .FLOAT<br>.BOIA                                      | 4  | 4 |    |    |                       |
| 9        | 6E5-14546-00       | .VALVE, NEEDLE<br>.VALVULA DE AGUJA                  | 4  | 4 |    |    |                       |
| 10       | 6E5-14159-00       | .CLIP<br>.PRESILLA                                   | 4  | 4 |    |    |                       |
| 11       | 6E5-14386-02       | .PIN, FLOAT<br>.PASADOR DE BOIA                      | 4  | 4 |    |    |                       |
| 12       | 61U-1492F-39       | .JET, AIR SLOW (#78)<br>.ESPREA (#78)                | 4  | 4 |    |    |                       |
| 13       | 61U-14959-00       | .GASKET<br>.EMPAQUE                                  | 4  | 4 |    |    |                       |
| 14       | 61U-14394-00       | .VALVE, DRAIN<br>.VALVULA DE DRENAJE                 | 4  | 4 |    |    |                       |
| 15       | 61A-1492E-87       | .JET, MAIN (#174)<br>.INJECTOR, PRINCIPAL (#174)     | 4  | 4 |    |    |                       |
| 16       | 6E5-14398-01       | .GASKET<br>.EMPAQUE                                  | 4  | 4 |    |    |                       |
| 17       | 6E5-1492A-00       | .NOZZLE, MAIN<br>.BOQUILLA, PRINCIPAL                | 4  | 4 |    |    |                       |
| 18       | 6E5-14321-00       | .SCREW, THROTTLE<br>.TORNILLO DE OBTURADOR           | 1  | 1 |    |    | #2<br>#2<br>#2<br>#2  |
| 19       | 6J8-14334-00       | .SPRING, THROTTLE<br>.RESORTE DE AJUSTADOR DE AIRE   | 1  | 1 |    |    |                       |
| 20       | 6E5-14328-01       | .PLUG<br>.TORNILLO TOPE DE PILOTO                    | 4  | 4 |    |    |                       |
| 21       | 6E5-14979-00       | .GASKET<br>.EMPAQUE DE ARRANQUE                      | 4  | 4 |    |    |                       |
| 22       | 6E5-14323-03       | .SCREW, AIR ADJUSTING<br>.TORNILLO DE AJUSTE DE AIRE | 4  | 4 |    |    |                       |
| 23       | 6E5-14223-00       | .SPRING, AIR ADJUSTING<br>.RESORTE, AJUSTE DE AIRE   | 4  | 4 |    |    |                       |
| 24       | 6E5-14527-01       | .PLATE<br>.PLACA                                     | 2  | 2 |    |    |                       |
| 25       | 6E5-14959-01       | .GASKET<br>.EMPAQUE                                  | 2  | 2 |    |    |                       |
| 26       | 61A-1492H-12       | .JET, SLOW AIR BLEED (#60)<br>.ESPREA AIRE (#60)     | 4  | 4 |    |    |                       |
| 27       | 61A-1492G-54       | .JET, MAIN AIR BLEED<br>.INJECTOR, PRINCIPAL AIRE    | 4  | 4 |    |    |                       |





**FIG. 9 CARBURETOR 2**

## CARBURADOR 2

[illegible]

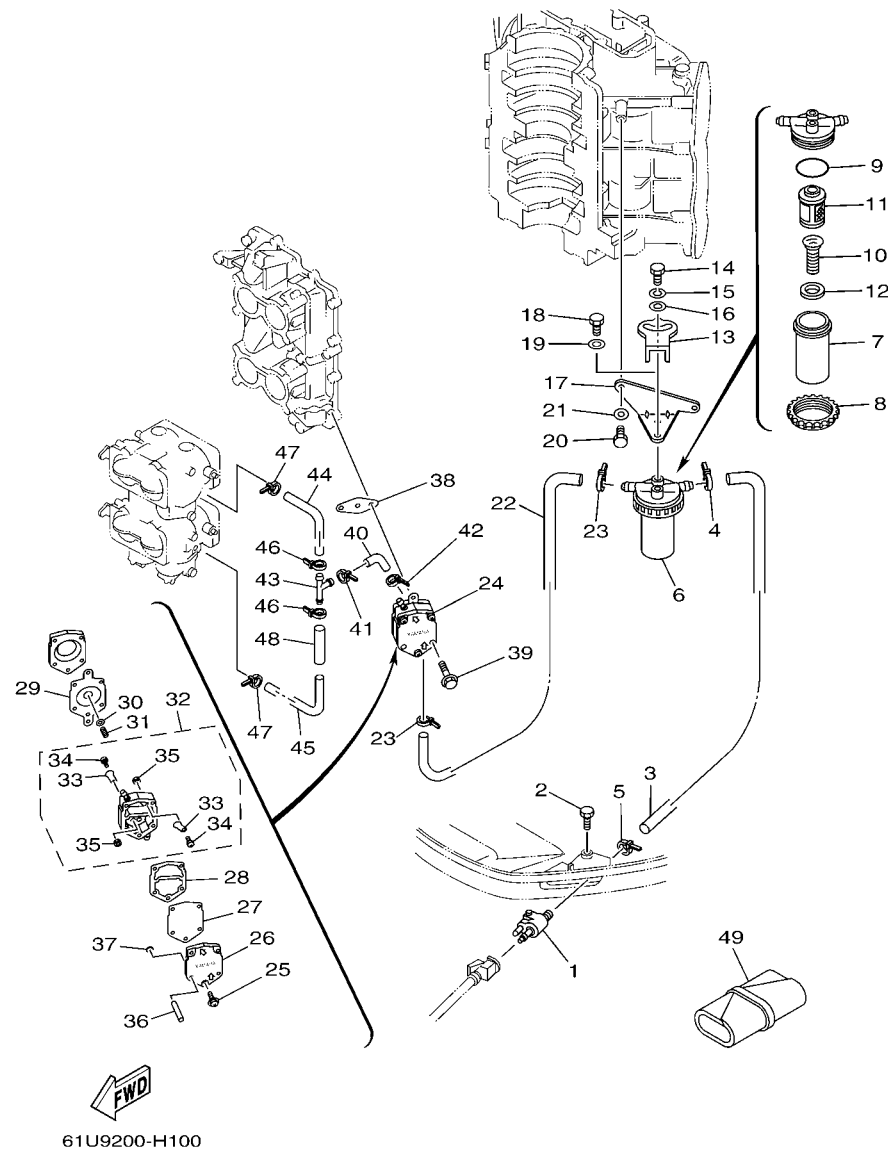
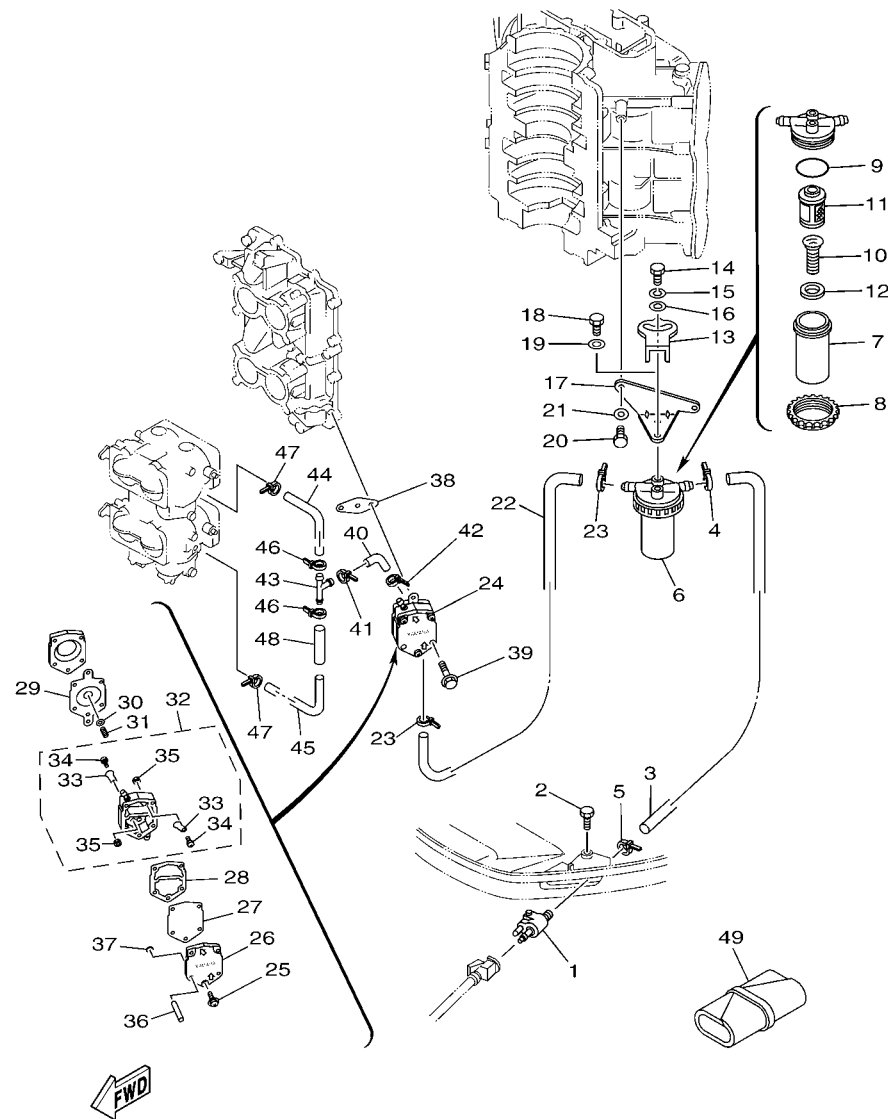


FIG. 10 FUEL 1

COMBUSTIBLE 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6E5-24304-10       | FUEL PIPE JOINT COMP. 1<br>CONECTOR MANGUERA COMBUST.1 | 1  | 1 | 1  | 1  |                       |
| 2        | 97095-06028        | BOLT<br>PERNO                                          | 1  | 1 | 1  | 1  |                       |
| 3        | 61U-24313-00       | PIPE 3<br>TUBO 3                                       | 1  | 1 | 1  | 1  |                       |
| 4        | 90465-11M10        | CLAMP<br>BRIDA                                         | 1  | 1 | 1  | 1  |                       |
| 5        | 90465-11M10        | CLAMP<br>BRIDA                                         | 1  | 1 | 1  | 1  |                       |
| 6        | 61A-24560-04       | FILTER ASSY<br>FILTRO COMPLETO                         | 1  | 1 | 1  | 1  |                       |
| 7        | 61A-24521-00       | .CUP, FILTER<br>.COPA DE FILTRO                        | 1  | 1 | 1  | 1  |                       |
| 8        | 65L-24531-01       | .NUT<br>.TUERCA                                        | 1  | 1 | 1  | 1  |                       |
| 9        | 61A-24564-00       | .O-RING<br>.ANILLO O                                   | 1  | 1 | 1  | 1  |                       |
| 10       | 61A-24577-01       | .SPRING<br>.RESORTE                                    | 1  | 1 | 1  | 1  |                       |
| 11       | 61A-24563-00       | .ELEMENT, FILTER<br>.ELEMENTO DEL FILTRO               | 1  | 1 | 1  | 1  |                       |
| 12       | 61A-24469-00       | .FLOAT, WATER LEVEL<br>.BOIA                           | 1  | 1 | 1  | 1  |                       |
| 13       | 60H-24558-00       | HOLDER, FILTER<br>SOPORTE DE FILTRO                    | 1  | 1 | 1  | 1  |                       |
| 14       | 97095-06016        | BOLT<br>PERNO                                          | 1  | 1 | 1  | 1  |                       |
| 15       | 92995-06100        | WASHER, SPRING<br>ARANDELA                             | 1  | 1 | 1  | 1  |                       |
| 16       | 90201-06068        | WASHER, PLATE<br>ARANDELA PLANA                        | 1  | 1 | 1  | 1  |                       |
| 17       | 61U-24566-01       | BRACKET, FILTER<br>SOPORTE DEL FILTRO                  | 1  | 1 | 1  | 1  |                       |
| 18       | 97095-06014        | BOLT<br>PERNO                                          | 1  | 1 | 1  | 1  |                       |
| 19       | 92995-06600        | WASHER<br>ARANDELA                                     | 1  | 1 | 1  | 1  |                       |
| 20       | 97095-06016        | BOLT<br>PERNO                                          | 2  | 2 | 2  | 2  |                       |
| 21       | 92995-06600        | WASHER<br>ARANDELA                                     | 2  | 2 | 2  | 2  |                       |
| 22       | 61U-24314-00       | PIPE 4<br>TUBO 4                                       | 1  | 1 |    |    |                       |
| 23       | 90465-11M10        | CLAMP<br>BRIDA                                         | 2  | 2 |    |    |                       |
| 24       | 6E5-24410-04       | FUEL PUMP ASSY<br>BOMBA DE COMBUSTIBLE COMPLETA        | 1  | 1 | 1  | 1  |                       |
| 25       | 6E5-24444-01       | .SCREW<br>.TORNILLO                                    | 3  | 3 | 3  | 3  |                       |
| 26       | 6E5-24413-01       | .BODY 2<br>.CUERPO 2                                   | 1  | 1 | 1  | 1  |                       |
| 27       | 6E5-24471-01       | .DIAPHRAGM<br>.DIAFRAGMA                               | 1  | 1 | 1  | 1  |                       |



61U9200-H100

FIG. 10 FUEL 1

COMBUSTIBLE 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                        | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------|----|---|----|----|-----------------------|
| 28       | 6E5-24435-01       | .GASKET, BODY 2<br>.EMPAQUE                    | 1  | 1 | 1  | 1  |                       |
| 29       | 6E5-24411-01       | .DIAPHRAGM<br>.DIAFRAGMA                       | 1  | 1 | 1  | 1  |                       |
| 30       | 648-24424-00       | .SEAT, SPRING<br>.PLACA DE RESORTE             | 1  | 1 | 1  | 1  |                       |
| 31       | 6E5-24423-00       | .SPRING, DIAPHRAGM<br>.RESORTE DE DIAFRAGMA    | 1  | 1 | 1  | 1  |                       |
| 32       | 6E5-24412-11       | .BODY 1<br>.CUERPO 1                           | 1  | 1 | 1  | 1  |                       |
| 33       | 6A0-24421-01       | ..VALVE, CHECK<br>..VALVULA DE RETENCION       | 4  | 4 | 4  | 4  |                       |
| 34       | 6A0-14325-00       | ..SCREW, PAN HEAD<br>..TORNILLO CABEZA REDONDA | 4  | 4 | 4  | 4  |                       |
| 35       | 95380-03600        | ..NUT<br>..TUERCA                              | 4  | 4 | 4  | 4  |                       |
| 36       | 6E5-24492-00       | .BUSH, FUEL PUMP<br>.BUJE                      | 2  | 2 | 2  | 2  |                       |
| 37       | 6E5-24486-00       | .O-RING<br>.ANILLO O                           | 2  | 2 | 2  | 2  |                       |
| 38       | 650-24431-A0       | GASKET, FUEL PUMP 1<br>EMPAQUE BOMBA COMBUST 1 | 1  | 1 | 1  | 1  |                       |
| 39       | 97595-06550        | BOLT, WITH WASHER<br>PERNO CON ARANDELA        | 2  | 2 | 2  | 2  |                       |
| 40       | 6G5-24316-10       | PIPE 6<br>TUBO 6                               | 1  | 1 | 1  | 1  |                       |
| 41       | 90465-11M10        | CLAMP<br>BRIDA                                 | 1  | 1 | 1  | 1  |                       |
| 42       | 90465-11M10        | CLAMP<br>BRIDA                                 | 1  | 1 | 1  | 1  |                       |
| 43       | 6E5-24376-10       | PIPE, JOINT 1<br>TUBO DE UNION 1               | 1  | 1 | 1  | 1  |                       |
| 44       | 6G5-24318-10       | PIPE, OVERFLOW<br>TUBO DE REBOSAMIENTO         | 1  | 1 | 1  | 1  |                       |
| 45       | 6G5-24319-10       | PIPE, OIL<br>TUBO DE ACEITE                    | 1  | 1 | 1  | 1  |                       |
| 46       | 90465-11M10        | CLAMP<br>BRIDA                                 | 2  | 2 | 2  | 2  |                       |
| 47       | 90465-11M10        | CLAMP<br>BRIDA                                 | 2  | 2 | 2  | 2  |                       |
| 48       | 90446-15M07        | HOSE (L60)<br>TUBO (L60)                       | 1  | 1 | 1  | 1  |                       |
| 49       | 656-W2810-02       | TOOL KIT<br>JUEGO DE HERRAMIENTAS              | 1  | 1 | 1  | 1  |                       |

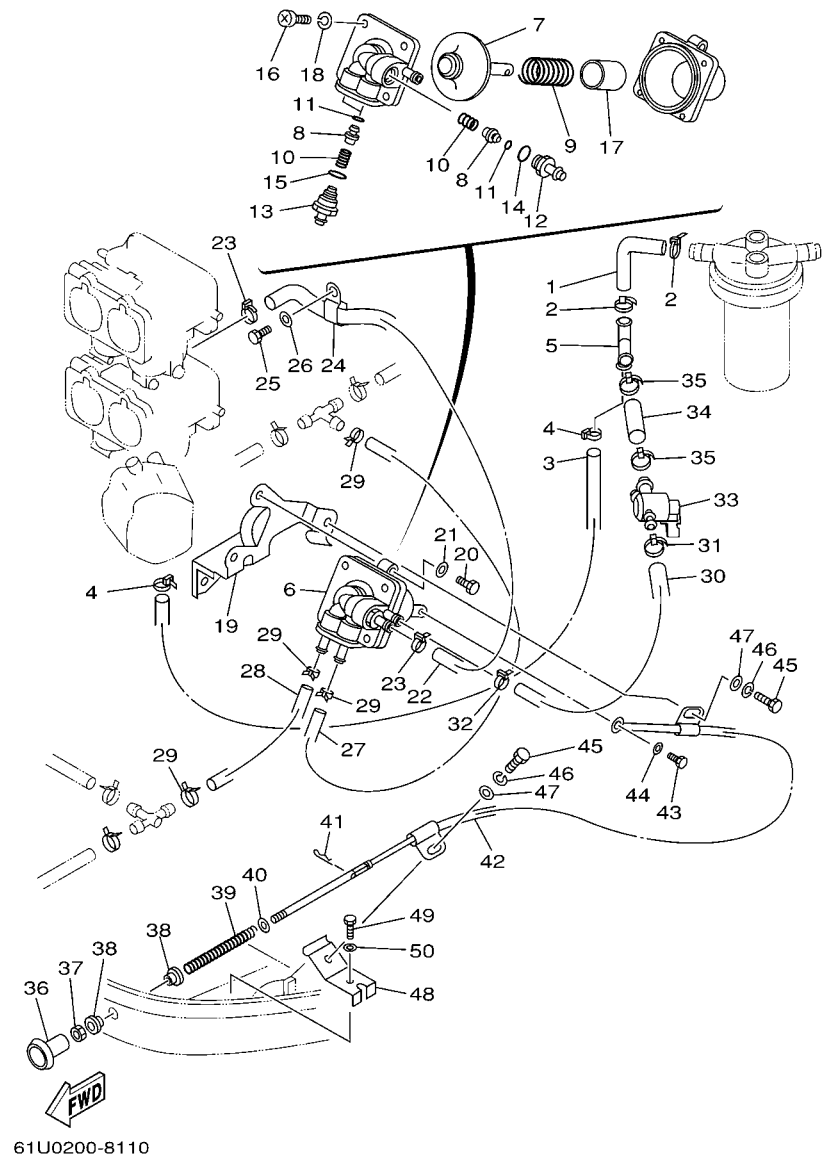
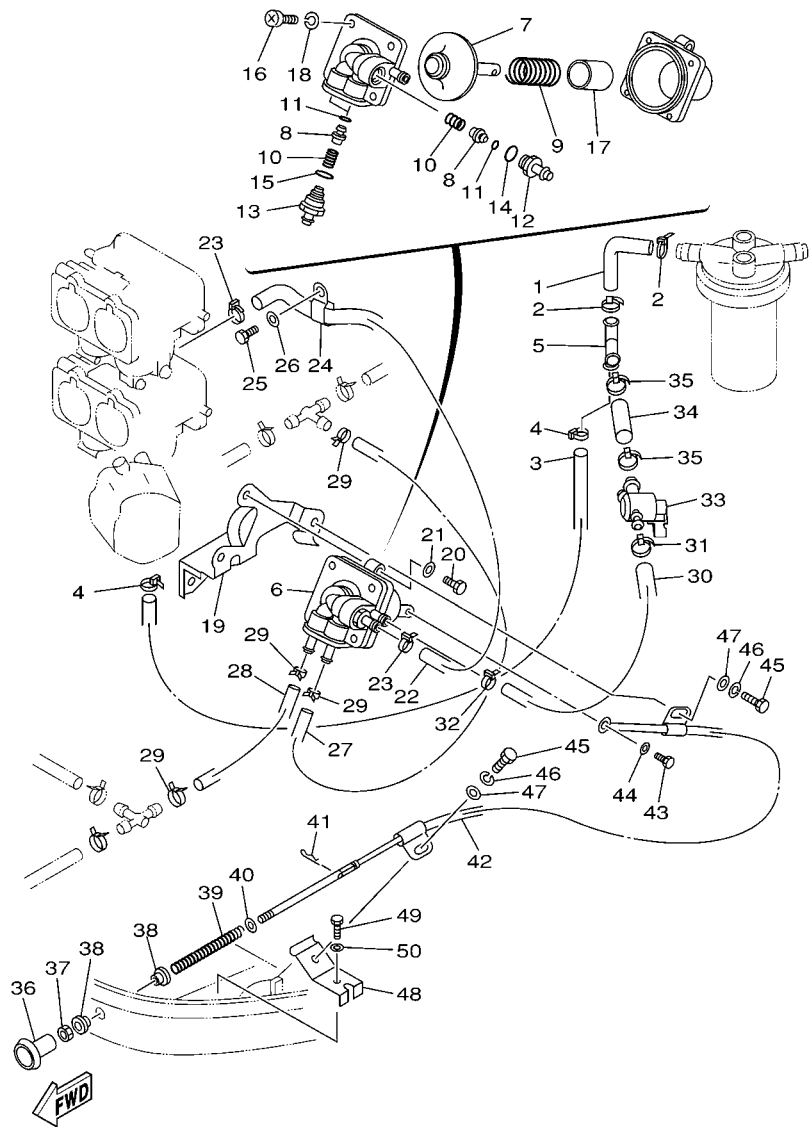


FIG. 11 FUEL 2

COMBUSTIBLE 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                           | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 61U-24316-00       | PIPE 6<br>TUBO 6                                  |    |   | 1  | 1  |                       |
| 2        | 90465-11M10        | CLAMP<br>BRIDA                                    |    |   | 2  | 2  |                       |
| 3        | 90445-13M11        | HOSE (L300)<br>TUBO (L300)                        |    |   | 1  | 1  |                       |
| 4        | 90465-11M10        | CLAMP<br>BRIDA                                    |    |   | 2  | 2  |                       |
| 5        | 6E5-24378-00       | PIPE, JOINT 3<br>TUBO DE UNION 3                  |    |   | 1  | 1  |                       |
| 6        | 61U-24410-00       | FUEL PUMP ASSY<br>BOMBA DE COMBUSTIBLE COMPLETA   |    |   | 1  | 1  |                       |
| 7        | 61U-24411-00       | .DIAPHRAGM<br>.DIAFRAGMA                          |    |   | 1  | 1  |                       |
| 8        | 61U-24421-00       | .VALVE, CHECK<br>.VALVULA DE RETENCION            |    |   | 3  | 3  |                       |
| 9        | 61U-24423-00       | .SPRING, DIAPHRAGM<br>.RESORTE DE DIAFRAGMA       |    |   | 1  | 1  |                       |
| 10       | 61U-24454-00       | .SPRING<br>.RESORTE                               |    |   | 3  | 3  |                       |
| 11       | 61U-24486-00       | .O-RING<br>.ANILLO O                              |    |   | 3  | 3  |                       |
| 12       | 61U-24461-00       | .PIPE, JOINT<br>.TUBO DE UNION                    |    |   | 1  | 1  |                       |
| 13       | 61U-24478-00       | .JOINT<br>.UNION                                  |    |   | 2  | 2  |                       |
| 14       | 61U-24479-00       | .O-RING<br>.ANILLO O                              |    |   | 1  | 1  |                       |
| 15       | 61U-24489-00       | .O-RING<br>.ANILLO O                              |    |   | 2  | 2  |                       |
| 16       | 97880-06016        | .SCREW, PAN HEAD<br>.TORNILLO DE CABEZA CON PLANA |    |   | 4  | 4  |                       |
| 17       | 61U-24424-00       | .SEAT, SPRING<br>.PLACA DE RESORTE                |    |   | 1  | 1  |                       |
| 18       | 92990-06100        | .WASHER, SPRING<br>.ARANDELA PLANA                |    |   | 4  | 4  |                       |
| 19       | 61U-24491-10       | BRACKET, FUEL PUMP<br>SOPORTE BOMBA COMBUSTIBLE   |    |   | 1  | 1  |                       |
| 20       | 97095-06020        | BOLT<br>PERNO                                     |    |   | 2  | 2  |                       |
| 21       | 92995-06600        | WASHER<br>ARANDELA                                |    |   | 2  | 2  |                       |
| 22       | 61U-24315-00       | PIPE 5<br>TUBO DE DESAGUE                         |    |   | 1  | 1  |                       |
| 23       | 90465-11M10        | CLAMP<br>BRIDA                                    |    |   | 2  | 2  |                       |
| 24       | 90465-08M46        | CLAMP<br>BRIDA                                    |    |   |    | 1  |                       |
| 25       | 97095-06012        | BOLT<br>PERNO                                     |    |   |    | 1  |                       |
| 26       | 92995-06600        | WASHER<br>ARANDELA                                |    |   |    | 1  |                       |
| 27       | 90445-07MA3        | HOSE (L200)<br>TUBO (L200)                        |    |   | 1  | 1  |                       |



61U0200-8110

FIG. 11 FUEL 2

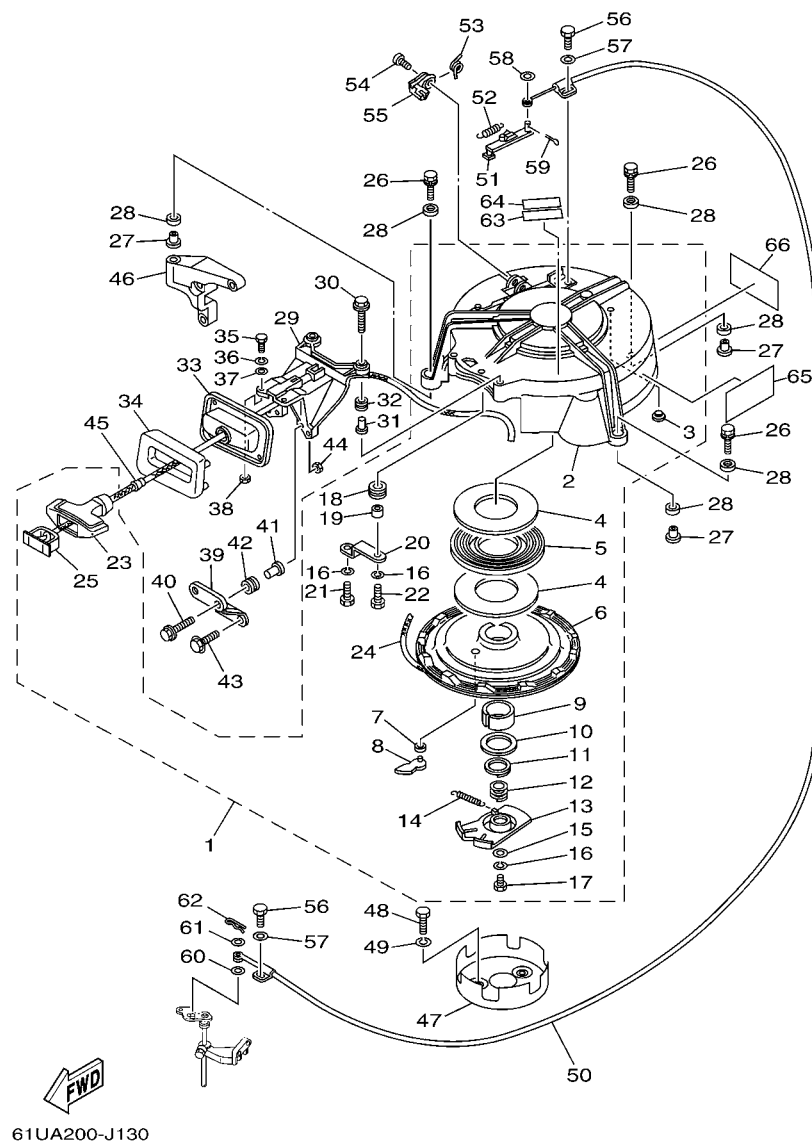
COMBUSTIBLE 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                      | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|----------------------------------------------|----|---|----|----|-----------------------|
| 28       | 90445-07M32        | HOSE (L120)<br>TUBO (L120)                   |    |   | 1  | 1  |                       |
| 29       | 90468-07M02        | CLIP<br>PRESILLA                             |    |   | 4  | 4  |                       |
| 30       | 61U-24317-00       | PIPE 7<br>TUBO 7                             |    |   | 1  | 1  |                       |
| 31       | 90465-11M10        | CLAMP<br>BRIDA                               |    |   | 1  | 1  |                       |
| 32       | 90465-11M10        | CLAMP<br>BRIDA                               |    |   | 1  | 1  |                       |
| 33       | 61A-24500-00       | FUEL COCK ASSY 1<br>GRIFO DE COMBUSTIBLE 1   |    |   | 1  | 1  |                       |
| 34       | 90445-13M02        | HOSE (L40)<br>TUBO (L40)                     |    |   | 1  | 1  |                       |
| 35       | 90465-11M10        | CLAMP<br>BRIDA                               |    |   | 2  | 2  |                       |
| 36       | 61U-24496-00       | KNOB<br>PERILLA                              |    |   | 1  | 1  |                       |
| 37       | 95380-05600        | NUT<br>TUERCA                                |    |   | 1  | 1  |                       |
| 38       | 90386-05M54        | BUSH<br>BUJE                                 |    |   | 2  | 2  |                       |
| 39       | 90501-07M81        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION |    |   | 1  | 1  |                       |
| 40       | 90201-05M06        | WASHER, PLATE<br>ARANDELA PLANA              |    |   | 1  | 1  |                       |
| 41       | 90468-05M03        | CLIP<br>PRESILLA                             |    |   | 1  | 1  |                       |
| 42       | 61U-24494-00       | WIRE, PULL<br>ALAMBRE-JALADOR                |    |   | 1  | 1  |                       |
| 43       | 97095-05010        | BOLT<br>PERNO                                |    |   | 1  | 1  |                       |
| 44       | 92995-05600        | WASHER<br>ARANDELA                           |    |   | 1  | 1  |                       |
| 45       | 97095-06012        | BOLT<br>PERNO                                |    |   | 2  | 2  |                       |
| 46       | 92995-06100        | WASHER, SPRING<br>ARANDELA                   |    |   | 2  | 2  |                       |
| 47       | 92995-06600        | WASHER<br>ARANDELA                           |    |   | 2  | 2  |                       |
| 48       | 61U-42744-01       | STAY<br>SOPORTE                              |    |   | 1  | 1  |                       |
| 49       | 97095-06016        | BOLT<br>PERNO                                |    |   | 1  | 1  |                       |
| 50       | 92995-06100        | WASHER, SPRING<br>ARANDELA                   |    |   | 1  | 1  |                       |



### COMBUSTIBLE 3

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61UA200-J130

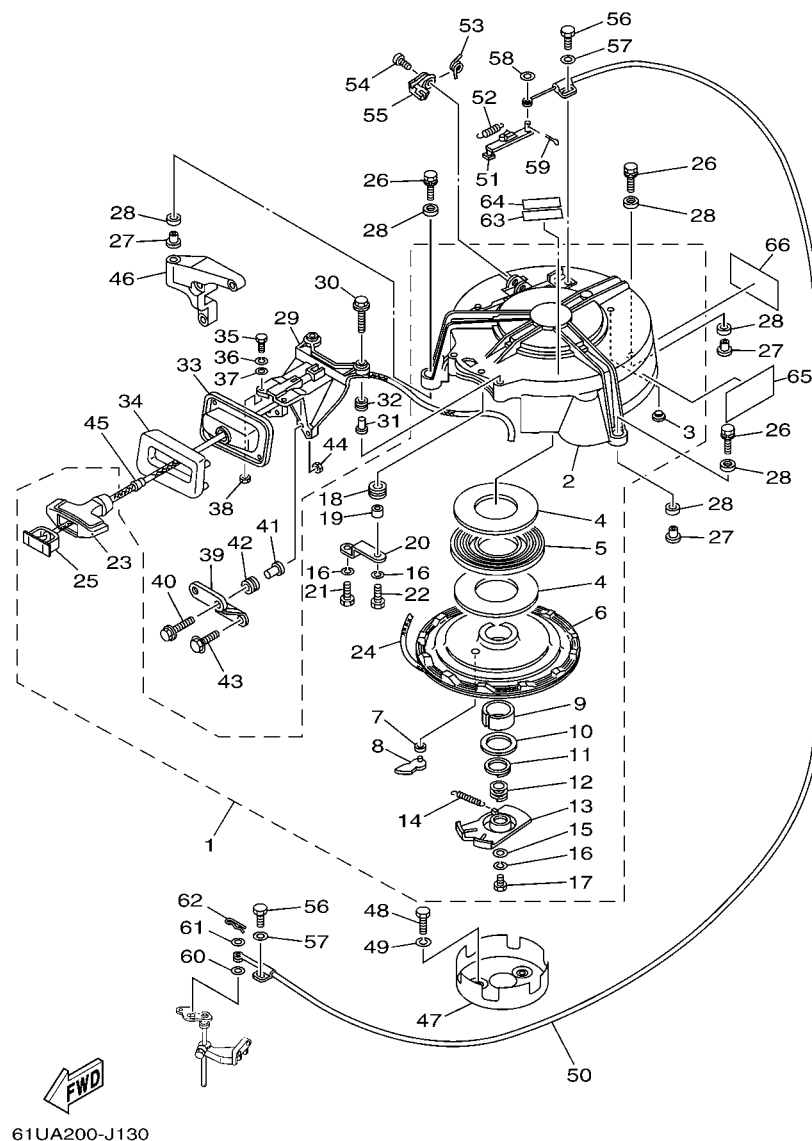
\*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M

\*1: CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

FIG. 13 STARTER

ARRANQUE

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                         | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 61U-W1571-00       | STARTER ASSY<br>ARRANQUE COMPLETO               |    |   | 1  | 1  |                       |
| 2        | 61U-15711-00       | .CASE, STARTER<br>.CAJA DE ARRANQUE             |    |   | 1  | 1  |                       |
| 3        | 696-15773-00       | .STAY 3<br>.SOPORTE 3                           |    |   | 5  | 5  |                       |
| 4        | 663-15739-00       | .WASHER, THRUST<br>.ARANDELA DE EMPUJE AXIAL    |    |   | 2  | 2  |                       |
| 5        | 663-15713-00       | .SPRING, STARTER<br>.RESORTE DE ARRANQUE        |    |   | 1  | 1  |                       |
| 6        | 61U-15714-00       | .DRUM, SHEAVE<br>.TAMBOR ROLDANA                |    |   | 1  | 1  |                       |
| 7        | 663-15764-00       | .COLLAR 1<br>.COLLAR 1                          |    |   | 1  | 1  |                       |
| 8        | 663-15741-02       | .PAWL, DRIVE<br>.TRINQUETE DE TRACCION          |    |   | 1  | 1  |                       |
| 9        | 663-15754-00       | .BUSH 2<br>.BUJE 2                              |    |   | 1  | 1  |                       |
| 10       | 663-15726-01       | .WASHER, FLAT<br>.ARANDELA PLANA                |    |   | 1  | 1  |                       |
| 11       | 663-15744-00       | .CIRCLIP<br>.SEGURO                             |    |   | 1  | 1  |                       |
| 12       | 663-15715-00       | .SPRING, FRICTION<br>.RESORTE PLACA DE TRACCION |    |   | 1  | 1  |                       |
| 13       | 696-15716-00       | .PLATE, DRIVE<br>.PLACA DE TRACCION             |    |   | 1  | 1  |                       |
| 14       | 696-15734-00       | .SPRING, RETURN<br>.RESORTE DE RETORNO          |    |   | 1  | 1  |                       |
| 15       | 663-15719-00       | .WASHER, THRUST<br>.ARANDELA DE EMPUJE          |    |   | 1  | 1  |                       |
| 16       | 92905-06100        | .WASHER<br>.ARANDELA                            |    |   | 3  | 3  |                       |
| 17       | 97305-06016        | .BOLT<br>.TORNILLO                              |    |   | 1  | 1  |                       |
| 18       | 663-15752-00       | .ROLLER, WIRE<br>.RODILLO DE CUERDA             |    |   | 1  | 1  |                       |
| 19       | 663-15753-00       | .BUSH<br>.BUJE                                  |    |   | 1  | 1  |                       |
| 20       | 61U-15758-00       | .GUIDE, ROPE<br>.GUIA DE CUERDA                 |    |   | 1  | 1  |                       |
| 21       | 97305-06012        | .BOLT<br>.TORNILLO                              |    |   | 1  | 1  |                       |
| 22       | 97305-06025        | .BOLT<br>.TORNILLO                              |    |   | 1  | 1  |                       |
| 23       | 689-15755-01       | .HANDLE, STARTER<br>.MANIJA DE ARRANQUE         |    |   | 1  | 1  |                       |
| 24       | *                  | .WIRE (L:2300MM)<br>.CABLE (L:2300MM)           |    |   | 1  | 1  | *1<br>*1              |
| 25       | 6F5-15779-02       | .COVER<br>.CUBIERTA                             |    |   | 1  | 1  |                       |
| 26       | 90119-08M26        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA      |    |   | 3  | 3  |                       |
| 27       | 90387-08M05        | COLLAR<br>ESPACIADOR                            |    |   | 3  | 3  |                       |



61UA200-J130

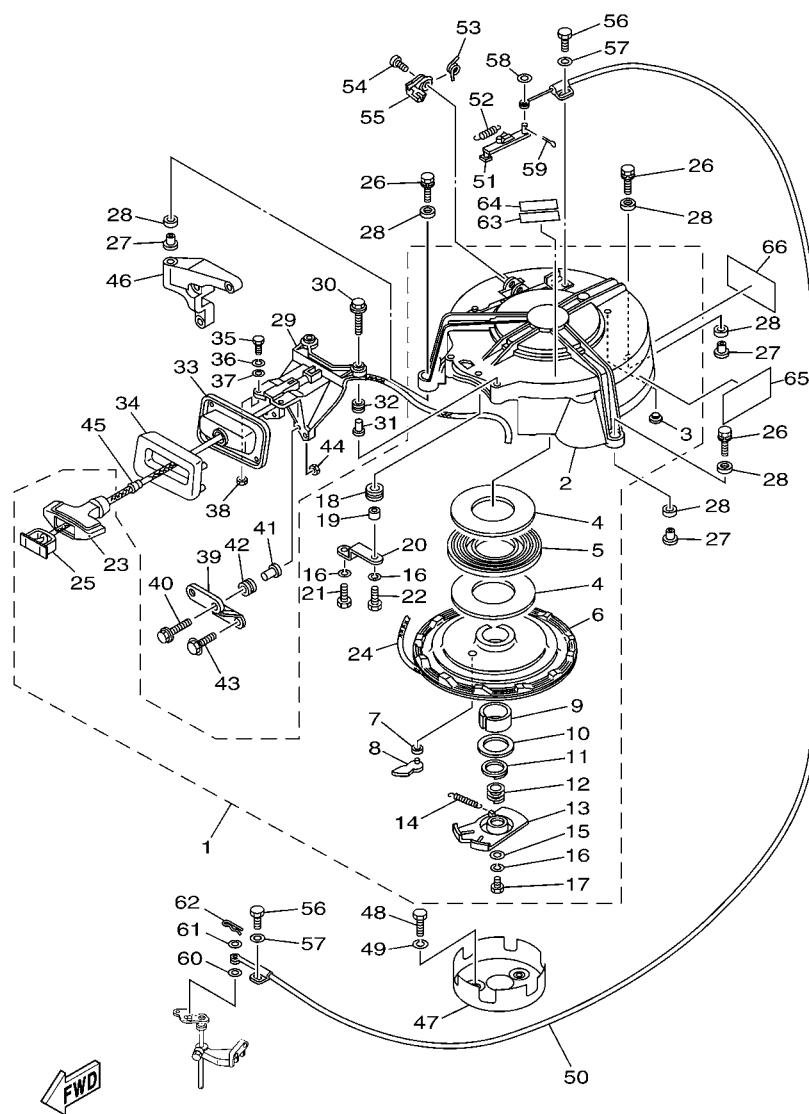
\*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M

\*1: CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

FIG. 13 STARTER

ARRANQUE

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                    | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------------|----|---|----|----|-----------------------|
| 28       | 90385-12M04        | BUSH<br>BUJE                                               |    |   | 6  | 6  |                       |
| 29       | 697-15787-00-94    | ADAPTOR<br>ADAPTADOR                                       |    |   | 1  | 1  |                       |
| 30       | 90119-06M95        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                 |    |   | 2  | 2  |                       |
| 31       | 90387-06119        | COLLAR<br>ESPACIADOR                                       |    |   | 2  | 2  |                       |
| 32       | 6A0-82317-00       | DAMPER, IGNITION COIL<br>AMORTIGUADOR BOBINA ENCENDIDO     |    |   | 2  | 2  |                       |
| 33       | 692-15758-01-8D    | GUIDE, ROPE<br>GUIA DE CUERDA                              |    |   | 1  | 1  |                       |
| 34       | 697-15762-00       | SEAL, RUBBER 2<br>SELLO DE GOMA 2                          |    |   | 1  | 1  |                       |
| 35       | 97095-06020        | BOLT<br>PERNO                                              |    |   | 2  | 2  |                       |
| 36       | 92995-06100        | WASHER, SPRING<br>ARANDELA                                 |    |   | 2  | 2  |                       |
| 37       | 92995-06600        | WASHER<br>ARANDELA                                         |    |   | 2  | 2  |                       |
| 38       | 95380-06600        | NUT, HEXAGON<br>TUERCA                                     |    |   | 2  | 2  |                       |
| 39       | 61U-15772-00       | STAY 2<br>SOPORTE 2                                        |    |   | 1  | 1  |                       |
| 40       | 90119-06M95        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                 |    |   | 2  | 2  |                       |
| 41       | 90387-06119        | COLLAR<br>ESPACIADOR                                       |    |   | 2  | 2  |                       |
| 42       | 6A0-82317-00       | DAMPER, IGNITION COIL<br>AMORTIGUADOR BOBINA ENCENDIDO     |    |   | 2  | 2  |                       |
| 43       | 97595-06420        | BOLT, WITH WASHER<br>PERNO CON ARANDELA                    |    |   | 2  | 2  |                       |
| 44       | 95380-06600        | NUT, HEXAGON<br>TUERCA                                     |    |   | 2  | 2  |                       |
| 45       | 697-15789-00       | DAMPER<br>AMORTIGUADOR                                     |    |   | 1  | 1  |                       |
| 46       | 61U-15774-00-1S    | STAY 4<br>SOPORTE 4                                        |    |   | 1  | 1  |                       |
| 47       | 61U-15723-01       | PULLEY, STARTER<br>POLEA DE ARRANQUE                       |    |   | 1  | 1  |                       |
| 48       | 97013-08016        | BOLT<br>PERNO                                              |    |   | 3  | 3  |                       |
| 49       | 92903-08100        | WASHER, SPRING<br>RONDANA SENCILLA                         |    |   | 3  | 3  |                       |
| 50       | 61U-15770-00       | CABLE COMP., STARTER STOP<br>CABLECOMPL DE SEGURO ARRANQUE |    |   | 1  | 1  |                       |
| 51       | 663-15735-01       | GUIDE, CAM<br>GUIA DE LEVA                                 |    |   | 1  | 1  |                       |
| 52       | 90506-08M23        | SPRING, TENSION<br>RESORTE DE TENSION                      |    |   | 1  | 1  |                       |
| 53       | 90508-12015        | SPRING, TORSION<br>RESORTE DE TORSION                      |    |   | 1  | 1  |                       |
| 54       | 90149-05095        | SCREW<br>TORNILLO DE REGLAJE                               |    |   | 1  | 1  |                       |



**FIG. 13 STARTER**

## ARRANQUE

[illegible]

  
6E5A200-J080

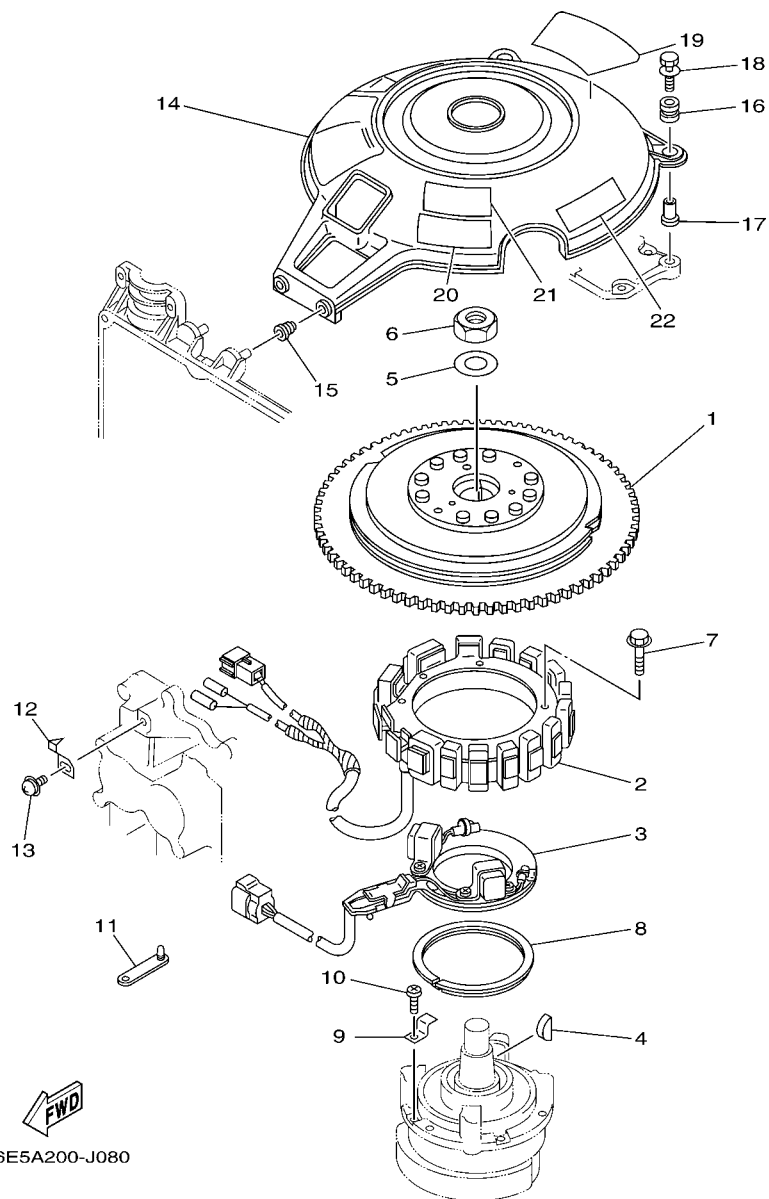
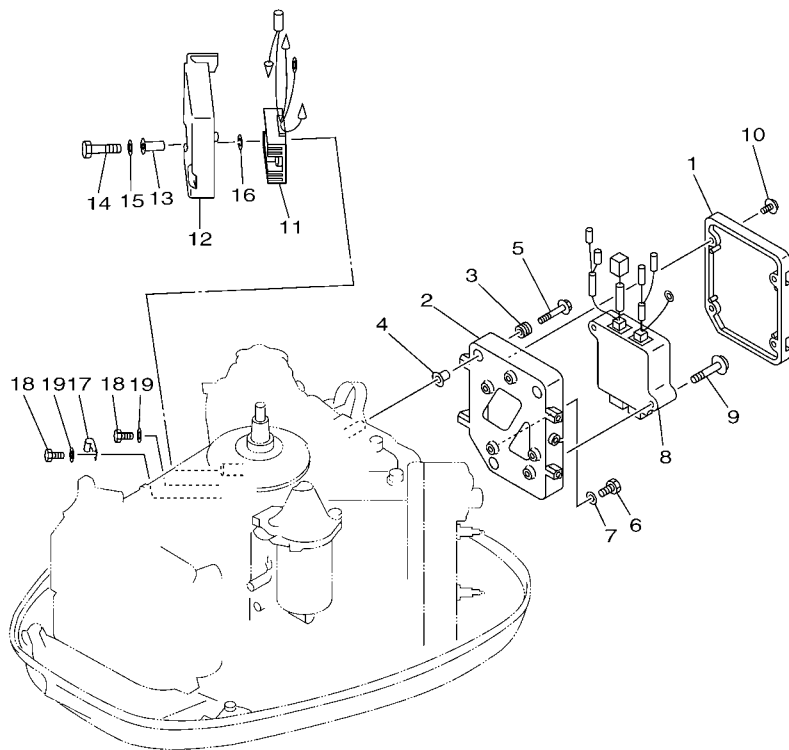


FIG. 14 GENERATOR

GENERADOR

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6E5-85550-00       | ROTOR ASSY<br>ROTOR COMPLETO                           | 1  | 1 | 1  | 1  |                       |
| 2        | 6E5-85510-01       | STATOR ASSY<br>ESTATOR COMPLETO                        | 1  | 1 | 1  | 1  |                       |
| 3        | 6E5-85580-00       | COIL, PULSER<br>BOBINA DE PULSACION                    | 1  | 1 | 1  | 1  |                       |
| 4        | 90280-05015        | KEY, WOODRUFF<br>CUNA WOODRUFF                         | 1  | 1 | 1  | 1  |                       |
| 5        | 90201-21M18        | WASHER, PLATE<br>ARANDELA PLANA                        | 1  | 1 | 1  | 1  |                       |
| 6        | 90170-20137        | NUT<br>TUERCA                                          | 1  | 1 | 1  | 1  |                       |
| 7        | 97513-06560        | BOLT, WITH WASHER<br>PERNO CON ARANDELA                | 3  | 3 | 3  | 3  |                       |
| 8        | 688-41611-00       | RETAINER, MAGNETO BASE<br>RETENEDOR BASE MAGNETO       | 1  | 1 | 1  | 1  |                       |
| 9        | 688-41612-00       | RETAINER, MAGNETO BASE<br>RETENEDOR BASE MAGNETO       | 4  | 4 | 4  | 4  |                       |
| 10       | 97880-06018        | SCREW, PAN HEAD<br>TORNILLO DE CABEZA CON PLANA        | 4  | 4 | 4  | 4  |                       |
| 11       | 90464-12M00        | CLAMP<br>BRIDA                                         | 1  | 1 | 1  | 1  |                       |
| 12       | 6E5-81332-00       | PLATE, TIMING<br>PLACA REGULADOR DE TIEMPO             | 1  | 1 | 1  | 1  |                       |
| 13       | 97985-06210        | SCREW, WITH WASHER<br>TORNILLO, CON ARANDELA           | 1  | 1 | 1  | 1  |                       |
| 14       | 6E5-81337-01       | COVER, FLYWHEEL<br>CUBIERTA DE VOLANTE                 | 1  | 1 |    |    |                       |
| 15       | 6G5-82317-00       | DAMPER, IGNITION COIL<br>AMORTIGUADOR BOBINA ENCENDIDO | 2  | 2 |    |    |                       |
| 16       | 6A0-82317-00       | DAMPER, IGNITION COIL<br>AMORTIGUADOR BOBINA ENCENDIDO | 2  | 2 |    |    |                       |
| 17       | 90387-06119        | COLLAR<br>ESPACIADOR                                   | 2  | 2 |    |    |                       |
| 18       | 90119-06M65        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA             | 2  | 2 |    |    |                       |
| 19       | 6E5-14488-00       | LABEL, CAUTION<br>ETIQUETA PRECAUCION                  | 1  | 1 |    |    |                       |
| 20       | 6AH-81994-40       | LABEL, SAFETY<br>ETIQUETA DE SEGURIDAD                 | 1  | 1 |    |    |                       |
| 21       | 6AH-81995-40       | LABEL, WARNING<br>ETIQUETA DE PRECAUCION               | 1  | 1 |    |    |                       |
| 22       | 6AG-81996-00       | MARK<br>MARCA                                          | 1  | 1 |    |    |                       |



61UB200-K150

FIG. 15 ELECTRICAL 1

EQUIPO ELECTRICO 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                             | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6N7-85537-00       | COVER CUBIERTA                                      | 1  | 1 | 1  | 1  |                       |
| 2        | 6N7-85542-01-1S    | BRACKET SOPORTE                                     | 1  | 1 | 1  | 1  |                       |
| 3        | 6A0-82317-00       | DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO | 3  | 3 | 3  | 3  |                       |
| 4        | 90387-06119        | COLLAR ESPACIADOR                                   | 3  | 3 | 3  | 3  |                       |
| 5        | 90119-06M59        | BOLT, WITH WASHER TORNILLO CON ARANDELA             | 3  | 3 | 3  | 3  |                       |
| 6        | 97095-06012        | BOLT PERNO                                          | 1  | 1 | 1  | 1  |                       |
| 7        | 92995-06600        | WASHER ARANDELA                                     | 1  | 1 | 1  | 1  |                       |
| 8        | 6E5-85540-00       | C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA             | 1  | 1 | 1  | 1  |                       |
| 9        | 97980-06340        | SCREW, WITH WASHER TORNILLO, CON ARANDELA           | 2  | 2 | 2  | 2  |                       |
| 10       | 90159-06M11        | SCREW, WITH WASHER TORNILLO CON VALONA              | 4  | 4 | 4  | 4  |                       |
| 11       | 6H0-81960-00       | RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR | 1  | 1 | 1  | 1  |                       |
| 12       | 6E5-81961-00       | COVER CUBIERTA                                      | 1  | 1 | 1  | 1  | EXCEPT HOUR METER     |
| 13       | 90387-06M77        | COLLAR ESPACIADOR                                   | 2  | 2 | 2  | 2  | EXCEPT HOUR METER     |
| 14       | 97013-06045        | BOLT PERNO                                          | 2  | 2 | 2  | 2  | EXCEPT HOUR METER     |
| 15       | 92903-06600        | WASHER, PLATE RONDANA SENCILLA                      | 2  | 2 | 2  | 2  | EXCEPT HOUR METER     |
| 16       | 90201-06M05        | WASHER, PLATE ARANDELA PLANA                        | 2  | 2 | 2  | 2  | EXCEPT HOUR METER     |
| 17       | 90465-06M86        | CLAMP BRIDA                                         | 1  | 1 | 1  | 1  |                       |
| 18       | 97095-06012        | BOLT PERNO                                          | 2  | 2 | 2  | 2  |                       |
| 19       | 92995-06600        | WASHER ARANDELA                                     | 2  | 2 | 2  | 2  |                       |
|          |                    |                                                     |    |   |    |    |                       |
|          |                    |                                                     |    |   |    |    |                       |
|          |                    |                                                     |    |   |    |    |                       |
|          |                    |                                                     |    |   |    |    |                       |

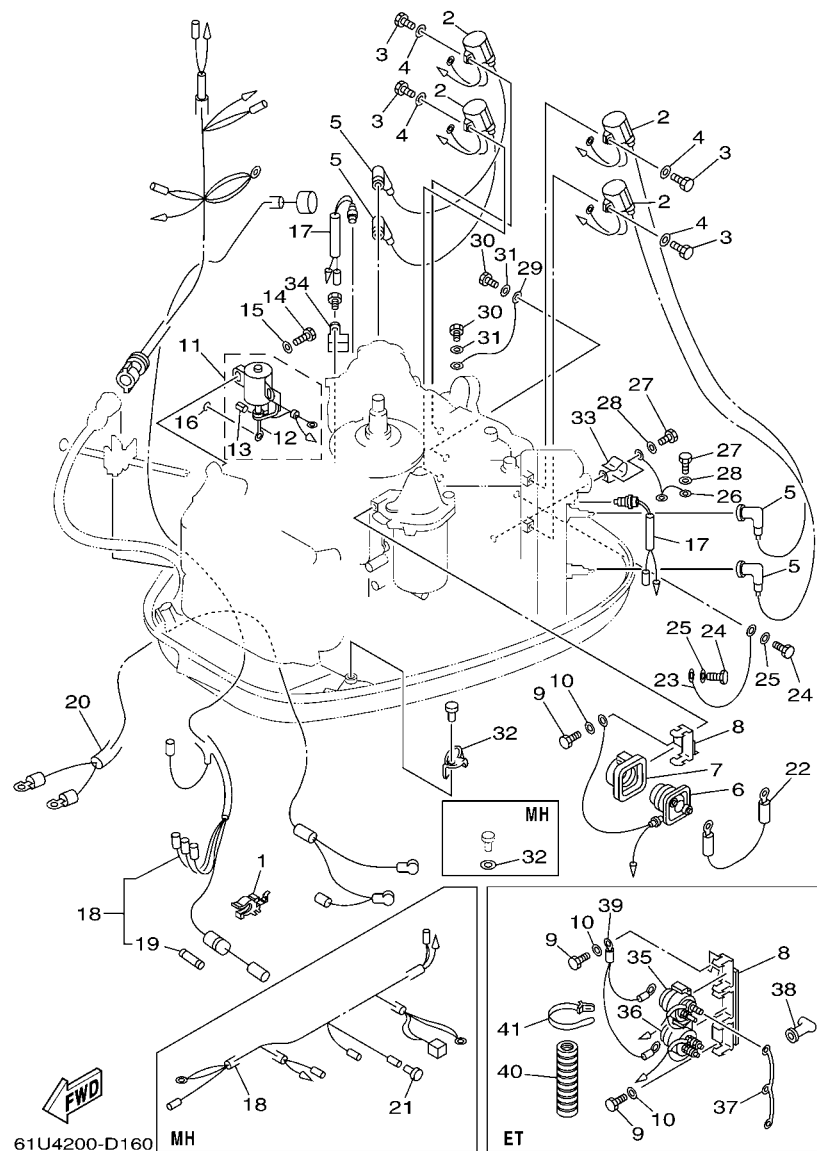


FIG. 16 ELECTRICAL 2

EQUIPO ELECTRICO 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                           | ET | E | WH | MH | REMARKS OBSERVACIONES                                                    |
|----------|--------------------|---------------------------------------------------|----|---|----|----|--------------------------------------------------------------------------|
| 1        | 6G5-82152-00       | HOLDER, FUSE<br>PORTA-FUSIBLES                    | 1  | 1 | 1  |    |                                                                          |
| 2        | 6R3-85570-01       | IGNITION COIL ASSY<br>BOBINA DE IGNICION COMPLETO | 4  | 4 | 4  | 4  |                                                                          |
| 3        | 97095-06020        | BOLT<br>PERNO                                     | 4  | 4 | 4  | 4  |                                                                          |
| 4        | 92995-06600        | WASHER<br>ARANDELA                                | 4  | 4 | 4  | 4  |                                                                          |
| 5        | 663-82370-01       | PLUG CAP ASSY<br>TAPON DE BUJIA COMPLT            | 4  | 4 | 4  | 4  |                                                                          |
| 6        | 61A-81941-00       | STARTER RELAY ASSY<br>RELE DE ARRANQUE            | 1  | 1 | 1  |    |                                                                          |
| 7        | 689-81952-10       | HOLDER, RELAY<br>SOSTEN DE RELE                   | 1  | 1 | 1  |    |                                                                          |
| 8        | 6E5-81948-22       | BRACKET<br>SOPORTE                                | 1  |   |    |    |                                                                          |
| 9        | 97095-06016        | BOLT<br>PERNO                                     | 2  |   |    |    |                                                                          |
| 10       | 92995-06600        | WASHER<br>ARANDELA                                | 2  |   |    |    |                                                                          |
| 11       | 6E5-86110-02       | SOLENOID<br>SOLENOIDE                             | 1  | 1 |    |    |                                                                          |
| 12       | 6E5-86116-01       | WIRE, PULL<br>ALAMBRE-JALADOR                     | 1  | 1 |    |    |                                                                          |
| 13       | 91609-30010        | PIN, SPRING<br>PASADOR DE RESORTE                 | 1  | 1 |    |    |                                                                          |
| 14       | 97095-06016        | BOLT<br>PERNO                                     | 2  | 2 |    |    |                                                                          |
| 15       | 92995-06600        | WASHER<br>ARANDELA                                | 2  | 2 |    |    |                                                                          |
| 16       | 93210-03261        | O-RING<br>ANILLO O                                | 1  | 1 |    |    |                                                                          |
| 17       | 688-82560-10       | THERMO SWITCH ASSY<br>INTER. DE TERMO             | 2  | 2 | 2  | 2  |                                                                          |
| 18       | 6E5-82590-04       | WIRE HARNESS ASSY<br>CONJUNTO DE CABLES           | 1  | 1 | 1  |    |                                                                          |
| 19       | 663-82151-00       | FUSE (12V-20A)<br>FUSIBLE (12V-20A)               | 1  | 1 | 1  |    |                                                                          |
| 20       | 61U-82105-01       | WIRE HARNESS<br>ARNES DE CABLES                   | 1  | 1 | 1  |    |                                                                          |
|          |                    |                                                   |    |   |    |    | FOR RUS,CAR(CE)<br>FOR RUS,CAR(CE)<br>WITH HOUR METER<br>WITH HOUR METER |
|          |                    |                                                   |    |   |    |    | WITH HOUR METER<br>WITH HOUR METER                                       |

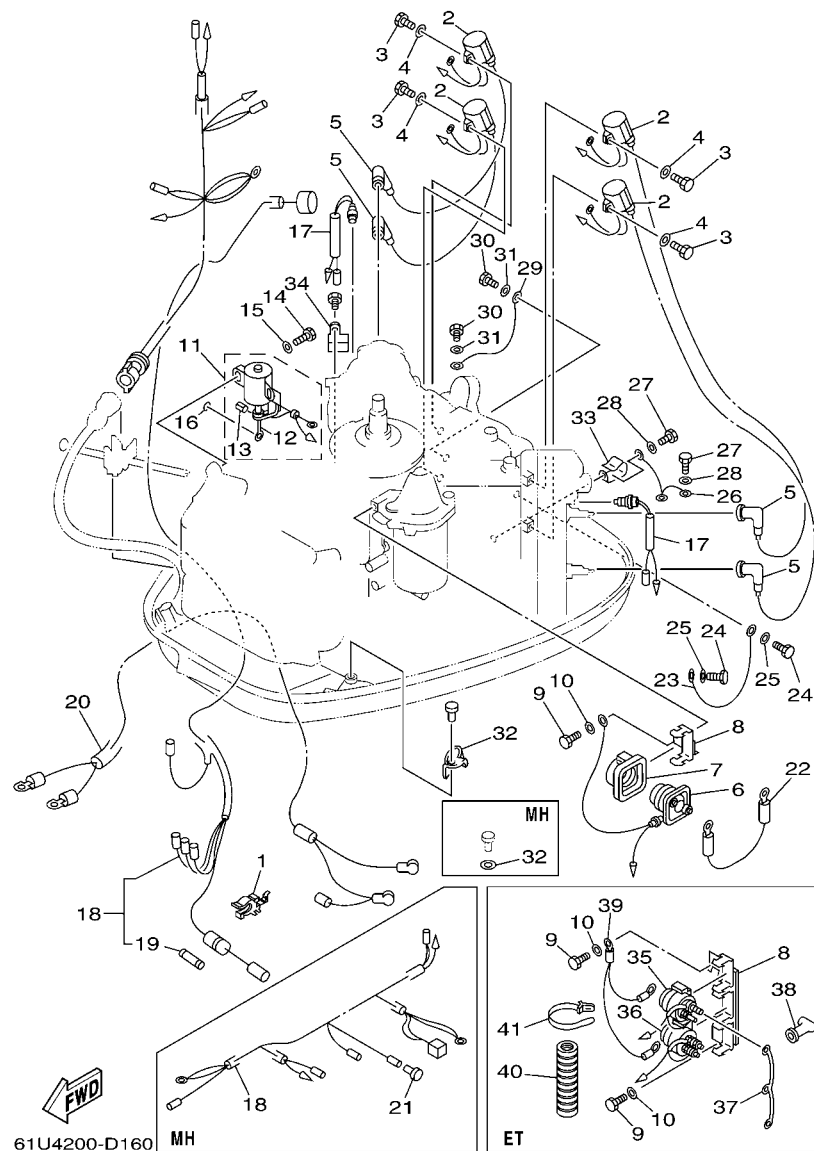


FIG. 16 ELECTRICAL 2

EQUIPO ELECTRICO 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                             | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------|----|---|----|----|-----------------------|
| 21       | 703-82119-00       | COVER, LEAD WIRE<br>CUBIERTA DE CABLE CONDUCTOR     |    |   |    | 1  |                       |
| 22       | 6E5-82117-01       | WIRE, LEAD<br>CABLE CONDUCTOR                       | 1  | 1 | 1  |    |                       |
| 23       | 6R3-82519-00       | WIRE, EARTH LEAD<br>CABLE CONDUCTOR A TIERRA        | 1  | 1 | 1  | 1  |                       |
| 24       | 97095-06012        | BOLT<br>PERNO                                       | 2  | 2 | 2  | 2  |                       |
| 25       | 92995-06600        | WASHER<br>ARANDELA                                  | 2  | 2 | 2  | 2  |                       |
| 26       | 6E5-82531-10       | WIRE, LEAD<br>CABLE CONDUCTOR                       | 1  | 1 | 1  | 1  |                       |
| 27       | 97095-06012        | BOLT<br>PERNO                                       | 2  | 2 | 2  | 2  |                       |
| 28       | 92995-06600        | WASHER<br>ARANDELA                                  | 2  | 2 | 2  | 2  |                       |
| 29       | 662-82519-00       | WIRE, EARTH LEAD<br>CABLE CONDUCTOR A TIERRA        | 1  | 1 | 1  | 1  |                       |
| 30       | 97095-06012        | BOLT<br>PERNO                                       | 2  | 2 | 2  | 2  |                       |
| 31       | 92995-06600        | WASHER<br>ARANDELA                                  | 2  | 2 | 2  | 2  |                       |
| 32       | 90465-12M25        | CLAMP<br>BRIDA                                      | 1  | 1 | 1  |    |                       |
|          | 92990-06200        | WASHER, PLAIN<br>ARANDELA PLANA                     |    |   |    | 1  |                       |
| 33       | 90465-05M87        | CLAMP<br>BRIDA                                      | 1  | 1 | 1  | 1  |                       |
| 34       | 90465-08M89        | CLAMP<br>BRIDA                                      | 1  | 1 | 1  | 1  |                       |
| 35       | 6E5-81950-00       | RELAY ASSY<br>RELE COMPLETO                         | 1  |   |    |    |                       |
| 36       | 6E5-8195A-00       | RELAY ASSY<br>RELE COMPLETO                         | 1  |   |    |    |                       |
| 37       | 6G5-87149-10       | CONNECTOR<br>CONECTOR                               | 1  |   |    |    |                       |
| 38       | 6G5-82119-00       | COVER, LEAD WIRE<br>CUBIERTA DE CABLE CONDUCTOR     | 2  |   |    |    |                       |
| 39       | 6E5-82116-00       | WIRE, MINUS LEAD<br>CABLE CONDUCTOR NEGATIVO        | 1  |   |    |    |                       |
| 40       | 6N7-83557-00       | TUBE (I.DIA:22MM)<br>ENCHUFE DE ACEITE (I.DIA:22MM) | 1  |   |    |    |                       |
| 41       | 90465-13M18        | CLAMP<br>BRIDA                                      | 1  |   |    |    |                       |





### EQUIPO ELECTRICO 4

30

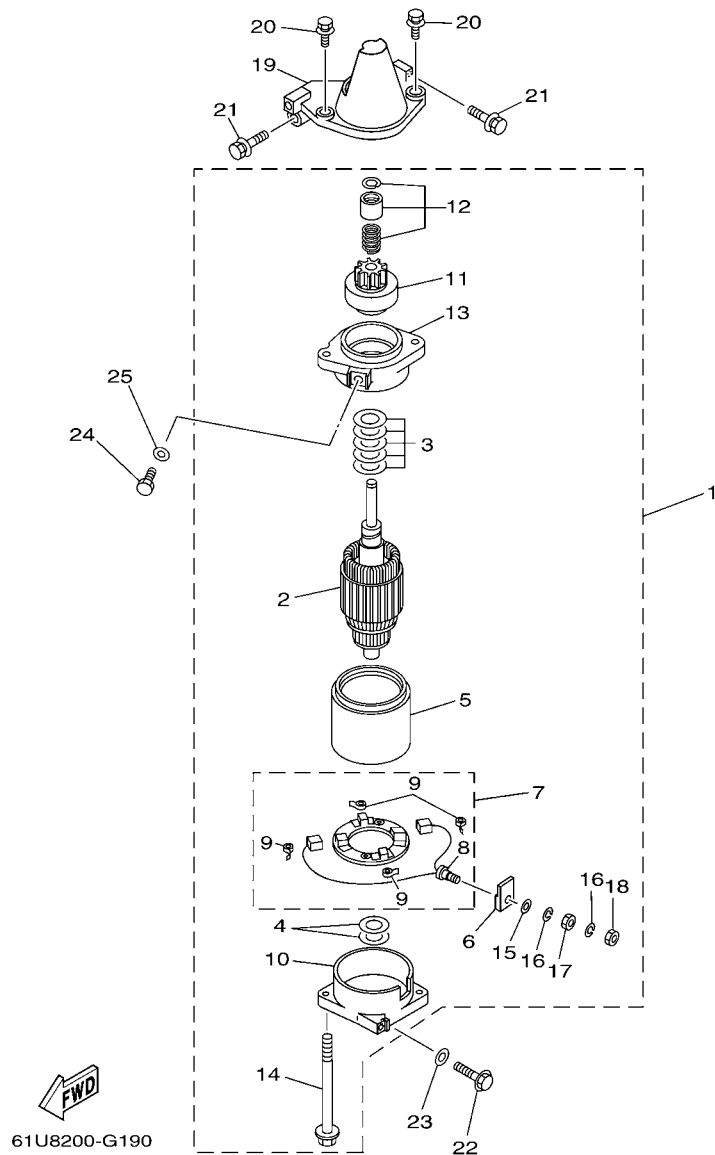


FIG. 19 STARTING MOTOR

MOTOR DE ARRANQUE

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                 | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6N7-81800-10       | STARTING MOTOR ASSY<br>MOTOR DE ARRANQUE COMPLETO       | 1  | 1 | 1  |    |                       |
| 2        | 6N7-81850-10       | .ARMATURE ASSY<br>.INDUCIDO COMPLETO                    | 1  | 1 | 1  |    |                       |
| 3        | 61A-81809-00       | .WASHER KIT<br>.JUEGO DE ARANDELA                       | 1  | 1 | 1  |    |                       |
| 4        | 61A-81824-00       | .WASHER 2<br>.ARANDELA 2                                | 2  | 2 | 2  |    |                       |
| 5        | 6N7-81810-00       | .STATOR ASSY<br>.ESTATOR COMPLETO                       | 1  | 1 | 1  |    |                       |
| 6        | 6K7-8182G-10       | .BUSH, TERMINAL<br>.BUJE DE TERMINAL                    | 1  | 1 | 1  |    |                       |
| 7        | 6N7-81840-00       | .BRUSH HOLDER ASSY<br>.SOSTEN DE ESCOBILLA COMPLETO     | 1  | 1 | 1  |    |                       |
| 8        | 6N7-81801-00       | .BRUSH SET<br>.JUEGO DE ESCOBILLA                       | 1  | 1 | 1  |    |                       |
| 9        | 6N7-81813-00       | .SPRING, BRUSH<br>.RESORTE DE ESCOBILLA                 | 4  | 4 | 4  |    |                       |
| 10       | 6N7-81820-10       | .REAR BRACKET ASSY<br>.CUBIERTA TRASERA COMPL           | 1  | 1 | 1  |    |                       |
| 11       | 6N7-81807-00       | .GEAR ASSY, STARTING MOTOR<br>.PINON CONJUNTO           | 1  | 1 | 1  |    |                       |
| 12       | 6N7-81857-00       | .RETAINER<br>.SEGURO                                    | 1  | 1 | 1  |    |                       |
| 13       | 6N7-81830-00       | .FRONT BRACKET ASSY<br>.SOPORTE DELANTERO COMPLETO      | 1  | 1 | 1  |    |                       |
| 14       | 6K7-81826-11       | .BOLT<br>.PERNO                                         | 2  | 2 | 2  |    |                       |
| 15       | 6E5-8182E-10       | .WASHER<br>.RONDANA                                     | 1  | 1 | 1  |    |                       |
| 16       | 6E5-8182F-10       | .WASHER<br>.RONDANA                                     | 2  | 2 | 2  |    |                       |
| 17       | 6E5-8182A-10       | .NUT<br>.TUERCA                                         | 1  | 1 | 1  |    |                       |
| 18       | 6E5-8182K-10       | .NUT<br>.TUERCA                                         | 1  | 1 | 1  |    |                       |
| 19       | 6E5-81822-02-98    | BRACKET, STARTING MOTOR<br>SOPORTE DE MOTOR DE ARRANQUE | 1  | 1 | 1  | 1  |                       |
| 20       | 90119-08M76        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA              | 2  | 2 | 2  |    |                       |
| 21       | 90119-08M77        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA              | 2  | 2 | 2  | 2  |                       |
| 22       | 90119-08M57        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA              | 1  | 1 | 1  |    |                       |
| 23       | 92990-08600        | WASHER, PLATE<br>ARANDELA PLANA                         | 1  | 1 | 1  |    |                       |
| 24       | 97095-08016        | BOLT<br>PERNO                                           | 1  | 1 | 1  |    |                       |
| 25       | 92995-08600        | WASHER<br>ARANDELA                                      | 1  | 1 | 1  |    |                       |

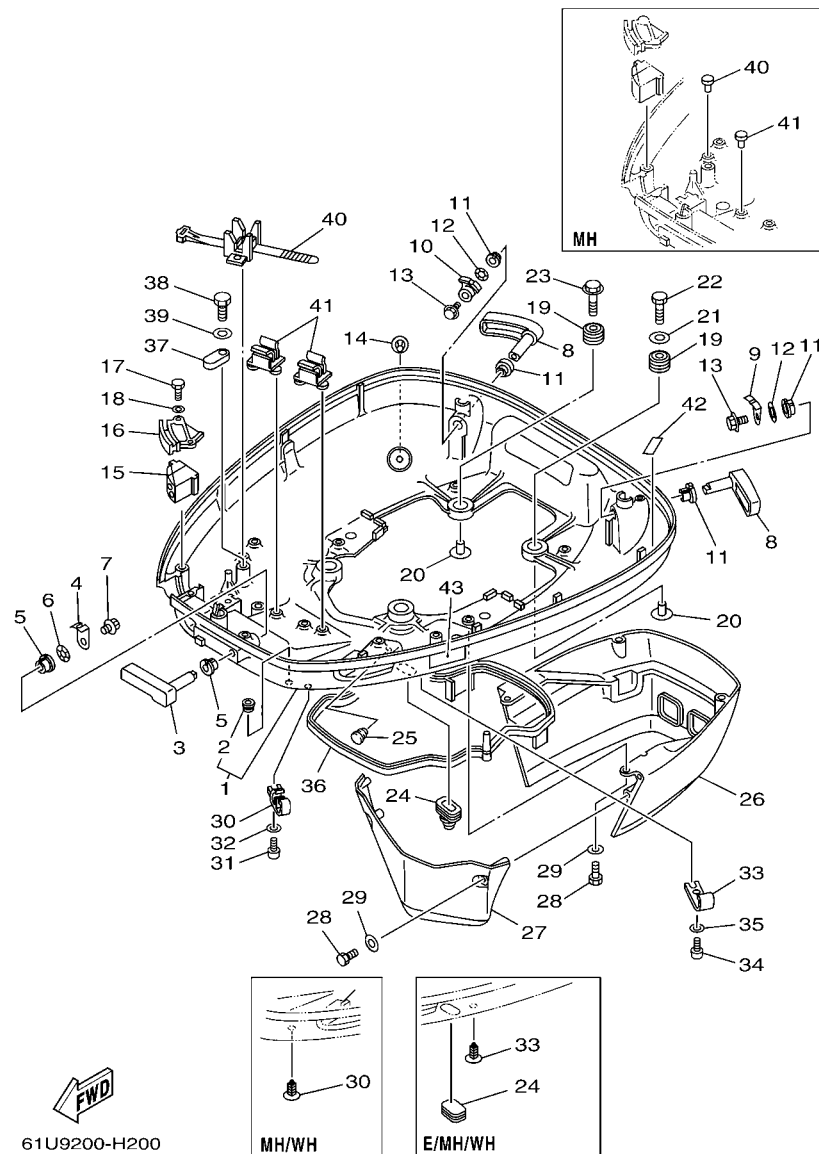


FIG. 20 BOTTOM COWLING

CUBIERTA INFERIOR

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                 | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------|----|---|----|----|-----------------------|
| 1        | 6E5-W4271-05-8D    | COWLING, BOTTOM CUBIERTA INFERIOR       | 1  | 1 |    |    |                       |
|          | 61U-W4271-02-8D    | COWLING, BOTTOM CUBIERTA INFERIOR       |    |   | 1  | 1  |                       |
| 2        | 6H4-42748-00       | .GROMMET .TAPON                         | 1  | 1 | 1  | 1  |                       |
| 3        | 688-42815-01-8D    | LEVER, CLAMP PALANCA ABRAZADERA         | 1  | 1 | 1  | 1  |                       |
| 4        | 688-42816-00       | LEVER, CLAMP PALANCA ABRAZADERA         | 1  | 1 | 1  | 1  |                       |
| 5        | 90386-13M38        | BUSH BUJE                               | 2  | 2 | 2  | 2  |                       |
| 6        | 90206-13M10        | WASHER, WAVE ARANDELA ONDULADA          | 1  | 1 | 1  | 1  |                       |
| 7        | 90119-06M09        | BOLT, WITH WASHER TORNILLO CON ARANDELA | 1  | 1 | 1  | 1  |                       |
| 8        | 6E5-42817-01-8D    | LEVER, CLAMP PALANCA ABRAZADERA         | 2  | 2 | 2  | 2  |                       |
| 9        | 6G5-42816-00       | LEVER, CLAMP PALANCA ABRAZADERA         | 1  | 1 | 1  | 1  |                       |
| 10       | 6E5-42816-01       | LEVER, CLAMP PALANCA ABRAZADERA         | 1  | 1 | 1  | 1  |                       |
| 11       | 90386-13M38        | BUSH BUJE                               | 4  | 4 | 4  | 4  |                       |
| 12       | 90206-13M10        | WASHER, WAVE ARANDELA ONDULADA          | 2  | 2 | 2  | 2  |                       |
| 13       | 90119-06M09        | BOLT, WITH WASHER TORNILLO CON ARANDELA | 2  | 2 | 2  | 2  |                       |
| 14       | 6E5-44391-00       | NIPPLE, HOSE NIPLE MANGUERA             | 1  | 1 | 1  | 1  |                       |
| 15       | 6E5-42725-00       | GROMMET TAPON                           | 1  | 1 | 1  | 1  |                       |
| 16       | 6E5-42738-01-8D    | PLATE, FITTING PLACA DE AJUSTE          | 1  | 1 | 1  | 1  |                       |
| 17       | 97095-06016        | BOLT PERNO                              | 2  | 2 | 2  | 2  |                       |
| 18       | 92995-06600        | WASHER ARANDELA                         | 2  | 2 | 2  | 2  |                       |
| 19       | 90480-22M15        | GROMMET TAPON                           | 4  | 4 | 4  | 4  |                       |
| 20       | 90387-08M37        | COLLAR ESPACIADOR                       | 4  | 4 | 4  | 4  |                       |
| 21       | 90201-08M54        | WASHER, PLATE ARANDELA PLANA            | 1  | 1 | 1  | 1  |                       |
| 22       | 97075-08035        | BOLT PERNO                              | 1  | 1 | 1  | 1  |                       |
| 23       | 90119-08M22        | BOLT, WITH WASHER TORNILLO CON ARANDELA | 3  | 3 | 3  | 3  |                       |
| 24       | 688-42726-10       | GROMMET TAPON                           | 1  |   |    |    |                       |
|          | 6H4-42726-00       | GROMMET TAPON                           |    | 1 | 1  | 1  |                       |
| 25       | 90480-10M36        | GROMMET TAPON                           | 1  | 1 | 1  | 1  |                       |

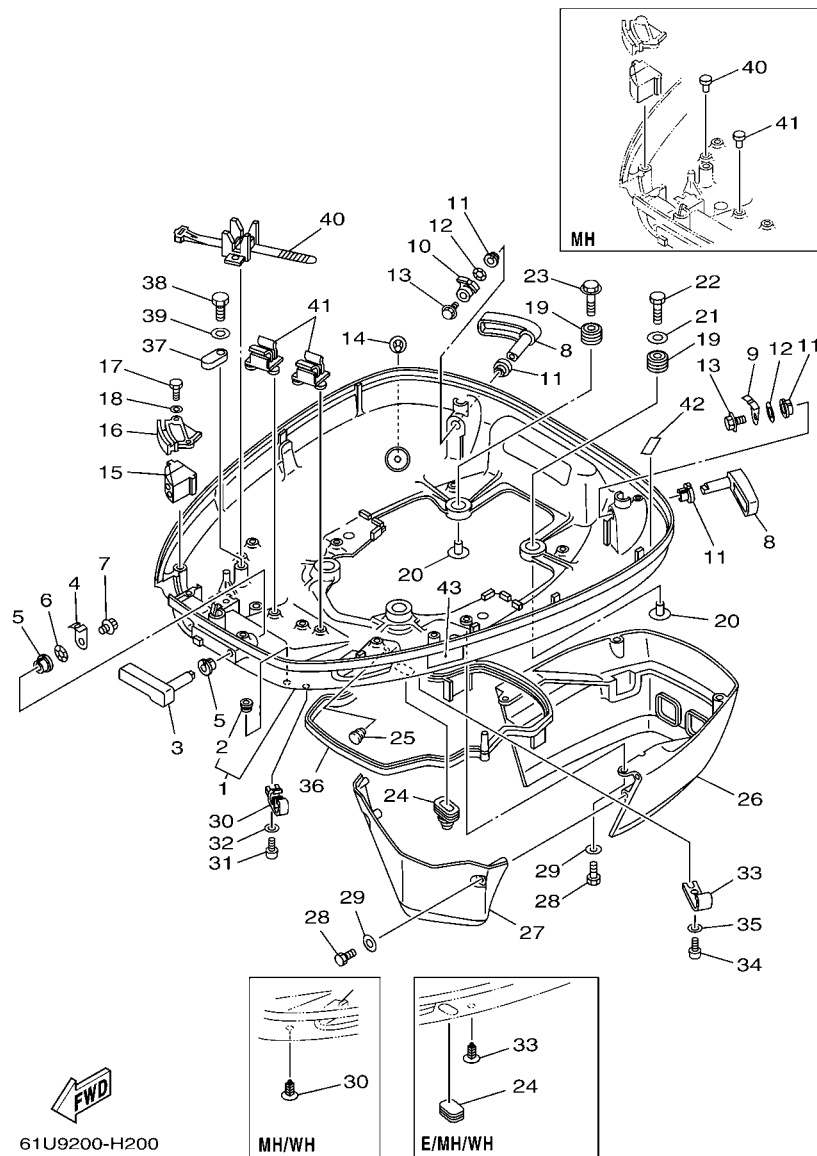


FIG. 20 BOTTOM COWLING

CUBIERTA INFERIOR

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                         | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-------------------------------------------------|----|---|----|----|-----------------------|
| 26       | 6E5-42741-01-8D    | APRON MANDIL                                    | 1  | 1 | 1  | 1  |                       |
| 27       | 6E5-42771-01-8D    | APRON MANDIL                                    | 1  | 1 | 1  | 1  |                       |
| 28       | 97095-06020        | BOLT PERNO                                      | 6  | 6 | 6  | 6  |                       |
| 29       | 92995-06600        | WASHER ARANDELA                                 | 6  | 6 | 6  | 6  |                       |
| 30       | 6E5-24367-01       | CLAMP, FUEL PIPE 2 GRAMPA DE TUBO DE COMBUST.2  | 2  | 2 |    |    |                       |
| ---      | 90338-05M03        | PLUG TAPON                                      |    |   | 2  | 2  |                       |
| 31       | 90157-06M01        | SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA    | 2  | 2 |    |    |                       |
| 32       | 92990-06600        | WASHER, PLATE ARANDELA PLANA                    | 2  | 2 | 2  | 2  |                       |
| 33       | 6E5-24367-10       | CLAMP, FUEL PIPE 2 GRAMPA DE TUBO DE COMBUST.2  | 1  |   |    |    |                       |
| ---      | 90338-05M03        | PLUG TAPON                                      |    | 1 | 1  | 1  |                       |
| 34       | 90157-06M01        | SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA    | 1  |   |    |    |                       |
| 35       | 92990-06600        | WASHER, PLATE ARANDELA PLANA                    | 1  |   |    |    |                       |
| 36       | 6E5-42716-00       | RUBBER, SEAL 1 SELLO DE GOMA 1                  | 1  | 1 | 1  | 1  |                       |
| 37       | 6E5-82588-00       | PLATE PLACA                                     | 1  | 1 | 1  | 1  |                       |
| 38       | 97095-06020        | BOLT PERNO                                      | 1  | 1 | 1  | 1  |                       |
| 39       | 92995-06600        | WASHER ARANDELA                                 | 1  | 1 | 1  | 1  |                       |
| 40       | 688-82594-00       | CLAMP GRAMPA                                    | 1  | 1 | 1  |    |                       |
| ---      | 703-82119-00       | COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR    |    |   |    | 2  |                       |
| 41       | 6E5-82594-00       | CLAMP GRAMPA                                    | 2  | 2 | 2  |    |                       |
| ---      | 689-85547-00       | DAMPER AMORTIGUADOR                             |    |   |    | 4  |                       |
| 42       | 6G5-42791-00       | MARK 1 MARCA 1                                  | 1  | 1 | 1  | 1  |                       |
| ---      | 6G5-42791-10       | MARK 1 MARCA 1                                  | 1  |   |    |    | CHN,RUS,CAR(CE)       |
| 43       | 6AH-42794-40       | LABEL, WARNING (GENERAL) ETIQUETA DE PRECAUCION | 1  | 1 | 1  | 1  | CHN,RUS,CAR(CE)       |
| ---      |                    |                                                 |    |   |    |    |                       |

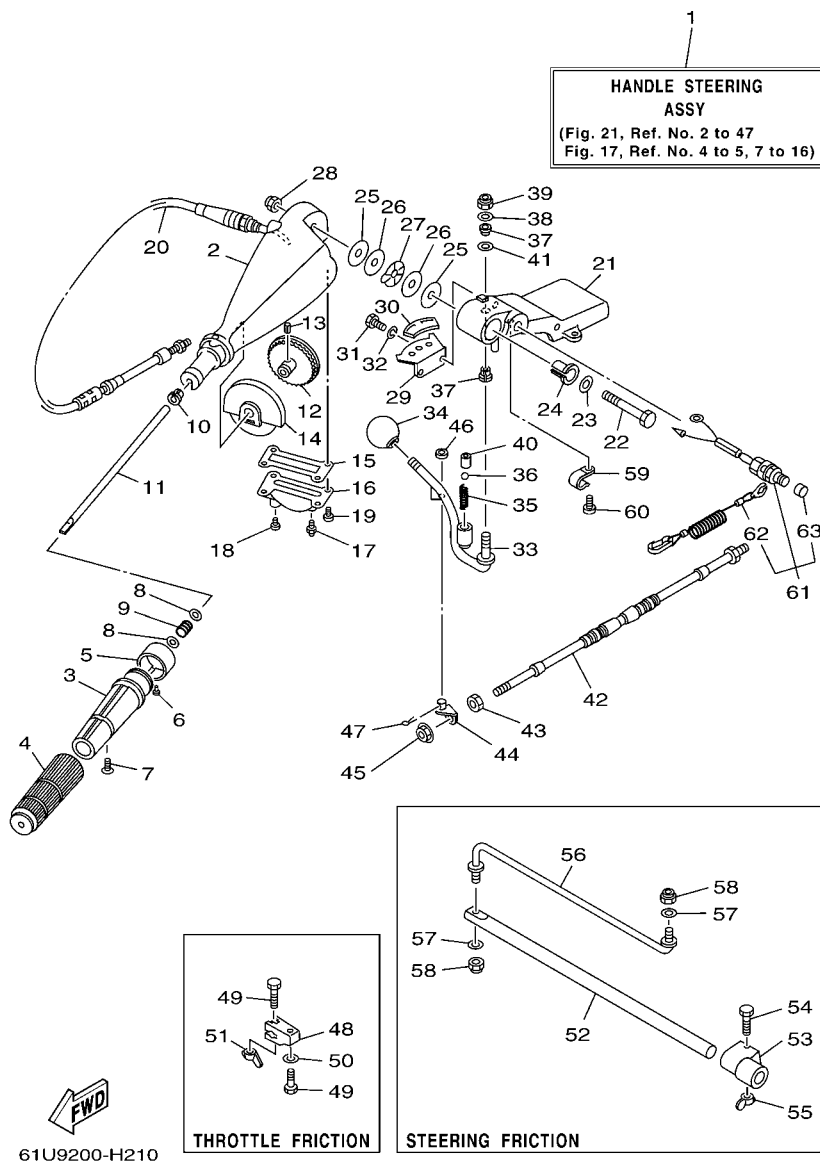


FIG. 21 STEERING

DIRECCION

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                              | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6E5-W0084-14-8D    | HANDLE STEERING ASSY<br>CONJUNTO DE MANIJA           |    |   | 1  | 1  |                       |
| 2        | 692-42111-12-8D    | HANDLE, STEERING<br>MANIJA DE DIRECCION              |    |   | 1  | 1  |                       |
| 3        | 664-42119-00       | GRIP, STEERING HANDLE<br>MANGO, MANIJA DE DIRRECCION |    |   | 1  | 1  |                       |
| 4        | 6F6-42177-A0       | RUBBER, HANDLE<br>HULE DE MANIJA                     |    |   | 1  | 1  |                       |
| 5        | 6K5-42137-00       | INDICATOR, THROTTLE<br>INDICADOR ACELERADOR          |    |   | 1  | 1  |                       |
| 6        | 90269-02M09        | RIVET<br>REMACHE                                     |    |   | 1  | 1  |                       |
| 7        | 90152-05011        | SCREW, COUNTERSUNK<br>TORNILLO EMBUTIDO              |    |   | 1  | 1  |                       |
| 8        | 90201-10M02        | WASHER, PLATE<br>ARANDELA PLANA                      |    |   | 2  | 2  |                       |
| 9        | 90501-23215        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION         |    |   | 1  | 1  |                       |
| 10       | 90386-08032        | BUSH<br>BUJE                                         |    |   | 1  | 1  |                       |
| 11       | 692-42115-00       | SHAFT, STEERING HANDLE<br>EJE MANIJA DE DIRECCION    |    |   | 1  | 1  |                       |
| 12       | 663-42138-00       | LEVER, THROTTLE<br>PLANCA DE ACELERACION             |    |   | 1  | 1  |                       |
| 13       | 90254-03003        | PIN, SPRING<br>PASADOR DE TIPO A RESORTE             |    |   | 1  | 1  |                       |
| 14       | 692-42135-00       | HOUSING, THROTTLE LEVER<br>CAJA PALANCA ACELERADOR   |    |   | 1  | 1  |                       |
| 15       | 663-42133-01       | GASKET<br>EMPAQUE                                    |    |   | 1  | 1  |                       |
| 16       | 692-42134-03-8D    | COVER, THROTTLE LEVER<br>CUBIERTA PALANCA ACELERADOR |    |   | 1  | 1  |                       |
| 17       | 93700-06M03        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR               |    |   | 1  | 1  |                       |
| 18       | 97885-06008        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                 |    |   | 1  | 1  |                       |
| 19       | 97885-05012        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                 |    |   | 4  | 4  |                       |
| 20       | 692-26301-03       | THROTTLE CABLE ASSY<br>CABLE DE ACELERADOR COMPLETO  |    |   | 1  | 1  |                       |
| 21       | 692-42121-02-8D    | BRACKET<br>SOPORTE                                   |    |   | 1  | 1  |                       |
| 22       | 90101-12M06        | BOLT<br>TORNILLO                                     |    |   | 1  | 1  |                       |
| 23       | 92990-12200        | WASHER, PLAIN<br>ARANDELA PLANA                      |    |   | 1  | 1  |                       |
| 24       | 90386-12089        | BUSH<br>BUJE                                         |    |   | 1  | 1  |                       |
| 25       | 90202-12092        | WASHER, PLATE<br>ARANDELA DE PLANA                   |    |   | 2  | 2  |                       |
| 26       | 90201-12537        | WASHER, PLATE<br>ARANDELA PLANA                      |    |   | 2  | 2  |                       |
| 27       | 90206-12054        | WASHER, WAVE<br>ARANDELA ONDULADA                    |    |   | 1  | 1  |                       |

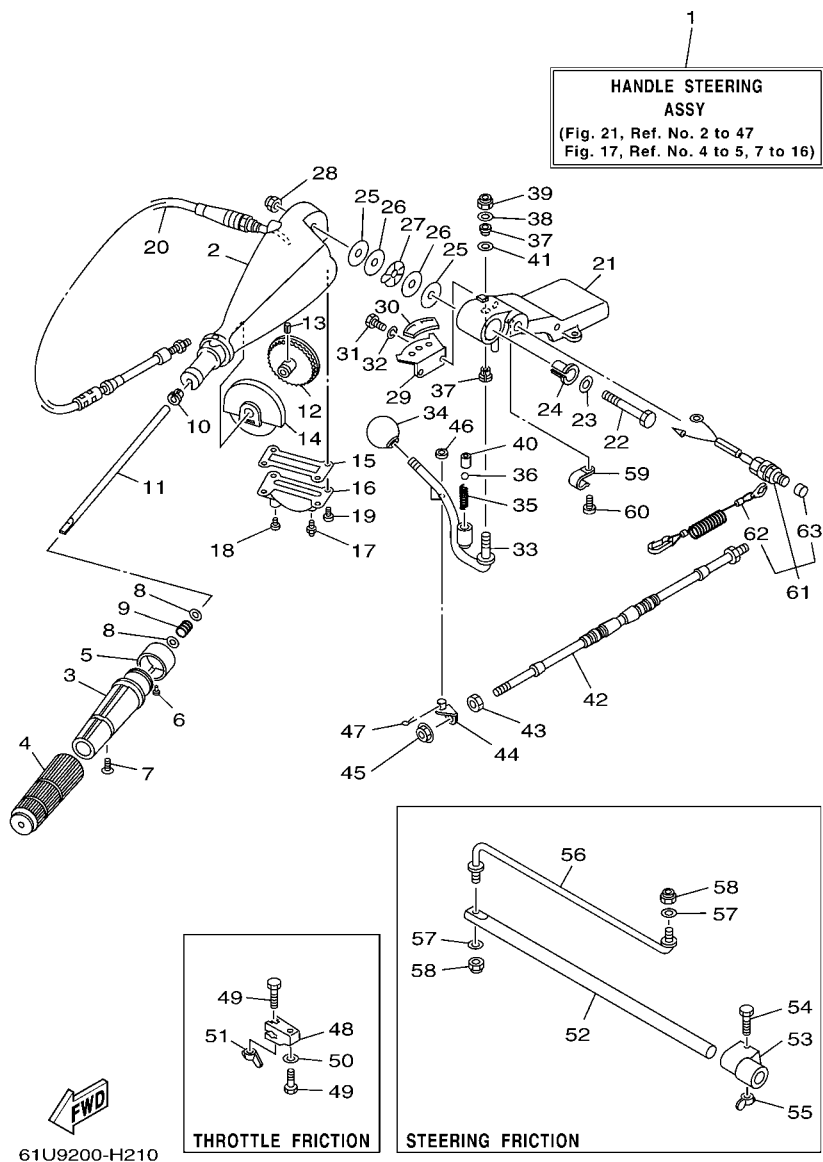
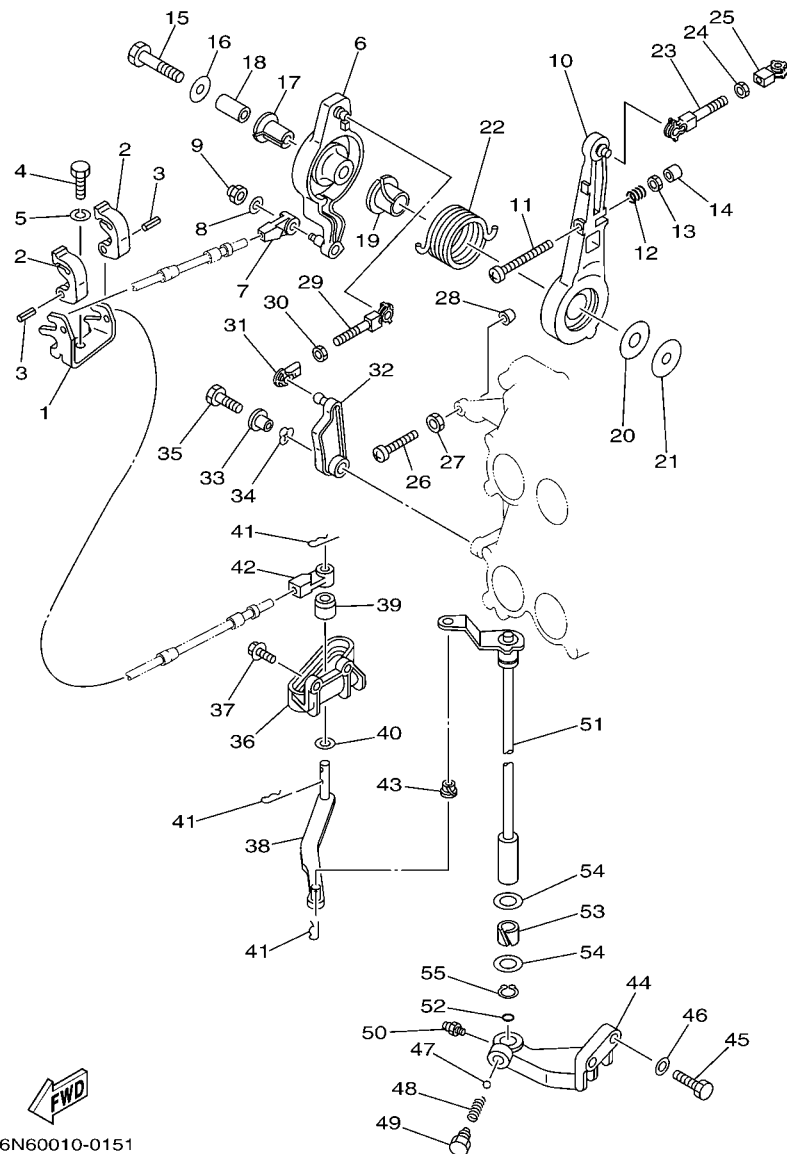


FIG. 21 STEERING

DIRECCION

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                       | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------------|----|---|----|----|-----------------------|
| 28       | 90185-12058        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                      |    |   | 1  | 1  |                       |
| 29       | 697-44113-00       | CAM PLATE, HANDLE<br>PLACA DE LA LEVA DEL MANGO               |    |   | 1  | 1  |                       |
| 30       | 6K5-44191-00       | INDICATOR, SHIFT<br>INDICADOR DE CAMBIOS                      |    |   | 1  | 1  |                       |
| 31       | 97013-06016        | BOLT<br>PERNO                                                 |    |   | 2  | 2  |                       |
| 32       | 92903-06100        | WASHER, SPRING<br>RONDANA SENCILLA                            |    |   | 2  | 2  |                       |
| 33       | 692-44159-01       | HANDLE, GEAR SHIFT<br>MANIJA DE CAMBIO DE MARCHAS             |    |   | 1  | 1  |                       |
| 34       | 663-44173-00       | LEVER, SHIFT CONTROL<br>PALANCA CONTROL CAMBIOS               |    |   | 1  | 1  |                       |
| 35       | 90501-16M17        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION                  |    |   | 1  | 1  |                       |
| 36       | 93515-32M01        | BALL<br>ESFERA                                                |    |   | 1  | 1  |                       |
| 37       | 90386-10009        | BUSH<br>BUJE                                                  |    |   | 2  | 2  |                       |
| 38       | 90201-10120        | WASHER, PLATE<br>ARANDELA PLANA                               |    |   | 1  | 1  |                       |
| 39       | 90185-10051        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                      |    |   | 1  | 1  |                       |
| 40       | 90387-12M30        | COLLAR<br>ESPACIADOR                                          |    |   | 1  | 1  |                       |
| 41       | 90201-12M34        | WASHER, PLATE<br>ARANDELA PLANA                               |    |   | 1  | 1  |                       |
| 42       | 6E5-48310-01       | CABLE, REMOTE CONTROL<br>CABLE CONTROL REMOTO                 |    |   | 1  | 1  |                       |
| 43       | 95380-05600        | NUT<br>TUERCA                                                 |    |   | 1  | 1  |                       |
| 44       | 6E5-44124-00       | LINK, SHIFT ROD<br>ESLABON                                    |    |   | 1  | 1  |                       |
| 45       | 95780-05300        | NUT, NYLON<br>TUERCA                                          |    |   | 1  | 1  |                       |
| 46       | 92990-06600        | WASHER, PLATE<br>ARANDELA PLANA                               |    |   | 1  | 1  |                       |
| 47       | 91490-25012        | PIN, COTTER<br>CHAVETA                                        |    |   | 1  | 1  |                       |
| 48       | 663-42126-01       | FRICTION, STEERING HANDLE GRIP<br>FRICCION DE MANGO DIRECCION |    |   | 1  | 1  |                       |
| 49       | 90101-06M27        | BOLT<br>TORNILLO                                              |    |   | 2  | 2  |                       |
| 50       | 92990-06600        | WASHER, PLATE<br>ARANDELA PLANA                               |    |   | 1  | 1  |                       |
| 51       | 90175-06003        | NUT, WING<br>TUERCA MARIPOSA                                  |    |   | 1  | 1  |                       |
| 52       | 6E5-42518-01       | SHAFT, FRICTION<br>EJE FRICCION                               |    |   | 1  | 1  |                       |
| 53       | 663-42528-00       | PLATE, FRICTION<br>PIEZA DE FRICCION                          |    |   | 1  | 1  |                       |
| 54       | 97080-06035        | BOLT<br>PERNO                                                 |    |   | 1  | 1  |                       |





6N60010-0151

FIG. 22 CONTROL

CONTROL

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                 | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6E5-48531-00       | BRACKET, REMOTE CONTROL 1<br>SOPORTE DE CONTROL REMOTO  | 1  | 1 | 1  | 1  |                       |
| 2        | 6E5-48538-00       | CLAMP, CABLE<br>GRAMPA DE CABLE                         | 2  | 2 | 2  | 2  |                       |
| 3        | 91690-30012        | PIN, SPRING<br>PASADOR DE RESORTE                       | 2  | 2 | 2  | 2  |                       |
| 4        | 97095-08020        | BOLT<br>PERNO                                           | 1  | 1 | 1  | 1  |                       |
| 5        | 92995-08100        | WASHER<br>ARANDELA                                      | 1  | 1 | 1  | 1  |                       |
| 6        | 6E5-41632-02-1S    | LEVER, MAGNETO CONTROL<br>PALANCA DE CONTROL DE MAGNETO | 1  | 1 | 1  | 1  |                       |
| 7        | 6E5-48344-00       | CABLE END, REMOTE CONTROL<br>BASE CONTROL               | 1  | 1 | 1  | 1  |                       |
| 8        | 92990-06200        | WASHER, PLAIN<br>ARANDELA PLANA                         | 1  | 1 | 1  | 1  |                       |
| 9        | 90185-06M07        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                | 1  | 1 | 1  | 1  |                       |
| 10       | 6E5-41631-01-1S    | LEVER, MAGNETO CONTROL<br>PALANCA DE CONTROL DE MAGNETO | 1  | 1 | 1  | 1  |                       |
| 11       | 90157-06013        | SCREW, PAN HEAD<br>TORNILLO CABEZA CONICA PLANA         | 1  | 1 | 1  | 1  |                       |
| 12       | 90501-16M12        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION            | 1  | 1 | 1  | 1  |                       |
| 13       | 95303-06600        | NUT<br>TUERCA                                           | 1  | 1 | 1  | 1  |                       |
| 14       | 688-44194-00       | CAP<br>TAPA                                             | 1  | 1 | 1  | 1  |                       |
| 15       | 97013-08045        | BOLT<br>PERNO                                           | 1  | 1 | 1  | 1  |                       |
| 16       | 90201-08M23        | WASHER, PLATE<br>ARANDELA PLANA                         | 1  | 1 | 1  | 1  |                       |
| 17       | 90386-12089        | BUSH<br>BUJE                                            | 1  | 1 | 1  | 1  |                       |
| 18       | 90387-08M16        | COLLAR<br>ESPACIADOR                                    | 1  | 1 | 1  | 1  |                       |
| 19       | 90386-22M13        | BUSH<br>BUJE                                            | 1  | 1 | 1  | 1  |                       |
| 20       | 90202-12092        | WASHER, PLATE<br>ARANDELA DE PLANA                      | 1  | 1 | 1  | 1  |                       |
| 21       | 90201-08M13        | WASHER, PLATE<br>ARANDELA PLANA                         | 1  | 1 | 1  | 1  |                       |
| 22       | 90508-29M12        | SPRING, TORSION<br>RESORTE DE TORSION                   | 1  | 1 | 1  | 1  |                       |
| 23       | 6E5-41636-01       | ROD, MAGNETO CONTROL<br>VARILLA DE CONTROL MAGNETO      | 1  | 1 | 1  | 1  |                       |
| 24       | 95380-05600        | NUT<br>TUERCA                                           | 1  | 1 | 1  | 1  |                       |
| 25       | 662-41237-01       | JOINT, LINK<br>CONECTOR                                 | 1  | 1 | 1  | 1  |                       |
| 26       | 90157-06013        | SCREW, PAN HEAD<br>TORNILLO CABEZA CONICA PLANA         | 1  | 1 | 1  | 1  |                       |
| 27       | 95303-06600        | NUT<br>TUERCA                                           | 1  | 1 | 1  | 1  |                       |

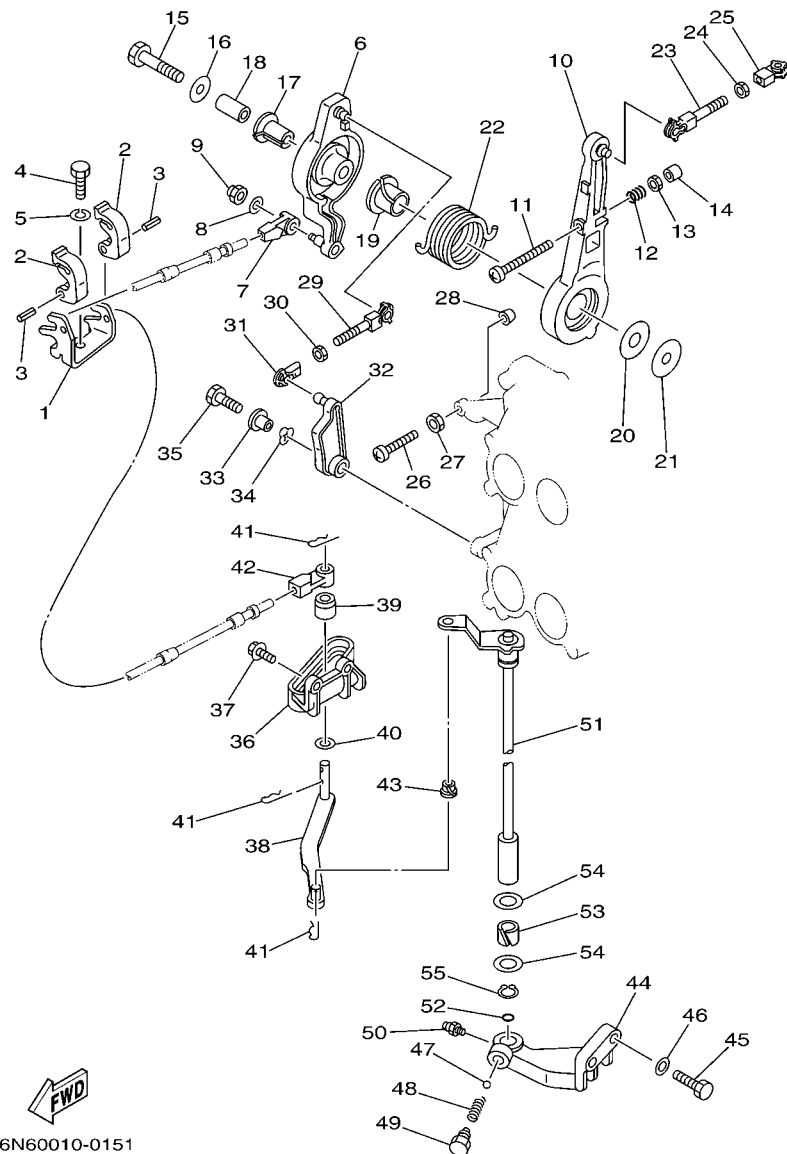


FIG. 22 CONTROL

CONTROL

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                 | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------|----|---|----|----|-----------------------|
| 28       | 688-44194-00       | CAP TAPA                                                | 1  | 1 | 1  | 1  |                       |
| 29       | 688-41636-00       | ROD, MAGNETO CONTROL VARILLA DE CONTROL MAGNETO         | 1  | 1 | 1  | 1  |                       |
| 30       | 95380-05600        | NUT TUERCA                                              | 1  | 1 | 1  | 1  |                       |
| 31       | 662-41237-01       | JOINT, LINK CONECTOR                                    | 1  | 1 | 1  | 1  |                       |
| 32       | 6E5-41213-00       | CAM, ACCEL. LEVA ACELERADOR                             | 1  | 1 | 1  | 1  |                       |
| 33       | 90387-06M29        | COLLAR ESPACIADOR                                       | 1  | 1 | 1  | 1  |                       |
| 34       | 90206-10M04        | WASHER, WAVE ARANDELA ONDULADA                          | 1  | 1 | 1  | 1  |                       |
| 35       | 97095-06025        | BOLT PERNO                                              | 1  | 1 | 1  | 1  |                       |
| 36       | 6E5-44117-00-94    | BRACKET SOPORTE                                         | 1  | 1 | 1  | 1  |                       |
| 37       | 90119-06MA2        | BOLT, WITH WASHER TORNILLO CON ARANDELA                 | 2  | 2 | 2  | 2  |                       |
| 38       | 68F-44121-00       | LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS                | 1  | 1 | 1  | 1  |                       |
| 39       | 6E5-44122-00       | BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO | 1  | 1 | 1  | 1  |                       |
| 40       | 90202-08M20        | WASHER, PLATE ARANDELA DE PLANA                         | 1  | 1 | 1  | 1  |                       |
| 41       | 90468-18008        | CLIP PRESILLA                                           | 3  | 3 | 3  | 3  |                       |
| 42       | 6E5-48344-00       | CABLE END, REMOTE CONTROL BASE CONTROL                  | 1  | 1 | 1  | 1  |                       |
| 43       | 90386-06M12        | BUSH BUJE                                               | 1  | 1 | 1  | 1  |                       |
| 44       | 6E5-44118-01-94    | BRACKET SOPORTE                                         | 1  | 1 | 1  | 1  |                       |
| 45       | 97013-08030        | BOLT PERNO                                              | 2  | 2 | 2  | 2  |                       |
| 46       | 92903-08600        | WASHER, PLATE RONDANA SENCILLA                          | 2  | 2 | 2  | 2  |                       |
| 47       | 93501-04M02        | BALL BOLA                                               | 1  | 1 | 1  | 1  |                       |
| 48       | 90501-12082        | SPRING, COMPRESSION RESORTE DE COMPRESION               | 1  | 1 | 1  | 1  |                       |
| 49       | 648-42715-00       | BUSHING BUJE                                            | 1  | 1 | 1  | 1  |                       |
| 50       | 93700-06M03        | NIPPLE, GREASE BOQUILLA DE ENGRASAR                     | 1  | 1 | 1  | 1  |                       |
| 51       | 6E5-44120-03       | HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL           | 1  | 1 |    |    | L(20.3")              |
|          | 61U-44120-01       | HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL           |    |   |    | 1  | L(20.3")              |
|          | 61U-44120-11       | HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL           |    |   | 1  |    | L(20.3")              |
|          | 6E5-44120-23       | HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL           | 1  |   |    |    | Y(22.4")              |
|          |                    |                                                         |    |   |    |    | Y(22.4")              |
|          |                    |                                                         |    |   |    |    | X(25.3")              |
|          |                    |                                                         |    |   |    |    | X(25.3")              |



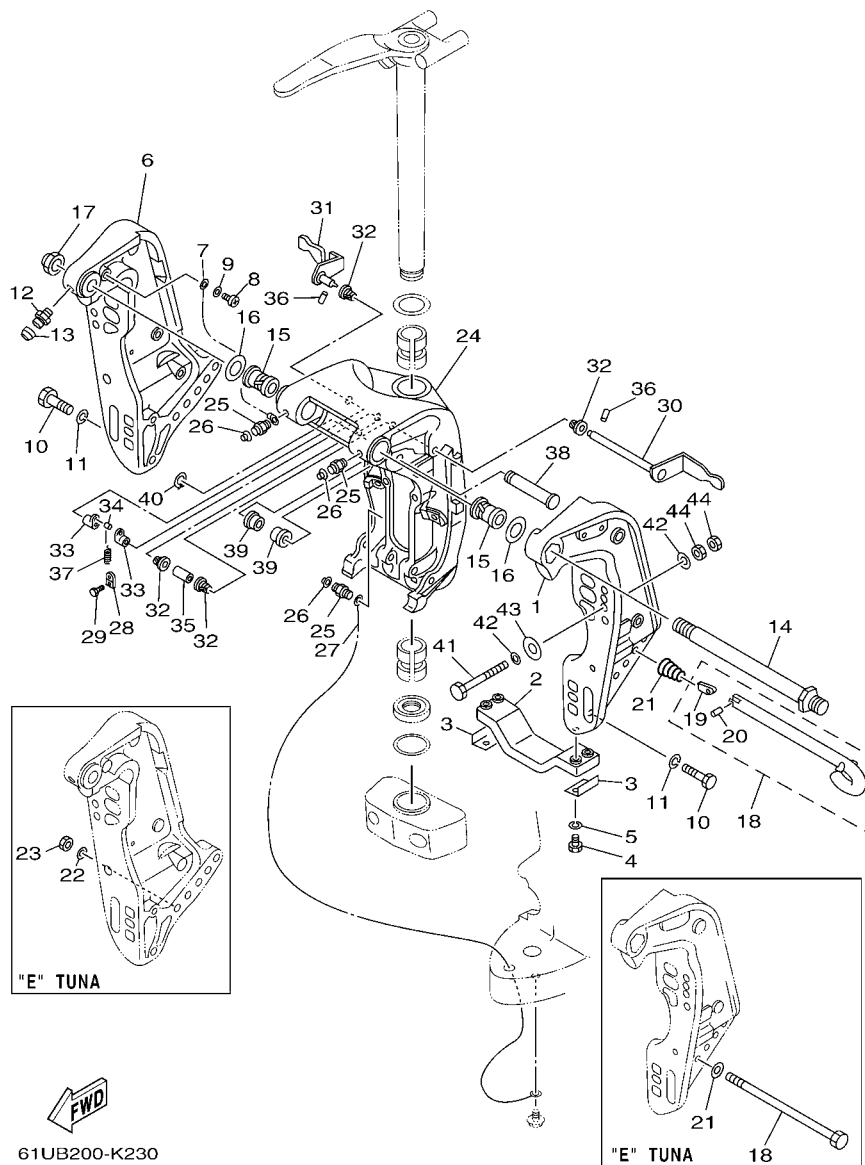
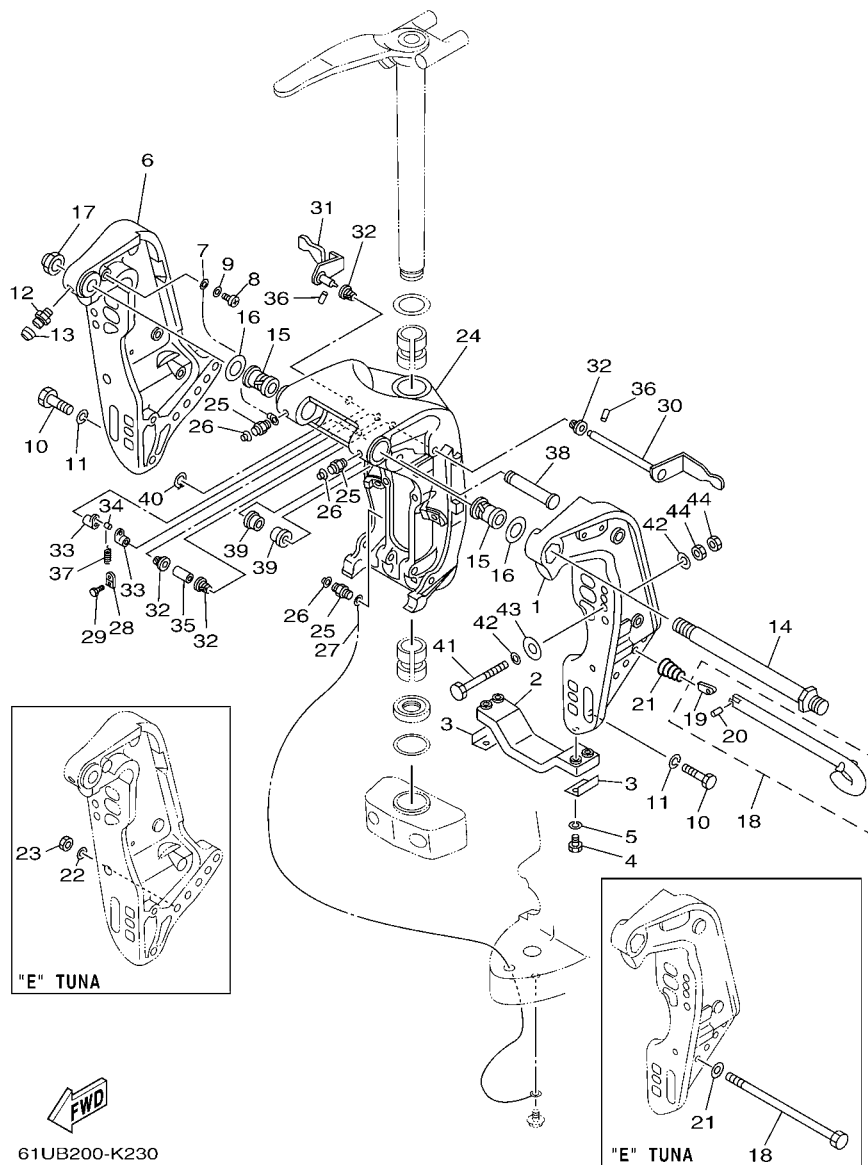


FIG. 23 BRACKET 1

SOPORTE 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                               | ET | E | WH | MH | REMARKS OBSERVACIONES                |
|----------|--------------------|-------------------------------------------------------|----|---|----|----|--------------------------------------|
| 1        | 6E5-43111-05-8D    | BRACKET, CLAMP 1<br>SOPORTE DE LA ABRAZADERA 1        |    | 1 | 1  | 1  |                                      |
|          | 6E5-43111-63-8D    | BRACKET, CLAMP 1<br>SOPORTE DE LA ABRAZADERA 1        |    | 1 |    |    | FOR TUNA<br>FOR TUNA                 |
| 2        | 6G5-45251-02       | ANODE<br>CATODE                                       |    | 1 | 1  | 1  |                                      |
| 3        | 6G5-44526-00       | PLATE<br>PLACA 1                                      |    | 2 | 2  | 2  |                                      |
| 4        | 97095-06030        | BOLT<br>PERNO                                         |    | 4 | 4  | 4  |                                      |
| 5        | 92995-06100        | WASHER, SPRING<br>ARANDELA                            |    | 4 | 4  | 4  |                                      |
| 6        | 6E5-43112-05-8D    | BRACKET, CLAMP 2<br>SOPORTE DE LA ABRAZADERA 2        |    | 1 | 1  | 1  |                                      |
|          | 6E5-43112-63-8D    | BRACKET, CLAMP 2<br>SOPORTE DE LA ABRAZADERA 2        |    | 1 |    |    | FOR TUNA<br>FOR TUNA                 |
| 7        | 6E5-82148-00       | WIRE, LEAD 4<br>CABLE CONDUCTOR 4                     |    | 1 | 1  | 1  |                                      |
| 8        | 97885-06012        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                  |    | 1 | 1  | 1  |                                      |
| 9        | 92995-06600        | WASHER<br>ARANDELA                                    |    | 1 | 1  | 1  |                                      |
| 10       | 97095-10045        | BOLT<br>PERNO                                         |    | 6 | 6  | 6  |                                      |
| 11       | 92995-10100        | WASHER<br>ARANDELA                                    |    | 6 | 6  | 6  |                                      |
| 12       | 93700-06M03        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR                |    | 1 | 1  | 1  |                                      |
| 13       | 663-45119-00       | CAP, GREASE NIPPLE<br>TAPA DE GRASERA                 |    | 1 | 1  | 1  | AP<br>AP                             |
| 14       | 6R3-43131-00       | BOLT, CLAMP BRACKET<br>TORNILLO DE ABRAZADERA DEL SOP |    | 1 | 1  | 1  |                                      |
| 15       | 90386-25M31        | BUSH<br>BUJE                                          |    | 2 | 2  | 2  |                                      |
| 16       | 90201-26M59        | WASHER, PLATE<br>ARANDELA PLANA                       |    | 2 | 2  | 2  |                                      |
| 17       | 90185-22M11        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE              |    | 1 | 1  | 1  |                                      |
| 18       | 6E5-43160-00       | TILT ROD ASSY<br>VARILLA DE BASCULACION COMPL.        |    | 1 | 1  | 1  |                                      |
|          | 90109-12M55        | BOLT<br>PERNO                                         |    | 1 |    |    | FOR TUNA<br>FOR TUNA                 |
| 19       | 688-43165-00       | .PLATE, TILT LOCK<br>.PLACA DE TOPE, VARILLA SEGURID  |    | 1 | 1  | 1  | FOR 6E5-43160-00<br>FOR 6E5-43160-00 |
| 20       | 91690-30014        | .PIN, SPRING<br>.PASADOR DE RESORTE                   |    | 1 | 1  | 1  | FOR 6E5-43160-00<br>FOR 6E5-43160-00 |
| 21       | 90502-20M03        | SPRING, CONICAL<br>RESORTE CONICO                     |    | 1 | 1  | 1  |                                      |
|          | 92995-16600        | WASHER<br>ARANDELA                                    |    | 1 |    |    | FOR TUNA<br>FOR TUNA                 |
| 22       | 92995-12200        | WASHER<br>ARANDELA                                    |    | 1 |    |    | FOR TUNA<br>FOR TUNA                 |
| 23       | 95780-12300        | NUT, FLANGE<br>TUERCA                                 |    | 1 |    |    | FOR TUNA<br>FOR TUNA                 |



61UB200-K230

FIG. 23 BRACKET 1

SOPORTE 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                    | ET | E  | WH | MH | REMARKS OBSERVACIONES                  |
|----------|--------------------|------------------------------------------------------------|----|----|----|----|----------------------------------------|
| 24       | 6E5-43311-A2-8D    | BRACKET, SWIVEL 1<br>SOPORTE GIRATORIO 1                   |    | 1  | 1  | 1  | L(20.3"),Y(22.4")<br>L(20.3"),Y(22.4") |
|          | 6E5-43311-E2-8D    | BRACKET, SWIVEL 1<br>SOPORTE GIRATORIO 1                   |    |    | 1  | 1  | X(25.3")<br>X(25.3")                   |
| 25       | 93700-06M03        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR                     |    | 3  | 3  | 3  |                                        |
| 26       | 663-45119-00       | CAP, GREASE NIPPLE<br>TAPA DE GRASERA                      |    | 3  | 3  | 3  | AP<br>AP                               |
| 27       | 6E5-82147-00       | WIRE, LEAD 5<br>CABLE CONDUCTOR 5                          |    | 1  | 1  | 1  | L(20.3"),Y(22.4")<br>L(20.3"),Y(22.4") |
|          | 6E5-82147-20       | WIRE, LEAD 5<br>CABLE CONDUCTOR 5                          |    |    | 1  | 1  | X(25.3")<br>X(25.3")                   |
| 28       | 6G5-43144-00       | HOOK, SPRING<br>GANCHO                                     |    | 1  | 1  | 1  |                                        |
| 29       | 97095-06010        | BOLT<br>PERNO                                              |    | 1  | 1  | 1  |                                        |
| 30       | 61U-43181-00       | LEVER, TILT STOP 1<br>PALANCA TOPE INCLINACION 1           |    | 1  | 1  | 1  |                                        |
| 31       | 61U-43185-00       | LEVER, TILT STOP 2<br>PALANCA TOPE INCLINACION 2           |    | 1  | 1  | 1  |                                        |
| 32       | 90386-10M16        | BUSH<br>BUJE                                               |    | 4  | 4  | 4  |                                        |
| 33       | 6G5-43148-00       | COLLAR, DISTANCE<br>COLLAR                                 |    | 2  | 2  | 2  |                                        |
| 34       | 90249-06M19        | PIN<br>PASADOR                                             |    | 1  | 1  | 1  |                                        |
| 35       | 90387-10M05        | COLLAR<br>ESPACIADOR                                       |    | 1  | 1  | 1  |                                        |
| 36       | 91690-30020        | PIN, SPRING<br>PASADOR DE RESORTE                          |    | 2  | 2  | 2  |                                        |
| 37       | 90506-14M24        | SPRING, TENSION<br>RESORTE DE TENSION                      |    | 1  | 1  | 1  |                                        |
| 38       | 6E5-43126-02       | PIN, UPPER SHOCK MOUNT<br>PASADOR DE AMORTIGUADOR SUPERIOR |    | 1  | 1  | 1  |                                        |
| 39       | 90386-18M44        | BUSH<br>BUJE                                               |    | 2  | 2  | 2  |                                        |
| 40       | 93410-18M02        | CIRCLIP<br>SEGURO                                          |    | 1  | 1  | 1  |                                        |
| 41       | 90101-12M03        | BOLT (L:115MM)<br>TORNILLO (L:115MM)                       |    | 4  | 4  | 4  |                                        |
|          | 90101-12M03        | BOLT (L:115MM)<br>TORNILLO (L:115MM)                       |    | 6  |    |    | FOR TUNA<br>FOR TUNA                   |
| 42       | 90201-13M01        | WASHER, PLATE<br>ARANDELA PLANA                            |    | 8  | 8  | 8  |                                        |
|          | 90201-13M01        | WASHER, PLATE<br>ARANDELA PLANA                            |    | 12 |    |    | FOR TUNA<br>FOR TUNA                   |
| 43       | 90201-12M05        | WASHER, PLATE<br>ARANDELA PLANA                            |    | 4  | 4  | 4  |                                        |
|          | 90201-12M05        | WASHER, PLATE<br>ARANDELA PLANA                            |    | 6  |    |    | FOR TUNA<br>FOR TUNA                   |
| 44       | 95380-12600        | NUT<br>TUERCA                                              |    | 8  | 8  | 8  |                                        |
|          | 95380-12600        | NUT<br>TUERCA                                              |    | 12 |    |    | FOR TUNA<br>FOR TUNA                   |

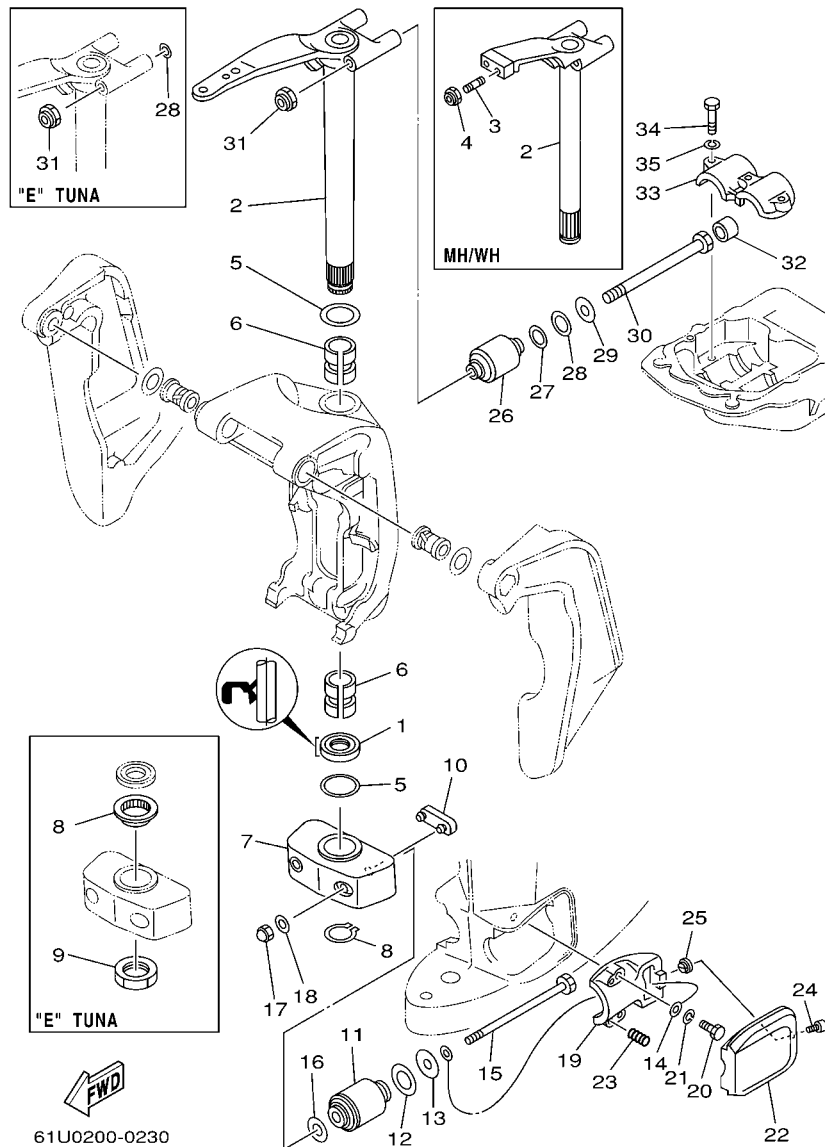


FIG. 24 BRACKET 2

SOPORTE 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                        | ET | E | WH | MH | REMARKS OBSERVACIONES                  |
|----------|--------------------|----------------------------------------------------------------|----|---|----|----|----------------------------------------|
| 1        | 93109-38M02        | OIL SEAL<br>SELLO ACEITE                                       |    | 1 | 1  | 1  |                                        |
| 2        | 6E5-42510-05-8D    | STEERING BRACKET ASSY<br>SOPORTE DIRECCION COMPL.              |    | 1 |    |    | L(20.3")<br>L(20.3")                   |
|          | 6E5-42510-11-8D    | STEERING BRACKET ASSY<br>SOPORTE DIRECCION COMPL.              |    |   | 1  | 1  | L(20.3),Y(22.4")<br>L(20.3),Y(22.4")   |
|          | 6E5-42510-61-8D    | STEERING BRACKET ASSY<br>SOPORTE DIRECCION COMPL.              |    | 1 |    |    | L(20.3")-FOR TUNA<br>L(20.3")-FOR TUNA |
|          | 6E5-42510-71-8D    | STEERING BRACKET ASSY<br>SOPORTE DIRECCION COMPL.              |    |   | 1  | 1  | X(25.3")<br>X(25.3")                   |
| 3        | 90116-10M28        | BOLT, STUD<br>ESPARRAGO                                        |    |   | 2  | 2  |                                        |
| 4        | 90185-10051        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                       |    |   | 2  | 2  |                                        |
| 5        | 90201-38M60        | WASHER, PLATE<br>ARANDELA PLANA                                |    | 2 | 2  | 2  |                                        |
|          | 90201-38M60        | WASHER, PLATE<br>ARANDELA PLANA                                |    | 1 |    |    | FOR TUNA<br>FOR TUNA                   |
| 6        | 90386-38M32        | BUSH<br>BUJE                                                   |    | 2 | 2  | 2  |                                        |
|          | 90386-38M89        | BUSH<br>BUJE                                                   |    | 2 |    |    | FOR TUNA<br>FOR TUNA                   |
| 7        | 6G5-44551-01-8D    | HOUSING, LOWER MOUNT RUBBER 1<br>CAJA AMORTIGUADOR INFERIOR HU |    | 1 | 1  | 1  |                                        |
|          | 6E5-44551-61-8D    | HOUSING, LOWER MOUNT RUBBER 1<br>CAJA AMORTIGUADOR INFERIOR HU |    | 1 |    |    | FOR TUNA<br>FOR TUNA                   |
| 8        | 93410-37M04        | CIRCLIP<br>SEGURO                                              |    | 1 | 1  | 1  |                                        |
|          | 6E5-42535-60       | WASHER, THRUST<br>RONDANA EMPUJE                               |    | 1 |    |    | FOR TUNA<br>FOR TUNA<br>FOR TUNA       |
| 9        | 6E5-42546-60       | NUT<br>TUERCA                                                  |    | 1 |    |    | FOR TUNA<br>FOR TUNA                   |
| 10       | 6E5-44575-00       | DAMPER, LOWER MOUNT RUBBER<br>AMORTIGUADOR INFERIOR            |    | 1 | 1  | 1  |                                        |
| 11       | 6E5-44555-00       | MOUNT DAMPER, LOWER SIDE<br>AMORTIGUADOR DE HULE LADO INFE     |    | 2 | 2  | 2  |                                        |
| 12       | 90202-32M19        | WASHER, PLATE<br>ARANDELA DE PLANA                             |    | 2 | 2  | 2  |                                        |
| 13       | 90201-16M55        | WASHER, PLATE<br>ARANDELA PLANA                                |    | 2 | 2  | 2  |                                        |
| 14       | 6E5-82149-00       | WIRE, LEAD 3<br>CABLE CONDUCTOR 3                              |    | 1 | 1  | 1  |                                        |
| 15       | 90109-14M34        | BOLT<br>PERNO                                                  |    | 2 | 2  | 2  |                                        |
|          | 90109-14M54        | BOLT<br>PERNO                                                  |    | 2 |    |    | FOR TUNA<br>FOR TUNA                   |
| 16       | 90201-15M58        | WASHER, PLATE<br>ARANDELA PLANA                                |    | 2 | 2  | 2  |                                        |
| 17       | 95380-14800        | NUT<br>TUERCA                                                  |    | 2 | 2  | 2  |                                        |
|          | 90185-14M00        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                       |    | 2 |    |    | FOR TUNA<br>FOR TUNA                   |
| 18       | 92995-14600        | WASHER<br>ARANDELA                                             |    | 2 | 2  | 2  |                                        |

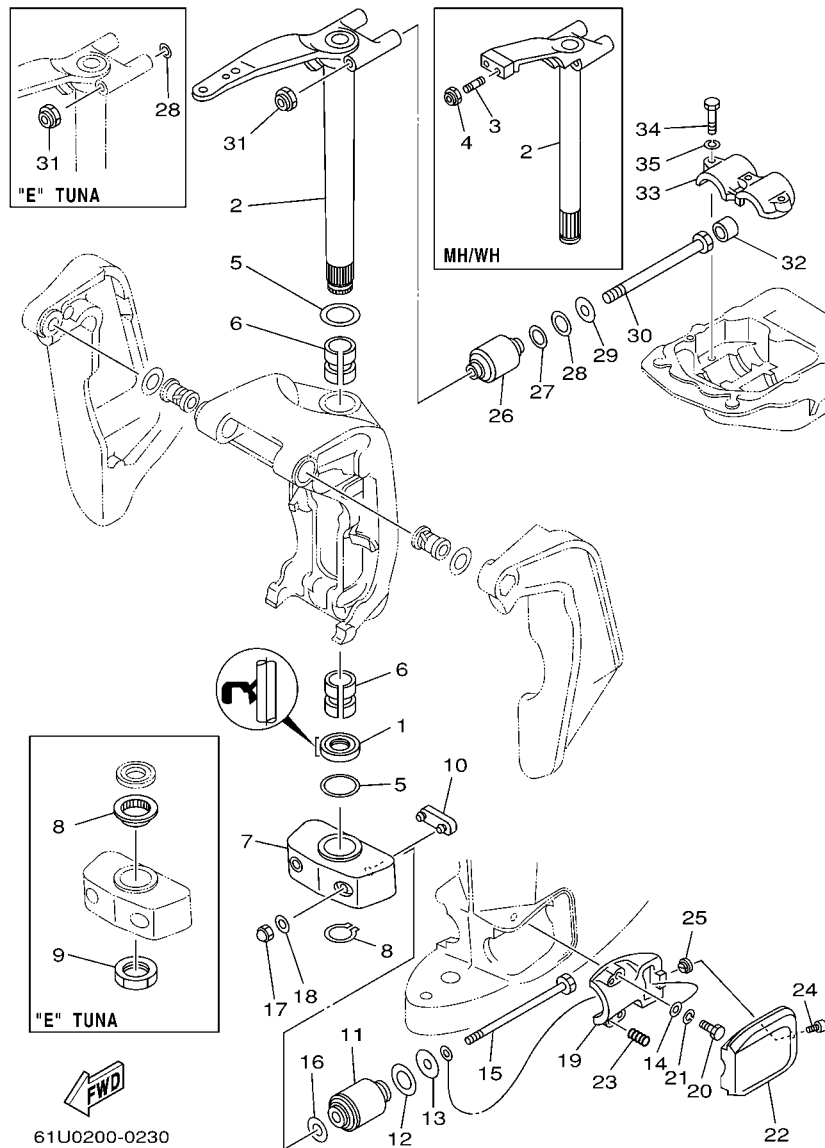
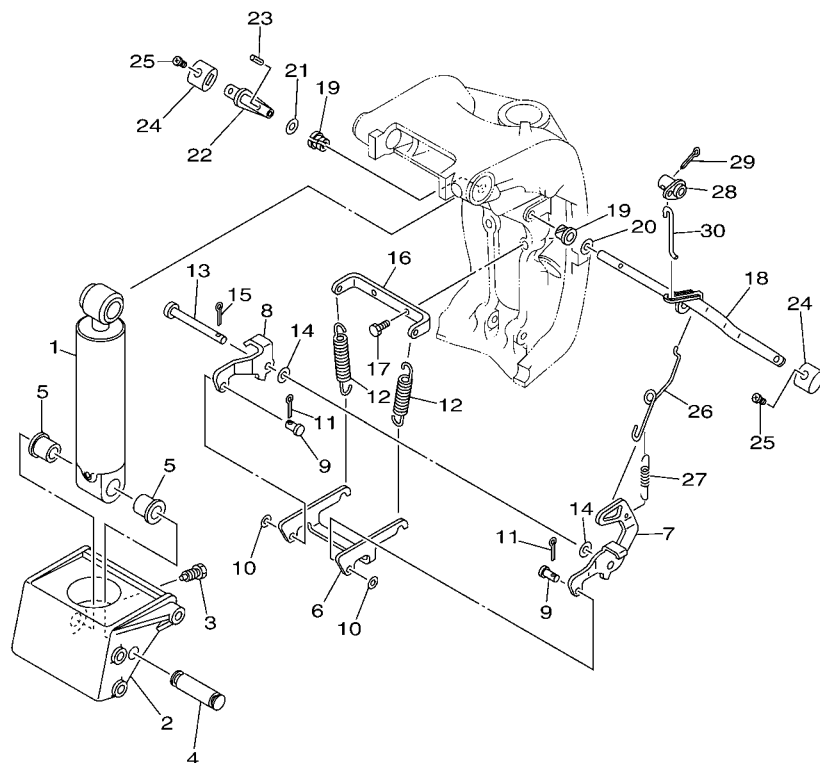


FIG. 24 BRACKET 2

SOPORTE 2

| REF. NO. | PART NO. CODIGO Nº                 | DESCRIPTION DESCRIPCION                                                                                          | ET | E      | WH     | MH     | REMARKS OBSERVACIONES                               |
|----------|------------------------------------|------------------------------------------------------------------------------------------------------------------|----|--------|--------|--------|-----------------------------------------------------|
| 19       | 6E5-44552-01-CA                    | HOUSING, LOWER MOUNT RUBBER 2<br>CAJA AMORTIGUADOR INFERIOR HU                                                   |    | 2      | 2      | 2      |                                                     |
| 20       | 97095-10045                        | BOLT<br>PERNO                                                                                                    |    | 4      | 4      | 4      |                                                     |
| 21       | 92995-10100                        | WASHER<br>ARANDELA                                                                                               |    | 4      | 4      | 4      |                                                     |
| 22       | 6E5-44553-01-8D                    | COVER, LOWER MOUNT<br>CUBIERTA, AMORTIGUADOR INFERIOR                                                            |    | 2      | 2      | 2      |                                                     |
| 23       | 90501-16M28                        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION                                                                     |    | 4      | 4      | 4      |                                                     |
| 24       | 97885-06016                        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                                                                             |    | 2      | 2      | 2      |                                                     |
| 25       | 90179-06066                        | NUT<br>TUERCA                                                                                                    |    | 2      | 2      | 2      |                                                     |
| 26       | 6E5-44514-00<br>6E5-44514-60       | MOUNT DAMPER, UPPER SIDE<br>AMORTIGUADOR LADO SUPERIOR<br>MOUNT DAMPER, UPPER SIDE<br>AMORTIGUADOR LADO SUPERIOR |    | 2<br>2 | 2<br>2 | 2<br>2 | FOR TUNA<br>FOR TUNA                                |
| 27       | 90201-26M57                        | WASHER, PLATE<br>ARANDELA PLANA                                                                                  |    | 2      | 2      | 2      |                                                     |
| 28       | 90202-26M18<br>92995-14200         | WASHER, PLATE<br>ARANDELA DE PLANA<br>WASHER<br>ARANDELA                                                         |    | 2<br>2 | 2<br>2 | 2<br>2 | FOR TUNA<br>FOR TUNA                                |
| 29       | 90201-14M56<br>90201-15M00         | WASHER, PLATE<br>ARANDELA PLANA<br>WASHER, PLATE<br>ARANDELA PLANA                                               |    | 2<br>2 | 2<br>2 | 2<br>2 | FOR TUNA<br>FOR TUNA                                |
| 30       | 90109-12007<br>90109-14M53         | BOLT<br>PERNO<br>BOLT<br>PERNO                                                                                   |    | 2<br>2 | 2<br>2 | 2<br>2 | FOR TUNA<br>FOR TUNA                                |
| 31       | 90185-12M12<br>90185-14M00         | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE<br>NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                             |    | 2<br>2 | 2<br>2 | 2<br>2 | FOR TUNA<br>FOR TUNA<br>FOR TUNA<br>EXCEPT FOR TUNA |
| 32       | 663-44575-00                       | DAMPER, LOWER MOUNT RUBBER<br>AMORTIGUADOR INFERIOR                                                              |    | 2      | 2      | 2      |                                                     |
| 33       | 6E5-44511-00-94<br>6E5-44511-60-CA | COVER, UPPER MOUNT<br>CUBIERTA AMORTIGUADOR SUPERIOR<br>COVER, UPPER MOUNT<br>CUBIERTA AMORTIGUADOR SUPERIOR     |    | 1<br>1 | 1<br>1 | 1<br>1 | FOR TUNA<br>FOR TUNA                                |
| 34       | 97095-10045                        | BOLT<br>PERNO                                                                                                    |    | 3      | 3      | 3      |                                                     |
| 35       | 92995-10100                        | WASHER<br>ARANDELA                                                                                               |    | 3      | 3      | 3      |                                                     |



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**FIG. 25 BRACKET 3**

**SOPORTE 3**

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                  | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|----------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6E5-43107-01       | SHOCK ABSORBER SUB-ASSY<br>AMORTIGUADOR COMPL            |    | 1 | 1  | 1  |                       |
| 2        | 6E5-43128-00-8D    | SPACER, CLAMP BRACKET<br>ESPACIADOR ABRAZADERA SOPORTE   |    | 1 | 1  | 1  |                       |
| 3        | 90109-06M07        | BOLT<br>PERNO                                            |    | 1 | 1  | 1  |                       |
| 4        | 6E5-43124-00       | PIN, LOWER SHOCK MOUNT<br>PASADOR DE AMORTIGUADOR INFERI |    | 1 | 1  | 1  |                       |
| 5        | 90386-18M44        | BUSH<br>BUJE                                             |    | 2 | 2  | 2  |                       |
| 6        | 6E5-43613-00       | ARM, TILT LOCK<br>BRAZO DE SEGURO DE INCLINACION         |    | 1 | 1  | 1  |                       |
| 7        | 6E5-43614-00       | PLATE, TILT LOCK<br>PLACA DE SEGURO DE INCLINACION       |    | 1 | 1  | 1  |                       |
| 8        | 6E5-43615-00       | PLATE, TILT LOCK<br>PLACA DE SEGURO DE INCLINACION       |    | 1 | 1  | 1  |                       |
| 9        | 90240-06M07        | PIN, CLEVIS<br>PASADOR CON HOYO                          |    | 2 | 2  | 2  |                       |
| 10       | 92990-06600        | WASHER, PLATE<br>ARANDELA PLANA                          |    | 2 | 2  | 2  |                       |
| 11       | 91490-25012        | PIN, COTTER<br>CHAVETA                                   |    | 2 | 2  | 2  |                       |
| 12       | 90506-23M10        | SPRING, TENSION<br>RESORTE DE TENSION                    |    | 2 | 2  | 2  |                       |
| 13       | 6E5-43659-00       | SHAFT, REVERSE LOCK<br>EJE SEGURO DE REVERSA             |    | 1 | 1  | 1  |                       |
| 14       | 92990-08600        | WASHER, PLATE<br>ARANDELA PLANA                          |    | 2 | 2  | 2  |                       |
| 15       | 91490-25012        | PIN, COTTER<br>CHAVETA                                   |    | 1 | 1  | 1  |                       |
| 16       | 6E5-43679-00       | STOPPER, HOOK<br>TAPON                                   |    | 1 | 1  | 1  |                       |
| 17       | 97095-06016        | BOLT<br>PERNO                                            |    | 2 | 2  | 2  |                       |
| 18       | 6E5-43630-01       | TILT LEVER ASSY<br>PLANCA DE INCLINACION COMPL           |    | 1 | 1  | 1  |                       |
| 19       | 90386-08032        | BUSH<br>BUJE                                             |    | 2 | 2  | 2  |                       |
| 20       | 90202-08M08        | WASHER, PLATE<br>ARANDELA DE PLANA                       |    | 1 | 1  | 1  |                       |
| 21       | 92990-08600        | WASHER, PLATE<br>ARANDELA PLANA                          |    | 1 | 1  | 1  |                       |
| 22       | 61U-43631-00       | LEVER, TILT<br>PALANCA DE INCLINACION                    |    | 1 | 1  | 1  |                       |
| 23       | 90254-03003        | PIN, SPRING<br>PASADOR DE TIPO A RESORTE                 |    | 1 | 1  | 1  |                       |
| 24       | 6E5-43317-00       | GRIP<br>MANGO                                            |    | 2 | 2  | 2  |                       |
| 25       | 90152-05M00        | SCREW, COUNTERSUNK<br>TORNILLO EMBUTIDO                  |    | 2 | 2  | 2  |                       |
| 26       | 6E5-43616-00       | ROD, TILT LOCK<br>VARILLA SEGURO DE INCLINACION          |    | 1 | 1  | 1  |                       |
| 27       | 90506-09M09        | SPRING, TENSION<br>RESORTE DE TENSION                    |    | 1 | 1  | 1  |                       |



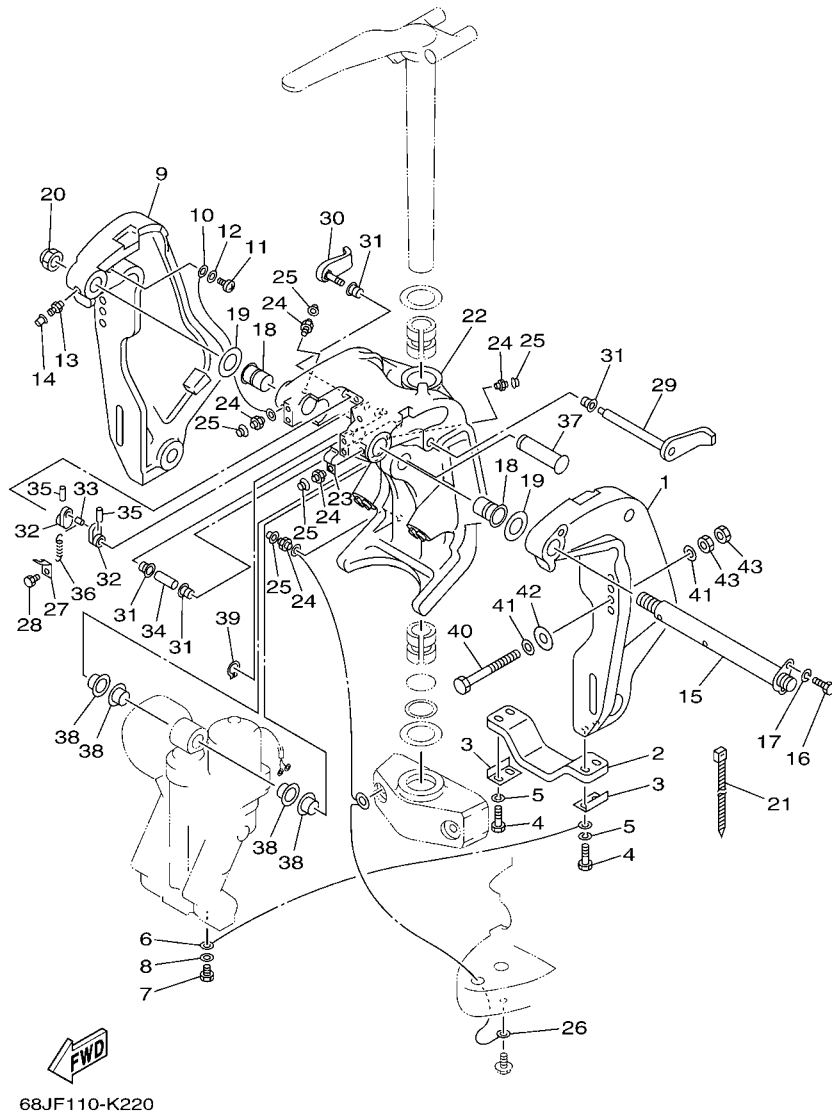
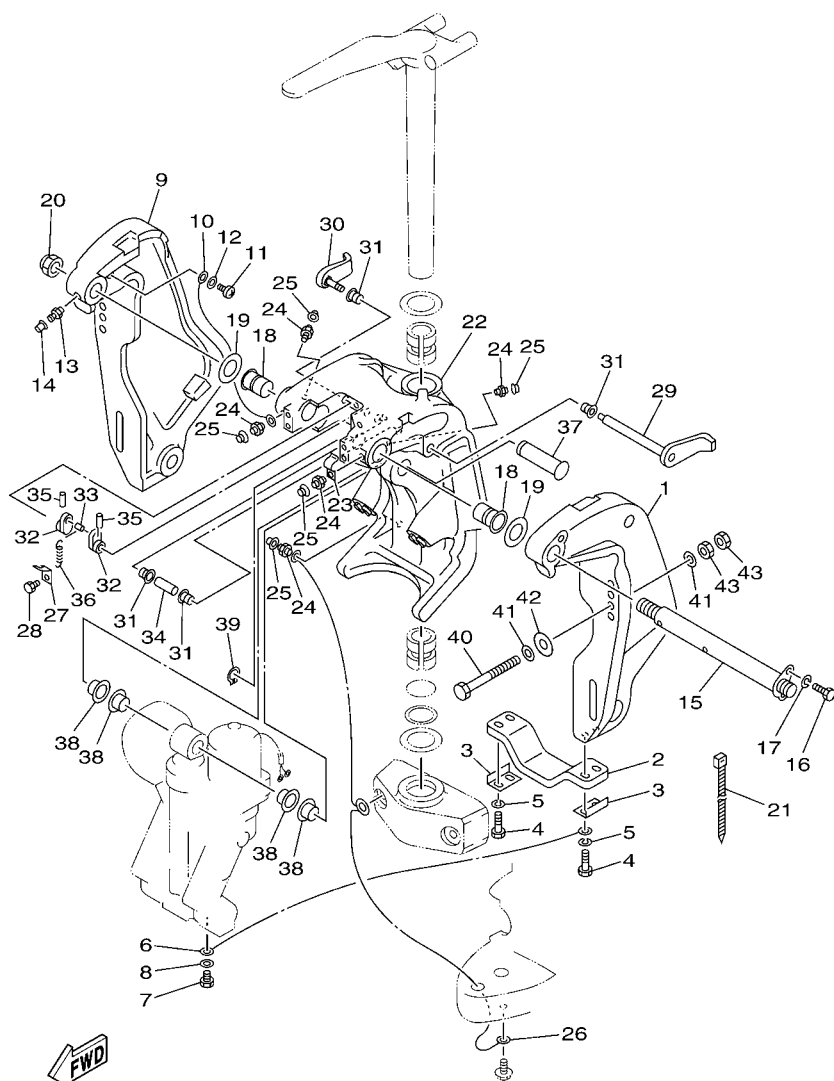


FIG. 26 BRACKET 4

SOPORTE 4

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                               | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 64E-43111-02-8D    | BRACKET, CLAMP 1<br>SOPORTE DE LA ABRAZADERA 1        | 1  |   |    |    |                       |
| 2        | 6G5-45251-02       | ANODE<br>CATODE                                       | 1  |   |    |    |                       |
| 3        | 6G5-44526-00       | PLATE<br>PLACA 1                                      | 2  |   |    |    |                       |
| 4        | 97095-06030        | BOLT<br>PERNO                                         | 4  |   |    |    |                       |
| 5        | 92995-06100        | WASHER, SPRING<br>ARANDELA                            | 4  |   |    |    |                       |
| 6        | 6E5-82148-00       | WIRE, LEAD 4<br>CABLE CONDUCTOR 4                     | 1  |   |    |    |                       |
| 7        | 97095-06010        | BOLT<br>PERNO                                         | 1  |   |    |    |                       |
| 8        | 92995-06600        | WASHER<br>ARANDELA                                    | 1  |   |    |    |                       |
| 9        | 64E-43112-02-8D    | BRACKET, CLAMP 2<br>SOPORTE DE LA ABRAZADERA 2        | 1  |   |    |    |                       |
| 10       | 6E5-82148-00       | WIRE, LEAD 4<br>CABLE CONDUCTOR 4                     | 1  |   |    |    |                       |
| 11       | 97885-06012        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                  | 1  |   |    |    |                       |
| 12       | 92995-06600        | WASHER<br>ARANDELA                                    | 1  |   |    |    |                       |
| 13       | 93700-06M03        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR                | 1  |   |    |    |                       |
| 14       | 663-45119-00       | CAP, GREASE NIPPLE<br>TAPA DE GRASERA                 | 1  |   |    |    | AP<br>AP              |
| 15       | 64E-43131-01       | BOLT, CLAMP BRACKET<br>TORNILLO DE ABRAZADERA DEL SOP | 1  |   |    |    |                       |
| 16       | 97095-08020        | BOLT<br>PERNO                                         | 1  |   |    |    |                       |
| 17       | 92995-08100        | WASHER<br>ARANDELA                                    | 1  |   |    |    |                       |
| 18       | 90386-25M31        | BUSH<br>BUJE                                          | 2  |   |    |    |                       |
| 19       | 90201-26M59        | WASHER, PLATE<br>ARANDELA PLANA                       | 2  |   |    |    |                       |
| 20       | 90185-22M11        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE              | 1  |   |    |    |                       |
| 21       | 90465-11M10        | CLAMP<br>BRIDA                                        | 1  |   |    |    |                       |
| 22       | 64E-43311-10-8D    | BRACKET, SWIVEL 1<br>SOPORTE GIRATORIO 1              | 1  |   |    |    | L(20.3")<br>L(20.3")  |
|          | 64E-43311-20-8D    | BRACKET, SWIVEL 1<br>SOPORTE GIRATORIO 1              | 1  |   |    |    | X(25.3")<br>X(25.3")  |
| 23       | 90465-08M63        | CLAMP<br>BRIDA                                        | 1  |   |    |    |                       |
| 24       | 93700-06M03        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR                | 5  |   |    |    |                       |
| 25       | 663-45119-00       | CAP, GREASE NIPPLE<br>TAPA DE GRASERA                 | 5  |   |    |    | AP<br>AP              |
| 26       | 6E5-82147-00       | WIRE, LEAD 5<br>CABLE CONDUCTOR 5                     | 1  |   |    |    | L(20.3")<br>L(20.3")  |



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FIG. 26 BRACKET 4

SOPORTE 4

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                    | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------------|----|---|----|----|-----------------------|
| 26       | 6E5-82147-20       | WIRE, LEAD 5<br>CABLE CONDUCTOR 5                          | 1  |   |    |    | X(25.3")<br>X(25.3")  |
| 27       | 6G5-43144-00       | HOOK, SPRING<br>GANCHO                                     | 1  |   |    |    |                       |
| 28       | 97095-06010        | BOLT<br>PERNO                                              | 1  |   |    |    |                       |
| 29       | 6G5-43181-02       | LEVER, TILT STOP 1<br>PALANCA TOPE INCLINACION 1           | 1  |   |    |    |                       |
| 30       | 6G5-43185-02       | LEVER, TILT STOP 2<br>PALANCA TOPE INCLINACION 2           | 1  |   |    |    |                       |
| 31       | 90386-10M16        | BUSH<br>BUJE                                               | 4  |   |    |    |                       |
| 32       | 6G5-43148-00       | COLLAR, DISTANCE<br>COLLAR                                 | 2  |   |    |    |                       |
| 33       | 90249-06M19        | PIN<br>PASADOR                                             | 1  |   |    |    |                       |
| 34       | 90387-10M05        | COLLAR<br>ESPACIADOR                                       | 1  |   |    |    |                       |
| 35       | 91690-30020        | PIN, SPRING<br>PASADOR DE RESORTE                          | 2  |   |    |    |                       |
| 36       | 90506-14M24        | SPRING, TENSION<br>RESORTE DE TENSION                      | 1  |   |    |    |                       |
| 37       | 64E-43126-00       | PIN, UPPER SHOCK MOUNT<br>PASADOR DE AMORTIGUADOR SUPERIOR | 1  |   |    |    |                       |
| 38       | 90386-22M98        | BUSH<br>BUJE                                               | 4  |   |    |    |                       |
| 39       | 93410-22M11        | CIRCLIP<br>SEGURO                                          | 1  |   |    |    |                       |
| 40       | 90101-12M03        | BOLT (L:115MM)<br>TORNILLO (L:115MM)                       | 4  |   |    |    |                       |
|          | 90101-12M03        | BOLT (L:115MM)<br>TORNILLO (L:115MM)                       | 6  |   |    |    | FOR TUNA<br>FOR TUNA  |
| 41       | 90201-13M01        | WASHER, PLATE<br>ARANDELA PLANA                            | 8  |   |    |    |                       |
|          | 90201-13M01        | WASHER, PLATE<br>ARANDELA PLANA                            | 12 |   |    |    | FOR TUNA<br>FOR TUNA  |
| 42       | 90201-12M05        | WASHER, PLATE<br>ARANDELA PLANA                            | 4  |   |    |    |                       |
|          | 90201-12M05        | WASHER, PLATE<br>ARANDELA PLANA                            | 6  |   |    |    | FOR TUNA<br>FOR TUNA  |
| 43       | 95380-12600        | NUT<br>TUERCA                                              | 8  |   |    |    |                       |
|          | 95380-12600        | NUT<br>TUERCA                                              | 12 |   |    |    | FOR TUNA<br>FOR TUNA  |

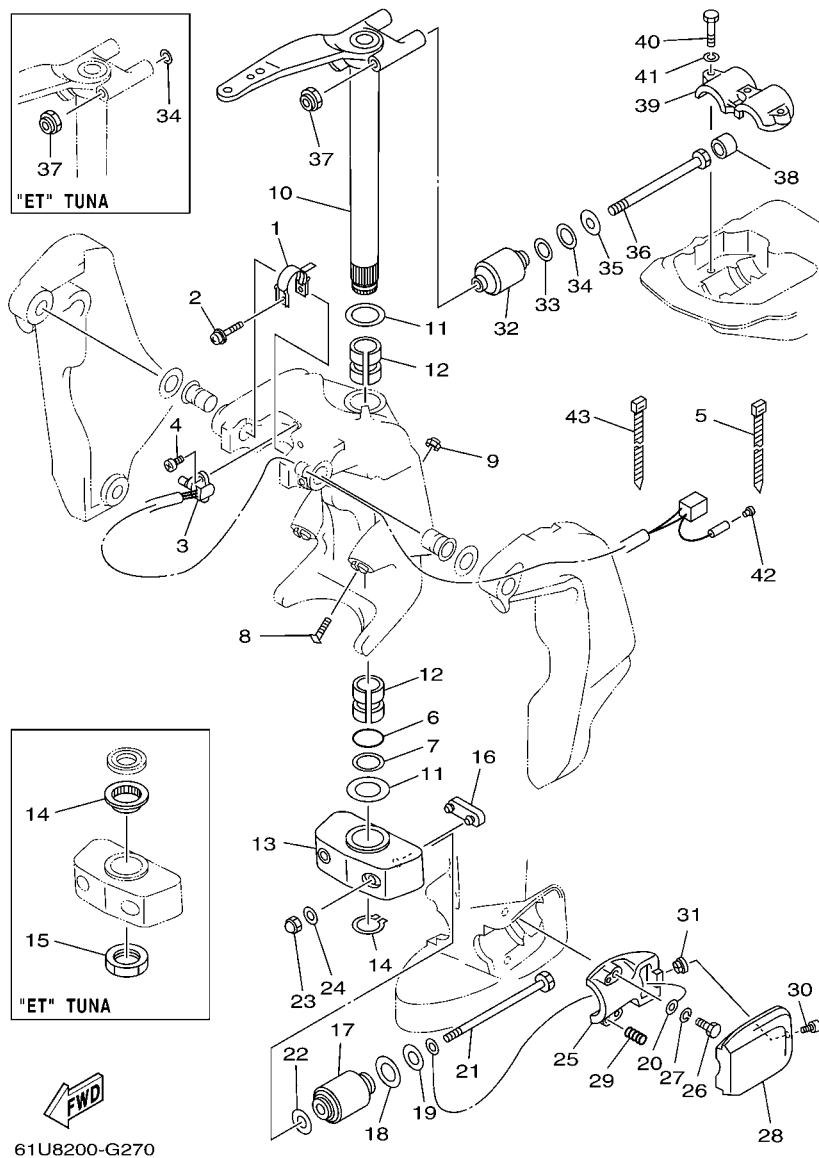


FIG. 27 BRACKET 5

SOPORTE 5

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                        | ET | E | WH | MH | REMARKS OBSERVACIONES                  |
|----------|--------------------|----------------------------------------------------------------|----|---|----|----|----------------------------------------|
| 1        | 64E-43139-10       | CAM, TRIM SENDER<br>LEVA TRANSMISOR DE INCLINDOR               | 1  |   |    |    |                                        |
| 2        | 90159-05059        | SCREW, WITH WASHER<br>TORNILLO CON VALONA                      | 1  |   |    |    |                                        |
| 3        | 64E-83672-03       | TRIM SENDER<br>TRANSMISOR DE INCLINADOR                        | 1  |   |    |    |                                        |
| 4        | 97885-06016        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                           | 2  |   |    |    |                                        |
| 5        | 90465-11M10        | CLAMP<br>BRIDA                                                 | 3  |   |    |    |                                        |
| 6        | 93210-37MH7        | O-RING<br>ANILLO O                                             | 1  |   |    |    |                                        |
| 7        | 90202-40M47        | WASHER, PLATE<br>ARANDELA DE PLANA                             | 1  |   |    |    |                                        |
| 8        | 61A-43376-00       | BOLT, THRUST RECEIVER<br>TORNILLO RECEPTOR                     | 2  |   |    |    |                                        |
| 9        | 95780-10300        | NUT, FLANGE<br>TUERCA                                          | 2  |   |    |    |                                        |
| 10       | 6E5-42510-05-8D    | STEERING BRACKET ASSY<br>SOPORTE DIRECCION COMPL.              | 1  |   |    |    | L(20.3")<br>L(20.3")                   |
|          | 6E5-42510-25-8D    | STEERING BRACKET ASSY<br>SOPORTE DIRECCION COMPL.              | 1  |   |    |    | X(25.3")<br>X(25.3")                   |
|          | 6E5-42510-61-8D    | STEERING BRACKET ASSY<br>SOPORTE DIRECCION COMPL.              | 1  |   |    |    | L(20.3")-FOR TUNA<br>L(20.3")-FOR TUNA |
| 11       | 90201-38M60        | WASHER, PLATE<br>ARANDELA PLANA                                | 2  |   |    |    |                                        |
|          | 90201-38M60        | WASHER, PLATE<br>ARANDELA PLANA                                | 1  |   |    |    | FOR TUNA<br>FOR TUNA                   |
| 12       | 90386-38M32        | BUSH<br>BUJE                                                   | 2  |   |    |    |                                        |
|          | 90386-38M89        | BUSH<br>BUJE                                                   | 2  |   |    |    | FOR TUNA<br>FOR TUNA                   |
| 13       | 6G5-44551-01-8D    | HOUSING, LOWER MOUNT RUBBER 1<br>CAJA AMORTIGUADOR INFERIOR HU | 1  |   |    |    |                                        |
|          | 6E5-44551-61-8D    | HOUSING, LOWER MOUNT RUBBER 1<br>CAJA AMORTIGUADOR INFERIOR HU | 1  |   |    |    | FOR TUNA<br>FOR TUNA                   |
| 14       | 93410-37M04        | CIRCLIP<br>SEGURO                                              | 1  |   |    |    |                                        |
|          | 6E5-42535-60       | WASHER, THRUST<br>RONDANA EMPUJE                               | 1  |   |    |    | FOR TUNA<br>FOR TUNA                   |
| 15       | 6E5-42546-60       | NUT<br>TUERCA                                                  | 1  |   |    |    | FOR TUNA<br>FOR TUNA                   |
| 16       | 6E5-44575-00       | DAMPER, LOWER MOUNT RUBBER<br>AMORTIGUADOR INFERIOR            | 1  |   |    |    |                                        |
| 17       | 6E5-44555-00       | MOUNT DAMPER, LOWER SIDE<br>AMORTIGUADOR DE HULE LADO INFE     | 2  |   |    |    |                                        |
| 18       | 90202-32M19        | WASHER, PLATE<br>ARANDELA DE PLANA                             | 2  |   |    |    |                                        |
| 19       | 90201-16M55        | WASHER, PLATE<br>ARANDELA PLANA                                | 2  |   |    |    |                                        |
| 20       | 6E5-82149-00       | WIRE, LEAD 3<br>CABLE CONDUCTOR 3                              | 1  |   |    |    |                                        |
| 21       | 90109-14M34        | BOLT<br>PERNO                                                  | 2  |   |    |    |                                        |

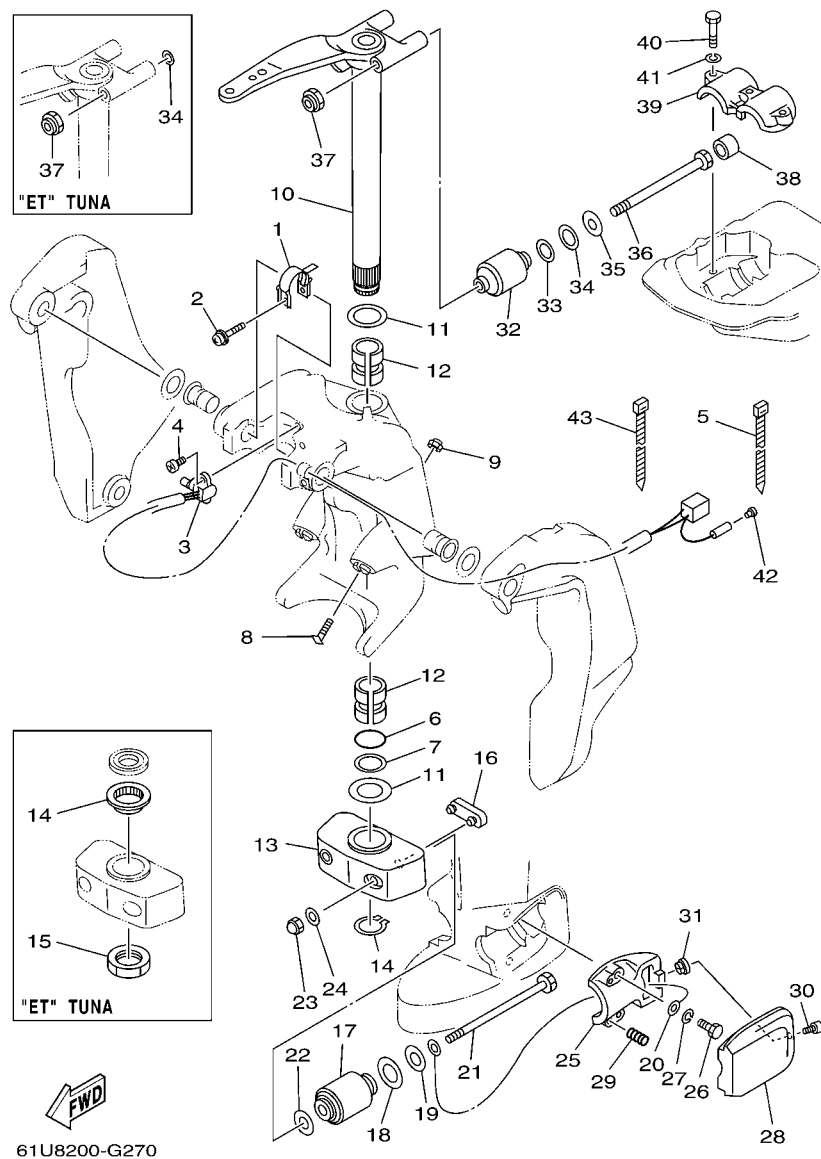


FIG. 27 BRACKET 5

SOPORTE 5

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                     | ET | E | WH | MH | REMARKS OBSERVACIONES           |
|----------|--------------------|-------------------------------------------------------------|----|---|----|----|---------------------------------|
| 21       | 90109-14M54        | BOLT PERNO                                                  | 2  |   |    |    | FOR TUNA FOR TUNA               |
| 22       | 90201-15M58        | WASHER, PLATE ARANDELA PLANA                                | 2  |   |    |    |                                 |
| 23       | 95380-14800        | NUT TUERCA                                                  | 2  |   |    |    |                                 |
|          | 90185-14M00        | NUT, SELF-LOCKING TUERCA AUTOBLOCANTE                       | 2  |   |    |    | FOR TUNA FOR TUNA               |
| 24       | 92995-14600        | WASHER ARANDELA                                             | 2  |   |    |    |                                 |
| 25       | 6E5-44552-01-CA    | HOUSING, LOWER MOUNT RUBBER 2 CAJA AMORTIGUADOR INFERIOR HU | 2  |   |    |    |                                 |
| 26       | 97095-10045        | BOLT PERNO                                                  | 4  |   |    |    |                                 |
| 27       | 92995-10100        | WASHER ARANDELA                                             | 4  |   |    |    |                                 |
| 28       | 6E5-44553-01-8D    | COVER, LOWER MOUNT CUBIERTA,AMORTIGUADOR INFERIOR           | 2  |   |    |    |                                 |
| 29       | 90501-16M28        | SPRING, COMPRESSION RESORTE DE COMPRESION                   | 4  |   |    |    |                                 |
| 30       | 97885-06016        | SCREW, PAN HEAD TORNILLO A MUESCA                           | 2  |   |    |    |                                 |
| 31       | 90179-06066        | NUT TUERCA                                                  | 2  |   |    |    |                                 |
| 32       | 6E5-44514-00       | MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR         | 2  |   |    |    |                                 |
|          | 6E5-44514-60       | MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR         | 2  |   |    |    | FOR TUNA FOR TUNA               |
| 33       | 90201-26M57        | WASHER, PLATE ARANDELA PLANA                                | 2  |   |    |    |                                 |
| 34       | 90202-26M18        | WASHER, PLATE ARANDELA DE PLANA                             | 2  |   |    |    |                                 |
|          | 92995-14200        | WASHER ARANDELA                                             | 2  |   |    |    | FOR TUNA FOR TUNA               |
| 35       | 90201-14M56        | WASHER, PLATE ARANDELA PLANA                                | 2  |   |    |    |                                 |
|          | 90201-15M00        | WASHER, PLATE ARANDELA PLANA                                | 2  |   |    |    | FOR TUNA FOR TUNA               |
| 36       | 90109-12007        | BOLT PERNO                                                  | 2  |   |    |    |                                 |
|          | 90109-14M53        | BOLT PERNO                                                  | 2  |   |    |    | FOR TUNA FOR TUNA               |
| 37       | 90185-12M12        | NUT, SELF-LOCKING TUERCA AUTOBLOCANTE                       | 2  |   |    |    |                                 |
|          | 90185-14M00        | NUT, SELF-LOCKING TUERCA AUTOBLOCANTE                       | 2  |   |    |    | FOR TUNA FOR TUNA               |
| 38       | 663-44575-00       | DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR            | 2  |   |    |    | EXCEPT FOR TUNA EXCEPT FOR TUNA |
| 39       | 6E5-44511-00-94    | COVER, UPPER MOUNT CUBIERTA AMORTIGUADOR SUPERIOR           | 1  |   |    |    |                                 |
|          | 6E5-44511-60-CA    | COVER, UPPER MOUNT CUBIERTA AMORTIGUADOR SUPERIOR           | 1  |   |    |    | FOR TUNA FOR TUNA               |
| 40       | 97095-10045        | BOLT PERNO                                                  | 3  |   |    |    |                                 |



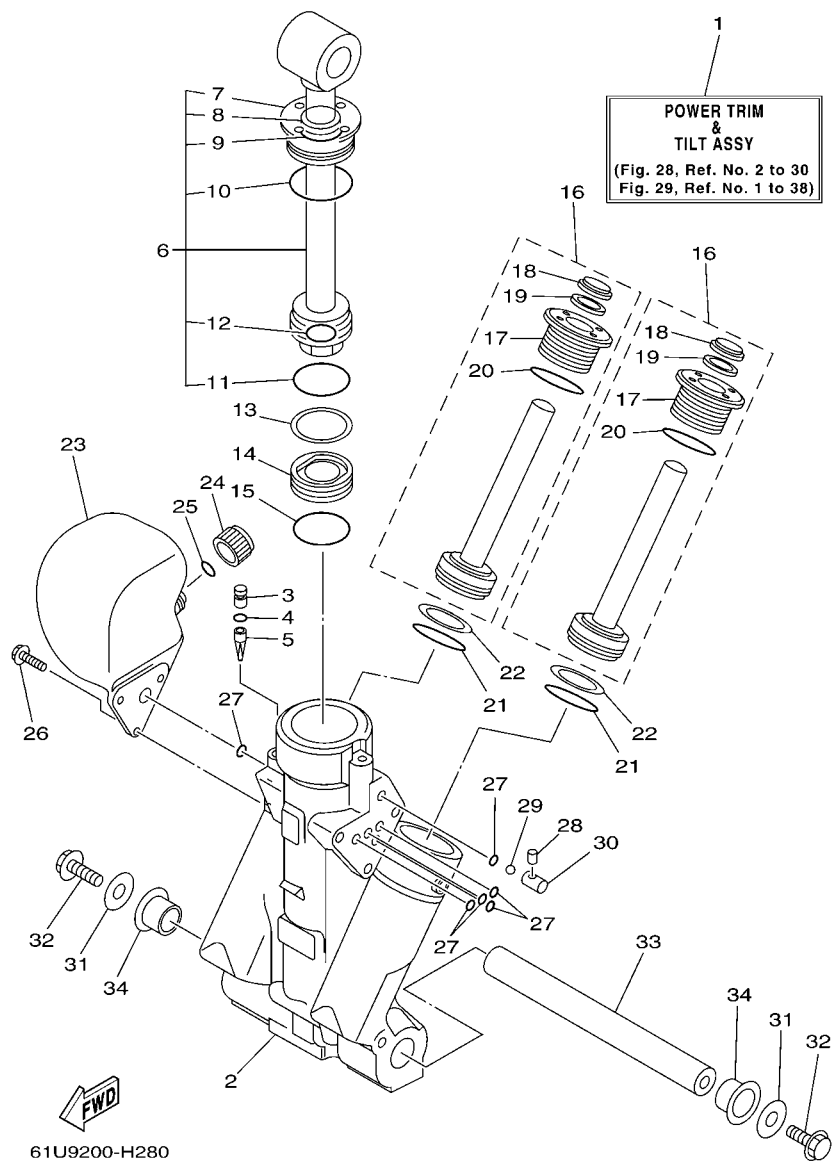
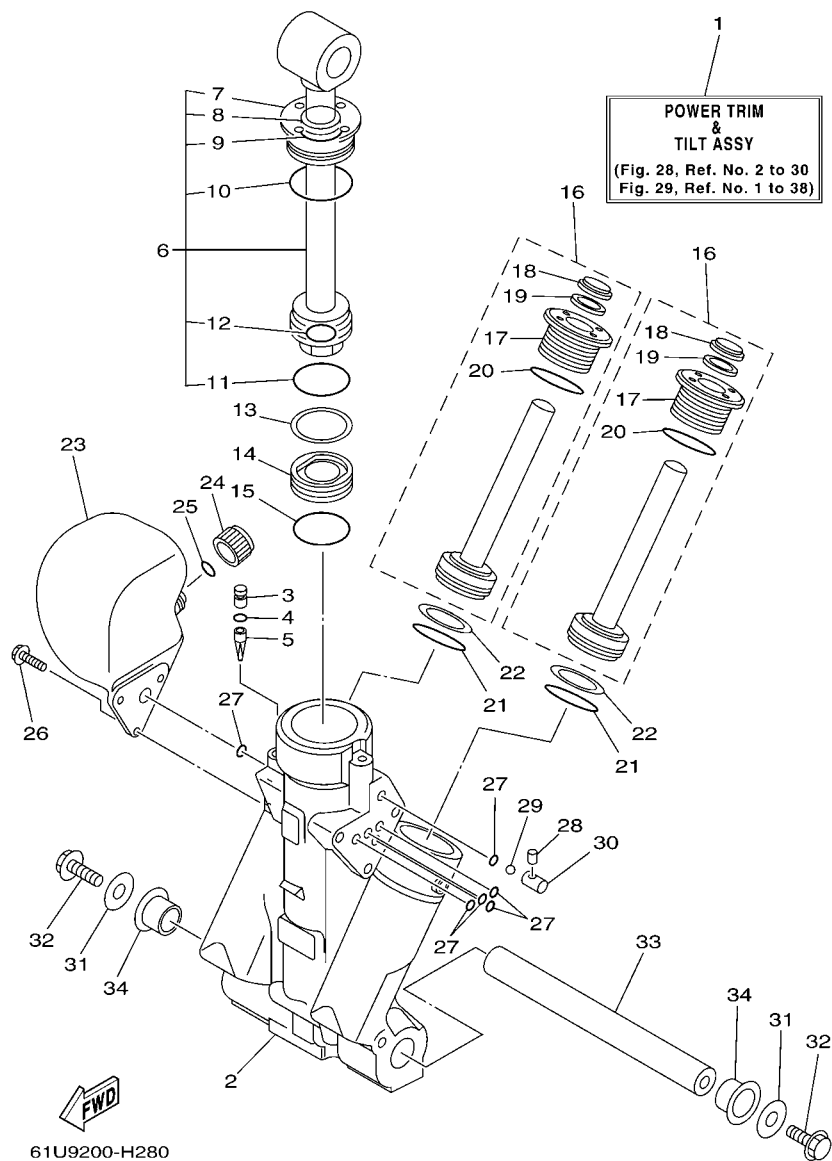


FIG. 28 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                  | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|----------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 64E-43800-05       | POWER TRIM & TILT ASSY<br>ELEVADOR HIDRAULICO COMPL.     | 1  |   |    |    |                       |
| 2        | 64E-43825-03       | HOUSING, TRIM & TILT<br>CAJA INCLINACION Y ADRNO         | 1  |   |    |    |                       |
| 3        | 6AW-4388J-00       | PLUG 2<br>TAPON 2                                        | 1  |   |    |    |                       |
| 4        | 93210-10M74        | O-RING<br>ANILLO O                                       | 1  |   |    |    |                       |
| 5        | 64E-43817-00       | FILTER 2<br>FILTRO 2                                     | 1  |   |    |    |                       |
| 6        | 64E-43810-02       | TILT PISTON SUB ASSY<br>ELEVADOR SUB-PISTON COMPL.       | 1  |   |    |    |                       |
| 7        | 64E-43811-02       | .SCREW, CYLINDER END<br>.TORNILLO CILINDRO EXTREMO       | 1  |   |    |    |                       |
| 8        | 64E-43898-00       | .SEAL, DUST 2<br>.SELLO ANTIPOLVO                        | 1  |   |    |    |                       |
| 9        | 64E-43867-00       | .O-RING<br>.ANILLO EN O 7                                | 1  |   |    |    |                       |
| 10       | 64E-43866-00       | .O-RING<br>.ANILLO EN O 6                                | 1  |   |    |    |                       |
| 11       | 6E5-43862-00       | .O-RING<br>.ANILLO EN O 2                                | 1  |   |    |    |                       |
| 12       | 64E-43883-00       | .O-RING<br>.ANILLO EN O 10                               | 1  |   |    |    |                       |
| 13       | 6E5-43872-00       | RING, BACK UP<br>ANILLO                                  | 1  |   |    |    |                       |
| 14       | 6E5-43814-02       | PISTON, FREE<br>PISTON LIBRE                             | 1  |   |    |    |                       |
| 15       | 6E5-43862-00       | O-RING<br>ANILLO EN O 2                                  | 1  |   |    |    |                       |
| 16       | 64E-43820-02       | TRIM PISTON SUB ASSY<br>ELEVADOR PISTON COMPL.           | 2  |   |    |    |                       |
| 17       | 64E-43821-02       | .SCREW, TRIM CYLINDER END<br>.TORNILLO CILINDURO EXTREMO | 1  |   |    |    |                       |
| 18       | 64E-43822-00       | .SEAL, TRIM DUST<br>.SELLO DE POLVO                      | 1  |   |    |    |                       |
| 19       | 64E-4384J-00       | .SEAL, TRIM DOWN<br>.SELLO                               | 1  |   |    |    |                       |
| 20       | 6G5-43864-00       | .O-RING<br>.ANILLO EN O 4                                | 1  |   |    |    |                       |
| 21       | 6E5-43864-00       | O-RING<br>ANILLO EN O 4                                  | 2  |   |    |    |                       |
| 22       | 6E5-43874-01       | RING, BACK UP<br>ANILLO                                  | 2  |   |    |    |                       |
| 23       | 64E-43828-01       | BODY, RESERVOIR<br>CUERPO DEPOSITO                       | 1  |   |    |    |                       |
| 24       | 64E-43829-01       | PLUG, RESERVOIR<br>TAPON DEPOSITO                        | 1  |   |    |    |                       |
| 25       | 64E-43897-00       | O-RING<br>ANILLO EN O                                    | 1  |   |    |    |                       |
| 26       | 64E-4388E-01       | BOLT ,SCREW (L:14MM)<br>PERNO (L:14MM)                   | 3  |   |    |    |                       |
| 27       | 64E-43869-00       | O-RING<br>ANILLO EN O 9                                  | 6  |   |    |    |                       |



**FIG. 28 POWER TRIM & TILT ASSY 1      COMPONENT Y PODER VARILLA 1**

[illegible]

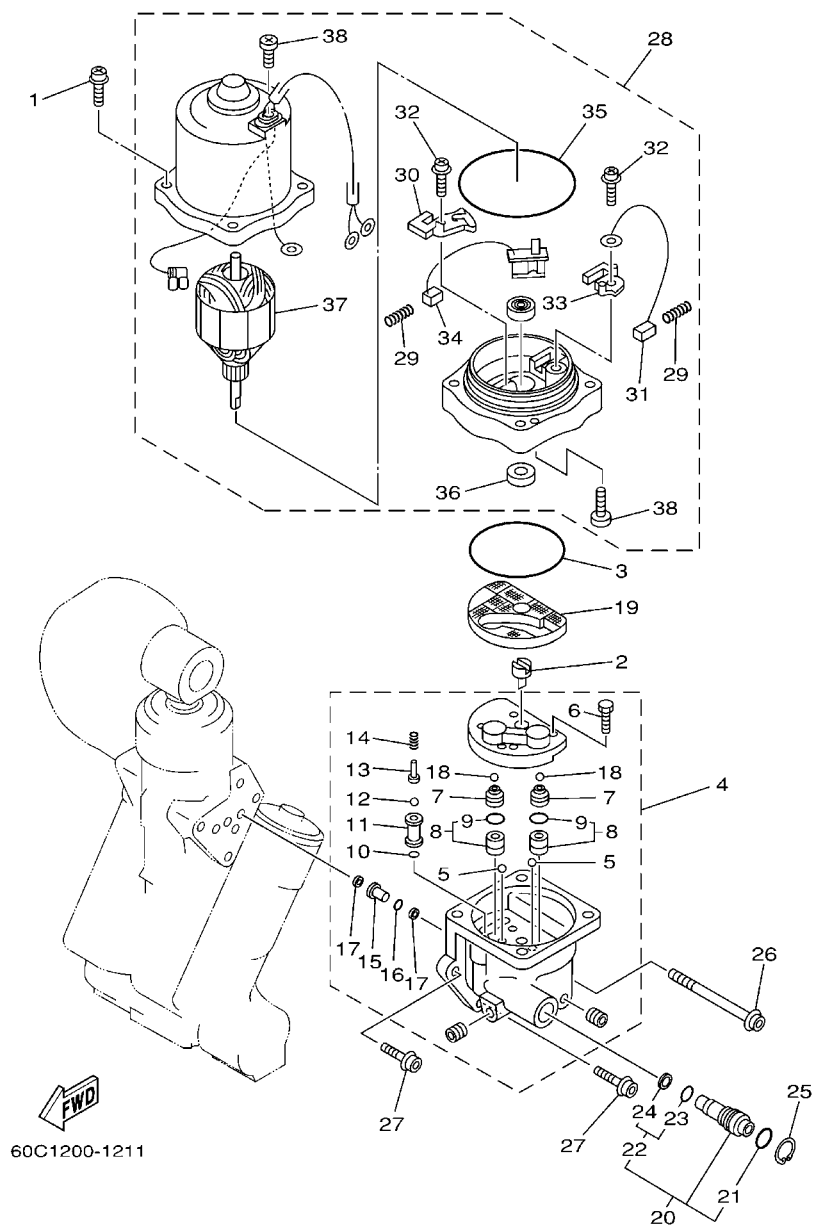
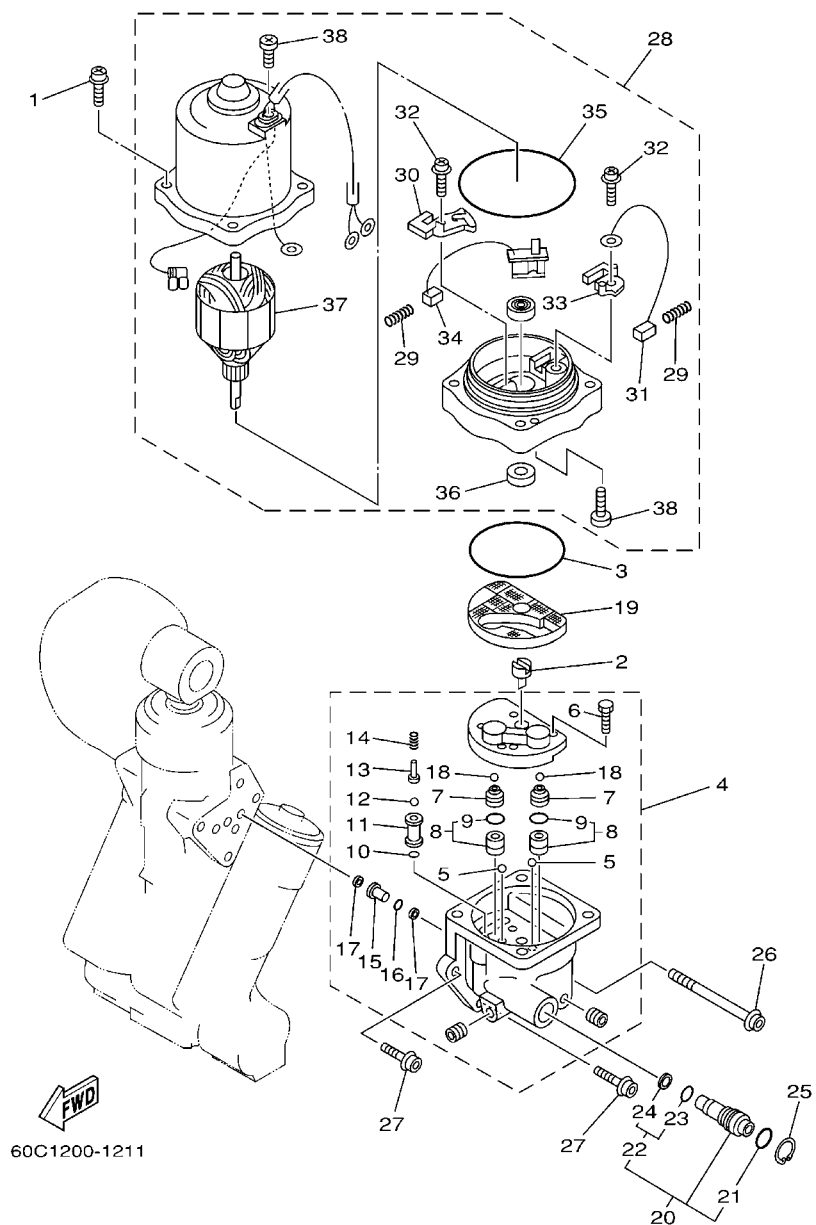


FIG. 29 POWER TRIM & TILT ASSY 2 COMPONER Y PODER VARILLA 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                             | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 64E-4388E-11       | BOLT ,SCREW (L:34.7MM)<br>PERNO (L:34.7MM)          | 4  |   |    |    |                       |
| 2        | 64E-43831-00       | CONNECTOR, SHAFT<br>CONEXION EJE                    | 1  |   |    |    |                       |
| 3        | 64E-43868-00       | O-RING<br>ANILLO EN O 8                             | 1  |   |    |    |                       |
| 4        | 64E-43830-01       | GEAR PUMP ASSY<br>ENGRANAJE BOMBA COMPL.            | 1  |   |    |    |                       |
| 5        | 72X-43858-00       | .BALL<br>.ESFERA                                    | 2  |   |    |    |                       |
| 6        | 64E-43843-00       | .SCREW, VALVE LOCK<br>.TORNILLO                     | 4  |   |    |    |                       |
| 7        | 6AW-43841-00       | .PISTON, SHUTTLE<br>.PISTON                         | 2  |   |    |    |                       |
| 8        | 64E-43802-00       | .VALVE SUB ASSY<br>.VALVULA PRINCIPAL COMPL.        | 2  |   |    |    |                       |
| 9        | 6E5-43896-00       | ..O-RING<br>..ANILLO EN O                           | 1  |   |    |    |                       |
| 10       | 6G5-43863-00       | .O-RING<br>.ANILLO EN O 3                           | 1  |   |    |    |                       |
| 11       | 64E-43851-00       | .SEAT, RELIEF VALVE<br>.ASIENTO VALVULA DE DESCARGA | 1  |   |    |    |                       |
| 12       | 64E-43858-00       | .BALL<br>.ESFERA                                    | 1  |   |    |    |                       |
| 13       | 64E-43859-00       | .PIN, VALVE SUPPORT<br>.PASADOR VALVULA SOPORTE     | 1  |   |    |    |                       |
| 14       | 64E-43855-00       | .SPRING, UP RELIEF<br>.RESORTE SEGURIDAD SUPERIOR   | 1  |   |    |    |                       |
| 15       | 64E-43850-00       | .VALVE SUB ASSY<br>.VALVULA COMPL.                  | 1  |   |    |    |                       |
| 16       | 64E-43865-00       | .O-RING<br>.ANILLO EN O 5                           | 1  |   |    |    |                       |
| 17       | 64E-43816-00       | .FILTER 1<br>.FILTRO 1                              | 2  |   |    |    |                       |
| 18       | 6AW-43858-00       | .BALL<br>.ESFERA                                    | 2  |   |    |    |                       |
| 19       | 64E-43817-11       | FILTER 2<br>FILTRO 2                                | 1  |   |    |    |                       |
| 20       | 64E-43860-01       | MANUAL VALVE SUB-ASSY<br>VALVULA SUB-COMPL.         | 1  |   |    |    |                       |
| 21       | 72X-85075-L0       | .O-RING<br>.ANILLO EN O 5                           | 1  |   |    |    |                       |
| 22       | 64E-43827-00       | .RING SET<br>.ESFERA                                | 1  |   |    |    |                       |
| 23       | 64E-4387A-00       | ..O-RING<br>..ANILLO O                              | 1  |   |    |    |                       |
| 24       | 64E-43873-00       | ..RING, BACK UP<br>..ANILLO                         | 1  |   |    |    |                       |
| 25       | 6AW-43875-00       | RING, SNAP<br>ANILLO                                | 1  |   |    |    |                       |
| 26       | 64E-43879-11       | SCREW, WITH WASHER<br>TORNILLO CON RONDANA          | 1  |   |    |    |                       |
| 27       | 64E-43879-01       | SCREW, WITH WASHER<br>TORNILLO CON RONDANA          | 2  |   |    |    |                       |



**FIG. 29 POWER TRIM & TILT ASSY 2      COMPONENT Y PODER VARILLA 2**

[illegible]

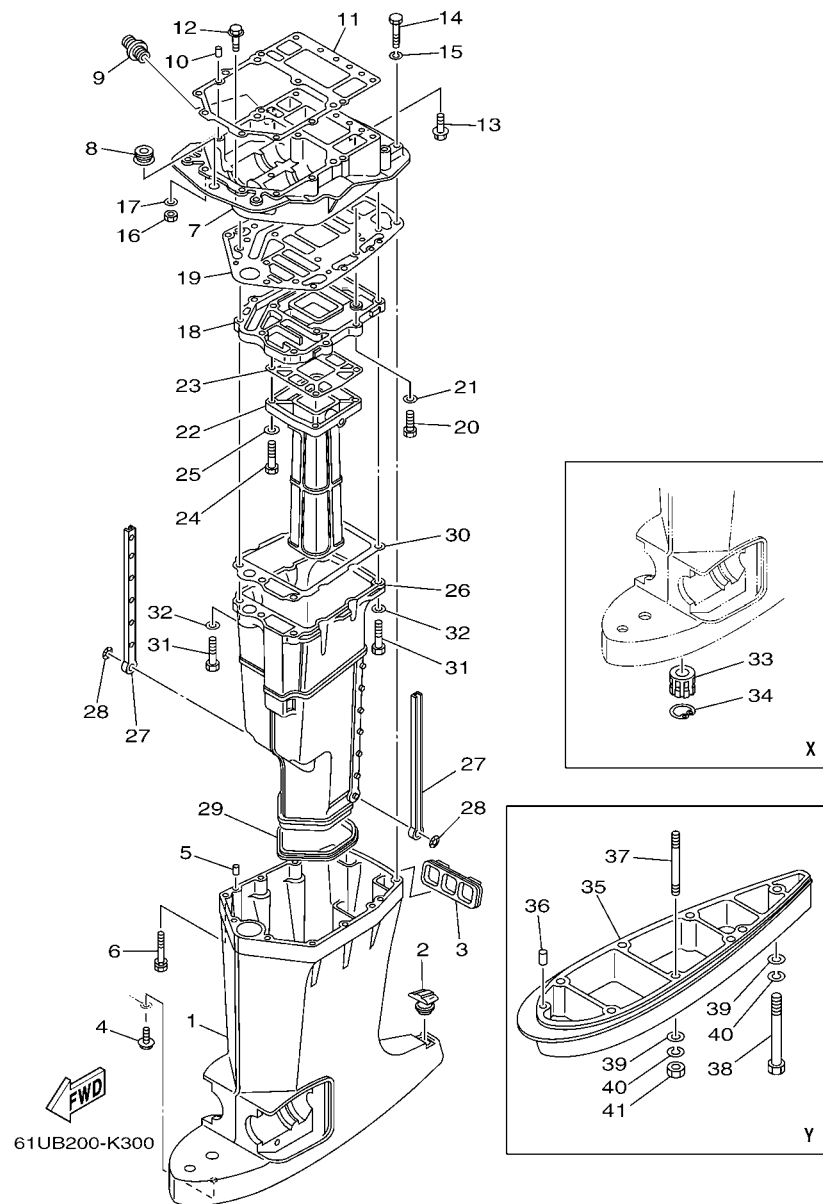


FIG. 30 UPPER CASING

FUNDA SUPERIOR

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                      | LT | E | WH | MH | REMARKS OBSERVACIONES                                          |
|----------|--------------------|----------------------------------------------|----|---|----|----|----------------------------------------------------------------|
| 1        | 6E5-45111-02-8D    | CASING, UPPER<br>CAJA SUPERIOR               | 1  | 1 | 1  | 1  | L(20.3"),Y(22.4")<br>L(20.3"),Y(22.4")<br>X(25.3")<br>X(25.3") |
|          | 6E5-45111-23-8D    | CASING, UPPER<br>CAJA SUPERIOR               | 1  |   | 1  | 1  |                                                                |
| 2        | 6E5-45155-00       | CAP<br>TAPA                                  | 1  | 1 | 1  | 1  |                                                                |
| 3        | 6E5-42769-00       | SEAL, RUBBER<br>SELLO DE GOMA                | 1  | 1 | 1  | 1  |                                                                |
| 4        | 95895-06010        | BOLT, FLANGE<br>TORNILLO DE REBORDE          | 1  | 1 | 1  | 1  |                                                                |
| 5        | 93608-12M05        | PIN, DOWEL<br>PASADOR DE CLAVIJA             | 2  | 2 | 2  | 2  |                                                                |
| 6        | 90119-08078        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA   | 6  | 6 | 6  | 6  |                                                                |
| 7        | 6E5-41137-03-CA    | GUIDE, EXHAUST<br>GUIA DE ESCAPE             | 1  | 1 | 1  | 1  |                                                                |
| 8        | 6E5-42724-00       | GROMMET<br>TAPON                             | 1  | 1 | 1  | 1  |                                                                |
| 9        | 6G5-12581-00       | JOINT, HOSE 1<br>CONEXION                    | 1  | 1 | 1  | 1  |                                                                |
| 10       | 93608-12M05        | PIN, DOWEL<br>PASADOR DE CLAVIJA             | 2  | 2 | 2  | 2  |                                                                |
| 11       | 6E5-45113-A0       | GASKET, UPPER CASING<br>EMPAQUE              | 1  | 1 | 1  | 1  |                                                                |
| 12       | 90119-08M79        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA   | 2  | 2 | 2  | 2  |                                                                |
| 13       | 90119-08077        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA   | 4  | 4 | 4  | 4  |                                                                |
| 14       | 97095-08045        | BOLT<br>PERNO                                | 2  | 2 | 2  | 2  |                                                                |
| 15       | 92995-08100        | WASHER<br>ARANDELA                           | 2  | 2 | 2  | 2  |                                                                |
| 16       | 95380-08700        | NUT<br>TUERCA                                | 2  | 2 | 2  | 2  |                                                                |
| 17       | 92995-08100        | WASHER<br>ARANDELA                           | 2  | 2 | 2  | 2  |                                                                |
| 18       | 6E5-41131-01-CA    | MANIFOLD, EXT. 1<br>TUBO MULTIPLE DE ESCAPE  | 1  | 1 | 1  | 1  |                                                                |
|          | 6E5-41131-10-CA    | MANIFOLD, EXT. 1<br>TUBO MULTIPLE DE ESCAPE  | 1  | 1 |    |    | FOR NME<br>FOR NME                                             |
| 19       | 6E5-45114-A0       | GASKET, UPPER CASING<br>EMPAQUE              | 1  | 1 | 1  | 1  |                                                                |
| 20       | 97095-08030        | BOLT<br>PERNO                                | 4  | 4 | 4  | 4  |                                                                |
| 21       | 92995-08600        | WASHER<br>ARANDELA                           | 4  | 4 | 4  | 4  |                                                                |
| 22       | 6E5-41132-00-CA    | MANIFOLD, EXHAUST<br>TUBO MULTIPLE DE ESCAPE | 1  | 1 | 1  | 1  |                                                                |
|          | 6E5-41132-20-CA    | MANIFOLD, EXHAUST<br>TUBO MULTIPLE DE ESCAPE | 1  | 1 |    |    | FOR NME<br>FOR NME                                             |
| 23       | 6E5-41134-B0       | GASKET, EXHAUST MANIFOLD<br>EMPAQUE          | 1  | 1 | 1  | 1  |                                                                |
| 24       | 97095-08045        | BOLT<br>PERNO                                | 4  | 4 | 4  | 4  |                                                                |

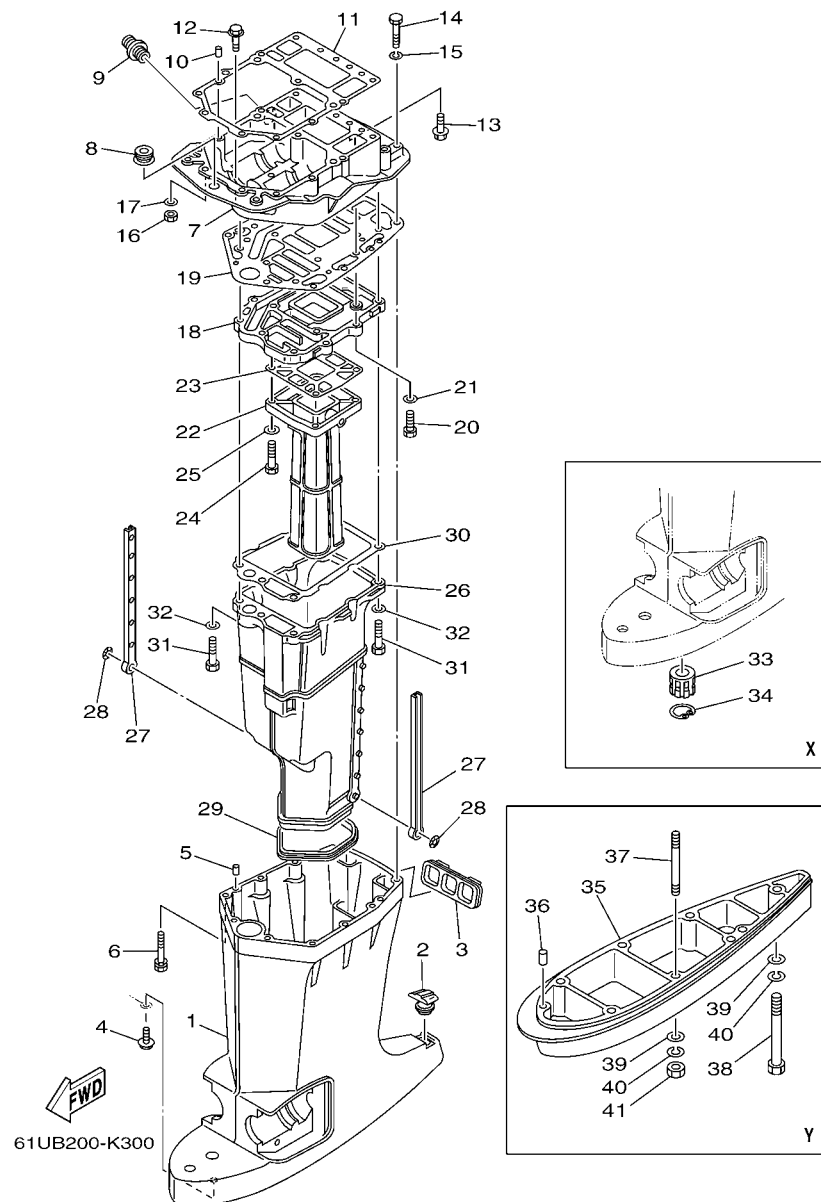
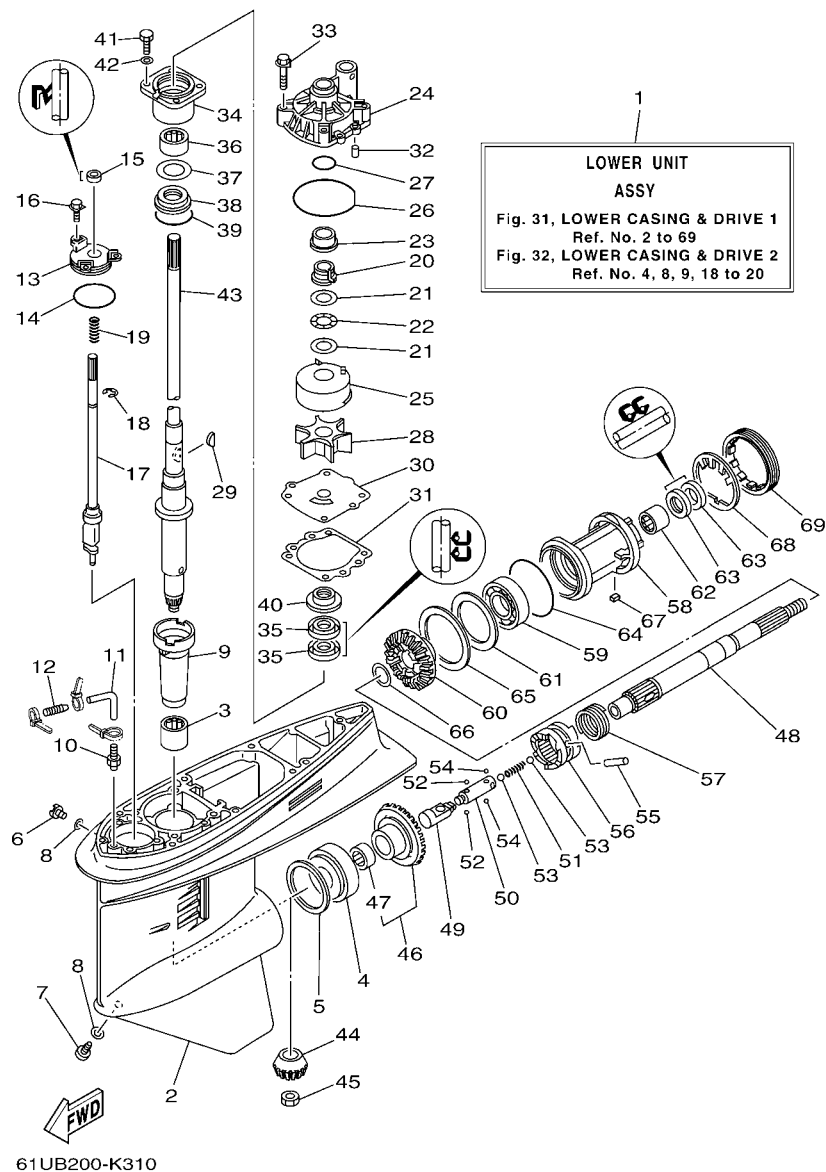


FIG. 30 UPPER CASING

FUNDA SUPERIOR

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                        | LT | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------|----|---|----|----|-----------------------|
| 25       | 92995-08600        | WASHER<br>ARANDELA                             | 4  | 4 | 4  | 4  |                       |
| 26       | 6E5-14711-01-CA    | MUFFLER 1<br>SILENCIADOR 1                     | 1  | 1 | 1  | 1  |                       |
|          | 6E5-14711-10-CA    | MUFFLER 1<br>SILENCIADOR 1                     | 1  | 1 |    |    | FOR NME<br>FOR NME    |
| 27       | 6E5-14737-00       | DAMPER, MUFFLER<br>AMORTIGUADOR DE SILENCIADOR | 2  | 2 | 2  | 2  |                       |
| 28       | 90183-05M02        | NUT, SPRING<br>TUERCA DE RESORTE               | 2  | 2 | 2  | 2  |                       |
| 29       | 6E5-45123-00       | GASKET, MUFFLER<br>EMPAQUE SILENCIADOR         | 1  | 1 | 1  | 1  |                       |
| 30       | 6E5-41135-A0       | GASKET, EXHAUST MANIFOLD<br>EMPAQUE            | 1  | 1 | 1  | 1  |                       |
| 31       | 97095-08045        | BOLT<br>PERNO                                  | 5  | 5 | 5  | 5  |                       |
| 32       | 92995-08600        | WASHER<br>ARANDELA                             | 5  | 5 | 5  | 5  |                       |
| 33       | 6E5-45318-00       | BUSHING, DRIVE SHAFT<br>BUJE, EJE DE MANDO     | 1  |   | 1  | 1  | X(25.3")<br>X(25.3")  |
| 34       | 93420-36M01        | CIRCLIP<br>SEGURO                              | 1  |   | 1  | 1  | X(25.3")<br>X(25.3")  |
| 35       | 6E5-45211-00-8D    | EXTENSION<br>EXTENSION                         |    |   | 1  |    | Y(22.4")<br>Y(22.4")  |
| 36       | 93608-12M05        | PIN, DOWEL<br>PASADOR DE CLAVIJA               |    |   | 4  |    | Y(22.4")<br>Y(22.4")  |
| 37       | 90116-10M38        | BOLT, STUD<br>ESPARRAGO                        |    |   | 6  |    | Y(22.4")<br>Y(22.4")  |
| 38       | 90101-10M02        | BOLT<br>TORNILLO                               |    |   | 1  |    | Y(22.4")<br>Y(22.4")  |
| 39       | 92995-10600        | WASHER<br>ARANDELA                             |    |   | 7  |    | Y(22.4")<br>Y(22.4")  |
| 40       | 92990-10100        | WASHER, SPRING<br>ARANDELA PLANA               |    |   | 7  |    | Y(22.4")<br>Y(22.4")  |
| 41       | 95380-10600        | NUT<br>TUERCA                                  |    |   | 6  |    | Y(22.4")<br>Y(22.4")  |
|          |                    |                                                |    |   |    |    |                       |
|          |                    |                                                |    |   |    |    |                       |
|          |                    |                                                |    |   |    |    |                       |
|          |                    |                                                |    |   |    |    |                       |

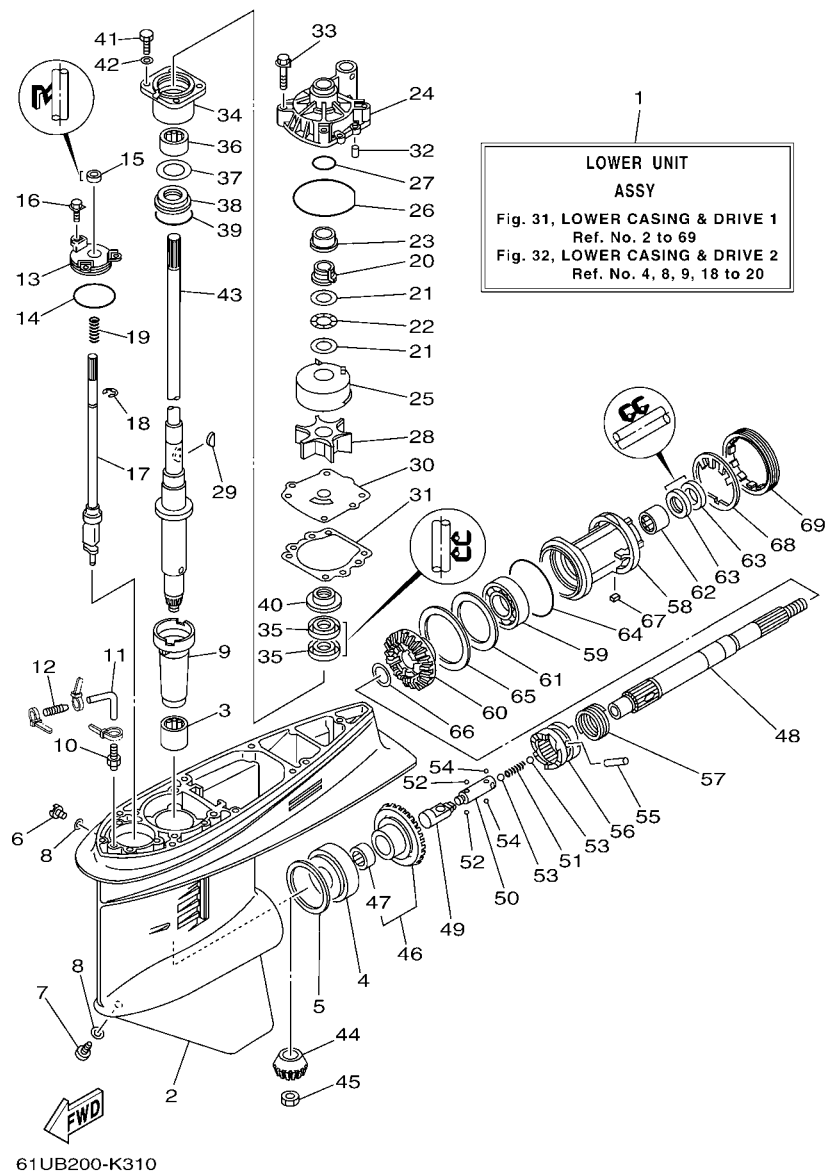


61UB200-K310

FIG. 31 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                      | ET | E | WH | MH | REMARKS OBSERVACIONES                  |
|----------|--------------------|----------------------------------------------|----|---|----|----|----------------------------------------|
| 1        | 61U-45300-13-8D    | LOWER UNIT ASSY<br>CONJUNTO UNIDAD INFERIOR  | 1  | 1 |    | 1  | L(20.3")<br>L(20.3")                   |
|          | 61U-45300-33-8D    | LOWER UNIT ASSY<br>CONJUNTO UNIDAD INFERIOR  |    |   | 1  |    | Y(22.4")<br>Y(22.4")                   |
|          | 61U-45300-23-8D    | LOWER UNIT ASSY<br>CONJUNTO UNIDAD INFERIOR  | 1  |   | 1  | 1  | X(25.3")<br>X(25.3")                   |
| 2        | 6E5-45301-05-8D    | CASING, LOWER<br>FUNDA INFERIOR COMPLETA     | 1  | 1 | 1  | 1  |                                        |
| 3        | 93315-628U9        | BEARING<br>COJINETE DE RODILLOS              | 1  | 1 | 1  | 1  |                                        |
| 4        | 93332-000U7        | BEARING<br>COJINETE                          | 1  | 1 | 1  | 1  |                                        |
| 5        | 6E5-45567-01       | SHIM (T:0.10MM)<br>LAMINA(T:0.10MM)          | 1  | 1 | 1  | 1  | UR<br>UR                               |
|          | 6E5-45567-10       | SHIM (T:0.12MM)<br>LAINA (T:0.12MM)          | 1  | 1 | 1  | 1  | UR<br>UR                               |
|          | 6E5-45567-20       | SHIM (T:0.15MM)<br>LAINA (T:0.15MM)          | 1  | 1 | 1  | 1  | UR<br>UR                               |
|          | 6E5-45567-30       | SHIM (T:0.18MM)<br>LAINA (T:0.18MM)          | 1  | 1 | 1  | 1  | UR<br>UR                               |
|          | 6E5-45567-40       | SHIM (T:0.30MM)<br>LAINA (T:0.30MM)          | 1  | 1 | 1  | 1  | UR<br>UR                               |
|          | 6E5-45567-50       | SHIM (T:0.40MM)<br>LAINA (T:0.40MM)          | 1  | 1 | 1  | 1  | UR<br>UR                               |
|          | 6E5-45567-60       | SHIM (T:0.50MM)<br>LAINA (T:0.50MM)          | 1  | 1 | 1  | 1  | UR<br>UR                               |
| 6        | 90340-08002        | PLUG, STRAIGHT SCREW<br>TORNILLO, DE DRENAJE | 1  | 1 | 1  | 1  |                                        |
| 7        | 688-45341-10       | PLUG, DRAIN<br>TAPON, DREN                   | 1  | 1 | 1  | 1  |                                        |
| 8        | 90430-08020        | GASKET<br>JUNTA                              | 2  | 2 | 2  | 2  |                                        |
| 9        | 6E5-45536-00       | SLEEVE, DRIVE SHAFT<br>CAMISA EJE DE MANDO   | 1  | 1 | 1  | 1  |                                        |
| 10       | 6E5-45378-00       | NIPPLE, HOSE<br>NIPLE MANGUERA               | 1  | 1 | 1  | 1  |                                        |
| 11       | 90445-07ME8        | HOSE (L80)<br>TUBO (L80)                     | 1  | 1 |    | 1  | L(20.3")<br>L(20.3")                   |
|          | 90445-07ME9        | HOSE (L120)<br>TUBO (L120)                   | 1  |   | 1  | 1  | Y(22.4"),X(25.3")<br>Y(22.4"),X(25.3") |
| 12       | 6E5-83558-10       | END, NIPPLE<br>EXTREMO DE NIPLE              | 1  | 1 | 1  | 1  |                                        |
|          | 6E5-83558-00       | END, NIPPLE<br>EXTREMO DE NIPLE              | 1  | 1 |    |    | FOR TUNA<br>FOR TUNA                   |
| 13       | 6E5-45321-00       | PLATE<br>PLACA                               | 1  | 1 | 1  | 1  |                                        |
| 14       | 93210-58144        | O-RING<br>ANILLO O                           | 1  | 1 | 1  | 1  |                                        |
| 15       | 93106-09014        | OIL SEAL<br>SELLO ACEITE                     | 1  | 1 | 1  | 1  |                                        |
| 16       | 90119-06M10        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA   | 3  | 3 | 3  | 3  |                                        |
| 17       | 6E5-44150-02       | SHIFT CAM ASSY<br>CONJUNTO EJE LEVA COMPL.   | 1  | 1 | 1  | 1  |                                        |

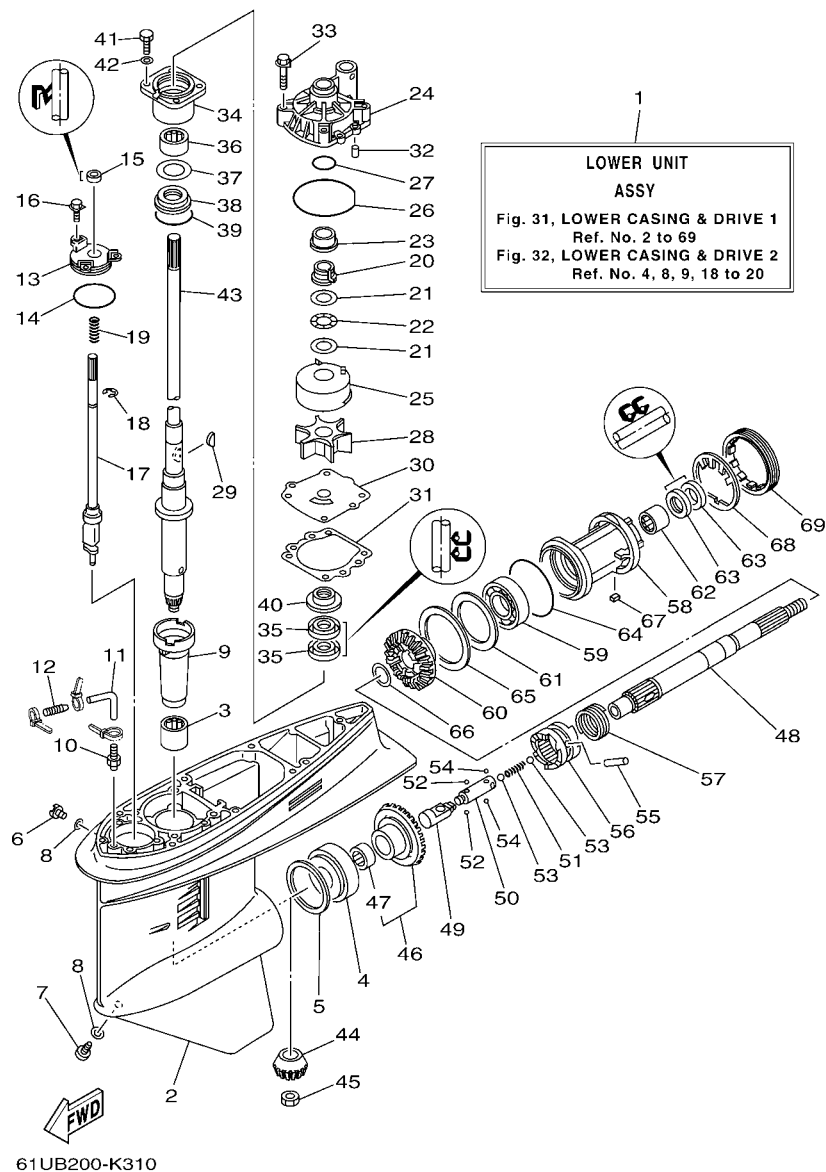


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FIG. 31 LOWER CASING & DRIVE 1

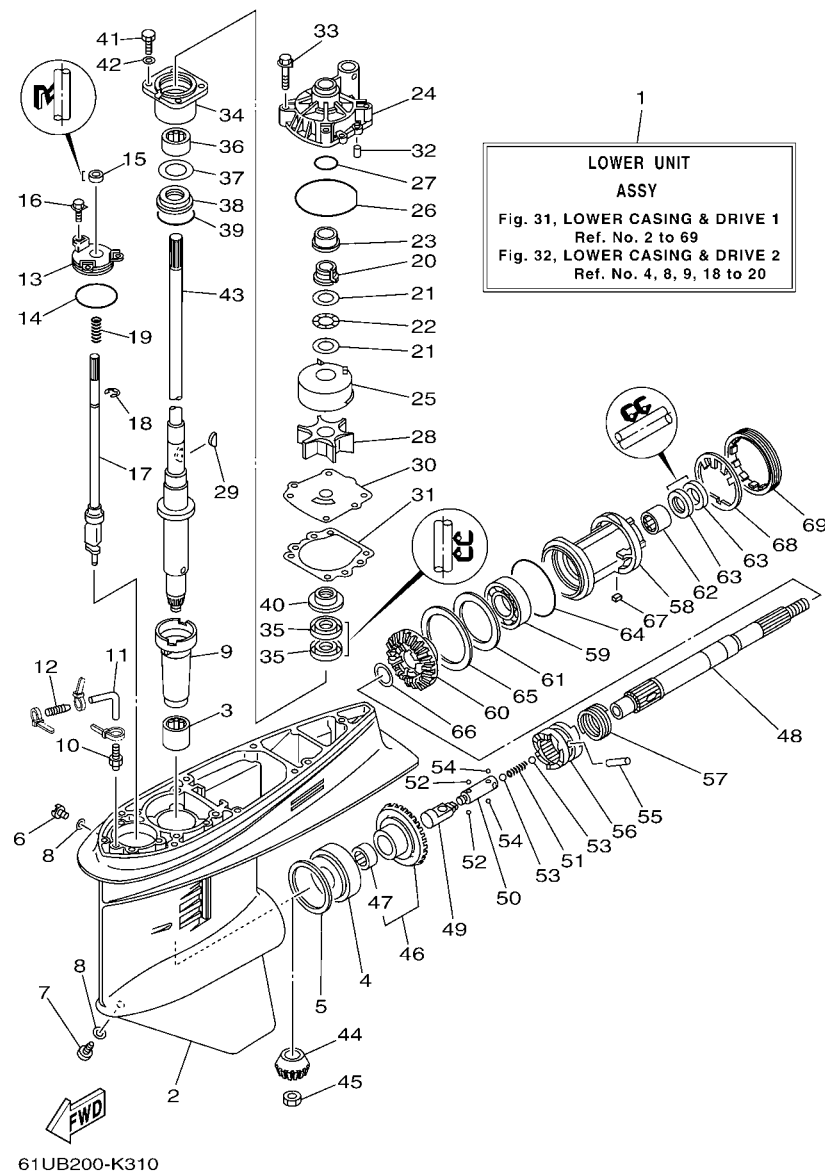
IMPULSOR E INFERIOR 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                | ET | E | WH | MH | REMARKS OBSERVACIONES        |
|----------|--------------------|--------------------------------------------------------|----|---|----|----|------------------------------|
| 18       | 99001-08600        | CIRCLIP<br>PRESILLA REDONDA                            | 1  | 1 | 1  | 1  |                              |
| 19       | 90501-11M10        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION           | 1  | 1 | 1  | 1  |                              |
| 20       | 61A-45538-00       | SPACER 1<br>ESPACIADOR 1                               | 1  | 1 | 1  | 1  |                              |
| 21       | 90201-22M01        | WASHER, PLATE<br>ARANDELA PLANA                        | 2  | 2 | 2  | 2  |                              |
| 22       | 90206-22M19        | WASHER, WAVE<br>ARANDELA ONDULADA                      | 1  | 1 | 1  | 1  |                              |
| 23       | 61A-45527-00       | COLLAR, DRIVE SHAFT<br>COLLAR EJE FLECHA DE PROPULSION | 1  | 1 | 1  | 1  |                              |
| 24       | 61A-44311-01       | HOUSING, WATER PUMP<br>CAJA BOMBA DE AGUA              | 1  | 1 | 1  | 1  |                              |
| 25       | 6R3-44322-42       | INSERT, CARTRIDGE<br>CARTUCHO                          | 1  | 1 | 1  | 1  | FOR CHROMATE<br>FOR CHROMATE |
| 26       | 93210-86M38        | O-RING<br>ANILLO O                                     | 1  | 1 | 1  | 1  |                              |
| 27       | 93210-37160        | O-RING<br>ANILLO O                                     | 1  | 1 | 1  | 1  |                              |
| 28       | 6E5-44352-01       | IMPELLER<br>IMPULSOR                                   | 1  | 1 | 1  | 1  |                              |
| 29       | 90280-04M05        | KEY, WOODRUFF<br>CUNA WOODRUFF                         | 1  | 1 | 1  | 1  |                              |
| 30       | 6E5-44323-40       | OUTER PLATE, CARTRIDGE<br>PLACA EXTERIOR DEL CARTUCHO  | 1  | 1 | 1  | 1  | FOR CHROMATE<br>FOR CHROMATE |
| 31       | 6E5-44315-A0       | GASKET, WATER PUMP<br>EMPAQUE                          | 1  | 1 | 1  | 1  |                              |
| 32       | 93606-12019        | PIN, DOWEL<br>PASADOR DE CLAVIJA                       | 2  | 2 | 2  | 2  |                              |
| 33       | 90119-08M14        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA             | 4  | 4 | 4  | 4  |                              |
| 34       | 6E5-45331-00-9S    | HOUSING, BEARING<br>CAJA DE COJINETE                   | 1  | 1 | 1  | 1  |                              |
| 35       | 93101-28M16        | OIL SEAL<br>SELLO ACEITE                               | 2  | 2 | 2  | 2  |                              |
| 36       | 93317-330U2        | BEARING<br>COJINETE                                    | 1  | 1 | 1  | 1  |                              |
| 37       | 6E5-45587-01       | SHIM (T:0.10MM)<br>LAINA (T:0.10MM)                    | 1  | 1 | 1  | 1  | UR<br>UR                     |
|          | 6E5-45587-10       | SHIM (T:0.12MM)<br>LAINA (T:0.12MM)                    | 1  | 1 | 1  | 1  | UR<br>UR                     |
|          | 6E5-45587-20       | SHIM (T:0.15MM)<br>LAINA (T:0.15MM)                    | 1  | 1 | 1  | 1  | UR<br>UR                     |
|          | 6E5-45587-30       | SHIM (T:0.18MM)<br>LAINA (T:0.18MM)                    | 1  | 1 | 1  | 1  | UR<br>UR                     |
|          | 6E5-45587-40       | SHIM (T:0.30MM)<br>LAINA (T:0.30MM)                    | 1  | 1 | 1  | 1  | UR<br>UR                     |
|          | 6E5-45587-50       | SHIM (T:0.40MM)<br>LAINA (T:0.40MM)                    | 1  | 1 | 1  | 1  | UR<br>UR                     |
|          | 6E5-45587-60       | SHIM (T:0.50MM)<br>LAINA (T:0.50MM)                    | 1  | 1 | 1  | 1  | UR<br>UR                     |
| 38       | 93341-930V2        | BEARING<br>COJINETES CON RODAMIENTOS                   | 1  | 1 | 1  | 1  |                              |



**FIG. 31 LOWER CASING & DRIVE 1 IMPULSOR E INFERIOR 1**

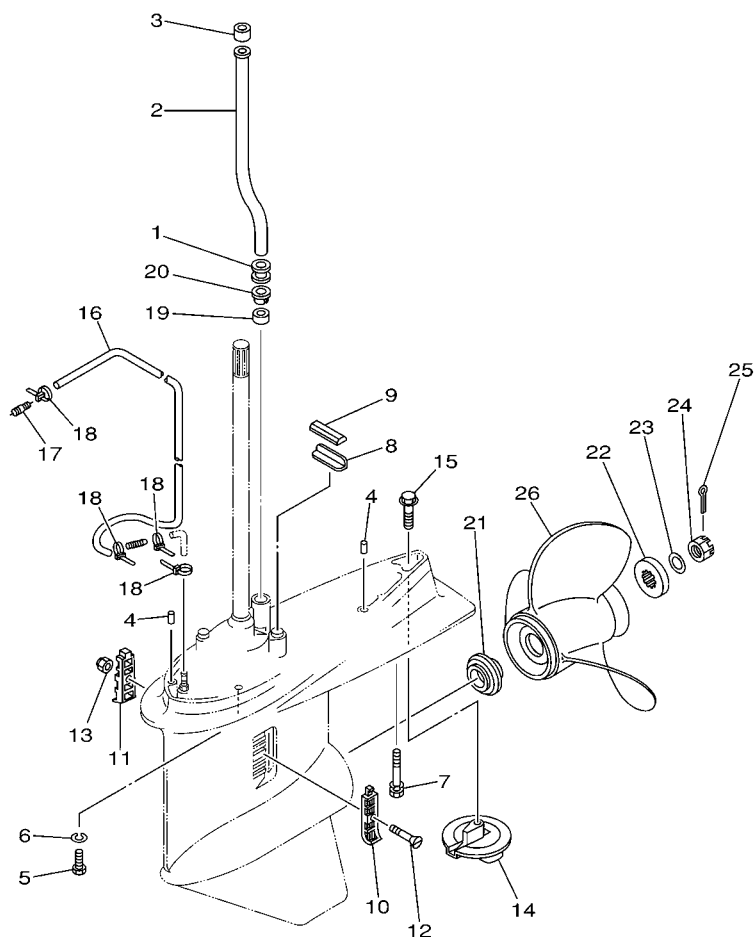
| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                        | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------|----|---|----|----|-----------------------|
| 39       | 93210-55M14        | O-RING<br>ANILLO O                             | 1  | 1 | 1  | 1  |                       |
| 40       | 6E5-45344-00       | COVER, OIL SEAL<br>CUBIERTA SELLO ACEITE       | 1  | 1 | 1  | 1  |                       |
| 41       | 97095-08025        | BOLT<br>PERNO                                  | 4  | 4 | 4  | 4  |                       |
| 42       | 92995-08600        | WASHER<br>ARANDELA                             | 4  | 4 | 4  | 4  |                       |
| 43       | 6E5-45501-01       | DRIVE SHAFT COMP.<br>EJE DE MANDO COMPL.       | 1  | 1 |    | 1  | L(20.3")<br>L(20.3")  |
| ---      | 6E5-45501-11       | DRIVE SHAFT COMP.<br>EJE DE MANDO COMPL.       |    |   | 1  |    | Y(22.4")<br>Y(22.4")  |
|          | 6E5-45501-21       | DRIVE SHAFT COMP.<br>EJE DE MANDO COMPL.       | 1  |   | 1  | 1  | X(25.3")<br>X(25.3")  |
| 44       | 6E5-45551-02       | PINION (13T)<br>PINON (13T)                    | 1  | 1 | 1  | 1  |                       |
| 45       | 90170-16M01        | NUT<br>TUERCA                                  | 1  | 1 | 1  | 1  |                       |
| 46       | 6E5-45560-01       | GEAR 1 (26T)<br>ENGRANAJE 1 (26T)              | 1  | 1 | 1  | 1  |                       |
| 47       | 93315-425U7        | BEARING<br>COJINETE DE RODILLOS                | 1  | 1 | 1  | 1  |                       |
| 48       | 6E5-45611-01       | SHAFT, PROPELLER<br>EJE PROPUSOR               | 1  | 1 | 1  | 1  |                       |
| 49       | 6E5-45641-03       | SHIFTER<br>CAMBIO                              | 1  | 1 | 1  | 1  |                       |
| 50       | 6E5-45634-01       | SLIDE, SHIFT<br>DESLIZADOR, CAMBIO             | 1  | 1 | 1  | 1  |                       |
| 51       | 90501-16M37        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION   | 1  | 1 | 1  | 1  |                       |
| 52       | 93507-32009        | BALL<br>ESFERA                                 | 2  | 2 | 2  | 2  |                       |
| 53       | 93511-32017        | BALL<br>ESFERA                                 | 2  | 2 | 2  | 2  |                       |
| 54       | 93503-16003        | BALL<br>ESFERA                                 | 2  | 2 | 2  | 2  |                       |
| 55       | 90250-08M07        | PIN, STRAIGHT<br>PASADOR CILINDRICO            | 1  | 1 | 1  | 1  |                       |
| 56       | 6E5-45631-01       | CLUTCH, DOG<br>EMBRAGUE DE GARRA               | 1  | 1 | 1  | 1  |                       |
| 57       | 6E5-45633-01       | RING, CROSS PIN<br>ANILLO DE PASADOR           | 1  | 1 | 1  | 1  |                       |
| 58       | 6E5-45332-00-CA    | HOUSING, BEARING<br>CAJA BALERO 2              | 1  | 1 | 1  | 1  |                       |
| 59       | 93306-208U0        | BEARING<br>COJINETE                            | 1  | 1 | 1  | 1  |                       |
| 60       | 6E5-45571-01       | GEAR 2 (26T)<br>ENGRANAJE 2 (26T)              | 1  | 1 | 1  | 1  |                       |
| 61       | 6E5-45576-00       | WASHER, THRUST 2<br>ARANDELA DE EMPUJE AXIAL 2 | 1  | 1 | 1  | 1  |                       |
| 62       | 93315-43061        | BEARING<br>COJINETE DE RODILLOS                | 1  | 1 | 1  | 1  |                       |
| 63       | 93101-30M17        | OIL SEAL<br>SELLO ACEITE                       | 2  | 2 | 2  | 2  |                       |



**FIG. 31 LOWER CASING & DRIVE 1      IMPULSOR E INFERIOR 1**

## IMPULSOR E INFERIOR 1

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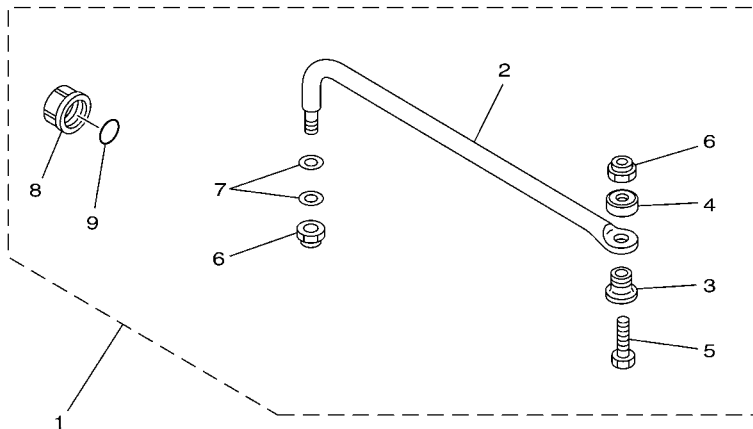


64W0171-0230

FIG. 32 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                  | ET | E | WH | MH | REMARKS OBSERVACIONES                  |
|----------|--------------------|----------------------------------------------------------|----|---|----|----|----------------------------------------|
| 1        | 6E5-44366-00       | DAMPER, WATER SEAL 2<br>GOMA DEL SELLO DE AGUA 2         | 1  | 1 | 1  | 1  |                                        |
| 2        | 6E5-44361-00       | TUBE, WATER 1<br>TUBO DE AGUA 1                          | 1  | 1 |    | 1  | L(20.3")<br>L(20.3")                   |
|          | 6E5-44361-10       | TUBE, WATER 1<br>TUBO DE AGUA 1                          |    |   | 1  |    | Y(22.4")<br>Y(22.4")                   |
|          | 6E5-44361-20       | TUBE, WATER 1<br>TUBO DE AGUA 1                          | 1  |   | 1  | 1  | X(25.3")<br>X(25.3")                   |
| 3        | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>HULE DE SELLO DE AGUA 1          | 1  | 1 | 1  | 1  |                                        |
| 4        | 93608-12M05        | PIN, DOWEL<br>PASADOR DE CLAVIJA                         | 2  | 2 | 2  | 2  | L(20.3"),X(25.3")<br>L(20.3"),X(25.3") |
| 5        | 97075-10045        | BOLT<br>PERNO                                            | 6  | 6 | 6  | 6  | L(20.3"),X(25.3")<br>L(20.3"),X(25.3") |
| 6        | 92995-10100        | WASHER<br>ARANDELA                                       | 6  | 6 | 6  | 6  | L(20.3"),X(25.3")<br>L(20.3"),X(25.3") |
| 7        | 90119-10M89        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA               | 1  | 1 | 1  | 1  | L(20.3"),X(25.3")<br>L(20.3"),X(25.3") |
| 8        | 663-45376-00       | GUIDE, SEAL DAMPER<br>GUIA DE SELLO GOMA                 | 1  | 1 | 1  | 1  |                                        |
| 9        | 688-45375-00       | DAMPER, SEAL<br>GOMA DE SELLO                            | 1  | 1 | 1  | 1  |                                        |
| 10       | 688-45214-02       | COVER, WATER INLET 1<br>CUBIERTA ENTRADA AGUA 1          | 1  | 1 | 1  | 1  |                                        |
| 11       | 688-45215-02       | COVER, WATER INLET 2<br>CUBIERTA ENTRADA AGUA 2          | 1  | 1 | 1  | 1  |                                        |
| 12       | 90152-05M07        | SCREW, COUNTERSUNK<br>TORNILLO EMBUTIDO                  | 1  | 1 | 1  | 1  |                                        |
| 13       | 90185-05002        | NUT, NYLON<br>TUERCA AUTOBLOCANTE                        | 1  | 1 | 1  | 1  |                                        |
| 14       | 6E5-45371-01       | TAB-TRIM<br>QUILLA ESTABILIZADOR                         | 1  | 1 | 1  | 1  |                                        |
| 15       | 90105-10M00        | BOLT, FLANGE<br>TORNILLO                                 | 1  | 1 | 1  | 1  |                                        |
| 16       | 90445-07MF0        | HOSE (L1030)<br>TUBO (L1030)                             | 1  | 1 | 1  | 1  | EXCEPT FOR TUNA<br>EXCEPT FOR TUNA     |
| 17       | 6E5-83558-00       | END, NIPPLE<br>EXTREMO DE NIPLE                          | 1  | 1 | 1  | 1  | EXCEPT FOR TUNA<br>EXCEPT FOR TUNA     |
| 18       | 90465-11M10        | CLAMP<br>BRIDA                                           | 4  | 4 | 4  | 4  |                                        |
|          | 90465-11M10        | CLAMP<br>BRIDA                                           | 2  | 2 |    |    | FOR TUNA<br>FOR TUNA                   |
| 19       | 6E5-44365-00       | DAMPER, WATER SEAL 1<br>HULE DE SELLO DE AGUA 1          | 1  | 1 | 1  | 1  |                                        |
| 20       | 6E5-44312-00       | COVER, WATER PUMP HOUSING<br>CUBIERTA CAJA BOMBA DE AGUA | 1  | 1 | 1  | 1  |                                        |
| 21       | 6E5-45987-01       | SPACER 1<br>ESPACIADOR 1                                 | 1  | 1 | 1  | 1  |                                        |
| 22       | 688-45997-01       | SPACER 2<br>ESPACIADOR 2                                 | 1  | 1 | 1  | 1  |                                        |
| 23       | 92990-18200        | WASHER<br>ARANDELA PLANA                                 | 1  | 1 | 1  | 1  |                                        |
| 24       | 90171-18M04        | NUT, CASTLE<br>TUERCA ENTALLADA                          | 1  | 1 | 1  | 1  |                                        |

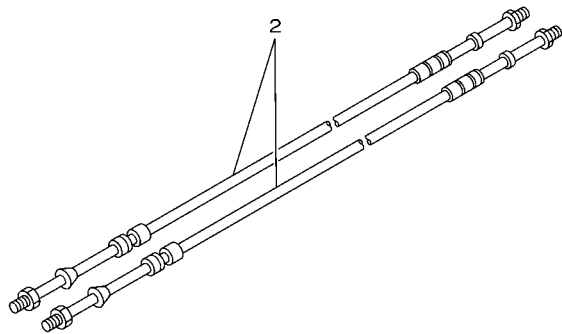
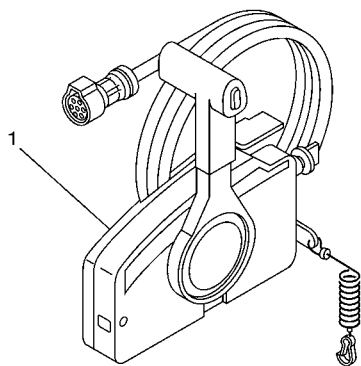




**FIG. 33 STEERING GUIDE**

## DIRECCIONGUIAR

[illegible]



67M0100-8280

FIG. 34 REMOTE CONTROL BOX

CONTROL REMOTO COMPLETO

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                   | LT | E | WH | MH | REMARKS OBSERVACIONES                      |
|----------|--------------------|-----------------------------------------------------------|----|---|----|----|--------------------------------------------|
| 1        | 703-48205-18       | REMOTE CONTROL ASSY (10P)<br>REMOTO CONTROL COMPL. (10P)  | 1  |   |    |    | AP WITH PT/T SW.<br>AP WITH PT/T SW.       |
|          | 703-48201-17       | REMOTE CONTROL ASSY (10P)<br>REMOTO CONTROL COMPL. (10P)  |    | 1 |    |    | AP WITHOUT PT/T SW.<br>AP WITHOUT PT/T SW. |
| 2        | 701-48320-30       | CABLE, REMOTE CONTROL L=14F<br>CABLE CONTROL REMOTO L=14F | 2  | 2 |    |    | UR<br>UR                                   |
|          | 701-48320-50       | CABLE, REMOTE CONTROL L=15F<br>CABLE CONTROL REMOTO L=15F | 2  | 2 |    |    | UR<br>UR                                   |
|          | 701-48320-80       | CABLE, REMOTE CONTROL L=17F<br>CABLE CONTROL REMOTO L=17F | 2  | 2 |    |    | UR<br>UR                                   |
| - - -    | 701-48320-40       | CABLE, REMOTE CONTROL L=19F<br>CABLE CONTROL REMOTO L=19F | 2  | 2 |    |    | UR<br>UR                                   |
|          | 701-48350-30       | CABLE, REMOTE CONTROL L=24F<br>CABLE CONTROL REMOTO L=24F | 2  | 2 |    |    | UR<br>UR                                   |
| -----    |                    |                                                           |    |   |    |    |                                            |
| -----    |                    |                                                           |    |   |    |    |                                            |
| -----    |                    |                                                           |    |   |    |    |                                            |
| -----    |                    |                                                           |    |   |    |    |                                            |
| -----    |                    |                                                           |    |   |    |    |                                            |
| -----    |                    |                                                           |    |   |    |    |                                            |
| -----    |                    |                                                           |    |   |    |    |                                            |
| -----    |                    |                                                           |    |   |    |    |                                            |
| -----    |                    |                                                           |    |   |    |    |                                            |

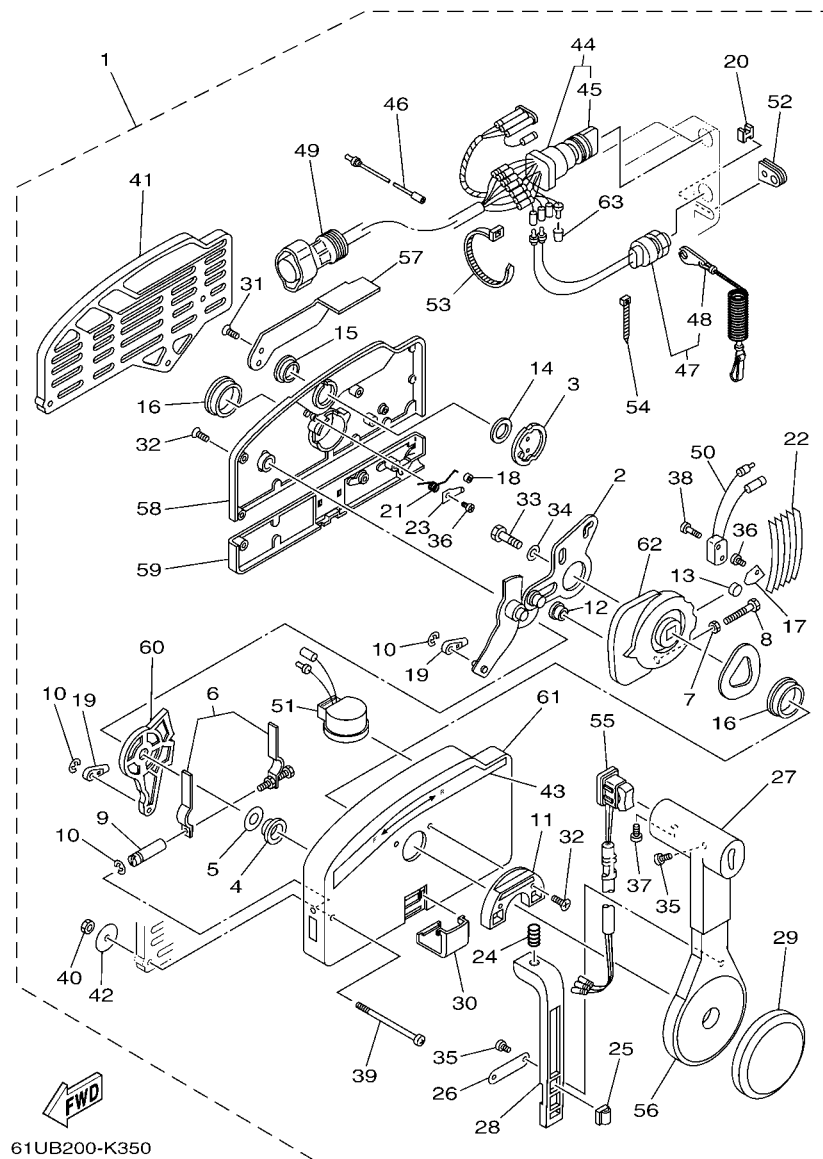


FIG. 35 REMOTE CONTROL ASSY

CONTROL REMOTO COMPL

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                         | ET | E | WH | MH | REMARKS OBSERVACIONES                      |
|----------|--------------------|-----------------------------------------------------------------|----|---|----|----|--------------------------------------------|
| 1        | 703-48205-18       | REMOTE CONTROL ASSY (10P)<br>REMOTO CONTROL COMPL. (10P)        | 1  |   |    |    | AP WITH PT/T SW.<br>AP WITH PT/T SW.       |
|          | 703-48201-17       | REMOTE CONTROL ASSY (10P)<br>REMOTO CONTROL COMPL. (10P)        |    | 1 |    |    | AP WITHOUT PT/T SW.<br>AP WITHOUT PT/T SW. |
| 2        | 703-48261-01       | .ARM, THROTTLE<br>.BRAZO ACELERADOR                             | 1  | 1 |    |    |                                            |
| 3        | 703-48153-00       | .SHAFT, FREE ACCEL.<br>.EJE                                     | 1  | 1 |    |    |                                            |
| 4        | 703-48235-00       | .BUSHING<br>.BUJE                                               | 1  | 1 |    |    |                                            |
| 5        | 703-48268-00       | .SPACER<br>.ESPACIADOR 3                                        | 1  | 1 |    |    |                                            |
| 6        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICCION DE ACELERADOR                  | 1  | 1 |    |    |                                            |
| 7        | 95380-05600        | .NUT<br>.TUERCA                                                 | 1  | 1 |    |    |                                            |
| 8        | 97380-05025        | .BOLT<br>.TORNILLO HEXAGONAL                                    | 1  | 1 |    |    |                                            |
| 9        | 703-48265-00       | .SHAFT, FRICTION<br>.EJE FRICCION                               | 1  | 1 |    |    |                                            |
| 10       | 93430-06024        | .CIRCLIP<br>.SEGURO                                             | 3  | 3 |    |    |                                            |
| 11       | 703-48245-00       | .PLATE, LOCK<br>.PLACA CERRADURA                                | 1  | 1 |    |    |                                            |
| 12       | 703-48252-00       | .ROLLER, CAM<br>.RODILLO LEVA                                   | 1  | 1 |    |    |                                            |
| 13       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.RODILLO ACELERADOR LIBRE               | 1  | 1 |    |    |                                            |
| 14       | 703-48198-00       | .WASHER, WAVE<br>.RONDANA ONDULADA 3                            | 1  | 1 |    |    |                                            |
| 15       | 703-48243-00       | .BUSHING<br>.BUJE 3                                             | 1  | 1 |    |    |                                            |
| 16       | 703-48236-00       | .BUSHING 1<br>.BUJE                                             | 2  | 2 |    |    |                                            |
| 17       | 703-48189-00       | .RETAINER<br>.RETENEDOR                                         | 1  | 1 |    |    |                                            |
| 18       | 703-48234-00       | .ROLLER, DETENT<br>.RODILLO                                     | 1  | 1 |    |    |                                            |
| 19       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.TERMINAL CABLE DE CONTROL REMO | 2  | 2 |    |    |                                            |
| 20       | 703-48358-00       | .ANCHOR, CABLE<br>.ABRAZADERA CABLE                             | 1  | 1 |    |    |                                            |
| 21       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESORTE ACELERADOR LIBRE               | 1  | 1 |    |    |                                            |
| 22       | 703-48238-00       | .SPRING, DETENT<br>.RESORTE                                     | 5  | 5 |    |    |                                            |
| 23       | 703-48246-00       | .SPACER<br>.ESPACIADOR                                          | 1  | 1 |    |    |                                            |
| 24       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESORTE DE SEGURO                     | 1  | 1 |    |    |                                            |
| 25       | 703-82594-00       | .CLAMP<br>.GRAMPA                                               | 1  |   |    |    | WITH PT/T SW.<br>WITH PT/T SW.             |
| 26       | 703-48226-00       | .PLATE, STOPPER<br>.PLACA RETEN                                 | 1  | 1 |    |    |                                            |

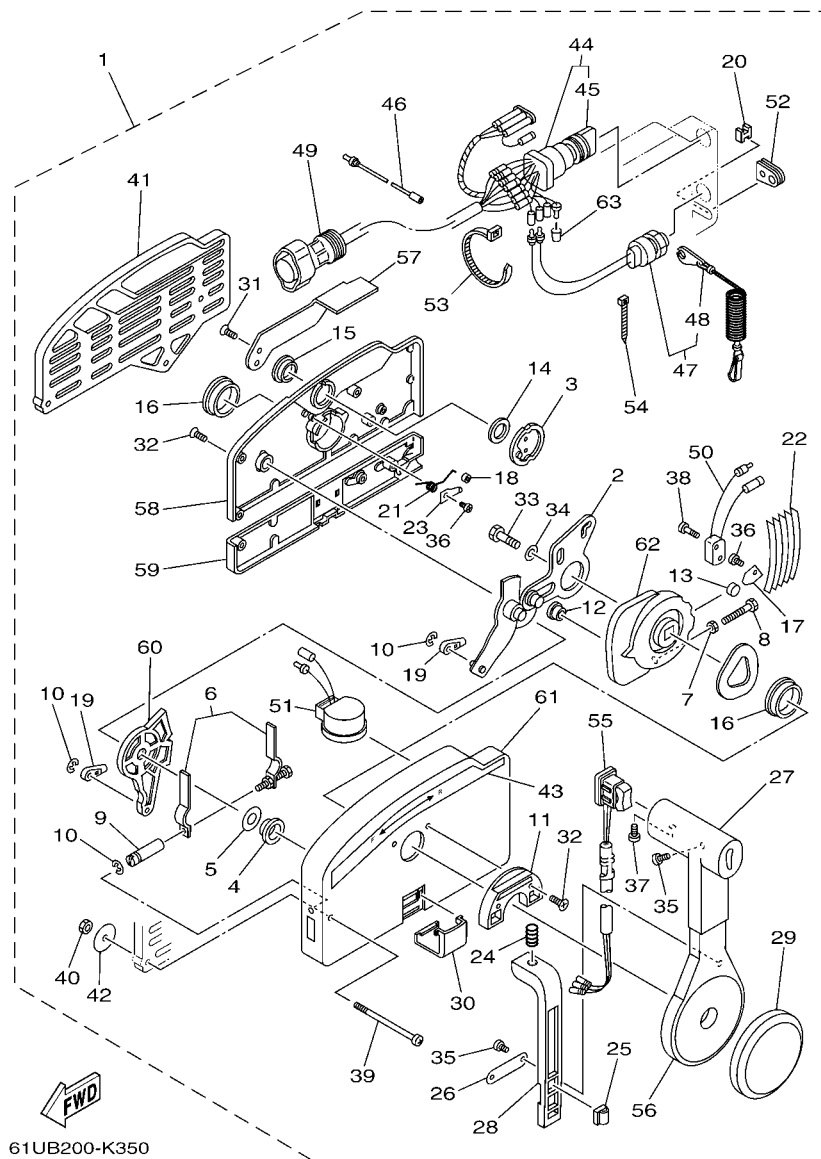
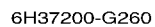


FIG. 35 REMOTE CONTROL ASSY CONTROL REMOTO COMPL

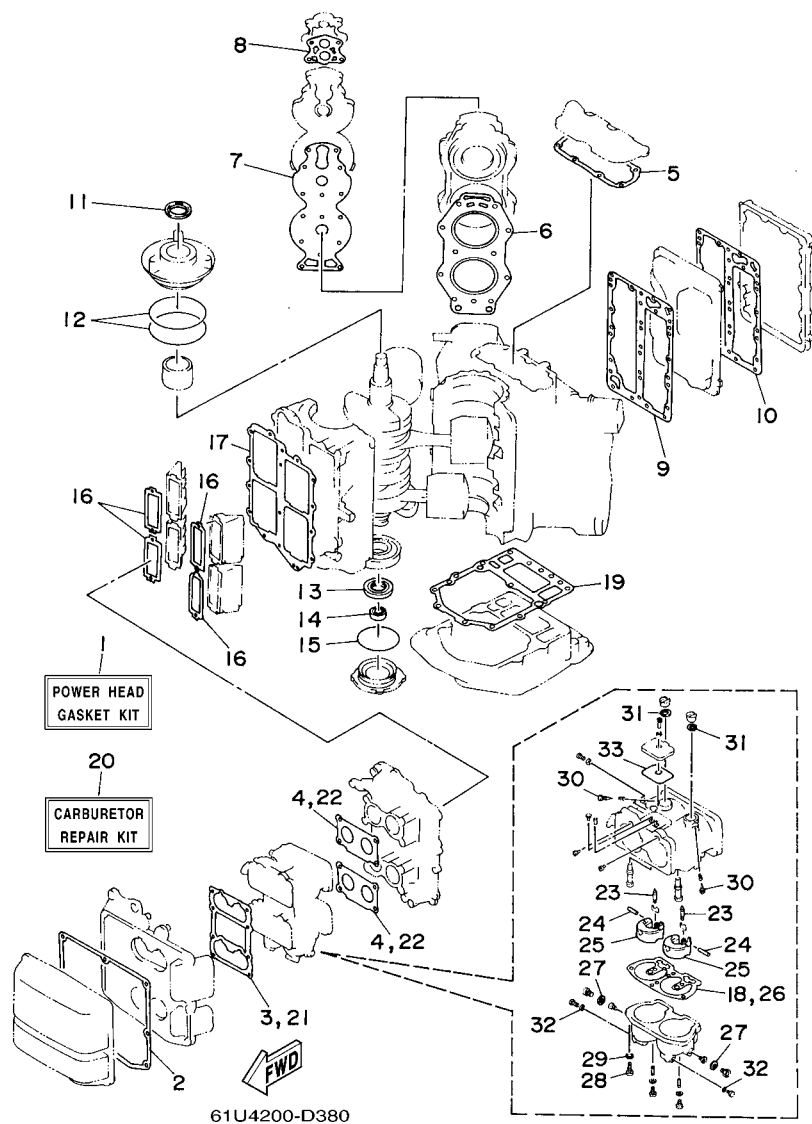
| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                            | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------------------------|----|---|----|----|-----------------------|
| 27       | 703-48222-00       | .GRIP, CONTROL LEVER<br>.MANGO DE PALANCA CONTROL                  | 1  | 1 |    |    | SINGLE<br>SINGLE      |
| 28       | 703-48223-00       | .LOCK, NEUTRAL<br>.CERRADURA NEUTRO                                | 1  | 1 |    |    |                       |
| 29       | 703-48225-00       | .COVER<br>.CUBIERTA                                                | 1  | 1 |    |    |                       |
| 30       | 703-48219-00       | .COVER, LEAD<br>.CUBIERTA                                          | 1  | 1 |    |    |                       |
| 31       | 703-48281-00       | .SCREW<br>.TORNILLO 1                                              | 2  | 2 |    |    |                       |
| 32       | 703-48282-00       | .SCREW<br>.TORNILLO 2                                              | 7  | 7 |    |    |                       |
| 33       | 97380-08030        | .BOLT<br>.TORNILLO HEXAGONAL                                       | 1  | 1 |    |    |                       |
| 34       | 92990-08600        | .WASHER, PLATE<br>.ARANDELA PLANA                                  | 1  | 1 |    |    |                       |
| 35       | 98580-04010        | .SCREW, PAN HEAD<br>.TORNILLO DE CABEZA CRUZADA                    | 3  | 3 |    |    |                       |
| 36       | 98580-04006        | .SCREW, PAN HEAD<br>.TORNILLO DE CABEZA CRUZADA                    | 2  | 2 |    |    |                       |
| 37       | 98580-05010        | .SCREW, PAN HEAD<br>.TORNILLO DE CABEZA CRUZADA                    | 1  | 1 |    |    |                       |
| 38       | 98580-03015        | .SCREW, PAN HEAD<br>.TORNILLO DE CABEZA CRUZADA                    | 2  | 2 |    |    |                       |
| 39       | 703-48291-10       | .SCREW (M6)<br>.TORNILLO (M6)                                      | 3  | 3 |    |    |                       |
| 40       | 95380-06600        | .NUT, HEXAGON<br>.TUERCA                                           | 3  | 3 |    |    |                       |
| 41       | 703-48293-10       | .SPACER, REMOTE CONTROL<br>.ESPACIADOR                             | 1  | 1 |    |    | SINGLE<br>SINGLE      |
| 42       | 701-48287-00       | .WASHER<br>.ARANDELA                                               | 3  | 3 |    |    |                       |
| 43       | 703-48215-00       | .GRAPHIC<br>.CALCOMANIA 1                                          | 1  | 1 |    |    |                       |
| 44       | 703-82510-43       | .MAIN SWITCH ASSY<br>.CONJUNTO DE LLAVE IGNICION                   | 1  | 1 |    |    |                       |
| 45       | 703-82577-00       | .CAP, KEY<br>.TAPA                                                 | 1  | 1 |    |    |                       |
| 46       | 703-82531-00       | .WIRE, LEAD (L70)<br>.CABLE CONDUCTOR (L70)                        | 1  | 1 |    |    |                       |
| 47       | 688-82575-01       | .ENGINE STOP SWITCH ASSY<br>.INTERRUPTOR DE PARADA COMPL           | 1  | 1 |    |    |                       |
| 48       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.RETENER                                  | 1  | 1 |    |    |                       |
| 49       | 688-8258A-20       | .EXTENSION, WIRE HARNESS (4.9M)<br>.EXTENSION, ARNES DE CABLES (4. | 1  | 1 |    |    | (10P)<br>(10P)        |
| 50       | 703-82540-00       | .NEUTRAL SWITCH ASSY<br>.INTERRUPTOR NEUTRAL COMPL                 | 1  | 1 |    |    |                       |
| 51       | 703-83383-10       | .BUZZER<br>.ZUMBADOR                                               | 1  | 1 |    |    |                       |
| 52       | 703-48284-00       | .GROMMET<br>.TAPON                                                 | 1  | 1 |    |    |                       |
| 53       | 703-82591-00       | .BAND<br>.BANDA                                                    | 1  | 1 |    |    |                       |





## MEDIDOR

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61U4200-D380

FIG. 37 REPAIR KIT 1

ESTUCHE REPARATION 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                              | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6E5-W0001-A3       | POWER HEAD GASKET KIT<br>JUEGO DE EMPAQUE DE MOTOR   | 1  | 1 | 1  | 1  |                       |
| 2        | 6E5-14416-A1       | .GASKET, AIR CLEANER<br>.EMPAQUE                     | 1  | 1 | 1  | 1  |                       |
| 3        | 6E5-14483-A1       | .GASKET<br>.EMPAQUE                                  | 1  | 1 | 1  | 1  |                       |
| 4        | 6E5-14198-A2       | .GASKET<br>.EMPAQUE                                  | 2  | 2 | 2  | 2  |                       |
| 5        | 6E5-11381-A2       | .GASKET 1<br>.EMPAQUE 1                              | 1  | 1 | 1  | 1  |                       |
| 6        | 6E5-11181-A2       | .GASKET, CYLINDER HEAD 1<br>.JUNTA, DE CULATA 1      | 2  | 2 | 2  | 2  |                       |
| 7        | 6E5-11193-A0       | .GASKET, HEAD COVER 1<br>.EMPAQUE                    | 2  | 2 | 2  | 2  |                       |
| 8        | 688-12414-A1       | .GASKET, COVER<br>.EMPAQUE                           | 2  | 2 | 2  | 2  |                       |
| 9        | 6E5-41112-A1       | .GASKET, EXHAUST INNER COVER<br>.EMPAQUE             | 1  | 1 | 1  | 1  |                       |
| 10       | 6E5-41114-A0       | .GASKET, EXHAUST OUTER COVER<br>.EMPAQUE             | 1  | 1 | 1  | 1  |                       |
| 11       | 93102-40M14        | .OIL SEAL<br>.SELLO ACEITE                           | 1  | 1 | 1  | 1  |                       |
| 12       | 93211-04001        | .O-RING<br>.ANILLO O                                 | 2  | 2 | 2  | 2  |                       |
| 13       | 93102-35M13        | .OIL SEAL<br>.SELLO ACEITE                           | 1  | 1 | 1  | 1  |                       |
| 14       | 93101-22M15        | .OIL SEAL<br>.SELLO ACEITE                           | 1  | 1 | 1  | 1  |                       |
| 15       | 93210-74M35        | .O-RING<br>.ANILLO O                                 | 1  | 1 | 1  | 1  |                       |
| 16       | 6E5-13621-A1       | .GASKET, VALVE SEAT<br>.JUNTA, DE VALV.DE EMPAQUE    | 4  | 4 | 4  | 4  |                       |
| 17       | 6E5-13645-A1       | .GASKET, MANIFOLD 1<br>.EMPAQUE                      | 1  | 1 | 1  | 1  |                       |
| 18       | 6E5-14384-04       | .GASKET, FLOAT CHAMBER<br>.EMPAQUE DE CAMARA DE BOIA | 2  | 2 | 2  | 2  |                       |
| 19       | 6E5-45113-A0       | .GASKET, UPPER CASING<br>.EMPAQUE                    | 1  | 1 | 1  | 1  |                       |
| 20       | 61U-W0093-01       | CARBURETOR REPAIR KIT<br>KIT REPARACION CARBURADOR   | 1  | 1 | 1  | 1  |                       |
| 21       | 6E5-14483-A1       | .GASKET<br>.EMPAQUE                                  | 1  | 1 | 1  | 1  |                       |
| 22       | 6E5-14198-A2       | .GASKET<br>.EMPAQUE                                  | 2  | 2 | 2  | 2  |                       |
| 23       | 6E5-14546-00       | .VALVE, NEEDLE<br>.VALVULA DE AGUJA                  | 4  | 4 | 4  | 4  |                       |
| 24       | 6E5-14386-02       | .PIN, FLOAT<br>.PASADOR DE BOIA                      | 4  | 4 | 4  | 4  |                       |
| 25       | 6E5-14385-02       | .FLOAT<br>.BOIA                                      | 4  | 4 | 4  | 4  |                       |
| 26       | 6E5-14384-04       | .GASKET, FLOAT CHAMBER<br>.EMPAQUE DE CAMARA DE BOIA | 2  | 2 | 2  | 2  |                       |
| 27       | 6E5-14398-01       | .GASKET<br>.EMPAQUE                                  | 4  | 4 | 4  | 4  |                       |



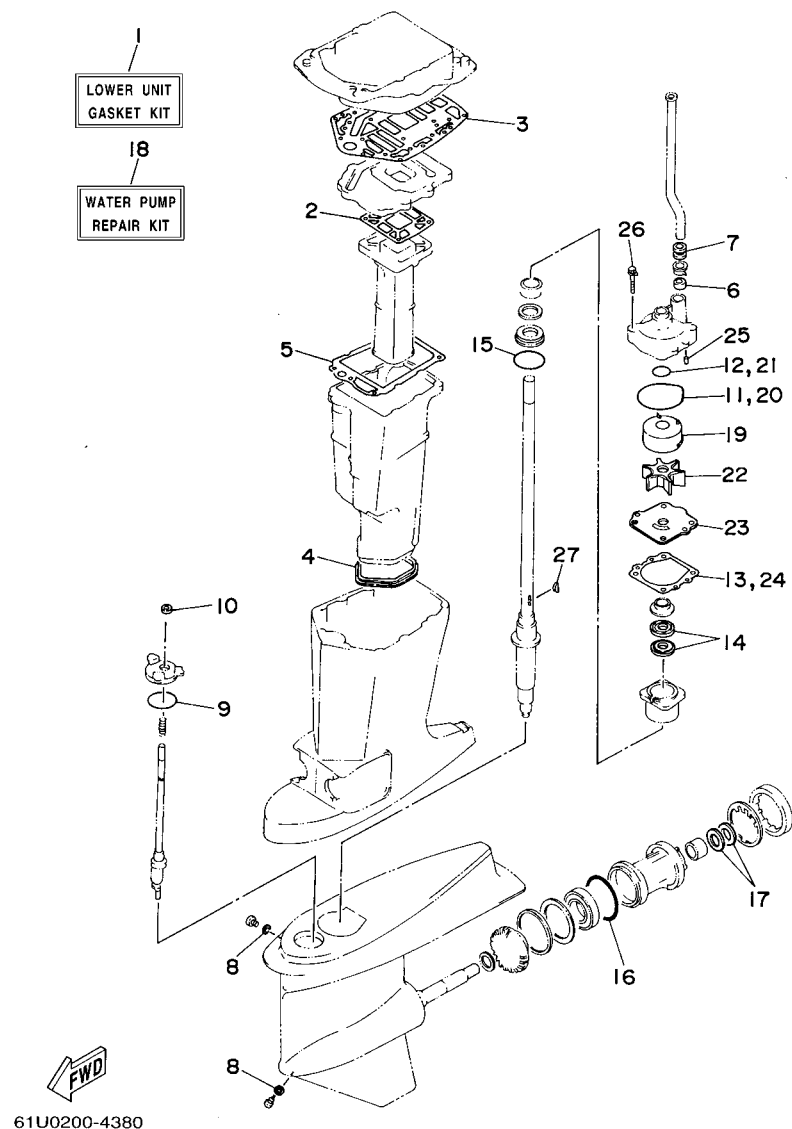


FIG. 38 REPAIR KIT 2

ESTUCHE REPARATION 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                 | ET | E | WH | MH | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------|----|---|----|----|-----------------------|
| 1        | 6E5-W0001-C1       | LOWER UNIT GASKET KIT<br>JUEGO DE EMPAQUE UNIDAD INFER. | 1  | 1 | 1  | 1  |                       |
| 2        | 6E5-41134-B0       | .GASKET, EXHAUST MANIFOLD<br>.EMPAQUE                   | 1  | 1 | 1  | 1  |                       |
| 3        | 6E5-45114-A0       | .GASKET, UPPER CASING<br>.EMPAQUE                       | 1  | 1 | 1  | 1  |                       |
| 4        | 6E5-45123-00       | .GASKET, MUFFLER<br>.EMPAQUE SILENCIADOR                | 1  | 1 | 1  | 1  |                       |
| 5        | 6E5-41135-A0       | .GASKET, EXHAUST MANIFOLD<br>.EMPAQUE                   | 1  | 1 | 1  | 1  |                       |
| 6        | 6E5-44365-00       | .DAMPER, WATER SEAL 1<br>.HULE DE SELLO DE AGUA 1       | 1  | 1 | 1  | 1  |                       |
| 7        | 6E5-44366-00       | .DAMPER, WATER SEAL 2<br>.GOMA DEL SELLO DE AGUA 2      | 1  | 1 | 1  | 1  |                       |
| 8        | 90430-08020        | .GASKET<br>.JUNTA                                       | 2  | 2 | 2  | 2  |                       |
| 9        | 93210-58144        | .O-RING<br>.ANILLO O                                    | 1  | 1 | 1  | 1  |                       |
| 10       | 93106-09014        | .OIL SEAL<br>.SELLO ACEITE                              | 1  | 1 | 1  | 1  |                       |
| 11       | 93210-86M38        | .O-RING<br>.ANILLO O                                    | 1  | 1 | 1  | 1  |                       |
| 12       | 93210-37160        | .O-RING<br>.ANILLO O                                    | 1  | 1 | 1  | 1  |                       |
| 13       | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.EMPAQUE                         | 1  | 1 | 1  | 1  |                       |
| 14       | 93101-28M16        | .OIL SEAL<br>.SELLO ACEITE                              | 2  | 2 | 2  | 2  |                       |
| 15       | 93210-55M14        | .O-RING<br>.ANILLO O                                    | 1  | 1 | 1  | 1  |                       |
| 16       | 93210-86M39        | .O-RING<br>.ANILLO O                                    | 1  | 1 | 1  | 1  |                       |
| 17       | 93101-30M17        | .OIL SEAL<br>.SELLO ACEITE                              | 2  | 2 | 2  | 2  |                       |
| 18       | 61U-W0078-03       | WATER PUMP REPAIR KIT<br>ESTUCHE REPARACION BOMBA AGUA  | 1  | 1 | 1  | 1  |                       |
| 19       | 6R3-44322-42       | .INSERT, CARTRIDGE<br>.CARTUCHO                         | 1  | 1 | 1  | 1  |                       |
| 20       | 93210-86M38        | .O-RING<br>.ANILLO O                                    | 1  | 1 | 1  | 1  |                       |
| 21       | 93210-37160        | .O-RING<br>.ANILLO O                                    | 1  | 1 | 1  | 1  |                       |
| 22       | 6E5-44352-01       | .IMPELLER<br>.IMPULSOR                                  | 1  | 1 | 1  | 1  |                       |
| 23       | 6E5-44323-40       | .OUTER PLATE, CARTRIDGE<br>.PLACA EXTERIOR DEL CARTUCHO | 1  | 1 | 1  | 1  |                       |
| 24       | 6E5-44315-A0       | .GASKET, WATER PUMP<br>.EMPAQUE                         | 1  | 1 | 1  | 1  |                       |
| 25       | 93606-12019        | .PIN, DOWEL<br>.PASADOR DE CLAVIJA                      | 2  | 2 | 2  | 2  |                       |
| 26       | 90119-08M14        | .BOLT, WITH WASHER<br>.TORNILLO CON ARANDELA            | 4  | 4 | 4  | 4  |                       |
| 27       | 90280-04M05        | .KEY, WOODRUFF<br>.CUNA WOODRUFF                        | 1  | 1 | 1  | 1  |                       |

NUMERICAL INDEX  
INDICE NUMERICO

| PART NO.<br>CODIGO N° | REF.<br>NO. | PART NO.<br>CODIGO N° | REF.<br>NO. | PART NO.<br>CODIGO N° | REF.<br>NO. | PART NO.<br>CODIGO N° | REF.<br>NO. | PART NO.<br>CODIGO N° | REF.<br>NO. | PART NO.<br>CODIGO N° | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 6E5-11111-00-1S       | 5 - 1       | 677-13437-0B          | 2 - 23      | 6E5-14385-02          | 37 - 25     | 61A-1492H-12          | 8 - 30      | 61U-2415A-00          | 13 - 65     | 6E5-24486-00          | 10 - 37     |
| 6E5-11111-20-1S       | 5 - 1       | 6E5-13610-00          | 6 - 1       | 6E5-14386-02          | 8 - 11      |                       | 9 - 26      | 6E5-24304-10          | 10 - 1      | 61U-24489-00          | 11 - 15     |
| 61U-11119-01          | 3 - 18      |                       | 7 - 1       |                       | 9 - 11      | 61U-14959-00          | 8 - 13      | 6E5-24305-06          | 12 - 2      | 61U-24491-10          | 11 - 19     |
| 6E5-11119-01          | 3 - 18      | 6E5-13621-A1          | 6 - 3       |                       | 37 - 24     |                       | 9 - 13      | 6Y2-24305-06          | 12 - 4      | 6E5-24492-00          | 10 - 36     |
| 6E5-11181-A2          | 5 - 2       |                       | 7 - 3       | 61U-14394-00          | 8 - 14      | 6J8-14959-00          | 8 - 7       | 6Y2-24306-0B          | 12 - 1      | 61U-24494-00          | 11 - 42     |
|                       | 37 - 6      |                       | 37 - 16     |                       | 9 - 14      |                       | 8 - 33      | 6Y2-24306-56          | 12 - 1      | 61U-24496-00          | 11 - 36     |
| 6E5-11191-01-1S       | 5 - 4       | 6E5-13641-03-1S       | 6 - 6       | 647-14395-60          | 6 - 36      |                       | 9 - 31      | 6E5-24312-00          | 5 - 17      | 61A-24500-00          | 11 - 33     |
| 6E5-11193-A0          | 5 - 5       |                       | 7 - 6       |                       | 7 - 29      |                       | 37 - 32     | 61U-24313-00          | 10 - 3      | 61A-24521-00          | 10 - 7      |
|                       | 37 - 7      | 6E5-13645-A1          | 6 - 21      | 6E5-14398-01          | 8 - 16      | 6E5-14959-01          | 8 - 25      | 61U-24314-00          | 10 - 22     | 65L-24531-01          | 10 - 8      |
| 6R3-1131M-01          | 3 - 14      |                       | 7 - 13      |                       | 9 - 16      |                       | 9 - 25      | 61U-24315-00          | 11 - 22     | 60H-24558-00          | 10 - 13     |
| 6E5-11325-00          | 3 - 12      |                       | 37 - 17     |                       | 37 - 27     |                       | 37 - 33     | 61U-24316-00          | 11 - 1      | 61A-24560-04          | 10 - 6      |
| 6E5-11370-01          | 6 - 8       | 6E5-14159-00          | 8 - 10      | 6E5-14416-A1          | 6 - 42      | 6E5-14979-00          | 8 - 21      | 6G5-24316-10          | 10 - 40     | 61A-24563-00          | 10 - 11     |
|                       | 7 - 8       |                       | 9 - 10      |                       | 7 - 35      |                       | 9 - 21      | 61U-24317-00          | 11 - 30     | 61A-24564-00          | 10 - 9      |
| 6E5-11371-00-1S       | 3 - 24      | 6E5-14198-A2          | 6 - 28      |                       | 37 - 2      |                       | 37 - 31     | 6G5-24318-10          | 10 - 44     | 61U-24566-01          | 10 - 17     |
| 6G5-11372-00-1S       | 5 - 24      |                       | 7 - 18      | 61U-14417-00-94       | 6 - 32      | 6J8-14995-00          | 9 - 7       | 6G5-24319-10          | 10 - 45     | 61A-24577-01          | 10 - 10     |
| 6E5-11372-01          | 3 - 5       |                       | 37 - 4      | 6E5-14417-10-94       | 7 - 25      | 61U-15100-01          | 3 - 2       | 6E5-24351-01          | 12 - 7      | 692-26301-03          | 21 - 20     |
| 624-11379-00          | 3 - 3       |                       | 37 - 22     | 6E5-14418-00          | 6 - 40      | 6E5-15163-00-1S       | 4 - 3       | 6E5-24351-51          | 12 - 7      | 6E5-41111-00-1S       | 5 - 12      |
| 6E5-11381-A2          | 3 - 25      | 6E5-14223-00          | 8 - 23      |                       | 7 - 33      | 6G5-15359-00-94       | 4 - 11      | 61J-24360-11          | 12 - 9      | 6E5-41112-A1          | 5 - 13      |
|                       | 37 - 5      |                       | 9 - 23      | 6E5-1441K-00          | 6 - 41      | 61U-15711-00          | 13 - 2      | 6Y2-24360-60          | 12 - 9      |                       | 37 - 9      |
| 6G5-11382-A1          | 5 - 23      | 61U-14301-03          | 9 - 1       |                       | 7 - 34      | 663-15713-00          | 13 - 5      | 6E5-24367-01          | 20 - 30     | 6N7-41113-00-1S       | 5 - 15      |
| 6R3-11397-01          | 3 - 15      | 61U-14301-M2          | 8 - 1       | 6E5-14483-A1          | 6 - 37      | 61U-15714-00          | 13 - 6      | 6E5-24367-10          | 20 - 33     | 6E5-41114-A0          | 5 - 14      |
| 6N7-11411-01          | 4 - 1       | 61U-14302-03          | 9 - 2       |                       | 7 - 30      | 663-15715-00          | 13 - 12     | 6E5-24376-10          | 10 - 43     |                       | 37 - 10     |
| 6E5-11447-00          | 4 - 2       | 61U-14302-M2          | 8 - 2       |                       | 37 - 3      | 696-15716-00          | 13 - 13     | 650-24378-00          | 5 - 16      | 6E5-41131-01-CA       | 30 - 18     |
| 663-11518-01          | 3 - 4       | 6E5-14321-00          | 8 - 18      |                       | 37 - 21     | 663-15719-00          | 13 - 15     | 6E0-24378-00          | 6 - 13      | 6E5-41131-10-CA       | 30 - 18     |
| 61U-11601-00          | 4 - 17      |                       | 9 - 18      | 624-14485-00          | 6 - 7       | 61U-15723-01          | 13 - 47     |                       | 6 - 18      | 6E5-41132-00-CA       | 30 - 22     |
|                       | 4 - 19      | 6E5-14323-03          | 8 - 22      |                       | 6 - 33      | 663-15726-01          | 13 - 10     | 6E5-24378-00          | 11 - 5      | 6E5-41132-20-CA       | 30 - 22     |
| 61U-11601-10          | 4 - 17      |                       | 9 - 22      |                       | 7 - 7       | 696-15734-00          | 13 - 14     | 61U-24410-00          | 11 - 6      | 6E5-41134-B0          | 30 - 23     |
|                       | 4 - 19      |                       | 37 - 30     |                       | 7 - 26      | 663-15735-01          | 13 - 51     | 6E5-24410-04          | 10 - 24     |                       | 38 - 2      |
| 61U-11601-20          | 4 - 17      | 6E5-14324-00          | 8 - 32      | 6E5-14485-00          | 6 - 34      | 663-15739-00          | 13 - 4      | 61U-24411-00          | 11 - 7      | 6E5-41135-A0          | 30 - 30     |
|                       | 4 - 19      |                       | 9 - 28      |                       | 7 - 27      | 663-15741-02          | 13 - 8      | 6E5-24411-01          | 10 - 29     |                       | 38 - 5      |
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|                       | 26 - 8      | 93210-55M14           | 31 - 39     |                       | 23 - 25     |                       | 26 - 28     | 97380-05025           | 35 - 8      |                       |             |
|                       | 26 - 12     |                       | 38 - 15     |                       | 26 - 13     | 97095-06012           | 6 - 26      | 97380-08030           | 35 - 33     |                       |             |
| 92995-08100           | 22 - 5      | 93210-58144           | 31 - 14     |                       | 26 - 24     |                       | 7 - 16      | 97513-06560           | 14 - 7      |                       |             |
|                       | 26 - 17     |                       | 38 - 9      | 94702-00160           | 5 - 28      |                       | 11 - 25     | 97575-10530           | 28 - 32     |                       |             |
|                       | 30 - 15     | 93210-74M35           | 4 - 14      | 94702-00247           | 5 - 28      |                       | 11 - 45     | 97595-06420           | 5 - 25      |                       |             |
|                       | 30 - 17     |                       | 37 - 15     | 95303-06600           | 22 - 13     |                       | 15 - 6      |                       | 13 - 43     |                       |             |
| 92995-08600           | 19 - 25     | 93210-86M38           | 31 - 26     |                       | 22 - 27     |                       | 15 - 18     | 97595-06550           | 10 - 39     |                       |             |
|                       | 30 - 21     |                       | 38 - 11     | 95380-03600           | 10 - 35     |                       | 16 - 24     | 97607-04310           | 29 - 32     |                       |             |
|                       | 30 - 25     |                       | 38 - 20     | 95380-05600           | 11 - 37     |                       | 16 - 27     | 97880-05008           | 8 - 26      |                       |             |
|                       | 30 - 32     | 93210-86M39           | 31 - 64     |                       | 21 - 43     |                       | 16 - 30     | 97880-05016           | 8 - 28      |                       |             |
|                       | 31 - 42     |                       | 38 - 16     |                       | 22 - 24     | 97095-06014           | 10 - 18     |                       | 37 - 28     |                       |             |