



PARTS CATALOGUE CATALOGO DE REPUESTOS

E60H'14 (69DE)



1N69D-200S1

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E60H
PARTS CATALOGUE
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E60H
CATALOGO DE REPUESTOS
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

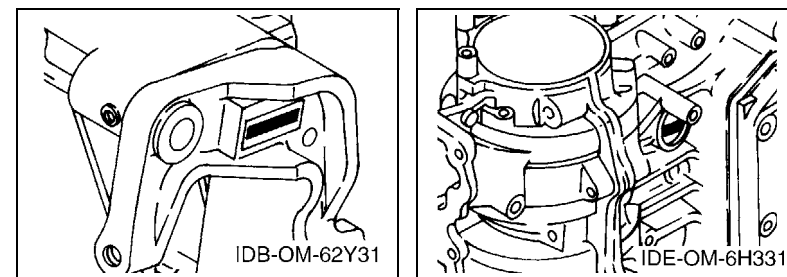
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
E60H	6K5K-1044473		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	MHD	E60HMHD
2	WHD	E60HWHD
3	WD	E60HWD

PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

- Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2F5-83310-60	ENSAMBLAJE DE LA LUZ	2
115-83311-60	.BOMBILLA (6V-18W)	1

4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

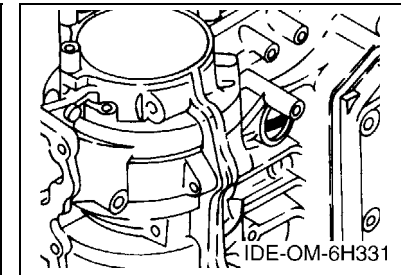
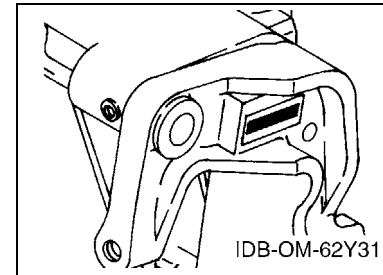
CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2N4-24110-00-X5	COMP. DEL TANQUE	2 MXR
3J1-24240-10	.GRAFICO, DEL TANQUE	1 PARA MXR

- Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

- EL asterisco (*) antes del número de referencia indica los elementos modificados después de la primera edición.

7. Números de serie

N° de Serie del motor



8. Números de serie del motor

Modelo	N° de serie	Modelo	N° de serie
E60H	6K5K-1044473		

9. Códigos de color aplicables

Abreviatura	Nombre de color	Código de color
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informacion para la columna de cantidades

Columna N°	Nombre de la columna de cantidades	Modelo aplicable
1	MHD	E60HMHD
2	WHD	E60HWHD
3	WD	E60HWD

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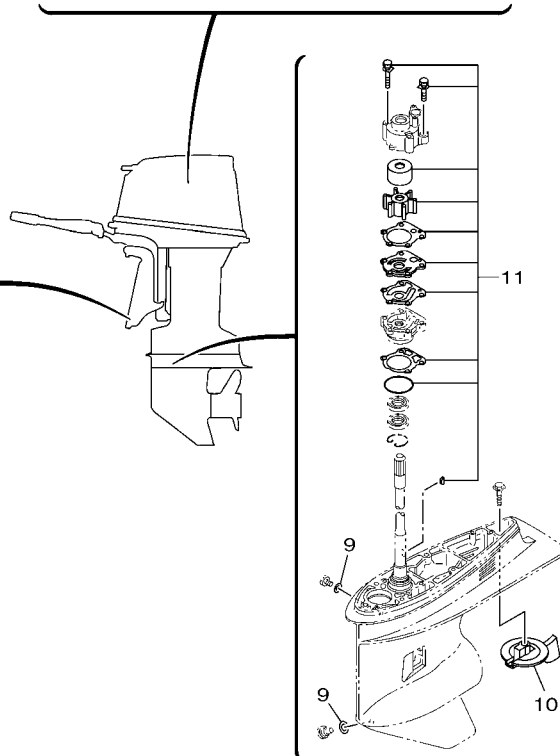
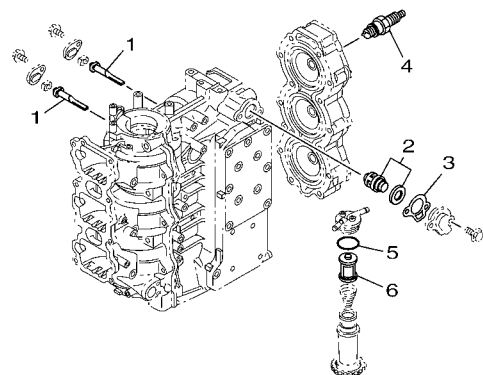
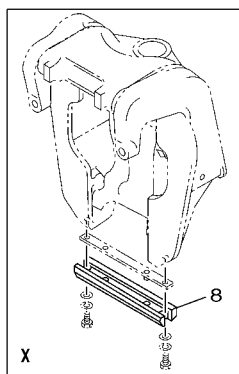
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 69DD700-M010

FIG. 1 SCHEDULED SERVICE PARTS PARTES DE REPUESTO TEMPORALES

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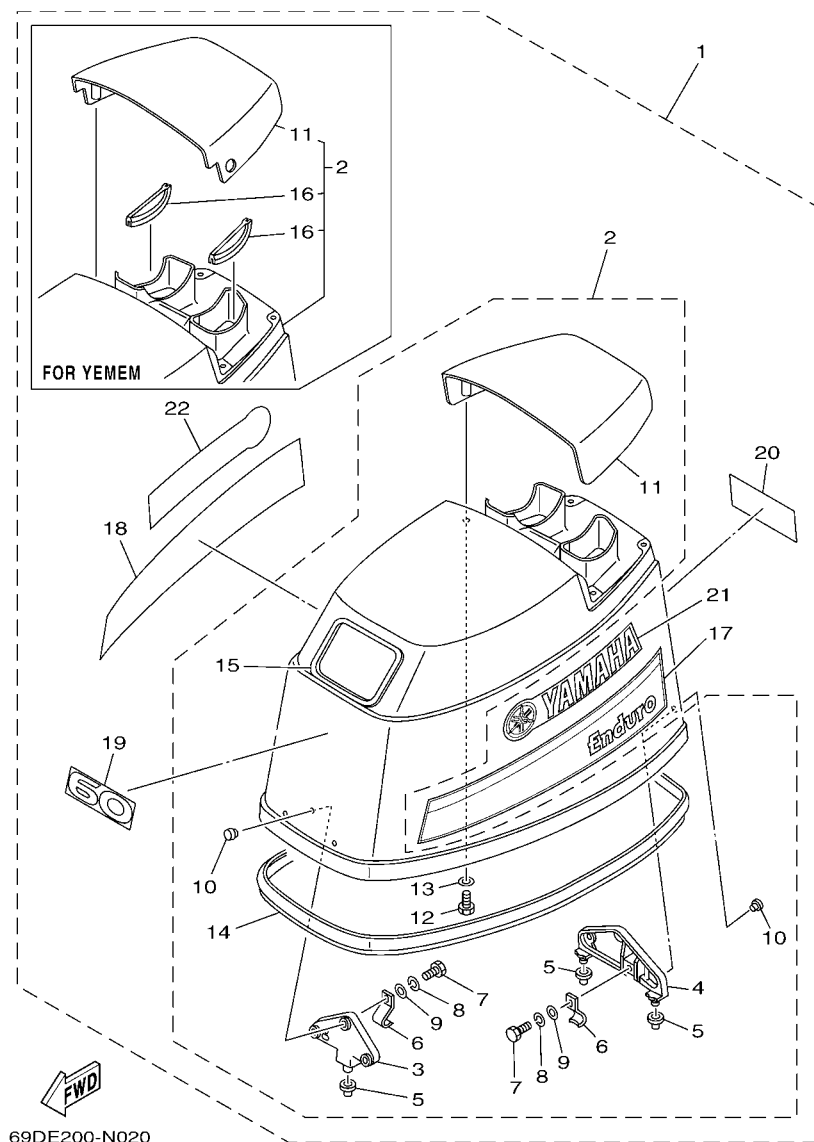


FIG. 2 TOP COWLING

SOPORTE SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	69D-42610-10	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1	1	1	
	69D-42610-20	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.		1		FOR YEM FOR YEM
2	6K5-4261A-00	TOP COWLING W/O GRAPHICS SOPORTE SUPERIOR SIN GRAFICOS	1	1	1	
	6K5-4261A-10	TOP COWLING W/O GRAPHICS SOPORTE SUPERIOR SIN GRAFICOS		1		FOR YEM FOR YEM
3	6H3-42647-00	HOLDER, CLAMP BAND MORDAZA DE ABRAZADERA	1	1	1	
4	6H3-42649-00	HOLDER, CLAMP BAND MORDAZA DE ABRAZADERA	1	1	1	
5	663-42662-00	DAMPER AMORTIGUADOR	3	3	3	
6	6H3-42652-00	HOOK GANCHO	2	2	2	
7	97095-06016	BOLT PERNO	2	2	2	
8	92995-06100	WASHER, SPRING ARANDELA	2	2	2	
9	92995-06600	WASHER ARANDELA	2	2	2	
10	90266-06009	RIVET REMACHE	6	6	6	
11	6H3-42613-01-4D	MOLDING, AIR DUCT MOLDURA CONDUCTO AIRE	1	1	1	
	69D-42620-00-4D	AIR DUCT ASSY DUCTO DE AIRE COMPL.		1		FOR YEM FOR YEM
12	97095-06016	BOLT PERNO	4	4	4	
13	92995-06600	WASHER ARANDELA	4	4	4	
14	6H3-42615-00	SEAL SELLO	1	1	1	
15	6K5-15761-00	SEAL, RUBBER 1 SELLO DE GOMA 1	1	1	1	
16	69D-42616-00	GROMMET, TOP COWLING TAPON DE SOPORTE SUPERIOR COMP		2		FOR YEM FOR YEM
17	696-42675-40	GRAPHIC, SIDE 1 CALCAMONIA LATERAL 1	1	1	1	
18	696-42676-40	GRAPHIC, SIDE 2 CALCAMONIA LATERAL 2	1	1	1	
19	6H2-42678-10	GRAPHIC, REAR CALCAMONIA TRASERA	1	1	1	
20	6H2-42678-10	GRAPHIC, REAR CALCAMONIA TRASERA	1	1	1	
21	63D-42681-40	MARK, COWLING MARCA DE CUBIERTA	1	1	1	
22	63D-42681-40	MARK, COWLING MARCA DE CUBIERTA	1	1	1	

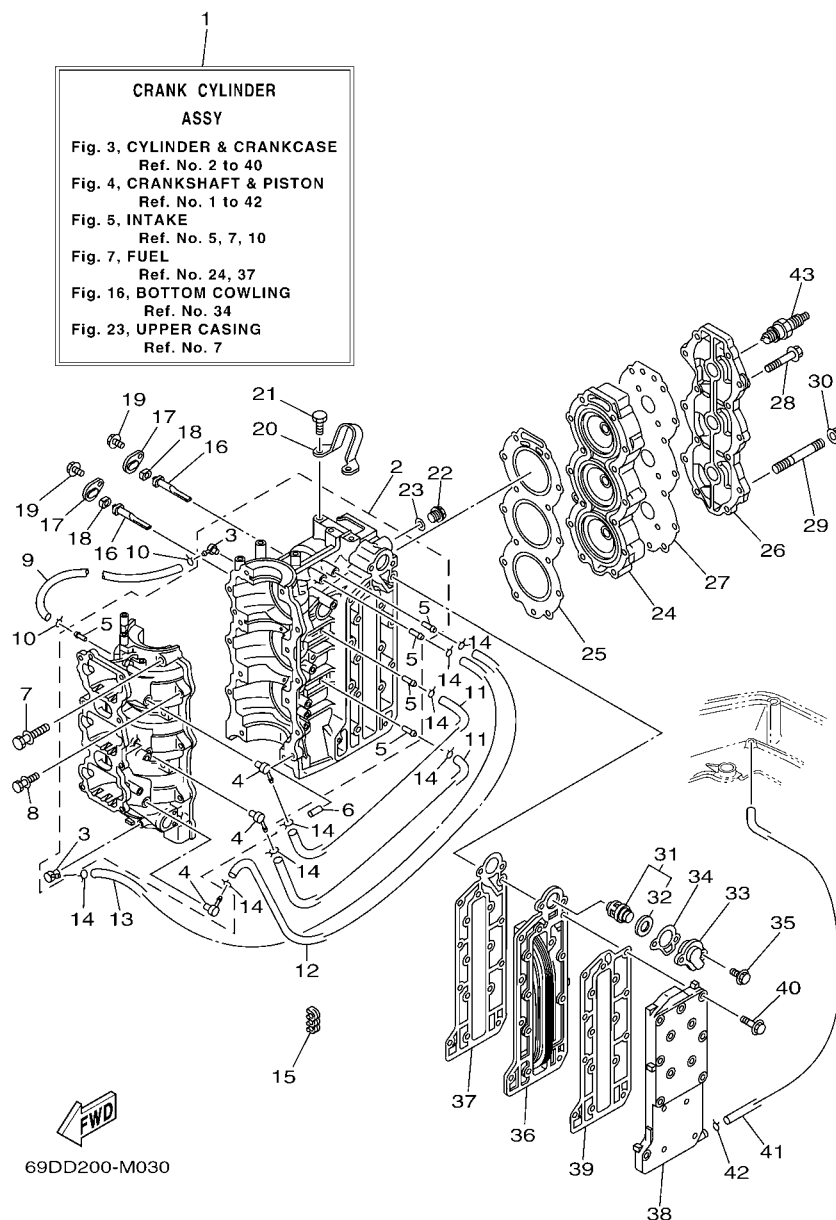


FIG. 3 CYLINDER & CRANKCASE **CYLINDRO & CARTER**

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD		REMARKS OBSERVACIONES
1	69D-W0090-01-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO	1	1	1		
2	69D-15100-00	CRANKCASE ASSY CARTER COMPLETO	1	1	1		
3	688-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	2	2	2		
4	650-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	3	3	3		
5	624-14485-00	.PIPE, JOINT .TUBO DE UNION	5	5	5		
6	93608-12063	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2		
7	90119-10005	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8		
8	90119-08M64	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6		
9	90445-07M44	HOSE (L250) TUBO (L250)	1	1	1		
10	90467-06016	CLIP PRESILLA	2	2	2		
11	90445-07M02	HOSE (L167) TUBO (L167)	2	2	2		
12	90445-07M45	HOSE (L340) TUBO (L340)	1	1	1		
13	90445-07M82	HOSE (L440) TUBO (L440)	1	1	1		
14	90467-06016	CLIP PRESILLA	8	8	8		
15	90464-07M05	CLAMP BRIDA	1	1	1		
16	6H3-11325-01	ANODE ANODO	2	2	2		
17	6H3-11327-00-94	COVER, ANODE CUBIERTA DE ANODO	2	2	2		
18	6H3-11328-00	GROMMET, ANODE TAPON	2	2	2		
19	90119-06023	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2		
20	6K5-11119-01	HANGER, ENGINE SOPORTE DEL MOTOR	1	1	1		
21	90101-08002	BOLT TORNILLO	2	2	2		
22	90340-14M06	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1		
23	90430-14115	GASKET JUNTA	1	1	1		
24	6H3-11111-01-1S	HEAD, CYLINDER 1 CULATA CILINDRO 1	1	1	1		
25	6H3-11181-A2	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	1	1	1		
26	6H3-11191-00-1S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	1	1		
27	6H3-11193-A1	GASKET, HEAD COVER 1 EMPAQUE	1	1	1		

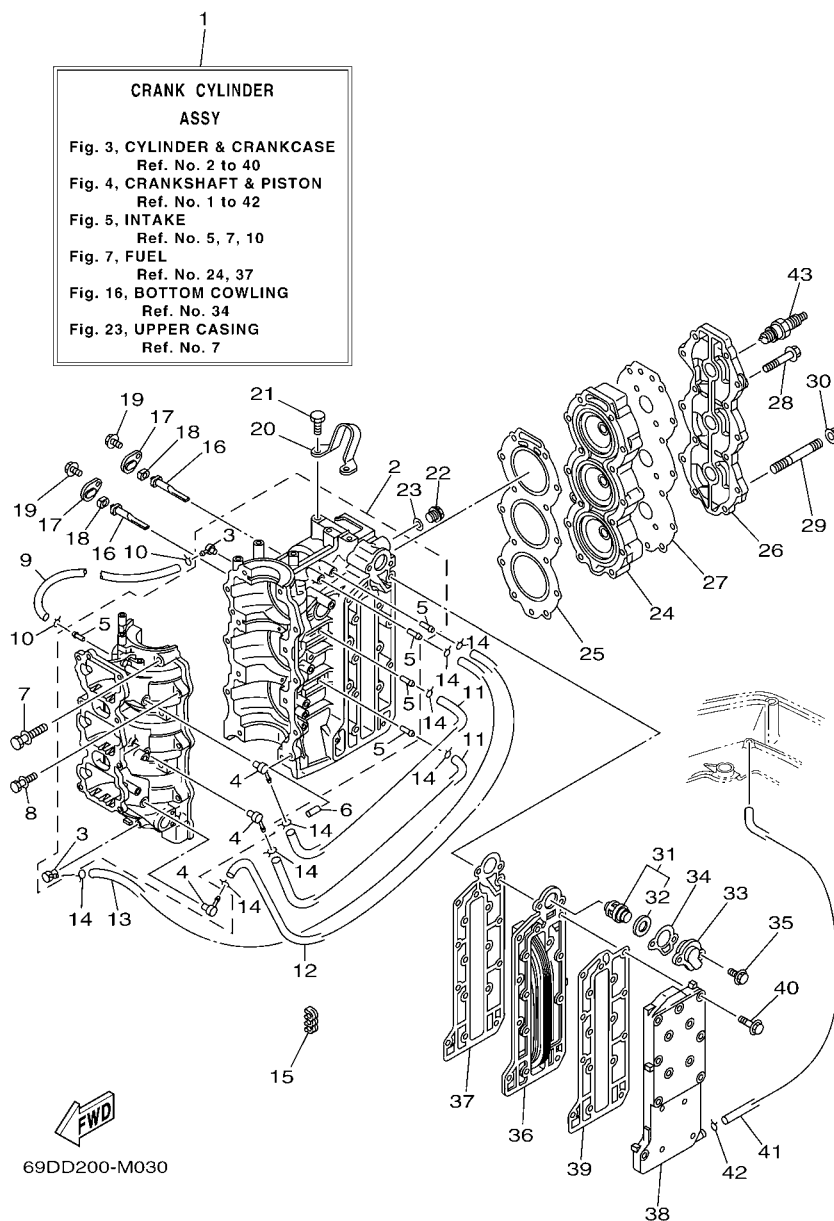


FIG. 3 CYLINDER & CRANKCASE

CYLINDRO & CARTER

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
28	90119-08MA5	BOLT, WITH WASHER TORNILLO CON ARANDELA	13	13	13	
29	90116-08M69	BOLT, STUD ESPARRAGO	1	1	1	
30	90179-08M34	NUT TUERCA	1	1	1	
31	6H3-12411-11	THERMOSTAT TERMOSTAT	1	1	1	
32	688-12412-00	.SEAL, THERMOSTAT .SELLO TERMOSTATO	1	1	1	
33	6H3-12413-00-1S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	1	1	1	
34	6H3-12414-A1	GASKET, COVER EMPAQUE	1	1	1	
35	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
36	6H3-41111-01-1S	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	1	1	
37	6H3-41112-A0	GASKET, EXHAUST INNER COVER EMPAQUE	1	1	1	
38	6H3-41113-02-1S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	1	1	
39	6H3-41114-A0	GASKET, EXHAUST OUTER COVER EMPAQUE	1	1	1	
40	90119-06MA5	BOLT, WITH WASHER TORNILLO CON ARANDELA	16	16	16	
	90119-06MA5	BOLT, WITH WASHER TORNILLO CON ARANDELA	14			FOR YEM FOR YEM
41	663-24312-01	PIPE 2 TUBO 2	1	1	1	
42	90467-08004	CLIP PRESILLA	1	1	1	
43	94702-00160	PLUG, SPARK (NGK B8HS-10) BUJIA (NGK B8HS-10)	3	3	3	
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BUJIA (NGK BR8HS-10)	3	3	3	FOR CAR,CHN,TWN FOR CAR,CHN,TWN

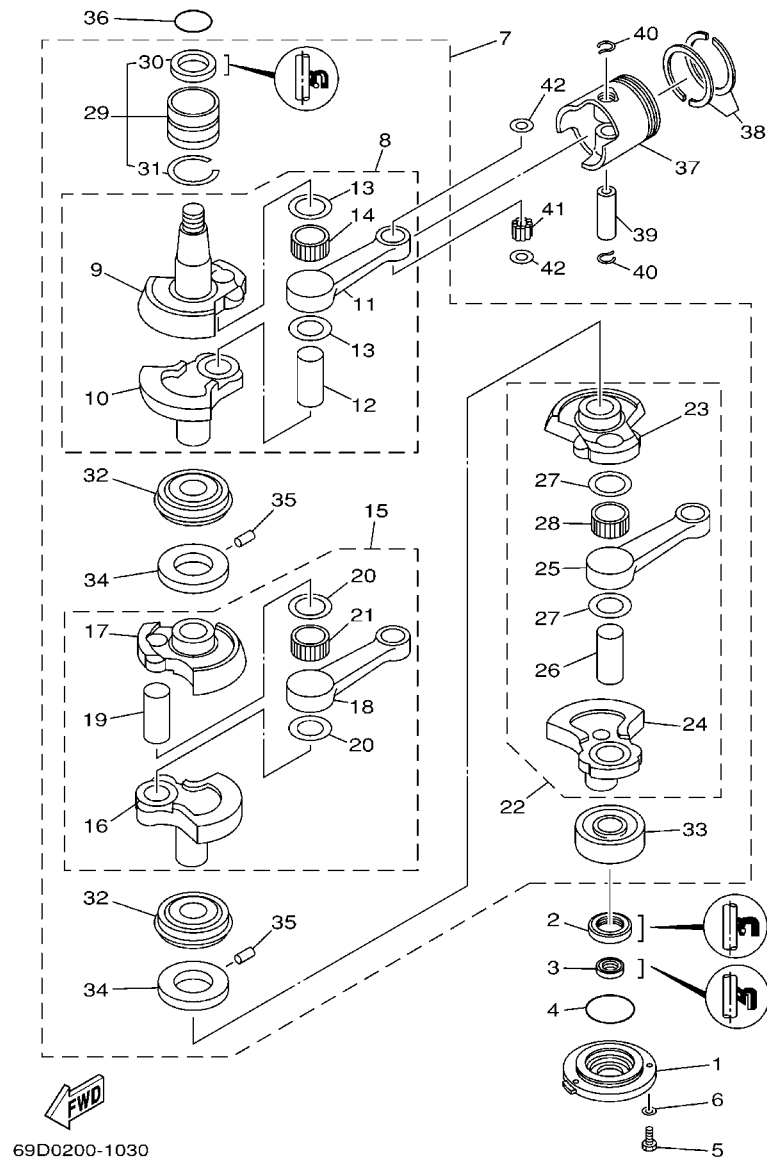


FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	6H3-15359-00-94	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	1	1	
2	93102-30009	OIL SEAL SELLO ACEITE	1	1	1	
3	93106-18001	OIL SEAL SELLO ACEITE	1	1	1	
4	93210-65M50	O-RING ANILLO O	1	1	1	
5	97095-06020	BOLT PERNO	3	3	3	
6	92995-06600	WASHER ARANDELA	3	3	3	
7	69D-W1140-01	CRANKSHAFT ASSY CIGUENAL COMPLETO	1	1	1	
8	6K5-11401-00	..CRANK SUB ASSY 1 ..MANIVELA SEMI-ARMADA 1	1	1	1	
9	6K5-11412-00	..CRANK 1 ..MANIVELA 1	1	1	1	
10	6K5-11422-00	..CRANK 2 ..MANIVELA 2	1	1	1	
11	6K5-11651-00	..ROD, CONNECTING ..BIELA	1	1	1	
12	6K5-11681-00	..PIN, CRANK 1 ..PASADOR MANIVELA 1	1	1	1	
13	90209-27011	..WASHER ..ARANDELA DE SEPARACION	2	2	2	
14	93310-527W1	..BEARING ..COJINETE DE RODILLOS	1	1	1	
15	6K5-11402-00	..CRANK SUB ASSY 2 ..MANIVELA SEMI-ARMADA 2	1	1	1	
16	6K5-11422-00	..CRANK 2 ..MANIVELA 2	1	1	1	
17	6H3-11432-00	..CRANK 3 ..MANIVELA 3	1	1	1	
18	6K5-11651-00	..ROD, CONNECTING ..BIELA	1	1	1	
19	6K5-11681-00	..PIN, CRANK 1 ..PASADOR MANIVELA 1	1	1	1	
20	90209-27011	..WASHER ..ARANDELA DE SEPARACION	2	2	2	
21	93310-527W1	..BEARING ..COJINETE DE RODILLOS	1	1	1	
22	6K5-11403-00	..CRANK SUB ASSY 3 ..CONJUNTO SUBMANIVELA 3	1	1	1	
23	6H3-11432-00	..CRANK 3 ..MANIVELA 3	1	1	1	
24	6K5-11442-00	..CRANK 4 ..MANIVELA 4	1	1	1	
25	6K5-11651-00	..ROD, CONNECTING ..BIELA	1	1	1	
26	6K5-11681-00	..PIN, CRANK 1 ..PASADOR MANIVELA 1	1	1	1	
27	90209-27011	..WASHER ..ARANDELA DE SEPARACION	2	2	2	

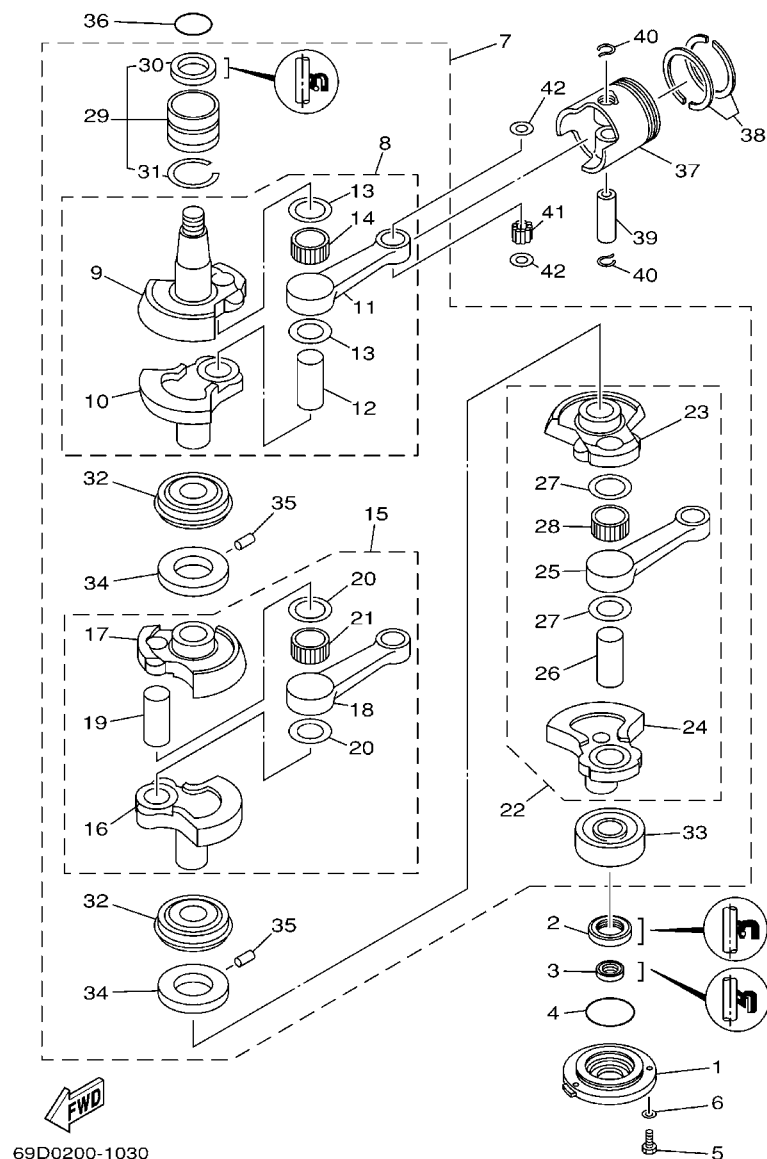


FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
28	93310-527W1	..BEARING ..COJINETE DE RODILLOS	1	1	1	
29	93311-636U6	..BEARING ..COJINETE DE RODILLOS	1	1	1	
30	93102-36M24	..OIL SEAL ..SELLO ACEITE	1	1	1	
31	93440-49M04	..CIRCLIP ..SEGURO	1	1	1	
32	93332-000UE	..BEARING ..COJINETE	2	2	2	
33	93306-306V1	..BEARING ..COJINETE	1	1	1	
34	6H3-11515-00	..SEAL, LABYRINTH 1 ..SELLO LABERINTO 1	2	2	2	
35	90254-03002	..PIN, SPRING ..PASADOR DE TIPO A RESORTE	2	2	2	
36	93210-46M16	O-RING ANILLO O	1	1	1	
37	6K5-11631-03-95	PISTON (STD) PISTON (NORMA)	3	3	3	
	6K5-11635-03	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	3	AP AP
	6K5-11636-03	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	3	AP AP
38	6K5-11601-02	PISTON RING SET (STD) JUEGO DE AROS (NORMA)	3	3	3	
	6K5-11601-12	PISTON RING SET (0.25MM O/S) JUEGO DE AROS (0.25MM O/S)	3	3	3	AP AP
	6K5-11601-22	PISTON RING SET (0.50MM O/S) JUEGO DE AROS (0.50MM O/S)	3	3	3	AP AP
39	6H3-11633-00	PIN, PISTON PASADOR, PISTON	3	3	3	
40	688-11634-10	CLIP, PISTON PIN PRESILLA, BULON DE PISTON	6	6	6	
41	93603-18M09	PIN, DOWEL PASADOR DE CLAVIJA	84	84	84	
42	90201-20417	WASHER, PLATE ARANDELA PLANA	6	6	6	

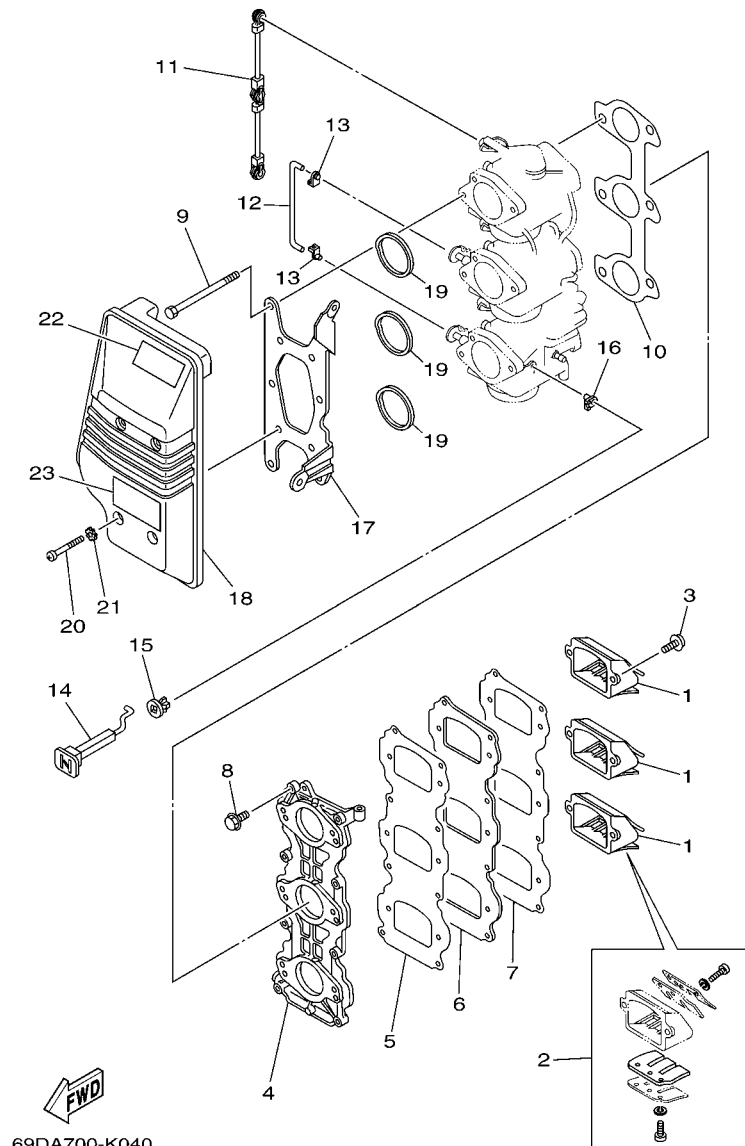


FIG. 5 INTAKE

ADMISION

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD		REMARKS OBSERVACIONES
1	6H2-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	3	3	3		
2	688-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	1	1		
3	97980-05216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	6	6	6		
4	6H3-13641-04	MANIFOLD, INTAKE 1 CONECTOR DE ADMISION 1	1	1	1		
5	6H3-13621-A1	GASKET, VALVE SEAT JUNTA, DE VALV.DE EMPAQUE	1	1	1		
6	6H3-13624-00	PLATE, REED VALVE PLACA DE VALVULA DE LAMINAS	1	1	1		
7	6H3-13622-A1	GASKET, VALVE SEAT EMPAQUE DE ASIENTO VALVULA	1	1	1		
8	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8		
9	97095-06095	BOLT PERNO	6	6	6		
10	6H3-14198-A1	GASKET EMPAQUE	1	1	1		
11	6H3-41217-00	ROD, ACCEL. LEVER VARILLA PALANCA ACELERADOR	1	1	1		
12	6H3-41257-00	ROD, CHOKE 2 VARILLA DE AHOGADOR	2	2	2		
13	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	4	4	4		
14	6H3-41271-01	KNOB, CHOKE PERILLA AHOGADOR	1	1	1		
15	689-41273-00	GROMMET TAPON PROTECTOR	1	1	1		
16	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	1	1	1		
17	6H3-14413-11	STAY SOPORTE	1	1	1		
18	6H3-14440-02	SILENCER ASSY, INTAKE SILENCIADOR COMPL DE ADMISION	1	1	1		
19	6H3-14457-01	SEAL SELLO	3	3	3		
20	97885-06045	SCREW, PAN HEAD TORNILLO A MUESCA	4	4	4		
21	90209-06M05	WASHER ARANDELA DE SEPARACION	4	4	4		
22	6AH-81994-40	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1	1	1		
23	6K5-14488-00	LABEL, CAUTION ETIQUETA PRECAUCION	1	1	1		



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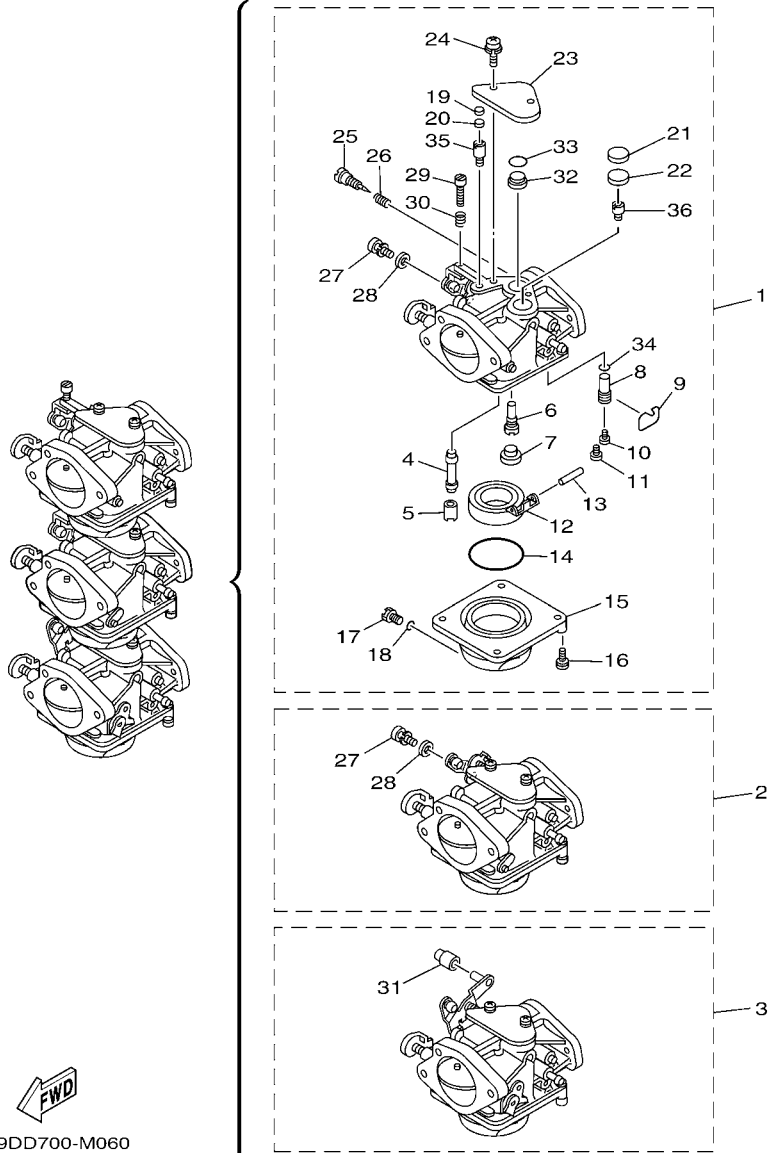


FIG. 6 CARBURETOR

CARBURADOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHHD	WD		REMARKS OBSERVACIONES
1	6K5-14301-10	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	1	1		
2	6K5-14302-10	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2	1	1	1		
3	6K5-14303-10	CARBURETOR ASSY 3 CARBURADOR COMPLETO 3	1	1	1		
4	6H2-14947-02	.NOZZLE, MAIN .INYECTOR DE AGUJA	3	3	3		
5	676-14943-34	.JET, MAIN (#135) .INYECTOR PRINCIPAL (#135)	3	3	3		
6	6H4-14948-15	.JET, SLOW (#70) .INYECTOR (#70)	3	3	3		
7	676-14966-00	.CAP .TAPA	3	3	3		
8	6H3-14590-01	.NEEDLE VALVE ASSY .VALVULA DE AGUJA COMPLETA	3	3	3		
9	663-14159-00	.CLIP .PRESILLA	3	3	3		
10	676-14186-00	.PIN, FLOAT .PASADOR DE LA BOYA	3	3	3		
11	98580-04008	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	3	3	3		
12	6G1-14985-00	.FLOAT .BOIA	3	3	3		
13	688-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	3	3	3		
14	6G1-14984-00	.O-RING .EMPAQUE CAMARA DE BOIA	3	3	3		
15	6H2-14980-00	.BODY, FLOAT CHAMBER .CUERPO CAMARA DE BOIA	3	3	3		
16	97980-04114	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	12	12	12		
17	6H3-14992-00	.SCREW, DRAIN .TORNILLO, SEGURO	3	3	3		
18	93210-04230	.O-RING .ANILLO O	3	3	3		
19	663-14126-00	.GASKET .EMPAQUE	3	3	3		
20	663-14527-00	.PLATE .PLACA	3	3	3		
21	688-14126-00	.GASKET .EMPAQUE	3	3	3		
22	688-14527-00	.PLATE .PLACA	3	3	3		
23	6H2-14527-01	.PLATE .PLACA	3	3	3		
24	97980-05310	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	6	6	6		
25	692-14923-00	.SCREW, PILOT .TORNILLO DE AJUSTE	3	3	3		
26	679-14555-00	.SPRING .RESORTE	3	3	3		
27	6K5-14592-00	.SCREW .TORNILLO	2	2	2		#1,2 #1,2



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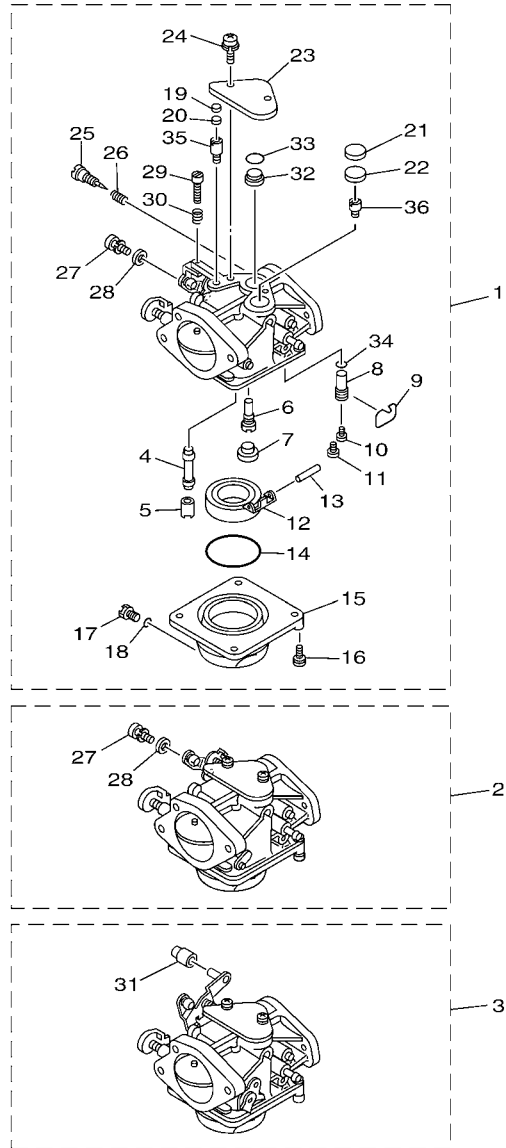


FIG. 6 CARBURETOR

CARBURADOR

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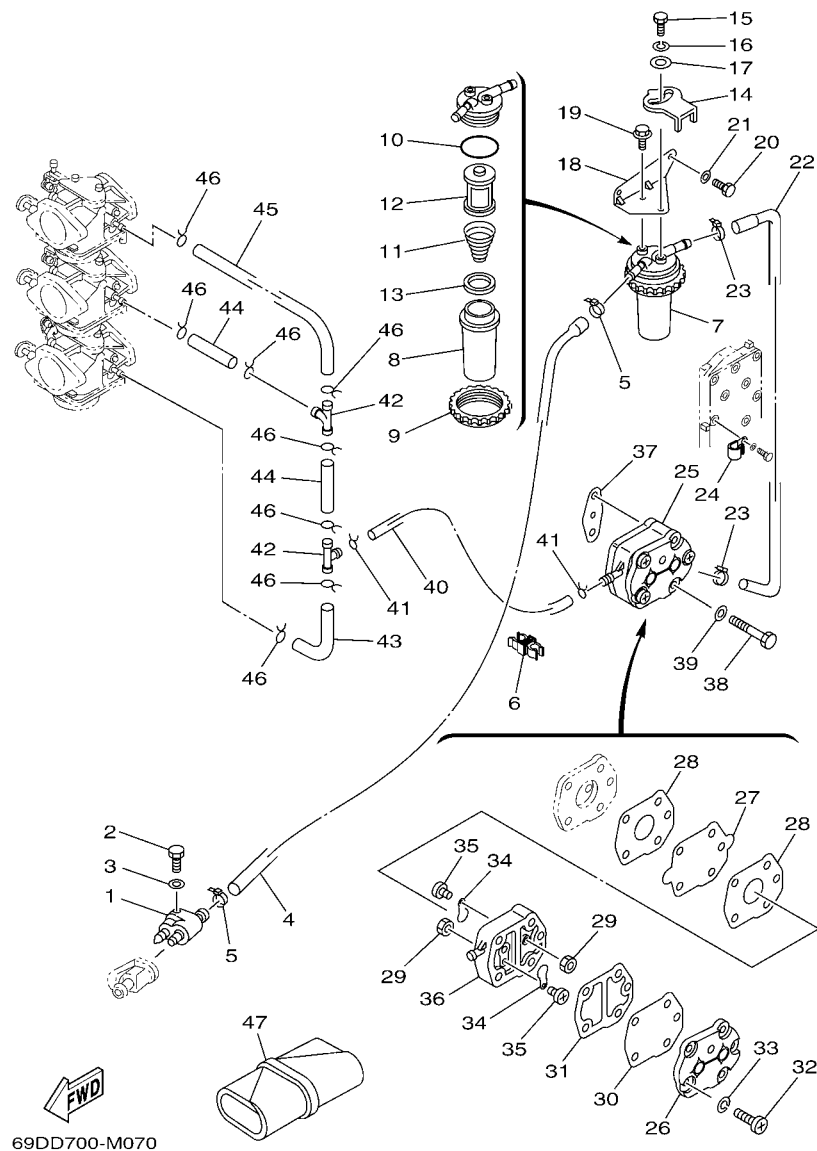


FIG. 7 FUEL

COMBUSTIBLE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 CONECTOR MANGUERA COMBUST.1	1	1	1	
2	97095-06025	BOLT PERNO	1	1	1	
3	92995-06600	WASHER ARANDELA	1	1	1	
4	69D-24311-00	PIPE, FUEL 1 TUBO DE COMBUSTIBLE 1	1	1	1	
5	90465-11M10	CLAMP BRIDA	2	2	2	
6	90464-10M59	CLAMP BRIDA	1	1	1	
7	61A-24560-04	FILTER ASSY FILTRO COMPLETO	1	1	1	
8	61A-24521-00	.CUP, FILTER .COPA DE FILTRO	1	1	1	
9	65L-24531-01	.NUT .TUERCA	1	1	1	
10	61A-24564-00	.O-RING .ANILLO O	1	1	1	
11	61A-24577-01	.SPRING .RESORTE	1	1	1	
12	61A-24563-00	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1	1	
13	61A-24469-00	.FLOAT, WATER LEVEL .BOIA	1	1	1	
14	60H-24558-00	HOLDER, FILTER SOPORTE DE FILTRO	1	1	1	
15	97095-06016	BOLT PERNO	1	1	1	
16	92995-06100	WASHER, SPRING ARANDELA	1	1	1	
17	90201-06068	WASHER, PLATE ARANDELA PLANA	1	1	1	
18	69D-24566-01	BRACKET, FILTER SOPORTE DEL FILTRO	1	1	1	
19	97595-06514	BOLT, WITH WASHER PERNO CON ARANDELA	1	1	1	
20	97095-06016	BOLT PERNO	2	2	2	
21	92995-06600	WASHER ARANDELA	2	2	2	
22	69D-24312-00	PIPE 2 TUBO 2	1	1	1	
23	90465-11M10	CLAMP BRIDA	2	2	2	
24	90465-08M83	CLAMP BRIDA	1	1	1	
25	692-24410-00	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	1	1	1	
26	6A0-24413-00	.BODY 2 .CUERPO 2	1	1	1	
27	692-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	

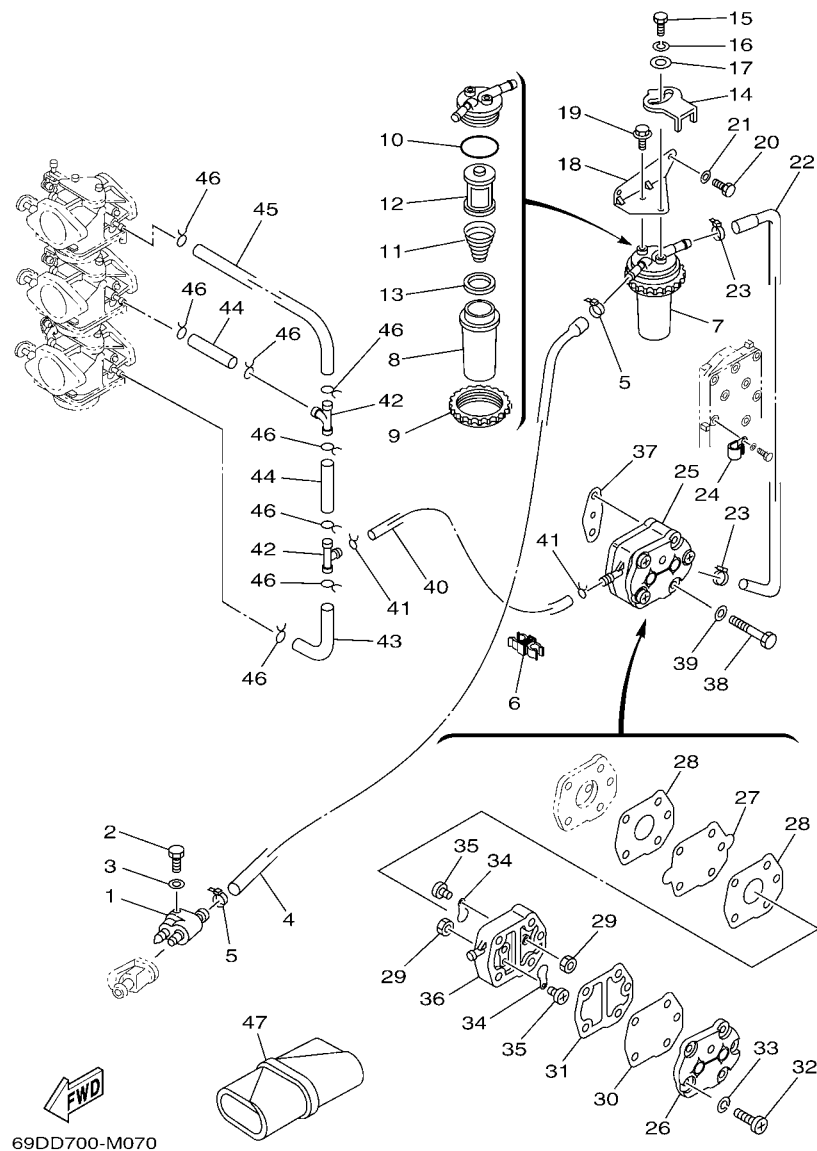
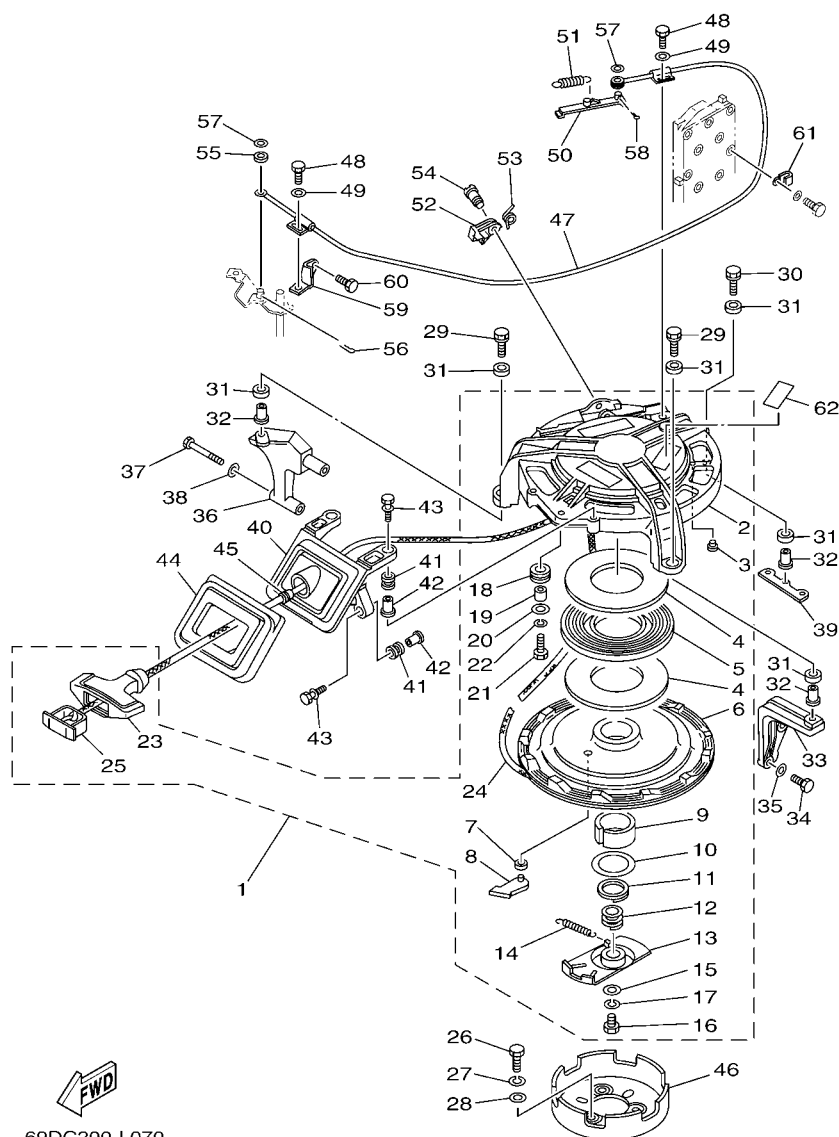


FIG. 7 FUEL

COMBUSTIBLE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
28	648-24434-01	.GASKET, BODY .EMPAQUE	2	2	2	
29	95380-03600	.NUT .TUERCA	2	2	2	
30	663-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	
31	648-24435-02	.GASKET, BODY 2 .EMPAQUE	1	1	1	
32	98503-05028	.SCREW, PAN HEAD .TORNILLO DE CABEZA DE CONO ACH	3	3	3	
33	92990-05100	.WASHER, SPRING .ARANDELA PLANA	3	3	3	
34	6A0-24421-01	.VALVE, CHECK .VALVULA DE RETENCION	2	2	2	
35	6A0-14325-00	.SCREW, PAN HEAD .TORNILLO CABEZA REDONDA	2	2	2	
36	6A0-24412-02	.BODY 1 .CUERPO 1	1	1	1	
37	650-24431-A0	GASKET, FUEL PUMP 1 EMPAQUE BOMBA COMBUST 1	1	1	1	
38	97095-06040	BOLT PERNO	2	2	2	
39	92995-06600	WASHER ARANDELA	2	2	2	
40	90445-09072	HOSE (L120) TUBO (L120)	1	1	1	
41	90467-08004	CLIP PRESILLA	2	2	2	
42	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	2	2	2	
43	6H3-24313-00	PIPE 3 TUBO 3	1	1	1	
44	90445-09220	HOSE (L30) TUBO (L30)	2	2	2	
45	6H3-24314-00	PIPE 4 TUBO 4	1	1	1	
46	90467-08004	CLIP PRESILLA	8	8	8	
47	656-W2810-02	TOOL KIT JUEGO DE HERRAMIENTAS	1	1	1	



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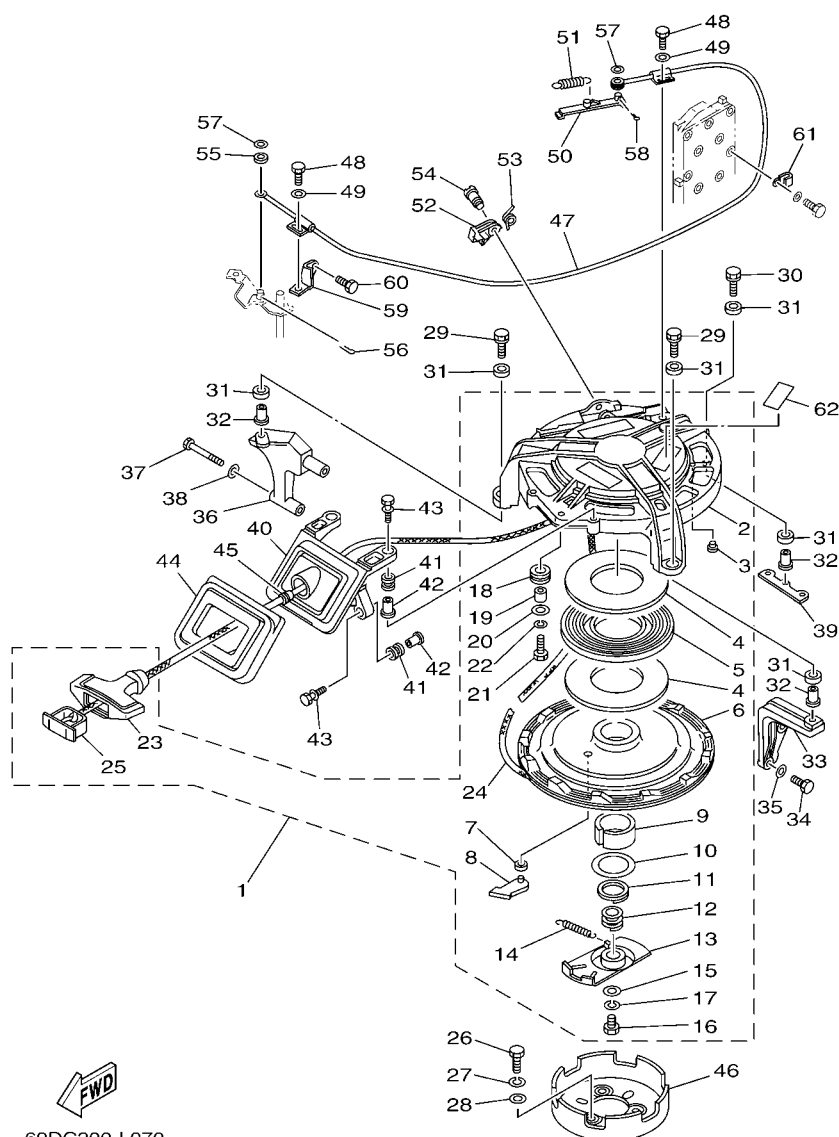
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*1: CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

FIG. 8 STARTER

ARRANQUE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	692-W1571-03	STARTER ASSY ARRANQUE COMPLETO	1	1	1	
2	692-15711-01	.CASE, STARTER .CAJA DE ARRANQUE	1	1	1	
3	648-15773-00	.STAY 3 .SOPORTE 3	5	5	5	
4	663-15739-00	.WASHER, THRUST .ARANDELA DE EMPUJE AXIAL	2	2	2	
5	663-15713-00	.SPRING, STARTER .RESORTE DE ARRANQUE	1	1	1	
6	663-15714-02	.DRUM, SHEAVE .TAMBOR ROLDANA	1	1	1	
7	663-15764-00	.COLLAR 1 .COLLAR 1	1	1	1	
8	663-15741-02	.PAWL, DRIVE .TRINQUETE DE TRACCION	1	1	1	
9	663-15754-00	.BUSH 2 .BUJE 2	1	1	1	
10	663-15726-01	.WASHER, FLAT .ARANDELA PLANA	1	1	1	
11	663-15744-00	.CIRCLIP .SEGURO	1	1	1	
12	663-15715-00	.SPRING, FRICTION .RESORTE PLACA DE TRACCION	1	1	1	
13	696-15716-00	.PLATE, DRIVE .PLACA DE TRACCION	1	1	1	
14	696-15734-00	.SPRING, RETURN .RESORTE DE RETORNO	1	1	1	
15	663-15719-00	.WASHER, THRUST .ARANDELA DE EMPUJE	1	1	1	
16	97095-06016	.BOLT .PERNO	1	1	1	
17	92995-06100	.WASHER, SPRING .ARANDELA	1	1	1	
18	663-15752-00	.ROLLER, WIRE .RODILLO DE CUERDA	1	1	1	
19	6F5-15753-00	.BUSH .BUJE	1	1	1	
20	6F5-15791-00	.WASHER, LOCK .EMBLEMA	1	1	1	
21	97017-06025	.BOLT .PERNO	1	1	1	
22	92995-06100	.WASHER, SPRING .ARANDELA	1	1	1	
23	689-15755-01	.HANDLE, STARTER .MANIJA DE ARRANQUE	1	1	1	
24	*	.WIRE (L:2300MM) .CABLE (L:2300MM)	1	1	1	*1 *1
25	6F5-15779-02	.COVER .CUBIERTA	1	1	1	
26	97013-08012	BOLT PERNO	3	3	3	
27	92903-08100	WASHER, SPRING RONDANA SENCILLA	3	3	3	



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*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M

*1: CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

FIG. 8 STARTER

ARRANQUE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHHD	WD		REMARKS OBSERVACIONES
28	92903-08600	WASHER, PLATE RONDANA SENCILLA	3	3	3		
29	90119-08087	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2		
30	90119-08M32	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1		
31	90385-12M04	BUSH BUJE	6	6	6		
32	90387-08M05	COLLAR ESPACIADOR	3	3	3		
33	6K5-15771-00-94	STAY 1 SOPORTE 1	1	1	1		
34	97013-06025	BOLT PERNO	2	2	2		
35	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	2		
36	6K5-15772-00-94	STAY 2 SOPORTE 2	1	1	1		
37	97013-06055	BOLT PERNO	2	2	2		
38	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	2		
39	6K5-15773-01	STAY 3 SOPORTE 3	1	1	1		
40	6K5-15758-01-94	GUIDE, ROPE GUIA DE CUERDA	1	1	1		
41	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	4	4	4		
42	90387-06119	COLLAR ESPACIADOR	4	4	4		
43	90119-06M65	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4		
44	6K5-15762-00	SEAL, RUBBER 2 SELLO DE GOMA 2	1	1	1		
45	697-15789-00	DAMPER AMORTIGUADOR	1	1	1		
46	6K5-15723-00	PULLEY, STARTER POLEA DE ARRANQUE	1	1	1		
47	6K5-15770-01	CABLE COMP., STARTER STOP CABLECOMPL DE SEGURO ARRANQUE	1	1	1		
48	97095-06012	BOLT PERNO	2	2	2		
49	92995-06600	WASHER ARANDELA	2	2	2		
50	663-15735-01	GUIDE, CAM GUIA DE LEVA	1	1	1		
51	90506-08M23	SPRING, TENSION RESORTE DE TENSION	1	1	1		
52	663-15794-00	STOPPER TOPE	1	1	1		
53	90508-12015	SPRING, TORSION RESORTE DE TORSION	1	1	1		
54	90149-05095	SCREW TORNILLO DE REGLAJE	1	1	1		

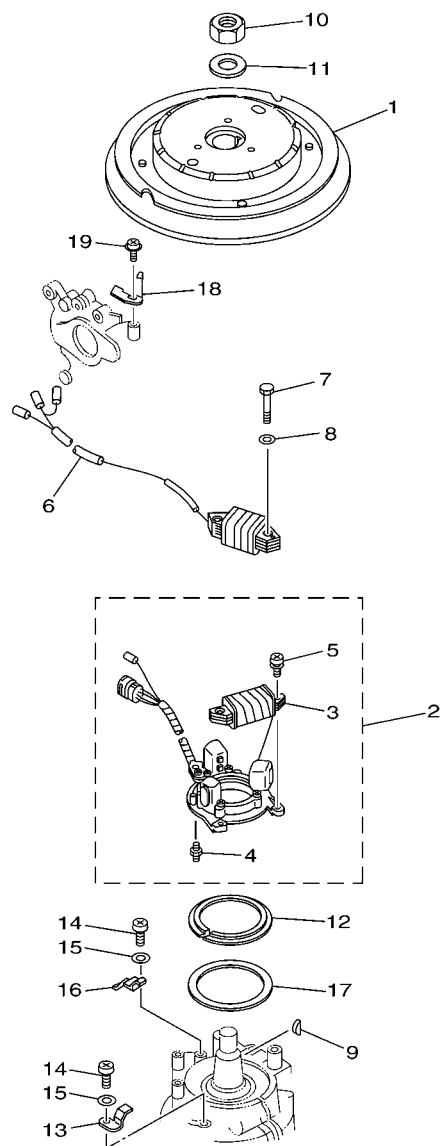


FIG. 9 GENERATOR

GENERADOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	6K5-85550-11	ROTOR ASSY ROTOR COMPLETO	1			
	6K5-85550-A1	ROTOR ASSY ROTOR COMPLETO		1	1	
2	6H3-85510-A1	STATOR ASSY ESTATOR COMPLETO	1	1	1	
3	6H3-85520-00	.COIL, CHARGE .BOBINA DE CARGA	1	1	1	
4	663-85518-00	.JOINT, BALL .CONECTOR	1	1	1	
5	97902-05125	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	2	2	2	
6	6H3-85533-A0	COIL, LIGHTING BOBINA DE LUZ	1	1	1	
7	97013-06030	BOLT PERNO	2	2	2	
8	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	2	
9	90280-05015	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	
10	90170-20137	NUT TUERCA	1	1	1	
11	90201-21M18	WASHER, PLATE ARANDELA PLANA	1	1	1	
12	6H4-41611-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	1	1	1	
13	6H3-41612-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	2	2	2	
14	97885-06012	SCREW, PAN HEAD TORNILLO A MUESCA	3	3	3	
15	92995-06600	WASHER ARANDELA	3	3	3	
16	6H3-41612-10	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	1	1	1	
17	6K5-41618-00	WASHER, MAGNETO RONDANA, MAGNETO	1	1	1	
18	6K5-81332-60	PLATE, TIMING PLACA REGULADOR DE TIEMPO	1			
	6K5-81332-00	PLATE, TIMING PLACA REGULADOR DE TIEMPO		1	1	
19	97985-06210	SCREW, WITH WASHER TORNILLO, CON ARANDELA	1	1	1	

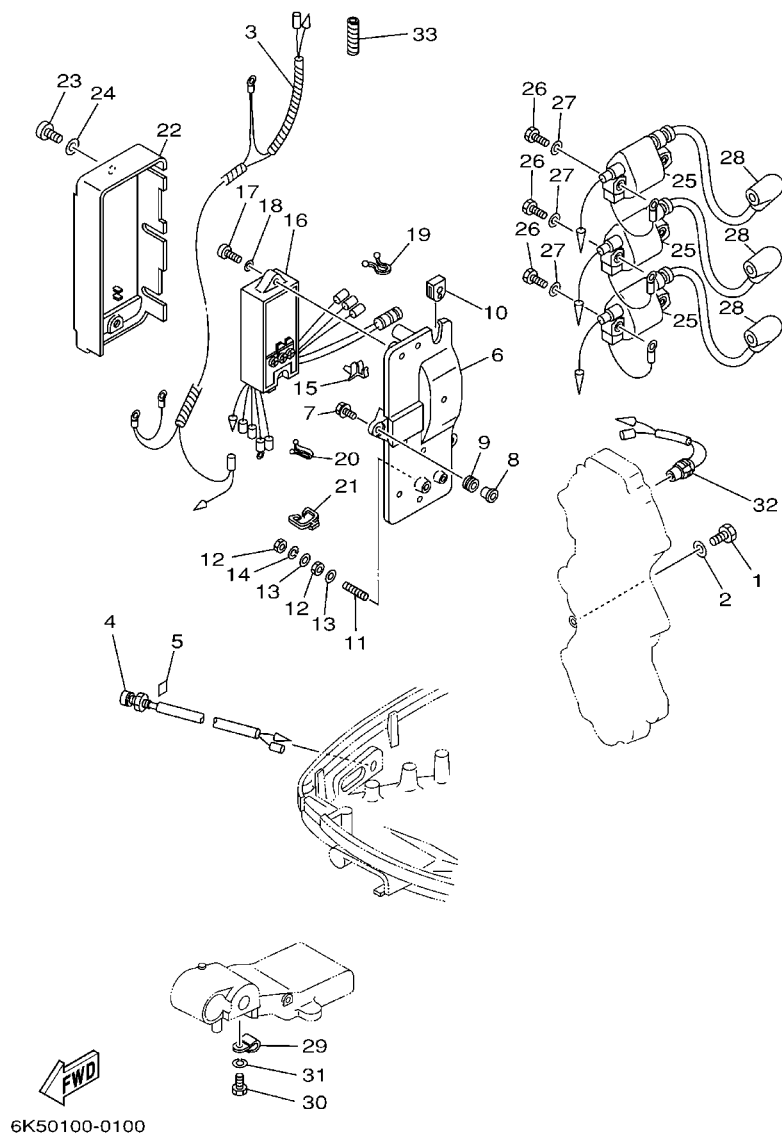


FIG. 10 ELECTRICAL 1

EQUIPO ELECTRICO 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	97013-06012	BOLT PERNO	1	1		
2	92903-06600	WASHER, PLATE RONDANA SENCILLA	1	1		
3	6K5-82531-00	WIRE, LEAD CABLE CONDUCTOR	1			
4	6H4-85411-00	OVERHEAT WARNING LAMP CALENTAR DEMASIADO DEL ALARMA	1	1		
5	6H4-85415-00	MARK, SIGNAL LAMP MARCO DE FOCO DE SENAL	1	1		
6	6H3-85542-00	BRACKET SOPORTE	1	1	1	
7	90105-06M14	BOLT FLANGE TORNILLO	3	3	3	
8	90387-06M43	COLLAR ESPACIADOR	3	3	3	
9	90480-13M24	GROMMET TAPON	3	3	3	
10	6H3-81922-00	GROMMET TAPON PROTECTOR	1	1	1	
11	90116-06M07	BOLT, STUD ESPARRAGO	1	1	1	
12	95380-06700	NUT TUERCA	2	2	2	
13	92990-06200	WASHER, PLAIN ARANDELA PLANA	2	2	2	
14	92990-06100	WASHER, SPRING ARANDELA PLANA	1	1	1	
15	90464-04M12	CLAMP BRIDA	1	1	1	
16	6H3-85540-11	C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA	1	1	1	
17	97880-06025	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2	2	2	
18	92990-06600	WASHER, PLATE ARANDELA PLANA	2	2	2	
19	90464-08M07	CLAMP BRIDA	1	1	1	
20	90464-12M17	CLAMP BRIDA	1	1	1	
21	90464-07M10	CLAMP BRIDA	1	1	1	
22	6H3-81916-00	COVER, TERMINAL CUBIERTA DE TERMINAL	1	1	1	
23	97885-06012	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	
24	92995-06600	WASHER ARANDELA	2	2	2	
25	6H3-85570-10	IGNITION COIL ASSY BOBINA DE IGNICION COMPLETO	3	3	3	
26	97013-06025	BOLT PERNO	6	6	6	
27	92903-06600	WASHER, PLATE RONDANA SENCILLA	6	6	6	

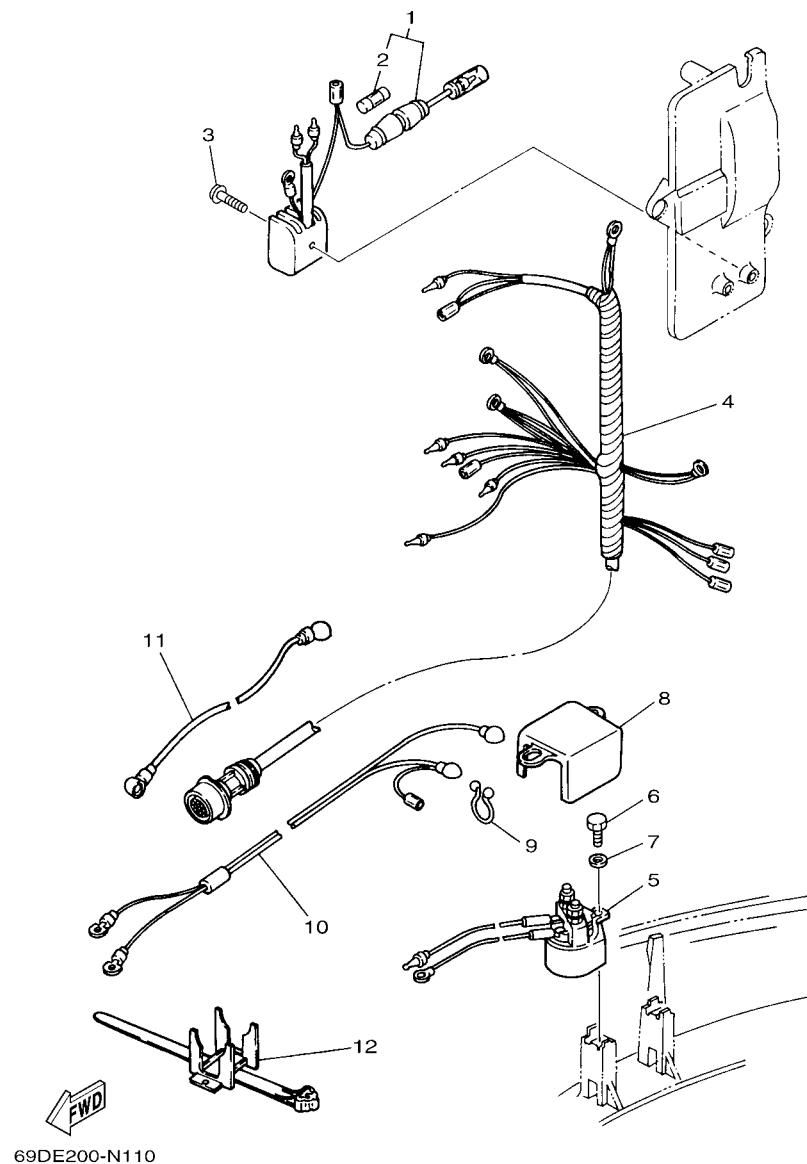


FIG. 11 ELECTRICAL 2

EQUIPO ELECTRICO 2

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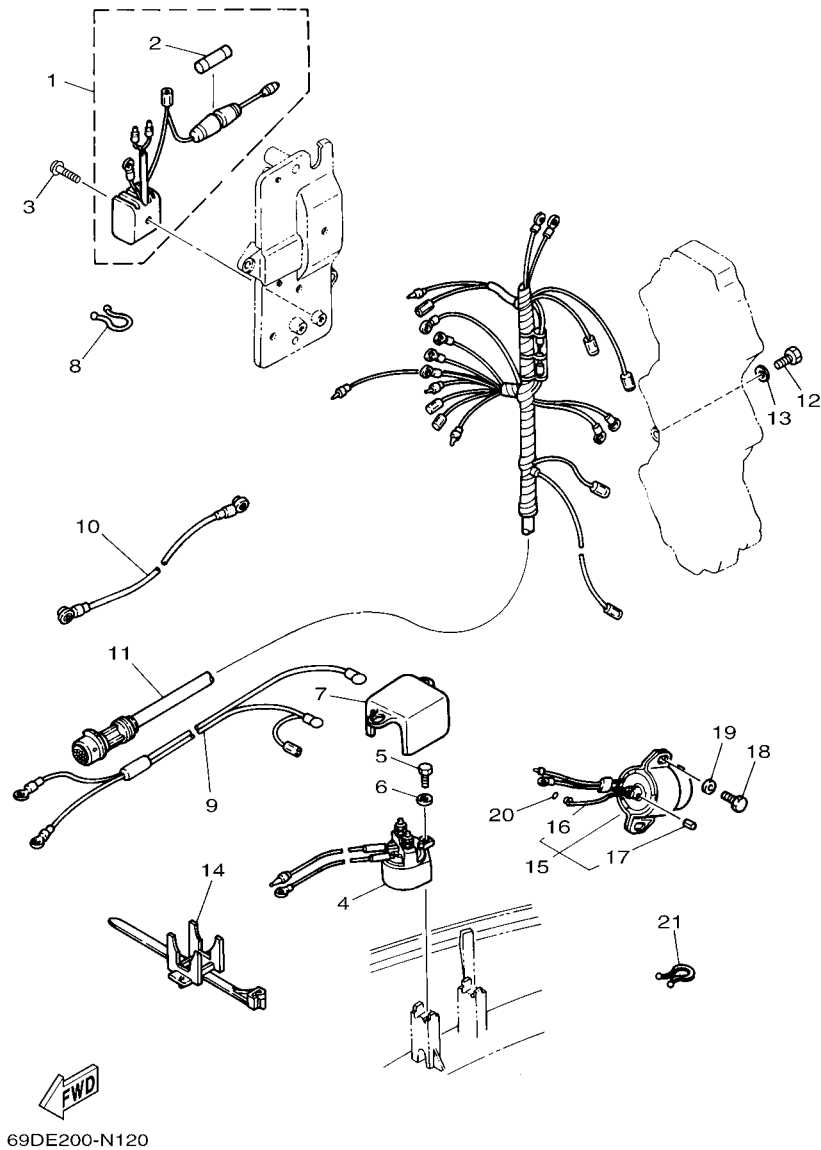
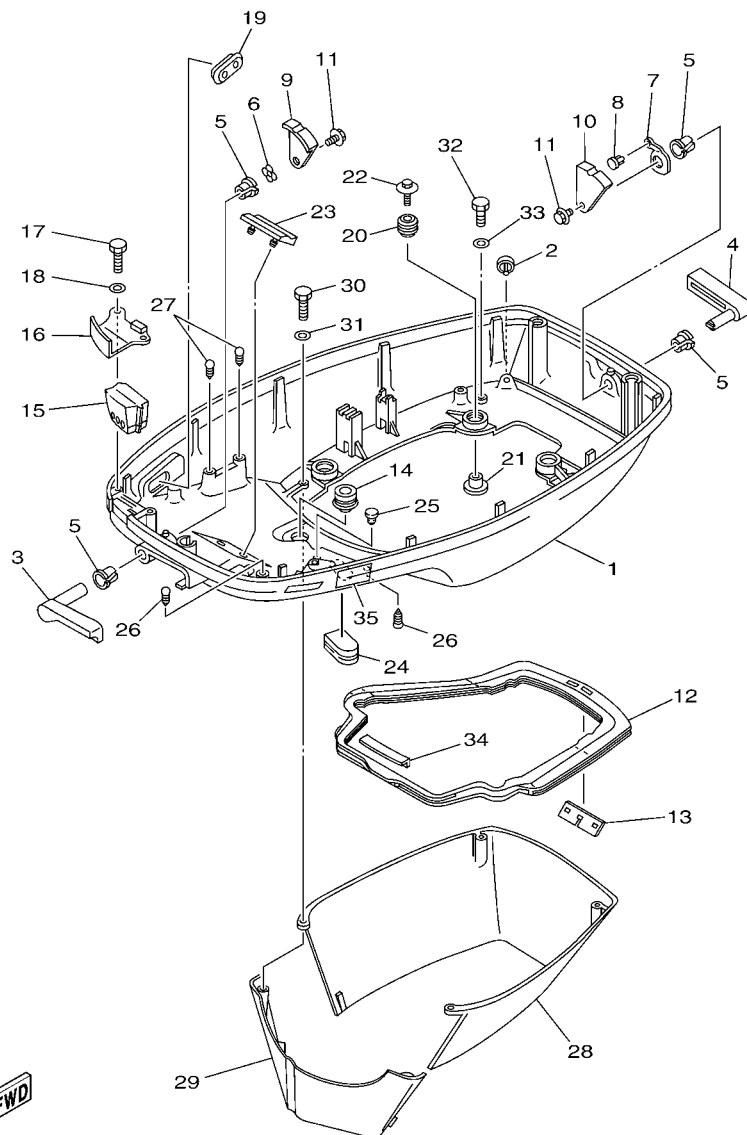


FIG. 12 ELECTRICAL 3

EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	6G1-81970-62	RECTIFIER ASSY RECTIFICADOR COMPLETO			1	
2	6G1-82151-00	.FUSE (10A) .FUSIBLE (10A)			1	
3	97980-05225	SCREW, WITH WASHER TORNILLO, CON ARANDELA			1	
4	688-81950-10	RELAY ASSY RELE COMPLETO			1	
5	97013-06016	BOLT PERNO			1	
6	92903-06600	WASHER, PLATE RONDANA SENCILLA			1	
7	6H3-82164-00	CASE 2 BUJE			1	
8	90464-15M11	CLAMP BRIDA			1	
9	6H3-82105-02	BATTERY CABLE CABLE DE BATERIA			1	
10	6H3-82117-00	WIRE, LEAD CABLE CONDUCTOR			1	
11	6H3-82590-01	WIRE HARNESS ASSY CONJUNTO DE CABLES			1	
12	97013-06012	BOLT PERNO			1	
13	92903-06600	WASHER, PLATE RONDANA SENCILLA			1	
14	688-82594-00	CLAMP GRAMPA			1	
15	6H3-86110-02	SOLENOID SOLENOIDE			1	
16	6H3-86116-00	.WIRE, PULL .ALAMBRE-JALADOR			1	
17	91690-30010	.PIN, SPRING .PASADOR DE RESORTE			1	
18	97013-06016	BOLT PERNO			2	
19	92903-06600	WASHER, PLATE RONDANA SENCILLA			2	
20	93210-03261	O-RING ANILLO O			1	
21	90465-18147	CLAMP BRIDA			1	



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FIG. 16 BOTTOM COWLING

CUBIERTA INFERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	6H3-42711-15-4D	COWLING, BOTTOM 1 CUBIERTA INFERIOR 1	1	1		
	6H3-42711-06-4D	COWLING, BOTTOM 1 CUBIERTA INFERIOR 1			1	
2	69D-44391-00	NIPPLE, HOSE NIPLE MANGUERA	1	1	1	
3	6H3-42815-01-4D	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	
4	6H3-42817-01-4D	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	
5	90386-13M38	BUSH BUJE	4	4	4	
6	90206-13M10	WASHER, WAVE ARANDELA ONDULADA	1	1	1	
7	6H3-42813-00	SPRING, CLAMP LEVER RESORTE	1	1	1	
8	90269-04M03	RIVET REMACHE	1	1	1	
9	6H3-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	
10	6H3-42818-00	LEVER, CLAMP PALANCA, ABRAZADERA	1	1	1	
11	90119-06M09	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
12	6H3-42716-02	RUBBER, SEAL 1 SELLO DE GOMA 1	1	1	1	
13	6K5-42717-00	RUBBER, SEAL 2 GOMA	1	1	1	
14	6E5-42724-00	GROMMET TAPON	1	1	1	
15	6K5-42725-00	GROMMET TAPON	1			
	6H3-42725-20	GROMMET TAPON		1		
	6H3-42725-00	GROMMET TAPON			1	
16	6H3-42738-01-CA	PLATE, FITTING PLACA DE AJUSTE	1	1	1	
17	97095-06016	BOLT PERNO	2	2	2	
18	92995-06600	WASHER ARANDELA	2	2	2	
19	6H3-42727-00	GROMMET TAPON	1	1	1	
20	6BG-42748-00	GROMMET TAPON	4	4	4	
21	90387-06M69	COLLAR ESPACIADOR	4	4	4	
22	90119-06M61	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	
23	6H3-42768-00	DAMPER AMORTIGUADOR	1	1	1	
24	6H4-42726-00	GROMMET TAPON	1	1	1	

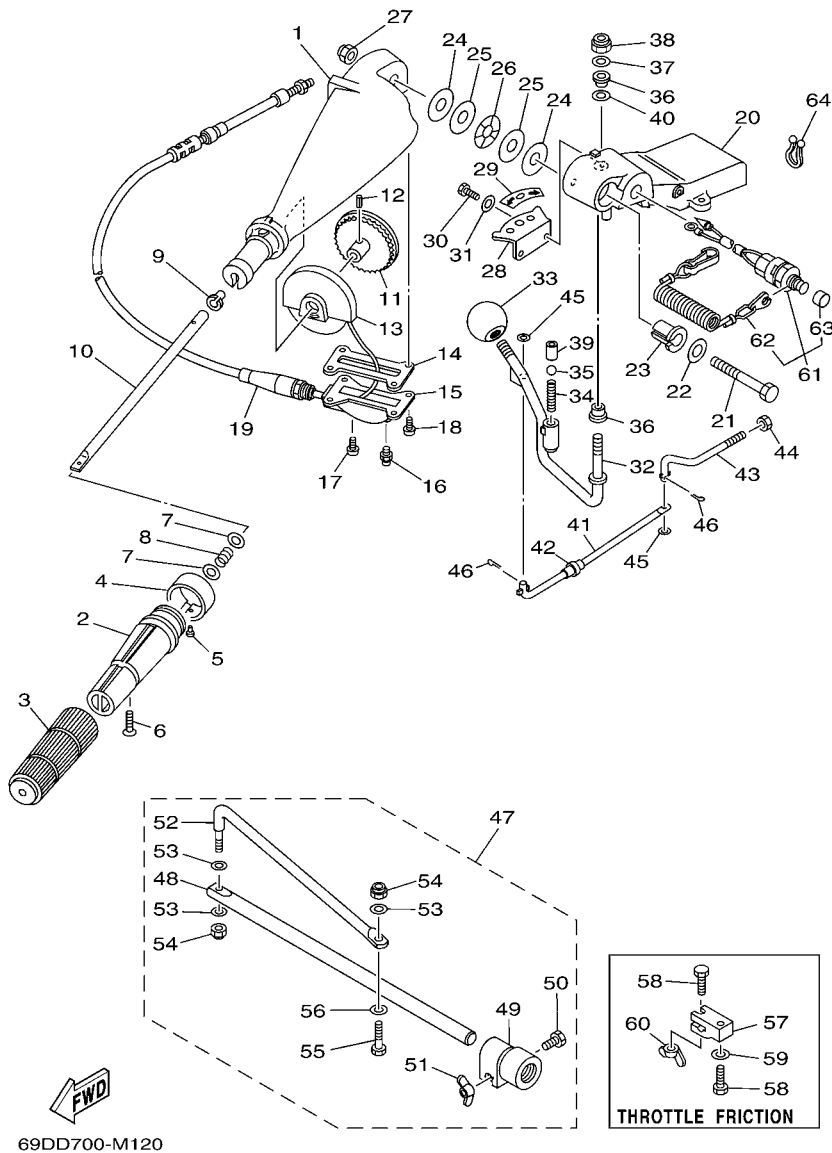


FIG. 17 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	663-42111-02-4D	HANDLE, STEERING MANIJA DE DIRECCION	1	1		PULL TO OPEN TYPE PULL TO OPEN TYPE
	692-42111-21-4D	HANDLE, STEERING MANIJA DE DIRECCION	1	1		
2	664-42119-00	GRIP, STEERING HANDLE MANGO, MANIJA DE DIRRECCION	1	1		
3	6G1-42177-00	RUBBER, HANDLE HULE DE MANIJA	1	1		
4	6K5-42137-00	INDICATOR, THROTTLE INDICADOR ACELERADOR	1	1		
5	90269-02M09	RIVET REMACHE	1	1		
6	90152-05011	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1		
7	90201-10M02	WASHER, PLATE ARANDELA PLANA	2	2		
8	90501-23215	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1		PULL TO OPEN TYPE PULL TO OPEN TYPE
9	90386-08032	BUSH BUJE	1	1		
10	663-42115-00	SHAFT, STEERING HANDLE EJE MANIJA DE DIRECCION	1	1		
	692-42115-00	SHAFT, STEERING HANDLE EJE MANIJA DE DIRECCION	1	1		
11	663-42138-00	LEVER, THROTTLE PLANCA DE ACELERACION	1	1		
12	90254-03003	PIN, SPRING PASADOR DE TIPO A RESORTE	1	1		
13	663-42135-01	HOUSING, THROTTLE LEVER CAJA PALANCA ACELERADOR	1	1		
14	663-42133-01	GASKET EMPAQUE	1	1		
15	663-42134-03-94	COVER, THROTTLE LEVER CUBIERTA PALANCA ACELERADOR	1	1		
16	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1		
17	97885-06008	SCREW, PAN HEAD TORNILLO A MUESCA	1	1		
18	97885-05012	SCREW, PAN HEAD TORNILLO A MUESCA	4	4		
19	692-26301-03	THROTTLE CABLE ASSY CABLE DE ACELERADOR COMPLETO	1	1		
20	692-42121-02-4D	BRACKET SOPORTE	1	1		
21	90101-12M06	BOLT TORNILLO	1	1		
22	92990-12200	WASHER, PLAIN ARANDELA PLANA	1	1		
23	90386-12089	BUSH BUJE	1	1		
24	90202-12092	WASHER, PLATE ARANDELA DE PLANA	2	2		
25	90201-12537	WASHER, PLATE ARANDELA PLANA	2	2		

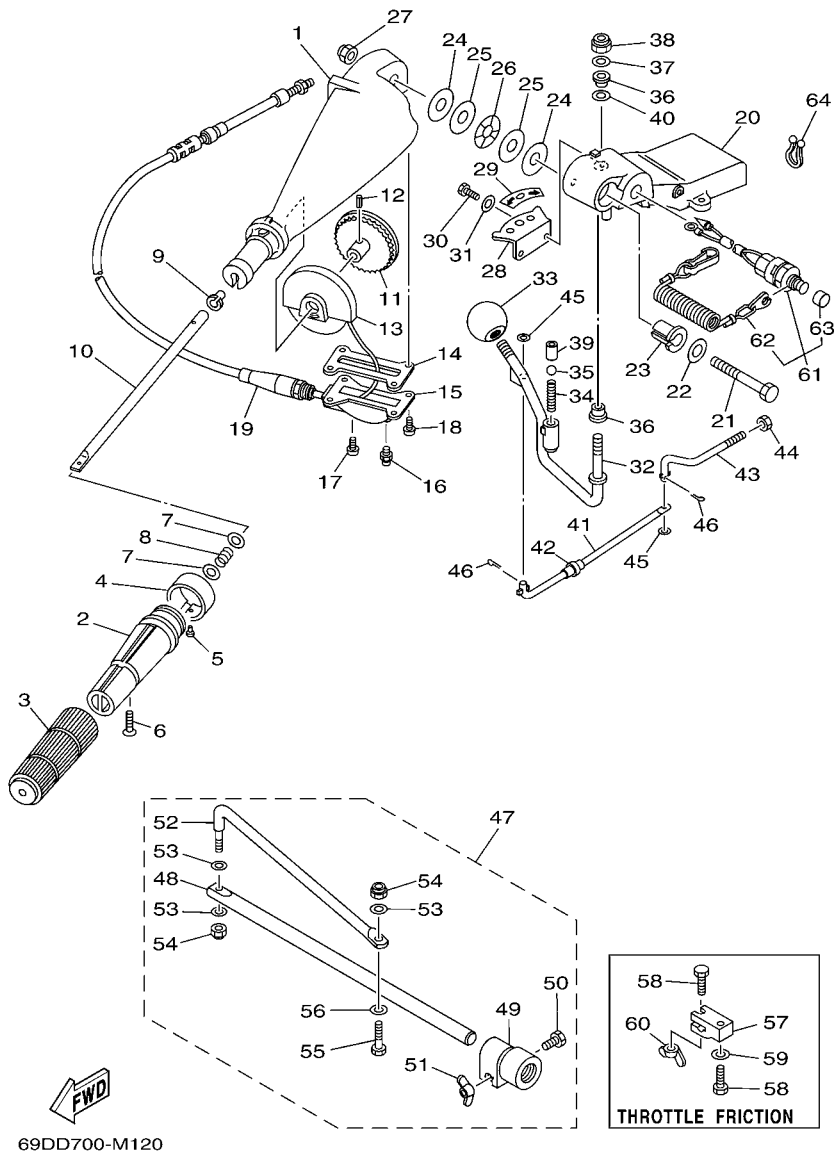


FIG. 17 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
26	90206-12054	WASHER, WAVE ARANDELA ONDULADA	1	1		
27	90185-12058	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1		
28	697-44113-00	CAM PLATE, HANDLE PLACA DE LA LEVA DEL MANGO	1	1		
29	6K5-44191-00	INDICATOR, SHIFT INDICADOR DE CAMBIOS	1	1		
30	97013-06016	BOLT PERNO	2	2		
31	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2		
32	692-44159-01	HANDLE, GEAR SHIFT MANIJA DE CAMBIO DE MARCHAS	1	1		
33	663-44173-00	LEVER, SHIFT CONTROL PALANCA CONTROL CAMBIOS	1	1		
34	90501-16M17	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1		
35	93515-32M01	BALL ESFERA	1	1		
36	90386-10009	BUSH BUJE	2	2		
37	90201-10120	WASHER, PLATE ARANDELA PLANA	1	1		
38	90185-10027	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1		
39	90387-12M30	COLLAR ESPACIADOR	1	1		
40	90201-12M34	WASHER, PLATE ARANDELA PLANA	1	1		
41	6H3-42191-01	ROD 1 VARILLA 1	1	1		
42	90386-06088	BUSH BUJE	1	1		
43	6H3-42192-00	ROD 2 VARILLA 2	1	1		
44	700-48339-00	NUT, CABLE END TUERCA TERMINAL	1	1		
45	92990-06600	WASHER, PLATE ARANDELA PLANA	2	2		
46	91490-25012	PIN, COTTER CHAVETA	2	2		
47	69D-42508-00	STEERING FRICTION ASSY DIRECCION FRICCION COMP.	1	1		FOR OMN FOR OMN
48	663-42518-00	.SHAFT, FRICTION .EJE FRICCION	1	1		
49	67G-42528-00	.PLATE, FRICTION .PIEZA DE FRICCION	1	1		
50	97080-06035	.BOLT .PERNO	1	1		
51	90175-06003	.NUT, WING .TUERCA MARIPOSA	1	1		
52	69D-42515-00	.ROD, STEERING LINK .VARILLA ESLABON DIRECCION	1	1		



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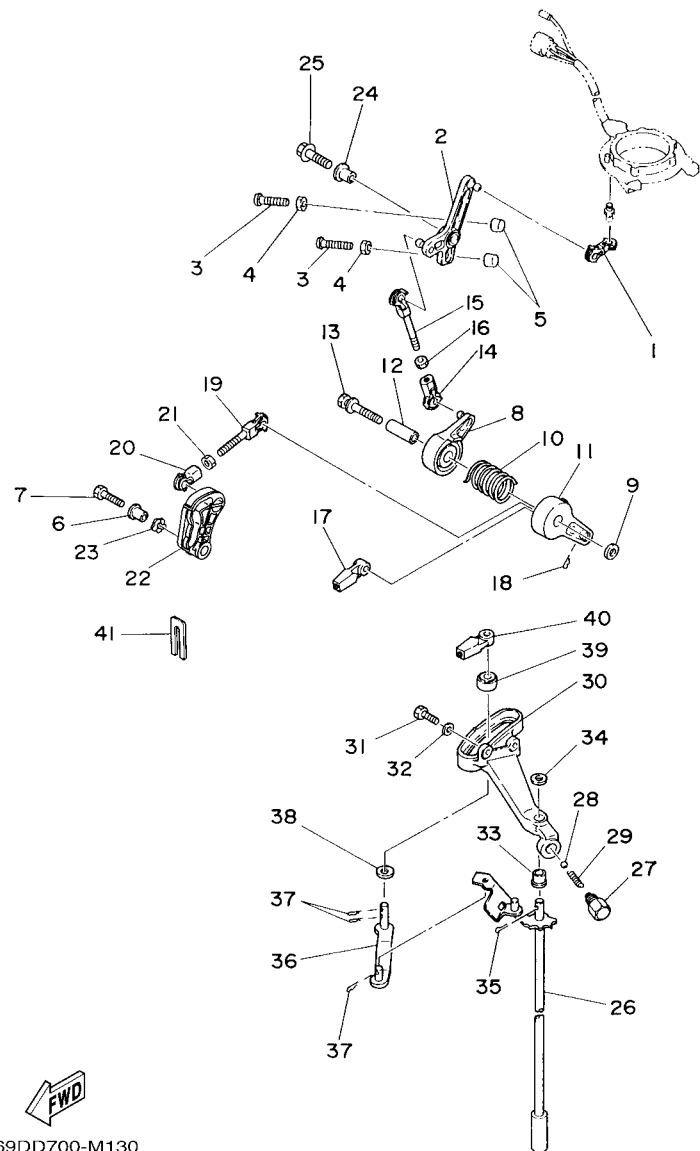


FIG. 18 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD		REMARKS OBSERVACIONES
1	6H3-41238-00	JOINT, LINK CONECTOR	1	1	1		
2	6H3-41631-00	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1		
3	90157-06M13	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	2	2	2		
4	95380-06600	NUT, HEXAGON TUERCA	2	2	2		
5	688-44194-00	CAP TAPA	2	2	2		
6	90387-06289	COLLAR ESPACIADOR	1	1	1		
7	97095-06025	BOLT PERNO	1	1	1		
8	6H3-41632-00	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1		
9	90201-06M31	WASHER, PLATE ARANDELA PLANA	1	1	1		
10	90508-29M19	SPRING, TORSION RESORTE DE TORSION	1	1	1		
11	6H3-41633-00	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1		
12	90387-06M59	COLLAR ESPACIADOR	1	1	1		
13	90119-06M91	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1		
14	662-41237-01	JOINT, LINK CONECTOR	1	1	1		
15	679-41636-00	ROD, MAGNETO CONTROL VARILLA DE CONTROL MAGNETO	1	1	1		
16	95380-05600	NUT TUERCA	1	1	1		
17	663-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1	1		
18	90468-18008	CLIP PRESILLA	1	1	1		
19	682-41237-50	JOINT, LINK CONECTOR	1	1	1		
20	662-41237-01	JOINT, LINK CONECTOR	1	1	1		
21	95380-05600	NUT TUERCA	1	1	1		
22	6H3-41213-20	CAM, ACCEL. LEVA ACELERADOR	1	1	1		
23	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1	1		
24	90387-06289	COLLAR ESPACIADOR	1	1	1		
25	90119-06M17	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1		
26	6K5-44120-02	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1				S(17.7") S(17.7")
	6K5-44120-12	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1	1		L(22.5") L(22.5")



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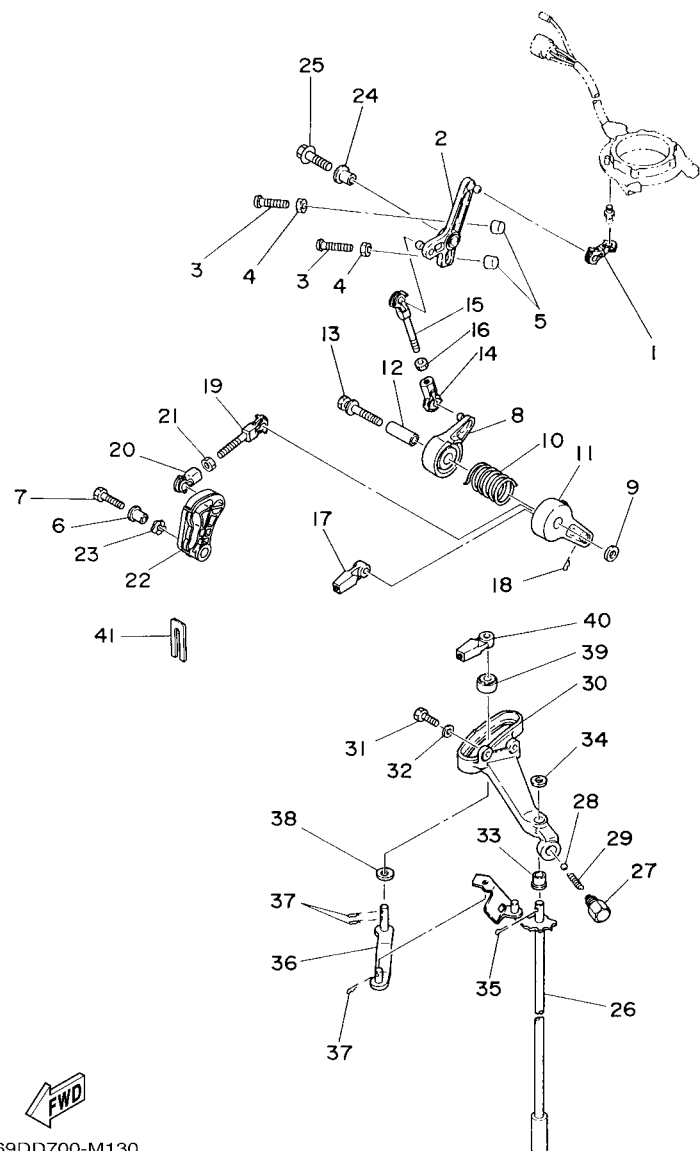


FIG. 18 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD		REMARKS OBSERVACIONES
26	69D-44120-21	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1				X(25.5") X(25.5")
27	648-42715-00	BUSHING BUJE	1	1	1		
28	93501-04M02	BALL BOLA	1	1	1		
29	90501-12082	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1		
30	6H3-44117-00-94	BRACKET SOPORTE	1	1	1		
---	6J2-44117-01-94	BRACKET SOPORTE	1	1			FOR OMN FOR OMN
31	97013-06020	BOLT PERNO	2	2	2		
32	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	2		
33	90386-07M58	BUSH BUJE	1	1	1		
34	92990-08200	WASHER, PLAIN ARANDELA PLANA	1	1	1		
35	91490-20012	PIN, COTTER CHAVETA	1	1	1		
36	6H3-44121-01	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1	1		
37	90468-18008	CLIP PRESILLA	3	3	3		
38	90202-07M07	WASHER, PLATE ARANDELA DE PLANA	1	1	1		
39	688-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1	1		
40	663-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	1	1	1		
41	6H3-48538-00	CLAMP, CABLE 1 GRAMPA DE CABLE	1	1	1		

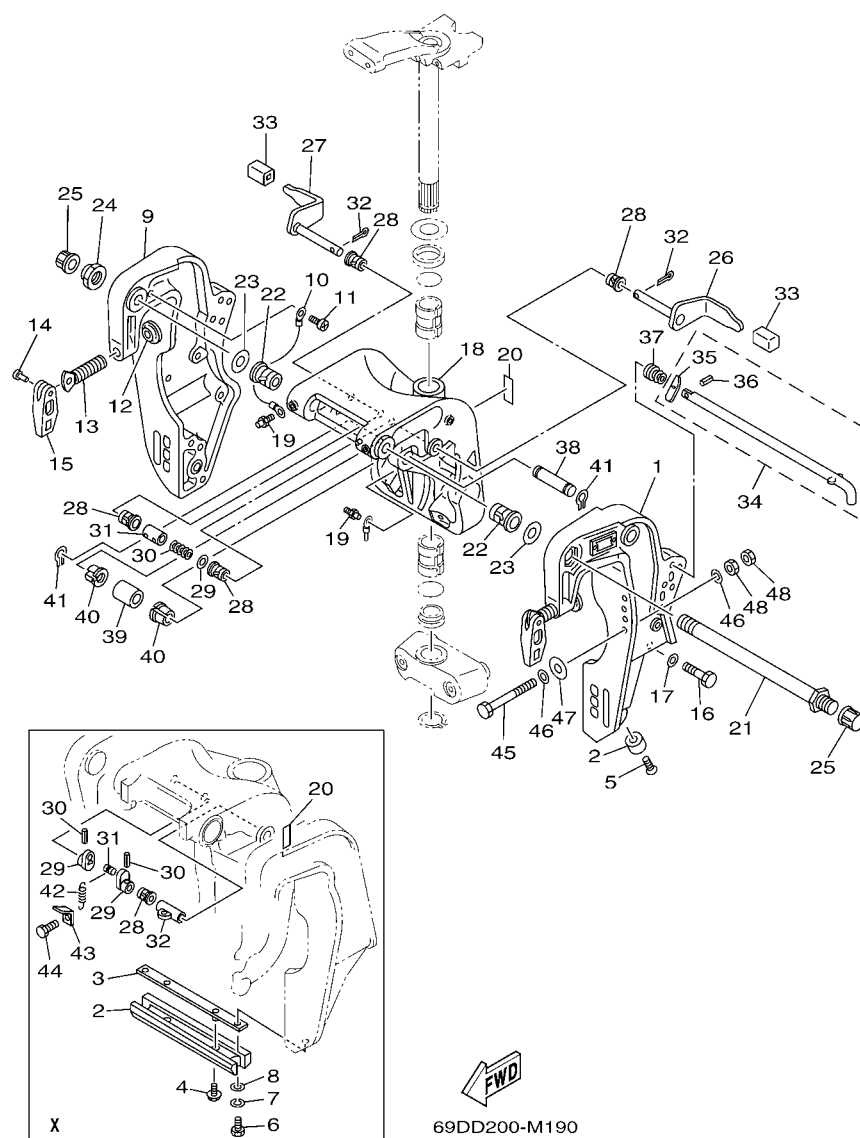


FIG. 19 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	697-43111-05-4D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1			S(17.7") S(17.7")
	688-43111-13-4D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1			X(25.5") X(25.5")
2	663-45251-00	ANODE CATODE	2			S(17.7") S(17.7")
	6H1-45251-03	ANODE CATODE	1			X(25.5") X(25.5")
3	6H1-44526-00	PLATE PLACA 1	1			X(25.5") X(25.5")
4	90119-06M29	BOLT, WITH WASHER TORNILLO CON ARANDELA	2			X(25.5") X(25.5")
5	90152-06M01	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	2			S(17.7") S(17.7")
6	97095-06016	BOLT PERNO	2			X(25.5") X(25.5")
7	92995-06100	WASHER, SPRING ARANDELA	2			X(25.5") X(25.5")
8	92995-06600	WASHER ARANDELA	2			X(25.5") X(25.5")
9	697-43112-03-4D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1			S(17.7") S(17.7")
	688-43112-12-4D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1			X(25.5") X(25.5")
10	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1			
11	97880-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1			
12	648-43114-01	PAD, TRANSOM CLAMP ARANDELA DE ABRAZADERA	2			
13	663-43116-01	SCREW, TRANSOM CLAMP TORNILLO DE ABRAZADERA	2			
14	90243-04007	PIN PASADOR	2			
15	663-43118-01-4D	HANDLE, TRANSOM CLAMP MANIJA DE LA ABRAZADERA DEL ES	2			
16	97095-10045	BOLT PERNO	6			
17	92995-10600	WASHER ARANDELA	6			
18	697-43311-03-4D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1			S(17.7") S(17.7")
	6H1-43311-02-4D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1			X(25.5") X(25.5")
19	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	3			
20	63D-43691-00	INDICATOR, TILT INDICADOR	1			
21	688-43131-03	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1			
22	90386-22M15	BUSH BUJE	2			
23	90201-22M67	WASHER, PLATE ARANDELA PLANA	2			

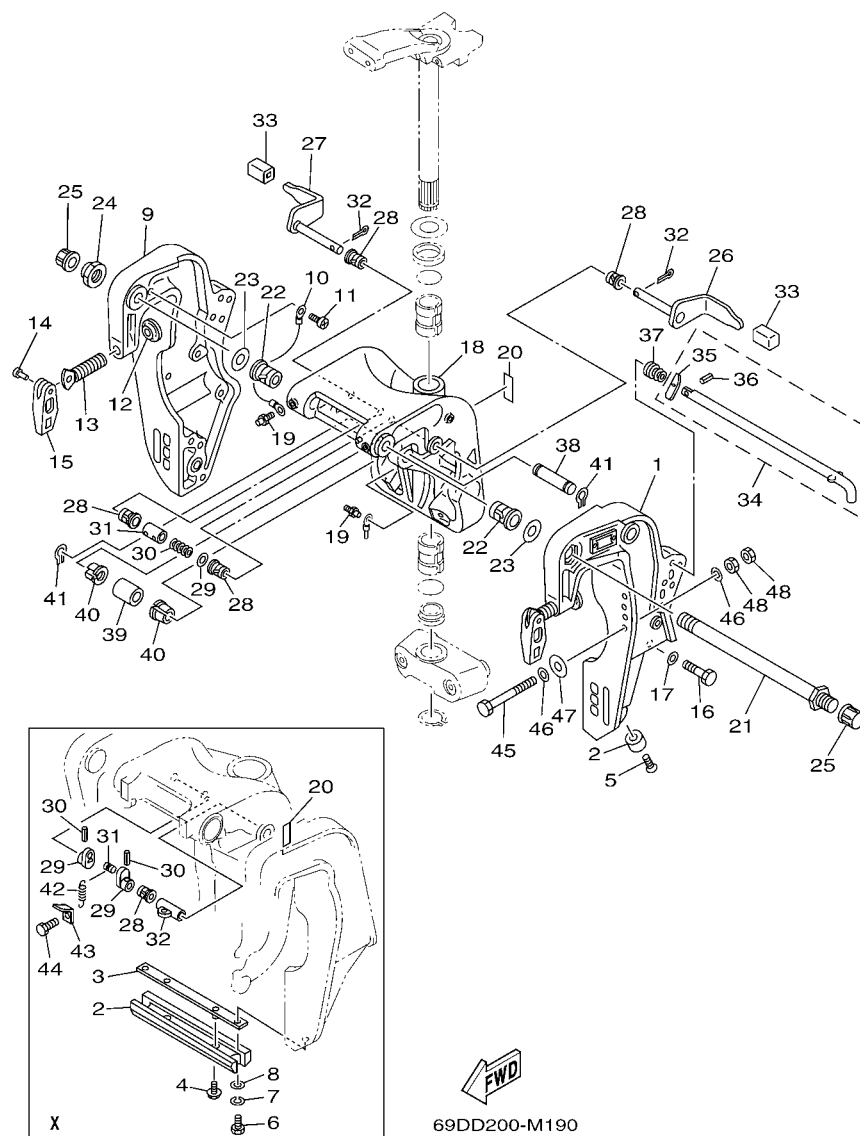
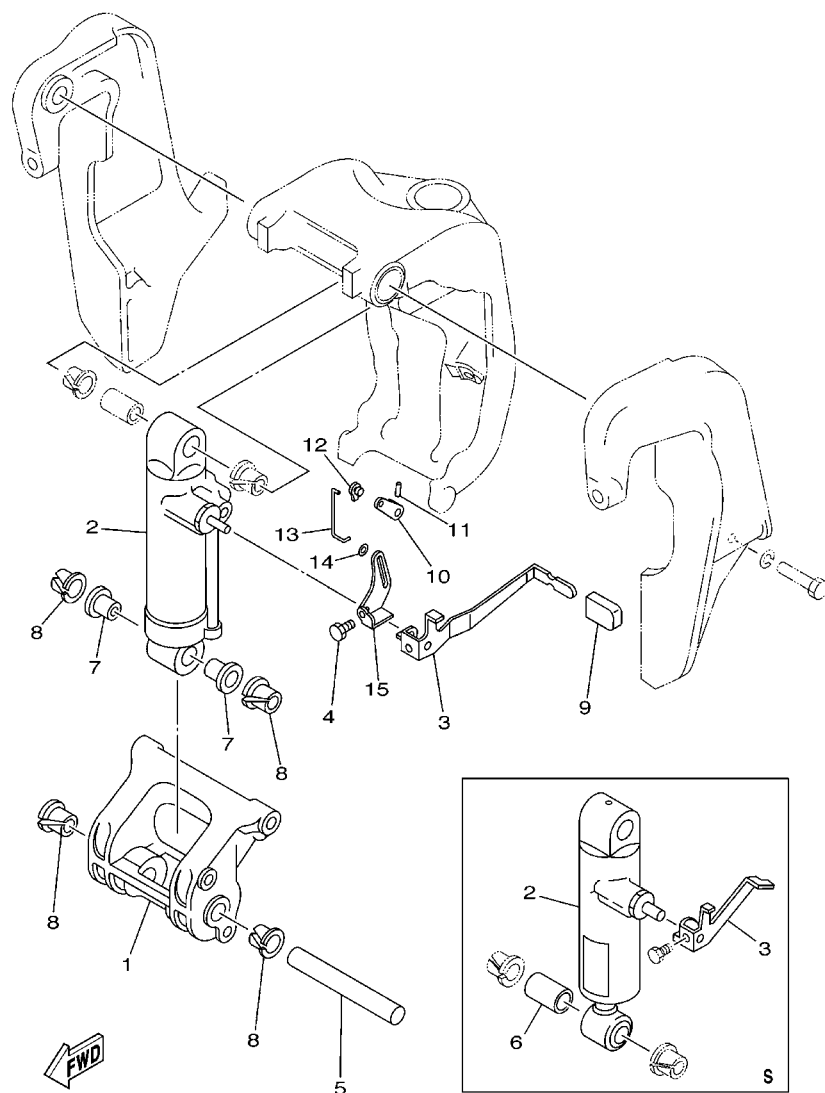


FIG. 19 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
24	90185-22043	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1			
25	6G5-43145-01	CAP, CLAMP BRACKET TAPA	2			
26	688-43181-04	LEVER, TILT STOP 1 PALANCA TOPE INCLINACION 1	1			S(17.7")
	688-43181-10	LEVER, TILT STOP 1 PALANCA TOPE INCLINACION 1	1			X(25.5")
27	688-43185-04	LEVER, TILT STOP 2 PALANCA TOPE INCLINACION 2	1			S(17.7")
	688-43185-10	LEVER, TILT STOP 2 PALANCA TOPE INCLINACION 2	1			X(25.5")
28	90386-10M16	BUSH BUJE	4			S(17.7")
	90386-10M16	BUSH BUJE	3			X(25.5")
29	92990-10600	WASHER, PLATE ARANDELA PLANA	1			S(17.7")
	6G5-43148-00	COLLAR, DISTANCE COLLAR	2			X(25.5")
30	90501-10M21	SPRING, COMPRESSION RESORTE DE COMPRESION	1			S(17.7")
	91690-30020	PIN, SPRING PASADOR DE RESORTE	2			X(25.5")
31	90387-10M38	COLLAR ESPACIADOR	1			S(17.7")
	90249-06M19	PIN PASADOR	1			X(25.5")
32	91490-30025	PIN, COTTER CHAVETA	2			S(17.7")
	90387-10M02	COLLAR ESPACIADOR	1			X(25.5")
33	663-43318-00	COVER CUBIERTA	2			
34	697-43160-00	TILT ROD ASSY VARILLA DE BASCULACION COMPL.	1			S(17.7")
	688-43160-01	TILT ROD ASSY VARILLA DE BASCULACION COMPL.	1			X(25.5")
35	688-43165-00	.PLATE, TILT LOCK .PLACA DE TOPE, VARILLA SEGURID	1			
36	91690-30012	.PIN, SPRING .PASADOR DE RESORTE	1			
37	90502-20M03	SPRING, CONICAL RESORTE CONICO	1			S(17.7")
	90502-16M02	SPRING, CONICAL RESORTE CONICO	1			X(25.5")
38	6E5-43126-10	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERI	1			
39	90386-18M21	BUSH BUJE	1			
40	90386-18M35	BUSH BUJE	2			
41	93410-18M05	CIRCLIP SEGURO	2			



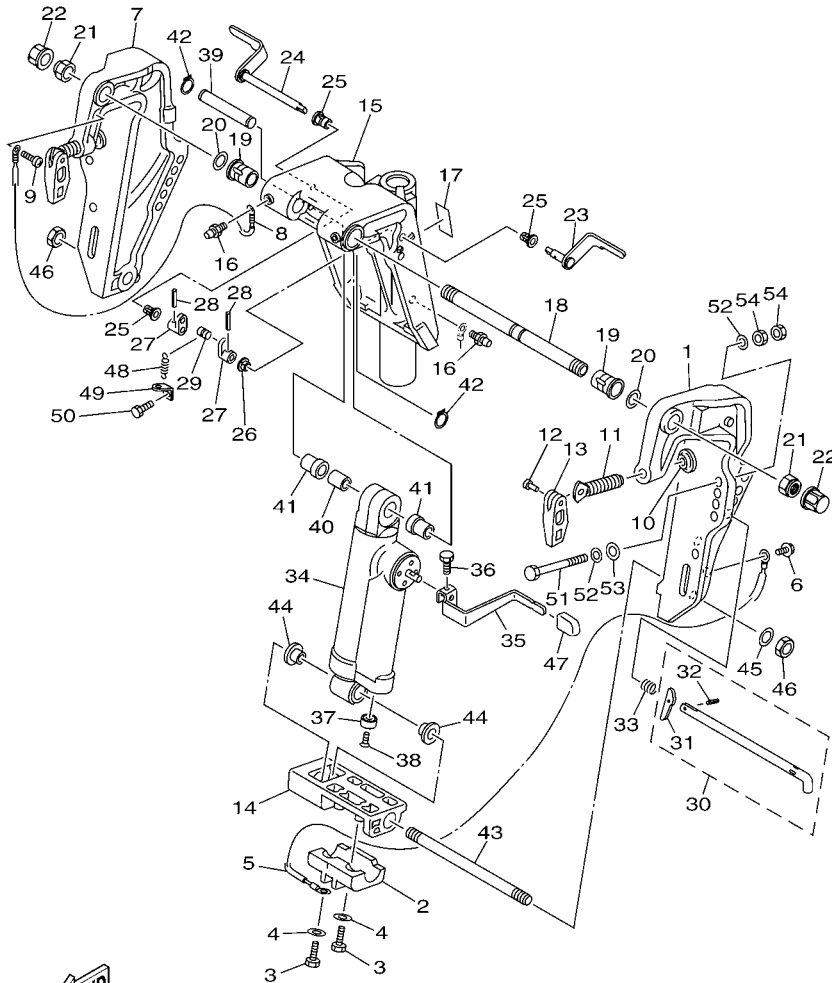
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FIG. 20 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	697-43128-01-4D	SPACER, CLAMP BRACKET ESPACIADOR ABRAZADERA SOPORTE	1			S(17.7") S(17.7")
	688-43128-01-4D	SPACER, CLAMP BRACKET ESPACIADOR ABRAZADERA SOPORTE	1			X(25.5") X(25.5")
2	697-43107-04-4D	SHOCK ABSORBER SUB-ASSY AMORTIGUADOR COMPL	1			S(17.7") S(17.7")
	688-43107-05-4D	SHOCK ABSORBER SUB-ASSY AMORTIGUADOR COMPL	1			X(25.5") X(25.5")
3	688-43631-00	LEVER, TILT PALANCA DE INCLINACION	1			S(17.7") S(17.7")
	688-43631-10	LEVER, TILT PALANCA DE INCLINACION	1			X(25.5") X(25.5")
4	97080-06010	BOLT PERNO	1			
5	688-43124-02	PIN, LOWER SHOCK MOUNT PASADOR DE AMORTIGUADOR INFERI	1			
6	90386-18M21	BUSH BUJE	1			S(17.7") S(17.7")
7	90386-18M63	BUSH BUJE	2			X(25.5") X(25.5")
8	90386-18M35	BUSH BUJE	4			
9	682-43318-01	COVER CUBIERTA	1			X(25.5") X(25.5")
10	688-43186-00	LEVER PALANCA	1			X(25.5") X(25.5")
11	91690-30020	PIN, SPRING PASADOR DE RESORTE	1			X(25.5") X(25.5")
12	6J8-41262-00	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	1			X(25.5") X(25.5")
13	688-43616-00	ROD, TILT LOCK VARILLA SEGURO DE INCLINACION	1			X(25.5") X(25.5")
14	90202-03M51	WASHER, PLATE ARANDELA DE PLANA	1			X(25.5") X(25.5")
15	688-43651-00	LEVER, REVERSE LOCK 1 PALANCA SEGURO DE RESERVA	1			X(25.5") X(25.5")

FOR LONG



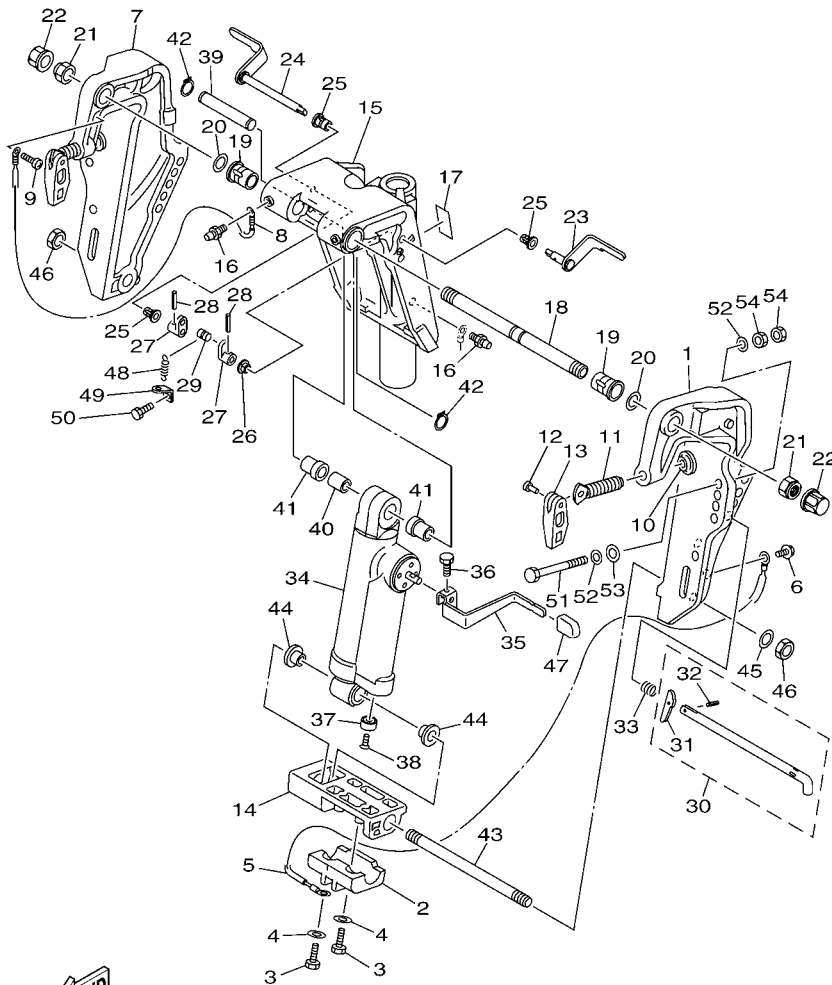
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FIG. 21 BRACKET 3

SOPORTE 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHHD	WD		REMARKS OBSERVACIONES
1	63D-43111-01-4D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1	1	1		
2	63D-45251-01	ANODE CATODE	1	1	1		
3	97095-06025	BOLT PERNO	2	2	2		
4	92995-06600	WASHER ARANDELA	2	2	2		
5	6H1-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1	1		
6	97595-06510	BOLT, WITH WASHER PERNO CON ARANDELA	1	1	1		
7	63D-43112-01-4D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1	1	1		
8	63D-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1	1		
9	97885-06008	SCREW, PAN HEAD TORNILLO A MUESCA	1	1	1		
10	648-43114-01	PAD, TRANSOM CLAMP ARANDELA DE ABRAZADERA	2	2	2		
11	663-43116-01	SCREW, TRANSOM CLAMP TORNILLO DE ABRAZADERA	2	2	2		
12	90243-04007	PIN PASADOR	2	2	2		
13	663-43118-01-4D	HANDLE, TRANSOM CLAMP MANIJA DE LA ABRAZADERA DEL ES	2	2	2		
14	63D-43128-01-4D	SPACER, CLAMP BRACKET ESPACIADOR ABRAZADERA SOPORTE	1	1	1		
15	69D-43311-11-4D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1	1		
16	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	3	3	3		
17	63D-43691-00	INDICATOR, TILT INDICADOR	1	1	1		
18	63D-43131-01	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	1	1		
19	90386-22M15	BUSH BUJE	2	2	2		
20	90201-22M03	WASHER, PLATE ARANDELA PLANA	2	2	2		
21	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2	2		
22	6G5-43145-01	CAP, CLAMP BRACKET TAPA	2	2	2		
23	6H5-43181-03	LEVER, TILT STOP 1 PALANCA TOPE INCLINACION 1	1	1	1		
24	6H5-43185-03	LEVER, TILT STOP 2 PALANCA TOPE INCLINACION 2	1	1	1		
25	90386-10M16	BUSH BUJE	3	3	3		
26	90386-10025	BUSH BUJE	1	1	1		
27	6G5-43148-00	COLLAR, DISTANCE COLLAR	2	2	2		

FOR LONG

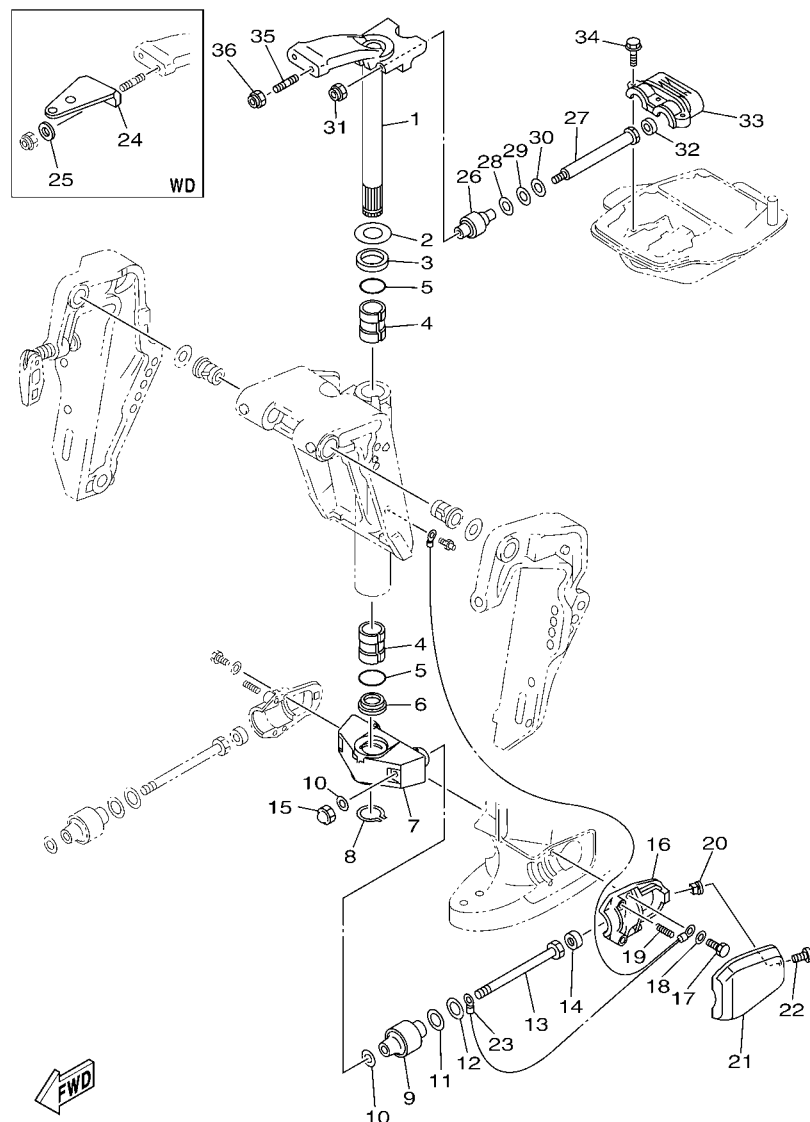


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FIG. 21 BRACKET 3

SOPORTE 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHHD	WD		REMARKS OBSERVACIONES
28	91690-30020	PIN, SPRING PASADOR DE RESORTE	2	2	2		
29	90249-06M19	PIN PASADOR	1	1	1		
30	688-43160-01	TILT ROD ASSY VARILLA DE BASCULACION COMPL.	1	1	1		
31	688-43165-00	.PLATE, TILT LOCK .PLACA DE TOPE, VARILLA SEGURID	1	1	1		
32	91690-30012	.PIN, SPRING .PASADOR DE RESORTE	1	1	1		
33	90502-16M02	SPRING, CONICAL RESORTE CONICO	1	1	1		
34	69D-43107-12-4D	SHOCK ABSORBER SUB-ASSY AMORTIGUADOR COMPL	1	1	1		
35	69D-43631-00	LEVER, TILT PALANCA DE INCLINACION	1	1	1		
36	97095-06010	BOLT PERNO	1	1	1		
37	663-45251-00	ANODE CATODE	1	1	1		
38	98680-06525	SCREW, OVAL HEAD TORNILLO CABEZA OVALADA	1	1	1		
39	69D-43126-00	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERI	1	1	1		
40	90387-16003	COLLAR ESPACIADOR	1	1	1		
41	90387-16004	COLLAR ESPACIADOR	2	2	2		
42	93410-16006	CIRCLIP SEGURO	2	2	2		
43	90116-18M52	BOLT, STUD ESPARRAGO	1	1	1		
44	90386-18M44	BUSH BUJE	2	2	2		
45	92995-18600	WASHER ARANDELA	1	1	1		
46	90170-18M10	NUT TUERCA	2	2	2		
47	682-43318-01	COVER CUBIERTA	1	1	1		
48	90506-14M24	SPRING, TENSION RESORTE DE TENSION	1	1	1		
49	6G5-43144-00	HOOK, SPRING GANCHO	1	1	1		
50	97095-06010	BOLT PERNO	1	1	1		
51	90101-12M65	BOLT TORNILLO	4	4	4		
52	90201-12062	WASHER, PLATE ARANDELA PLANA	8	8	8		
53	90201-12426	WASHER, PLATE ARANDELA PLANA	4	4	4		
54	95380-12600	NUT TUERCA	8	8	8		

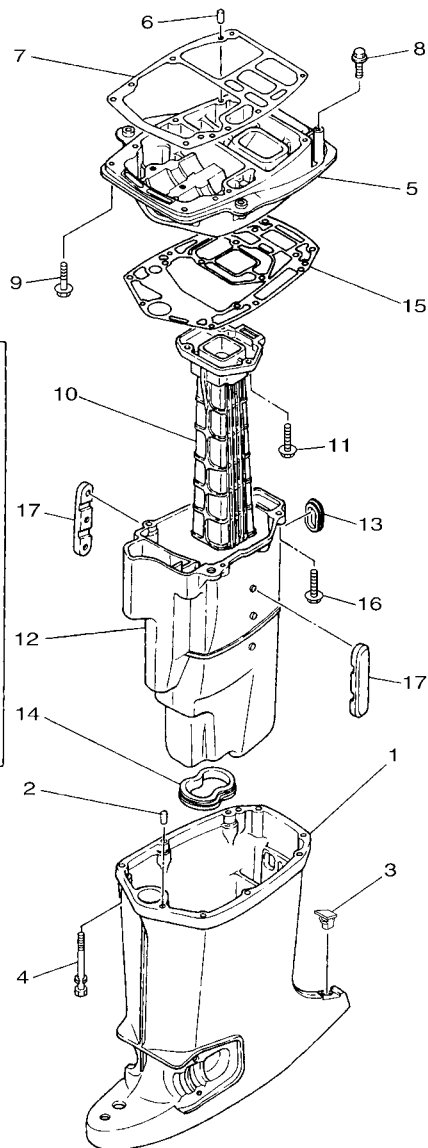
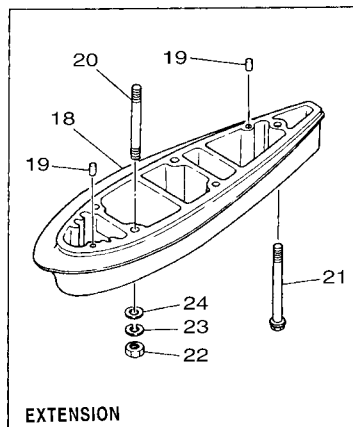


69DE200-N220

FIG. 22 BRACKET 4

SOPORTE 4

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	6H3-42510-03-4D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1			S(17.7") S(17.7")
	69D-42510-11-4D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	1	1	L(22.5"),X(25.5") L(22.5"),X(25.5")
2	90201-30M00	WASHER, PLATE ARANDELA PLANA	1	1	1	
3	90386-30M78	BUSH BUJE	1	1	1	
4	90386-30M77	BUSH BUJE	2	2	2	
5	93210-29M94	O-RING ANILLO O	2	2	2	
6	90386-30M60	BUSH BUJE	1	1	1	
7	6H3-44551-01-4D	HOUSING, LOWER MOUNT RUBBER 1 CAJA AMORTIGUADOR INFERIOR HU	1			S(17.7") S(17.7")
	69D-44551-11-4D	HOUSING, LOWER MOUNT RUBBER 1 CAJA AMORTIGUADOR INFERIOR HU	1	1	1	L(22.5"),X(25.5") L(22.5"),X(25.5")
8	93410-28M06	CIRCLIP SEGURO	1	1	1	
9	687-44555-00	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2	2	S(17.7"),L(22.5") S(17.7"),L(22.5")
	688-44555-00	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2			X(25.5") X(25.5")
10	90201-12M16	WASHER, PLATE ARANDELA PLANA	4	4	4	
11	90202-25M04	WASHER, PLATE ARANDELA DE PLANA	2	2	2	
12	90201-13M19	WASHER, PLATE ARANDELA PLANA	2	2	2	
13	90109-12M21	BOLT PERNO	2	2	2	
14	663-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	2	2	2	
15	95380-12800	NUT, CROWN TUERCA	2	2	2	
16	6H3-44552-03	HOUSING, LOWER MOUNT RUBBER 2 CAJA AMORTIGUADOR INFERIOR HU	2	2	2	
17	97075-08025	BOLT PERNO	4	4	4	
18	92995-08600	WASHER ARANDELA	4	4	4	
19	90501-14M08	SPRING, COMPRESSION RESORTE DE COMPRESION	4	4	4	
20	90179-06066	NUT TUERCA	2	2	2	
21	6H3-44553-01-4D	COVER, LOWER MOUNT CUBIERTA,AMORTIGUADOR INFERIOR	2	2	2	
22	97885-06016	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	
23	697-82127-01	WIRE, LEAD 2 CABLE CONDUCTOR 2	1			S(17.7") S(17.7")
	688-82127-02	WIRE, LEAD 2 CABLE CONDUCTOR 2	1	1	1	L(22.5"),X(25.5") L(22.5"),X(25.5")



69DE300-N160

FIG. 23 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	6H3-45111-01-4D	CASING, UPPER CAJA SUPERIOR	1			S(17.7")
	6H3-45111-12-4D	CASING, UPPER CAJA SUPERIOR	1	1	1	S(17.7")
						L(22.5"),X(25.5")
						L(22.5"),X(25.5")
2	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
3	6C5-45155-00	CAP TAPA	1	1	1	
4	90119-08M81	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	
5	6H3-41137-01-CA	GUIDE, EXHAUST GUIA DE ESCAPE	1	1	1	
6	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
7	6H3-45113-A0	GASKET, UPPER CASING EMPAQUE	1	1	1	
8	97575-08530	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	
9	97575-08535	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	
10	6H2-41131-00-CA	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1	1	
	69D-41131-00-CA	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE		1		FOR YEM
						FOR YEM
11	97575-08530	BOLT, WITH WASHER PERNO CON ARANDELA	3	3	3	
12	6H3-14711-01-CA	MUFFLER 1 SILENCIADOR 1	1			S(17.7")
						S(17.7")
	6H3-14711-11-CA	MUFFLER 1 SILENCIADOR 1	1	1	1	L(22.5"),X(25.5")
						L(22.5"),X(25.5")
	69D-14711-10-CA	MUFFLER 1 SILENCIADOR 1		1		L(22.5")-FOR YEM
						L(22.5")-FOR YEM
13	6H3-45127-00	SEAL SELLO DE GOMA	1	1	1	
14	6H3-45123-00	GASKET, MUFFLER EMPAQUE SILENCIADOR	1	1	1	
15	6H3-45114-A1	GASKET, UPPER CASING EMPAQUE	1	1	1	
16	97575-08530	BOLT, WITH WASHER PERNO CON ARANDELA	4	4	4	
17	6H3-14737-00	DAMPER, MUFFLER AMORTIGUADOR DE SILENCIADOR	2			S(17.7")
						S(17.7")
	6H3-14737-10	DAMPER, MUFFLER AMORTIGUADOR DE SILENCIADOR	2	2	2	L(22.5"),X(25.5")
						L(22.5"),X(25.5")
18	696-45211-01-8D	EXTENSION EXTENSION	1	1	1	S(17.7"),L(22.5")
						S(17.7"),L(22.5")
	688-45211-01-8D	EXTENSION EXTENSION	1			X(25.5")
						X(25.5")
19	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
20	90116-10M31	BOLT, STUD ESPARRAGO	4	4	4	S(17.7"),L(22.5")
						S(17.7"),L(22.5")
	90116-10M05	BOLT, STUD ESPARRAGO	4			X(25.5")
						X(25.5")

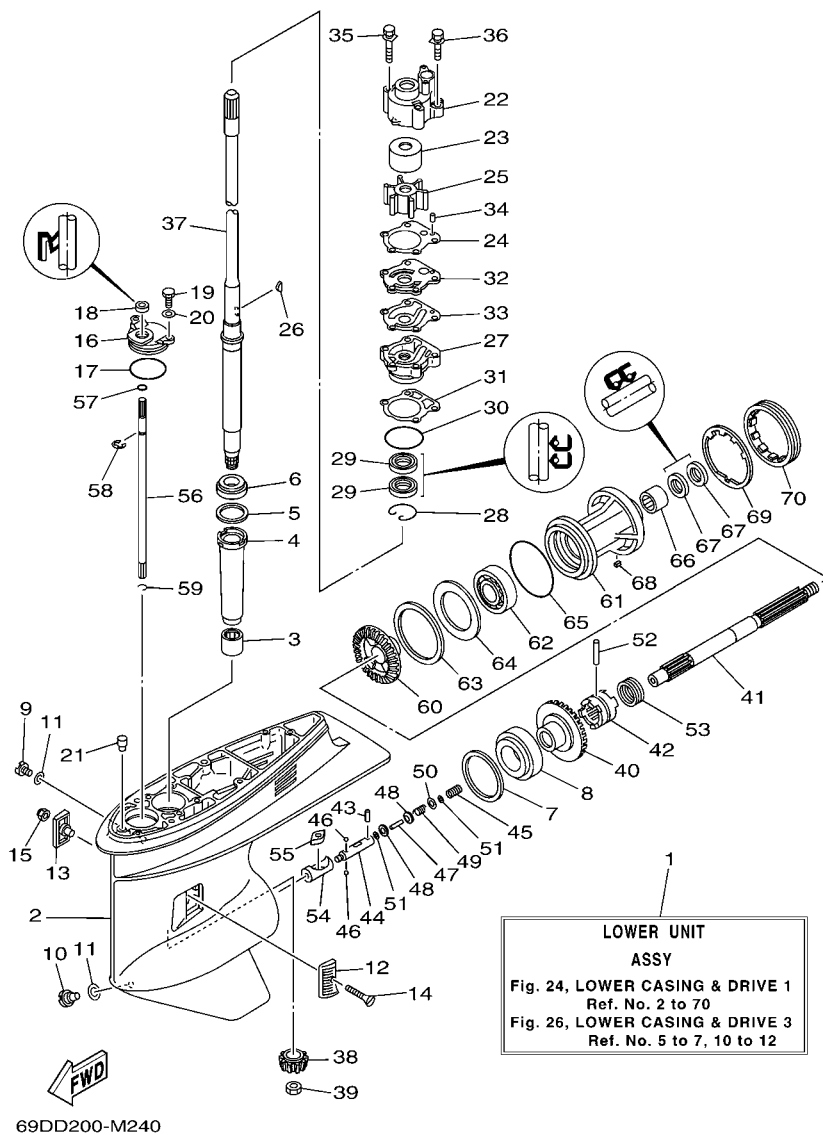


FIG. 24 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	69D-45300-01-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1			S(17.7") S(17.7")
	69D-45300-11-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1	1	L(22.5") L(22.5")
	69D-45300-21-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1			X(25.5") X(25.5")
2	6H1-45301-03-4D	CASING, LOWER FUNDA INFERIOR COMPLETA	1	1	1	
3	93315-325V1	BEARING COJINETE DE RODILLOS	1	1	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	1	1	
5	688-45587-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	UR
	688-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	UR
	688-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	UR
	688-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	UR
	688-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	UR
	688-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	UR
	688-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	UR
6	93332-000U3	BEARING COJINETE	1	1	1	
7	688-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	UR
	688-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	UR
	688-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	UR
	688-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	UR
	688-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	UR
	688-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	UR
	688-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	UR
8	93332-000W7	BEARING COJINETE	1	1	1	
9	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1	
10	688-45341-10	PLUG, DRAIN TAPON, DREN	1	1	1	
11	90430-08020	GASKET JUNTA	2	2	2	
12	6H1-45214-00	COVER, WATER INLET 1 CUBIERTA ENTRADA AGUA 1	1	1	1	
13	6H1-45215-00	COVER, WATER INLET 2 CUBIERTA ENTRADA AGUA 2	1	1	1	

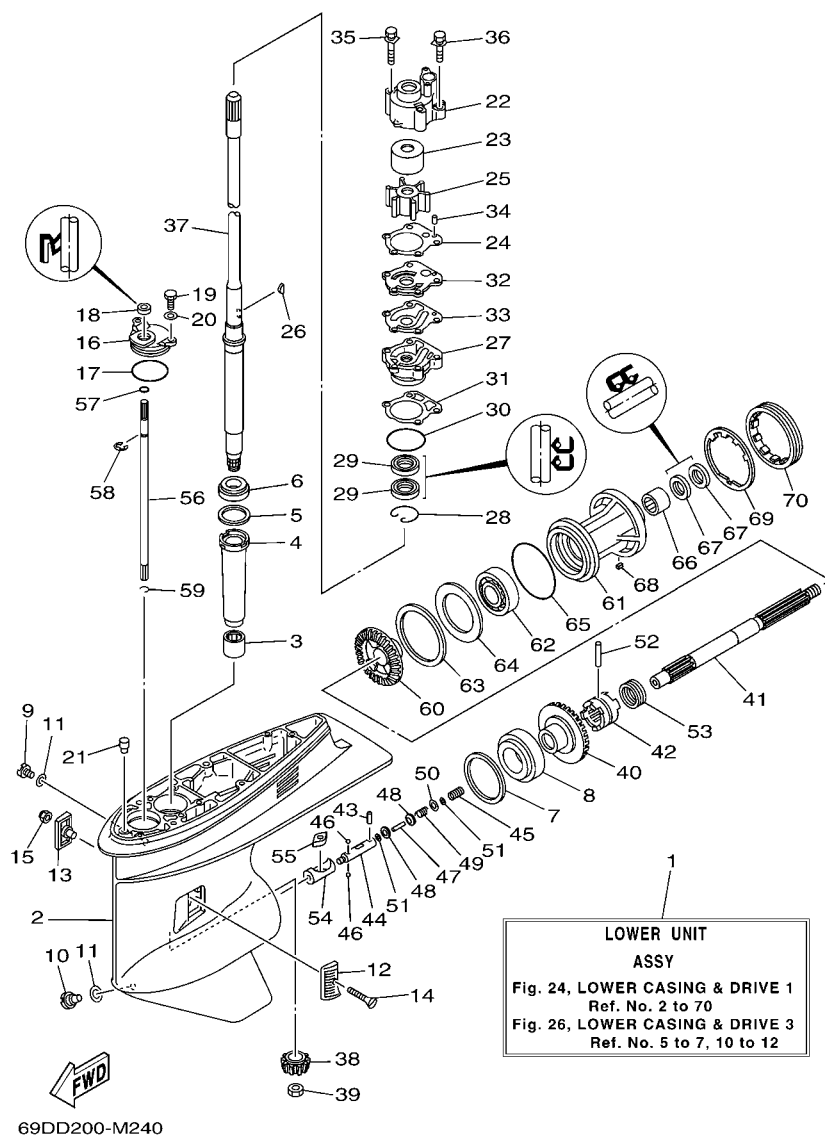


FIG. 24 LOWER CASING & DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
14	90151-05M00	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1	1	
15	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1	1	1	
16	688-45321-00	PLATE PLACA	1	1	1	
17	93210-49046	O-RING ANILLO O	1	1	1	
18	93106-09014	OIL SEAL SELLO ACEITE	1	1	1	
19	97095-06016	BOLT PERNO	2	2	2	
20	92995-06600	WASHER ARANDELA	2	2	2	
21	6J8-45378-00	NIPPLE, HOSE (PLUG) NIPLE MANGUERA (TAPON)	1	1	1	
22	688-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1	
23	69D-44322-00	INSERT, CARTRIDGE CARTUCHO	1	1	1	
24	688-44315-A0	GASKET, WATER PUMP EMPAQUE	1	1	1	
25	688-44352-03	IMPELLER IMPULSOR	1	1	1	
26	90280-04M04	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	
27	6D8-44341-01-CA	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1	
28	93450-44166	CIRCLIP SEGURO	1	1	1	
29	93101-25M03	OIL SEAL SELLO ACEITE	2	2	2	
30	93210-46044	O-RING ANILLO O	1	1	1	
31	688-44316-A0	GASKET, WATER PUMP EMPAQUE	1	1	1	
32	688-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1	1	
33	688-44324-A0	GASKET, CARTRIDGE EMPAQUE	1	1	1	
34	93604-10M03	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
35	90119-08M16	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
36	90119-08M13	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
37	69D-45501-00	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1			S(17.7") S(17.7")
	69D-45501-10	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1	1	L(22.5") L(22.5")
	69D-45501-20	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1			X(25.5") X(25.5")
38	6K5-45551-00	PINION (12T) PINON (12T)	1	1	1	

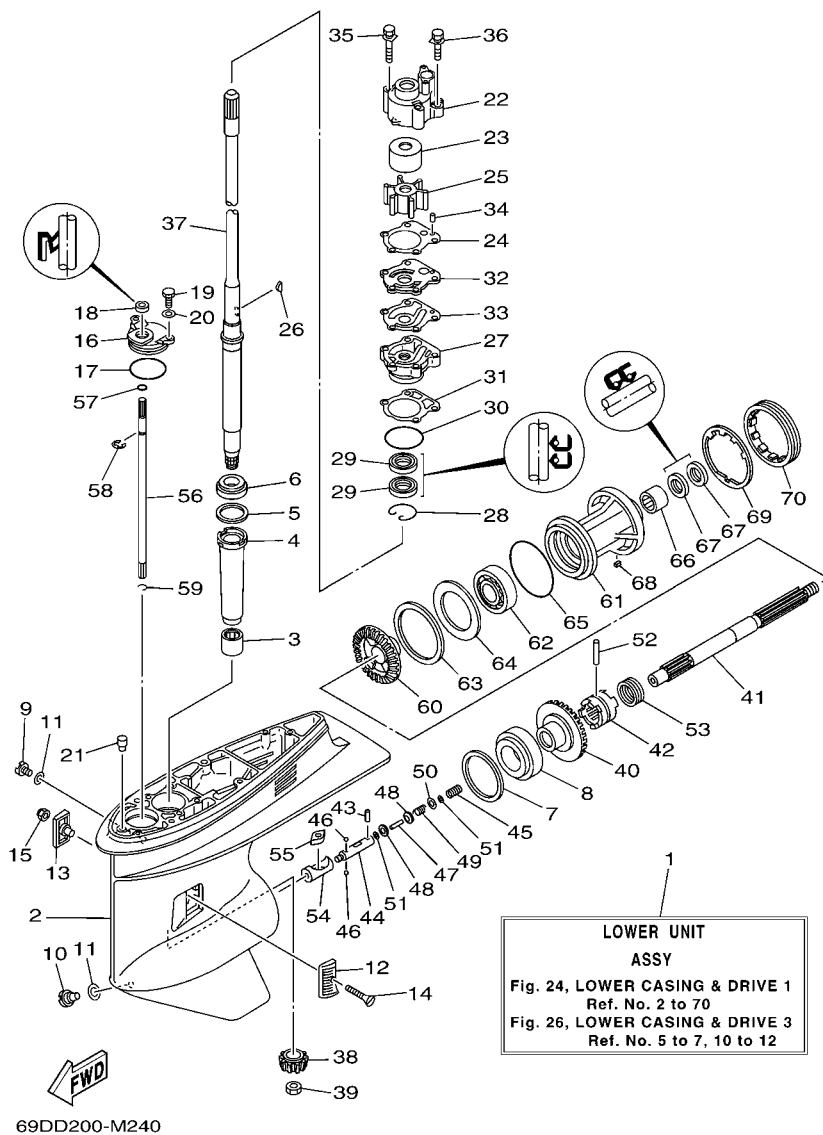


FIG. 24 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
39	90170-16M01	NUT TUERCA	1	1	1	
40	6K5-45560-00	GEAR 1 (28T) ENGRANAJE 1 (28T)	1	1	1	
41	6H1-45611-01	SHAFT, PROPELLER EJE PROPUSOR	1	1	1	
42	6H1-45631-01	CLUTCH, DOG EMBRAGUE DE GARRA	1	1	1	
43	93603-12M11	PIN, DOWEL PASADOR DE CLAVIJA	1	1	1	
44	6H1-45634-02	SLIDE, SHIFT DESILIZADOR, CAMBIO	1	1	1	
45	90501-16M65	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
46	93503-16003	BALL ESFERA	2	2	2	
47	6H1-45668-00	SHAFT, FREE 1 EJE 1	1	1	1	
48	6H1-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	2	2	2	
49	90501-12M48	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
50	90201-03313	WASHER, PLATE ARANDELA PLANA	1	1	1	
51	90183-02M03	NUT, SPRING TUERCA DE RESORTE	2	2	2	
52	90250-07M02	PIN, STRAIGHT PASADOR CILINDRICO	1	1	1	
53	688-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1	1	1	
54	6H1-45641-01	SHIFTER CAMBIO	1	1	1	
55	6H1-44151-00	CAM, SHIFT LEVA DE CAMBIO	1	1	1	
56	6H1-44144-00	ROD, SHIFT VARILLA DE CAMBIO	1	1	1	
57	93210-07003	O-RING ANILLO O	1	1	1	
58	99001-08600	CIRCLIP PRESILLA REDONDA	1	1	1	
59	93450-07M00	CIRCLIP SEGURO	1	1	1	
60	6H3-45571-00	GEAR (28T) ENGRANAJE (28T)	1	1	1	
61	688-45331-00-CA	HOUSING, BEARING CAJA DE COJINETE	1	1	1	
62	93306-207U0	BEARING COJINETE	1	1	1	
63	688-45577-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	UR
688-45577-10	SHIM (T:0.12MM) LAINA (:0.12MM)		1	1	1	UR
688-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)		1	1	1	UR

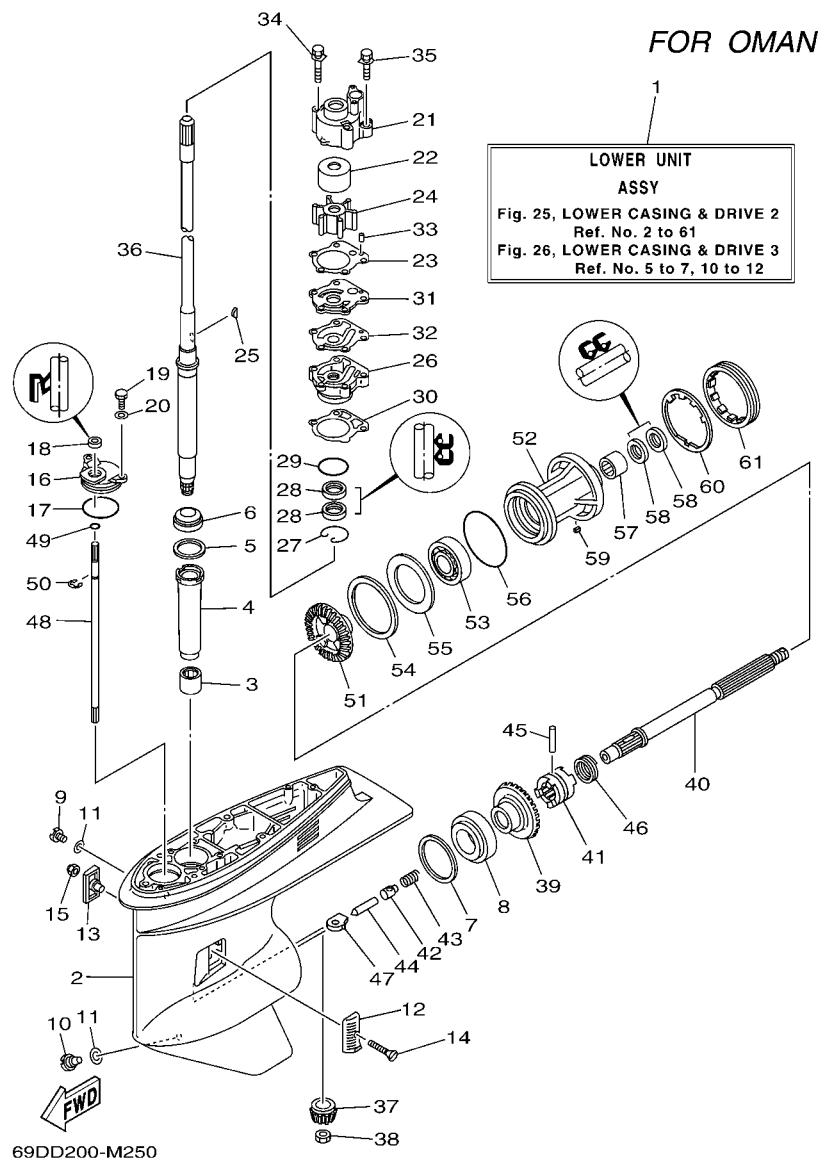


FIG. 25 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHHD	WD	REMARKS OBSERVACIONES
1	69D-45300-41-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1		L(22.5") L(22.5")
2	688-45311-06-4D	CASING, LOWER FUNDA INFERIOR	1	1		
3	93315-325V1	BEARING COJINETE DE RODILLOS	1	1		
4	688-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	1		
5	688-45587-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1		UR UR
6	688-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1		UR UR
7	688-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1		UR UR
8	688-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1		UR UR
9	688-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1		UR UR
10	688-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1		UR UR
11	688-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1		UR UR
12	93332-000U3	BEARING COJINETE	1	1		
13	688-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1		UR UR
14	688-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1		UR UR
15	688-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1		UR UR
16	688-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1		UR UR
17	688-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1		UR UR
18	688-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1		UR UR
19	688-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1		UR UR
20	93332-000W7	BEARING COJINETE	1	1		
21	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1		
22	688-45341-10	PLUG, DRAIN TAPON, DREN	1	1		
23	90430-08020	GASKET JUNTA	2	2		
24	6H1-45214-00	COVER, WATER INLET 1 CUBIERTA ENTRADA AGUA 1	1	1		
25	6H1-45215-00	COVER, WATER INLET 2 CUBIERTA ENTRADA AGUA 2	1	1		
26	90151-05M00	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1		
27	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1	1		

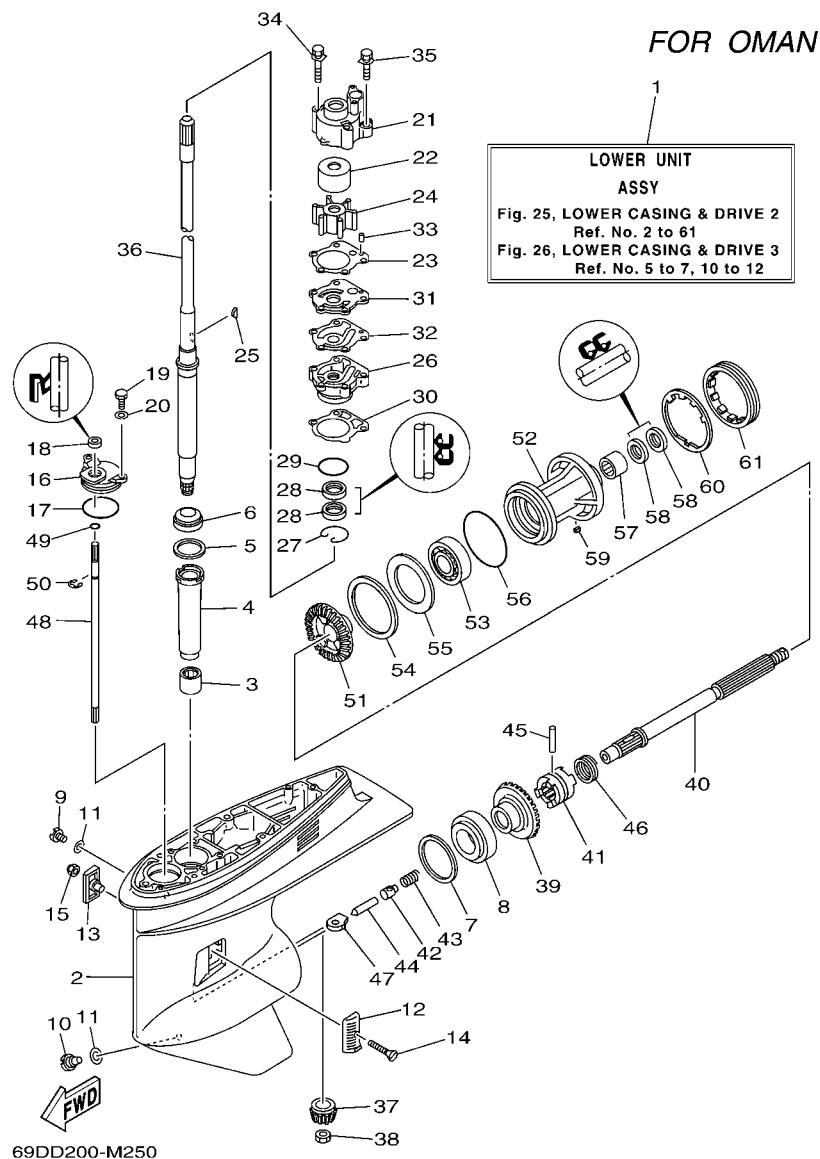


FIG. 25 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
16	688-45321-00	PLATE PLACA	1	1		
17	93210-49046	O-RING ANILLO O	1	1		
18	93106-09014	OIL SEAL SELLO ACEITE	1	1		
19	97095-06016	BOLT PERNO	2	2		
20	92995-06600	WASHER ARANDELA	2	2		
21	688-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1		
22	69D-44322-00	INSERT, CARTRIDGE CARTUCHO	1	1		
23	688-44315-A0	GASKET, WATER PUMP EMPAQUE	1	1		
24	688-44352-03	IMPELLER IMPULSOR	1	1		
25	90280-04M04	KEY, WOODRUFF CUNA WOODRUFF	1	1		
26	6D8-44341-01-CA	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1		
27	93450-44166	CIRCLIP SEGURO	1	1		
28	93101-25M03	OIL SEAL SELLO ACEITE	2	2		
29	93210-46044	O-RING ANILLO O	1	1		
30	688-44316-A0	GASKET, WATER PUMP EMPAQUE	1	1		
31	688-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1		
32	688-44324-A0	GASKET, CARTRIDGE EMPAQUE	1	1		
33	93604-10M03	PIN, DOWEL PASADOR DE CLAVIJA	2	2		
34	90119-08M16	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2		
35	90119-08M13	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2		
36	69D-45501-10	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1		L(22.5") L(22.5")
37	6K5-45551-00	PINION (12T) PINON (12T)	1	1		
38	90170-16M01	NUT TUERCA	1	1		
39	6K5-45560-00	GEAR 1 (28T) ENGRANAJE 1 (28T)	1	1		
40	688-45611-00	SHAFT, PROPELLER EJE PROPUSOR	1	1		
41	688-45631-01	CLUTCH, DOG EMBRAGUE DE GARRA	1	1		
42	688-45634-00	SLIDE, SHIFT DESLIZADOR, CAMBIO	1	1		

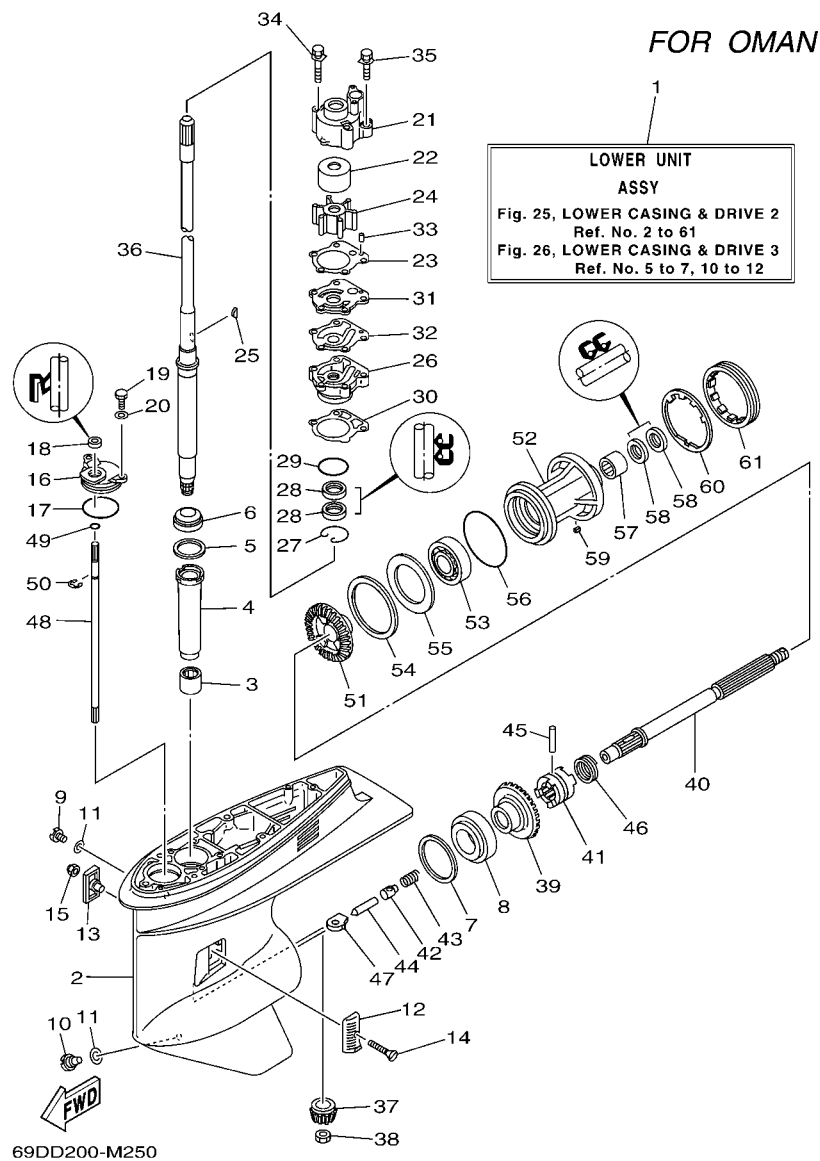
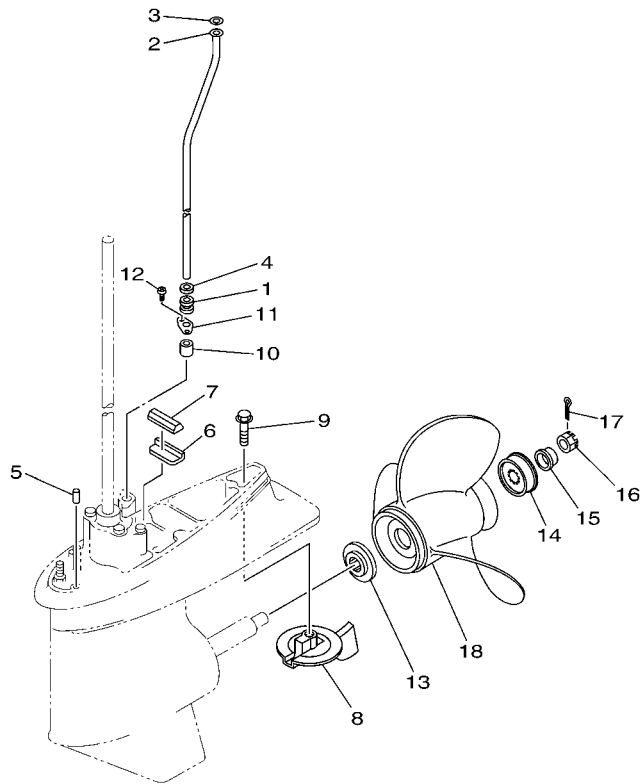


FIG. 25 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
43	90501-16233	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1		
44	688-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	1	1		
45	90250-07M02	PIN, STRAIGHT PASADOR CILINDRICO	1	1		
46	688-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1	1		
47	663-44151-00	CAM, SHIFT LEVA DE CAMBIO	1	1		
48	6K5-44144-00	ROD, SHIFT VARILLA DE CAMBIO	1	1		
49	93210-07003	O-RING ANILLO O	1	1		
50	99001-08600	CIRCLIP PRESILLA REDONDA	1	1		
51	6K5-45571-00	GEAR 2 (28T) ENGRANAJE 2 (28T)	1	1		
52	688-45331-00-CA	HOUSING, BEARING CAJA DE COJINETE	1	1		
53	93306-207U0	BEARING COJINETE	1	1		
54	688-45577-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1		UR
	688-45577-10	SHIM (T:0.12MM) LAINA (:0.12MM)	1	1		UR
	688-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1		UR
	688-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1		UR
	688-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1		UR
	688-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1		UR
	688-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1		UR
55	688-45576-00	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2	1	1		
56	93210-85M97	O-RING ANILLO O	1	1		
57	93317-325U0	BEARING COJINETE	1	1		
58	93101-25M03	OIL SEAL SELLO ACEITE	2	2		
59	90282-04010	KEY, STRAIGHT CHAVETA, RECTA	1	1		
60	688-45383-02	WASHER, CLAW ARANDELA DE UNA	1	1		
61	688-45384-02	NUT TUERCA	1	1		



69DD700-M180

FIG. 26 LOWER CASING & DRIVE 3 IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	663-44367-00	DAMPER, WATER SEAL 3 GOMA DEL SELLO DE AGUA 3	1	1	1	
2	69D-44361-00	TUBE, WATER 1 TUBO DE AGUA 1	1			S(17.7") S(17.7")
	69D-44361-10	TUBE, WATER 1 TUBO DE AGUA 1	1	1	1	L(22.5") L(22.5")
	69D-44361-20	TUBE, WATER 1 TUBO DE AGUA 1	1			X(25.5") X(25.5")
3	90202-12060	WASHER, PLATE ARANDELA DE PLANA	1	1	1	
4	90430-12072	GASKET JUNTA	1	1	1	
5	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
6	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	1	1	
7	688-45375-00	DAMPER, SEAL GOMA DE SELLO	1	1	1	
8	67F-45371-00	TAB-TRIM QUILLA ESTABILIZADOR	1	1	1	
9	90105-10M67	BOLT, FLANGE TORNILLO	1	1	1	
10	663-44366-00	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1	1	
11	90480-19M06	GROMMET TAPON	1	1	1	
12	90160-04006	SCREW, ROUND TAPPING TORNILLO REDONDO ROSCA HEMBRA	2	2	2	
13	688-45987-01	SPACER 1 ESPACIADOR 1	1	1	1	
14	67F-45997-00	SPACER 2 ESPACIADOR 2	1	1	1	
15	90389-25M00	BUSH BUJE	1	1	1	
16	90171-16011	NUT, CASTLE TUERCA ENTALLADA	1	1	1	
17	91490-30025	PIN. COTTER CHAVETA	1	1	1	
18	6E5-45941-00	PROPELLER (3X13"X19"-K) PROPELA (3X13"X19"-K)	1	1	1	UR UR
	6E5-45943-00	PROPELLER (3X12-5/8"X21"-K) PROPELA (3X12-5/8"X21"-K)	1	1	1	UR UR
	6E5-45945-01	PROPELLER (3X13-1/4"X17"-K) PROPELA (3X13-1/4"X17"-K)	1	1	1	UR UR
	6E5-45947-00	PROPELLER (3X13-1/2"X15"-K) PROPELA (3X13-1/2"X15"-K)	1	1	1	UR UR
	6E5-45949-00	PROPELLER (3X13-5/8"X13"-K) PROPELA (3X13-5/8"X13"-K)	1	1	1	UR UR
	6E5-45952-00	PROPELLER (3X13"X23"-K) PROPELA (3X13"X23"-K)	1	1	1	UR UR
	6E5-45954-00	PROPELLER (3X14"X11"-K) PROPELA (3X14"X11"-K)	1	1	1	UR UR
	6E5-45956-00	PROPELLER (3X13"X25"-K) PROPELA (3X13"X25"-K)	1	1	1	UR UR



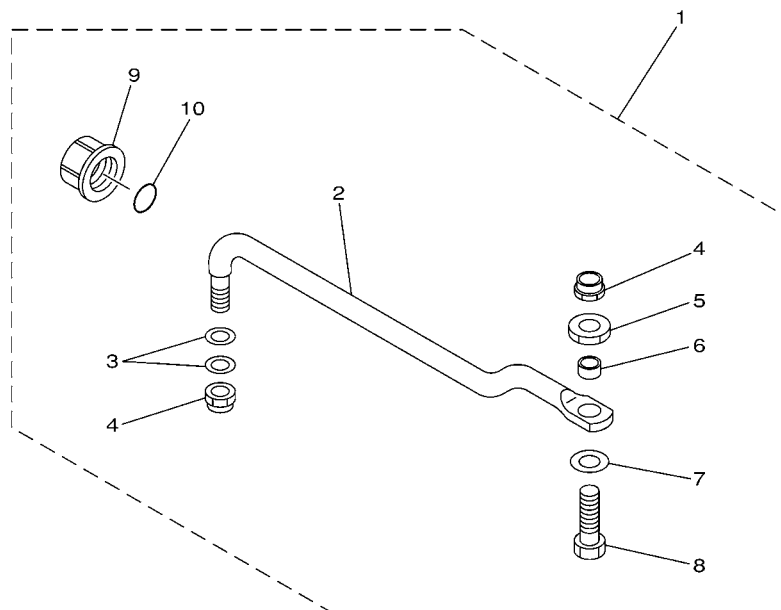


FIG. 29 STEERING GUIDE

DIRECCIONGUIAR

[illegible]



67TV280-N240

FIG. 30 REMOTE CONTROL BOX

CONTROL REMOTO COMPLETO

[illegible]

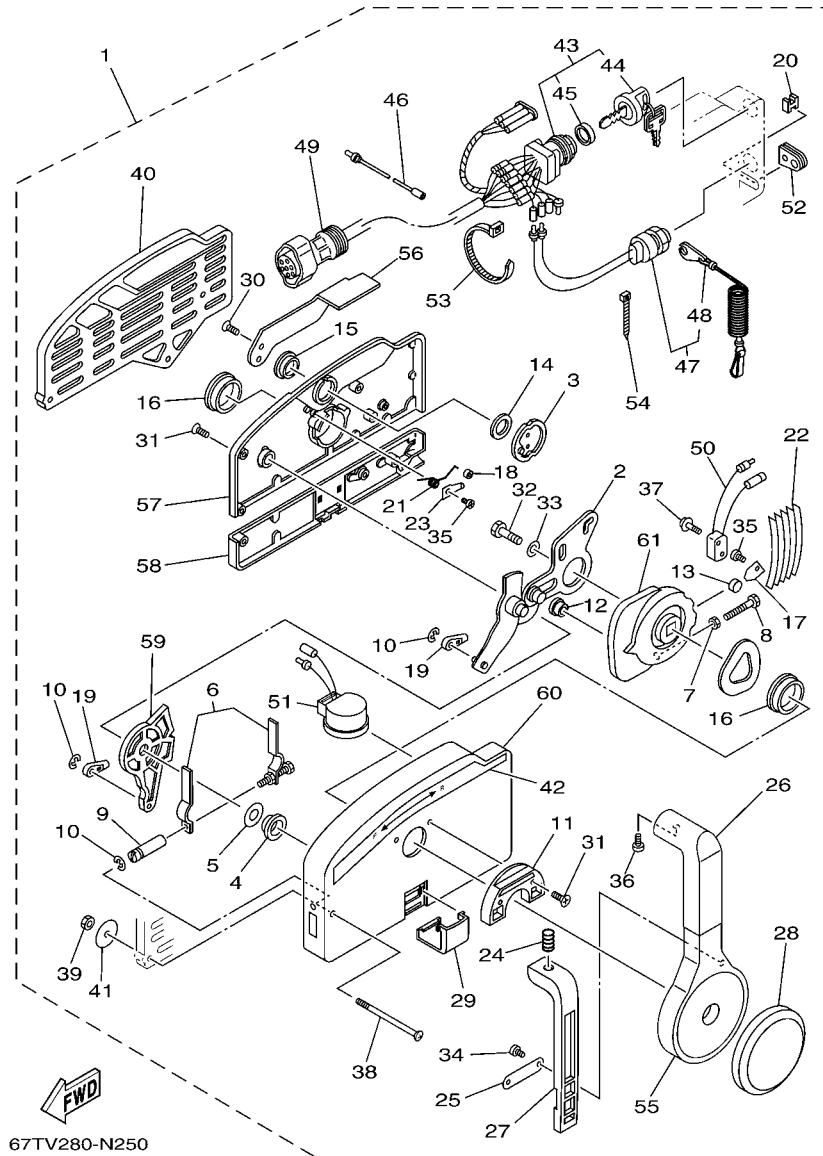


FIG. 31 REMOTE CONTROL ASSY CONTROL REMOTO COMPL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
1	703-48230-1A	REMOTE CONTROL ASSY (7P) CONTROL REMOTO COMPL. (7P)			1	AP WITHOUT PT/T SW. AP WITHOUT PT/T SW.
2	703-48261-11	.ARM, THROTTLE .BRAZO ACELERADOR			1	
3	703-48153-00	.SHAFT, FREE ACCEL. .EJE			1	
4	703-48235-00	.BUSHING .BUJE			1	
5	703-48268-00	.SPACER .ESPACIADOR 3			1	
6	703-48264-00	.FRICTION, THROTTLE .FRICCION DE ACELERADOR			1	
7	95380-05600	.NUT .TUERCA			1	
8	97380-05025	.BOLT .TORNILLO HEXAGONAL			1	
9	703-48265-00	.SHAFT, FRICTION .EJE FRICCION			1	
10	93430-06024	.CIRCLIP .SEGURO			3	
11	703-48245-00	.PLATE, LOCK .PLACA CERRADURA			1	
12	703-48252-00	.ROLLER, CAM .RODILLO LEVA			1	
13	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE			1	
14	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3			1	
15	703-48243-00	.BUSHING .BUJE 3			1	
16	703-48236-00	.BUSHING 1 .BUJE			2	
17	703-48189-00	.RETAINER .RETENEDOR			1	
18	703-48234-00	.ROLLER, DETENT .RODILLO			1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO			2	
20	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE			1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE			1	
22	703-48238-00	.SPRING, DETENT .RESORTE			5	
23	703-48246-00	.SPACER .ESPACIADOR			1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO			1	
25	703-48226-00	.PLATE, STOPPER .PLACA RETEN			1	
26	703-48222-10	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL			1	SINGLE SINGLE
27	703-48223-00	.LOCK, NEUTRAL .CERRADURA NEUTRO			1	

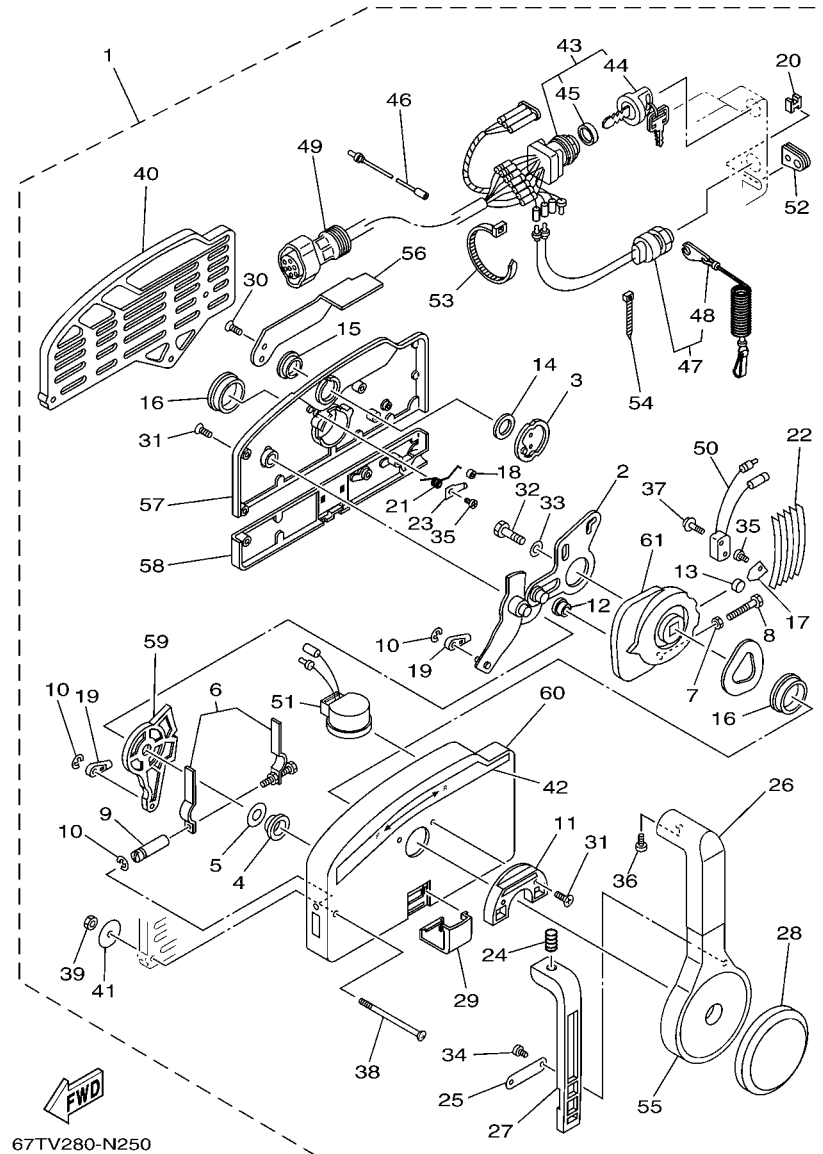


FIG. 31 REMOTE CONTROL ASSY CONTROL REMOTO COMPL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHD	WD	REMARKS OBSERVACIONES
28	703-48225-00	.COVER .CUBIERTA			1	
29	703-48219-00	.COVER, LEAD .CUBIERTA			1	
30	703-48281-00	.SCREW .TORNILLO 1			2	
31	703-44189-00	.SCREW .TORNILLO			7	
32	97380-08030	.BOLT .TORNILLO HEXAGONAL			1	
33	92990-08600	.WASHER, PLATE .ARANDELA PLANA			1	
34	98580-04010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA			2	
35	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA			2	
36	98580-05010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA			1	
37	703-48129-00	.SCREW 3 .TORNILLO 3			2	
38	703-44189-10	.SCREW .TORNILLO			3	
39	95380-06600	.NUT, HEXAGON .TUERCA			3	
40	703-48293-10	.SPACER, REMOTE CONTROL .ESPACIADOR			1	SINGLE SINGLE
41	701-48287-00	.WASHER .ARANDELA			3	
42	703-48215-00	.GRAPHIC .CALCOMANIA 1			1	
43	703-82510-34	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION			1	
44	703-82577-00	.CAP, KEY .TAPA			1	
45	6K1-82532-00	.CAP .TAPA			1	
46	703-82531-00	.WIRE, LEAD (L70) .CABLE CONDUCTOR (L70)			1	
47	688-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL			1	
48	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA			1	
49	688-82586-21	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, ARNES DE CABLES (4.			1	(7P) (7P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL			1	
51	703-83383-11	.BUZZER .ZUMBADOR			1	
52	703-48284-00	.GROMMET .TAPON			1	
53	703-82591-00	.BAND .BANDA			1	
54	703-82592-00	.BAND .BANDA			1	

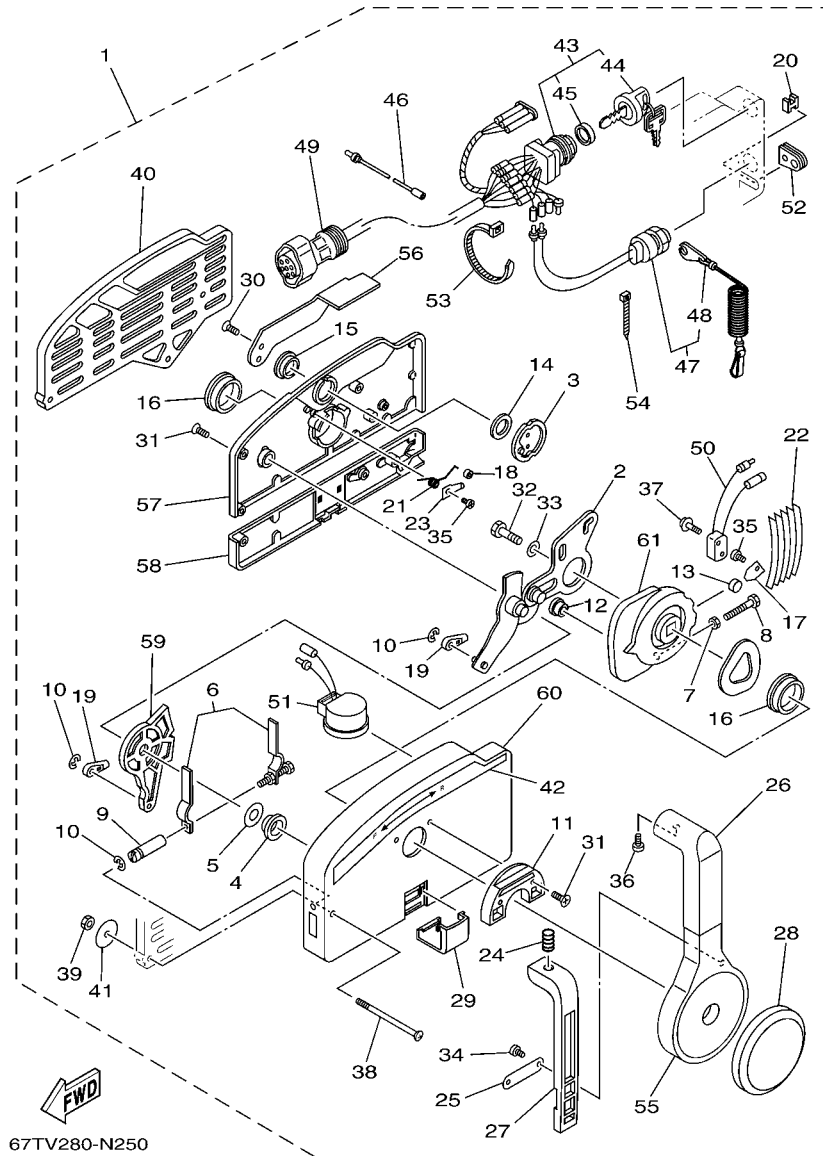


FIG. 31 REMOTE CONTROL ASSY

CONTROL REMOTO COMPL

[illegible]

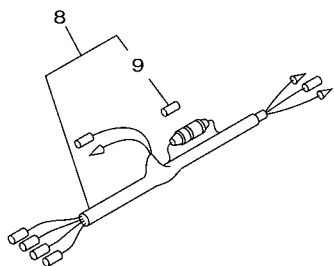


FIG. 32 METER

MEDIDOR

[illegible]

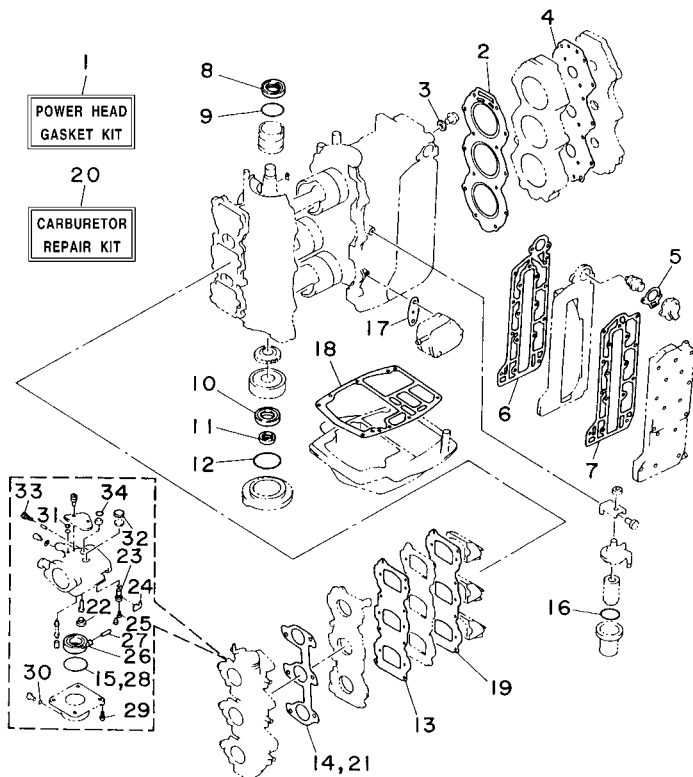
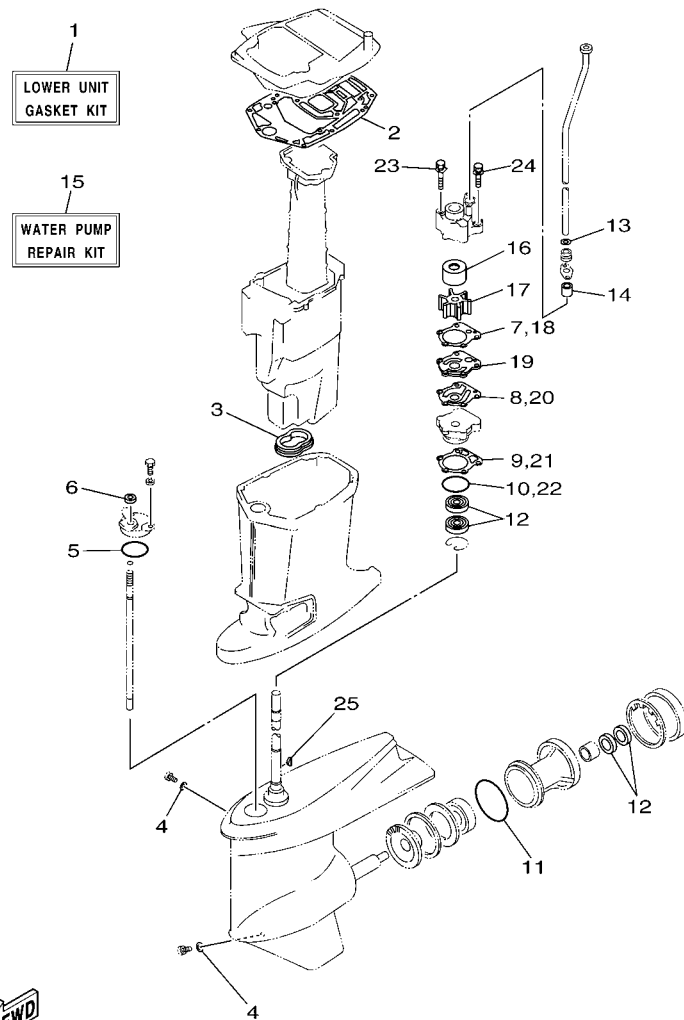


FIG. 33 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WHHD	WD	REMARKS OBSERVACIONES
1	69D-W0001-00	POWER HEAD GASKET KIT JUEGO DE EMPAQUE DE MOTOR	1	1	1	
2	6H3-11181-A2	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	1	1	1	
3	90430-14115	.GASKET .JUNTA	1	1	1	
4	6H3-11193-A1	.GASKET, HEAD COVER 1 .EMPAQUE	1	1	1	
5	6H3-12414-A1	.GASKET, COVER .EMPAQUE	1	1	1	
6	6H3-41112-A0	.GASKET, EXHAUST INNER COVER .EMPAQUE	1	1	1	
7	6H3-41114-A0	.GASKET, EXHAUST OUTER COVER .EMPAQUE	1	1	1	
8	93102-36M24	.OIL SEAL .SELLO ACEITE	1	1	1	
9	93210-46M16	.O-RING .ANILLO O	1	1	1	
10	93102-30009	.OIL SEAL .SELLO ACEITE	1	1	1	
11	93106-18001	.OIL SEAL .SELLO ACEITE	1	1	1	
12	93210-65M50	.O-RING .ANILLO O	1	1	1	
13	6H3-13621-A1	.GASKET, VALVE SEAT .JUNTA, DE VALV.DE EMPAQUE	1	1	1	
14	6H3-14198-A1	.GASKET .EMPAQUE	1	1	1	
15	6G1-14984-00	.O-RING .EMPAQUE CAMARA DE BOIA	3	3	3	
16	61A-24564-00	.O-RING .ANILLO O	1	1	1	
17	650-24431-A0	.GASKET, FUEL PUMP 1 .EMPAQUE BOMBA COMBUST 1	1	1	1	
18	6H3-45113-A0	.GASKET, UPPER CASING .EMPAQUE	1	1	1	
19	6H3-13622-A1	.GASKET, VALVE SEAT .EMPAQUE DE ASIENTO VALVULA	1	1	1	
20	6H3-W0093-02	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1	1	1	
21	6H3-14198-A1	.GASKET .EMPAQUE	1	1	1	
22	676-14966-00	.CAP .TAPA	3	3	3	
23	6H3-14590-01	.NEEDLE VALVE ASSY .VALVULA DE AGUJA COMPLETA	3	3	3	
24	663-14159-00	.CLIP .PRESILLA	3	3	3	
25	676-14186-00	.PIN, FLOAT .PASADOR DE LA BOYA	3	3	3	
26	6G1-14985-00	.FLOAT .BOIA	3	3	3	
27	688-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	3	3	3	



69D9700-J200

FIG. 34 REPAIR KIT 2

ESTUCHE REPARACION 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MHD	WH	WD		REMARKS OBSERVACIONES
1	69D-W0001-20	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	1	1		
2	6H3-45114-A1	.GASKET, UPPER CASING .EMPAQUE	1	1	1		
3	6H3-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	1	1		
4	90430-08020	.GASKET .JUNTA	2	2	2		
5	93210-49046	.O-RING .ANILLO O	1	1	1		
6	93106-09014	.OIL SEAL .SELLO ACEITE	1	1	1		
7	688-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1		
8	688-44324-A0	.GASKET, CARTRIDGE .EMPAQUE	1	1	1		
9	688-44316-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1		
10	93210-46044	.O-RING .ANILLO O	1	1	1		
11	93210-85M97	.O-RING .ANILLO O	1	1	1		
12	93101-25M03	.OIL SEAL .SELLO ACEITE	4	4	4		
13	90430-12072	.GASKET .JUNTA	1	1	1		
14	663-44366-00	.DAMPER, WATER SEAL 2 .GOMA DEL SELLO DE AGUA 2	1	1	1		
15	69D-W0078-00	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1		
16	69D-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1	1	1		
17	688-44352-03	.IMPELLER .IMPULSOR	1	1	1		
18	688-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1		
19	688-44323-40	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1	1		
20	688-44324-A0	.GASKET, CARTRIDGE .EMPAQUE	1	1	1		
21	688-44316-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1		
22	93210-46044	.O-RING .ANILLO O	1	1	1		
23	90119-08M16	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	2	2	2		
24	90119-08M13	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	2	2	2		
25	90280-04M04	.KEY, WOODRUFF .CUNA WOODRUFF	1	1	1		

NUMERICAL INDEX
INDICE NUMERICO

PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.
6H3-11111-01-1S	3 - 24	6H3-13622-A1	33 - 19	676-14966-00	33 - 22	6Y1-24268-00	27 - 6	6H3-41112-A0	33 - 6	69D-42610-10	2 - 1
6K5-11119-01	3 - 20	6H3-13624-00	5 - 6	6H2-14980-00	6 - 15		28 - 6	6H3-41113-02-1S	3 - 38	69D-42610-20	2 - 1
6H3-11181-A2	3 - 25	6H3-13641-04	5 - 4	6G1-14984-00	6 - 14	6G1-24304-02	7 - 1	6H3-41114-A0	3 - 39	6H3-42613-01-4D	2 - 11
	33 - 2	663-14126-00	6 - 19		33 - 15	6G1-24305-05	27 - 13		33 - 7	6H3-42615-00	2 - 14
6H3-11191-00-1S	3 - 26		33 - 31		33 - 28		28 - 13	69D-41131-00-CA	23 - 10	69D-42616-00	2 - 16
6H3-11193-A1	3 - 27	688-14126-00	6 - 21	6G1-14985-00	6 - 12	6Y1-24305-06	27 - 15	6H2-41131-00-CA	23 - 10	6K5-4261A-00	2 - 2
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6K5-11402-00	4 - 15	6K5-14301-10	6 - 1	696-15716-00	8 - 13	6Y1-24329-00	27 - 5	6J8-41262-00	20 - 12	6H2-42678-10	2 - 19
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