



PARTS CATALOGUE CATALOGO DE REPUESTOS

150AET'15 (6G4G)

200AET'15 (60HG)

L150AET'15 (6K0G)

L200AET'15 (60JG)



2022/11/16

1P6G4-200S1

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NEWS NO.	DATE	COMMENT
PE0-OM-150040	Nov.,9,2015	MOD:(L)Z150/Z175/(L)Z200 FUEL2 ILLUSTRATION REVISION
PE0-OM-220009	Nov.,11,2022	MOD:(L)150A/(L)200A CARBURETOR & FUEL LIST/ILLUST. REVISION

150AET/200AET
L150AET/L200AET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

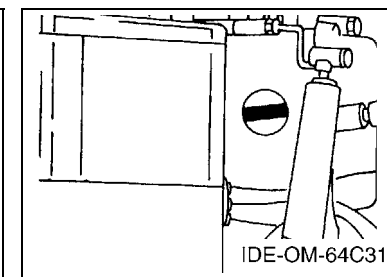
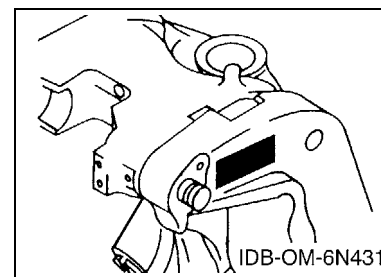
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
150A	6G4-1024524	200A	6G6-1058170
L150A	6K0-1001390	L200A	6K1-1011313

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6G4G	150AET
2	60HG	200AET
3	6K0G	L150AET
4	60JG	L200AET

PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

- Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

CODIGO N°	DESCRIPCION	CANT.	OBSERVACIONES
2F5-83310-60	ENSAMBLAJE DE LA LUZ	2	
115-83311-60	.BOMBILLA (6V-18W)	1	

4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

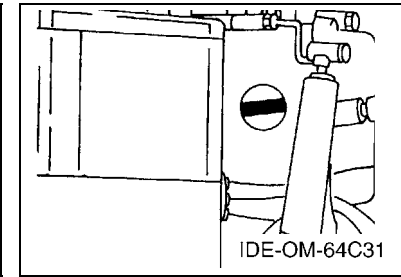
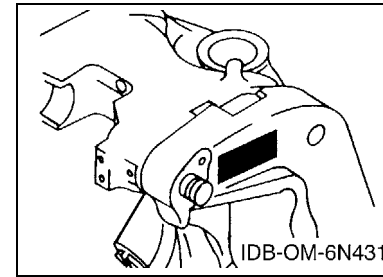
CODIGO N°	DESCRIPCION	CANT.	OBSERVACIONES
2N4-24110-00-X5	COMP. DEL TANQUE	2	MXR
3J1-24240-10	.GRAFICO, DEL TANQUE	1	PARA MXR

- Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

- EL asterisco (*) antes del número de referencia indica los elementos modificados después de la primera edición.

7. Números de serie

N° de Serie del motor



8. Números de serie del motor

Modelo	N° de serie	Modelo	N° de serie
150A	6G4-1024524	200A	6G6-1058170
L150A	6K0-1001390	L200A	6K1-1011313

9. Códigos de color aplicables

Abreviatura	Nombre de color	Código de color
DBN1	DARK BLUISH GRAY 1	008D

10. Informacion para la columna de cantidades

Columna N°	Nombre de la columna de cantidades	Modelo aplicable
1	6G4G	150AET
2	60HG	200AET
3	6K0G	L150AET
4	60JG	L200AET

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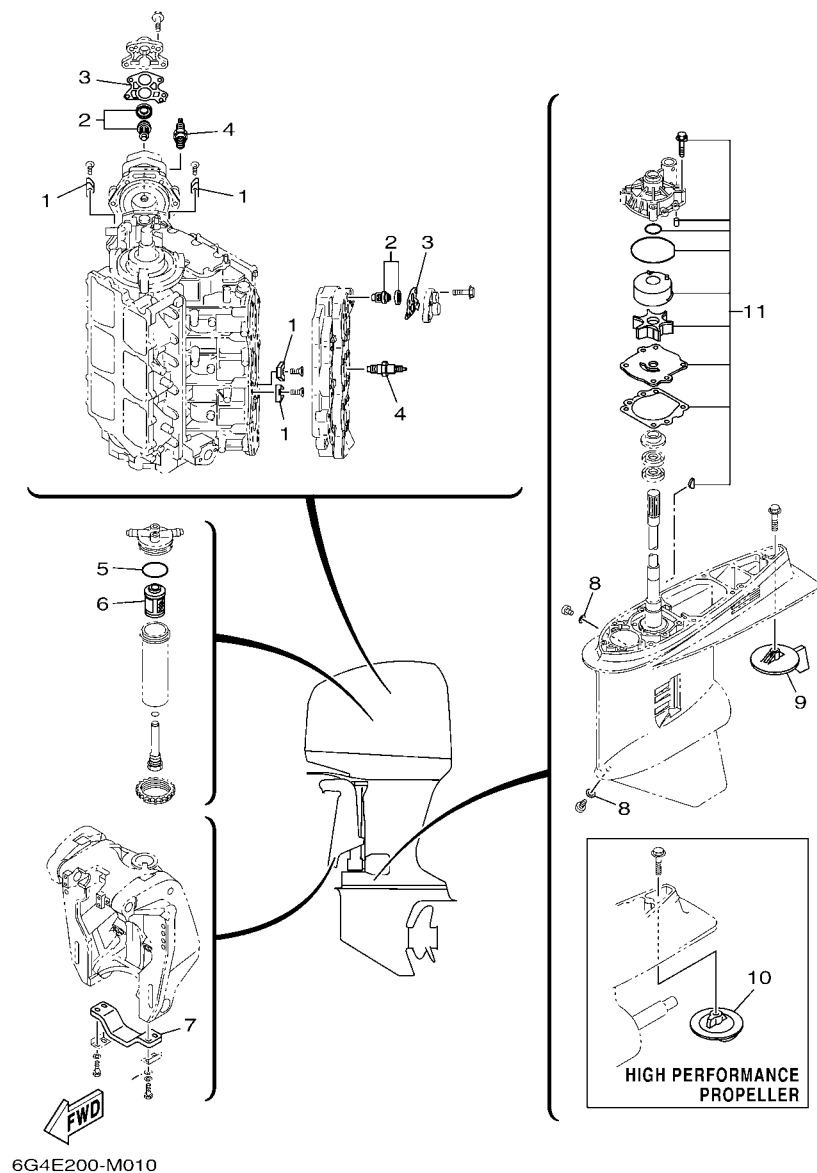


FIG. 1 SCHEDULED SERVICE PARTS PARTES DE REPUESTO TEMPORALES

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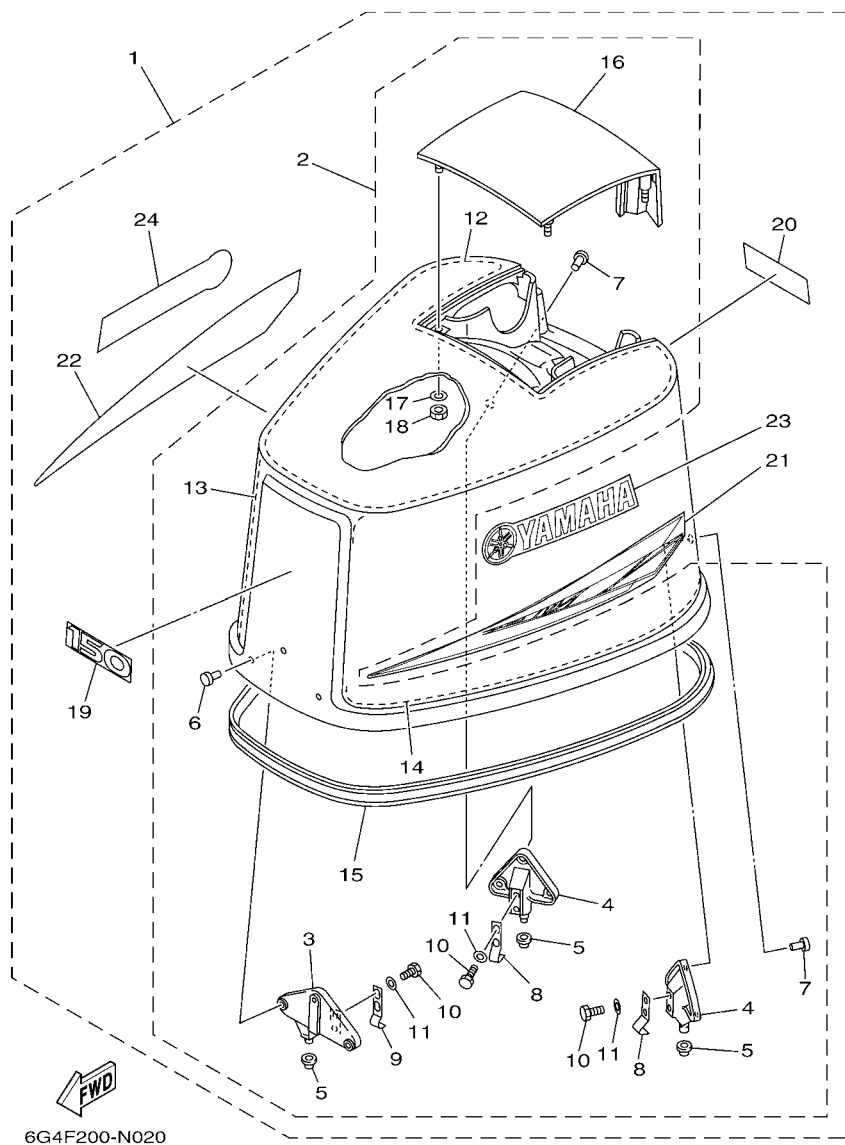


FIG. 2 TOP COWLING

SOPORTE SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6G4-42610-00	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1		1		
	6G6-42610-00	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.		1		1	
2	6G5-4261A-00	TOP COWLING W/O GRAPHICS SOPORTE SUPERIOR SIN GRAFICOS	1	1	1	1	
3	6E5-42647-00-1S	HOLDER, CLAMP BAND MORDAZA DE ABRAZADERA	1	1	1	1	
4	6E5-42649-01-1S	HOLDER, CLAMP BAND MORDAZA DE ABRAZADERA	2	2	2	2	
5	663-42662-00	DAMPER AMORTIGUADOR	3	3	3	3	
6	90266-06009	RIVET REMACHE	3	3	3	3	
7	90266-06M02	RIVET REMACHE	6	6	6	6	
8	6E5-42652-00	HOOK GANCHO	2	2	2	2	
9	688-42652-00	HOOK GANCHO	1	1	1	1	
10	97095-06016	BOLT PERNO	6	6	6	6	
11	92995-06600	WASHER ARANDELA	6	6	6	6	
12	6E5-42617-00	DAMPER, FORM HULE DE FORMA	1	1	1	1	
13	61U-42619-10	DAMPER, FORM HULE DE FORMA	1	1	1	1	STARBOARD SIDE STARBOARD SIDE
14	61U-42627-10	DAMPER, FORM AMORTIGUADOR FORMA 3	1	1	1	1	PORT SIDE PORT SIDE
15	6E5-42615-00	SEAL SELLO	1	1	1	1	
16	6G5-42613-00-8D	MOLDING, AIR DUCT MOLDURA CONDUCTO AIRE	1	1	1	1	
17	92990-06600	WASHER, PLATE ARANDELA PLANA	4	4	4	4	
18	95380-06600	NUT, HEXAGON TUERCA	4	4	4	4	
19	6G4-42678-10	GRAPHIC, REAR CALCAMONIA TRASERA	1		1		
	6G6-42678-10	GRAPHIC, REAR CALCAMONIA TRASERA		1		1	
20	6G4-42678-10	GRAPHIC, REAR CALCAMONIA TRASERA	1		1		
	6G6-42678-10	GRAPHIC, REAR CALCAMONIA TRASERA		1		1	
21	6N7-42675-10	GRAPHIC, SIDE 1 CALCAMONIA LATERAL 1	1	1	1	1	
22	6N7-42676-10	GRAPHIC, SIDE 2 CALCAMONIA LATERAL 2	1	1	1	1	
23	688-42681-40	MARK, COWLING MARCA DE CUBIERTA	1	1	1	1	
24	688-42681-40	MARK, COWLING MARCA DE CUBIERTA	1	1	1	1	

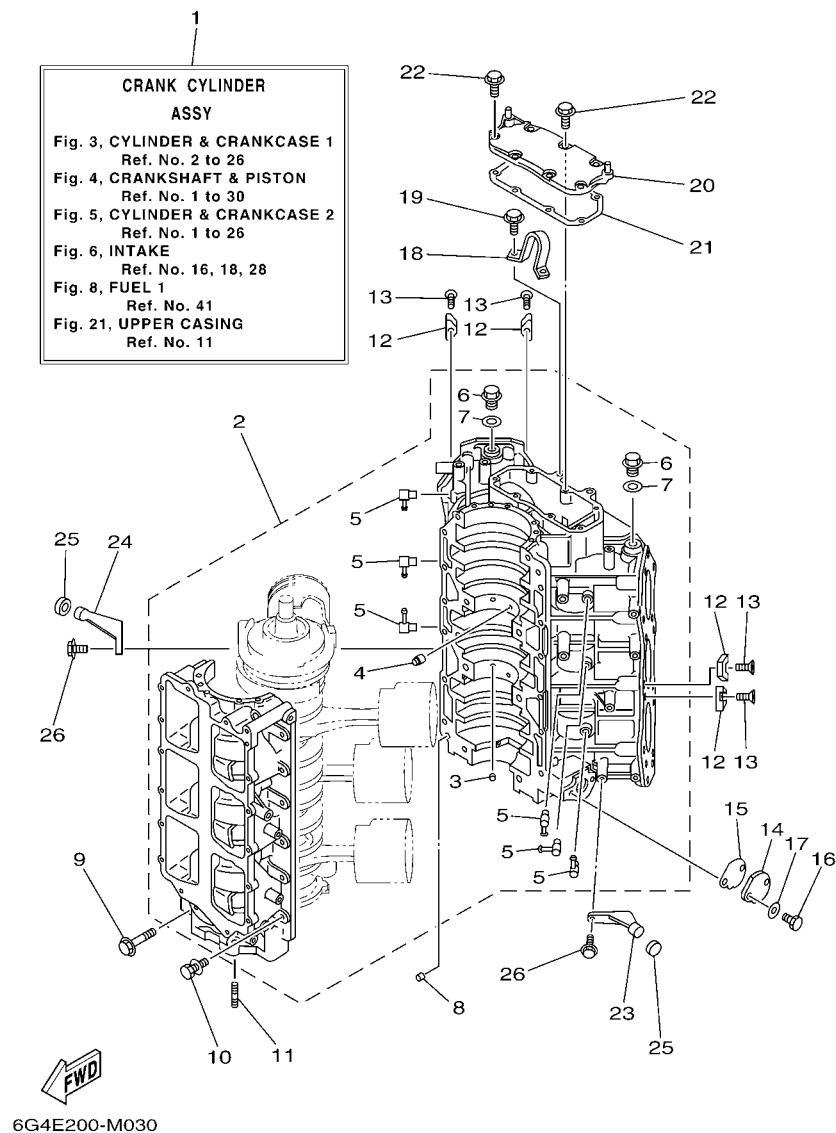
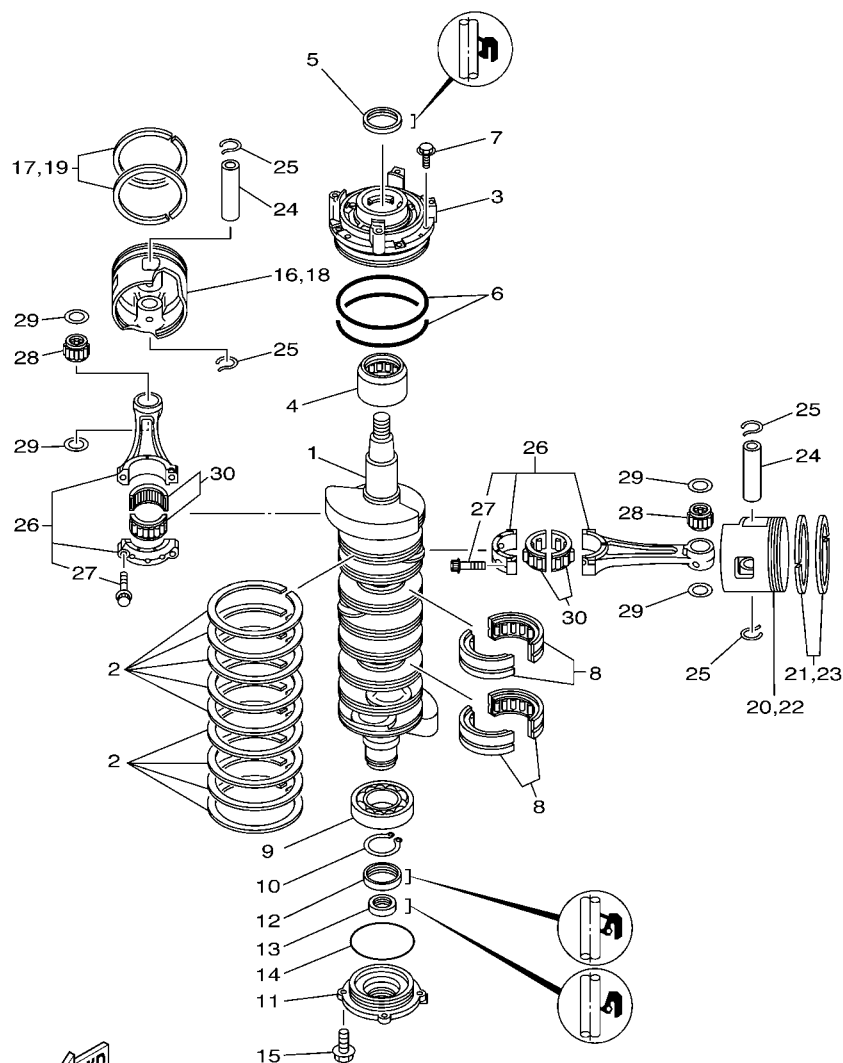


FIG. 3 CYLINDER & CRANKCASE 1 CILINDRO & CARTER 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	64C-W0090-04-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO	1		1		
	60H-W0090-01-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO		1		1	
2	64C-15100-22	CRANKCASE ASSY CARTER COMPLETO	1		1		
	60H-15100-00	CRANKCASE ASSY CARTER COMPLETO		1		1	
3	624-11379-00	.VALVE, CHECK .VALVULA DE CONTROL	2	2	2	2	
4	663-11518-01	.LOCK, BEARING .SEGURO BALERO	2	2	2	2	
5	646-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	6	6	6	6	
6	90340-14M06	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	2	2	2	2	
7	90430-14115	.GASKET .JUNTA	2	2	2	2	
8	93608-12063	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
9	90105-10M20	BOLT, FLANGE TORNILLO	8	8	8	8	
10	90119-08M94	BOLT, WITH WASHER TORNILLO CON ARANDELA	12	12	12	12	
11	90116-08026	BOLT, STUD ESPARRAGO	2	2	2	2	
12	6E5-11325-00	ANODE ANODO	8	8	8	8	
13	98780-04015	SCREW, FLAT HEAD TORNILLO CABEZA PLANA	8	8	8	8	
14	6R3-1131M-01	COVER CUBIERTA	1	1	1	1	
15	6R3-11397-01	GASKET EMPAQUE	1	1	1	1	
16	97013-06016	BOLT PERNO	2	2	2	2	
17	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	2	2	
18	6E5-11119-01	HANGER, ENGINE SOPORTE DEL MOTOR	1	1	1	1	
19	90119-08MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
20	6E5-11371-00-1S	COVER CUBIERTA 1	1	1	1	1	
21	6E5-11381-A2	GASKET 1 EMPAQUE 1	1	1	1	1	
22	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	7	7	7	7	
23	6E5-42761-00-1S	STOPPER RETEN 1	1	1	1	1	
24	6E5-42762-00-1S	STOPPER RETEN 2	1	1	1	1	
25	68F-44533-01	DAMPER, UPPER MOUNT RUBBER AMORTIGUADOR SUPERIOR	2	2	2	2	



6G52200-3030

FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6G5-11411-02	CRANKSHAFT CIGUENAL	1	1	1	1	
2	6E5-11447-00	SEAL, CRANK SELLO MANIVELA	9	9	9	9	
3	6E5-15163-00-1S	HOUSING, BEARING 1 CAJA DE COJINETE 1	1	1	1	1	
4	93311-940U3	BEARING COJINETE DE RODILLOS	1	1	1	1	
5	93102-40M14	OIL SEAL SELLO ACEITE	1	1	1	1	
6	93211-04001	O-RING ANILLO O	2	2	2	2	
7	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
8	93310-954U1	BEARING COJINETE DE RODILLOS	2	2	2	2	
9	93306-20802	BEARING COJINETE	1	1	1	1	
10	93410-40M03	CIRCLIP SEGURO	1	1	1	1	
11	6G5-15359-00-94	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	1	1	1	
12	93102-35M61	OIL SEAL SELLO ACEITE	1	1	1	1	
13	93101-22M15	OIL SEAL SELLO ACEITE	1	1	1	1	
14	93210-74M35	O-RING ANILLO O	1	1	1	1	
15	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
16	64D-11631-02-90	PISTON (STD) PISTON (NORMA)	2	2	2	2	#3,5
	64D-11635-02	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2	2	2	2	AP-#3,5
	64D-11636-02	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	2	2	2	AP-#3,5
17	64D-11603-02	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	2	2	2	2	#3,5
	64D-11604-02	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	2	2	2	2	AP-#3,5
	64D-11605-02	PISTON RING SET (0.50MM O/S) JUEGO DE ANILLOS (0.50MM O/S)	2	2	2	2	AP-#3,5
18	64D-11631-22-90	PISTON (STD) PISTON (NORMA)	1	1	1	1	#1
	64D-11635-22	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	1	1	1	1	AP-#1
	64D-11636-22	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	1	1	1	1	AP-#1
19	64D-11603-02	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	1	1	1	1	#1
	64D-11604-02	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	1	1	1	1	AP-#1
	64D-11605-02	PISTON RING SET (0.50MM O/S) JUEGO DE ANILLOS (0.50MM O/S)	1	1	1	1	AP-#1



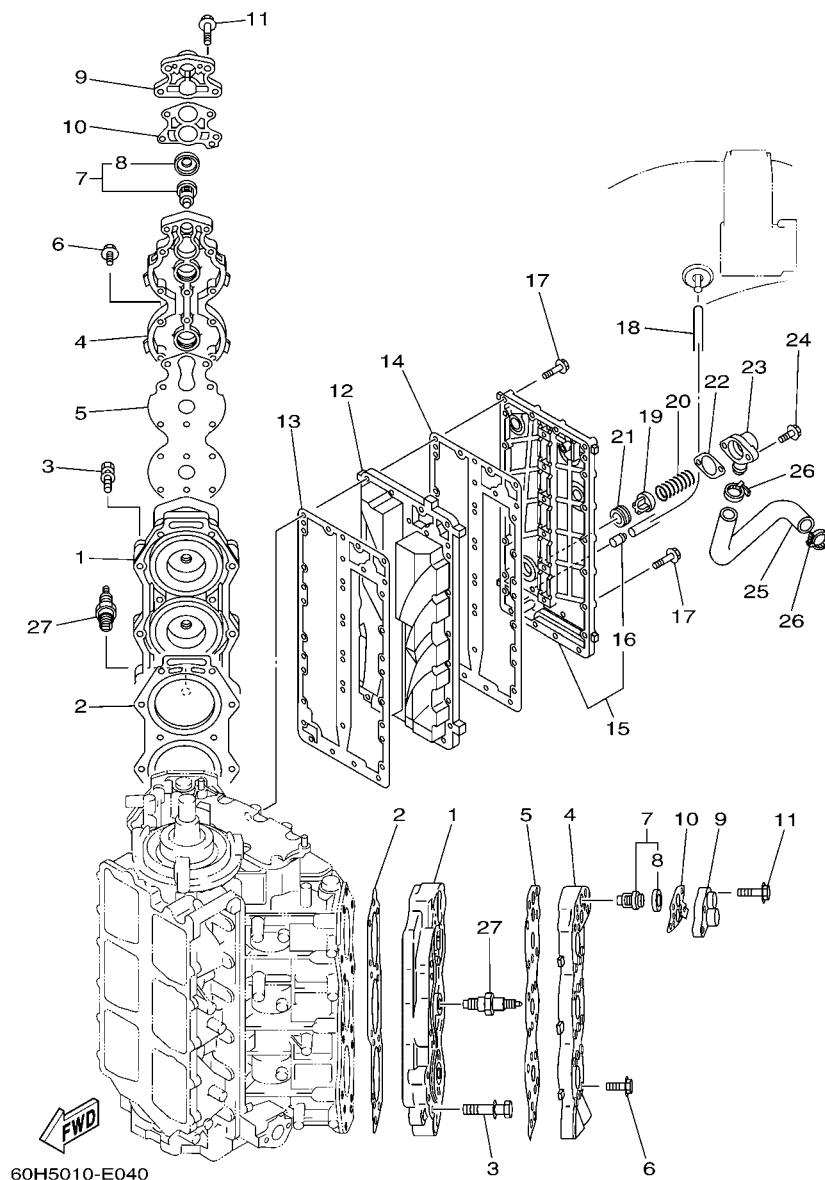


FIG. 5 CYLINDER & CRANKCASE 2 CILINDRO & CARTER 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	6G5-11111-04-1S	HEAD, CYLINDER 1 CULATA CILINDRO 1	2	2	2	2	
2	6G5-11181-A3	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	2	2	2	2	
3	90119-08MA8	BOLT, WITH WASHER TORNILLO CON ARANDELA	28	28	28	28	
4	6G5-11191-00-1S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	2	2	2	2	
5	6G5-11193-A2	GASKET, HEAD COVER 1 EMPAQUE	2	2	2	2	
6	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	36	36	36	36	
7	6E5-12411-30	THERMOSTAT TERMOSTAT	2	2	2	2	
8	688-12412-00	.SEAL, THERMOSTAT .SELLO TERMOSTATO	1	1	1	1	
9	688-12413-00-1S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	2	2	2	2	
10	688-12414-A1	GASKET, COVER EMPAQUE	2	2	2	2	
11	90119-06MA6	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8	8	
12	64D-41111-00-1S	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	1	1	1	
13	6G5-41112-A1	GASKET, EXHAUST INNER COVER EMPAQUE	1	1	1	1	
14	6G5-41114-A0	GASKET, EXHAUST OUTER COVER EMPAQUE	1	1	1	1	
15	6R3-41113-00-1S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	1	1	1	
16	650-24378-00	.PIPE, JOINT 4 .TUBO DE UNION 3	1	1	1	1	
17	90119-06MA5	BOLT, WITH WASHER TORNILLO CON ARANDELA	29	29	29	29	
18	90445-09097	HOSE (L250) TUBO (L250)	1	1	1	1	
19	60H-12416-00	VALVE, PRESSURE CONTROL VALVULA DE CONTROL DE PRESION	1	1	1	1	
20	90501-16M11	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
21	90480-20M05	GROMMET TAPON	1	1	1	1	
22	6G5-11382-A1	GASKET 2 EMPAQUE 2	1	1	1	1	
23	6G5-11372-00-1S	COVER, BYPASS 2 CUBIERTA	1	1	1	1	
24	97595-06520	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	2	
25	6G5-12576-00	HOSE 1 MANGUERA 1	1	1	1	1	
26	90465-13M18	CLAMP BRIDA	2	2	2	2	
27	94702-00160	PLUG, SPARK (NGK B8HS-10) BUJIA (NGK B8HS-10)	6	6	6	6	

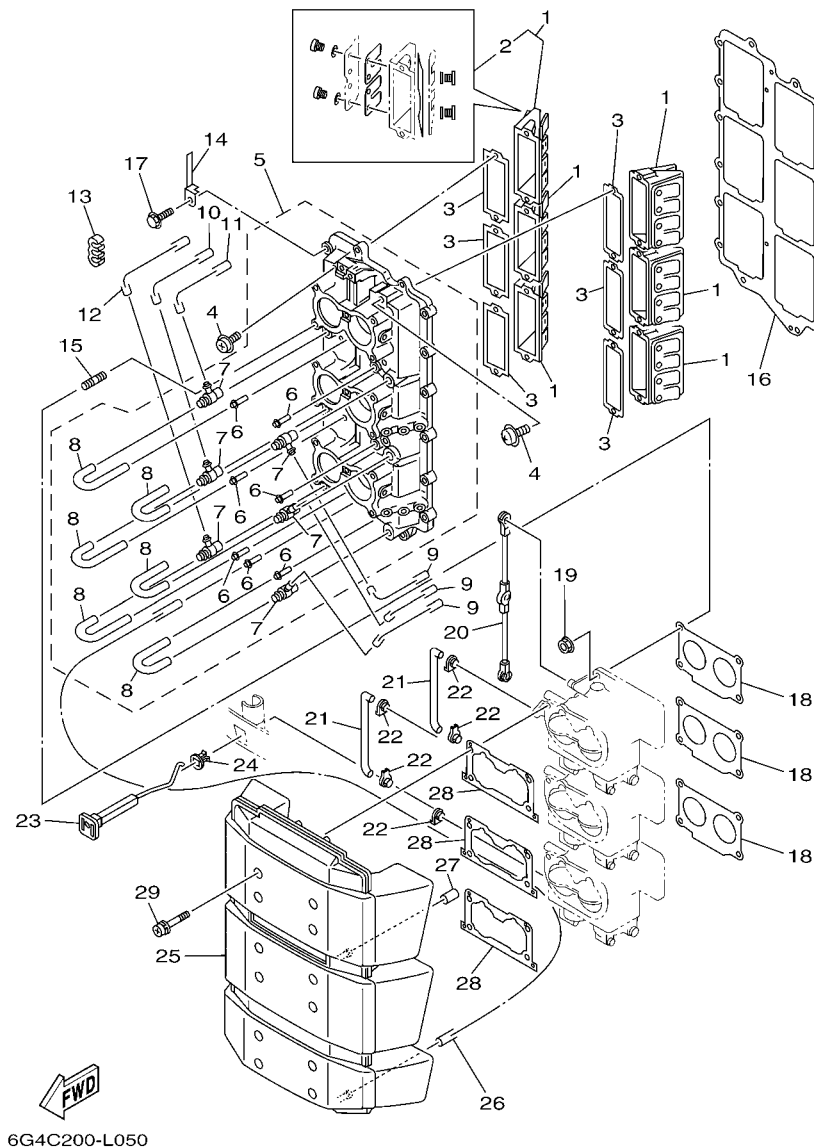
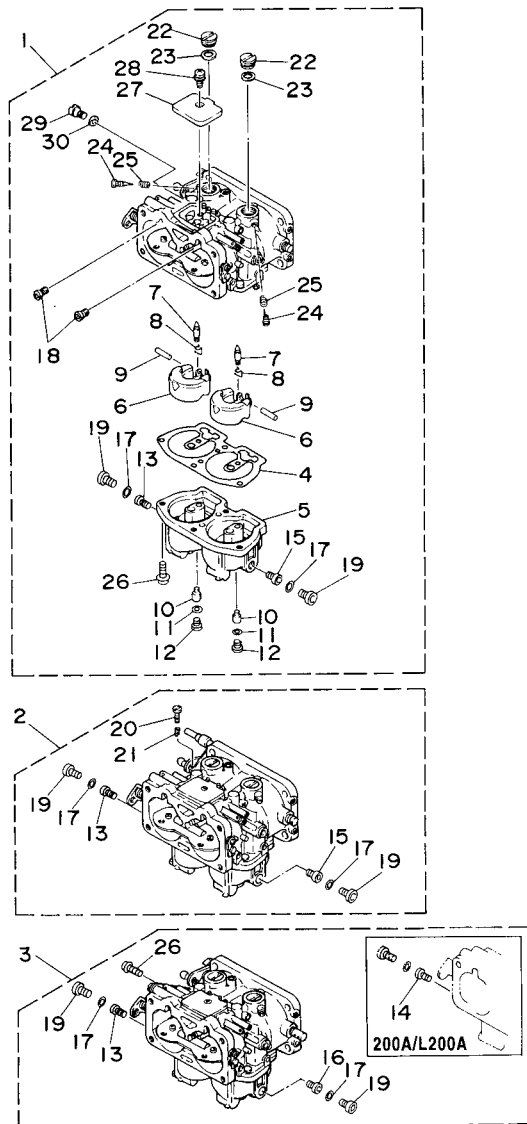


FIG. 6 INTAKE

ADMISION

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6G5-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	6		6		
	6E5-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA		6		6	
2	6E5-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	1	1	1	
3	6E5-13621-A1	GASKET, VALVE SEAT JUNTA, DE VALV.DE EMPAQUE	6	6	6	6	
4	97980-05216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	12	12	12	12	
5	6G5-13641-00-1S	MANIFOLD, INTAKE 1 CONECTOR DE ADMISION 1	1	1	1	1	
6	624-14485-00	.PIPE, JOINT .TUBO DE UNION	7	7	7	7	
7	6E5-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	6	6	6	6	
8	90445-07M28	.HOSE (L70) .TUBO (L70)	6	6	6	6	
9	90445-07M45	HOSE (L340) TUBO (L340)	3	3	3	3	
10	90445-07M46	HOSE (L360) TUBO (L360)	1	1	1	1	
11	90445-07M09	HOSE (L380) TUBO (L380)	1	1	1	1	
12	90445-07M59	HOSE (L410) TUBO (L410)	1	1	1	1	
13	90464-07M05	CLAMP BRIDA	2	2	2	2	
14	90465-10M91	CLAMP BRIDA	2	2	2	2	
15	90116-06M30	BOLT, STUD ESPARRAGO	12	12	12	12	
16	6G5-13645-A2	GASKET, MANIFOLD 1 EMPAQUE	1	1	1	1	
17	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	16	16	16	16	
18	6E5-14198-A2	GASKET EMPAQUE	3	3	3	3	
19	90179-06M28	NUT TUERCA	12	12	12	12	
20	6G5-41217-01	ROD, ACCEL. LEVER VARILLA PALANCA ACCELERADOR	1	1	1	1	
21	6E5-41256-01	ROD, CHOKE 1 VARILLA DE AHOGADOR	2	2	2	2	
22	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	5	5	5	5	
23	6E5-41271-03	KNOB, CHOKE PERILLA AHOGADOR	1	1	1	1	
24	689-41273-00	GROMMET TAPON PROTECTOR	1	1	1	1	
25	6R3-14440-02	SILENCER ASSY, INTAKE SILENCIADOR COMPL DE ADMISION	1	1	1	1	
26	90445-07MA3	HOSE (L200) TUBO (L200)	1	1	1	1	



6G4C200-L060

FIG. 7 CARBURETOR

CARBURADOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	64C-14301-03	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1		1		Go to P/N : PE0-OM-220009
	64E-14301-03	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1		1		1	Go to P/N : PE0-OM-220009
2	64C-14302-03	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2	1		1		Go to P/N : PE0-OM-220009
	64E-14302-03	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2		1		1	Go to P/N : PE0-OM-220009
3	64C-14303-03	CARBURETOR ASSY 3 CARBURADOR COMPLETO 3	1		1		Go to P/N : PE0-OM-220009
	64E-14303-03	CARBURETOR ASSY 3 CARBURADOR COMPLETO 3		1		1	Go to P/N : PE0-OM-220009
4	64D-14384-01	.GASKET, FLOAT CHAMBER .EMPAQUE DE CAMARA DE BOIA	3	3	3	3	
5	64D-14381-00	.BODY, FLOAT CHAMBER .CUERPO DE CAMARA DE BOIA	3	3	3	3	
6	6E5-14385-02	.FLOAT .BOIA	6	6	6	6	
7	6E5-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	6	6	6	6	
8	6E5-14159-00	.CLIP .PRESILLA	6	6	6	6	
9	6E5-14386-02	.PIN, FLOAT .PASADOR DE BOIA	6	6	6	6	
10	64D-1492F-42	.JET, AIR SLOW (#84) .ESPREA (#84)	6	6	6	6	
11	61U-14959-00	.GASKET .EMPAQUE	6	6	6	6	
12	64D-14394-00	.VALVE, DRAIN .VALVULA DE DRENAJE	6	6	6	6	
13	64D-1492E-75	.JET, MAIN (#150) .INYEKTOR PRINCIPAL (#150)	3		3		
	64D-1492E-75	.JET, MAIN (#150) .INYEKTOR PRINCIPAL (#150)		2		2	#1,2 #1,2
14	64D-1492E-76	.JET, MAIN (#152) .INYEKTOR PRINCIPAL (#152)		1		1	#3 #3
15	64D-1492E-77	.JET, MAIN (#154) .INYEKTOR PRINCIPAL (#154)		2	2	2	#1,2 #1,2
16	64D-1492E-79	.JET, MAIN (#158) .INYEKTOR PRINCIPAL (#158)		1	1	1	#3 #3
17	6E5-14398-01	.GASKET .EMPAQUE	6	6	6	6	
18	61A-1492H-12	.JET, SLOW AIR BLEED (#60) .ESPREA AIRE (#60)	6	6	6	6	
19	61A-14383-01	.SCREW, DRAIN .TORNILLO DE DRENAJE	6	6	6	6	
20	6E5-14321-00	.SCREW, THROTTLE .TORNILLO DE OBTURADOR	1	1	1	1	#2 #2
21	6J8-14334-00	.SPRING, THROTTLE .RESORTE DE AJUSTADOR DE AIRE	1	1	1	1	#2 #2
22	6E5-14328-01	.PLUG .TORNILLO TOPE DE PILOTO	6	6	6	6	
23	6E5-14979-00	.GASKET .EMPAQUE DE ARRANQUE	6	6	6	6	

PARTS NEWS



News No.PE0-OM-220009(1/6)

Date: _____

Signature: _____

Cause : ☐ Revision Notice ☐ Correction ☐ Sales Unit Change ☒ Others

Model	(L)150A / (L)200A
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
Time of YPEC Revision	Text, Illustration --> Nov./30/2022 PDF Replace --> Nov./30/2022
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

CARBURETOR ***(OLD LIST-Before it changes)**

1. LIST CORRECTION

Fig. No.	Ref. No.	PART NO.	PART NAME	Q'TY		REMARKS
				(L)150A	(L)200A	
1	1	64C-14301-0	CARBURETOR ASSY 1	1	-	FOR (L)150A
		64E-14301-0*		-	1	FOR (L)200A
	2	64C-14302-0*	CARBURETOR ASSY 2	1	-	FOR (L)150A
		64E-14302-0*		-	1	FOR (L)200A
	3	64C-14303-0*	CARBURETOR ASSY 3	1	-	FOR (L)150A
		64E-14303-0*		-	1	FOR (L)200A
	4	64D-14384-0*	. GASKET,FLOAT CHAMBER	3	3	
	5	64D-14381-00	. BODY,FLOAT CHAMBER	3	3	
	6	6E5-14385-02	. FLOAT	6	6	
	7	6E5-14546-00	. VALVE,NEEDLE	6	6	
	8	6E5-14159-00	. CLIP	6	6	
	9	6E5-14386-02	. PIN,FLOAT	6	6	
	10	64D-1492F-42	. JET,AIR SLOW(#84)	6	6	
	11	61U-14959-00	. GASKET	6	6	
	12	64D-14394-00	. VALVE,DRAIN	6	6	
	13	64D-1492E-75	. JET,MAIN(#150)	3	-	
		64D-1492E-75	. JET,MAIN(#150)	-	2	#1,2
	14	64D-1492E-76	. JET,MAIN(#152)	-	1	#3
	15	64D-1492E-77	. JET,MAIN(#154)	2	2	#1,2
	16	64D-1492E-79	. JET,MAIN(#158)	1	1	#3
	17	6E5-14398-01	. GASKET	6	6	
	18	61A-1492H-12	. JET,SLOW AIR BLEED(#60)	6	6	
	19	61A-14383-01	. SCREW,DRAIN	6	6	
	20	6E5-14321-00	. SCREW,THROTTLE	1	1	#2
	21	6J8-14334-00	. SPRING,THROTTLE	1	1	#2
	22	6E5-14328-01	. PLUG	6	6	
	23	6E5-14979-00	. GASKET	6	6	
	24	6E5-14323-03	. SCREW,AIR ADJUSTING	6	6	
	25	6E5-14223-00	. SPRING,AIR ADJUSTING	6	6	
	26	97980-05116	. SCREW,WITH WASHER	13	13	
	27	6E5-14527-01	. PLATE	3	3	
	28	97980-05108	. SCREW,WITH WASHER	3	3	
	29	6E5-14324-00	. SCREW,FLAT HEAD	3	3	
	30	6J8-14995-00	. GASKET	3	3	

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PARTS NEWS



News No.PE0-OM-220009(2/6)

Date:2022/11/11

Signature:Y.Yokota

Cause : ☐ Revision Notice ☐ Correction ☐ Sales Unit Change ☒ Others

Model	(L)150A / (L)200A	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."	
Time of YPEC Revision	Text, Illustration --> Nov./30/2022	PDF Replace --> Nov./30/2022
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

CARBURETOR ***(NEW LIST-After it changes)**

1. LIST CORRECTION

Fig. No.	Ref. No.	PART NO.	PART NAME	Q'TY		REMARKS
				(L)150A	(L)200A	
*1	1	99999-04266	CARBURETOR ASSY 1 (64C-03)	1	-	FOR (L)150A
		99999-04269	CARBURETOR ASSY 1 (64E-03)	-	1	FOR (L)200A
	2	99999-04267	CARBURETOR ASSY 2 (64C-03)	1	-	FOR (L)150A
		99999-04270	CARBURETOR ASSY 2 (64E-03)	-	1	FOR (L)200A
	3	99999-04268	CARBURETOR ASSY 3 (64C-03)	1	-	FOR (L)150A
		99999-04271	CARBURETOR ASSY 3 (64E-03)	-	1	FOR (L)200A
	4	60H-14523-00	. SCREW, STOP	1	1	#2
	5	69W-14212-00	. SPRING, PILOT ADJUSTING	1	1	#2
	6	60H-14381-00	. BODY, FLOAT CHAMBER	3	3	
	7	60H-14384-00	. GASKET, FLOAT CHAMBER	3	3	
	8	62Y-14383-30	. SCREW, DRAIN	6	6	
	9	652-14397-00	. O-RING	6	6	
	10	60H-14211-00	. SCREW, PILOT ADJUSTING	6	6	
	11	62Y-14334-00	. SPRING, AIR ADJUSTING	6	6	
	12	60H-14385-00	. FLOAT	6	6	
	13	60H-14386-00	. PIN, FLOAT	6	6	
	14	6C5-14546-10	. VALVE, NEEDLE	6	6	
	15	60H-14527-00	. PLATE	3	3	
	16	60H-14536-00	. GASKET	3	3	
	17	6C5-14567-00	. SCREW	33	33	
	18	60H-14341-00	. NOZZLE, MAIN	6	6	
	19	6G4-14343-72	. JET, MAIN (#144)	3	-	
		60H-14343-75	. JET, MAIN (#150)	-	3	
	20	6G4-14343-73	. JET, MAIN (#146)	2	-	#1,2
		60H-14343-74	. JET, MAIN (#148)	-	2	#1,2
	21	60H-14343-75	. JET, MAIN (#150)	1	-	#3
		60H-14343-77	. JET, MAIN (#154)	-	1	#3
	22	62Y-14227-00	. O-RING	6	6	
	23	6G4-14342-43	. JET, PILOT (# 86)	6	-	
		60H-14342-47	. JET, PILOT (# 94)	-	6	
	24	66M-14355-00	. PLUG	9	9	
	25	60H-14198-00	. GASKET	3	3	

* These changes are applied from initial production.

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PARTS NEWS

News No.PE0-OM-220009(3/6)

Date:2022/11/11

Signature:Y.Yokota

Cause : ☐ Revision Notice ☐ Correction ☐ Sales Unit Change ☒ Others

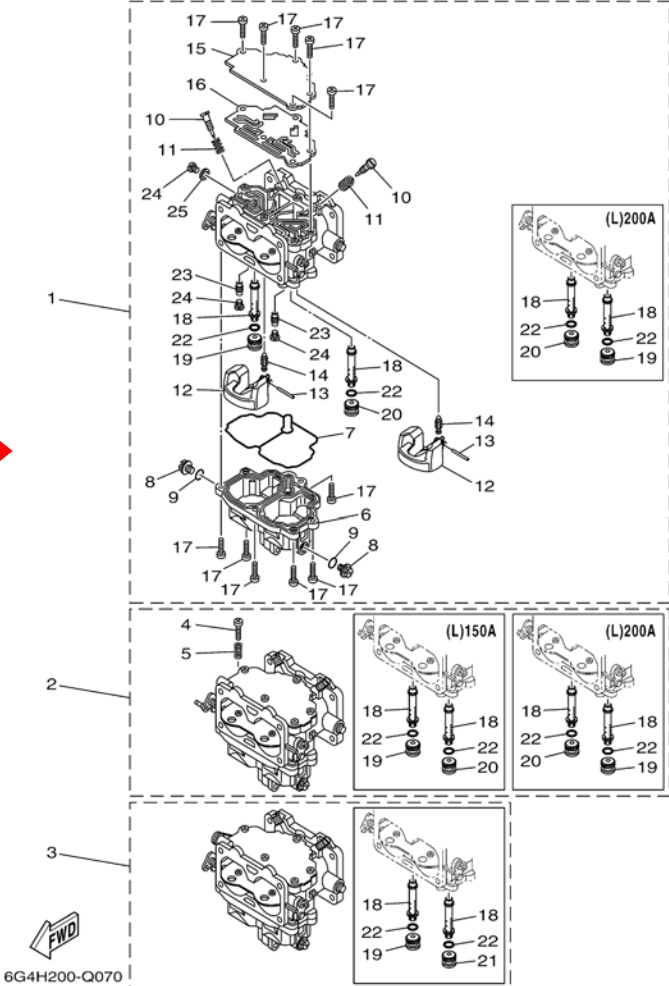
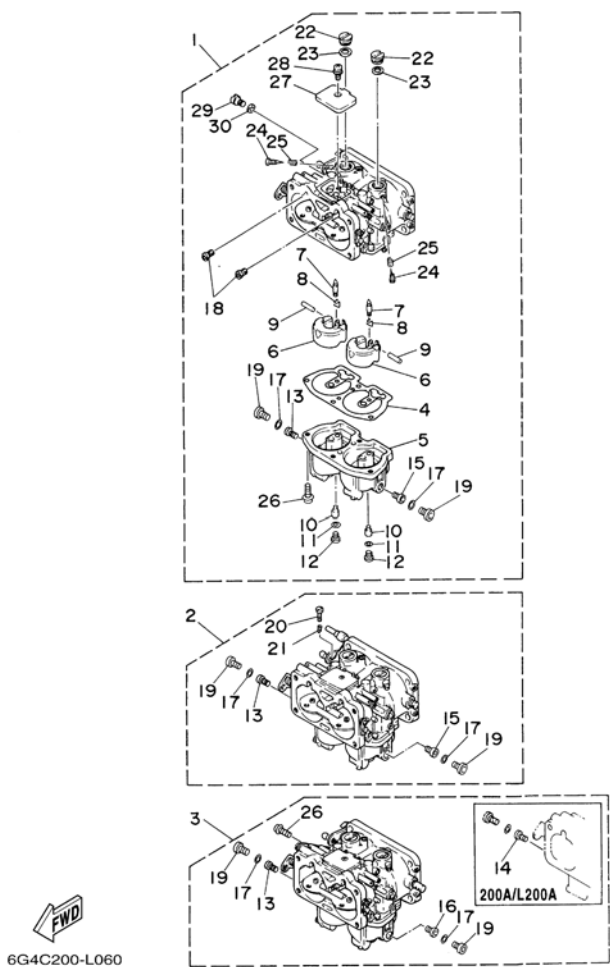
Model	(L)150A / (L)200A	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."	
Time of YPEC Revision	Text, Illustration --> Nov./30/2022	PDF Replace --> Nov./30/2022
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CARBURETOR

2.ILLUSTRATION CORRECTION

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PARTS NEWS



News No.PE0-OM-220009(4/6)

Date:2022/11/11

Signature:Y.Yokota

Cause : ☐ Revision Notice ☐ Correction ☐ Sales Unit Change ☒ Others

Model	(L)150A / (L)200A	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."	
Time of YPEC Revision	Text, Illustration --> Nov./30/2022	PDF Replace --> Nov./30/2022
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

FUEL (1) *(OLD LIST-Before it changes)

3. LIST CORRECTION

Fig. No.	Ref. No.	PART NO.	PART NAME	Q'TY		REMARKS
				(L)150A	(L)200A	
*2	A	6G5-24318-10	PIPE, OVERFLOW	1	1	
	B			1	1	
	C	6G5-24317-01	PIPE 7	1	1	
	D	6G5-24319-10	PIPE, OIL	1	1	
	E	90446-15M07	HOSE (L60)	2	2	



FUEL (1) *(NEW LIST-After it changes)

Fig. No.	Ref. No.	PART NO.	PART NAME	Q'TY		REMARKS
				(L)150A	(L)200A	
*2	A'	60H-24321-00	PIPE 10	1	1	FOR 99999-04266 FOR 99999-04269
	B'			1	1	FOR 99999-04267 FOR 99999-04270
	C'	60H-24317-00	PIPE 7	1	1	
	D'	60H-24319-00	PIPE, OIL	1	1	FOR 99999-04268 FOR 99999-04271

* These changes are applied from initial production.

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PARTS NEWS

News No.PE0-OM-220009(5/6)

Date:2022/11/11

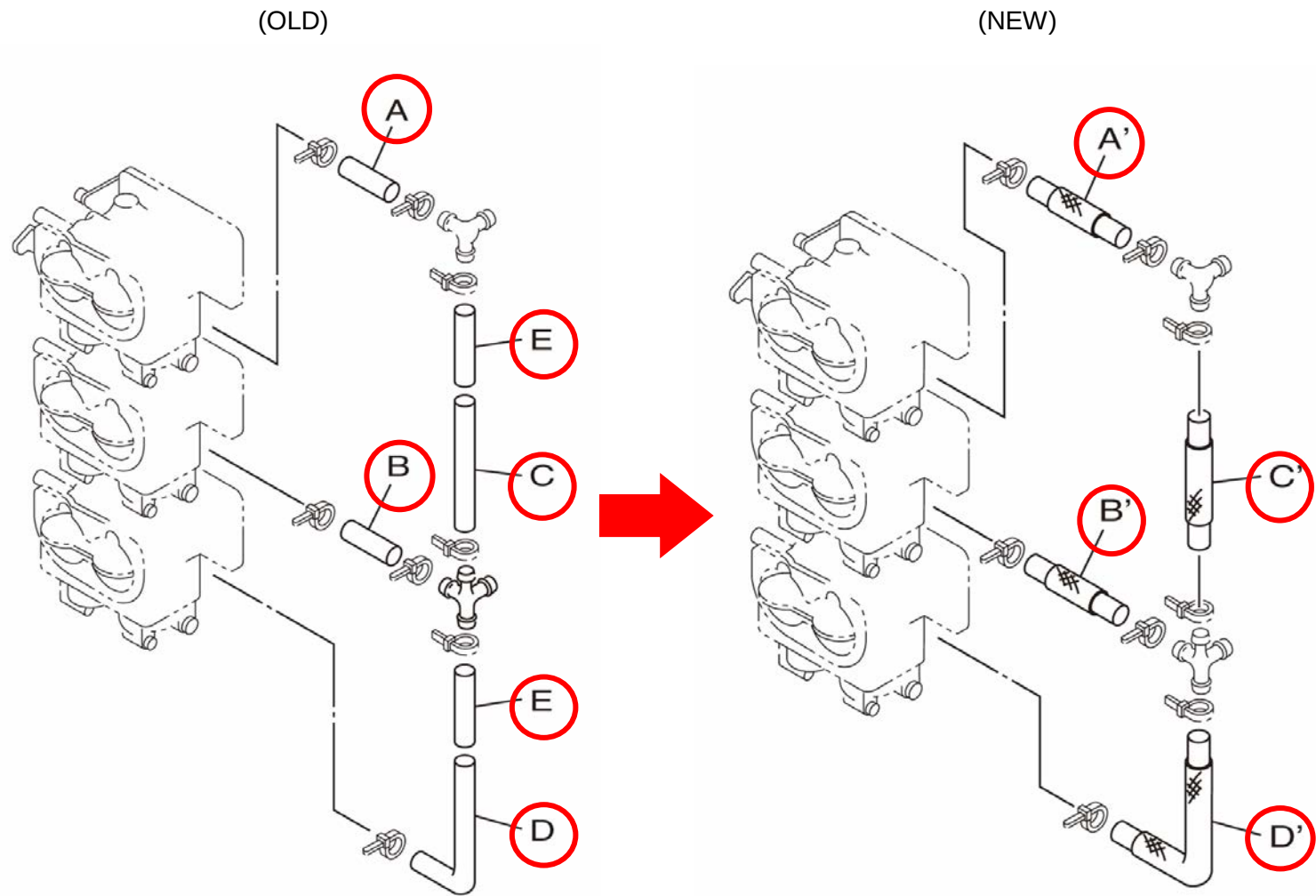
Signature:Y.Yokota

Cause : ☐ Revision Notice ☐ Correction ☐ Sales Unit Change ☒ Others

Model	(L)150A / (L)200A	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."	
Time of YPEC Revision	Text, Illustration --> Nov./30/2022	PDF Replace --> Nov./30/2022
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

FUEL (1)

4.ILLUSTRATION CORRECTION



PARTS NEWS



News No.PE0-OM-220009(6/6)

Date:2022/11/11

Signature:Y.Yokota

Cause : ☐ Revision Notice ☐ Correction ☐ Sales Unit Change ☒ Others

Model	(L)150A / (L)200A
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
Time of YPEC Revision	Text, Illustration --> Nov./30/2022 PDF Replace --> Nov./30/2022
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

5. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL NAME	MODEL CODE	MODEL YEAR	CATALOGUE NO.	Fig.No. *1	Fig.No. *2
150AET	6G4	1998	1W6G4-300F1	5	6
	6G4		1Y6G4-300F1		
(L)150AET (L)200AET	6G4/6K0 6G6/6K1	2000	1Y6G5-200S1		
150AET	6G40		1Z6G4-300F1		
(L)150AET (L)200AET	6G40/6K00 6G60/6K10	2001	1Z6G5-200S1		
150AET	6G41		1A6G4-300F1		
(L)150AET (L)200AET	6G41/6K01 6G61/6K11	2002	1A6G5-200S1	6	7
	6G42/6K02 60H2/60J2	2003	1B6G5-200S1		
	6G43/6K03 60H3/60J3	2004	1C6G5-200S1		
	6G44/6K04 60H4/60J4	2005	1D6G5-200S1		
	6G45/6K05 60H5/60J5	2006	1E6G5-200S1		
	6G47/6K07 60H7/60J7	2007	1F6G5-200S1		
	6G48/6K08 60H8/60J8	2008	1G6G5-200S1 1G6G5-415M1		
	6G49/6K09 60H9/60J9	2009	1H6G4-200S1 1H6G4-415M1		
	6G4A/6K0A 60HA/60JA	2010	1J6G4-200S1 1J6G4-415M1		
	6G4B/6K0B 60HB/60JB	2011	1K6G4-200S1 1K6G4-415M1		
	6G4C/6K0C 60HC/60JC	2012	1L6G4-200S1 1L6G4-415M1		
	6G4D/6K0D 60HD/60JD	Y2012	1L6G4-200SA 1L6G4-415MA		
	6G4E/6K0E 60HE/60JE	2013	1M6G4-200S1 1M6G4-415M1	7	8
	6G4F/6K0F 60HF/60JF	2014	1N6G4-200S1 1N6G4-415M1		
	6G4G/6K0G 60HG/60JG	2015	1P6G4-200S1 1P6G4-415M1		

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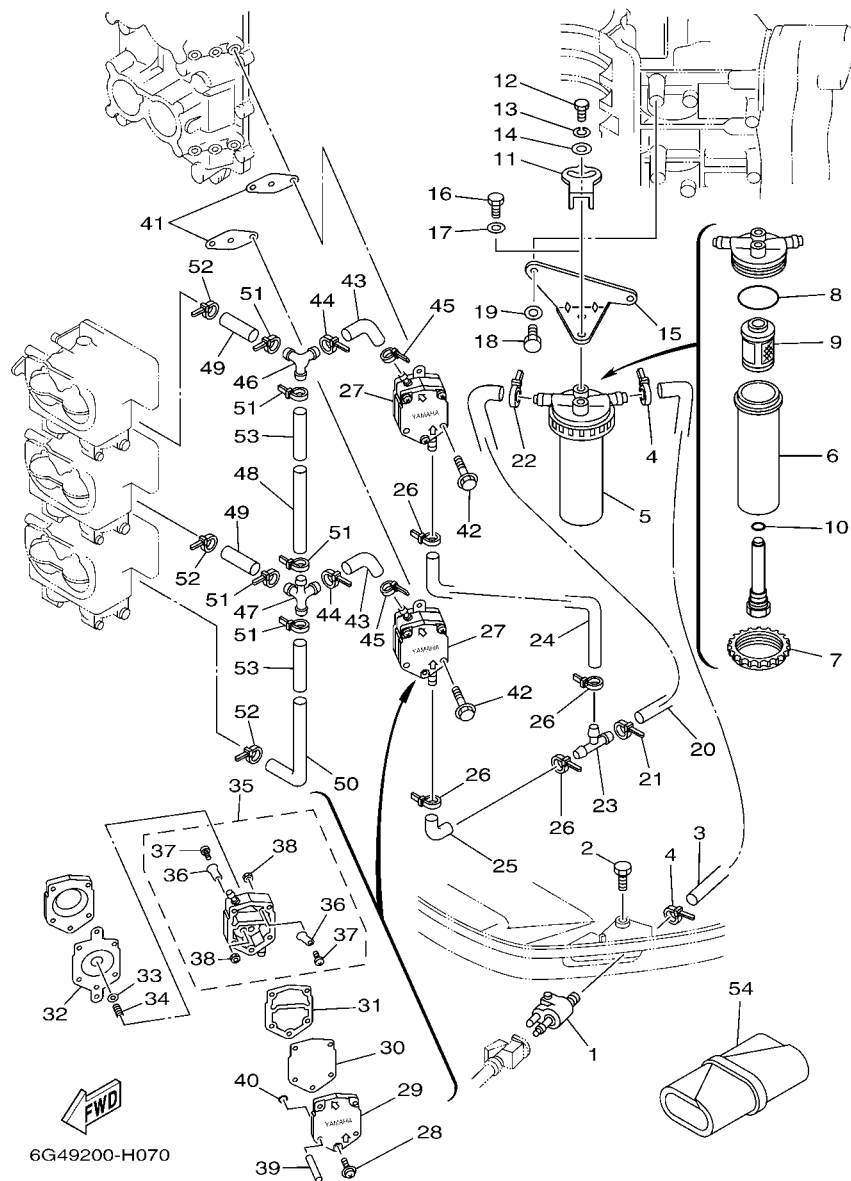


FIG. 8 FUEL 1

COMBUSTIBLE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6E5-24304-10	FUEL PIPE JOINT COMP. 1 CONECTOR MANGUERA COMBUST.1	1	1	1	1	
2	97095-06028	BOLT PERNO	1	1	1	1	
3	6G5-24313-01	PIPE 3 TUBO 3	1	1	1	1	
4	90465-11M10	CLAMP BRIDA	2	2	2	2	
5	60H-24560-00	FILTER ASSY FILTRO COMPLETO	1	1	1	1	
6	68F-24521-00	.CUP, FILTER .COPA DE FILTRO	1	1	1	1	
7	65L-24531-01	.NUT .TUERCA	1	1	1	1	
8	61A-24564-00	.O-RING .ANILLO O	1	1	1	1	
9	61A-24563-00	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1	1	1	
10	68F-24649-00	.O-RING .ANILLO O	1	1	1	1	
11	60H-24558-00	HOLDER, FILTER SOPORTE DE FILTRO	1	1	1	1	
12	97095-06016	BOLT PERNO	1	1	1	1	
13	92995-06100	WASHER, SPRING ARANDELA	1	1	1	1	
14	90201-06068	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
15	61U-24566-01	BRACKET, FILTER SOPORTE DEL FILTRO	1	1	1	1	
16	97095-06014	BOLT PERNO	1	1	1	1	
17	92995-06600	WASHER ARANDELA	1	1	1	1	
18	97095-06016	BOLT PERNO	2	2	2	2	
19	92995-06600	WASHER ARANDELA	2	2	2	2	
20	6G5-24314-10	PIPE 4 TUBO 4	1	1	1	1	
21	90465-11M10	CLAMP BRIDA	1	1	1	1	
22	90465-11M10	CLAMP BRIDA	1	1	1	1	
23	6E5-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
24	6G5-24315-00	PIPE 5 TUBO DE DESAGUE	1	1	1	1	
25	6E5-24315-00	PIPE 5 TUBO DE DESAGUE	1	1	1	1	
26	90465-11M10	CLAMP BRIDA	4	4	4	4	
27	6E5-24410-04	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	2	2	2	2	

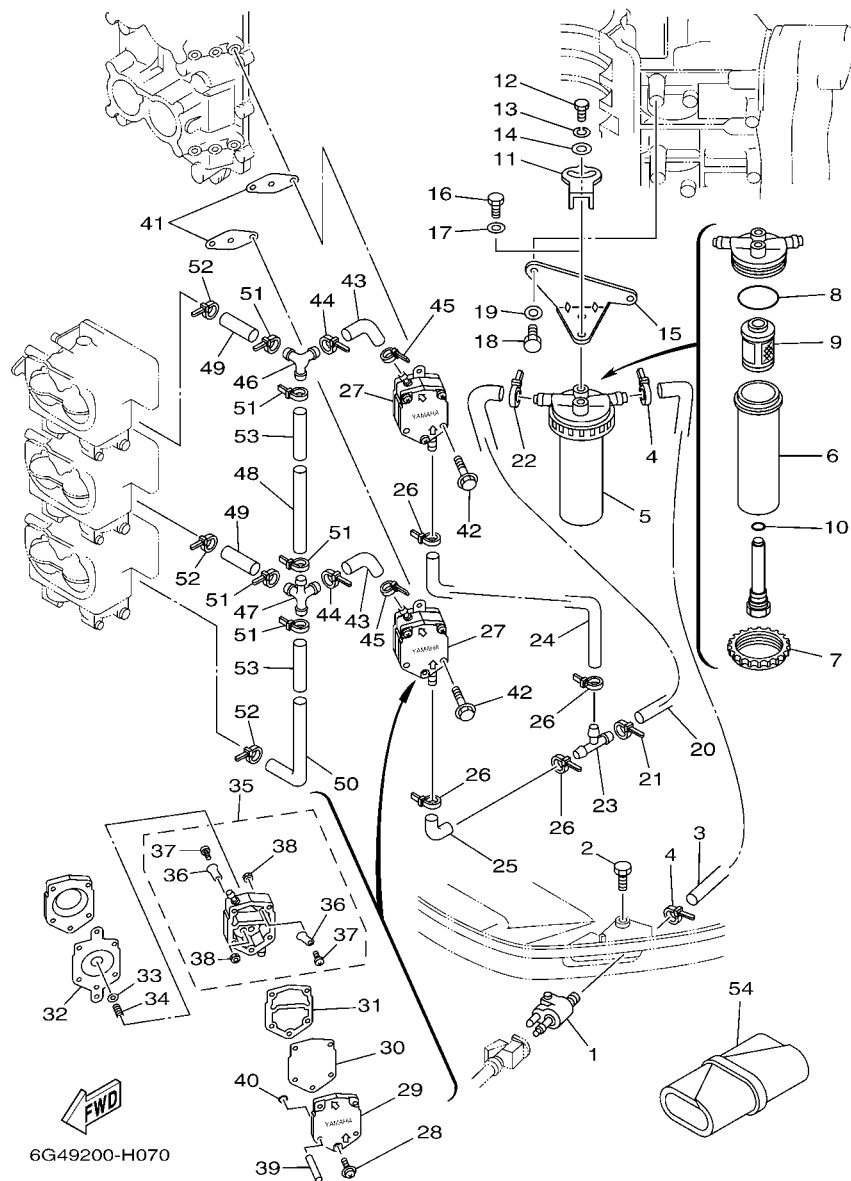
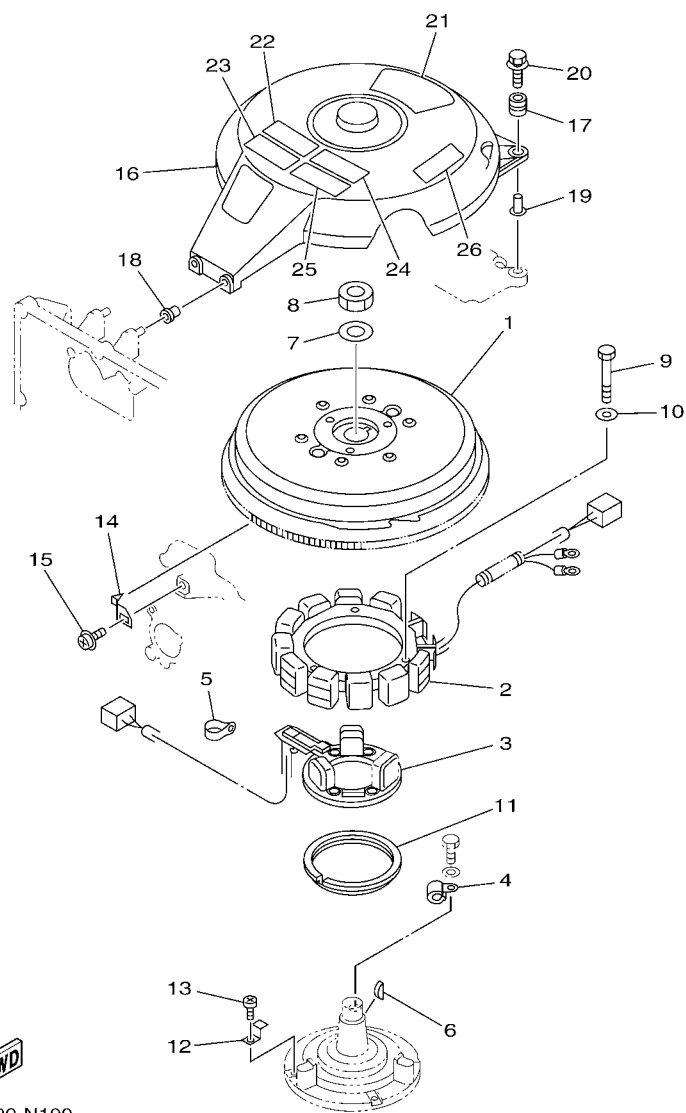


FIG. 8 FUEL 1

COMBUSTIBLE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
28	6E5-24444-01	.SCREW .TORNILLO	3	3	3	3	
29	6E5-24413-01	.BODY 2 .CUERPO 2	1	1	1	1	
30	6E5-24471-01	.DIAPHRAGM .DIAFRAGMA	1	1	1	1	
31	6E5-24435-01	.GASKET, BODY 2 .EMPAQUE	1	1	1	1	
32	6E5-24411-01	.DIAPHRAGM .DIAFRAGMA	1	1	1	1	
33	648-24424-00	.SEAT, SPRING .PLACA DE RESORTE	1	1	1	1	
34	6E5-24423-00	.SPRING, DIAPHRAGM .RESORTE DE DIAFRAGMA	1	1	1	1	
35	6E5-24412-11	.BODY 1 .CUERPO 1	1	1	1	1	
36	6A0-24421-01	.VALVE, CHECK .VALVULA DE RETENCION	4	4	4	4	
37	6A0-14325-00	.SCREW, PAN HEAD .TORNILLO CABEZA REDONDA	4	4	4	4	
38	95380-03600	.NUT .TUERCA	4	4	4	4	
39	6E5-24492-00	.BUSH, FUEL PUMP .BUJE	2	2	2	2	
40	6E5-24486-00	.O-RING .ANILLO O	2	2	2	2	
41	650-24431-A0	GASKET, FUEL PUMP 1 EMPAQUE BOMBA COMBUST 1	2	2	2	2	
42	97595-06550	BOLT, WITH WASHER PERNO CON ARANDELA	4	4	4	4	
43	6G5-24316-10	PIPE 6 TUBO 6	2	2	2	2	
44	90465-11M10	CLAMP BRIDA	2	2	2	2	
45	90465-11M10	CLAMP BRIDA	2	2	2	2	
46	6G5-24376-00	PIPE, JOINT 1 TUBO DE UNION 1	1	1	1	1	
47	6G5-24377-00	PIPE, JOINT 2 TUBO DE UNION 2	1	1	1	1	
48	6G5-24317-01	PIPE 7 TUBO 7	1	1	1	1	Go to P/N : PE0-OM-220009
49	6G5-24318-10	PIPE, OVERFLOW TUBO DE REBOSAMIENTO	2	2	2	2	Go to P/N : PE0-OM-220009
50	6G5-24319-10	PIPE, OIL TUBO DE ACEITE	1	1	1	1	Go to P/N : PE0-OM-220009
51	90465-11M10	CLAMP BRIDA	5	5	5	5	
52	90465-11M10	CLAMP BRIDA	3	3	3	3	
53	90446-15M07	HOSE (L60) TUBO (L60)	2	2	2	2	Go to P/N : PE0-OM-220009
54	656-W2810-02	TOOL KIT JUEGO DE HERRAMIENTAS	1	1	1	1	AP AP

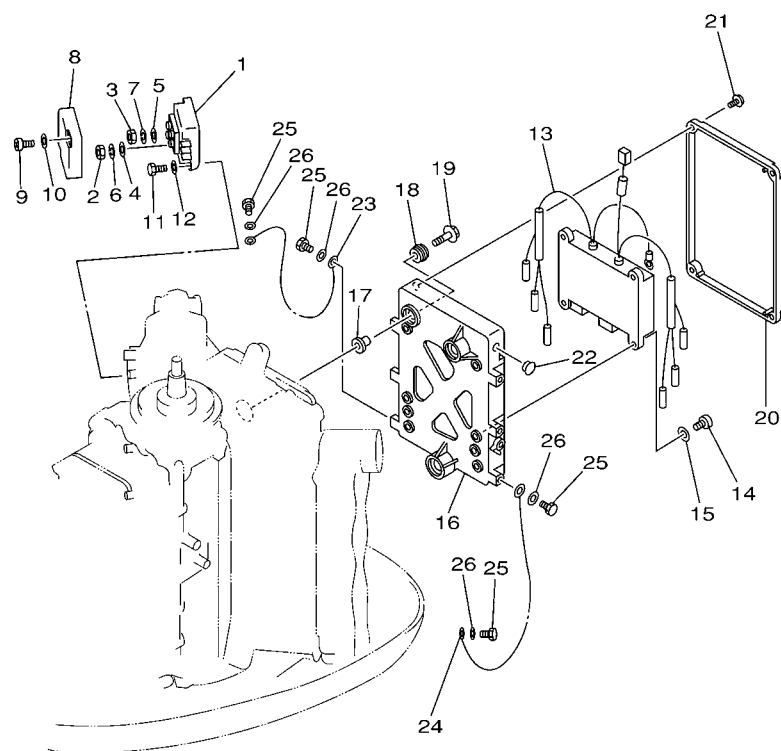


6G4F200-N100

FIG. 10 GENERATOR

GENERADOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	6G6-85550-02	ROTOR ASSY ROTOR COMPLETO	1	1	1	1	
2	6G6-85510-01	STATOR ASSY ESTATOR COMPLETO	1	1	1	1	
3	6G6-85580-00	COIL, PULSER BOBINA DE PULSACION	1	1	1	1	
4	90465-06M86	CLAMP BRIDA	1	1	1	1	
5	90464-12M00	CLAMP BRIDA	1	1	1	1	
6	90280-05015	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	1	
7	90201-21M18	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
8	90170-20137	NUT TUERCA	1	1	1	1	
9	97013-06060	BOLT PERNO	3	3	3	3	
10	92903-06600	WASHER, PLATE RONDANA SENCILLA	3	3	3	3	
11	688-41611-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	1	1	1	1	
12	688-41612-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	4	4	4	4	
13	97880-06018	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	4	4	4	4	
14	6E5-81332-00	PLATE, TIMING PLACA REGULADOR DE TIEMPO	1	1	1	1	
15	97985-06210	SCREW, WITH WASHER TORNILLO, CON ARANDELA	1	1	1	1	
16	6G5-81337-00	COVER, FLYWHEEL CUBIERTA DE VOLANTE	1	1	1	1	
17	6G5-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	2	2	2	2	
18	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	2	2	2	2	
19	90387-06119	COLLAR ESPACIADOR	2	2	2	2	
20	90119-06M65	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
21	6G5-14488-02	LABEL, CAUTION ETIQUETA PRECAUCION	1	1	1	1	
22	6EE-81994-40	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1	1	1	1	
23	6EE-81994-50	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1	1	1	1	FOR CAR(CE) FOR CAR(CE)
24	6EE-81995-40	LABEL, WARNING ETIQUETA DE PRECAUCION	1	1	1	1	
25	6EE-81995-50	LABEL, WARNING ETIQUETA DE PRECAUCION	1	1	1	1	FOR CAR(CE) FOR CAR(CE)
26	6AG-81996-00	MARK MARCA	1	1	1	1	FOR CAR(CE) FOR CAR(CE)



6G50010-0090

FIG. 11 ELECTRICAL 1

EQUIPO ELECTRICO 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6G5-81960-A0	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	1	1	1	
2	95380-05600	NUT TUERCA	3	3	3	3	
3	95380-06600	NUT, HEXAGON TUERCA	1	1	1	1	
4	92990-05200	WASHER, PLAIN ARANDELA PLANA	3	3	3	3	
5	92990-06200	WASHER, PLAIN ARANDELA PLANA	1	1	1	1	
6	92903-05100	WASHER, SPRING RONDANA SENCILLA	3	3	3	3	
7	92903-06100	WASHER, SPRING RONDANA SENCILLA	1	1	1	1	
8	688-81961-01	COVER CUBIERTA	1	1	1	1	
9	97885-05025	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	2	
10	92995-05600	WASHER ARANDELA	2	2	2	2	
11	97013-06020	BOLT PERNO	2	2	2	2	
12	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	2	2	
13	6G6-85540-00	C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA	1	1	1	1	
14	97880-06020	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	4	4	4	4	
15	92990-06600	WASHER, PLATE ARANDELA PLANA	4	4	4	4	
16	6R3-85542-03-1S	BRACKET SOPORTE	1	1	1	1	
17	90387-06M03	COLLAR ESPACIADOR	3	3	3	3	
18	90480-09M12	GROMMET TAPON	3	3	3	3	
19	90119-06M61	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3	3	
20	6R3-85537-00	COVER CUBIERTA	1	1	1	1	
21	90159-06M11	SCREW, WITH WASHER TORNILLO CON VALONA	4	4	4	4	
22	90480-12M25	GROMMET TAPON	1	1	1	1	
23	662-82519-00	WIRE, EARTH LEAD CABLE CONDUCTOR A TIERRA	1	1	1	1	
24	6R3-82519-00	WIRE, EARTH LEAD CABLE CONDUCTOR A TIERRA	1	1	1	1	
25	97095-06012	BOLT PERNO	4	4	4	4	
26	92995-06600	WASHER ARANDELA	4	4	4	4	

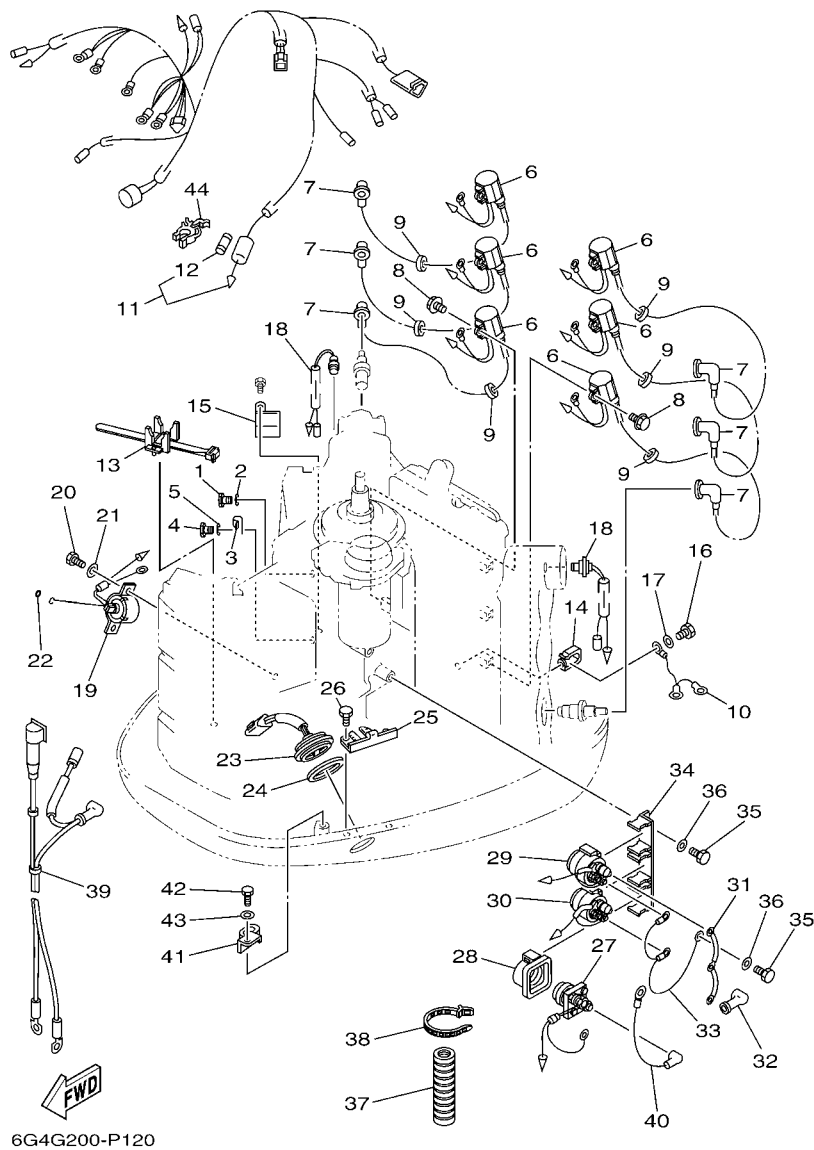


FIG. 12 ELECTRICAL 2

EQUIPO ELECTRICO 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	97095-06012	BOLT PERNO	1	1	1	1	
2	92995-06600	WASHER ARANDELA	1	1	1	1	
3	90465-06M88	CLAMP BRIDA	1	1	1	1	
4	97095-06012	BOLT PERNO	1	1	1	1	
5	92995-06600	WASHER ARANDELA	1	1	1	1	
6	6R3-85570-01	IGNITION COIL ASSY BOBINA DE IGNICION COMPLETO	6	6	6	6	
7	6E3-82370-21	PLUG CAP ASSY TAPON DE BUJIA COMPLT	6	6	6	6	
8	97595-06520	BOLT, WITH WASHER PERNO CON ARANDELA	6	6	6	6	
9	90480-25161	GROMMET TAPON	6	6	6	6	
10	6E5-82531-10	WIRE, LEAD CABLE CONDUCTOR	1	1	1	1	
11	60H-82590-00	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	1	1	1	
12	663-82151-00	.FUSE (12V-20A) .FUSIBLE (12V-20A)	1	1	1	1	
13	688-82594-00	CLAMP GRAMPA	1	1	1	1	
14	90465-05M87	CLAMP BRIDA	1	1	1	1	
15	90465-08M89	CLAMP BRIDA	1	1	1	1	
16	97095-06012	BOLT PERNO	1	1	1	1	
17	92995-06600	WASHER ARANDELA	1	1	1	1	
18	688-82560-10	THERMO SWITCH ASSY INTER. DE TERMO	2	2	2	2	
19	64D-86110-01	SOLENOID SOLENOIDE	1	1	1	1	
20	97095-06016	BOLT PERNO	2	2	2	2	
21	92995-06600	WASHER ARANDELA	2	2	2	2	
22	93210-03261	O-RING ANILLO O	1	1	1	1	
23	61A-82563-01	TRIM & TILT SWITCH ASSY INTERRUPTOR DE INCLINACION	1	1	1	1	
24	6E5-82587-00	GASKET EMPAQUETADURA	1	1	1	1	
25	6R3-83614-00	BRACKET SOPORTE	1	1	1	1	
26	97095-06012	BOLT PERNO	2	2	2	2	
27	61A-81941-00	STARTER RELAY ASSY RELE DE ARRANQUE	1	1	1	1	



EQUIPO ELECTRICO 3

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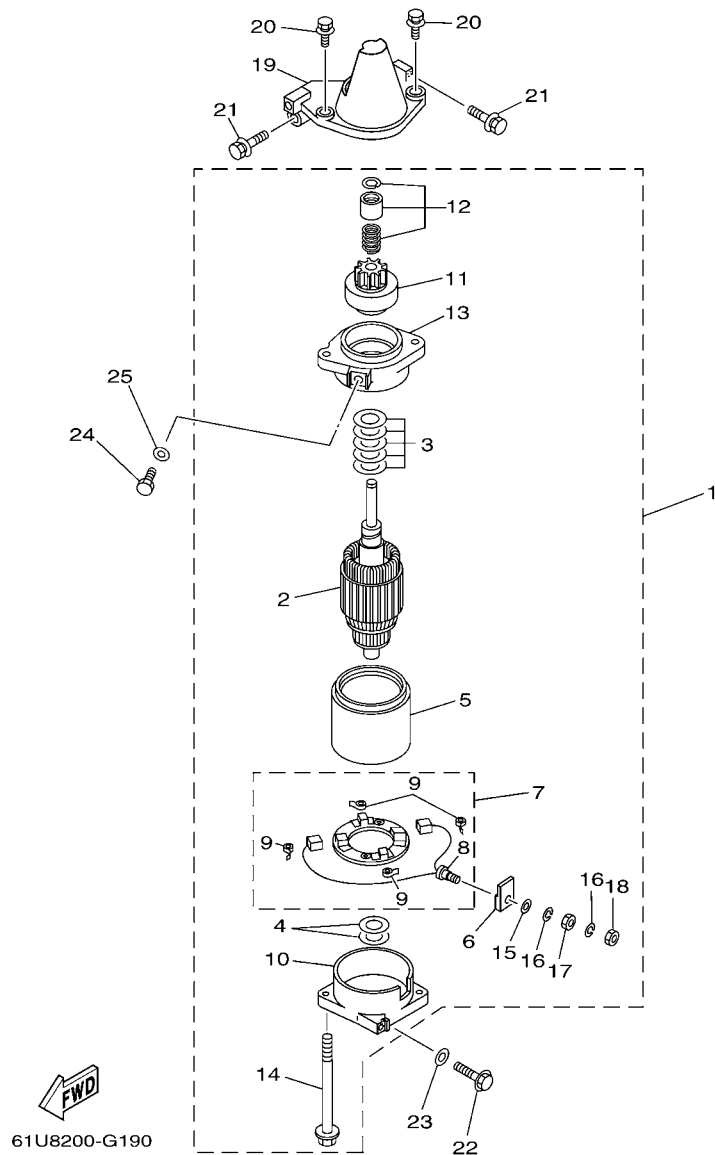
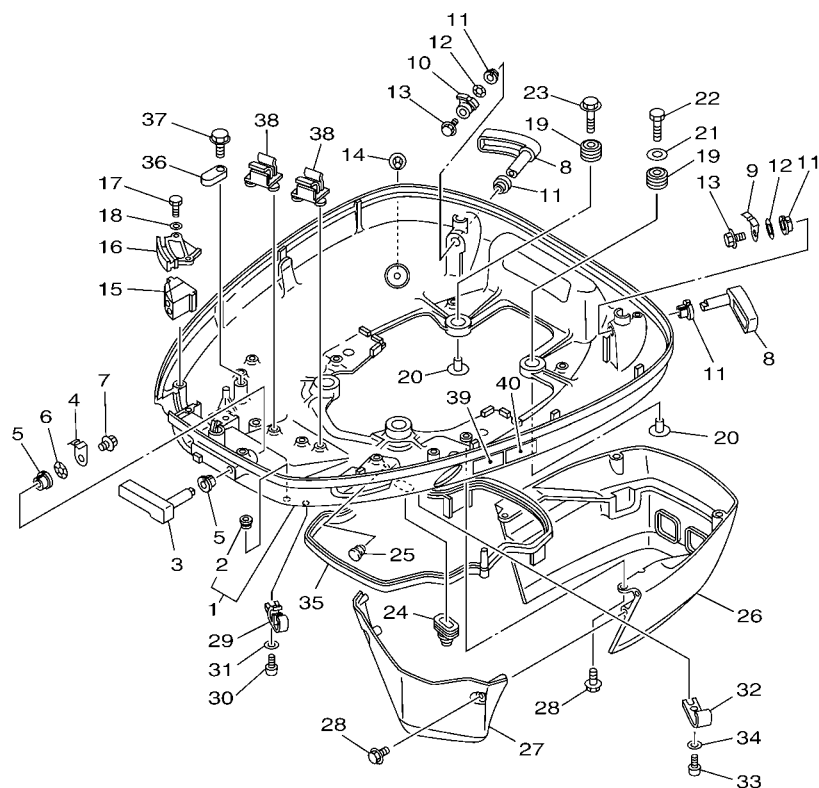


FIG. 14 STARTING MOTOR

MOTOR DE ARRANQUE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	6N7-81800-10	STARTING MOTOR ASSY MOTOR DE ARRANQUE COMPLETO	1	1	1	1	
2	6N7-81850-10	.ARMATURE ASSY .INDUCIDO COMPLETO	1	1	1	1	
3	61A-81809-00	.WASHER KIT .JUEGO DE ARANDELA	1	1	1	1	
4	61A-81824-00	.WASHER 2 .ARANDELA 2	2	2	2	2	
5	6N7-81810-00	.STATOR ASSY .ESTATOR COMPLETO	1	1	1	1	
6	6K7-8182G-10	.BUSH, TERMINAL .BUJE DE TERMINAL	1	1	1	1	
7	6N7-81840-00	.BRUSH HOLDER ASSY .SOSTEN DE ESCOBILLA COMPLETO	1	1	1	1	
8	6N7-81801-00	.BRUSH SET .JUEGO DE ESCOBILLA	1	1	1	1	
9	6N7-81813-00	.SPRING, BRUSH .RESORTE DE ESCOBILLA	4	4	4	4	
10	6N7-81820-10	.REAR BRACKET ASSY .CUBIERTA TRASERA COMPL	1	1	1	1	
11	6N7-81807-00	.GEAR ASSY, STARTING MOTOR .PINON CONJUNTO	1	1	1	1	
12	6N7-81857-00	.RETAINER .SEGURO	1	1	1	1	
13	6N7-81830-00	.FRONT BRACKET ASSY .SOPORTE DELANTERO COMPLETO	1	1	1	1	
14	6K7-81826-11	.BOLT .PERNO	2	2	2	2	
15	6E5-8182E-10	.WASHER .RONDANA	1	1	1	1	
16	6E5-8182F-10	.WASHER .RONDANA	2	2	2	2	
17	6E5-8182A-10	.NUT .TUERCA	1	1	1	1	
18	6E5-8182K-10	.NUT .TUERCA	1	1	1	1	
19	6E5-81822-02-98	BRACKET, STARTING MOTOR SOPORTE DE MOTOR DE ARRANQUE	1	1	1	1	
20	90119-08M76	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
21	90119-08M77	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
22	90119-08M57	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	
23	92990-08600	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
24	97095-08016	BOLT PERNO	1	1	1	1	
25	92995-08600	WASHER ARANDELA	1	1	1	1	




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FIG. 15 BOTTOM COWLING

CUBIERTA INFERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6E5-W4271-43-8D	COWLING, BOTTOM CUBIERTA INFERIOR	1	1	1	1	
2	6H4-42748-00	.GROMMET .TAPON	1	1	1	1	
3	688-42815-01-8D	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
4	688-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
5	90386-13M38	BUSH BUJE	2	2	2	2	
6	90206-13M10	WASHER, WAVE ARANDELA ONDULADA	1	1	1	1	
7	90119-06M09	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	
8	6E5-42817-01-8D	LEVER, CLAMP PALANCA ABRAZADERA	2	2	2	2	
9	6G5-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
10	6E5-42816-01	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
11	90386-13M38	BUSH BUJE	4	4	4	4	
12	90206-13M10	WASHER, WAVE ARANDELA ONDULADA	2	2	2	2	
13	90119-06M09	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
14	6E5-44391-00	NIPPLE, HOSE NIPLE MANGUERA	1	1	1	1	
15	6E5-42725-00	GROMMET TAPON	1	1	1	1	
16	6E5-42738-01-8D	PLATE, FITTING PLACA DE AJUSTE	1	1	1	1	
17	97095-06016	BOLT PERNO	2	2	2	2	
18	92995-06600	WASHER ARANDELA	2	2	2	2	
19	90480-22M15	GROMMET TAPON	4	4	4	4	
20	90387-08M37	COLLAR ESPACIADOR	4	4	4	4	
21	90201-08M54	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
22	97075-08035	BOLT PERNO	1	1	1	1	
23	90119-08M22	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3	3	
24	688-42726-10	GROMMET TAPON	1	1	1	1	
25	90480-10M36	GROMMET TAPON	1	1	1	1	
26	6E5-42741-01-8D	APRON MANDIL	1	1	1	1	
27	6E5-42771-01-8D	APRON MANDIL	1	1	1	1	

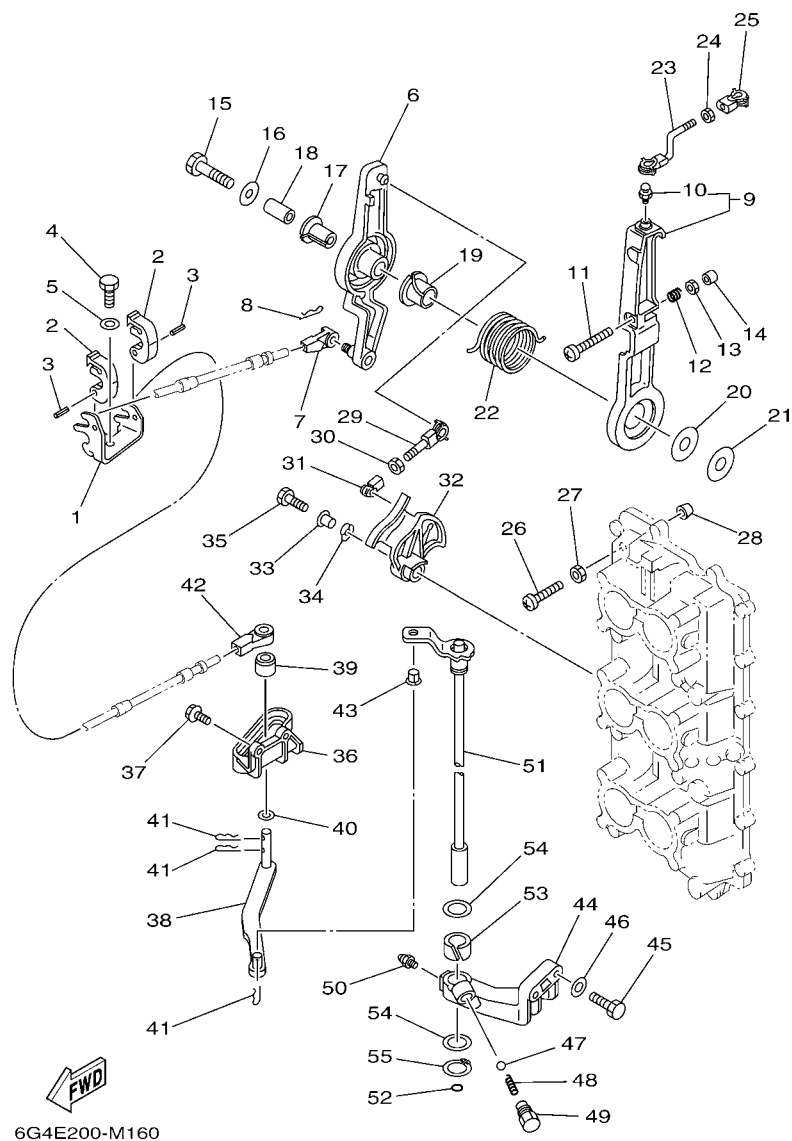
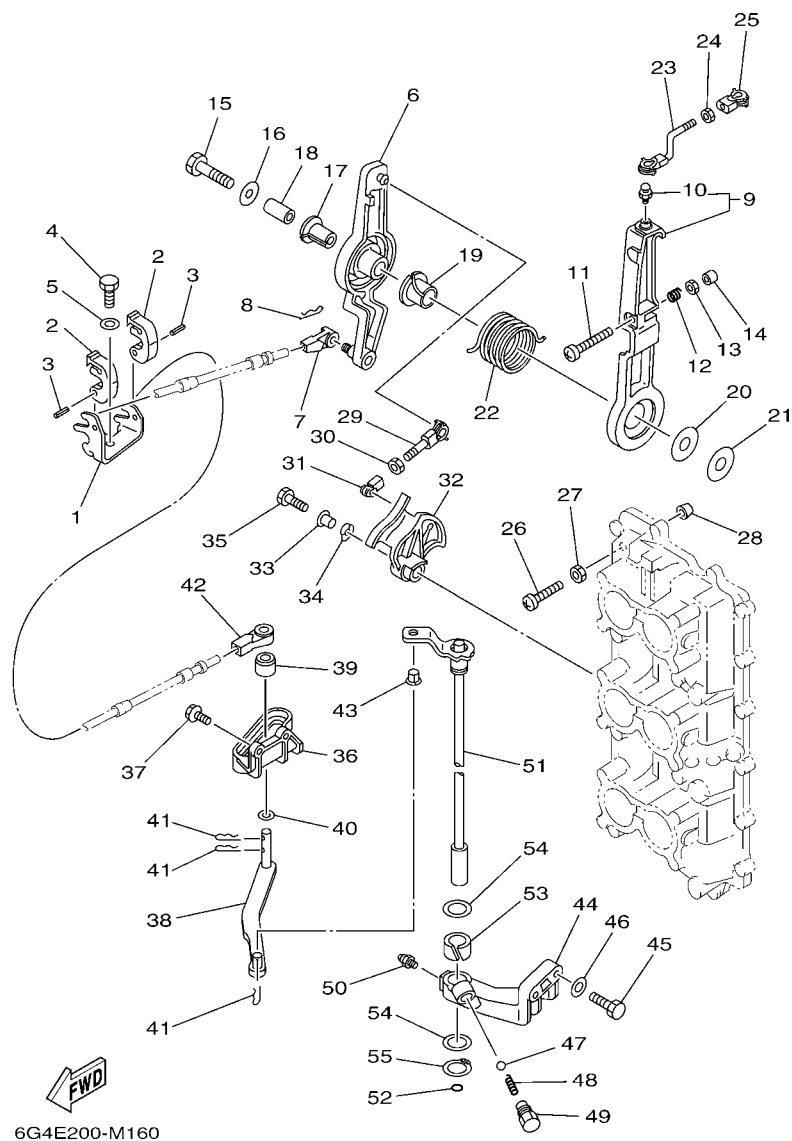


FIG. 16 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6E5-48531-00	BRACKET, REMOTE CONTROL 1 SOPORTE DE CONTROL REMOTO	1	1	1	1	
2	6E5-48538-00	CLAMP, CABLE GRAMPA DE CABLE	2	2	2	2	
3	91690-30012	PIN, SPRING PASADOR DE RESORTE	2	2	2	2	
4	97095-08020	BOLT PERNO	1	1	1	1	
5	92995-08600	WASHER ARANDELA	1	1	1	1	
6	61H-41632-02-1S	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1	1	
7	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1	1	1	
8	90468-18008	CLIP PRESILLA	1	1	1	1	
9	6G5-41631-01-1S	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1	1	
10	663-85518-00	JOINT, BALL CONECTOR	1	1	1	1	
11	90157-06013	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1	1	1	
12	90501-16M12	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
13	95303-06600	NUT TUERCA	1	1	1	1	
14	688-44194-00	CAP TAPA	1	1	1	1	
15	97013-08045	BOLT PERNO	1	1	1	1	
16	90201-08M23	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
17	90386-12089	BUSH BUJE	1	1	1	1	
18	90387-08M16	COLLAR ESPACIADOR	1	1	1	1	
19	90386-22M13	BUSH BUJE	1	1	1	1	
20	90202-12092	WASHER, PLATE ARANDELA DE PLANA	1	1	1	1	
21	90201-08M13	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
22	90508-29M12	SPRING, TORSION RESORTE DE TORSION	1	1	1	1	
23	6G5-41636-01	ROD, MAGNETO CONTROL VARILLA DE CONTROL MAGNETO	1	1	1	1	
24	95380-05600	NUT TUERCA	1	1	1	1	
25	662-41237-01	JOINT, LINK CONECTOR	1	1	1	1	
26	90157-06M00	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1	1	1	
27	95303-06600	NUT TUERCA	1	1	1	1	



6G4E200-M160

FIG. 16 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
28	688-44194-00	CAP TAPA	1	1	1	1	
29	6G5-41211-01	LINK, ACCEL. ES LABON, ACELERADOR	1	1	1	1	
30	95380-05600	NUT TUERCA	1	1	1	1	
31	662-41237-01	JOINT, LINK CONECTOR	1	1	1	1	
32	6G5-41213-10	CAM, ACCEL. LEVA ACELERADOR	1	1	1	1	
33	90387-06M29	COLLAR ESPACIADOR	1	1	1	1	
34	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1	1	1	
35	97095-06025	BOLT PERNO	1	1	1	1	
36	6E5-44117-00-94	BRACKET SOPORTE	1	1	1	1	
37	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
38	68F-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1	1	1	
39	6E5-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1	1	1	
40	90202-08M20	WASHER, PLATE ARANDELA DE PLANA	1	1	1	1	
41	90468-18008	CLIP PRESILLA	3	3	3	3	
42	6E5-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1	1	1	
43	90386-06M12	BUSH BUJE	1	1	1	1	
44	6E5-44118-01-94	BRACKET SOPORTE	1	1	1	1	
45	97013-08030	BOLT PERNO	2	2	2	2	
46	92903-08600	WASHER, PLATE RONDANA SENCILLA	2	2	2	2	
47	93501-04M02	BALL BOLA	1	1	1	1	
48	90501-12082	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
49	648-42715-00	BUSHING BUJE	1	1	1	1	
50	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1	1	1	
51	6E5-44120-04	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1			L(20.3") L(20.3")
	6E5-44120-24	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1	1	1	X(25.3") X(25.3")
52	93210-09165	O-RING ANILLO O	1	1	1	1	
53	90386-16M66	BUSH BUJE	1	1	1	1	

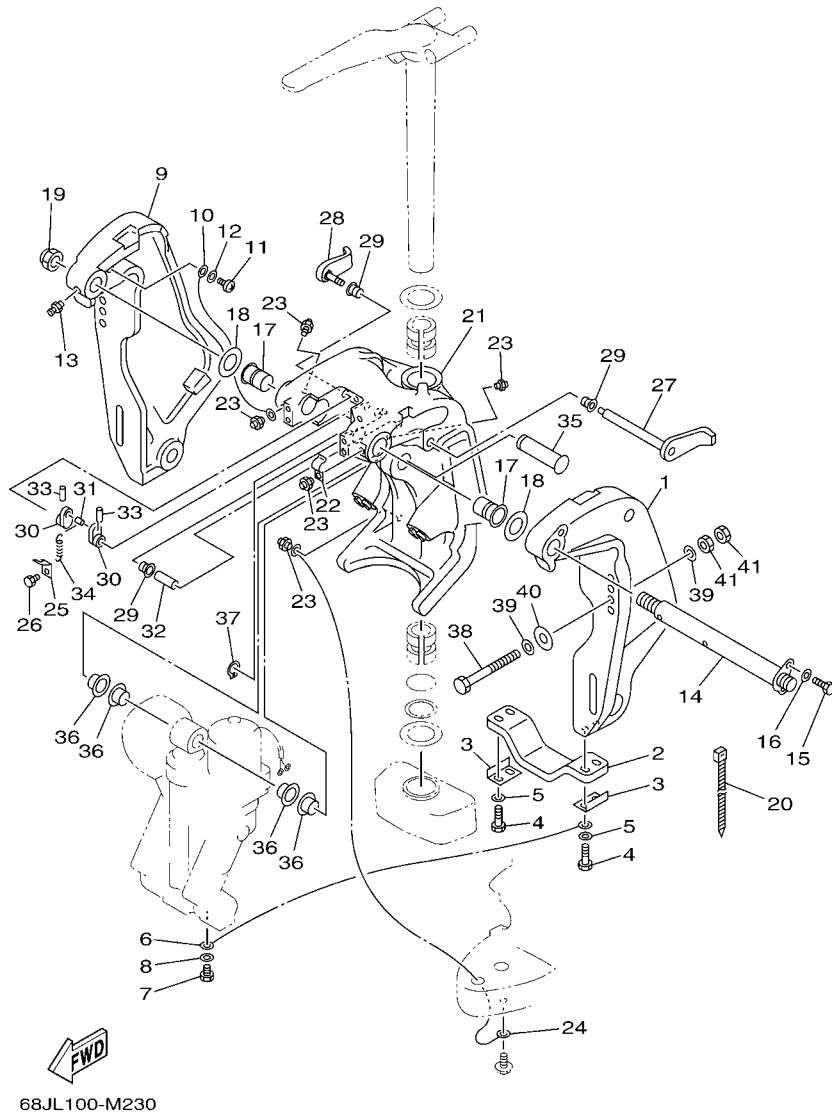


FIG. 17 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	64E-43111-02-8D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1	1	1	1	
2	6G5-45251-02	ANODE CATODE	1	1	1	1	
3	6G5-44526-00	PLATE PLACA 1	2	2	2	2	
4	97095-06030	BOLT PERNO	4	4	4	4	
5	92995-06600	WASHER ARANDELA	4	4	4	4	
6	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1	1	1	
7	97095-06010	BOLT PERNO	1	1	1	1	
8	92995-06600	WASHER ARANDELA	1	1	1	1	
9	64E-43112-02-8D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1	1	1	1	
10	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1	1	1	
11	97885-06012	SCREW, PAN HEAD TORNILLO A MUESCA	1	1	1	1	
12	92995-06600	WASHER ARANDELA	1	1	1	1	
13	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1	1	1	
14	64E-43131-01	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	1	1	1	
15	97095-08020	BOLT PERNO	1	1	1	1	
16	92995-08600	WASHER ARANDELA	1	1	1	1	
17	90386-25M31	BUSH BUJE	2	2	2	2	
18	90201-26M59	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
19	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	1	
20	90465-11M10	CLAMP BRIDA	1	1	1	1	
21	64E-43311-10-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1			L(20.3") L(20.3")
	64E-43311-20-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1	1	1	X(25.3") X(25.3")
22	90465-08M63	CLAMP BRIDA	1	1	1	1	
23	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	5	5	5	5	
24	6E5-82147-00	WIRE, LEAD 5 CABLE CONDUCTOR 5	1	1			L(20.3") L(20.3")
	6E5-82147-20	WIRE, LEAD 5 CABLE CONDUCTOR 5	1	1	1	1	X(25.3") X(25.3")
25	6G5-43144-00	HOOK, SPRING GANCHO	1	1	1	1	

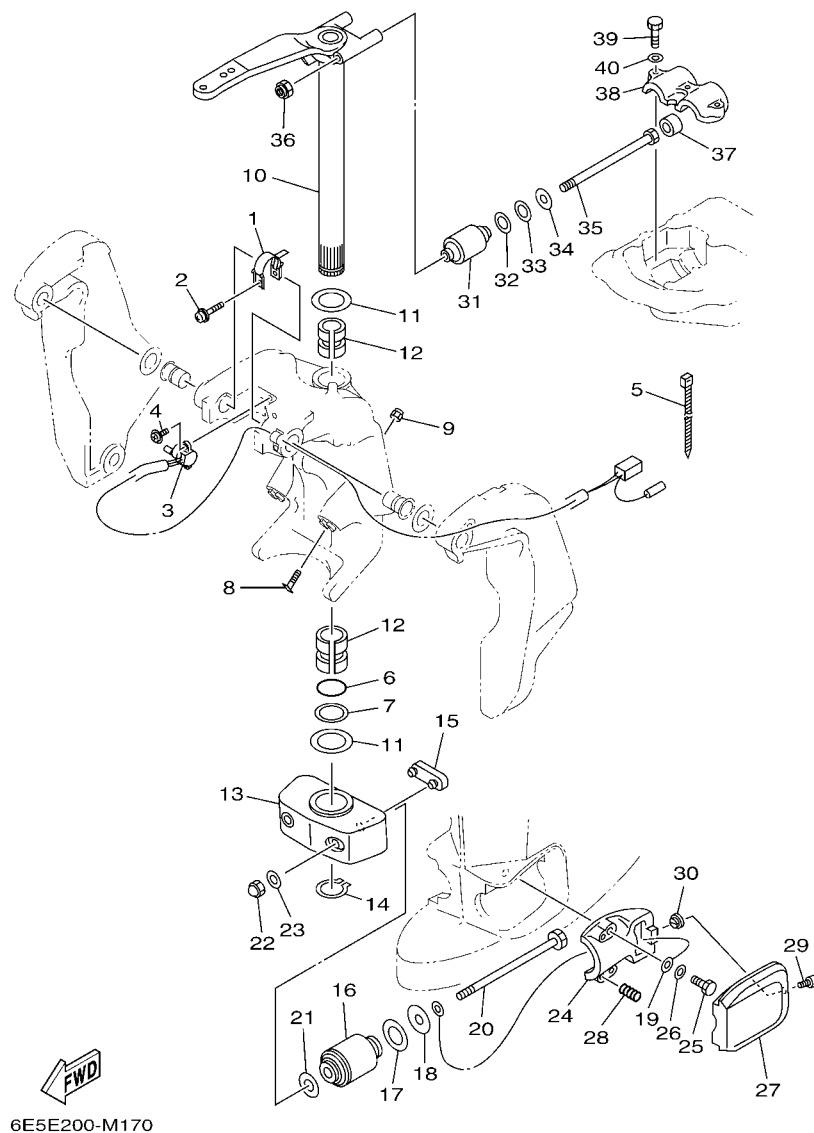


FIG. 18 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	64E-43139-10	CAM, TRIM SENDER LEVA TRANSMISOR DE INCLINDOR	1	1	1	1	
2	90159-05059	SCREW, WITH WASHER TORNILLO CON VALONA	1	1	1	1	
3	64E-83672-03	TRIM SENDER TRANSMISOR DE INCLINADOR	1	1	1	1	
4	97985-06216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2	2	2	
5	90465-11M10	CLAMP BRIDA	3	3	3	3	
6	93210-37MH7	O-RING ANILLO O	1	1	1	1	
7	90202-40M47	WASHER, PLATE ARANDELA DE PLANA	1	1	1	1	
8	61A-43376-00	BOLT, THRUST RECEIVER TORNILLO RECEPTOR	2	2	2	2	
9	95780-10300	NUT, FLANGE TUERCA	2	2	2	2	
10	6E5-42510-05-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	1			L(20.3")
	6E5-42510-25-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	1	1	1	L(20.3") X(25.3") X(25.3")
11	90201-38M60	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
12	90386-38M32	BUSH BUJE	2	2	2	2	
13	6G5-44551-01-8D	HOUSING, LOWER MOUNT RUBBER 1 CAJA AMORTIGUADOR INFERIOR HU	1	1	1	1	
14	93410-37M04	CIRCLIP SEGURO	1	1	1	1	
15	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	1	1	1	1	
16	6J9-44555-00	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2	2	2	
17	90202-32M19	WASHER, PLATE ARANDELA DE PLANA	2	2	2	2	
18	90201-16M55	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
19	6E5-82149-00	WIRE, LEAD 3 CABLE CONDUCTOR 3	1	1	1	1	
20	90109-14M34	BOLT PERNO	2	2	2	2	
21	90201-15M58	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
22	95380-14800	NUT TUERCA	2	2	2	2	
23	92995-14600	WASHER ARANDELA	2	2	2	2	
24	6E5-44552-01-CA	HOUSING, LOWER MOUNT RUBBER 2 CAJA AMORTIGUADOR INFERIOR HU	2	2	2	2	
25	97095-10045	BOLT PERNO	4	4	4	4	
26	92995-10600	WASHER ARANDELA	4	4	4	4	

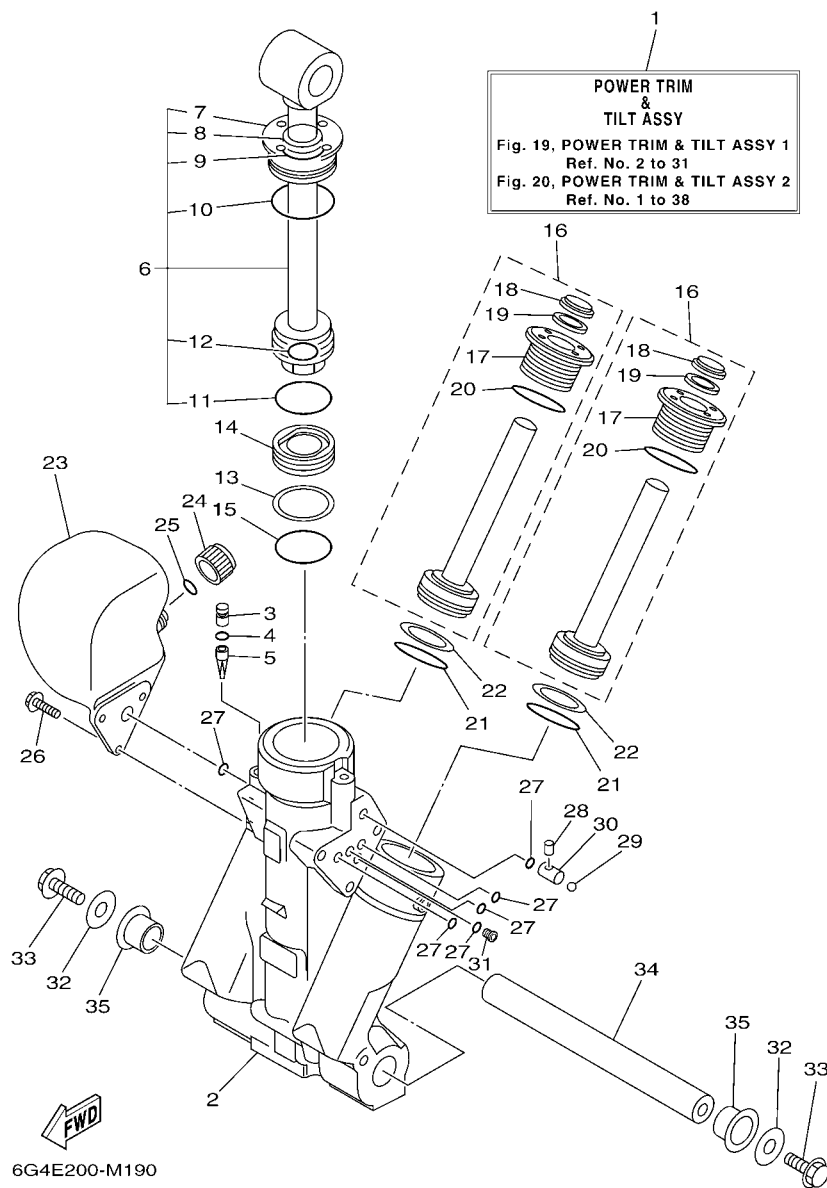


FIG. 19 POWER TRIM & TILT ASSY 1 COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	64E-43800-08	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL.	1	1	1	1	
2	64E-43825-03	HOUSING, TRIM & TILT CAJA INCLINACION Y ADRNO	1	1	1	1	
3	6AW-4388J-00	PLUG 2 TAPON 2	1	1	1	1	
4	93210-10M74	O-RING ANILLO O	1	1	1	1	
5	64E-43817-00	FILTER 2 FILTRO 2	1	1	1	1	
6	64E-43810-02	TILT PISTON SUB ASSY ELEVADOR SUB-PISTON COMPL.	1	1	1	1	
7	64E-43811-02	.SCREW, CYLINDER END .TORNILLO CILINDRO EXTREMO	1	1	1	1	
8	64E-43898-00	.SEAL, DUST 2 .SELLO ANTIPOLVO	1	1	1	1	
9	64E-43867-00	.O-RING .ANILLO EN O 7	1	1	1	1	
10	64E-43866-00	.O-RING .ANILLO EN O 6	1	1	1	1	
11	6E5-43862-00	.O-RING .ANILLO EN O 2	1	1	1	1	
12	64E-43883-00	.O-RING .ANILLO EN O 10	1	1	1	1	
13	6E5-43872-00	RING, BACK UP ANILLO	1	1	1	1	
14	6E5-43814-02	PISTON, FREE PISTON LIBRE	1	1	1	1	
15	6E5-43862-00	O-RING ANILLO EN O 2	1	1	1	1	
16	64E-43820-03	TRIM PISTON SUB ASSY ELEVADOR PISTON COMPL.	2	2	2	2	
17	64E-43821-03	.SCREW, TRIM CYLINDER END .TORNILLO CILINDURO EXTREMO	1	1	1	1	
18	64E-43822-00	.SEAL, TRIM DUST .SELLO DE POLVO	1	1	1	1	
19	64E-4384J-00	.SEAL, TRIM DOWN .SELLO	1	1	1	1	
20	6G5-43864-00	.O-RING .ANILLO EN O 4	1	1	1	1	
21	6E5-43864-00	O-RING ANILLO EN O 4	2	2	2	2	
22	6E5-43874-01	RING, BACK UP ANILLO	2	2	2	2	
23	64E-43828-01	BODY, RESERVOIR CUERPO DEPOSITO	1	1	1	1	
24	64E-43829-01	PLUG, RESERVOIR TAPON DEPOSITO	1	1	1	1	
25	64E-43897-00	O-RING ANILLO EN O	1	1	1	1	
26	64E-4388E-01	BOLT ,SCREW (L:14MM) PERNO (L:14MM)	3	3	3	3	
27	64E-43869-00	O-RING ANILLO EN O 9	6	6	6	6	

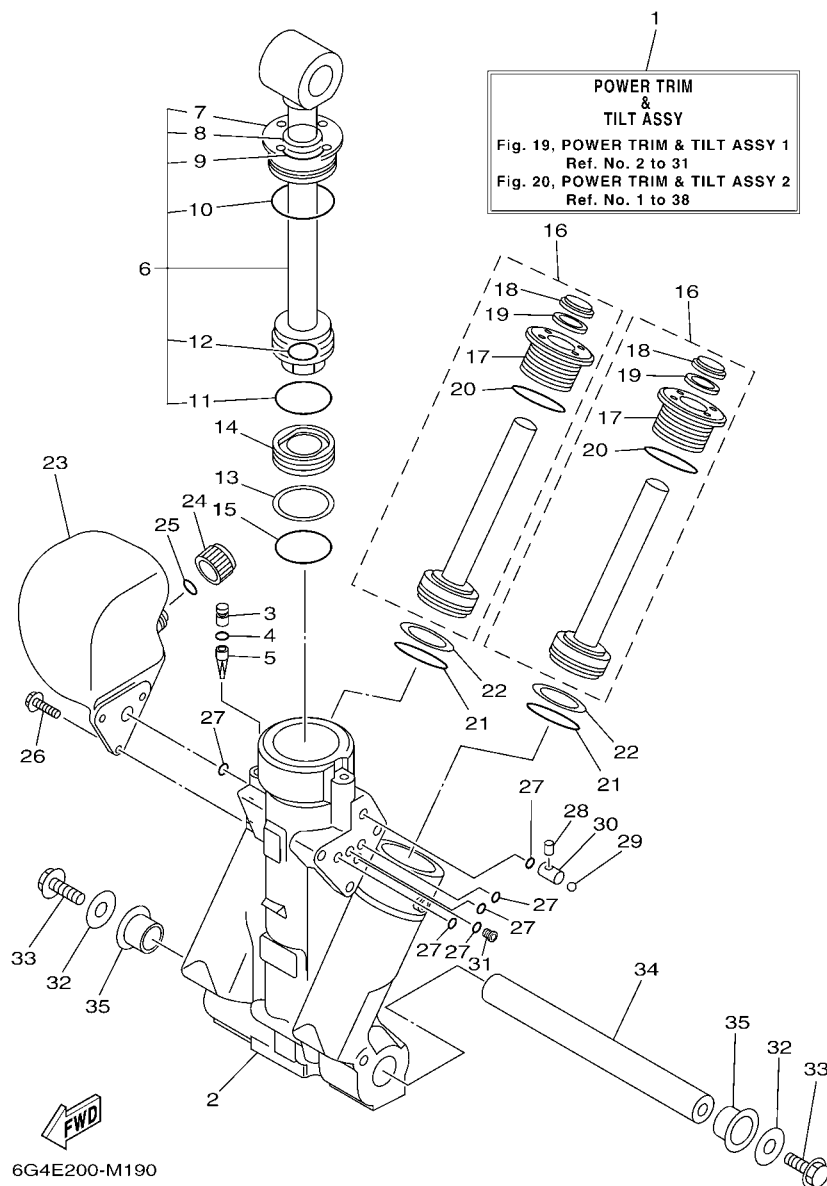


FIG. 19 POWER TRIM & TILT ASSY 1 COMPONER Y PODER VARILLA 1

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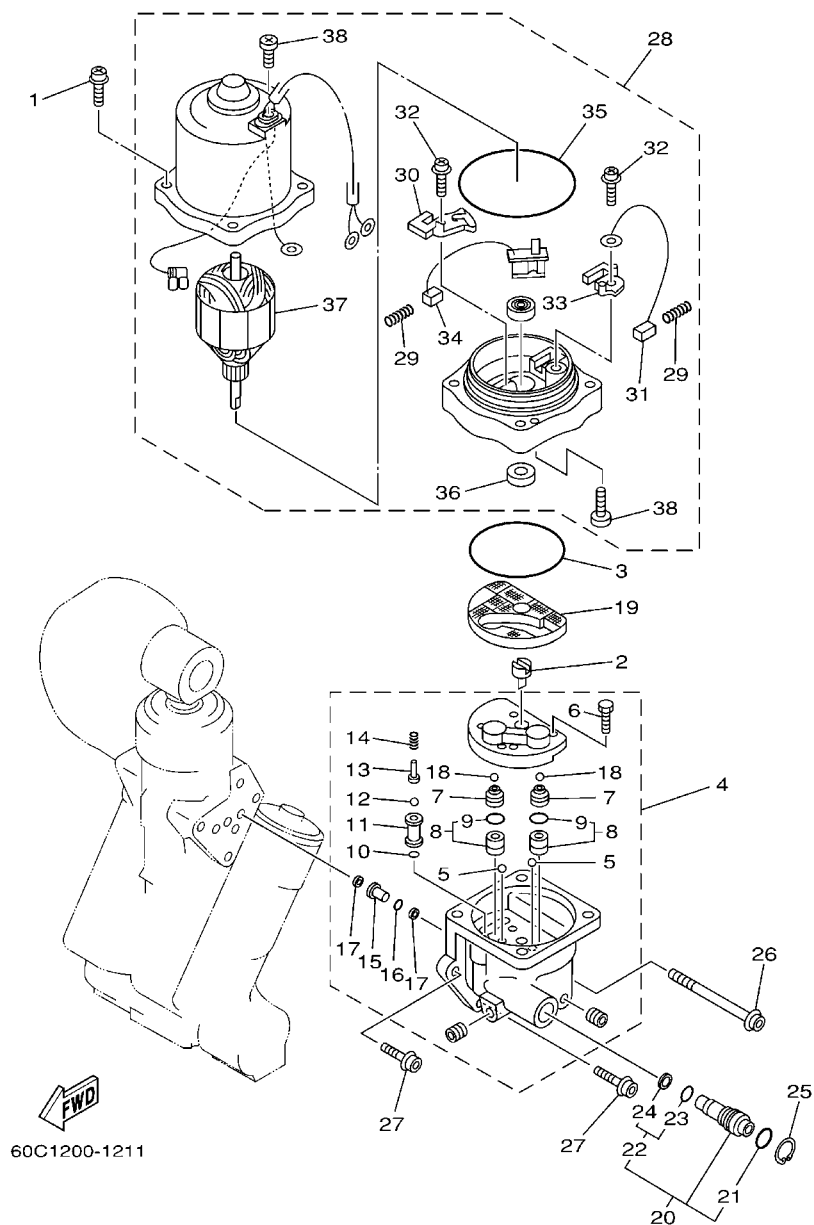


FIG. 20 POWER TRIM & TILT ASSY 2 COMPONER Y PODER VARILLA 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	64E-4388E-11	BOLT ,SCREW (L:34.7MM) PERNO (L:34.7MM)	4	4	4	4	
2	64E-43831-00	CONNECTOR, SHAFT CONEXION EJE	1	1	1	1	
3	64E-43868-00	O-RING ANILLO EN O 8	1	1	1	1	
4	64E-43830-01	GEAR PUMP ASSY ENGRANAJE BOMBA COMPL.	1	1	1	1	
5	72X-43858-00	.BALL .ESFERA	2	2	2	2	
6	64E-43843-00	.SCREW, VALVE LOCK .TORNILLO	4	4	4	4	
7	6AW-43841-00	.PISTON, SHUTTLE .PISTON	2	2	2	2	
8	64E-43802-00	.VALVE SUB ASSY .VALVULA PRINCIPAL COMPL.	2	2	2	2	
9	6E5-43896-00	..O-RING ..ANILLO EN O	1	1	1	1	
10	6G5-43863-00	.O-RING .ANILLO EN O 3	1	1	1	1	
11	64E-43851-00	.SEAT, RELIEF VALVE .ASIENTO VALVULA DE DESCARGA	1	1	1	1	
12	64E-43858-00	.BALL .ESFERA	1	1	1	1	
13	64E-43859-00	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	1	1	1	
14	64E-43855-00	.SPRING, UP RELIEF .RESORTE SEGURIDAD SUPERIOR	1	1	1	1	
15	64E-43850-00	.VALVE SUB ASSY .VALVULA COMPL.	1	1	1	1	
16	64E-43865-00	.O-RING .ANILLO EN O 5	1	1	1	1	
17	64E-43816-00	.FILTER 1 .FIELTRO 1	2	2	2	2	
18	6AW-43858-00	.BALL .ESFERA	2	2	2	2	
19	64E-43817-11	FILTER 2 FIELTRO 2	1	1	1	1	
20	64E-43860-01	MANUAL VALVE SUB-ASSY VALVULA SUB-COMPL.	1	1	1	1	
21	72X-85075-L0	.O-RING .ANILLO EN O 5	1	1	1	1	
22	64E-43827-00	.RING SET .ESFERA	1	1	1	1	
23	64E-4387A-00	..O-RING ..ANILLO O	1	1	1	1	
24	64E-43873-00	..RING, BACK UP ..ANILLO	1	1	1	1	
25	6AW-43875-00	RING, SNAP ANILLO	1	1	1	1	
26	64E-43879-11	SCREW, WITH WASHER TORNILLO CON RONDANA	1	1	1	1	
27	64E-43879-01	SCREW, WITH WASHER TORNILLO CON RONDANA	2	2	2	2	

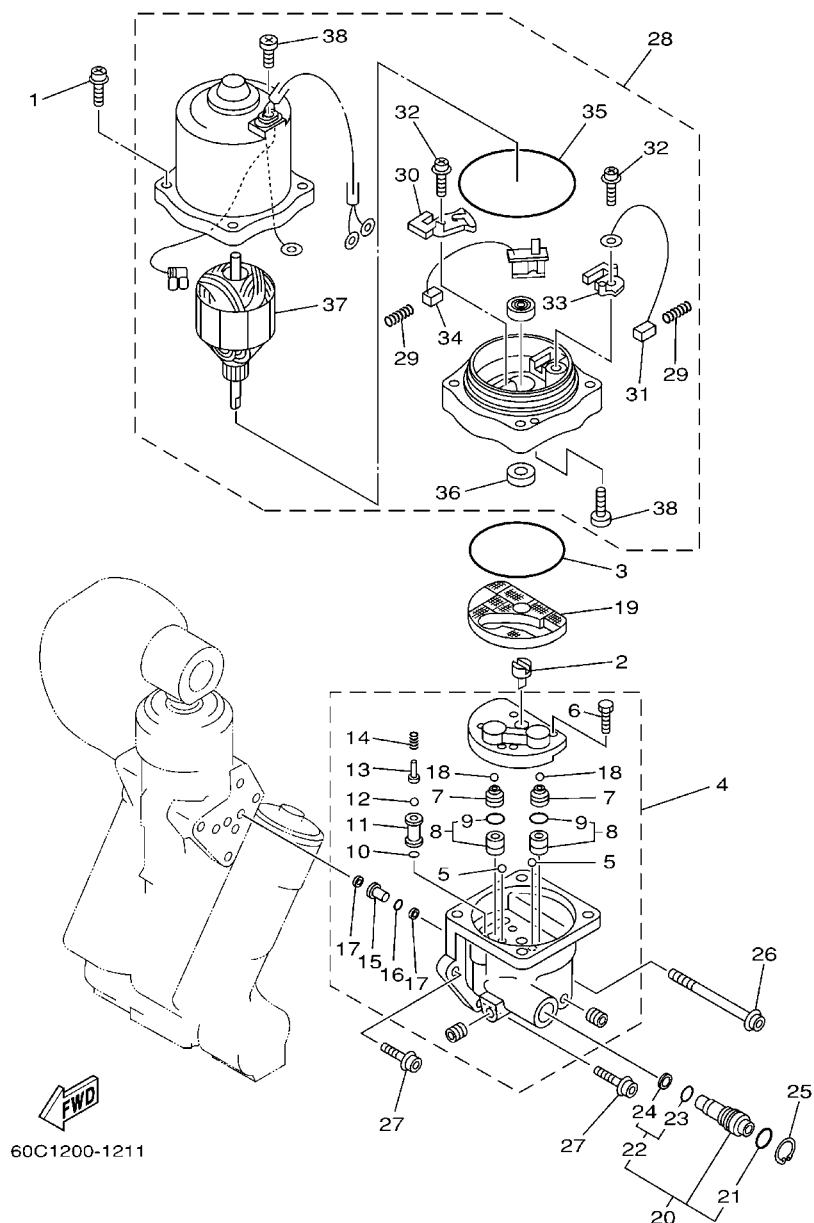
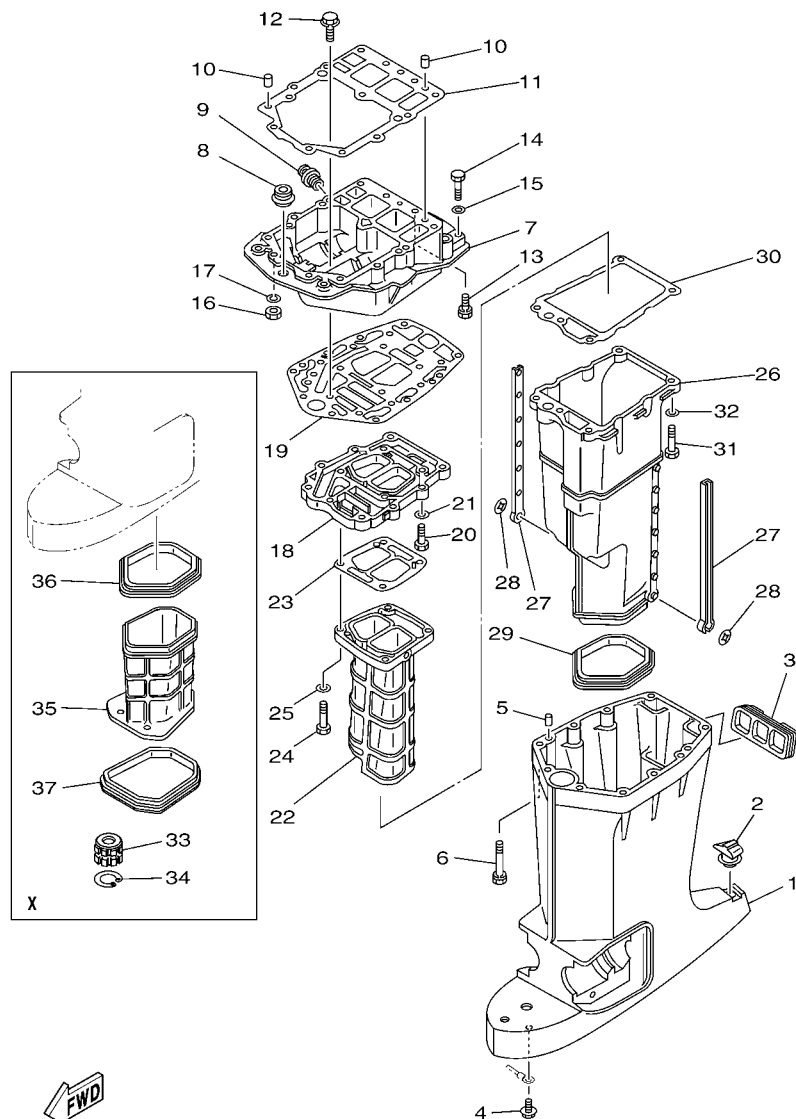


FIG. 20 POWER TRIM & TILT ASSY 2 COMPONER Y PODER VARILLA 2

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6G4E200-M210

FIG. 21 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6E5-45111-02-8D	CASING, UPPER CAJA SUPERIOR	1	1			L(20.3") L(20.3")
	6E5-45111-23-8D	CASING, UPPER CAJA SUPERIOR	1	1	1	1	X(25.3") X(25.3")
2	6E5-45155-00	CAP TAPA	1	1	1	1	
3	6E5-42769-00	SEAL, RUBBER SELLO DE GOMA	1	1	1	1	
4	95895-06010	BOLT, FLANGE TORNILLO DE REBORDE	1	1	1	1	
5	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
6	90119-08078	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	6	
7	6G5-41137-02-CA	GUIDE, EXHAUST GUIA DE ESCAPE	1	1	1	1	
8	6E5-42724-00	GROMMET TAPON	1	1	1	1	
9	6G5-12581-00	JOINT, HOSE 1 CONEXION	1	1	1	1	
10	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
11	68F-45113-01	GASKET, UPPER CASING EMPAQUE	1	1	1	1	
12	90119-08M79	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
13	90119-08077	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
14	97095-08045	BOLT PERNO	2	2	2	2	
15	92995-08600	WASHER ARANDELA	2	2	2	2	
16	95380-08700	NUT TUERCA	2	2	2	2	
17	92995-08100	WASHER ARANDELA	2	2	2	2	
18	6G5-41131-01-CA	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1		1	EXCEPT FOR NME EXCEPT FOR NME
	6G5-41131-10-CA	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1	1	1	FOR NME FOR NME
19	6G5-45114-A1	GASKET, UPPER CASING EMPAQUE	1	1	1	1	
20	97095-08030	BOLT PERNO	4	4	4	4	
21	92995-08600	WASHER ARANDELA	4	4	4	4	
22	64D-41132-00-CA	MANIFOLD, EXHAUST TUBO MULTIPLE DE ESCAPE	1	1		1	EXCEPT FOR NME EXCEPT FOR NME
	64D-41132-10-CA	MANIFOLD, EXHAUST TUBO MULTIPLE DE ESCAPE	1	1	1	1	FOR NME FOR NME
23	6G5-41134-A1	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	1	
24	97095-08045	BOLT PERNO	4	4	4	4	

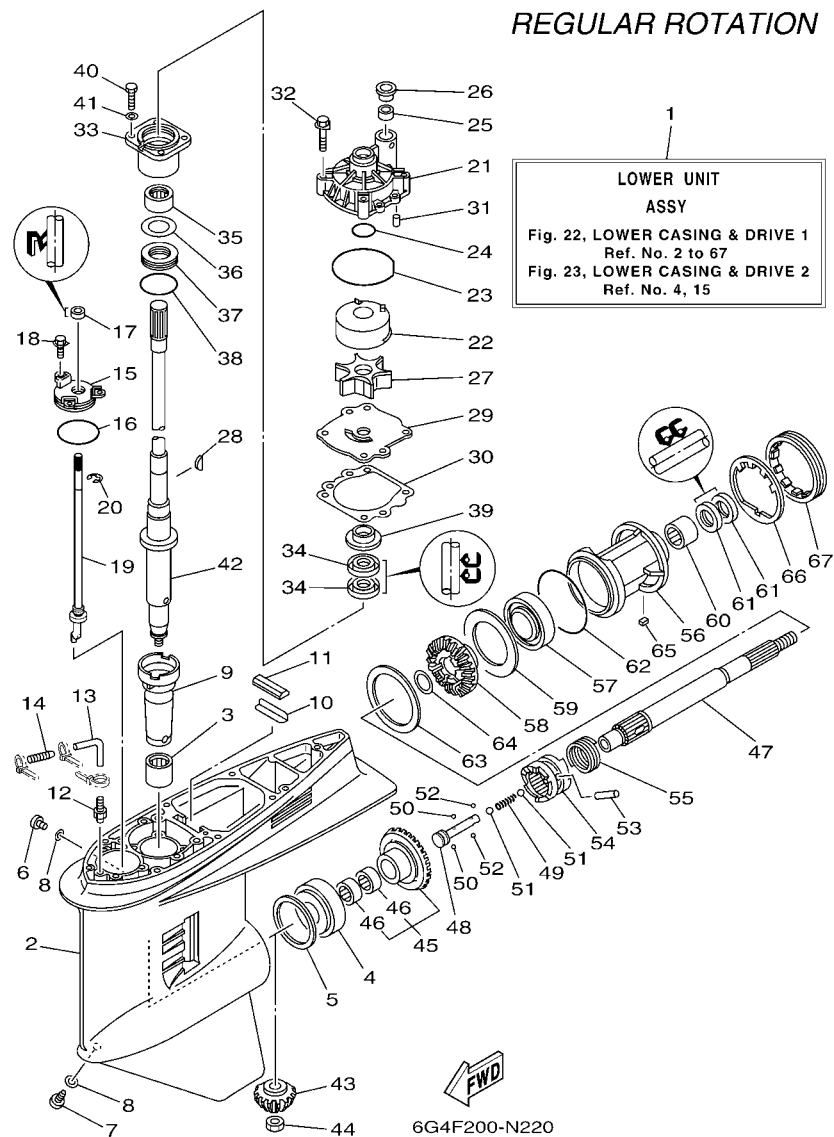


FIG. 22 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6G5-45300-17-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1			L(20.3"),RH L(20.3"),RH
	6G5-45300-27-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1			X(25.3"),RH X(25.3"),RH
2	6J9-45301-07-8D	CASING, LOWER FUNDA INFERIOR COMPLETA	1	1			
3	93311-928U5	BEARING COJINETE DE RODILLOS	1	1			
4	93332-000V3	BEARING COJINETE	1	1			
5	6G5-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1			UR UR
	6G5-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1			UR UR
	6G5-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1			UR UR
	6G5-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1			UR UR
	6G5-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1			UR UR
	6G5-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1			UR UR
	6G5-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1			UR UR
6	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1			
7	688-45341-10	PLUG, DRAIN TAPON, DREN	1	1			
8	90430-08020	GASKET JUNTA	2	2			
9	6G5-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	1			
10	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	1			L(20.3") L(20.3")
	64D-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	1			X(25.3") X(25.3")
11	688-45375-00	DAMPER, SEAL GOMA DE SELLO	1	1			
12	6E5-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1	1			
13	90445-07ME8	HOSE (L80) TUBO (L80)	1	1			L(20.3") L(20.3")
	90445-07ME9	HOSE (L120) TUBO (L120)	1	1			X(25.3") X(25.3")
14	6E5-83558-10	END, NIPPLE EXTREMO DE NIPLE	1	1			
15	6E5-45321-00	PLATE PLACA	1	1			
16	93210-58144	O-RING ANILLO O	1	1			
17	93106-09014	OIL SEAL SELLO ACEITE	1	1			
18	90119-06M10	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3			

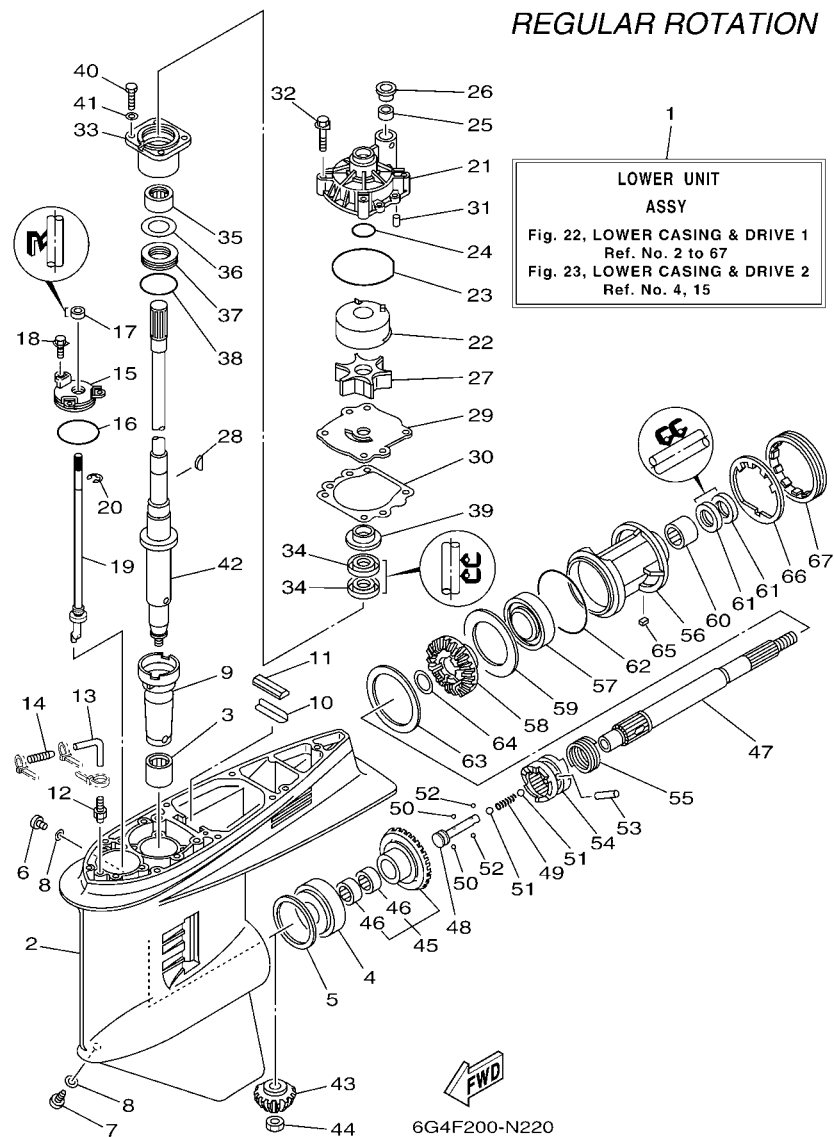


FIG. 22 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
19	6G5-44150-03	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	1			
20	99001-08600	CIRCLIP PRESILLA REDONDA	1	1			
21	61A-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1			
22	6R3-44322-42	INSERT, CARTRIDGE CARTUCHO	1	1			FOR CHROMATE FOR CHROMATE
23	93210-86M38	O-RING ANILLO O	1	1			
24	93210-37160	O-RING ANILLO O	1	1			
25	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1	1			
26	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1	1			
27	6E5-44352-01	IMPELLER IMPULSOR	1	1			
28	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF	1	1			
29	6G5-44323-41	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1			FOR CHROMATE FOR CHROMATE
30	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE	1	1			
31	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
32	90119-08M14	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4			
33	6E5-45331-00-9S	HOUSING, BEARING CAJA DE COJINETE	1	1			
34	93101-28M16	OIL SEAL SELLO ACEITE	2	2			
35	93317-330U2	BEARING COJINETE	1	1			
36	6E5-45587-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1			UR UR
	6E5-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1			UR UR
	6E5-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1			UR UR
	6E5-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1			UR UR
	6E5-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1			UR UR
	6E5-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1			UR UR
	6E5-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1			UR UR
37	93341-930V2	BEARING COJINETES CON RODAMIENTOS	1	1			
38	93210-55M14	O-RING ANILLO O	1	1			
39	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1	1			

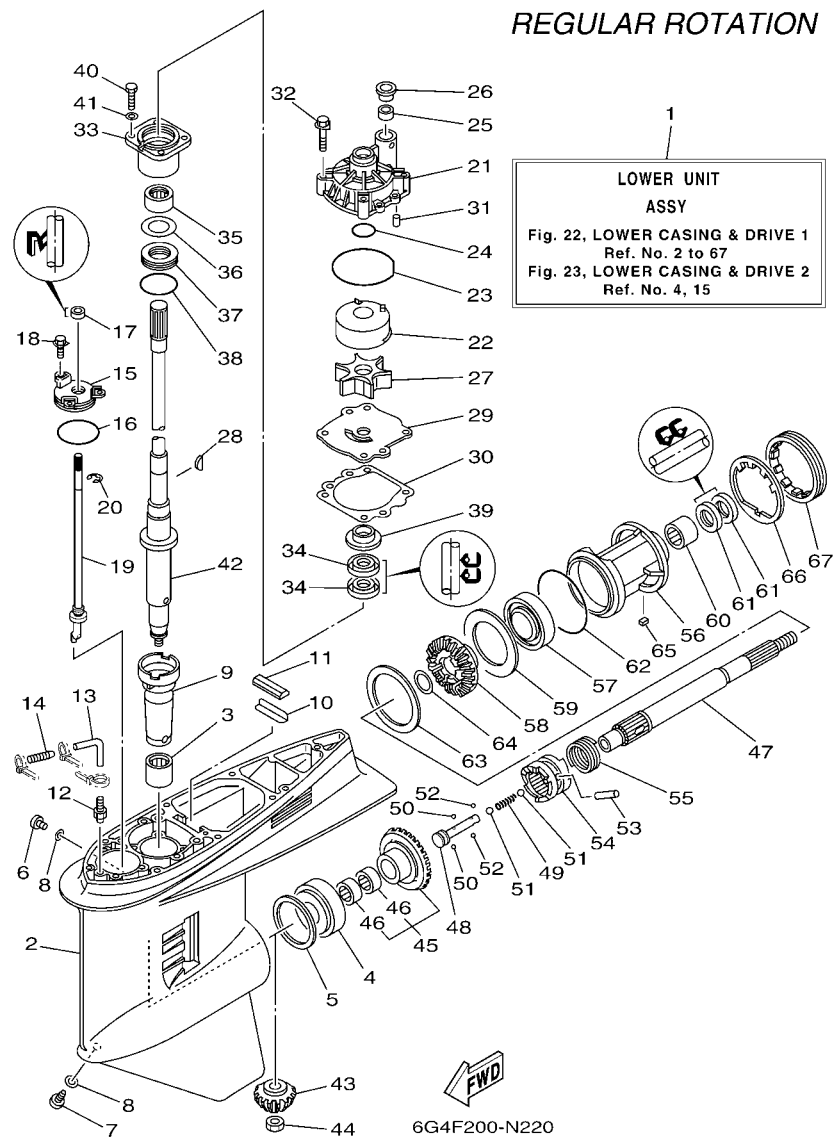


FIG. 22 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
40	97095-08025	BOLT PERNO	4	4			
41	92995-08600	WASHER ARANDELA	4	4			
42	6G5-45501-02	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1			L(20.3")
	6G5-45501-22	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1			L(20.3") X(25.3") X(25.3")
43	6G5-45551-10	PINION (14T) PINON (14T)	1	1			
44	90170-16M01	NUT TUERCA	1	1			
45	6G5-45560-10	GEAR 1 (26T) ENGRANAJE 1 (26T)	1	1			
46	93315-425V3	BEARING COJINETE DE RODILLOS	2	2			
47	6J9-45611-01	SHAFT, PROPELLER EJE PROPUSOR	1	1			
48	6E5-45634-02	SLIDE, SHIFT DESIZADOR, CAMBIO	1	1			
49	90501-16M37	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1			
50	93507-32009	BALL ESFERA	2	2			
51	93511-32017	BALL ESFERA	2	2			
52	93503-16003	BALL ESFERA	2	2			
53	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO	1	1			
54	6G5-45631-10	CLUTCH, DOG EMBRAGUE DE GARRA	1	1			
55	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR	1	1			
56	6J9-45332-00-CA	HOUSING, BEARING CAJA BALERO 2	1	1			
57	93306-209U0	BEARING COJINETE	1	1			
58	6G5-45571-02	GEAR 2 (26T) ENGRANAJE 2 (26T)	1	1			
59	6G5-45576-10	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2	1	1			
60	93315-43061	BEARING COJINETE DE RODILLOS	1	1			
61	93101-30M17	OIL SEAL SELLO ACEITE	2	2			
62	93210-97M55	O-RING ANILLO O	1	1			
63	6G5-45577-02	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1			UR UR
	6G5-45577-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1			UR UR
	6G5-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1			UR UR

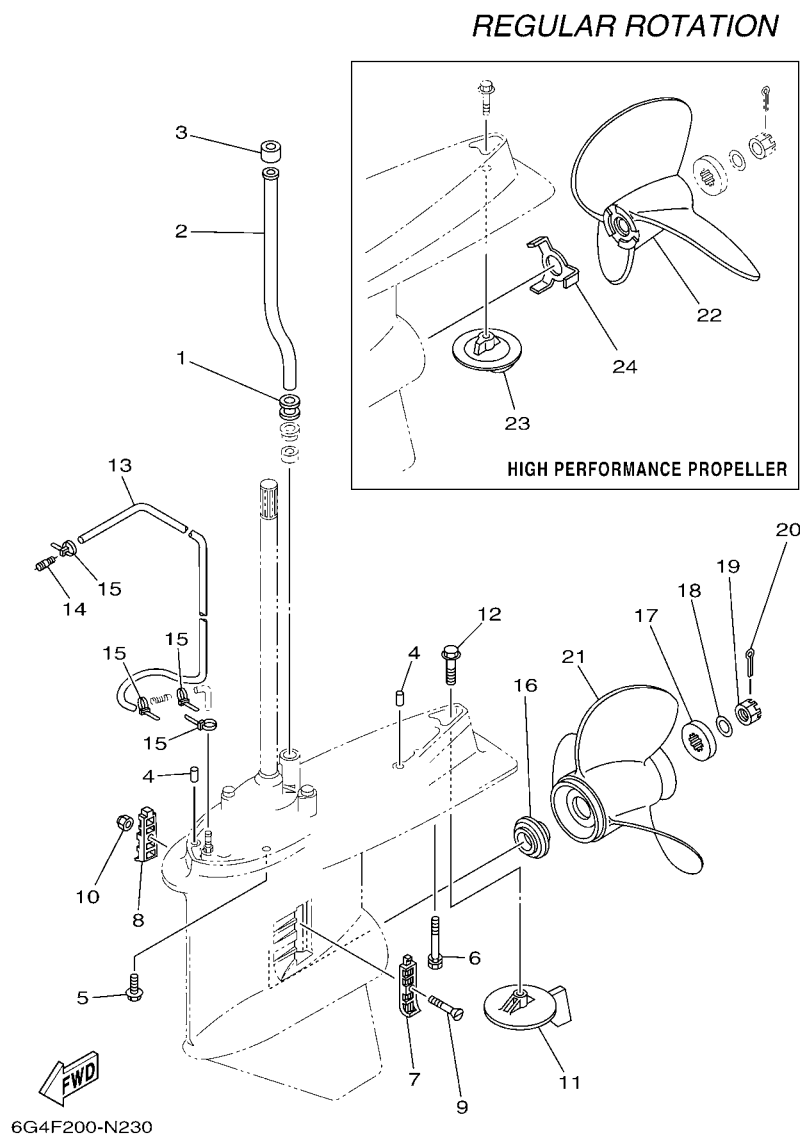


FIG. 23 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	6E5-44366-00	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1			
2	6E5-44361-00	TUBE, WATER 1 TUBO DE AGUA 1	1	1			L(20.3") L(20.3")
	6E5-44361-20	TUBE, WATER 1 TUBO DE AGUA 1	1	1			X(25.3") X(25.3")
3	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1	1			
4	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
5	97575-10545	BOLT, WITH WASHER PERNO CON ARANDELA	6	6			
6	90119-10M89	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1			
7	6J9-45214-00	COVER, WATER INLET 1 CUBIERTA ENTRADA AGUA 1	1	1			
8	6J9-45215-00	COVER, WATER INLET 2 CUBIERTA ENTRADA AGUA 2	1	1			
9	90152-05M08	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1			
10	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1	1			
11	6J9-45371-01	TAB-TRIM QUILLA ESTABILIZADOR	1	1			
12	90105-10M00	BOLT, FLANGE TORNILLO	1	1			
13	90445-07M33	HOSE (L1080) TUBO (L1080)	1	1			
14	6E5-83558-00	END, NIPPLE EXTREMO DE NIPLE	1	1			
15	90465-11M10	CLAMP BRIDA	4	4			
16	6E5-45987-01	SPACER 1 ESPACIADOR 1	1	1			
17	688-45997-01	SPACER 2 ESPACIADOR 2	1	1			
18	92990-18200	WASHER ARANDELA PLANA	1	1			
19	90171-18M04	NUT, CASTLE TUERCA ENTALLADA	1	1			
20	91490-40030	PIN, COTTER CHAVETA	1	1			
21	6G5-45941-00	PROPELLER (3X15-1/4"X15"-M) PROPELA (3X15-1/4"X15"-M)	1	1			UR UR
	6G5-45945-01	PROPELLER (3X14"X19"-M) PROPELA (3X14"X19"-M)	1	1			UR UR
	6G5-45947-01	PROPELLER (3X14-1/2"X17"-M) PROPELA (3X14-1/2"X17"-M)	1	1			UR UR
	6G5-45949-00	PROPELLER (3X13-1/2"X23"-M) PROPELA (3X13-1/2"X23"-M)	1	1			UR UR
	6G5-45952-00	PROPELLER (3X14-5/8"X16"-M) PROPELA (3X14-5/8"X16"-M)	1	1			UR UR
	6G5-45970-02	PROPELLER (3X15-1/4"X15"-M) PROPELA (3X15-1/4"X15"-M)	1	1			UR UR

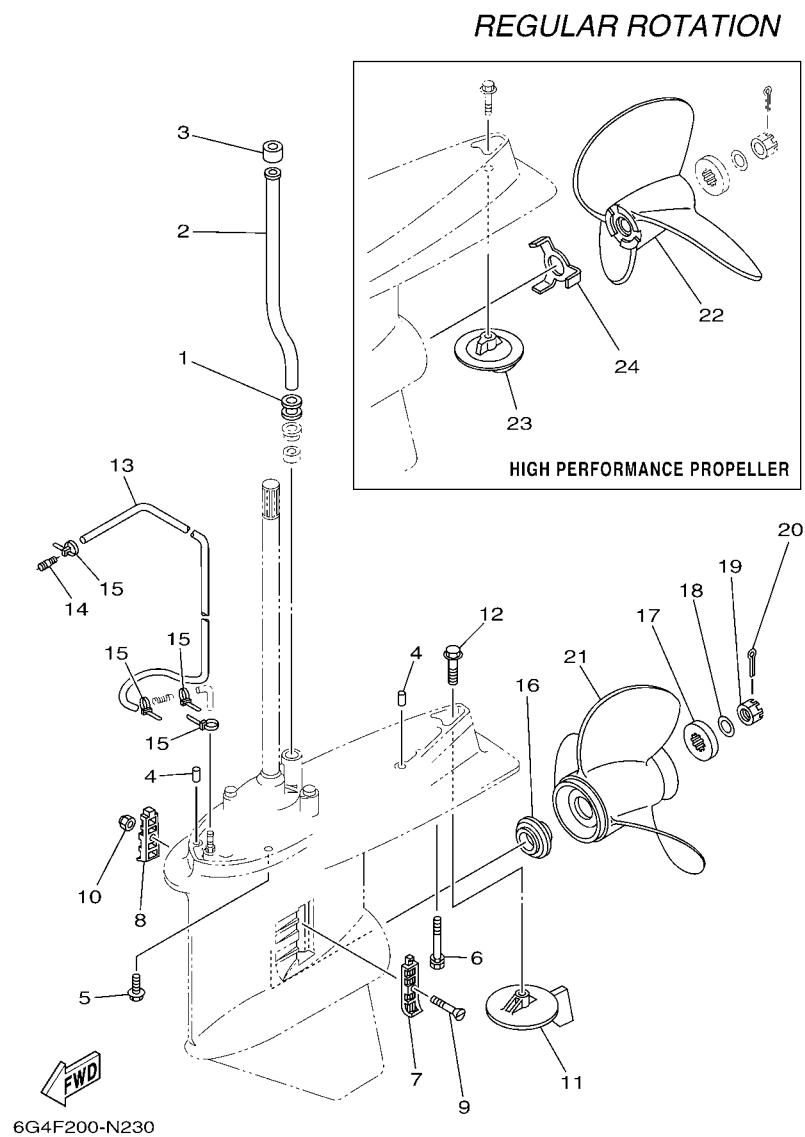


FIG. 23 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

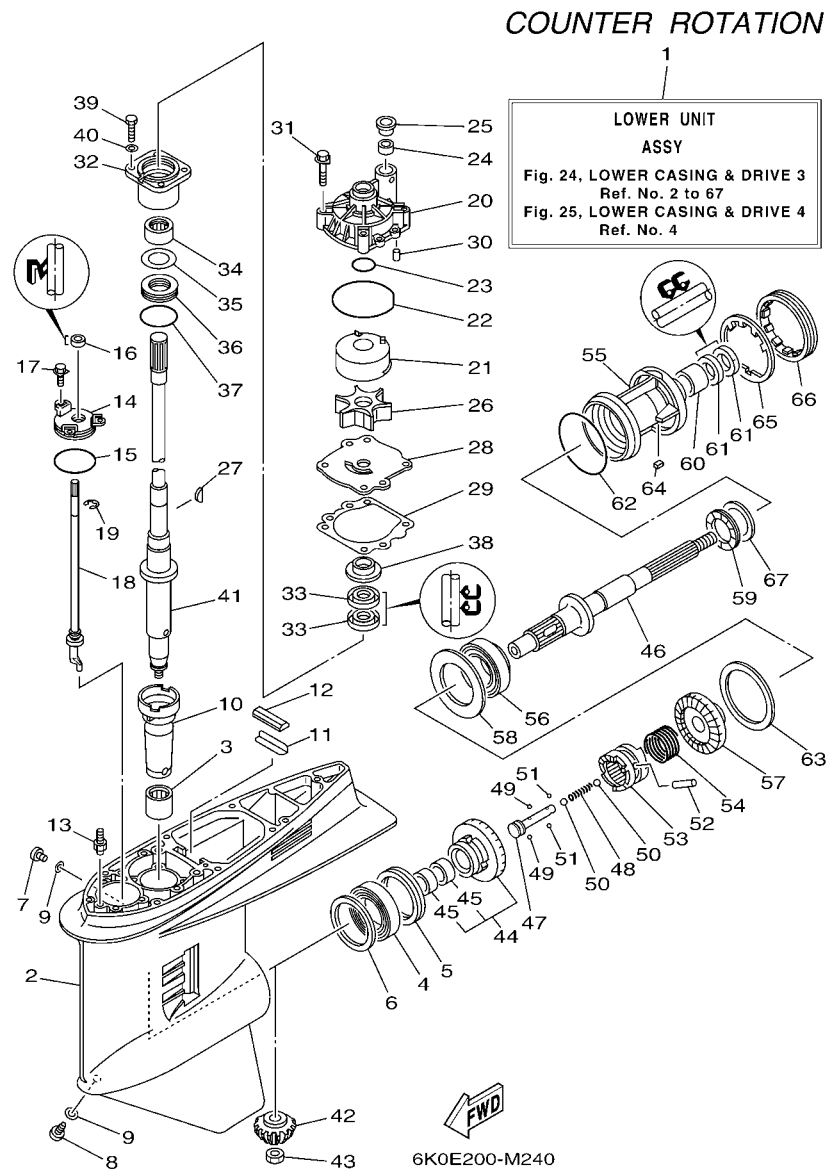


FIG. 24 LOWER CASING & DRIVE 3 IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	6K1-45300-26-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1	1	X(25.3"),LH X(25.3"),LH
2	6J9-45301-07-8D	CASING, LOWER FUNDA INFERIOR COMPLETA			1	1	
3	93311-928U5	BEARING COJINETE DE RODILLOS			1	1	
4	93390-000U2	BEARING COJINETE DE RODILLOS			1	1	
5	93341-465U4	BEARING COJINETES CON RODAMIENTOS			1	1	
6	6G5-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)			1	1	UR UR
	6G5-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)			1	1	UR UR
	6G5-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)			1	1	UR UR
	6G5-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)			1	1	UR UR
	6G5-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)			1	1	UR UR
	6G5-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)			1	1	UR UR
	6G5-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)			1	1	UR UR
7	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE			1	1	
8	688-45341-10	PLUG, DRAIN TAPON, DREN			1	1	
9	90430-08020	GASKET JUNTA			2	2	
10	6G5-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO			1	1	
11	64D-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA			1	1	X(25.3") X(25.3")
12	688-45375-00	DAMPER, SEAL GOMA DE SELLO			1	1	
13	6J8-45378-00	NIPPLE, HOSE (PLUG) NIPLE MANGUERA (TAPON)			1	1	
14	6E5-45321-00	PLATE PLACA			1	1	
15	93210-58144	O-RING ANILLO O			1	1	
16	93106-09014	OIL SEAL SELLO ACEITE			1	1	
17	90119-06M10	BOLT, WITH WASHER TORNILLO CON ARANDELA			3	3	
18	6K1-44150-02	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.			1	1	
19	99001-08600	CIRCLIP PRESILLA REDONDA			1	1	
20	61A-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA			1	1	
21	6R3-44322-42	INSERT, CARTRIDGE CARTUCHO			1	1	FOR CHROMATE FOR CHROMATE

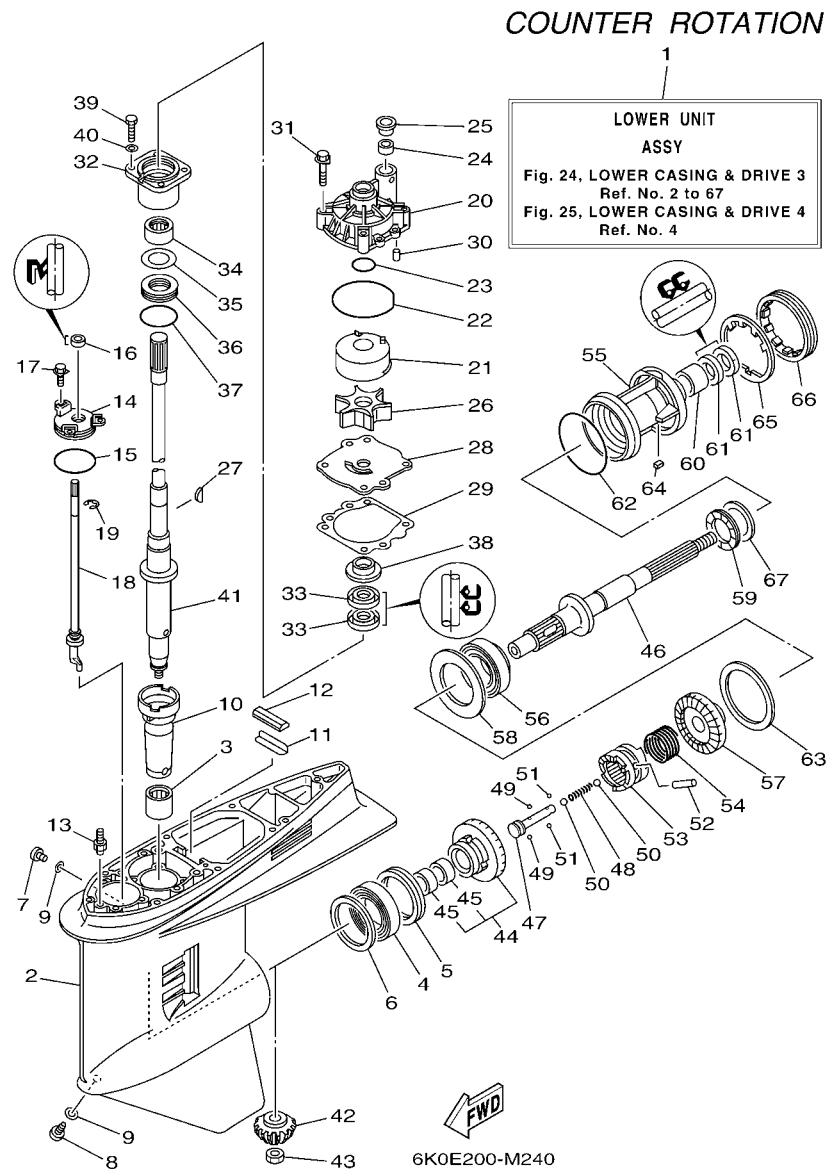


FIG. 24 LOWER CASING & DRIVE 3 IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
22	93210-86M38	O-RING ANILLO O			1	1	
23	93210-37160	O-RING ANILLO O			1	1	
24	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1			1	1	
25	6E5-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA			1	1	
26	6E5-44352-01	IMPELLER IMPULSOR			1	1	
27	90280-04M05	KEY, WOODRUFF CUNA WOODRUFF			1	1	
28	6G5-44323-41	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO			1	1	FOR CHROMATE FOR CHROMATE
29	6E5-44315-A0	GASKET, WATER PUMP EMPAQUE			1	1	
30	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA			2	2	
31	90119-08M14	BOLT, WITH WASHER TORNILLO CON ARANDELA			4	4	
32	6E5-45331-00-9S	HOUSING, BEARING CAJA DE COJINETE			1	1	
33	93101-28M16	OIL SEAL SELLO ACEITE			2	2	
34	93317-330U2	BEARING COJINETE			1	1	
35	6E5-45587-01	SHIM (T:0.10MM) LAINA (T:0.10MM)			1	1	UR UR
	6E5-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)			1	1	UR UR
	6E5-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)			1	1	UR UR
	6E5-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)			1	1	UR UR
	6E5-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)			1	1	UR UR
	6E5-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)			1	1	UR UR
	6E5-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)			1	1	UR UR
36	93341-930V2	BEARING COJINETES CON RODAMIENTOS			1	1	
37	93210-55M14	O-RING ANILLO O			1	1	
38	6E5-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE			1	1	
39	97095-08025	BOLT PERNO			4	4	
40	92995-08600	WASHER ARANDELA			4	4	
41	6G5-45501-22	DRIVE SHAFT COMP. EJE DE MANDO COMPL.			1	1	X(25.3") X(25.3")
42	6G5-45551-10	PINION (14T) PINON (14T)			1	1	

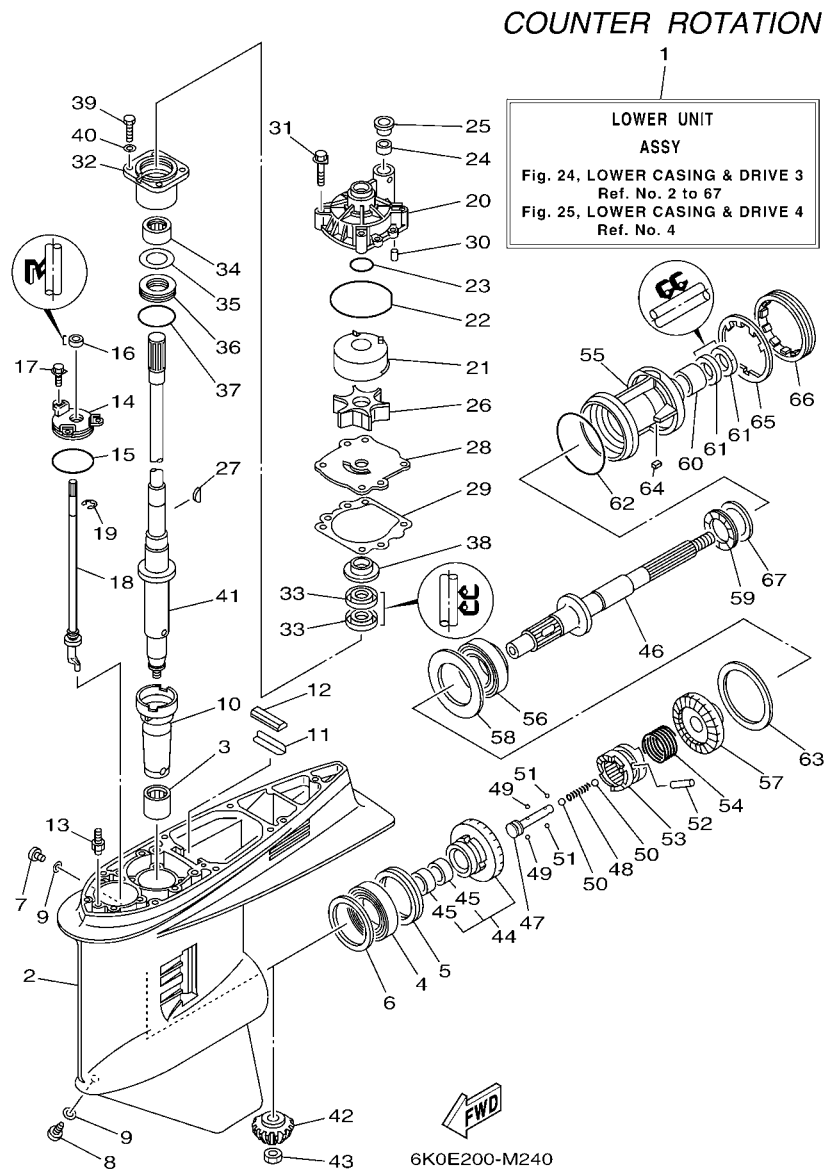
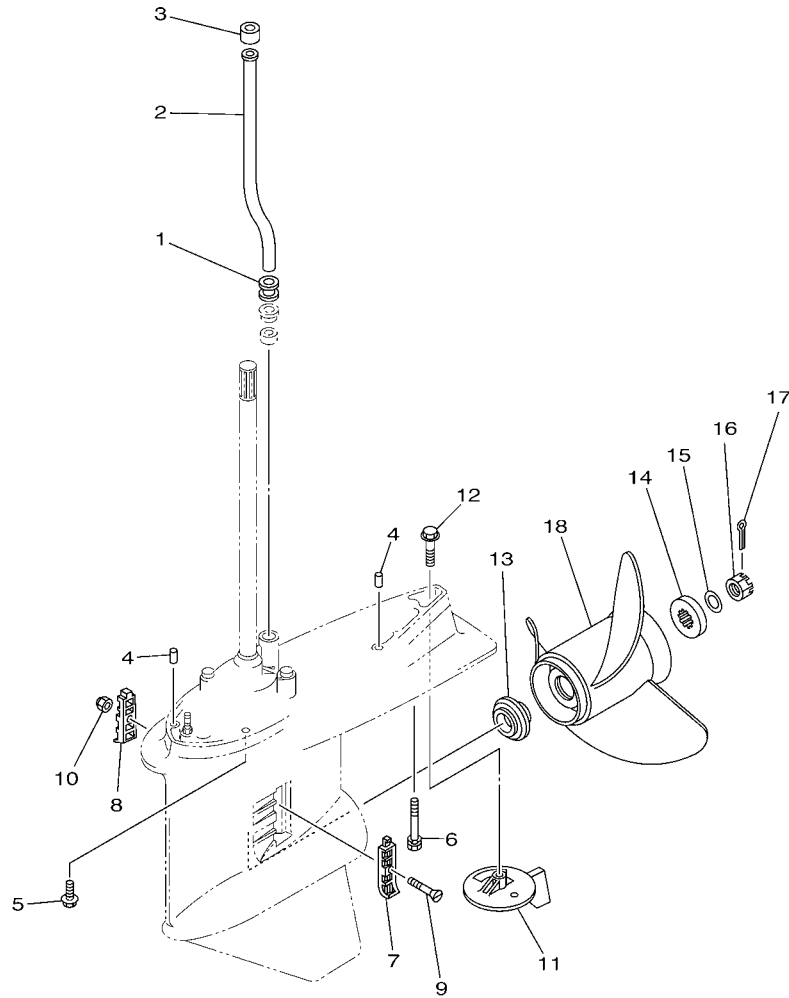


FIG. 24 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
43	90170-16M01	NUT TUERCA			1	1	
44	6K1-45560-01	GEAR 1 (26T) ENGRANAJE 1 (26T)			1	1	
45	93315-425V3	.BEARING .COJINETE DE RODILLOS			2	2	
46	6K1-45611-10	SHAFT, PROPELLER EJE PROPUSOR			1	1	
47	6E5-45634-02	SLIDE, SHIFT DESILIZADOR, CAMBIO			1	1	
48	90501-16M37	SPRING, COMPRESSION RESORTE DE COMPRESION			1	1	
49	93507-32009	BALL ESFERA			2	2	
50	93511-32017	BALL ESFERA			2	2	
51	93503-16003	BALL ESFERA			2	2	
52	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO			1	1	
53	6G5-45631-10	CLUTCH, DOG EMBRAGUE DE GARRA			1	1	
54	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR			1	1	
55	6K1-45332-01-CA	HOUSING, BEARING CAJA BALERO 2			1	1	
56	93332-00048	BEARING COJINETE			1	1	
57	6K1-45570-20	GEAR 2 (26T) ENGRANAJE 2 (26T)			1	1	
58	6K1-45576-00	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2			1	1	
59	93341-440U5	BEARING COJINETES CON RODAMIENTOS			1	1	
60	93315-43061	BEARING COJINETE DE RODILLOS			1	1	
61	93101-30M17	OIL SEAL SELLO ACEITE			2	2	
62	93210-97M55	O-RING ANILLO O			1	1	
63	6G5-45577-02	SHIM (T:0.10MM) LAINA (T:0.10MM)			1	1	UR UR
	6G5-45577-10	SHIM (T:0.12MM) LAINA (T:0.12MM)			1	1	UR UR
	6G5-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)			1	1	UR UR
	6G5-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)			1	1	UR UR
	6G5-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)			1	1	UR UR
	6G5-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)			1	1	UR UR
	6G5-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)			1	1	UR UR

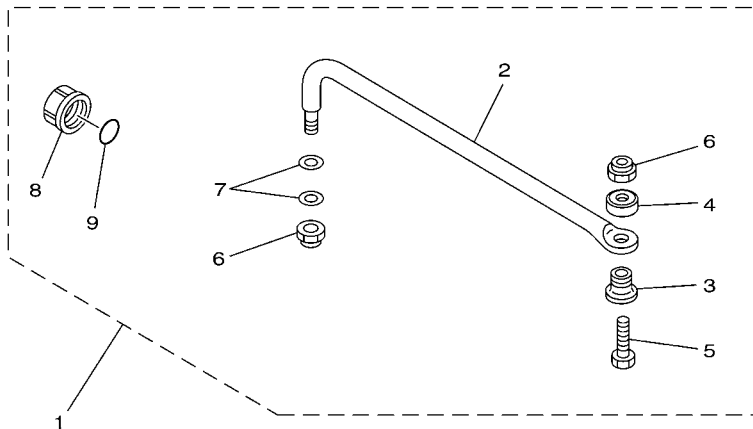
COUNTER ROTATION



6K0F200-N250

FIG. 25 LOWER CASING & DRIVE 4 IMPULSOR E INFERIOR 4

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	6E5-44366-00	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2			1	1	
2	6E5-44361-20	TUBE, WATER 1 TUBO DE AGUA 1			1	1	X(25.3") X(25.3")
3	6E5-44365-00	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1			1	1	
4	93608-12M05	PIN, DOWEL PASADOR DE CLAVIJA			2	2	
5	97575-10545	BOLT, WITH WASHER PERNO CON ARANDELA			6	6	
6	90119-10M89	BOLT, WITH WASHER TORNILLO CON ARANDELA			1	1	
7	6J9-45214-00	COVER, WATER INLET 1 CUBIERTA ENTRADA AGUA 1			1	1	
8	6J9-45215-00	COVER, WATER INLET 2 CUBIERTA ENTRADA AGUA 2			1	1	
9	90152-05M08	SCREW, COUNTERSUNK TORNILLO EMBUTIDO			1	1	
10	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE			1	1	
11	6K1-45371-02	TAB-TRIM QUILLA ESTABILIZADOR			1	1	
12	90105-10M00	BOLT, FLANGE TORNILLO			1	1	
13	6E5-45987-01	SPACER 1 ESPACIADOR 1			1	1	
14	688-45997-01	SPACER 2 ESPACIADOR 2			1	1	
15	92990-18200	WASHER ARANDELA PLANA			1	1	
16	90171-18M04	NUT, CASTLE TUERCA ENTALLADA			1	1	
17	91490-40030	PIN, COTTER CHAVETA			1	1	
18	6K1-45970-01	PROPELLER (3X15-1/4"X15"-ML) PROPELA (3X15-1/4"X15"-ML)			1	1	UR UR
	6K1-45972-01	PROPELLER (3X13-3/4"X21"-ML) PROPELA (3X13-3/4"X21"-ML)			1	1	UR UR
	6K1-45974-02	PROPELLER (3X13-3/4"X19"-ML1) PROPELA (3X13-3/4"X19"-ML1)			1	1	UR UR
	6K1-45978-02	PROPELLER (3X13-3/4"X17"-ML1) PROPELA (3X13-3/4"X17"-ML1)			1	1	UR UR
	6K1-45945-00	PROPELLER (3X14"X19"-ML) PROPELA (3X14"X19"-ML)			1	1	UR UR
	6K1-45947-00	PROPELLER (3X14-1/2"X17"-ML) PROPELA (3X14-1/2"X17"-ML)			1	1	UR UR



67H0100-9290

FIG. 26 STEERING GUIDE ATTACHMENT 1 ADITAMENTO GUIA DE GOBIERNO 1

[illegible]

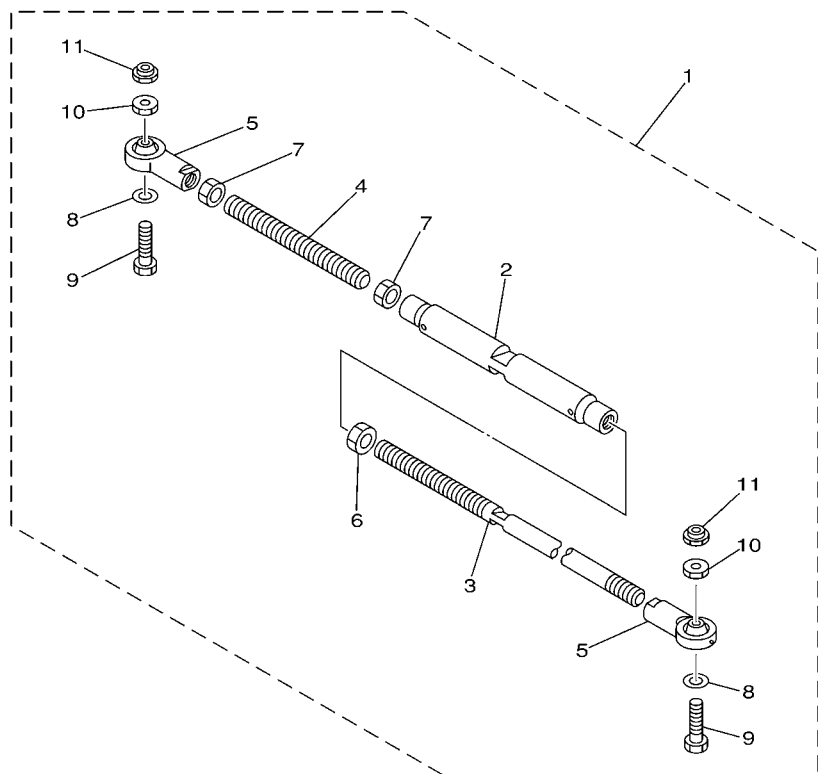
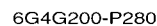
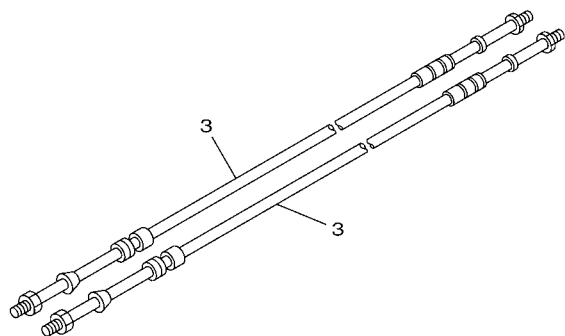


FIG. 27 STEERING GUIDE ATTACHMENT 2 ADITAMENTO GUIA DE GOBIERNO 2

[illegible]



CONTROL REMOTO COMPLETO

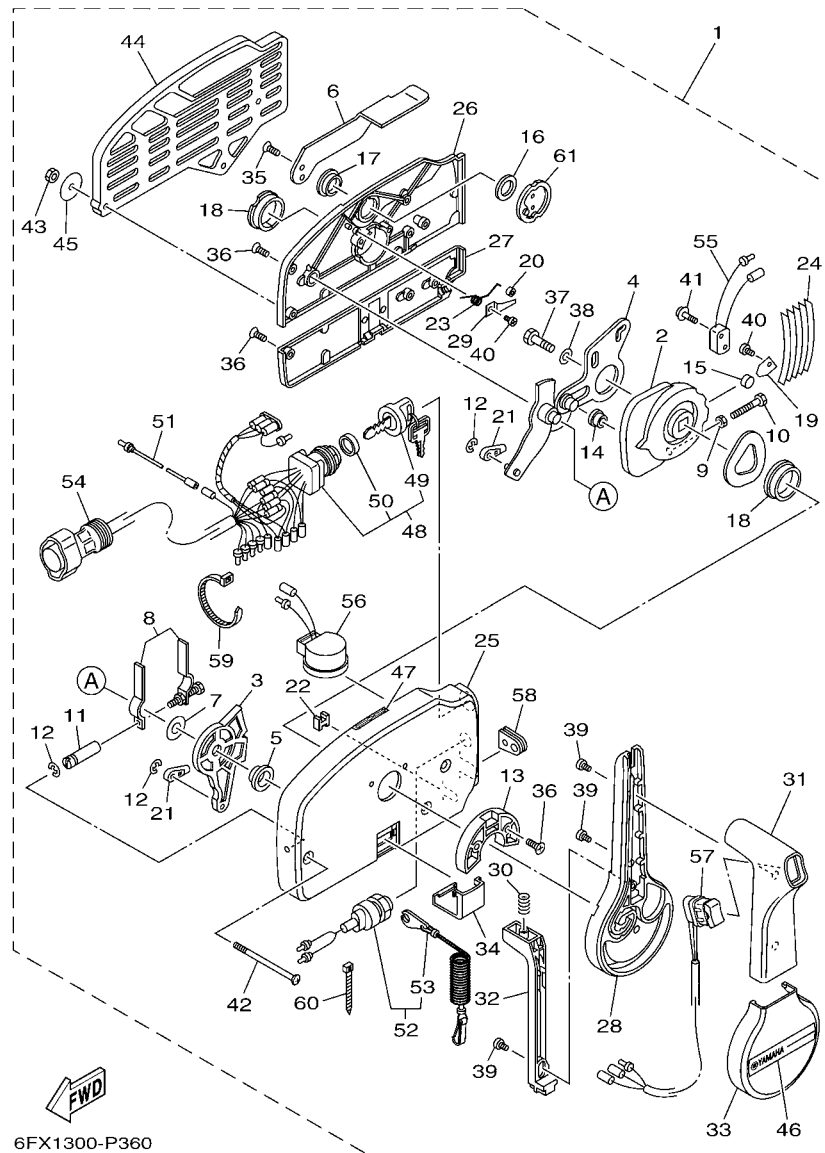


FIG. 29 REMOTE CONTROL ASSY 1

CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	703-48205-20	REMOTE CONTROL ASSY (10P, PTT) REMOTO CONTROL COMPL. (10P)	1	1			AP WITH PT/T SW. AP WITH PT/T SW.
2	703-48232-00	.GEAR .ENGRANAJE 1	1	1			
3	703-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR	1	1			
4	703-48261-01	.ARM, THROTTLE .BRAZO ACELERADOR	1	1			
5	703-48235-00	.BUSHING .BUJE	1	1			
6	703-48152-10	.KNOB, FREE ACCEL. .PERILLA	1	1			
7	703-48268-00	.SPACER .ESPACIADOR 3	1	1			
8	703-48264-00	.FRICTION, THROTTLE .FRICCION DE ACELERADOR	1	1			
9	95380-05600	.NUT .TUERCA	1	1			
10	97380-05025	.BOLT .TORNILLO HEXAGONAL	1	1			
11	703-48265-00	.SHAFT, FRICTION .EJE FRICCION	1	1			
12	93430-06024	.CIRCLIP .SEGURO	3	3			
13	703-48245-00	.PLATE, LOCK .PLACA CERRADURA	1	1			
14	703-48252-00	.ROLLER, CAM .RODILLO LEVA	1	1			
15	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE	1	1			
16	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3	1	1			
17	703-48243-00	.BUSHING .BUJE 3	1	1			
18	703-48236-00	.BUSHING 1 .BUJE	2	2			
19	703-48189-00	.RETAINER .RETENEDOR	1	1			
20	703-48234-00	.ROLLER, DETENT .RODILLO	1	1			
21	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO	2	2			
22	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE	1	1			
23	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE	1	1			
24	703-48238-00	.SPRING, DETENT .RESORTE	5	5			
25	703-48211-10	.HOUSING, 1 .CAJA	1	1			
26	703-48212-10	.BACK PLATE 1 .PLACA TRASERA 1	1	1			
27	703-48213-10	.BACK PLATE 2 .PLACA TRASERA 2	1	1			

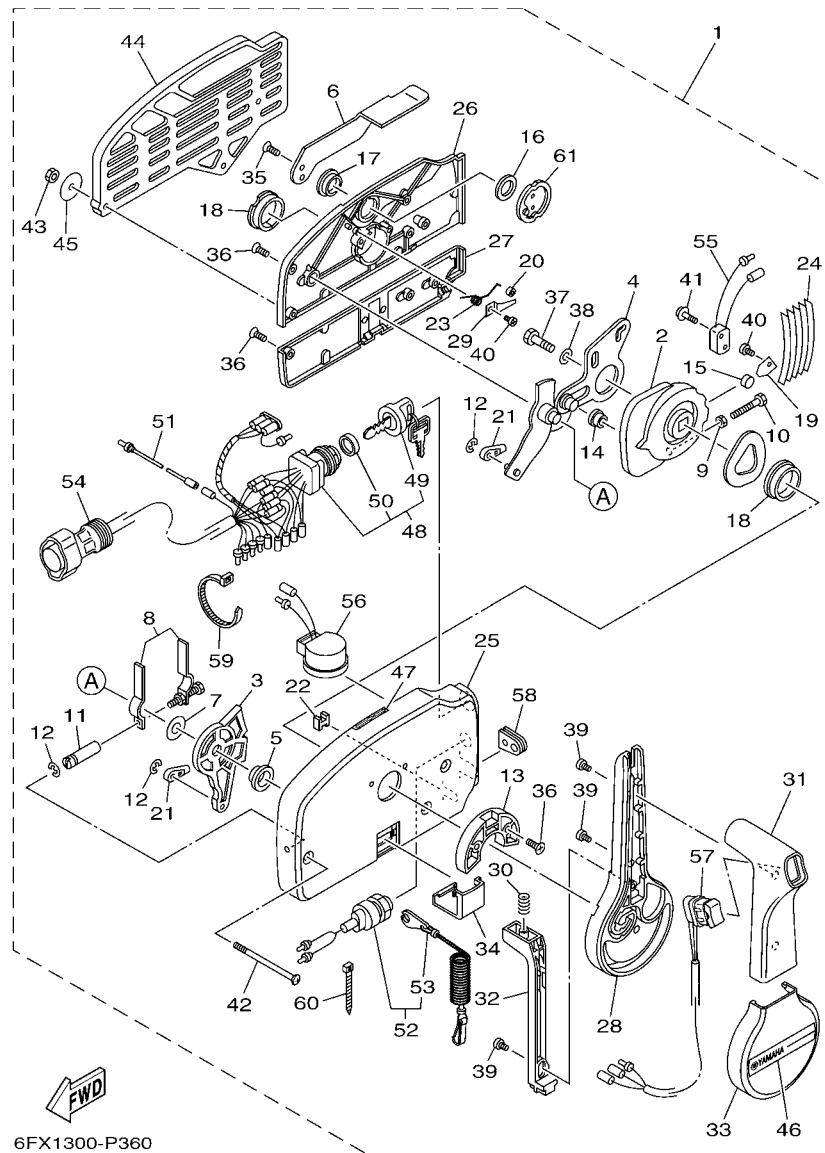


FIG. 29 REMOTE CONTROL ASSY 1

CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
28	703-48221-10	.LEVER, CONTROL .PALANCA CONTROL	1	1			SINGLE SINGLE
29	703-48246-00	.SPACER .ESPACIADOR	1	1			
30	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO	1	1			
31	703-48222-20	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL	1	1			
32	703-48223-10	.LOCK, NEUTRAL .CERRADURA NEUTRO	1	1			
33	703-48225-10	.COVER .CUBIERTA	1	1			
34	703-48219-10	.COVER, LEAD .CUBIERTA	1	1			
35	703-48281-00	.SCREW .TORNILLO 1	2	2			
36	703-44189-20	.SCREW .TORNILLO	7	7			
37	97380-08030	.BOLT .TORNILLO HEXAGONAL	1	1			
38	92990-08600	.WASHER, PLATE .ARANDELA PLANA	1	1			
39	703-48128-10	.SCREW 2 .TORNILLO 2	3	3			
40	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	2	2			
41	703-48129-00	.SCREW 3 .TORNILLO 3	2	2			
42	703-44189-30	.SCREW .TORNILLO	3	3			
43	95380-06600	.NUT, HEXAGON .TUERCA	3	3			SINGLE SINGLE
44	703-48293-10	.SPACER, REMOTE CONTROL .ESPACIADOR	1	1			
45	701-48287-00	.WASHER .ARANDELA	3	3			
46	703-48215-10	.GRAPHIC .CALCOMANIA 1	1	1			
47	6X3-44191-00	.INDICATOR, SHIFT .INDICADOR DE CAMBIOS	1	1			
48	703-82510-44	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION	1	1			
49	703-82577-00	.CAP, KEY .TAPA	1	1			
50	6K1-82532-00	.CAP .TAPA	1	1			
51	703-82531-00	.WIRE, LEAD (L70) .CABLE CONDUCTOR (L70)	1	1			
52	688-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL	1	1			
53	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA	1	1			(10P) (10P)
54	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, ARNES DE CABLES (4.	1	1			

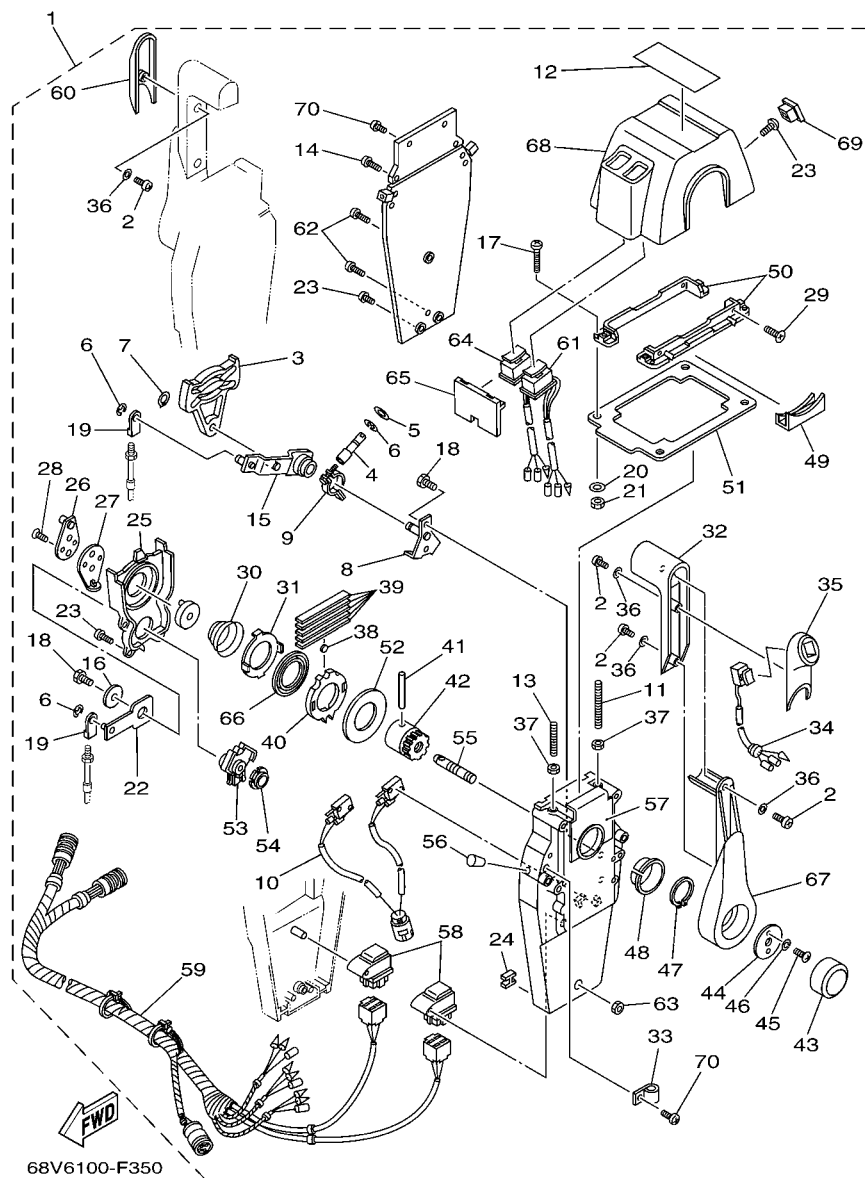


FIG. 30 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	704-48207-P1	REMOTE CONTROL ASSY REMOTO CONTROL COMPL.			1	1	AP WITH PT/T SW. AP WITH PT/T SW.
2	704-48129-00	.SCREW 3 .TORNILLO 3			6	6	
3	EL8-48251-00	.PLATE, CAM .PLACA, LEVA			2	2	
4	704-48265-00	.SHAFT, FRICTION .EJE FRICCION			2	2	
5	701-48246-00	.SPACER .ESPACIADOR			2	2	
6	93430-06024	.CIRCLIP .SEGURO			8	8	
7	EL8-48259-00	.CIRCLIP 1 .SEGURO			2	2	
8	704-48262-00	.SHAFT, THROTTLE .EJE DE ACELERADOR			2	2	
9	704-48264-00	.THROTTLE, FRICTION .FRICCION DE ACELERADOR			2	2	
10	704-82540-30	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL			1	1	
11	EL8-48281-00	.SCREW .TORNILLO 1			2	2	
12	704-48215-30	.GRAPHIC .CALCOMANIA 1			1	1	
13	704-48281-00	.SCREW .TORNILLO 1			2	2	
14	97890-05025	.SCREW, PAN HEAD .TORNILLO			4	4	
15	704-48261-00	.ARM, THROTTLE .BRAZO ACELERADOR			2	2	
16	EL8-48191-00	.WASHER 1 .ARANDELA			2	2	
17	704-48283-00	.SCREW .TORNILLO 3			4	4	
18	97380-06018	.BOLT .TORNILLO HEXAGONAL			6	6	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO			4	4	
20	704-48287-00	.WASHER .ARANDELA			4	4	
21	95380-05600	.NUT .TUERCA			4	4	
22	704-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR			2	2	
23	EL8-48127-00	.SCREW 1 .TORNILLO 1			18	18	
24	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE			2	2	
25	704-48231-00	.HOUSING, GEAR .CAJA, ENGRANAJE			2	2	
26	EL8-48241-00	.ARM, DRIVE .BRAZO, MANDO			2	2	
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING .TAPON			2	2	

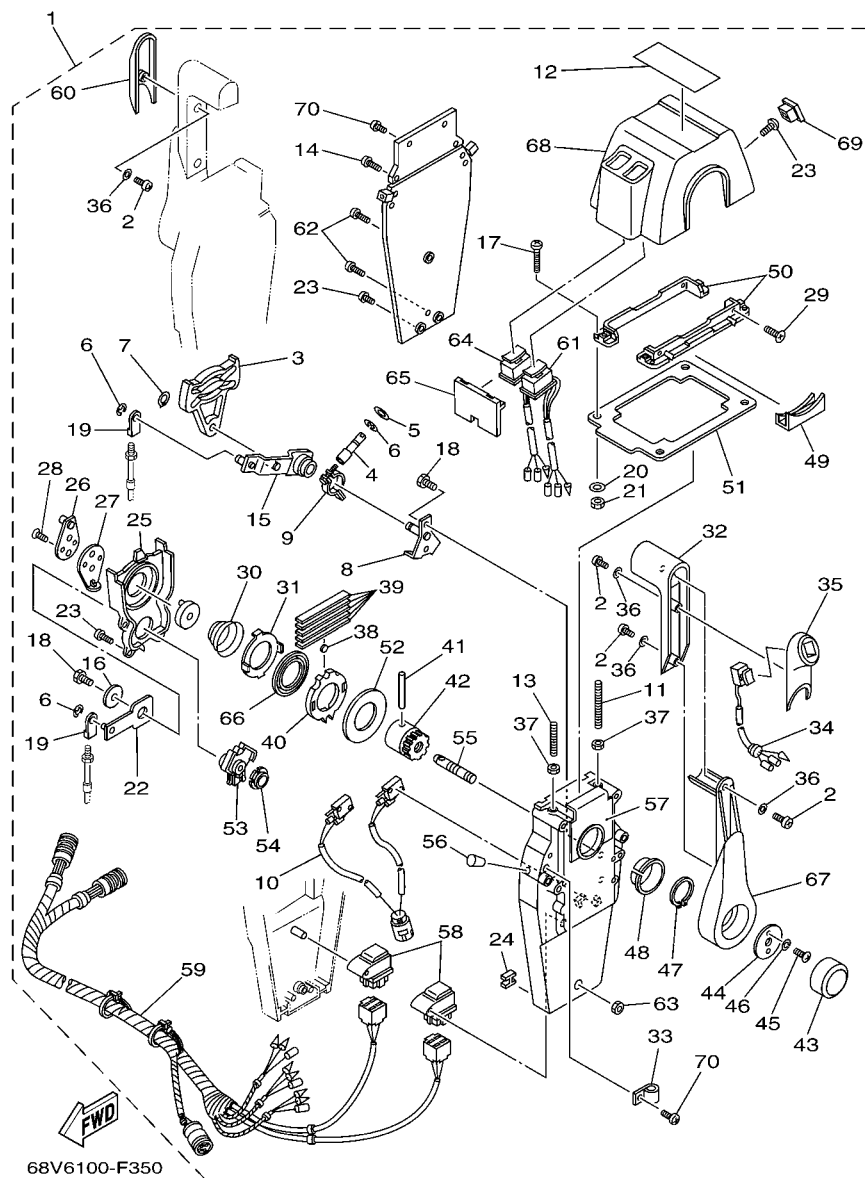


FIG. 30 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
28	92780-06020	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA			4	4	
29	98780-05018	.SCREW, FLAT HEAD .TORNILLO CABEZA PLANA			4	4	
30	EL8-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE			2	2	
31	EL8-48245-00	.PLATE, LOCK .PLACA CERRADURA			2	2	
32	704-48222-P0	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL			2	2	
33	704-82594-00	.CLAMP .GRAMPA			1	1	
34	704-82563-51	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION			1	1	
35	704-48229-P1	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL 2			1	1	
36	92990-05300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA			6	6	
37	95380-06600	.NUT, HEXAGON .TUERCA			4	4	
38	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE			2	2	
39	704-48238-00	.SPRING, DETENT .RESORTE			10	10	
40	704-48232-P1	.GEAR .ENGRANAJE 1			2	2	
41	EL8-48164-00	.PIN 2 .PASADOR 2			2	2	
42	704-48242-10	.SHAFT, DRIVE .EJE, PROPULSION			2	2	
43	6X3-48225-20	.COVER .CUBIERTA			2	2	
44	704-48192-00	.WASHER 2 .RONDANA 2			2	2	
45	97890-06018	.SCREW, PAN HEAD .TORNILLO			4	4	
46	92990-06300	.WASHER, INTERNAL TOOTH .ARANDELA PLANA			4	4	
47	EL8-48279-00	.CIRCLIP 2 .SEGURO2			2	2	
48	704-48234-00	.BUSHING 1 .BUJE			2	2	
49	704-48219-P0	.COVER, LEAD .CUBIERTA			2	2	
50	704-48144-20	.PLATE, STOPPER 2 .PLACA, RETEN 2			2	2	
51	704-48176-10	.GROMMET .TOPON			1	1	
52	704-48192-P0	.WASHER 2 .RONDANA 2			2	2	
53	704-48233-00	.GEAR 2 .ENGRANAJE 2			2	2	
54	704-48235-00	.BUSHING .BUJE			2	2	



MEDIDOR

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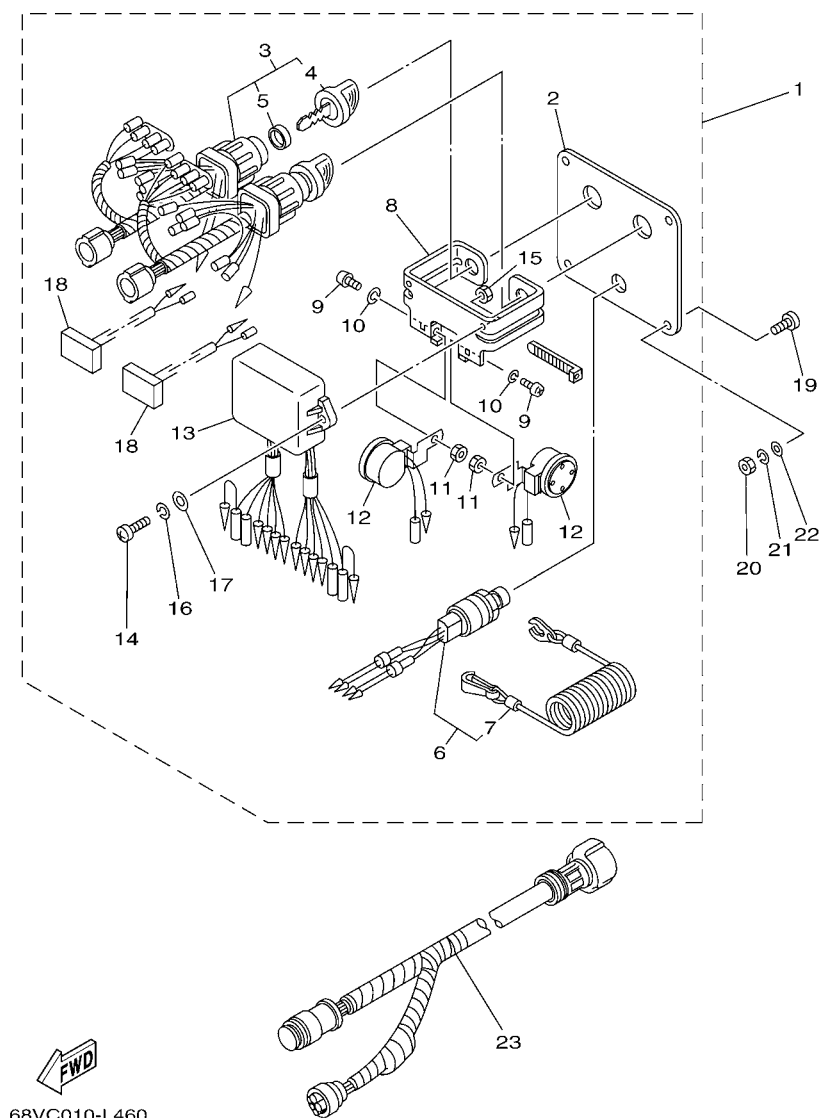


FIG. 32 SWITCH & PANEL

PANEL DE INTERRUPTOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6K0G	60JG	REMARKS OBSERVACIONES
1	6K1-82570-13	PANEL SWITCH ASSY INTERRUPTOR DE PANEL COMPL.			1	1	AP AP
2	6K1-82571-02	.PLATE, PANEL SWITCH .PANEL DE INTERRUPTOR			1	1	
3	6K1-82510-07	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION			2	2	
4	703-82577-00	..CAP, KEY ..TAPA			1	1	
5	6K1-82532-00	..CAP ..TAPA			1	1	
6	6K1-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL			1	1	
7	682-82556-00	..LANYARD, STOP SWITCH ..CORDON DE INTERRUPTOR PARADA			1	1	
8	6K1-83614-01	.BRACKET .SOPORTE			1	1	
9	98980-05010	.SCREW, BIND .TORNILLO DE LIGAR			2	2	
10	92990-05100	.WASHER, SPRING .ARANDELA PLANA			2	2	
11	95380-05600	.NUT .TUERCA			2	2	
12	688-83383-12	.BUZZER .ZUMBADOR			2	2	
13	6K1-85830-02	.CONTROL UNIT ASSY .UNIDAD CONTROL			1	1	
14	98980-06020	.SCREW, BIND .TORNILLO DE LIGAR			2	2	
15	95380-06600	.NUT, HEXAGON .TUERCA			2	2	
16	92990-06100	.WASHER, SPRING .ARANDELA PLANA			2	2	
17	92990-06600	.WASHER, PLATE .ARANDELA PLANA			2	2	
18	6K1-81980-00	.DIODE ASSY .CONJUNTO DIODO			2	2	
19	90149-05M05	SCREW TORNILLO DE REGLAJE			4	4	AP AP
20	95380-05600	NUT TUERCA			4	4	AP AP
21	92990-05100	WASHER, SPRING ARANDELA PLANA			4	4	AP AP
22	92990-05600	WASHER, PLATE ARANDELA PLANA			4	4	AP AP
23	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M) EXTENSION, ARNES DE CABLES (8M)			2	2	AP (10P) AP (10P)

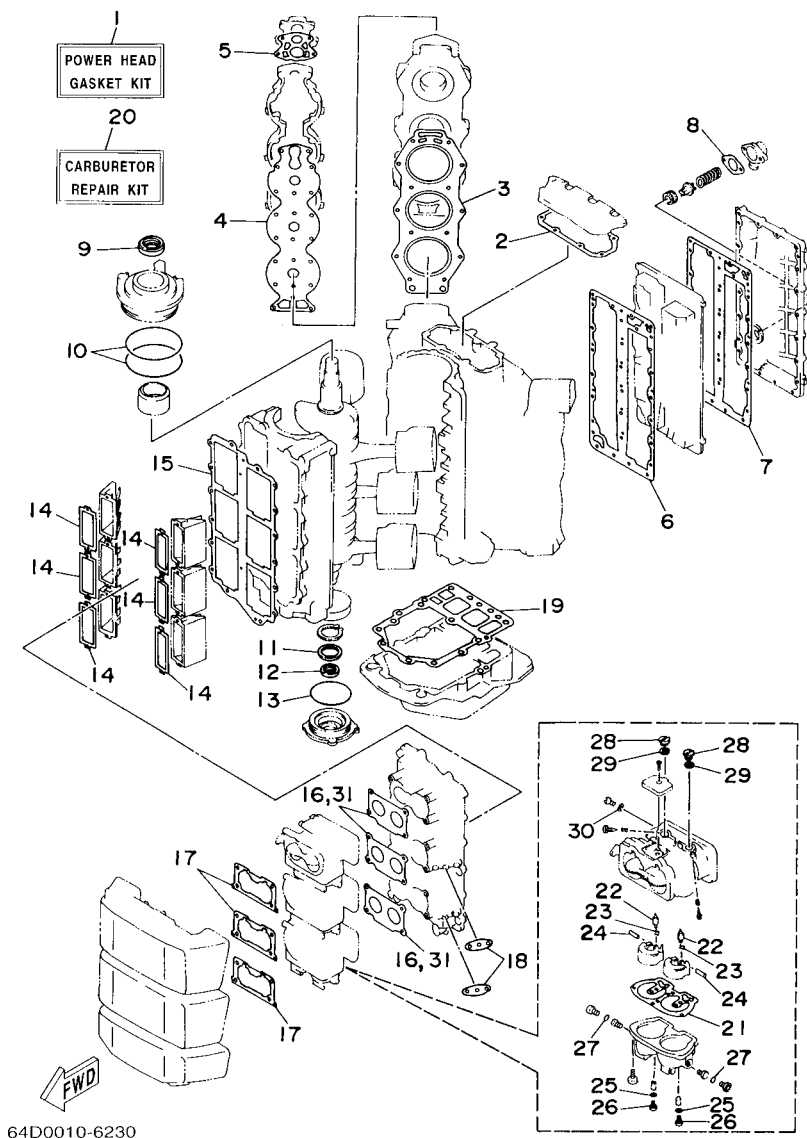


FIG. 33 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6G5-W0001-11	POWER HEAD GASKET KIT JUEGO DE EMPAQUE	1	1	1	1	
2	6E5-11381-A2	.GASKET 1 .EMPAQUE 1	1	1	1	1	
3	6G5-11181-A3	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	2	2	2	2	
4	6G5-11193-A2	.GASKET, HEAD COVER 1 .EMPAQUE	2	2	2	2	
5	688-12414-A1	.GASKET, COVER .EMPAQUE	2	2	2	2	
6	6G5-41112-A1	.GASKET, EXHAUST INNER COVER .EMPAQUE	1	1	1	1	
7	6G5-41114-A0	.GASKET, EXHAUST OUTER COVER .EMPAQUE	1	1	1	1	
8	6G5-11382-A1	.GASKET 2 .EMPAQUE 2	1	1	1	1	
9	93102-40M14	.OIL SEAL .SELLO ACEITE	1	1	1	1	
10	93211-04001	.O-RING .ANILLO O	2	2	2	2	
11	93102-35M61	.OIL SEAL .SELLO ACEITE	1	1	1	1	
12	93101-22M15	.OIL SEAL .SELLO ACEITE	1	1	1	1	
13	93210-74M35	.O-RING .ANILLO O	1	1	1	1	
14	6E5-13621-A1	.GASKET, VALVE SEAT .JUNTA, DE VALV.DE EMPAQUE	6	6	6	6	
15	6G5-13645-A2	.GASKET, MANIFOLD 1 .EMPAQUE	1	1	1	1	
16	6E5-14198-A2	.GASKET .EMPAQUE	3	3	3	3	
17	6K7-14483-00	.GASKET .EMPAQUE	3	3	3	3	
18	650-24431-A0	.GASKET, FUEL PUMP 1 .EMPAQUE BOMBA COMBUST 1	2	2	2	2	
19	68F-45113-01	.GASKET, UPPER CASING .EMPAQUE	1	1	1	1	
20	64D-W0093-01	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1	1	1	1	
21	64D-14384-01	.GASKET, FLOAT CHAMBER .EMPAQUE DE CAMARA DE BOIA	1	1	1	1	
22	6E5-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	2	2	2	2	
23	6E5-14159-00	.CLIP .PRESILLA	2	2	2	2	
24	6E5-14386-02	.PIN, FLOAT .PASADOR DE BOIA	2	2	2	2	
25	61U-14959-00	.GASKET .EMPAQUE	2	2	2	2	
26	64D-14394-00	.VALVE, DRAIN .VALVULA DE DRENAJE	2	2	2	2	
27	6E5-14398-01	.GASKET .EMPAQUE	2	2	2	2	

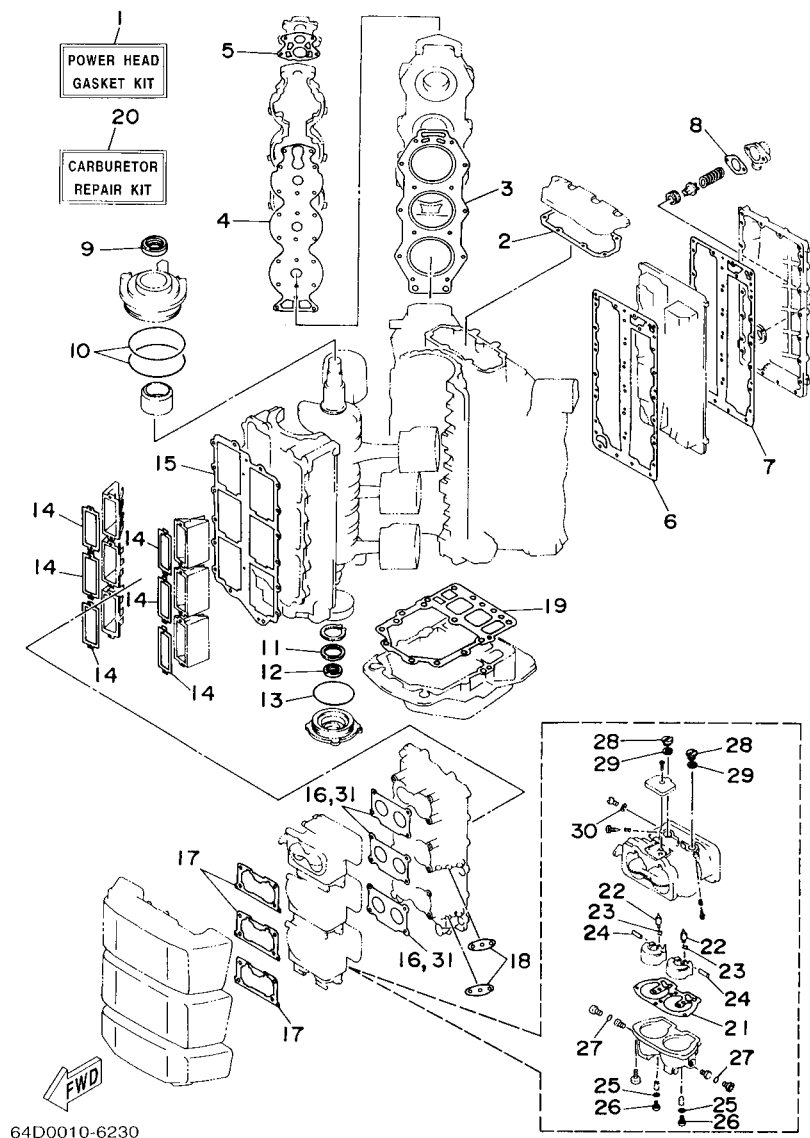


FIG. 33 REPAIR KIT 1

ESTUCHE REPARATION 1

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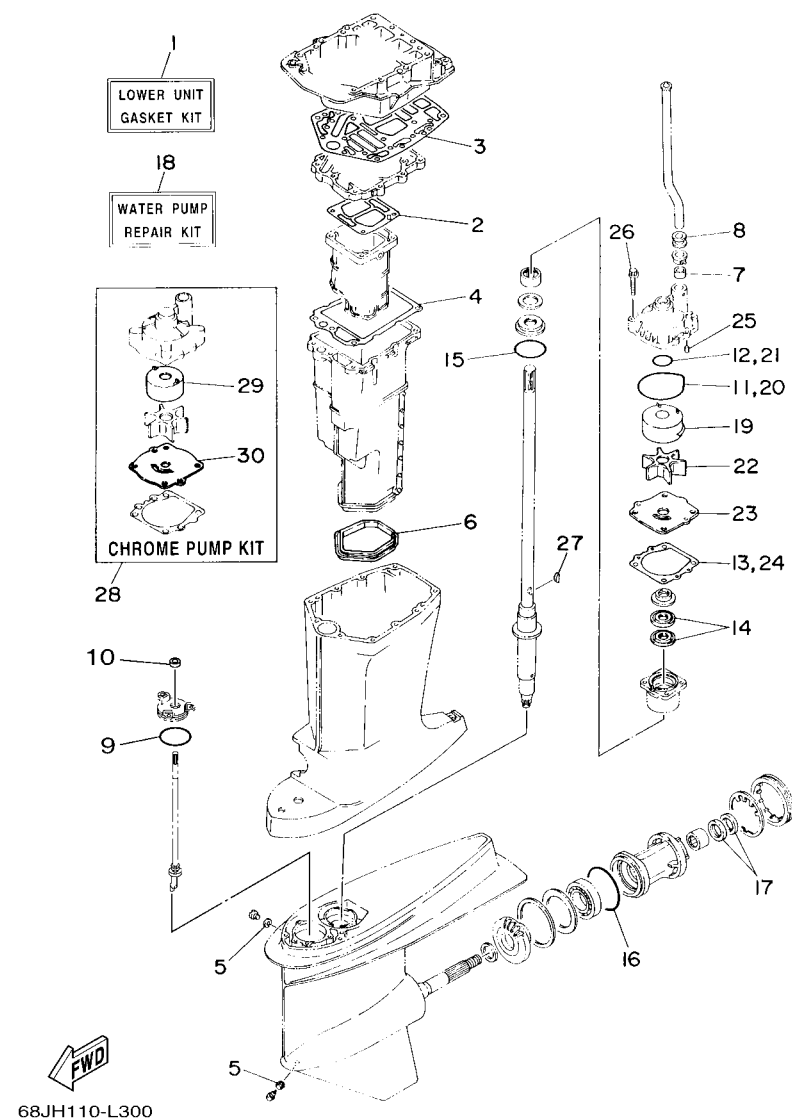


FIG. 34 REPAIR KIT 2

ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	6G4G	60HG	6KOG	60JG	REMARKS OBSERVACIONES
1	6G5-W0001-C1	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER	1	1	1	1	
2	6G5-41134-A1	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1	1	1	
3	6G5-45114-A1	.GASKET, UPPER CASING .EMPAQUE	1	1	1	1	
4	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1	1	1	
5	90430-08020	.GASKET .JUNTA	2	2	2	2	
6	6E5-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	1	1	1	
7	6E5-44365-00	.DAMPER, WATER SEAL 1 .HULE DE SELLO DE AGUA 1	1	1	1	1	
8	6E5-44366-00	.DAMPER, WATER SEAL 2 .GOMA DEL SELLO DE AGUA 2	1	1	1	1	
9	93210-58144	.O-RING .ANILLO O	1	1	1	1	
10	93106-09014	.OIL SEAL .SELLO ACEITE	1	1	1	1	
11	93210-86M38	.O-RING .ANILLO O	1	1	1	1	
12	93210-37160	.O-RING .ANILLO O	1	1	1	1	
13	6E5-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1	1	
14	93101-28M16	.OIL SEAL .SELLO ACEITE	2	2	2	2	
15	93210-55M14	.O-RING .ANILLO O	1	1	1	1	
16	93210-97M55	.O-RING .ANILLO O	1	1	1	1	
17	93101-30M17	.OIL SEAL .SELLO ACEITE	2	2	2	2	
18	61A-W0078-A3	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	1	
19	61A-44322-02	.INSERT, CARTRIDGE .CARTUCHO	1	1	1	1	
20	93210-86M38	.O-RING .ANILLO O	1	1	1	1	
21	93210-37160	.O-RING .ANILLO O	1	1	1	1	
22	6E5-44352-01	.IMPELLER .IMPULSOR	1	1	1	1	
23	6G5-44323-01	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1	1	1	
24	6E5-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1	1	
25	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	2	2	2	2	
26	90119-08M14	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4	4	4	4	
27	90280-04M05	.KEY, WOODRUFF .CUNA WOODRUFF	1	1	1	1	

NUMERICAL INDEX
INDICE NUMERICO

PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.
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