



PARTS CATALOGUE CATALOGO DE REPUESTOS

(E)40XMH'14 (66TV)

E40XWH'14 (66TW)

(E)40XW'14 (66TW)

(E)40XWT'14 (66TW)

NEWS NO.	DATE	COMMENT
PE0-OM-140028	Oct.,14,2014	MOD:(E)40X FIG.3,5,6,15,19,25,32 LIST/ILLUSTRATION REVISION

(E)40XMH/E40XWH
(E)40XW/(E)40XWT
PARTS CATALOGUE
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(E)40XMH/E40XWH
(E)40XW/(E)40XWT
CATALOGO DE REPUESTOS
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

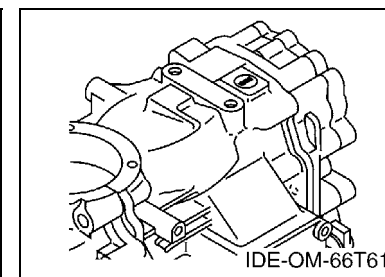
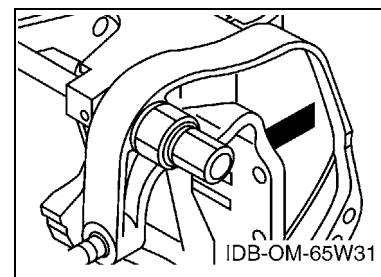
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
(E)40X	66TK-1168221		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	MH	40XMH,E40XMH
2	WH	E40XWH
3	W	40XW,E40XW
4	WT	40XWT,E40XWT

PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

- Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2F5-83310-60	ENSAMBLAJE DE LA LUZ	2
115-83311-60	.BOMBILLA (6V-18W)	1

4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

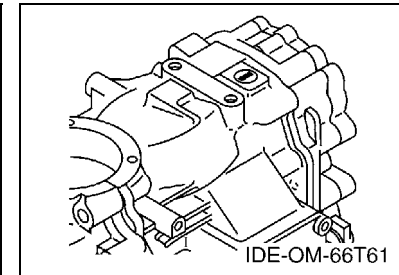
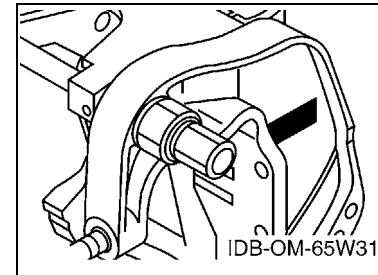
CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2N4-24110-00-X5	COMP. DEL TANQUE	2 MXR
3J1-24240-10	.GRAFICO, DEL TANQUE	1 PARA MXR

- Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

- EL asterisco (*) antes del número de referencia indica los elementos modificados después de la primera edición.

7. Números de serie

N° de Serie del motor



8. Números de serie del motor

Modelo	N° de serie	Modelo	N° de serie
(E)40X	66TK-1168221		

9. Códigos de color aplicables

Abreviatura	Nombre de color	Código de color
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informacion para la columna de cantidades

Columna N°	Nombre de la columna de cantidades	Modelo aplicable
1	MH	40XMH,E40XMH
2	WH	E40XWH
3	W	40XW,E40XW
4	WT	40XWT,E40XWT

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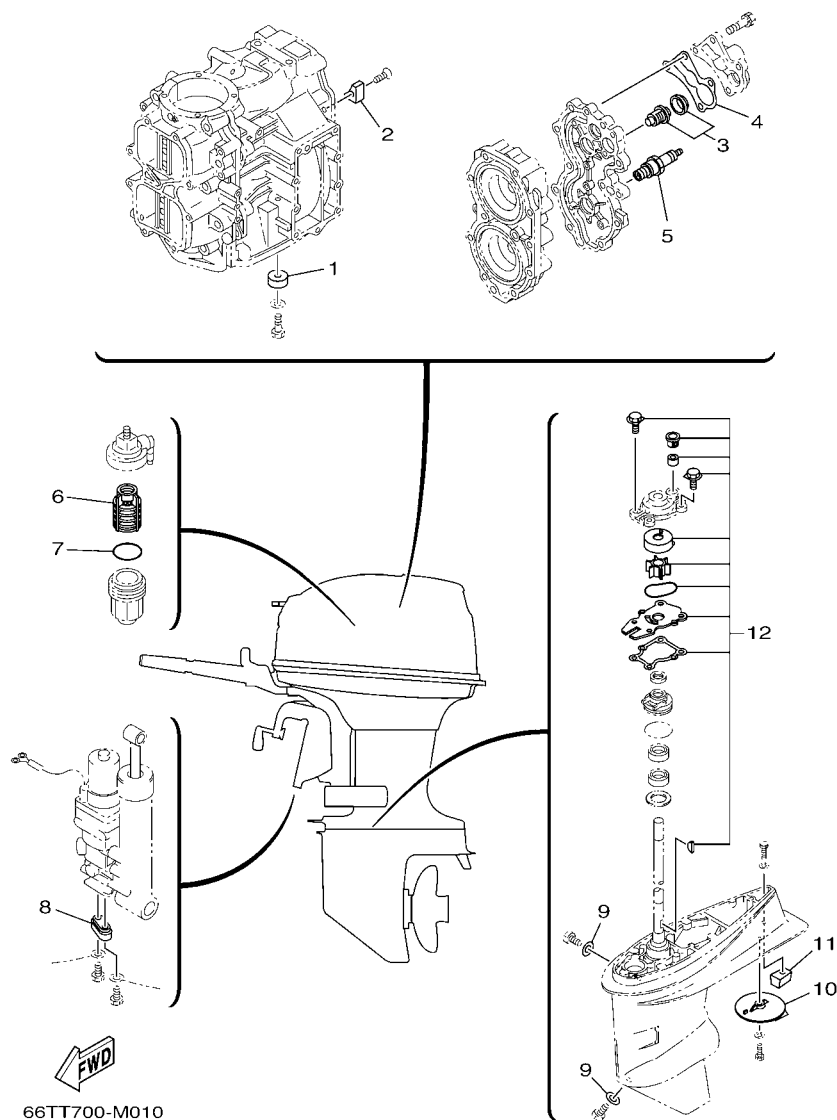


FIG. 1 SCHEDULED SERVICE PARTS PARTES DE REPUESTO TEMPORALES

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT		REMARKS OBSERVACIONES
1	676-45251-00	ANODE CATODE	1	1	1	1		
2	676-11325-00	ANODE ANODO	1	1	1	1		
3	6E5-12411-02	THERMOSTAT TERMOSTAT	1	1	1	1		
4	676-12414-A1	GASKET, COVER EMPAQUE	1	1	1	1		
5	94702-00040	PLUG, SPARK (NGK B7HS) BUJIA (NGK B7HS)	2	2	2	2		UR
-	94702-00272	PLUG, SPARK (NGK BR7HS) BUJIA (NGK BR7HS)	2	2	2	2		UR
6	61N-24563-00	ELEMENT, FILTER ELEMENTO DEL FILTRO	1	1	1	1		UR
7	93210-32738	O-RING ANILLO O	1	1	1	1		
8	65W-45251-00	ANODE CATODE				1		
9	90430-08020	GASKET JUNTA	2	2	2	2		
-	664-45371-01	TAB-TRIM QUILLA ESTABILIZADOR	1	1	1	1		
11	67C-45251-00	ANODE CATODE	1	1	1	1		
12	66T-W0078-00	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	1		
-								
-								
-								
-								
-								

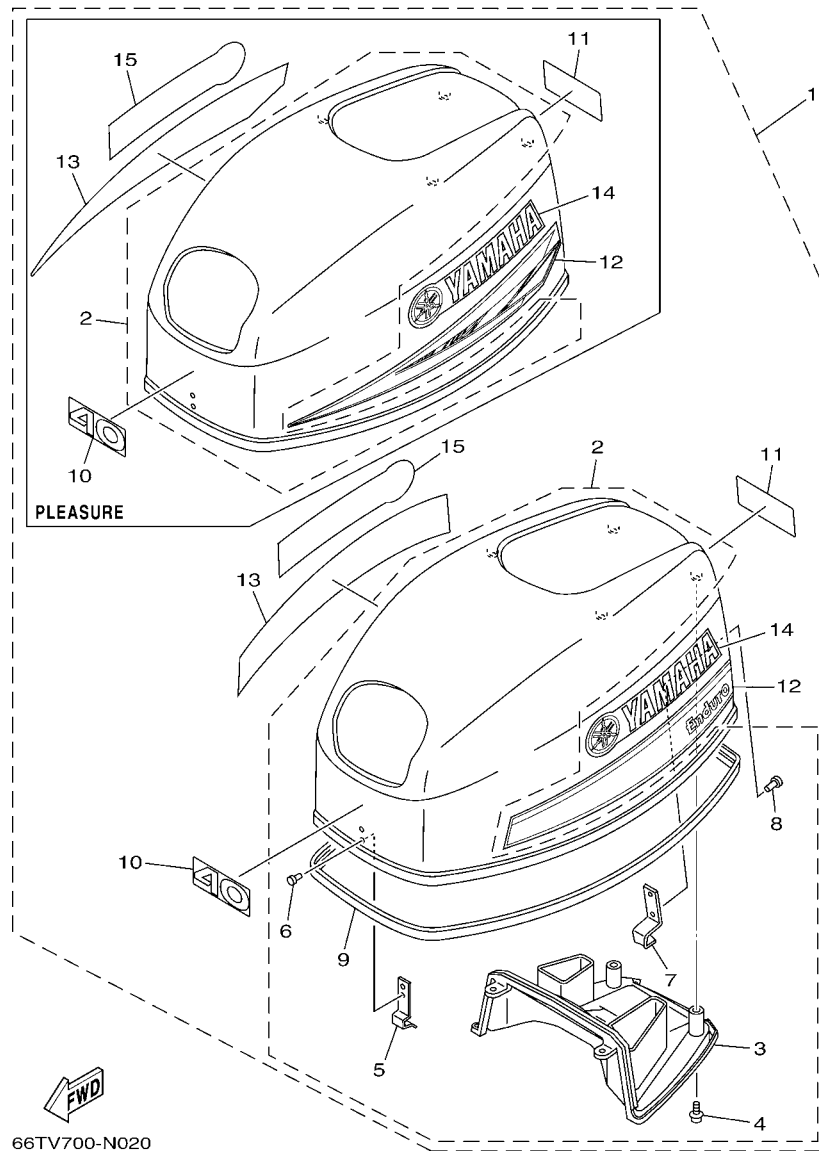


FIG. 2 TOP COWLING

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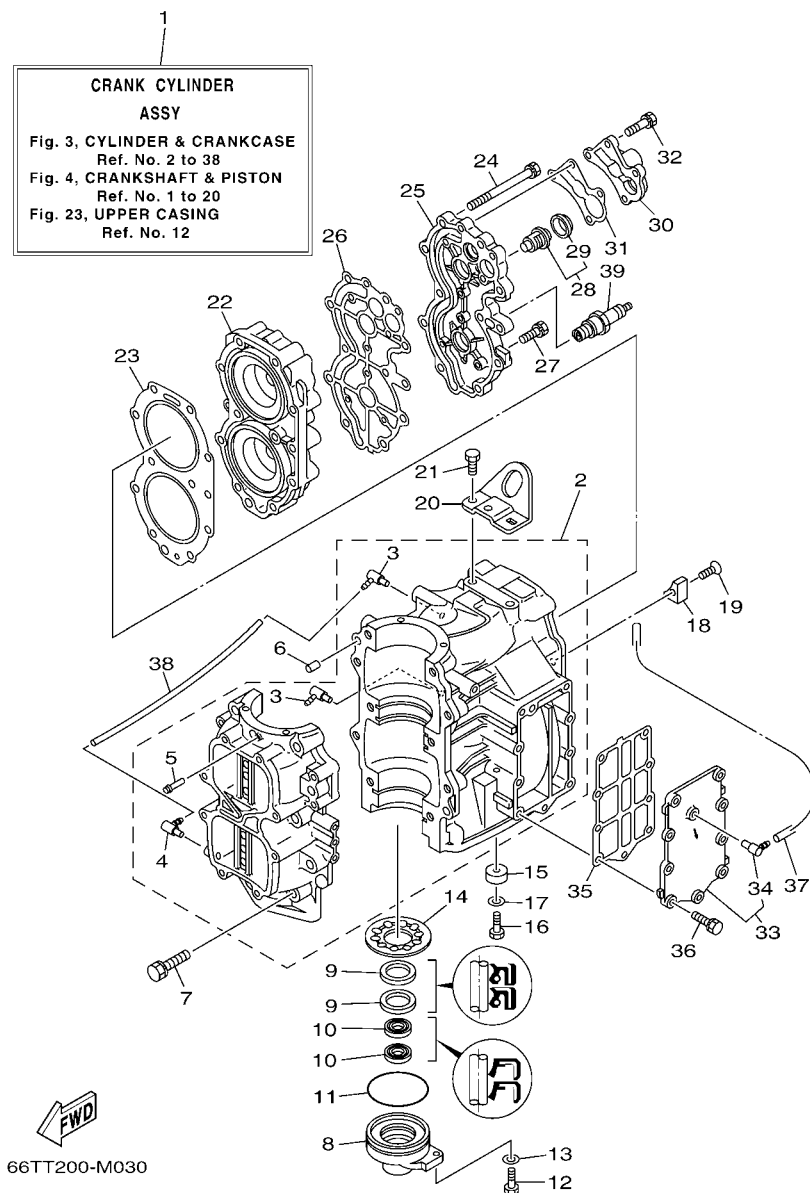


FIG. 3 CYLINDER & CRANKCASE

CYLINDRO & CARTER

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-W0090-02-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO	1	1	1	1	Go to P/N : PE0-OM-140028
2	66T-15100-02	CRANKCASE ASSY CARTER COMPLETO	1	1	1	1	
3	6E5-13552-01	.NOZZLE .BOQUILLA	2	2	2	2	
4	6E5-13552-01	.NOZZLE .BOQUILLA	1	1	1	1	
5	624-14485-00	.PIPE, JOINT .TUBO DE UNION	1	1	1	1	
6	93608-12063	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
7	90119-10005	BOLT, WITH WASHER TORNILLO CON ARANDELA	10	10	10	10	
8	66T-15396-01-CA	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	1	1	1	
9	93102-30M56	OIL SEAL SELLO ACEITE	2	2	2	2	
10	93101-16001	OIL SEAL SELLO ACEITE	2	2	2	2	
11	93210-65M50	O-RING ANILLO O	1	1	1	1	
12	97095-06020	BOLT PERNO	1	1	1	1	
13	92995-06600	WASHER ARANDELA	1	1	1	1	
14	66T-11565-00	WASHER, BEARING COVER ARANDELA CUBIERTA DE COJINETE	1	1	1	1	
15	676-45251-00	ANODE CATODE	1	1	1	1	
16	97095-06020	BOLT PERNO	1	1	1	1	Go to P/N : PE0-OM-140028
17	92995-06600	WASHER ARANDELA	1	1	1	1	Go to P/N : PE0-OM-140028
18	676-11325-00	ANODE ANODO	1	1	1	1	
19	90141-06M00	SCREW, COUNTERSUNK TORNILLO RANURADO	1	1	1	1	Go to P/N : PE0-OM-140028
20	66T-11119-00	HANGER, ENGINE SOPORTE DEL MOTOR	1	1	1	1	
21	90101-08002	BOLT TORNILLO	2	2	2	2	
22	66T-11111-01-1S	HEAD, CYLINDER 1 CULATA CILINDRO 1	1	1	1	1	
23	66T-11181-A3	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	1	1	1	1	
24	90119-08MA5	BOLT, WITH WASHER TORNILLO CON ARANDELA	11	11	11	11	
25	66T-11191-00-1S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	1	1	1	
26	66T-11193-A3	GASKET, HEAD COVER 1 EMPAQUE	1	1	1	1	
27	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	

PARTS NEWS

News No. PE0-OM-140028(1/8)

Date: 2014/10/14

Signature: S. Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(E)40X (66TV/W)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1N66T-200S1 / 1N66T-415M1
Time of YPEC Revision	Text, Illustration --> Nov./14/2014
PDF Replace --> Nov./14/2014	
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
(E)40X	66TV/W	66TK:1174491-

*1: Interchangeability

A	Old Parts	New Parts	Old Parts	New Parts
B	Old Parts	New Parts	Old Parts	New Parts
C	Old Parts	New Parts	Old Parts	New Parts
	These parts are interchangeable with a set			

FIG. 3 CYLINDER & CRANKCASE

1. LIST CORRECTION

Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	Q'TY	*Interchangeability	REMARKS
3	1	66T-W0090-02-1S	-	CRANK CYLINDER ASSY	1	-	*Illustration change
	16	97095-06020	97595-06516	BOLT BOLT, WITH WASHER	1	A	*Part number revision *Part name change
	17	92995-06600	-	WASHER	1	-	*Deleted Parts
	19	90141-06M00	90152-06M01	SCREW, COUNTERSUNK	1	A	*Part number revision

2. ILLUSTRATION CORRECTION

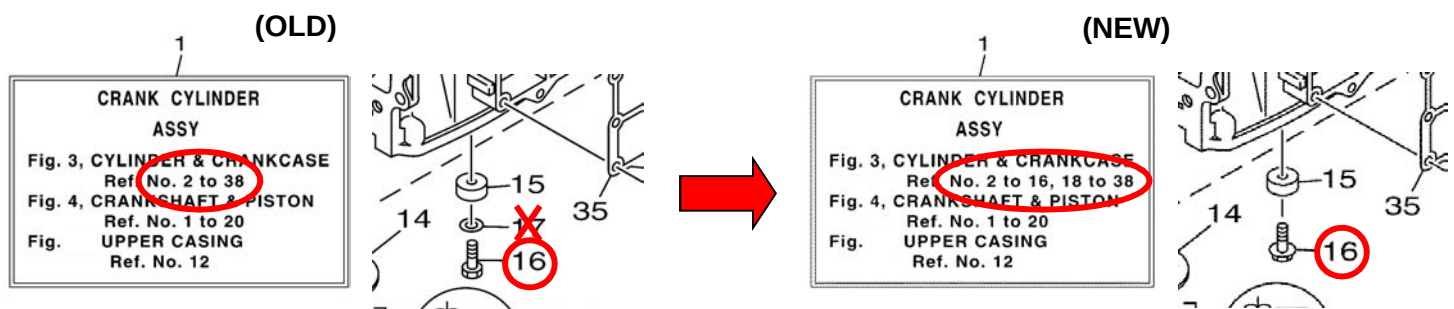


FIG. 5 INTAKE

1. LIST CORRECTION

Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	Q'TY	*Interchangeability	REMARKS
5	12	66T-14440-00	66T-14440-10	SILENCER ASSY, INTAKE	1	A	*Part number revision

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PARTS NEWS

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FIG.6 CARBURETOR (66TK:-1174490)

1. LIST CORRECTION

Fig. No.	Ref. No.	OLD P/No.	DESCRIPTION	Q'TY	REMARKS
6	1	66T-14301-03	CARBURETOR ASSY 1	1	Engine Serial No. 66TK:-1174490
		66T-14301-13	CARBURETOR ASSY 1		
	2	66T-14578-00	.COLLAR	1	
	3	66T-14584-00	.STOPPER	1	
	4	66T-14592-00	.SCREW	1	
	5	92990-05600	.WASHER, PLATE	1	
	6	66T-14384-01	.GASKET, FLOAT CHAMBER	1	
	7	66T-14536-01	.GASKET	1	
	8	66T-14527-00	.PLATE	1	
	9	97980-04110	.SCREW, WITH WASHER	4	
	10	66T-14523-00	.SCREW, STOP	1	
	11	6J8-14334-00	.SPRING, THROTTLE	1	
	12	6E5-14323-03	.SCREW, AIR ADJUSTING	1	
	13	6E5-14223-00	.SPRING, AIR ADJUSTING	1	
	14	66T-14945-02	.SPACER ASSY (#38)	1	
	15	61A-1492E-85	.JET, MAIN (#170)	1	
	16	6E5-14546-00	.VALVE, NEEDLE	1	
	17	6E5-14159-00	.CLIP	1	
	18	6E5-14385-02	.FLOAT	1	
	19	6E5-14386-02	.PIN, FLOAT	1	
	20	66T-1492F-35	.JET, AIR SLOW (#70)	1	
	21	66T-14984-00	.GASKET, FLOAT CHAMBER	1	
	22	66T-14992-00	.PLUG	1	
	23	66T-14981-00	.BODY, FLOAT CHAMBER	1	
	24	66T-14991-00	.PLUG, DRAIN	1	
	25	66T-14959-00	.GASKET	2	
	26	97980-05125	.SCREW, WITH WASHER	4	

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PARTS NEWS



News No.PE0-OM-140028(3/8)

Date:2014/10/14

Signature:S.Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(E)40X (66TV/W)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1N66T-200S1 / 1N66T-415M1
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FIG.6 CARBURETOR (66TK:1174491-)

1. LIST CORRECTION

Fig. No.	Ref. No.	NEW P/No.	DESCRIPTION	Q'TY	*Interchangeability	
						REMARKS
6	1	66T-14301-60	CARBURETOR ASSY 1	1	A	CARBURETOR ASSY change Engine Serial No. 66TK:1174491-
		66T-14301-70	CARBURETOR ASSY 1	1		
	2	66T-14523-60	.SCREW, STOP	1		
	3	69W-14212-00	.SPRING, PILOT ADJUSTING	1		
	4	97890-05006	.SCREW, PAN HEAD	1		
	5	62Y-14597-00	.WASHER	1		
	6	66T-14981-60	.BODY, FLOAT CHAMBER	1		
	7	66T-14984-60	..GASKET, FLOAT CHAMBER	1		
	8	62Y-14383-30	..SCREW, DRAIN	1		
	9	652-14397-00	..O-RING	4		
	10	66T-14323-60	.SCREW, AIR ADJUSTING	1		
	11	62Y-14334-00	.SPRING, AIR ADJUSTING	1		
	12	652-14147-00	.O-RING	1		
	13	66T-14385-60	.FLOAT	1		
	14	66M-14325-00	.SCREW, PAN HEAD	1		
	15	6E5-14386-01	.PIN, FLOAT	1		
	16	6C5-14546-10	.VALVE, NEEDLE	1		
	17	66T-14527-60	.PLATE	1		
	18	66T-14536-60	.GASKET	1		
	19	6C5-14567-00	.SCREW	3		
	20	66T-1492E-83	.JET, MAIN (#165)	1		
	21	62Y-14227-00	.WASHER	1		
	22	6DR-14342-35	.JET, PILOT (#70)	1		
	23	66M-14355-00	.PLUG	1		
	24	62Y-14321-00	.SCREW, THROTTLE	4		
	25	6L2-14584-00	.STOPPER	1		
	26	6L2-14578-01	.COLLAR	1		

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PARTS NEWS

News No.PE0-OM-140028(4/8)

Date:2014/10/14

Signature:S.Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

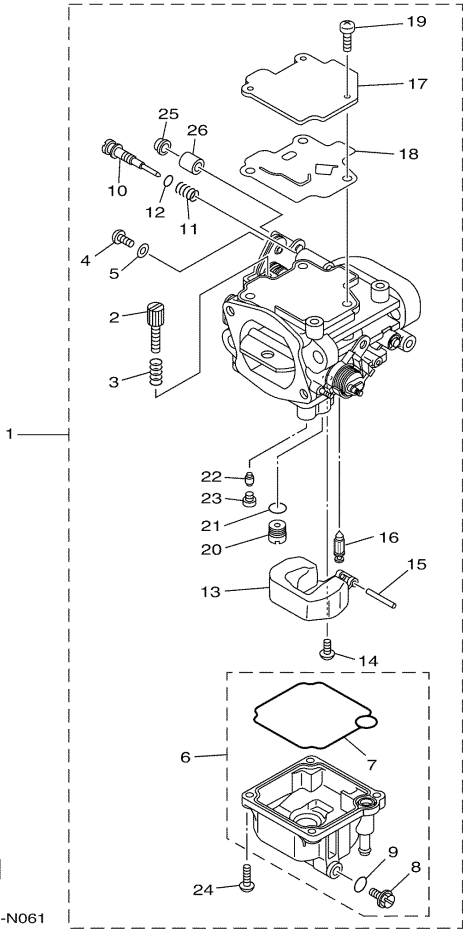
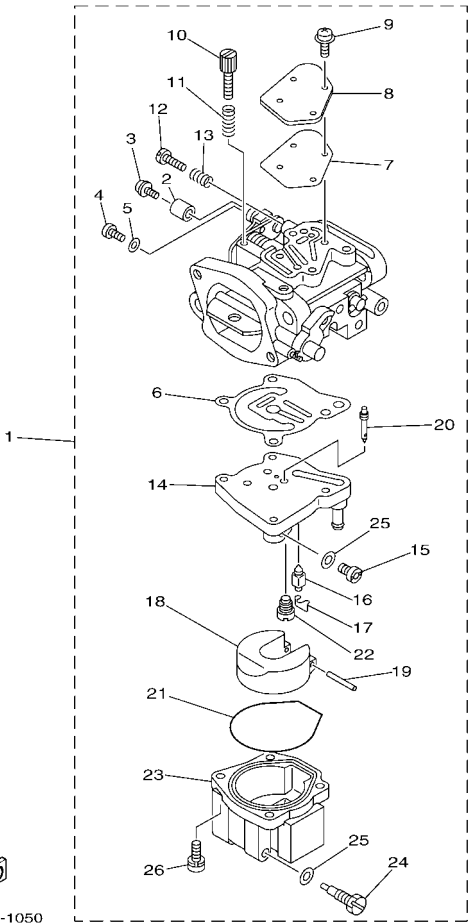
Model	(E)40X (66TV/W)	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	1N66T-200S1 / 1N66T-415M1	
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(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

FIG. 6 CARBURETOR

2. ILLUSTRATION CORRECTION

CARBURETOR ASSY 1
(66T-14301-03/13)

CARBURETOR ASSY 1
(66T-14301-60/70)



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PARTS NEWS

News No.PE0-OM-140028(5/8)

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Signature:S.Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(E)40X (66TV/W)
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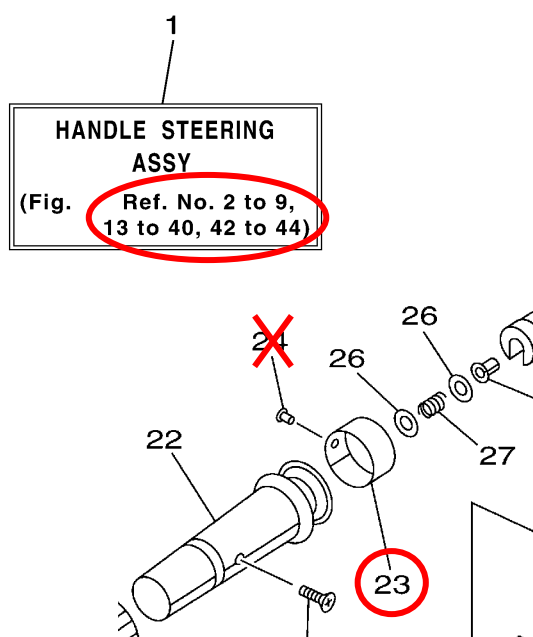
FIG.15 STEERING (40XMH, E40XMH, E40XWH)

1. LIST CORRECTION

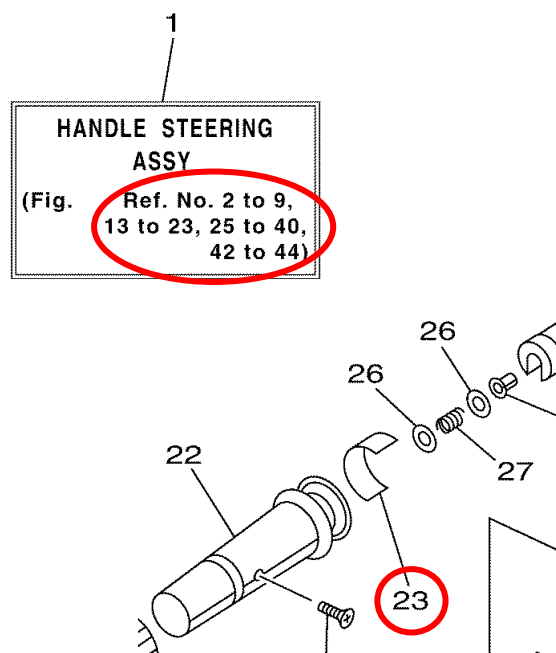
Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	Q'TY	*Interchangeability	
							REMARKS
15	1	66T-W0084-02-4D	-	HANDLE STEERING ASSY	1	-	*Illustration change
	23	6G1-42137-10	6G1-42137-20	INDICATOR, THROTTLE	1	B	*Part number revision
	24	90269-02M09	-	RIVET	1	-	*Deleted Parts

2. ILLUSTRATION CORRECTION

(OLD)



(NEW)



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PARTS NEWS

News No.PE0-OM-140028(6/8)

Date:2014/10/14

Signature:S.Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(E)40X (66TV/W)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1N66T-200S1 / 1N66T-415M1
Time of YPEC Revision	Text, Illustration --> Nov./14/2014
	PDF Replace -->Nov./14/2014
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

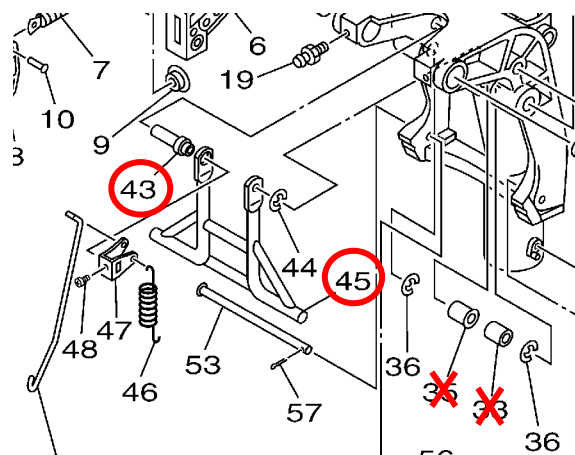
FIG.19 BRACKET 1 (40XMH, E40XMH, E40XWH, 40XW, E40XW)

1. LIST CORRECTION

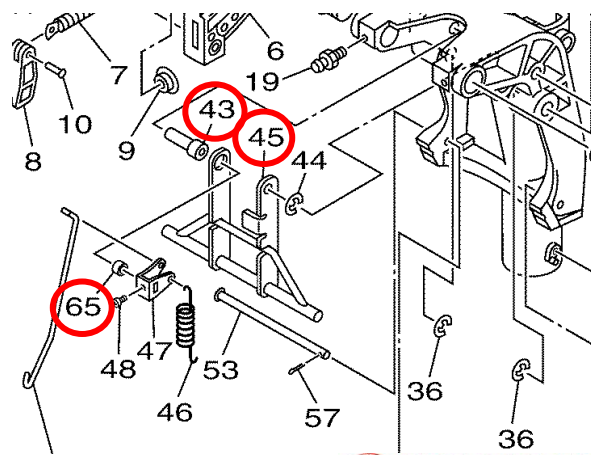
Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	Q'TY	*Interchangeability		REMARKS
19	14	90387-08M29	90387-10108	COLLAR	1	A		*Part number revision
	33	90387-12M04	-	COLLAR	1	-		*Deleted Parts
	34	90249-12M39	90249-12M34	PIN	1	D	○	*Part number revision
	35	90386-12MA0	-	BUSH	1	-		*Deleted Parts
	43	90387-07M05	90387-07049	COLLAR	1	D	○	*Part number revision
	45	66T-43350-02	66T-43350-10	RECEIVER ASSY	1	D	○	*Part number revision
	65	-	90387-07048	COLLAR	1	D	○	*Added Parts

2. ILLUSTRATION CORRECTION

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PARTS NEWS

News No. PE0-OM-140028(7/8)

Date: 2014/10/14

Signature: S. Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(E)40X (66TV/W)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1N66T-200S1 / 1N66T-415M1
Time of YPEC Revision	Text, Illustration --> Nov./14/2014
	PDF Replace --> Nov./14/2014
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

FIG.25 LOWER CASING & DRIVE 2

1. LIST CORRECTION

Fig. No.	Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	Q'TY	*Interchangeability	
							REMARKS
25	26	66T-44362-10	66T-44362-30	TUBE, WATER 2	1	A	*Part number revision

FIG.32 REPAIR KIT 1 (66TK:-1174490)

1. LIST CORRECTION

Fig. No.	Ref. No.	OLD P/No.	DESCRIPTION	Q'TY	REMARKS
32	16	66T-W0093-01	CARBURETOR REPAIR KIT	1	Engine Serial No. 66TK:-1174490
	17	93210-46M16	.O-RING	1	
	18	93210-54M54	.O-RING	1	
	19	66T-14384-01	.GASKET, FLOAT CHAMBER	1	
	20	66T-14536-01	.GASKET	1	
	21	6E5-14323-03	.SCREW, AIR ADJUSTING	1	
	22	6E5-14546-00	.VALVE, NEEDLE	1	
	23	6E5-14385-02	.FLOAT	1	
	24	6E5-14386-02	.PIN, FLOAT	1	
	25	66T-14984-00	.GASKET, FLOAT CHAMBER	1	
	26	66T-14992-00	.PLUG	1	
	27	66T-14959-00	.GASKET	2	
	28	97980-05125	.SCREW, WITH WASHER	4	

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PARTS NEWS

News No. PE0-OM-140028(8/8)

Date: 2014/10/14

Signature: S. Ishibashi

Cause : ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	(E)40X (66TV/W)	
Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	1N66T-200S1 / 1N66T-415M1	
Time of YPEC Revision	Text, Illustration --> Nov./14/2014	PDF Replace --> Nov./14/2014
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)		

FIG.32 REPAIR KIT 1 (66TK:1174491-)

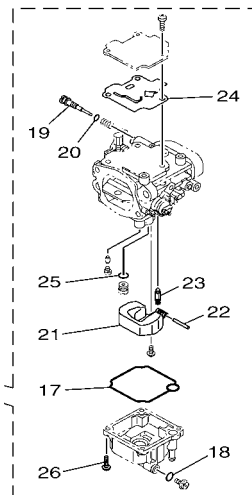
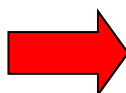
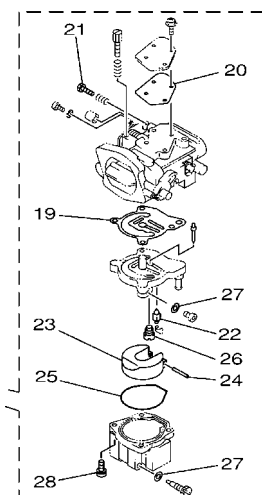
1. LIST CORRECTION

Fig. No.	Ref. No.	NEW P/No.	DESCRIPTION	Q'TY	REMARKS
32	16	66T-W0093-10	CARBURETOR REPAIR KIT	1	CARBURETOR REPAIR KIT change Engine Serial No. 66TK:1174491-
	17	66T-14984-60	.GASKET, FLOAT CHAMBER	1	
	18	652-14397-00	.O-RING	1	
	19	66T-14323-60	.SCREW, AIR ADJUSTING	1	
	20	652-14147-00	.O-RING	1	
	21	66T-14385-60	.FLOAT	1	
	22	6E5-14386-01	.PIN, FLOAT	1	
	23	6C5-14546-10	.VALVE, NEEDLE	1	
	24	66T-14536-60	.GASKET	1	
	25	62Y-14227-00	.WASHER	1	
	26	62Y-14321-00	.SCREW, THROTTLE	4	

FIG.32 REPAIR KIT 1

2. ILLUSTRATION CORRECTION

CARBURETOR REPAIR KIT
(66T-W0093-01)



CARBURETOR REPAIR KIT
(66T-W0093-10)

Thank you very much for your cooperation.

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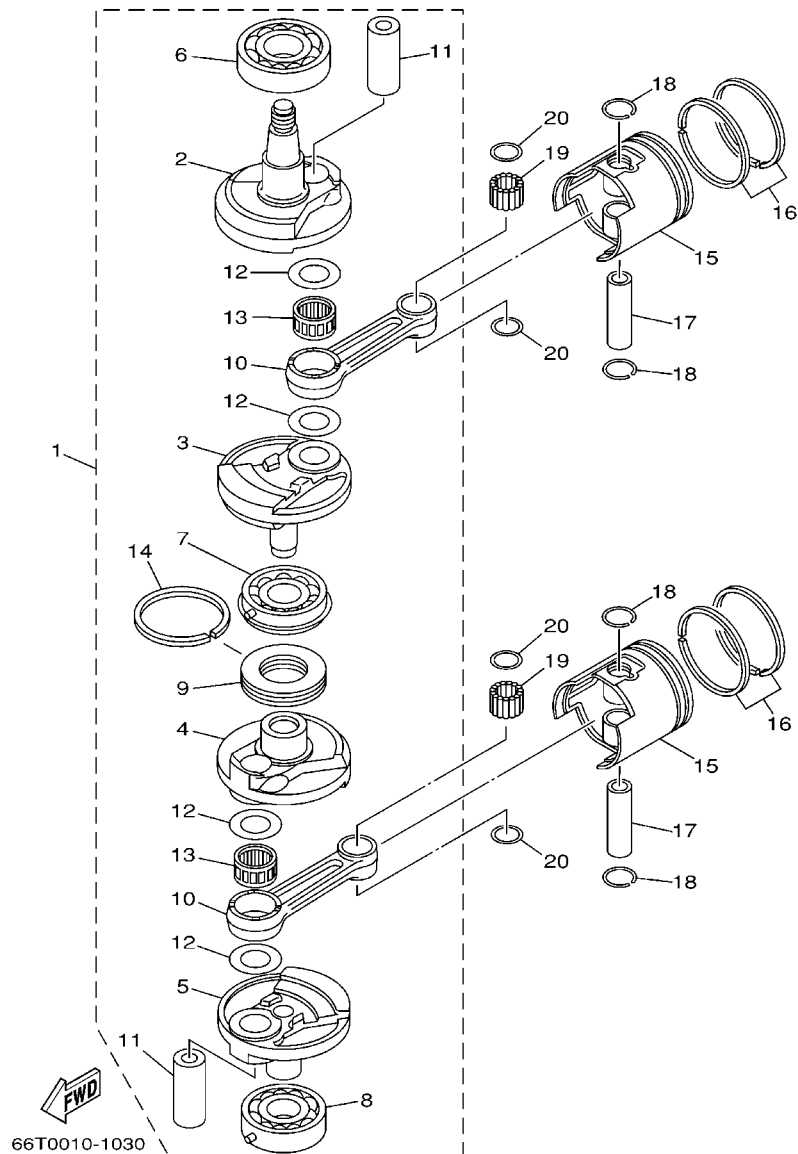


FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-11400-01	CRANKSHAFT ASSY CIGUENAL COMPLETO	1	1	1	1	
2	66T-11412-00	.CRANK 1 .MANIVELA 1	1	1	1	1	
3	66T-11422-00	.CRANK 2 .MANIVELA 2	1	1	1	1	
4	66T-11432-00	.CRANK 3 .MANIVELA 3	1	1	1	1	
5	66T-11442-00	.CRANK 4 .MANIVELA 4	1	1	1	1	
6	93306-307U0	.BEARING .COJINETE	1	1	1	1	
7	93332-000UE	.BEARING .COJINETE	1	1	1	1	
8	93306-306V5	.BEARING .COJINETE	1	1	1	1	
9	6F5-11515-00	.SEAL, LABYRINTH 1 .SELLO LABERINTO 1	1	1	1	1	
10	6F5-11651-00	.ROD, CONNECTING .BIELA	2	2	2	2	
11	66T-11681-00	.PIN, CRANK 1 .PASADOR MANIVELA 1	2	2	2	2	
12	90209-27012	.WASHER .ARANDELA DE SEPARACION	4	4	4	4	
13	93310-727U0	.BEARING .COJINETE DE RODILLOS	2	2	2	2	
14	93440-68M03	.CIRCLIP .SEGURO	1	1	1	1	
15	66T-11631-01-93	PISTON (STD) PISTON (NORMA)	2	2	2	2	
	66T-11635-01	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2	2	2	2	AP AP
	66T-11636-01	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	2	2	2	AP AP
16	66T-11603-00	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	2	2	2	2	
	66T-11604-00	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	2	2	2	2	AP AP
	66T-11605-00	PISTON RING SET (0.50MM O/S) JUEGO DE ANILLOS (0.50MM O/S)	2	2	2	2	AP AP
17	6F5-11633-00	PIN, PISTON PASADOR, PISTON	2	2	2	2	
18	663-11634-00	CLIP, PISTON PIN PRESILLA, BULON DE PISTON	4	4	4	4	
19	93603-21111	PIN, DOWEL PASADOR DE CLAVIJA	56	56	56	56	
20	90201-20417	WASHER, PLATE ARANDELA PLANA	4	4	4	4	

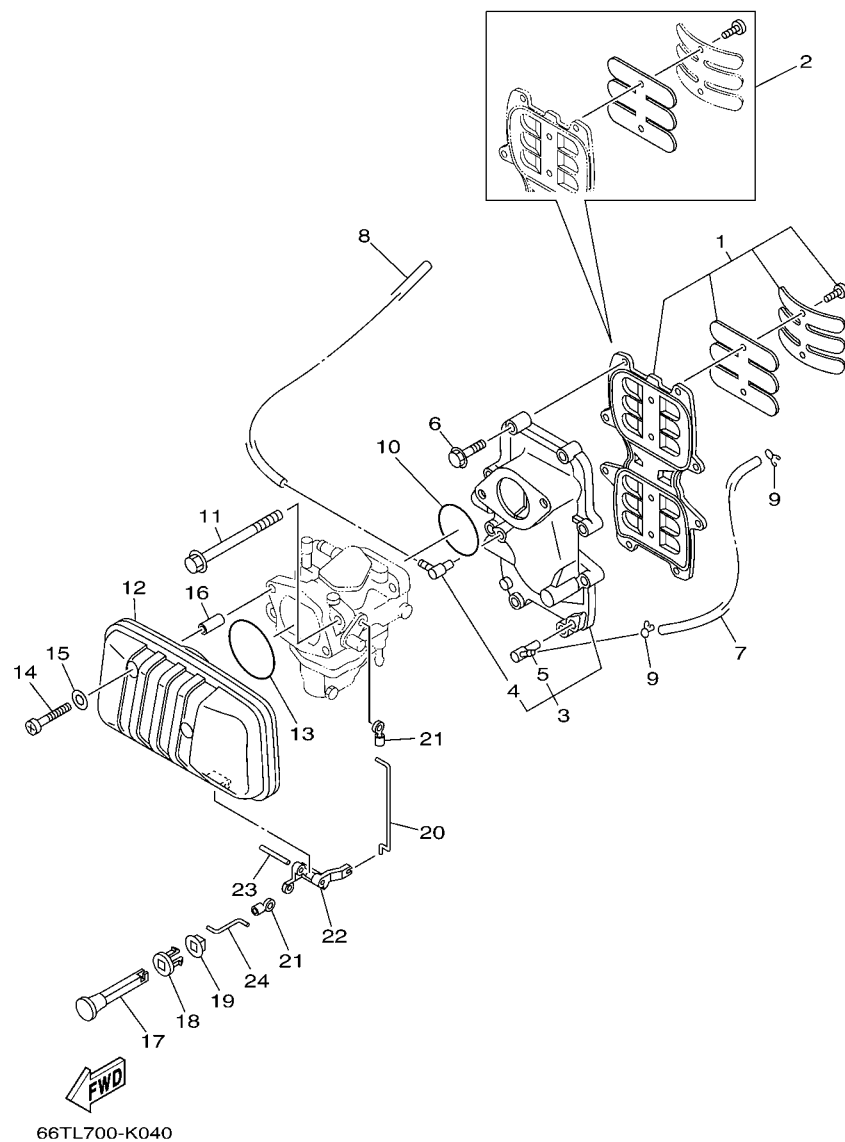


FIG. 5 INTAKE

ADMISION

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	1	1	1	1	
2	66T-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	1	1	1	
3	66T-13641-02-1S	MANIFOLD, INTAKE 1 CONECTOR DE ADMISION 1	1	1	1	1	
4	6E5-13552-01	.NOZZLE .BOQUILLA	1	1	1	1	
5	650-11372-01	.NIPPLE, HOSE .NIPLE DE MANGUERA	1	1	1	1	
6	97513-06535	BOLT, WITH WASHER PERNO CON ARANDELA	8	8	8	8	
7	90445-07M24	HOSE (L240) TUBO (L240)	1	1	1	1	
8	90445-07MA4	HOSE (L280) TUBO (L280)	1	1	1	1	
9	90467-06016	CLIP PRESILLA	2	2	2	2	
10	93210-46M16	O-RING ANILLO O	1	1	1	1	
11	90119-08M03	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
12	66T-14440-00	SILENCER ASSY, INTAKE SILENCIADOR COMPL DE ADMISION	1	1	1	1	Go to P/N : PE0-OM-140028
13	93210-54M54	O-RING ANILLO O	1	1	1	1	
14	97885-06040	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	2	
15	92995-06600	WASHER ARANDELA	2	2	2	2	
16	90387-06M80	COLLAR ESPACIADOR	2	2	2	2	
17	6H4-41271-02	KNOB, CHOKE PERILLA AHOGADOR	1	1	1	1	
18	689-41273-00	GROMMET TAPON PROTECTOR	1	1	1	1	
19	6J8-41274-00	GROMMET 2 TAPON 2	1	1	1	1	
20	66T-41256-00	ROD, CHOKE 1 VARILLA DE AHOGADOR	1	1	1	1	
21	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	2	2	2	2	
22	66T-41252-00	LEVER, CHOKE 1 PALANCA AHOGADOR 1	1	1	1	1	
23	91690-40032	PIN, SPRING PASADOR DE RESORTE	1	1	1	1	
24	66T-41257-00	ROD, CHOKE 2 VARILLA DE AHOGADOR	1	1	1	1	



66T0010-1050

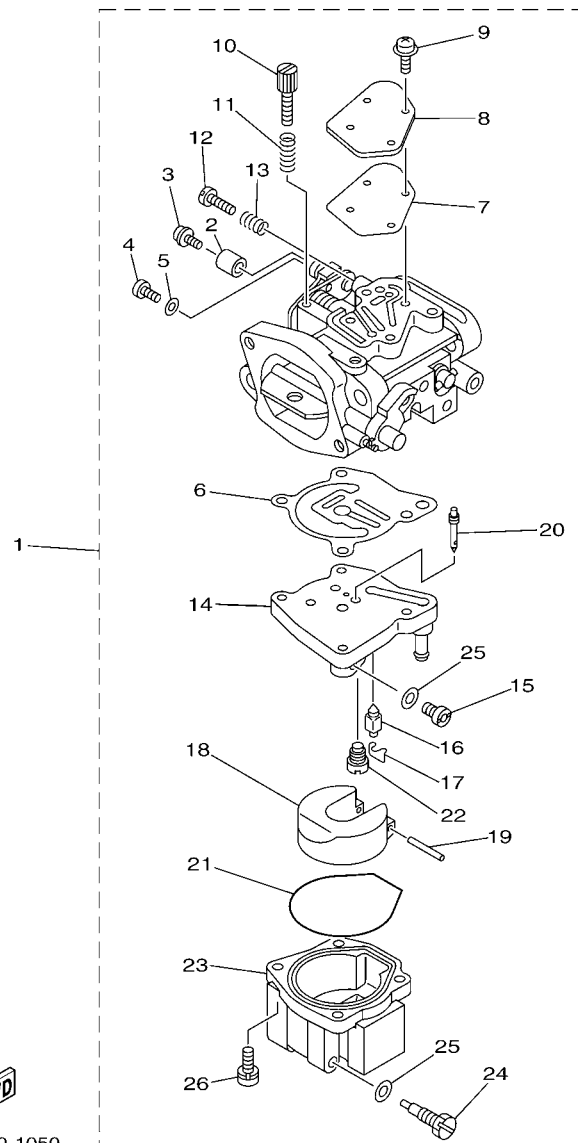
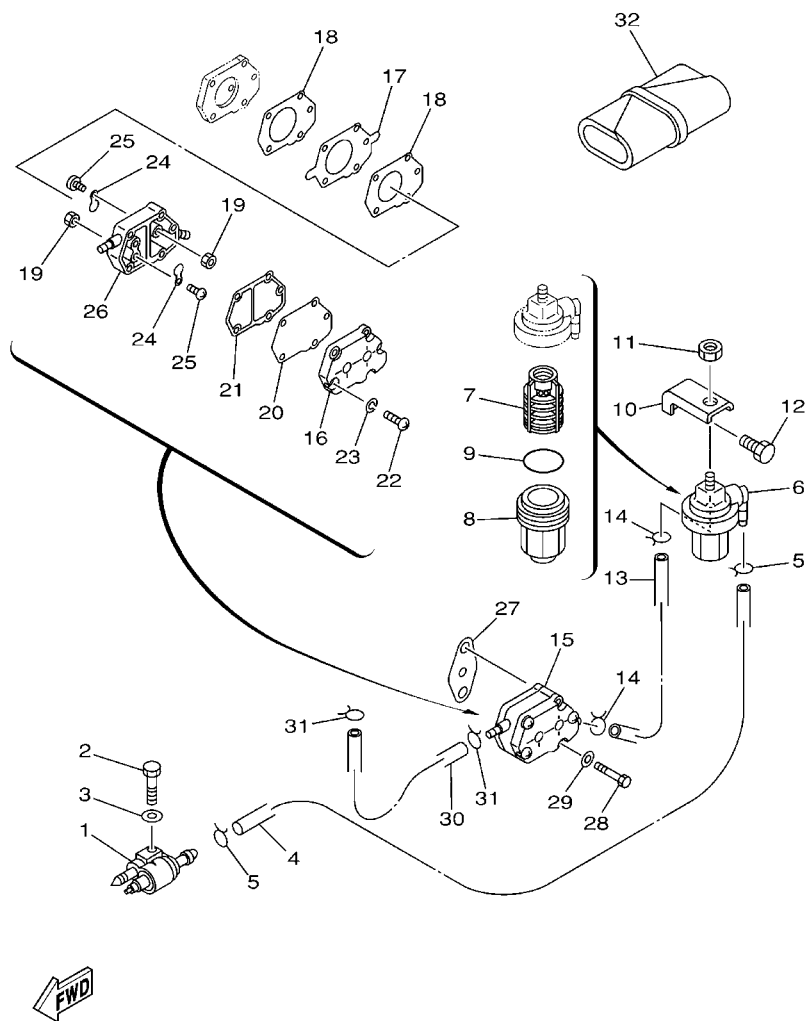


FIG. 6 CARBURETOR

CARBURADOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-14301-03	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	1			Go to P/N : PE0-OM-140028
	66T-14301-13	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1			1	1	
2	66T-14578-00	.COLLAR .COLLAR	1	1	1	1	
3	66T-14584-00	.STOPPER .RETENER	1	1	1	1	
4	66T-14592-00	.SCREW .TORNILLO	1	1	1	1	
5	92990-05600	.WASHER, PLATE .ARANDELA PLANA	1	1	1	1	
6	66T-14384-01	.GASKET, FLOAT CHAMBER .EMPAQUE DE CAMARA DE BOIA	1	1	1	1	
7	66T-14536-01	.GASKET .EMPAQUE	1	1	1	1	
8	66T-14527-00	.PLATE .PLACA	1	1	1	1	
9	97980-04110	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	4	4	4	4	
10	66T-14523-00	.SCREW, STOP .TORNILLO DE TOPE	1	1	1	1	
11	6J8-14334-00	.SPRING, THROTTLE .RESORTE DE AJUSTADOR DE AIRE	1	1	1	1	
12	6E5-14323-03	.SCREW, AIR ADJUSTING .TORNILLO DE AJUSTE DE AIRE	1	1	1	1	
13	6E5-14223-00	.SPRING, AIR ADJUSTING .RESORTE, AJUSTE DE AIRE	1	1	1	1	
14	66T-14945-02	.SPACER ASSY (#38) .BRIDA DE ESPACIADOR 1 (#38)	1	1	1	1	
15	61A-1492E-85	.JET, MAIN (#170) .INJECTOR, PRINCIPAL (#170)	1	1	1	1	
16	6E5-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	1	1	1	1	
17	6E5-14159-00	.CLIP .PRESILLA	1	1	1	1	
18	6E5-14385-02	.FLOAT .BOIA	1	1	1	1	
19	6E5-14386-02	.PIN, FLOAT .PASADOR DE BOIA	1	1	1	1	
20	66T-1492F-35	.JET, AIR SLOW (#70) .ESPREA (#70)	1	1	1	1	
21	66T-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	1	1	1	1	
22	66T-14992-00	.PLUG .TAPON	1	1	1	1	
23	66T-14981-00	.BODY, FLOAT CHAMBER .CUERPO CAMARA DE BOIA	1	1	1	1	
24	66T-14991-00	.PLUG, DRAIN .TAPON, DREN	1	1	1	1	
25	66T-14959-00	.GASKET .EMPAQUE	2	2	2	2	
26	97980-05125	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	4	4	4	4	

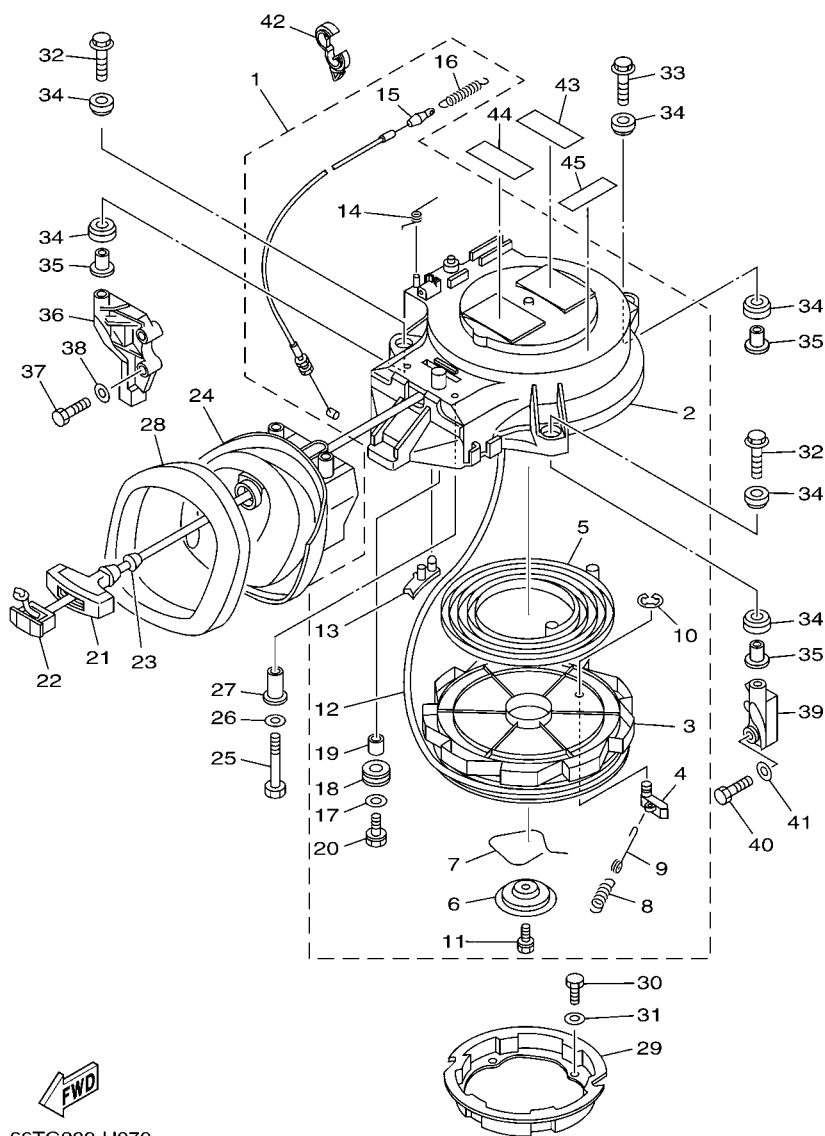


66T0010-1060

FIG. 7 FUEL

COMBUSTIBLE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 CONECTOR MANGUERA COMBUST.1	1	1	1	1	
2	97095-06030	BOLT PERNO	1	1	1	1	
3	92995-06600	WASHER ARANDELA	1	1	1	1	
4	90445-09M08	HOSE (L550) TUBO (L550)	1	1	1	1	
5	90467-08004	CLIP PRESILLA	2	2	2	2	
6	61N-24560-00	FILTER ASSY FILTRO COMPLETO	1	1	1	1	
7	61N-24563-00	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1	1	1	
8	61N-24521-00	.CUP, FILTER .COPA DE FILTRO	1	1	1	1	
9	93210-32738	.O-RING .ANILLO O	1	1	1	1	
10	648-24566-02	BRACKET, FILTER SOPORTE DEL FILTRO	1	1	1	1	
11	95380-08600	NUT TUERCA	1	1	1	1	
12	97013-06014	BOLT PERNO	1	1	1	1	
13	90445-09086	HOSE (L170) TUBO (L170)	1	1	1	1	
14	90467-08004	CLIP PRESILLA	2	2	2	2	
15	692-24410-00	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	1	1	1	1	
16	6A0-24413-00	.BODY 2 .CUERPO 2	1	1	1	1	
17	692-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	1	
18	648-24434-01	.GASKET, BODY .EMPAQUE	2	2	2	2	
19	95380-03600	.NUT .TUERCA	2	2	2	2	
20	663-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	1	
21	648-24435-02	.GASKET, BODY 2 .EMPAQUE	1	1	1	1	
22	98503-05028	.SCREW, PAN HEAD .TORNILLO DE CABEZA DE CONO ACH	3	3	3	3	
23	92990-05100	.WASHER, SPRING .ARANDELA PLANA	3	3	3	3	
24	6A0-24421-01	.VALVE, CHECK .VALVULA DE RETENCION	2	2	2	2	
25	6A0-14325-00	.SCREW, PAN HEAD .TORNILLO CABEZA REDONDA	2	2	2	2	
26	6A0-24412-02	.BODY 1 .CUERPO 1	1	1	1	1	
27	650-24431-A0	GASKET, FUEL PUMP 1 EMPAQUE BOMBA COMBUST 1	1	1	1	1	



66TG200-H070

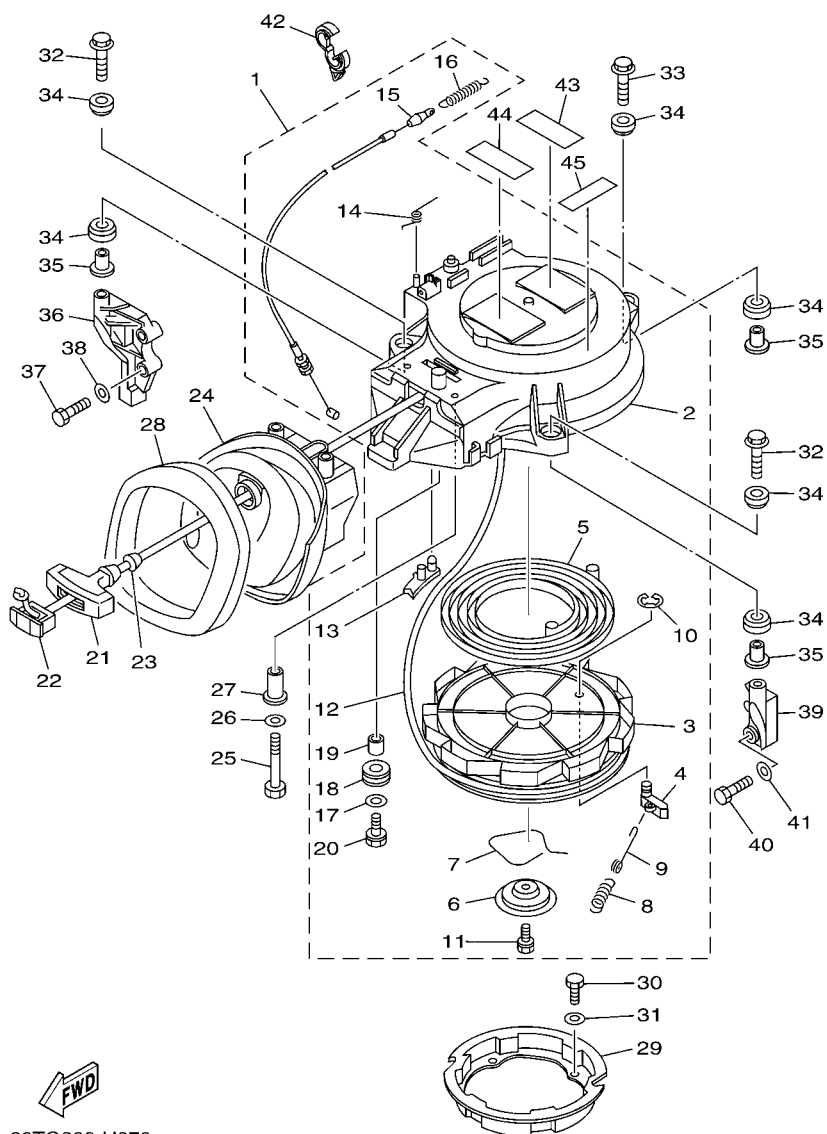
*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 1.8M

*1: CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44374, LARGO DEL CORTE 1.8M

FIG. 8 STARTER

ARRANQUE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-15710-01	STARTER ASSY ARRANQUE COMPLETO	1	1	1	1	
2	66T-15711-01	.CASE, STARTER .CAJA DE ARRANQUE	1	1	1	1	
3	66T-15714-00	.DRUM, SHEAVE .TAMBOR ROLDANA	1	1	1	1	
4	63V-15741-00	.PAWL, DRIVE .TRINQUETE DE TRACCION	1	1	1	1	
5	66T-15713-00	.SPRING, STARTER .RESORTE DE ARRANQUE	1	1	1	1	
6	66T-15716-00	.PLATE, DRIVE .PLACA DE TRACCION	1	1	1	1	
7	66T-15705-00	.SPRING, DRIVE PAWL .RESORTE	1	1	1	1	
8	66T-15767-00	.SPRING .RESORTE	1	1	1	1	
9	66T-15784-00	.SPRING, RETURN .RESORTE DE RETORNO	1	1	1	1	
10	63V-15744-00	.CIRCLIP .SEGURO	1	1	1	1	
11	63V-15768-00	.BOLT .TORNILLO	1	1	1	1	
12	*	.WIRE, STARTER (L:1800MM) .CUERDA DE ARRANQUE (L:1800MM)	1	1	1	1	*1 *1
13	66T-15794-00	.STOPPER .TOPE	1	1	1	1	
14	66T-15734-00	.SPRING, RETURN .RESORTE DE RETORNO	1	1	1	1	
15	66T-15770-00	.CABLE COMP., STARTER STOP .CABLE COMPL DE SEGURO ARRANQUE	1	1	1	1	
16	66T-15731-00	.SPRING, RETURN .RESORTE DE RETORNO	1	1	1	1	
17	6F5-15791-00	.WASHER, LOCK .EMBLEMA	1	1	1	1	
18	6F5-15752-00	.ROLLER, WIRE .RODILLO DE CUERDA	1	1	1	1	
19	6F5-15753-00	.BUSH .BUJE	1	1	1	1	
20	6F5-15768-00	.BOLT .TORNILLO	1	1	1	1	
21	689-15755-01	HANDLE, STARTER MANIJA DE ARRANQUE	1	1	1	1	
22	6F5-15779-02	COVER CUBIERTA	1	1	1	1	
23	697-15789-00	DAMPER AMORTIGUADOR	1	1	1	1	
24	66T-15758-01	GUIDE, ROPE GUIA DE CUERDA	1	1	1	1	
25	97095-06035	BOLT PERNO	2	2	2	2	
26	92995-06600	WASHER ARANDELA	2	2	2	2	
27	90387-06M66	COLLAR ESPACIADOR	2	2	2	2	



66TG200-H070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 1.8M

*1: CORTE DE UN RODILLO DE 50M, PARTS NUMERO 90890-44374, LARGO DEL CORTE 1.8M

FIG. 8 STARTER

ARRANQUE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
28	66T-15762-01	SEAL, RUBBER 2 SELLO DE GOMA 2	1	1	1	1	
29	66T-15723-00	PULLEY, STARTER POLEA DE ARRANQUE	1	1	1	1	
30	97095-06010	BOLT PERNO	4	4	4	4	
31	92995-06600	WASHER ARANDELA	4	4	4	4	
32	90119-08M10	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
33	90119-08M51	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	
34	90385-12M04	BUSH BUJE	6	6	6	6	
35	90387-08M05	COLLAR ESPACIADOR	3	3	3	3	
36	66T-15771-00-94	STAY 1 SOPORTE 1	1	1	1	1	
37	97013-06030	BOLT PERNO	2	2	2	2	
38	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	2	2	
39	66T-15772-00-94	STAY 2 SOPORTE 2	1	1	1	1	
40	97013-06030	BOLT PERNO	2	2	2	2	
41	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	2	2	
42	90464-13249	CLAMP BRIDA		1	1	1	
43	6AH-81994-40	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1	1	1	1	
44	6AH-81995-40	LABEL, WARNING ETIQUETA DE PRECAUCION	1	1	1	1	
45	6AG-81996-00	MARK MARCA			1	1	FOR RUS FOR RUS

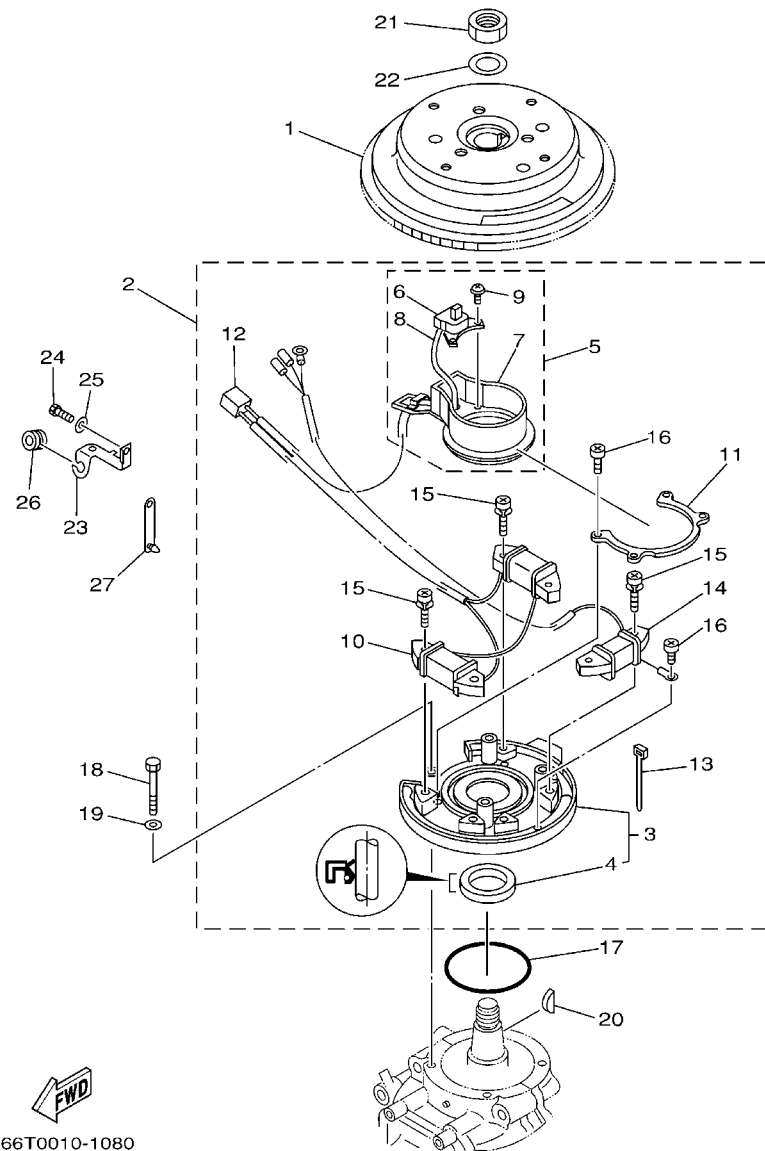


FIG. 9 GENERATOR

GENERADOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-85550-00	ROTOR ASSY ROTOR COMPLETO		1	1	1	
	66T-85550-10	ROTOR ASSY ROTOR COMPLETO	1				
2	66T-85560-01	BASE ASSY CONJUNTO BASE	1	1	1	1	MH-RUS,AFR,CAR(CE),VEN
	66T-85560-11	BASE ASSY CONJUNTO BASE	1				MH-RUS,AFR,CAR(CE),VEN
3	66T-85561-00	.BASE, MAGNETO .BASE DE MAGNETO	1	1	1	1	
4	93102-35008	..OIL SEAL ..SELLO ACEITE	1	1	1	1	
5	66T-85580-00	.PULSER COIL ASSY .BOBINA DE PULSACION COMPLETA	1	1	1	1	
6	66T-85596-00	..COIL, PULSER 1 ..BOBINA DE PULSACION 1	1	1	1	1	
7	66T-85582-00	..ATTACHMENT, PULSER ..IMPLEMENTO DE PULSACION	1	1	1	1	
8	66T-85515-00	..LEAD WIRE ASSY ..CABLE CONDUCTOR COMPLETO	1	1	1	1	
9	97902-04108	..SCREW, WITH WASHER ..TORNILLO, CON ARANDELA	2	2	2	2	
10	66T-85520-00	..COIL, CHARGE ..BOBINA DE CARGA	1	1	1	1	
11	66T-41611-00	..RETAINER, MAGNETO BASE ..RETENEDOR BASE MAGNETO	1	1	1	1	
12	9E471-04305	..CONNECTOR ..CONECTOR	1	1	1	1	
13	66T-81328-00	..CLAMP ..GRAMPA	1	1	1	1	
14	66T-85533-00	..COIL, LIGHTING ..BOBINA DE LUZ	1	1	1	1	FOR 66T-85560-01 FOR 66T-85560-01 FOR 66T-85560-01 FOR 66T-85560-01
15	97902-06125	..SCREW, WITH WASHER ..TORNILLO, CON ARANDELA	6	6	6	6	FOR 66T-85560-11 FOR 66T-85560-11 FOR 66T-85560-11 FOR 66T-85560-11
	97902-06125	..SCREW, WITH WASHER ..TORNILLO, CON ARANDELA	4				FOR 66T-85560-01 FOR 66T-85560-01 FOR 66T-85560-11 FOR 66T-85560-11
16	97802-04006	..SCREW, PAN HEAD ..TORNILLO	5	5	5	5	FOR 66T-85560-01 FOR 66T-85560-01 FOR 66T-85560-11 FOR 66T-85560-11
	97802-04006	..SCREW, PAN HEAD ..TORNILLO	4				FOR 66T-85560-11 FOR 66T-85560-11
17	93210-75M51	O-RING ANILLO O	1	1	1	1	
18	97095-06040	BOLT PERNO	4	4	4	4	
19	92995-06600	WASHER ARANDELA	4	4	4	4	
20	90280-05015	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	1	
21	90170-20137	NUT TUERCA	1	1	1	1	
22	90201-21M18	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
23	90465-15M74	CLAMP BRIDA	1	1	1	1	

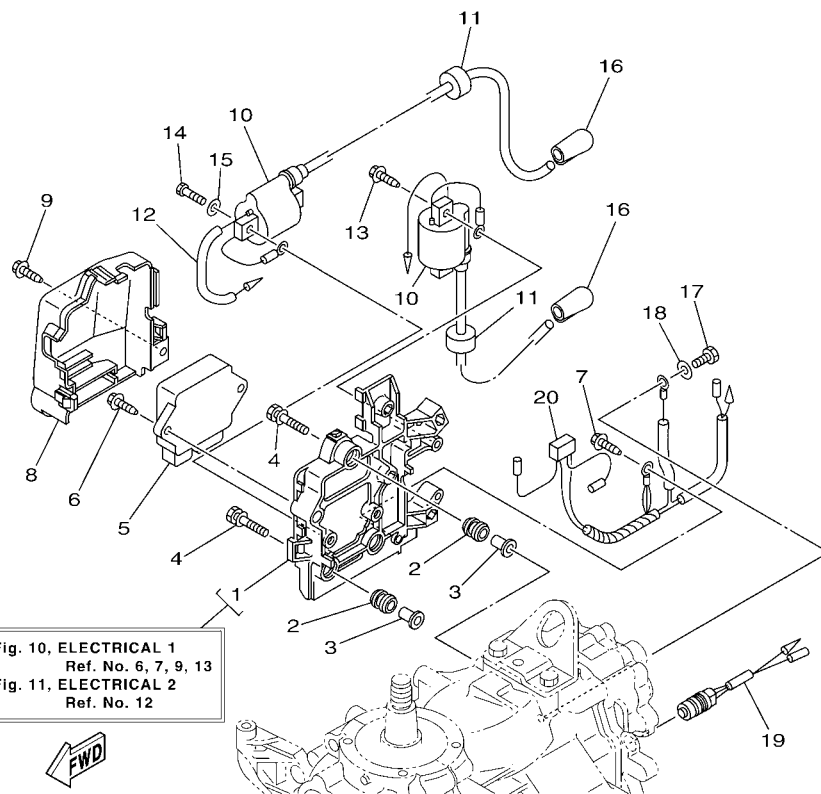
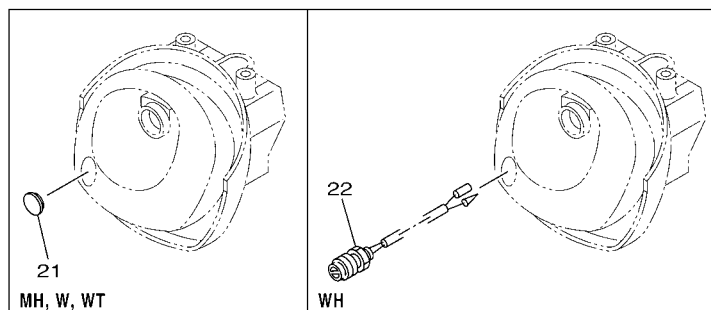


Fig. 10, ELECTRICAL 1
Ref. No. 6, 7, 9, 13
Fig. 11, ELECTRICAL 2
Ref. No. 12



66TV200-N100

FIG. 10 ELECTRICAL 1

EQUIPO ELECTRICO 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-8554B-01-94	BRACKET SOPORTE	1	1	1	1	
2	6A0-82317-00	DAMPER, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	3	3	3	3	
3	90387-06119	COLLAR ESPACIADOR	3	3	3	3	
4	90119-06M65	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3	3	
5	66T-85540-01	C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA	1	1	1	1	
6	90109-06M81	BOLT PERNO	2	2	2	2	
7	90109-06M80	BOLT PERNO	1	1	1	1	
8	66T-81916-01	COVER, TERMINAL CUBIERTA DE TERMINAL	1	1	1	1	
9	90109-06M81	BOLT PERNO	1	1	1	1	
10	66T-85570-00	IGNITION COIL ASSY BOBINA DE IGNICION COMPLETO	2	2	2	2	
11	90480-25161	GROMMET TAPON	2	2	2	2	
12	90446-03MA3	HOSE TUBO RESEIRADERO	1	1	1	1	
13	90109-06M81	BOLT PERNO	2	2	2	2	
14	97095-06025	BOLT PERNO	2	2	2	2	
15	92995-06600	WASHER ARANDELA	2	2	2	2	
16	66T-82370-00	PLUG CAP ASSY TAPON DE BUJIA COMPLT	2	2	2	2	
	6E3-82370-21	PLUG CAP ASSY TAPON DE BUJIA COMPLT	2				FOR CAR(CE) FOR CAR(CE)
17	97095-06012	BOLT PERNO	1	1	1	1	
18	92995-06600	WASHER ARANDELA	1	1	1	1	
19	688-82560-10	THERMO SWITCH ASSY INTER. DE TERMO	1	1	1	1	
20	66T-82519-00	WIRE, EARTH LEAD CABLE CONDUCTOR A TIERRA	1	1			
21	6G1-42725-00	GROMMET TAPON	1		1	1	
22	689-81870-00	STARTING SWITCH ASSY INTERRUPTOR DE ARRANQUE COMPL.		1			

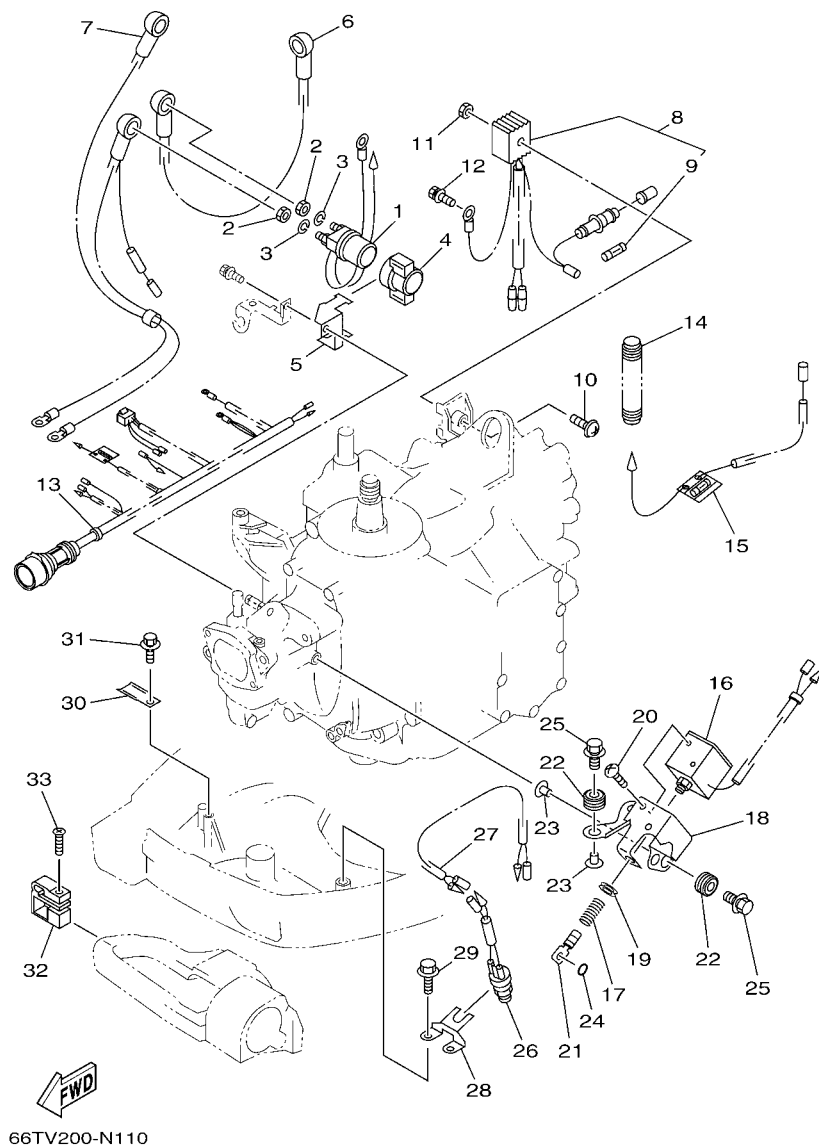


FIG. 11 ELECTRICAL 2

EQUIPO ELECTRICO 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	6G1-8194A-10	RELAY RELE		1	1	1	
2	90170-06M30	NUT TUERCA		2	2	2	
3	90204-06M00	WASHER, SPRING ARANDELA DE RESORTE		2	2	2	
4	6G1-81952-00	HOLDER, RELAY SOSTEN DE RELE		1	1	1	
5	6L2-81945-00	PLATE, SWITCH FITTING PLACA ACCESORIA DE INTERRUPT.		1	1		
6	6E5-82117-01	WIRE, LEAD CABLE CONDUCTOR		1	1	1	
7	66T-82105-01	BATTERY CABLE CABLE DE BATERIA		1	1	1	
8	6G1-81970-62	RECTIFIER ASSY RECTIFICADOR COMPLETO		1	1	1	
9	6G1-82151-00	.FUSE (10A) .FUSIBLE (10A)		1	1	1	
10	97980-05230	SCREW, WITH WASHER TORNILLO, CON ARANDELA		1	1	1	
11	95380-05600	NUT TUERCA		1	1	1	
12	90109-06M80	BOLT PERNO		1	1	1	
13	66T-82590-00	WIRE HARNESS ASSY CONJUNTO DE CABLES			1		
14	66T-83557-00	TUBE (I.DIA:13MM) ENCHUFE DE ACEITE (I.DIA:13MM)		1	1		
	6N7-83557-00	TUBE (I.DIA:22MM) ENCHUFE DE ACEITE (I.DIA:22MM)				1	
15	66T-82115-00	WIRE, PLUS LEAD CABLE CONDUCTOR POSITIVO		1			
16	6J4-86111-00	COIL, SOLENOID CONJUNTO BOBINA SOLENOIDE			1	1	
17	6J4-86116-00	WIRE, PULL ALAMBRE-JALADOR			1	1	
18	66T-86112-00	STAY, SOLENOID SOPORTE SOLENOIDE			1	1	
19	90480-10155	GROMMET TAPON			1	1	
20	97880-05008	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA			4	4	
21	682-86117-00	HOOK, WIRE PULL GANCHO JALADOR DE ALAMBRE			1	1	
22	90480-10M23	GROMMET TAPON			3	3	
23	90387-06289	COLLAR ESPACIADOR			3	3	
24	93210-03261	O-RING ANILLO O			1	1	
25	90119-06M88	BOLT, WITH WASHER TORNILLO CON ARANDELA			3	3	
26	6F5-82540-01	NEUTRAL SWITCH ASSY INTERRUPTOR NEUTRAL COMPL		1			

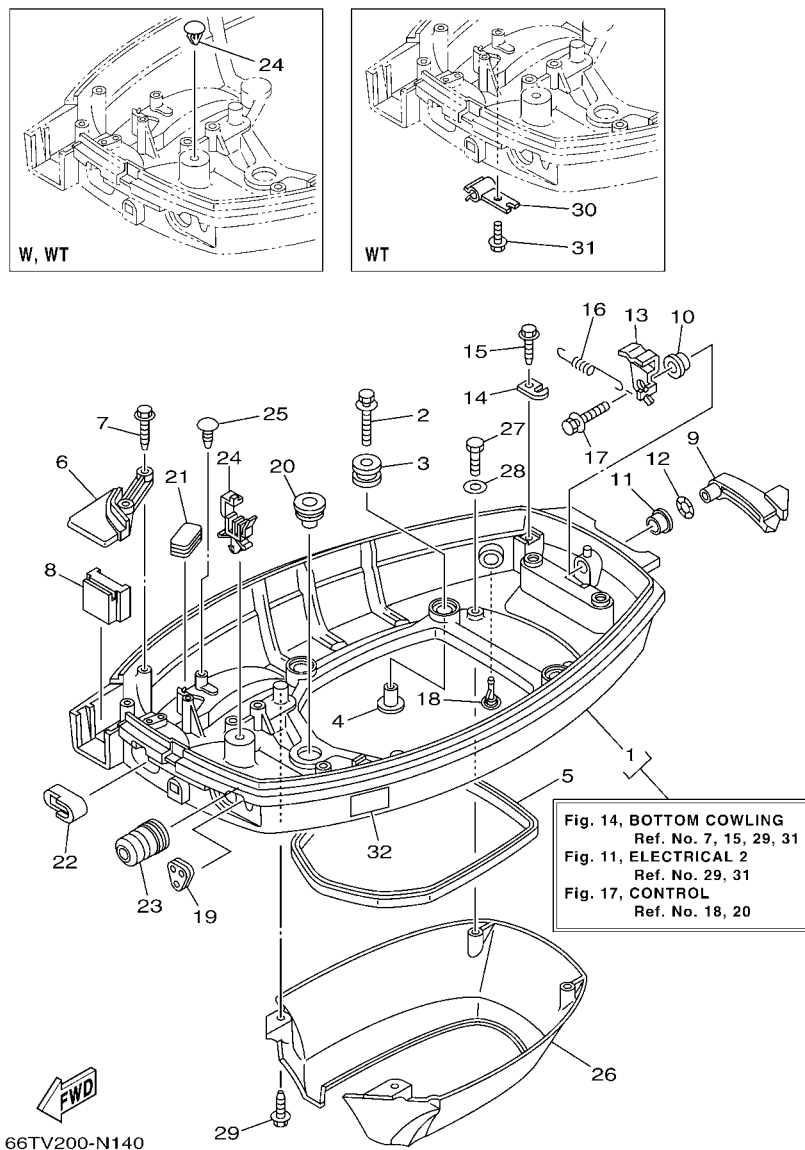


FIG. 14 BOTTOM COWLING

CUBIERTA INFERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-42710-01-4D	BOTTOM COWLING ASSY CUBIERTA INFERIOR COMPL.	1	1	1	1	
2	90119-06M61	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
3	90480-09M21	GROMMET TAPON	4	4	4	4	
4	90387-06M41	COLLAR ESPACIADOR	4	4	4	4	
5	66T-42716-00	RUBBER, SEAL 1 SELLO DE GOMA 1	1	1	1	1	
6	66T-42738-00-CA	PLATE, FITTING PLACA DE AJUSTE	1	1	1	1	
7	90109-06M81	BOLT PERNO	2	2	2	2	
8	66T-42725-00	GROMMET TAPON	1				
	66T-42725-10	GROMMET TAPON		1			
	66T-42725-20	GROMMET TAPON			1	1	
9	66T-42815-01-4D	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
10	90386-12M37	BUSH BUJE	1	1	1	1	
11	90386-12MA2	BUSH BUJE	1	1	1	1	
12	90206-12052	WASHER, WAVE ARANDELA ONDULADA	1	1	1	1	
13	66T-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	1	
14	66T-43144-00	HOOK, SPRING GANCHO	1	1	1	1	
15	90109-06M86	BOLT PERNO	1	1	1	1	
16	90506-16M34	SPRING, TENSION RESORTE DE TENSION	1	1	1	1	
17	90119-06M73	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	
18	6E5-44391-00	NIPPLE, HOSE NIPLE MANGUERA	1	1	1	1	
19	65W-26326-00	GROMMET TAPON PROTECTOR	1	1			
	65W-26326-10	GROMMET TAPON PROTECTOR			1	1	
20	676-42727-00	GROMMET TAPON	1	1	1	1	
21	6H4-42726-00	GROMMET TAPON	1	1	1		
	6H1-42726-10	GROMMET TAPON				1	
22	66T-24329-00	SEAL SELLO	1	1	1	1	
23	65W-42726-00	GROMMET TAPON	1	1			

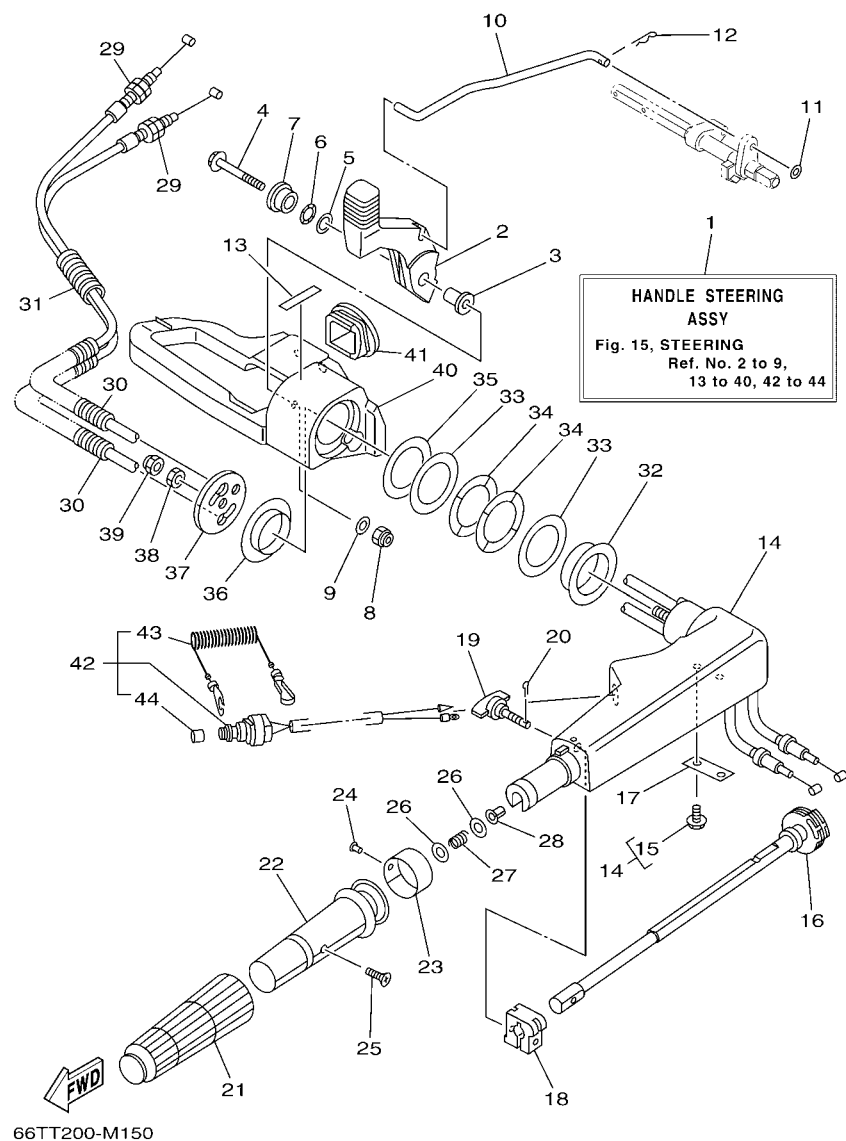


FIG. 15 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-W0084-02-4D	HANDLE STEERING ASSY CONJUNTO DE MANIJA	1	1			Go to P/N : PE0-OM-140028
2	66T-44111-02	HANDLE, GEAR SHIFT MANIJA DE CAMBIO DE MARCHAS	1	1			
3	90387-06M86	COLLAR ESPACIADOR	1	1			
4	97595-06550	BOLT, WITH WASHER PERNO CON ARANDELA	1	1			
5	90201-12M07	WASHER, PLATE ARANDELA PLANA	1	1			
6	90206-12052	WASHER, WAVE ARANDELA ONDULADA	1	1			
7	66T-42123-00	BOLT, HANDLE JOINT TORNILLO CONEXION DE LA MANIJ	1	1			
8	95780-06300	NUT, FLANGE TUERCA	1	1			
9	92995-06200	WASHER ARANDELA	1	1			
10	66T-44124-00	LINK, SHIFT ROD ESLABON	1	1			
11	92990-06200	WASHER, PLAIN ARANDELA PLANA	1	1			
12	90468-18008	CLIP PRESILLA	1	1			
13	6X3-44191-00	INDICATOR, SHIFT INDICADOR DE CAMBIOS	1	1			
14	65W-42101-01-4D	HANDLE, STEERING MANIJA DE DIRECCION	1	1			
15	90109-06M86	.BOLT .PERNO	2	2			
16	65W-42138-00	LEVÉR, THROTTLE PLANCA DE ACELERACION	1	1			
17	65W-42159-00	STAY SOPORTE	1	1			
18	6G1-42126-00	FRICTION, STEERING HANDLE GRIP FRICCION DE MANGO DIRECCION	1	1			
19	65W-42125-00	BOLT, FRICTION ADJUSTING TORNILLO FRICCION ADJUSTA	1	1			
20	91490-20010	PIN. COTTER CHAVETA	1	1			
21	6G1-42177-00	RUBBER, HANDLE HULE DE MANIJA	1	1			
22	664-42119-00	GRIP, STEERING HANDLE MANGO, MANIJA DE DIRRECCION	1	1			
23	6G1-42137-10	INDICATOR, THROTTLE INDICADOR ACELERADOR	1	1			Go to P/N : PE0-OM-140028
24	90269-02M09	RIVET REMACHE	1	1			Go to P/N : PE0-OM-140028
25	90152-05011	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1			
26	90201-10M02	WASHER, PLATE ARANDELA PLANA	2	2			
27	90501-23215	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1			

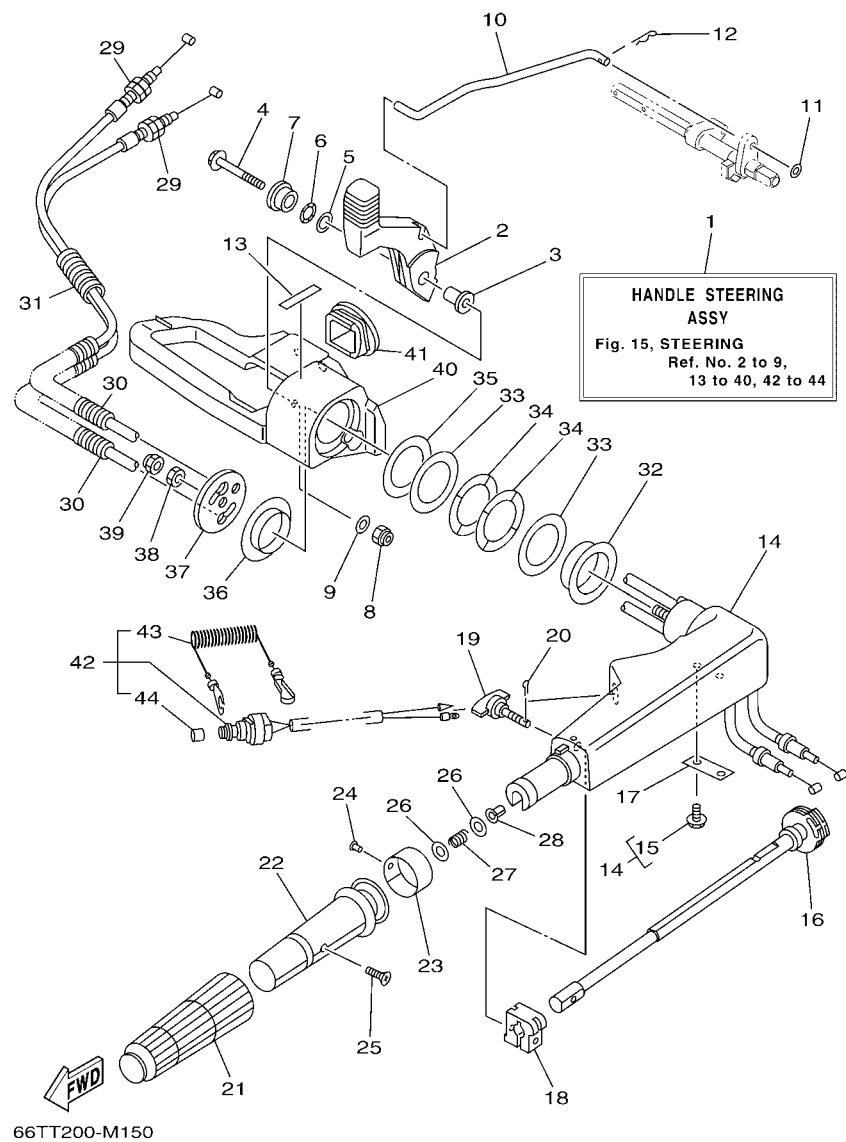


FIG. 15 STEERING

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
28	90386-08032	BUSH BUJE	1	1			
29	66T-26301-00	THROTTLE CABLE ASSY CABLE DE ACELERADOR COMPLETO	2	2			
30	90446-10M87	HOSE (L75) TUBO (L75)	2	2			
31	90446-10M86	HOSE (L140) TUBO (L140)	2	2			
32	90386-40MA0	BUSH BUJE	1	1			
33	90201-43M00	WASHER, PLATE ARANDELA PLANA	2	2			
34	90206-43M22	WASHER, WAVE ARANDELA ONDULADA	2	2			
35	90202-43M57	WASHER, PLATE ARANDELA DE PLANA	1	1			
36	90386-40M99	BUSH BUJE	1	1			
37	65W-42131-01	COVER, HANDLE STEERING CUBIERTA MANIJA DIRRECCION	1	1			
38	95380-10700	NUT TUERCA	1	1			
39	95780-10300	NUT, FLANGE TUERCA	1	1			
40	65W-42121-01-4D	BRACKET SOPORTE	1	1			
41	66T-41273-00	GROMMET TAPON PROTECTOR	1	1			
42	66T-82575-01	ENGINE STOP SWITCH ASSY INTERRUPTOR DE PARADA COMPL	1	1			
43	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA	1	1			
44	689-8257Y-00	.CAP .TAPA	1	1			

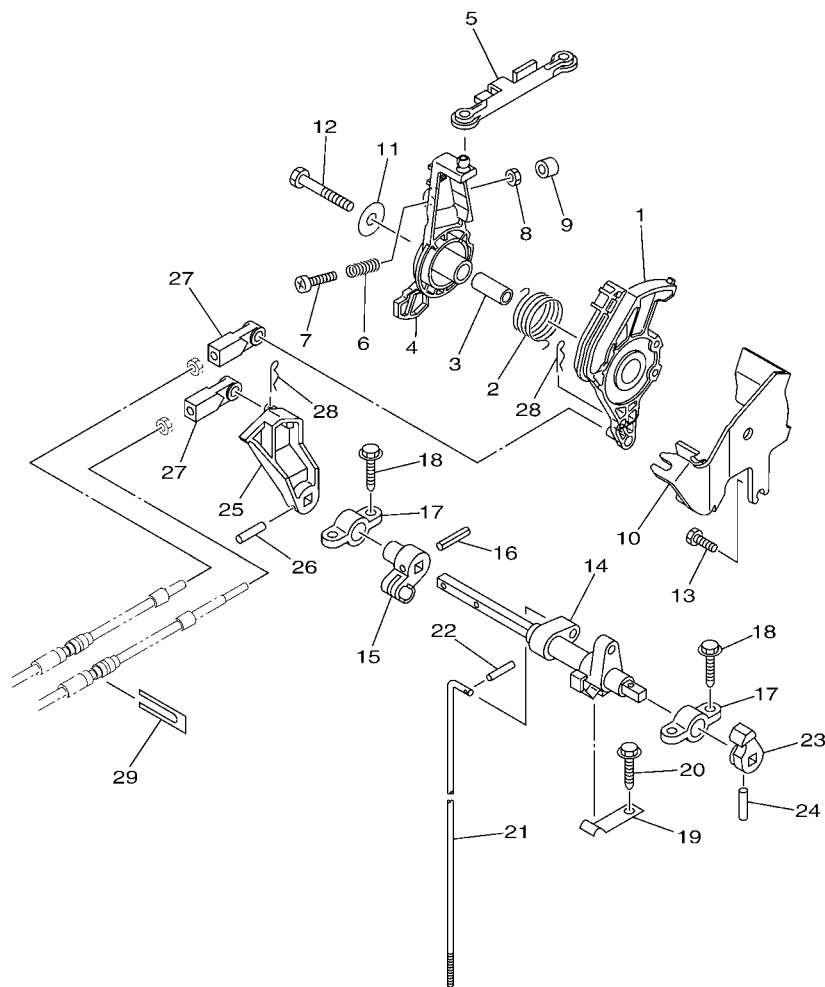


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FIG. 16 STEERING FRICTION

FRICCION DE DIRECCION

[illegible]



66TT200-M170

FIG. 17 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-41638-10	PULLEY POLEA	1	1	1	1	
2	66T-42167-00	SPRING 1 RESORTE 1	1	1	1	1	
3	90387-08M16	COLLAR ESPACIADOR	1	1	1	1	
4	66T-41631-11	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1	1	
5	66T-41237-00	JOINT, LINK CONECTOR	1	1	1	1	
6	90501-10M84	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
7	97880-06035	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1	1	1	1	
8	95380-06700	NUT TUERCA	1	1	1	1	
9	688-44194-00	CAP TAPA	1	1	1	1	
10	66T-14497-10	STAY, THROTTLE WIRE SOPORTE VALVULA DE OBTURACION	1	1	1	1	
11	90201-08M54	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
12	97095-08045	BOLT PERNO	1	1	1	1	
13	97095-06014	BOLT PERNO	1	1	1	1	
14	66T-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1	1	1	
15	66M-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1	1	1	
16	90254-03M05	PIN, SPRING PASADOR DE TIPO A RESORTE	1	1	1	1	
17	6F5-41662-00	BRACKET 2 SOPORTE 2	2	2	2	2	
18	90109-06M81	BOLT PERNO	4	4	4	4	
19	682-44116-01	SPRING RESORTE	1	1	1	1	
20	90109-06M80	BOLT PERNO	1	1	1	1	
21	66T-44143-00	ROD, SHIFT VARILLA DE CAMBIO	1		1		S(16.7") S(16.7")
	66T-44143-10	ROD, SHIFT VARILLA DE CAMBIO	1	1	1	1	L(21.7"),X(25.6") L(21.7"),X(25.6")
22	91490-16012	PIN, COTTER CHAVETA	1	1	1	1	
23	65W-44173-01	LEVER, SHIFT CONTROL PALANCA CONTROL CAMBIOS		1			
24	90254-03M04	PIN, SPRING PASADOR DE TIPO A RESORTE		1			
25	66T-44125-01	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1	1	1	
26	90254-03M04	PIN, SPRING PASADOR DE TIPO A RESORTE	1	1	1	1	

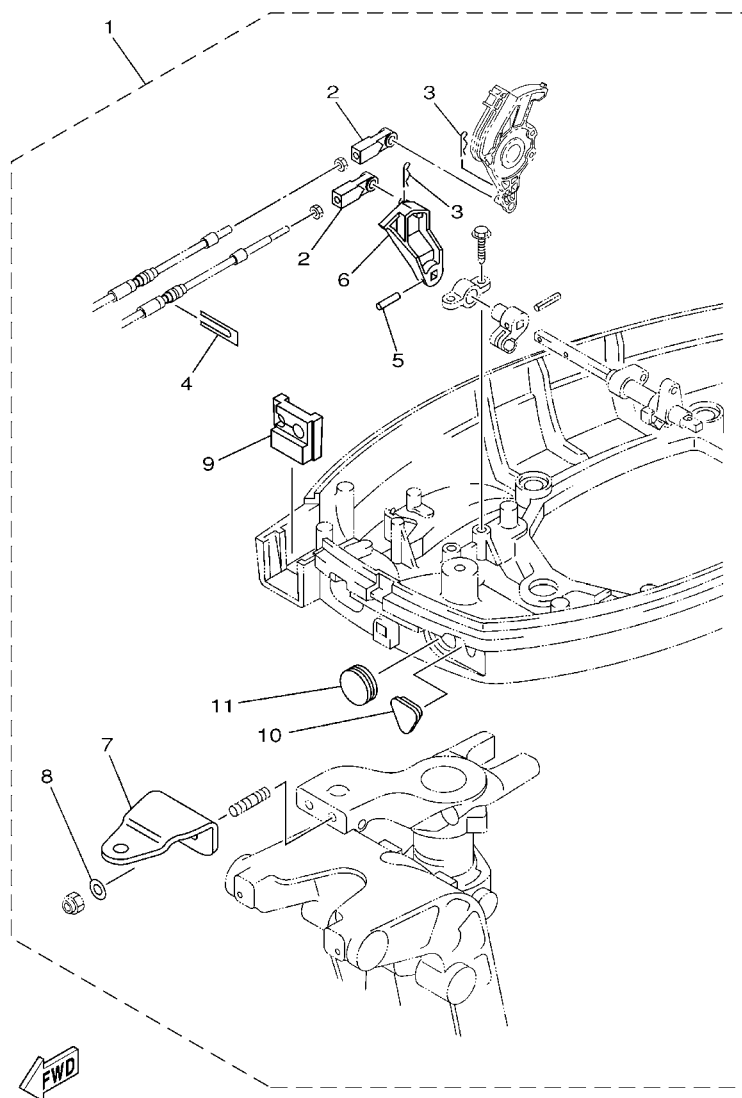
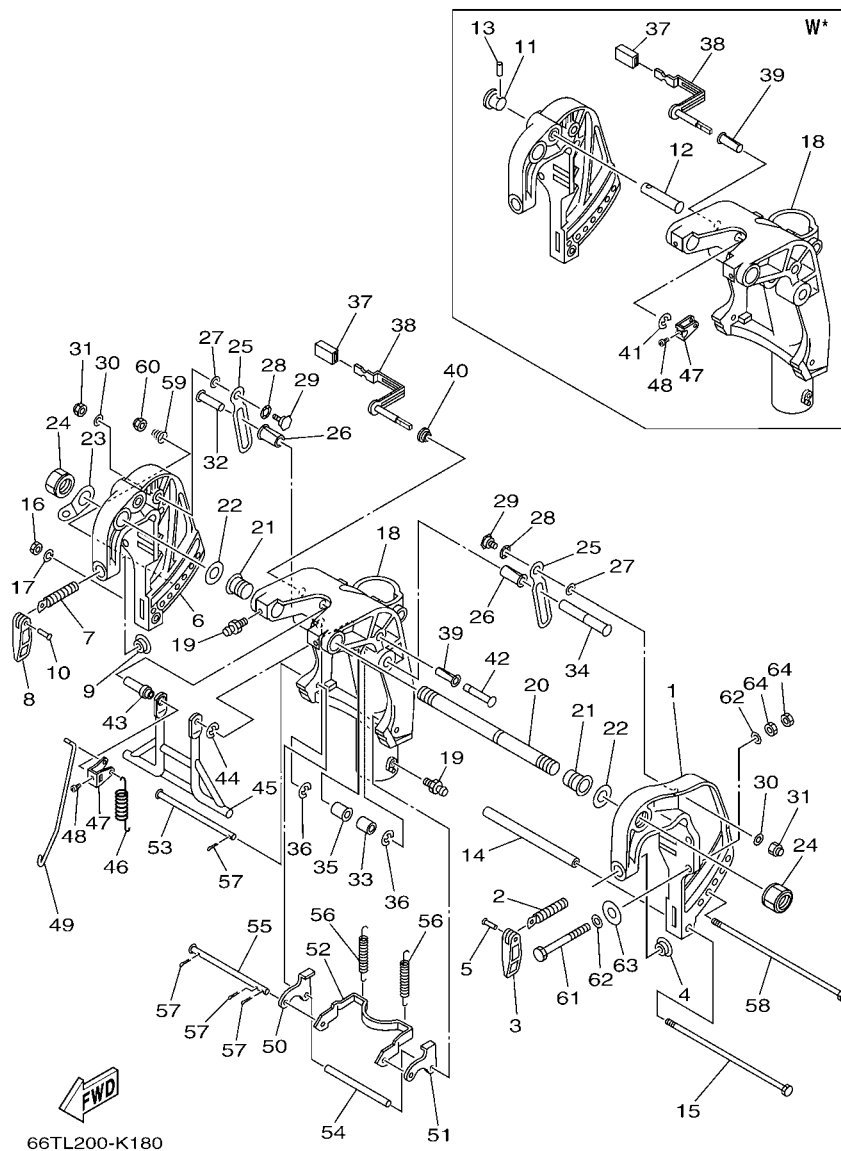


FIG. 18 REMO CON ATTACHMENT CONJUNTO ADITAMENTO

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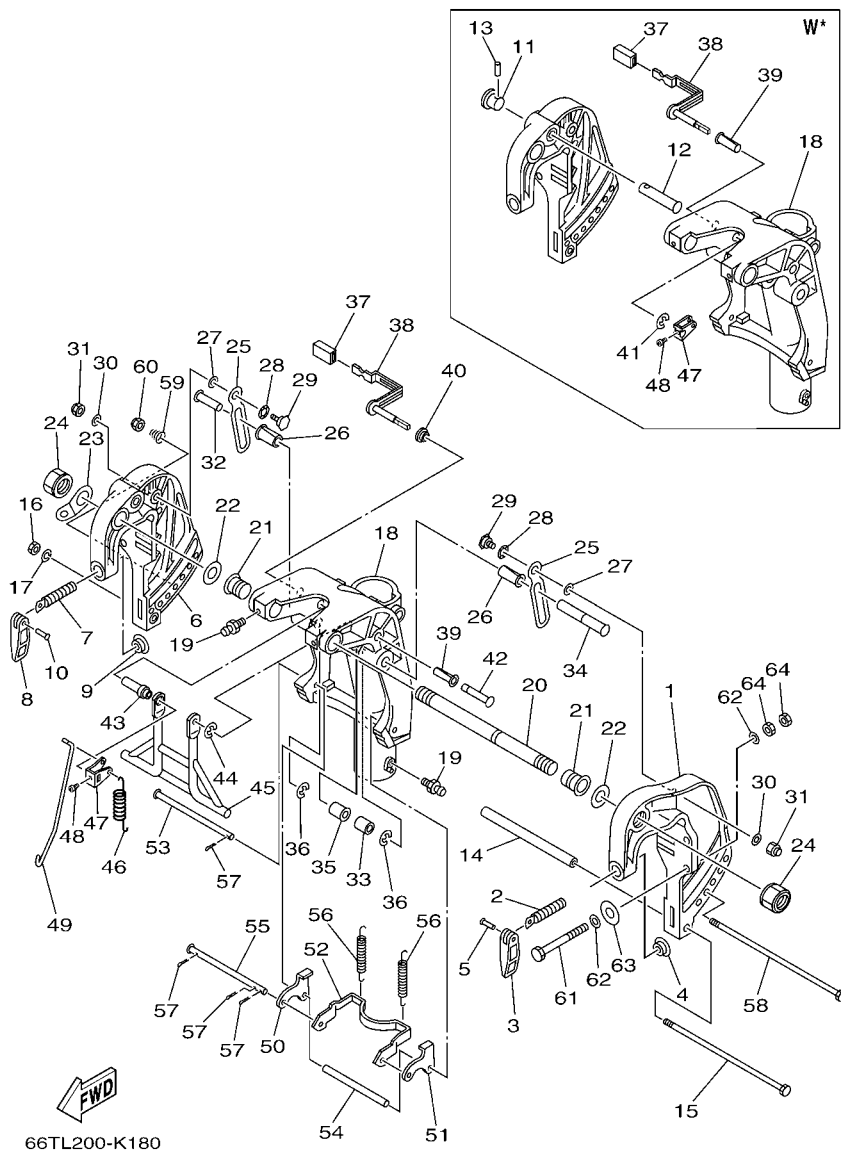


D*:FOR SHALLOW WATER DRIVE
D*:PARA NAVEGACION EN AGUAS POCO PROFUNDAS
W*:WITHOUT SHALLOW WATER DRIVE
W*:SIN NAVEGACION EN AGUAS POCO PROFUNDAS

FIG. 19 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-43111-01-4D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1	1	1		
2	90149-14M12	SCREW TORNILLO DE REGLAJE	1	1	1		
3	663-43118-01-4D	HANDLE, TRANSOM CLAMP MANIJA DE LA ABRAZADERA DEL ES	1	1	1		
4	648-43114-01	PAD, TRANSOM CLAMP ARANDELA DE ABRAZADERA	1	1	1		
5	90243-04007	PIN PASADOR	1	1	1		
6	66T-43112-01-4D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1	1	1		
7	90149-14M12	SCREW TORNILLO DE REGLAJE	1	1	1		
8	663-43118-01-4D	HANDLE, TRANSOM CLAMP MANIJA DE LA ABRAZADERA DEL ES	1	1	1		
9	648-43114-01	PAD, TRANSOM CLAMP ARANDELA DE ABRAZADERA	1	1	1		
10	90243-04007	PIN PASADOR	1	1	1		
11	65W-43192-00	KNOB, STOPPER PERILLA DE TOPE	1	1	1		W* W* W* W* W*
12	65W-43191-00	SHAFT, STOPPER EJE DE TOPE	1	1	1		
13	91690-30018	PIN, SPRING PASADOR DE RESORTE	1	1	1		
14	90387-08M29	COLLAR ESPACIADOR	1	1	1		Go to P/N : PE0-OM-140028
15	90101-08M76	BOLT TORNILLO	1	1	1		
16	95380-08600	NUT TUERCA	1	1	1		
17	92990-08100	WASHER, SPRING ARANDELA PLANA	1	1	1		
18	65W-43311-00-4D 65W-43311-10-4D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1 BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1 1	1 1	1 1		S(16.7") S(16.7") L(21.7"),X(25.6") L(21.7"),X(25.6")
19	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1				WITH STEERING FRICTION WITH STEERING FRICTION
20	63D-43131-01	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	1	1		
21	90386-22M15	BUSH BUJE	2	2	2		
22	90201-22M03	WASHER, PLATE ARANDELA PLANA	2	2	2		
23	6J8-43113-01	PLATE, CLAMP BRACKET PLACA ABRAZADERA SOPORTE	1	1	1		
24	90185-22043	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2	2		
25	66T-43627-00	STOPPER RETEN	2	2	2		



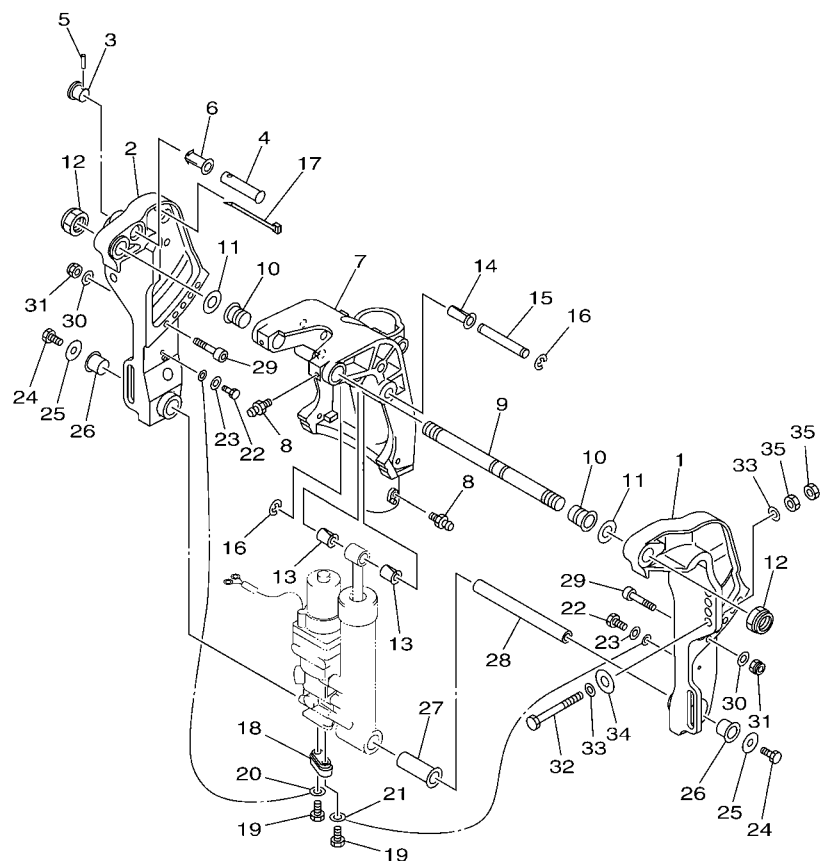
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D*:FOR SHALLOW WATER DRIVE
D*:PARA NAVEGACION EN AGUAS POCO PROFUNDAS
W*:WITHOUT SHALLOW WATER DRIVE
W*:SIN NAVEGACION EN AGUAS POCO PROFUNDAS

FIG. 19 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
26	90386-12M98	BUSH BUJE	2	2	2		
27	90202-12031	WASHER, PLATE ARANDELA DE PLANA	2	2	2		
28	90206-12M00	WASHER, WAVE ARANDELA ONDULADA	2	2	2		
29	90109-08M90	BOLT PERNO	2	2	2		
30	90201-08M07	WASHER, PLATE ARANDELA PLANA	2	2	2		
31	90185-08057	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2	2		
32	90249-12M34	PIN PASADOR	1	1	1		D* D*
	90249-12M34	PIN PASADOR	2	2	2		W* W*
33	90387-12M04	COLLAR ESPACIADOR	1	1	1		D* Go to P/N : PE0-OM-140028 D*
34	90249-12M39	PIN PASADOR	1	1	1		D* Go to P/N : PE0-OM-140028 D*
35	90386-12MA0	BUSH BUJE	1	1	1		D* Go to P/N : PE0-OM-140028 D*
36	99080-10600	CIRCLIP PRESILLA REDONDA	2	2	2		
37	682-43318-01	COVER CUBIERTA	1	1	1		
38	65W-43630-11	TILT LEVER ASSY PLANCA DE INCLINACION COMPL	1	1	1		D* D*
	65W-43630-02	TILT LEVER ASSY PLANCA DE INCLINACION COMPL	1	1	1		W* W*
39	90386-10M99	BUSH BUJE	1	1	1		
40	90386-07MA2	BUSH BUJE	1	1	1		D* D*
41	99080-08600	CIRCLIP PRESILLA REDONDA	1	1	1		W* W*
42	90249-10M31	PIN PASADOR	1	1	1		D* D*
43	90387-07M05	COLLAR ESPACIADOR	1	1	1		D* Go to P/N : PE0-OM-140028 D*
44	99080-08600	CIRCLIP PRESILLA REDONDA	1	1	1		D* D*
45	66T-43350-02	RECEIVER ASSY RECIBIDOR COMPL	1	1	1		D* Go to P/N : PE0-OM-140028 D*
46	90506-20M37	SPRING, TENSION RESORTE DE TENSION	1	1	1		D* D*
47	66T-43631-11	LEVER, TILT PALANCA DE INCLINACION	1	1	1		D* D*
	66T-43631-01	LEVER, TILT PALANCA DE INCLINACION	1	1	1		W* W*
48	90157-05014	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1	1		
49	65W-43616-00	ROD, TILT LOCK VARILLA SEGURO DE INCLINACION	1	1	1		

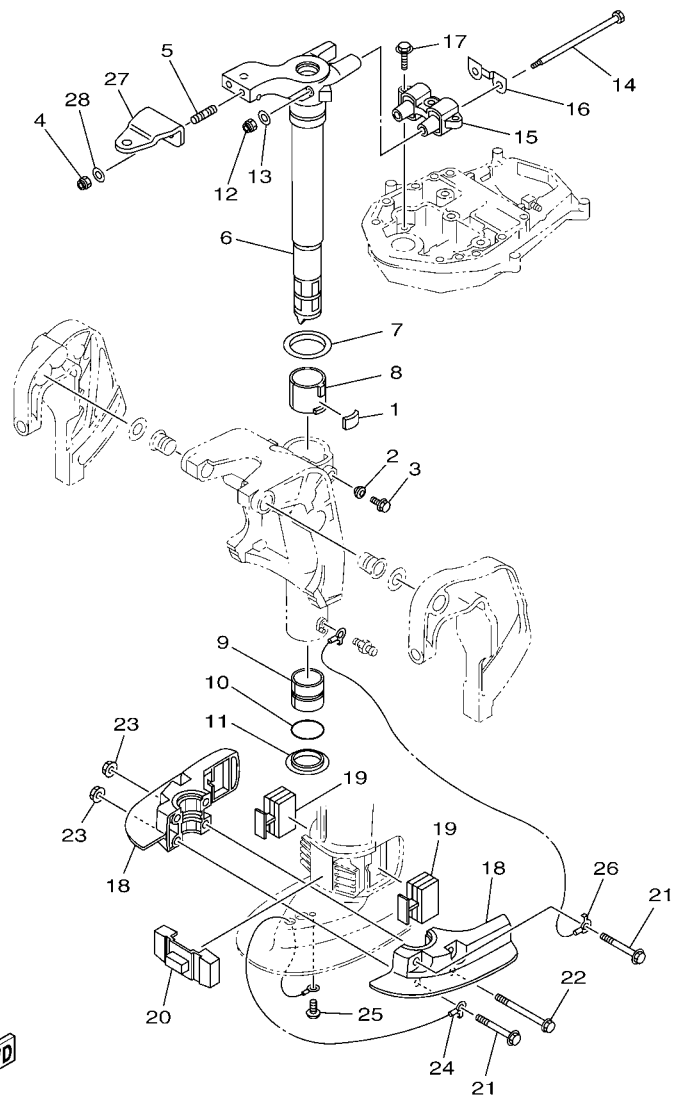



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FIG. 20 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	65W-43111-10-4D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1				1	
2	65W-43112-10-4D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2				1	
3	65W-43192-00	KNOB, STOPPER PERILLA DE TOPE				1	
4	65W-43191-00	SHAFT, STOPPER EJE DE TOPE				1	
5	91690-30018	PIN, SPRING PASADOR DE RESORTE				1	
6	90386-14MA1	BUSH BUJE				1	
7	65W-43311-10-4D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1				1	L(21.7")
8	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR				3	L(21.7")
9	63D-43131-01	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP				1	
10	90386-22M15	BUSH BUJE				2	
11	90201-22M03	WASHER, PLATE ARANDELA PLANA				2	
12	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE				2	
13	90386-12MA0	BUSH BUJE				2	
14	90386-12M98	BUSH BUJE				1	
15	90249-12M38	PIN PASADOR				1	
16	99080-10600	CIRCLIP PRESILLA REDONDA				2	
17	90465-13M11	CLAMP BRIDA				2	
18	65W-45251-00	ANODE CATODE				1	
19	90101-06020	BOLT TORNILLO				2	
20	6H1-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4				1	
21	6U0-82127-00	WIRE, LEAD 2 CABLE CONDUCTOR 2				1	
22	97095-06014	BOLT PERNO				2	
23	92995-06600	WASHER ARANDELA				2	
24	97080-08016	BOLT PERNO				2	
25	90201-08M00	WASHER, PLATE ARANDELA PLANA				2	
26	90386-18M44	BUSH BUJE				2	
27	90386-18MA0	BUSH BUJE				1	



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FIG. 21 BRACKET 3

SOPORTE 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	648-42528-00	PLATE, FRICTION PIEZA DE FRICCION	1	1	1	1	
2	65W-43373-00	SEAL, DAMPER SELLO DE GOMA	1	1	1	1	
3	90105-08M76	BOLT, FLANGE TORNILLO	1	1	1	1	
4	90185-10027	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2	2	2	
5	90116-10063	BOLT, STUD ESPARRAGO	2	2	2	2	
6	65W-42511-01-4D	BRACKET, STEERING SOPORTE DE DIRECCION	1		1		S(16.7") S(16.7")
	65W-42511-11-4D	BRACKET, STEERING SOPORTE DE DIRECCION	1	1	1	1	L(21.7"),X(25.6") L(21.7"),X(25.6")
7	90209-52M00	WASHER ARANDELA DE SEPARACION	1	1	1	1	
8	90386-52M02	BUSH BUJE	1	1	1	1	
9	90386-44M03	BUSH BUJE	1	1	1	1	
10	93210-43MJ0	O-RING ANILLO O	1	1	1	1	
11	90386-44M99	BUSH BUJE	1	1	1	1	
12	90185-08018	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2	2	2	
13	92995-08200	WASHER ARANDELA	2	2	2	2	
14	90101-08M86	BOLT TORNILLO	2	2	2	2	
15	66T-44514-00	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	1	1	1	1	S(16.7"),L(21.7") S(16.7"),L(21.7")
	66T-44514-30	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	1				X(25.6") X(25.6")
16	66T-44526-00	PLATE PLACA 1	1	1	1	1	S(16.7"),L(21.7") S(16.7"),L(21.7")
	66T-44526-30	PLATE PLACA 1	1				X(25.6") X(25.6")
17	97575-08530	BOLT, WITH WASHER PERNO CON ARANDELA	3	3	3	3	
18	65W-44551-00-4D	HOUSING, LOWER MOUNT RUBBER 1 CAJA AMORTIGUADOR INFERIOR HU	2	2	2	2	
19	65W-44555-10	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2	2	2	
20	66T-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	1	1	1	1	
21	97575-10570	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	2	
22	90119-10M04	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
23	90179-10M33	NUT TUERCA	4	4	4	4	
24	66T-82127-10	WIRE, LEAD 2 CABLE CONDUCTOR 2	1	1	1	1	

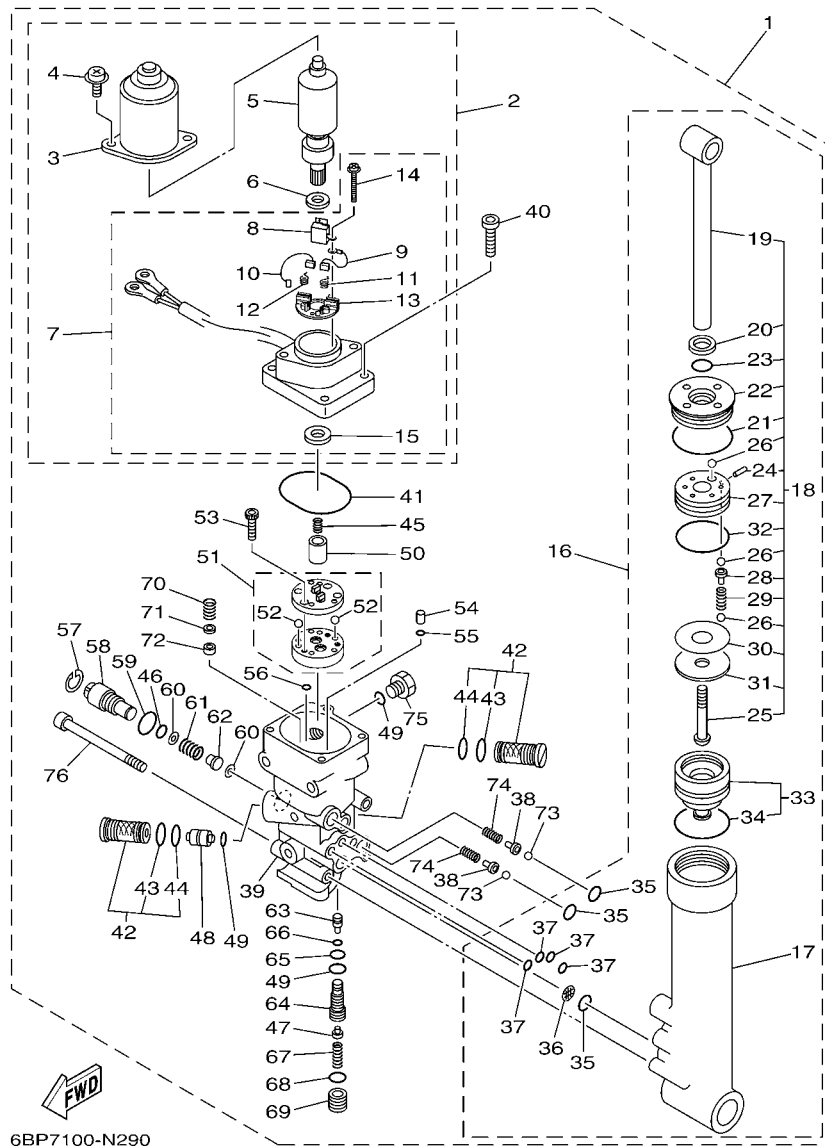


FIG. 22 POWER TRIM & TILT ASSY

COMPONER Y PODER VARILLA

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	65W-43800-21-4D	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL.				1	
2	65W-43880-01	..MOTOR ASSY ..MOTOR COMPL.				1	
3	65W-43804-01	..STATOR ASSY ..ESTATOR COMPL				1	
4	65W-43887-01	..BOLT ..TORNILLO				2	
5	65W-43805-01	..ARMATURE ASSY ..INDUCIDO COMPL.				1	
6	65W-4387G-00	..WASHER ..ARANDELA				1	
7	65W-43881-01	..FRAME, END ..CUADRO EXTERMO				1	
8	65W-82181-00	..CIRCUIT BREAKER COMP. ..RUPTOR DE CIRCUITO COMPL				1	
9	65W-43892-01	..BRUSH 2 ..ESCOBILLA 2				1	
10	65W-43891-01	..BRUSH 1 ..ESCOBILLA 1				1	
11	65W-4386K-01	..SPRING, BRUSH ..RESORTE, ESCOBILLA				1	
12	65W-4386L-00	..SPRING, BRUSH 2 ..RESORTE, ESCOBILLA 2				1	
13	65W-4380F-01	..PLATE, BRUSH HOLDER ..PLACA				1	
14	65W-43879-01	..SCREW, WITH WASHER ..TORNILLO CON RONDANA				2	
15	65W-43882-01	..OIL SEAL ..SELLO ACEITE				1	
16	65W-43840-01	..POWER TILT ASSY ..CONJUNTO COMONER				1	
17	65W-4380K-00	..CYLINDER, TILT SUB ASSY ..CILINDRO, INCLINACION				1	
18	65W-43810-01	..TILT PISTON SUB ASSY ..ELEVADOR SUB-PISTON COMPL.				1	
19	65W-43801-01	..ROD ..VALILLA COMPL INCLINACION				1	
20	65W-43812-00	..SEAL, DUST ..SELLO DE POLVO				1	
21	65W-43865-00	..O-RING ..ANILLO EN O 5				1	
22	65W-43811-01	..SCREW, CYLINDER END ..TORNILLO CILINDRO EXTREMO				1	
23	67C-43867-00	..O-RING ..ANILLO EN O 7				1	
24	91609-16012	..PIN, SPRING ..PASADOR DE RESORTE				1	
25	67C-43886-00	..BOLT ..TORNILLO				1	
26	93505-32038	..BALL ..BOLA				11	
27	65W-4385A-01	..PISTON, TILT ..PISTON INCLINACION				1	

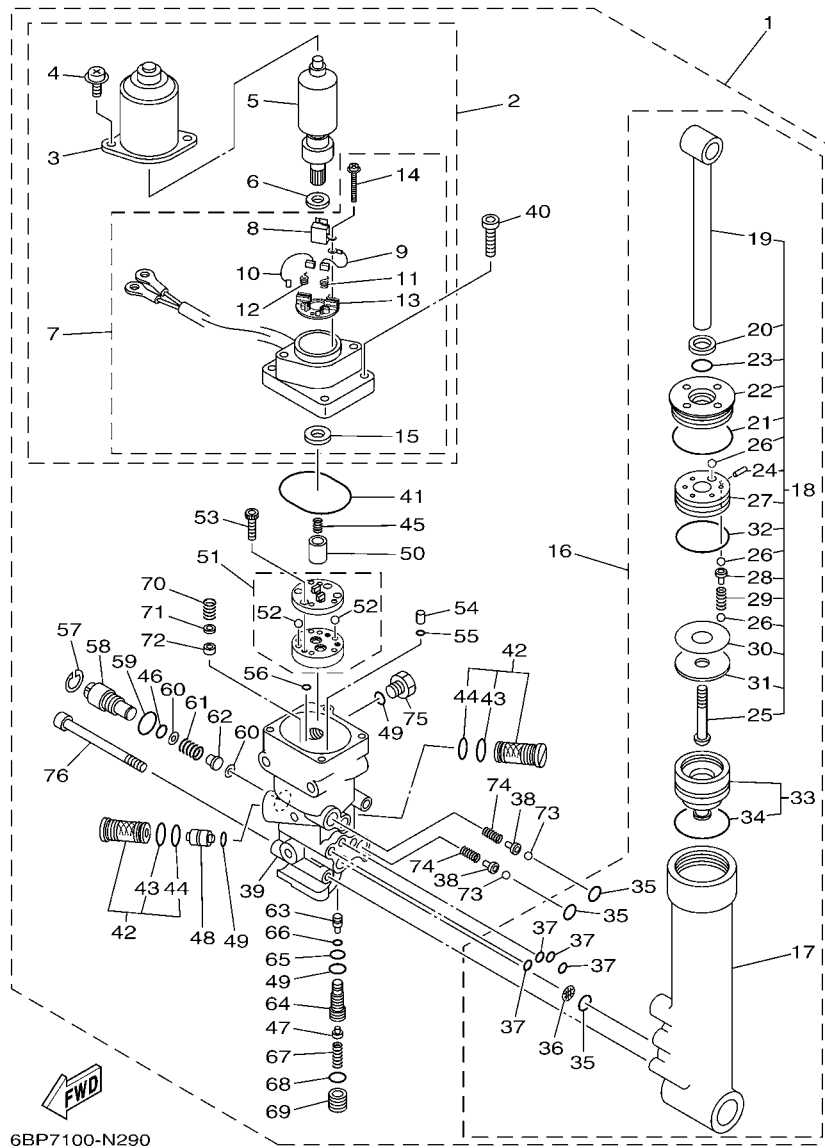


FIG. 22 POWER TRIM & TILT ASSY

COMPONER Y PODER VARILLA

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
28	65W-4386A-00	...PIN, ABSORBER VALVE ...PASADOR VALVULA ABSORBER				5	
29	65W-43857-00	...SPRING, ABSORBER VALVE ...RESORTE				5	
30	15A-22442-00	...SHIM ...CUNA				1	UN UN
31	90201-10038	...WASHER, PLATE ...ARANDELA PLANA				1	
32	6H1-43862-00	...O-RING ...ANILLO EN O 2				1	
33	65W-4381B-00	...FREE PISTON SUB ASSY ...SUB-PISTON COMPL				1	
34	6H1-43861-10	...O-RING ...ANILLO EN O 1				1	
35	93210-11368	...O-RING ...ANILLO O				3	
36	69J-4381C-00	...FILTER 3 ...FIELTRO 3				1	
37	93210-064A5	...O-RING ...ANILLO O				4	
38	65W-4386A-00	...PIN, ABSORBER VALVE ...PASADOR VALVULA ABSORBER				2	
39	65W-4380L-02	...HOUSING, TRIM & TILT SUB ASSY ...CAJA, INCLINACION Y ADRNO				1	
40	91380-06020	...BOLT ...PERNO				4	
41	93210-50768	...O-RING ...ANILLO O				1	
42	67F-43802-00	...VALVE SUB ASSY ...VALVULA PRINCIPAL COMPL.				2	
43	6H1-43866-01	...O-RING ...ANILLO EN O 6				1	
44	93210-12N52	...O-RING ...ANILLO O				1	
45	6T4-43853-00	...SPRING, MAIN VALVE ...RESORTE				1	
46	93210-10M74	...O-RING ...ANILLO O				1	
47	6T4-43808-00	...SEAT VALVE COMP. 1 ...ASIENTO VALVULA COMPLETA 1				1	
48	62X-43841-00	...PISTON, SHUTTLE ...PISTON				1	
49	93210-09165	...O-RING ...ANILLO O				3	
50	65W-43831-00	...CONNECTOR, SHAFT ...CONEXION EJE				1	
51	65W-43830-00	...GEAR PUMP ASSY ...ENGRANAJE BOMBA COMPL.				1	
52	93505-32038	...BALL ...BOLA				2	
53	91318-04025	...BOLT ...TORNILLO				4	
54	65W-43817-00	...FILTER 2 ...FIELTRO 2				2	

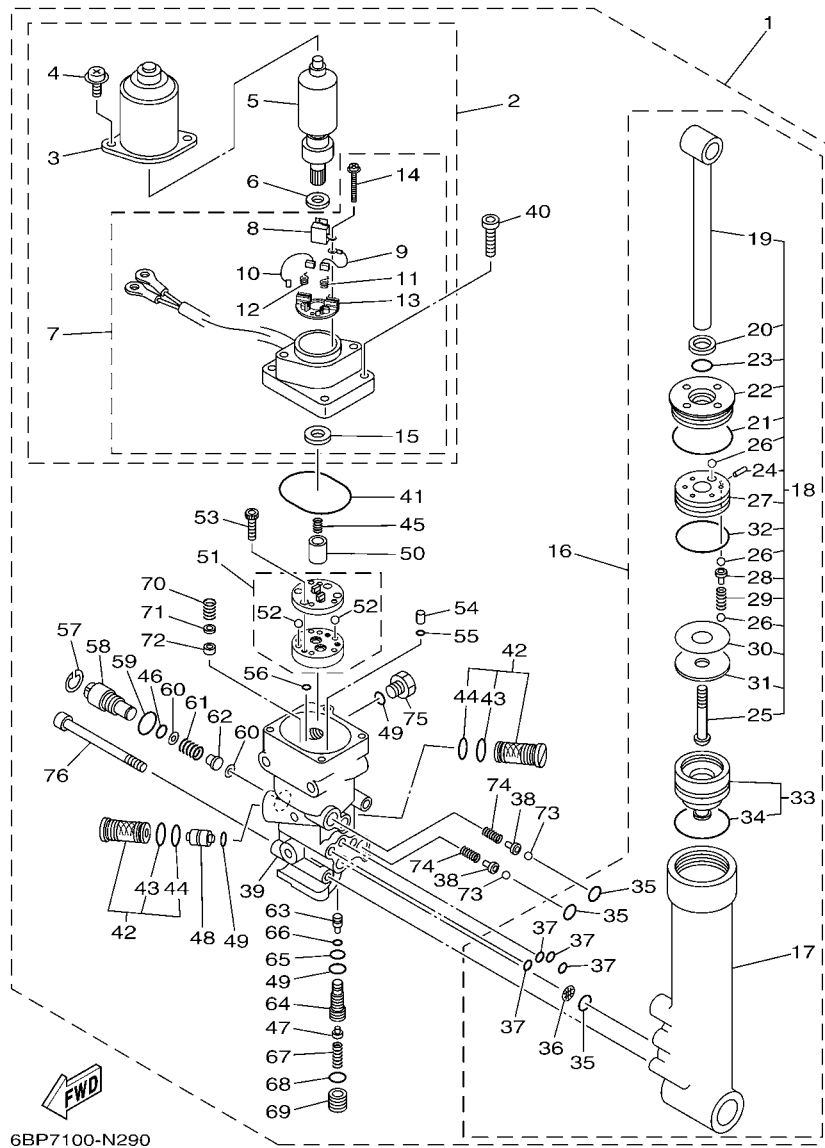


FIG. 22 POWER TRIM & TILT ASSY

COMPONER Y PODER VARILLA

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
55	93210-04N50	.O-RING .ANILLO O				2	
56	93210-04N51	.O-RING .ANILLO O				2	
57	6H1-43875-00	.RING, SNAP .ANILLO				1	
58	6H1-43845-00	.SCREW, MANUAL RELEASE .TORNILLO DESCOPLO MANUAL				1	
59	6D8-43863-00	.O-RING .ANILLO EN O 3				1	
60	6H1-43847-00	.SEAT, MANUAL VALVE .ASIENTO VALVULA MANUAL				2	
61	65W-43854-00	.SPRING, MANUAL RELEASE .RESORTE DESCOPLO MANUAL				1	
62	65W-4382A-00	.ADAPTOR 1 .ADAPTADOR 1				1	
63	65W-43844-00	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE				1	
64	65W-43851-00	.SEAT, RELIEF VALVE .ASIENTO VALVULA DE DESCARGA				1	
65	93210-08006	.O-RING .ANILLO O				1	
66	93210-03478	.O-RING .ANILLO O				1	
67	65W-43855-00	.SPRING, UP RELIEF .RESORTE SEGURIDAD SUPERIOR				1	
68	93210-11073	.O-RING .ANILLO O				1	
69	65W-43843-00	.SCREW, VALVE LOCK .TORNILLO				1	
70	6H1-43856-10	.SPRING, DOWN RELIEF .RESORTE SEGURIDAD				1	
71	6H1-43844-10	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE				1	
72	6H1-4384F-10	.SEAL, MAIN VALVE .ASIENTO				1	
73	93501-08001	.BALL .BOLA				2	
74	65W-43853-00	.SPRING, MAIN VALVE .RESORTE				2	
75	6H1-43829-00	.PLUG, RESERVOIR .TAPON DEPOSITO				1	
76	62X-43878-01	.BOLT, SOCKET .TORNILLO ENCASTRE				3	

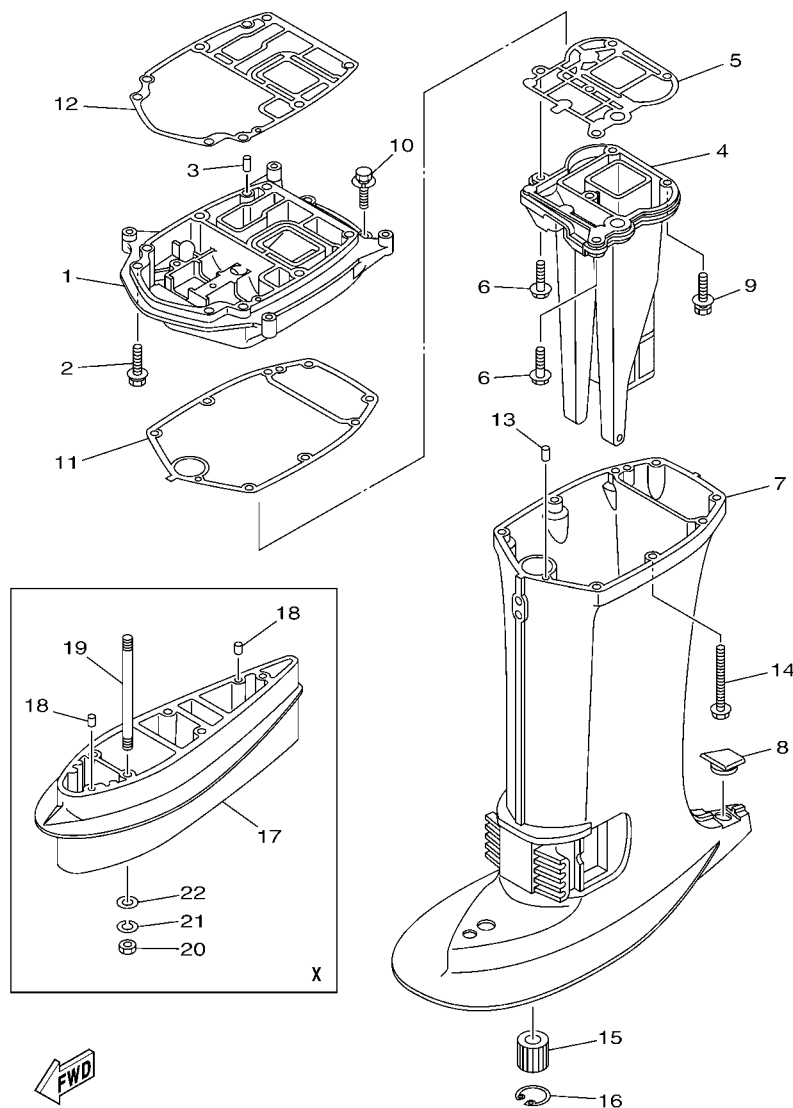


FIG. 23 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-41137-00-CA	GUIDE, EXHAUST GUIA DE ESCAPE	1	1	1	1	
2	90119-08M79	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
3	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
4	66T-41131-00-CA	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1		1		S(16.7") S(16.7")
	66T-41131-10-CA	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1	1	1	L(21.7"),X(25.6") L(21.7"),X(25.6")
5	66T-41133-A0	GASKET, EXHAUST MANIFOLD 1 EMPAQUE ESCAPE MULTIPLE	1	1	1	1	
6	97575-08530	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	2	
7	66T-45111-00-4D	CASING, UPPER CAJA SUPERIOR	1		1		S(16.7") S(16.7")
	66T-45111-10-4D	CASING, UPPER CAJA SUPERIOR	1	1	1	1	L(21.7"),X(25.6") L(21.7"),X(25.6")
8	63D-45155-00	CAP TAPA	1	1	1	1	
9	97575-08545	BOLT, WITH WASHER PERNO CON ARANDELA	3	3	3	3	
10	97575-08530	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	2	
11	66T-45114-A0	GASKET, UPPER CASING EMPAQUE	1	1	1	1	
12	66T-45113-A0	GASKET, UPPER CASING EMPAQUE	1	1	1	1	
13	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
14	90119-08M42	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	6	
15	679-45318-00	BUSHING, DRIVE SHAFT BUJE, EJE DE MANDO	1	1	1	1	L(21.7"),X(25.6") L(21.7"),X(25.6")
16	93420-30042	CIRCLIP SEGURO	1	1	1	1	L(21.7"),X(25.6") L(21.7"),X(25.6")
17	66T-45211-00-4D	EXTENSION EXTENSION	1				X(25.6") X(25.6")
18	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2				X(25.6") X(25.6")
19	90116-10M23	BOLT, STUD ESPARRAGO	4				X(25.6") X(25.6")
20	95380-10600	NUT TUERCA	4				X(25.6") X(25.6")
21	92990-10100	WASHER, SPRING ARANDELA PLANA	4				X(25.6") X(25.6")
22	92990-10600	WASHER, PLATE ARANDELA PLANA	4				X(25.6") X(25.6")

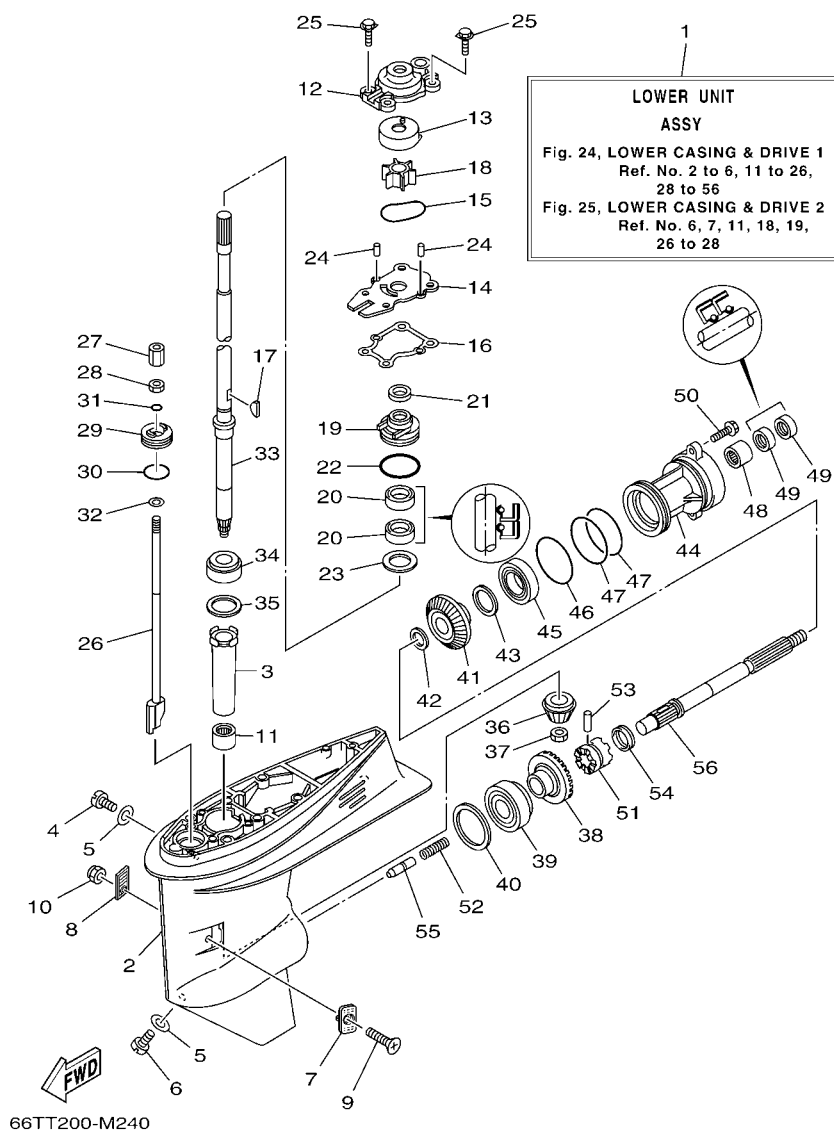


FIG. 24 LOWER CASING & DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-45300-02-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1		1		S(16.7") S(16.7")
	66T-45300-12-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1	1	1	L(21.7") L(21.7")
	66T-45300-32-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1				X(25.6") X(25.6")
2	66T-45311-01-4D	CASING, LOWER FUNDA INFERIOR	1	1	1	1	
3	6H4-45536-00	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	1	1	1	
4	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1	1	
5	90430-08020	GASKET JUNTA	2	2	2	2	
6	688-45341-10	PLUG, DRAIN TAPON, DREN	1	1	1	1	
7	63D-45214-00	COVER, WATER INLET 1 CUBIERTA ENTRADA AGUA 1	1	1	1	1	
8	63D-45215-00	COVER, WATER INLET 2 CUBIERTA ENTRADA AGUA 2	1	1	1	1	
9	90152-05010	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1	1	1	
10	95380-05600	NUT TUERCA	1	1	1	1	
11	93315-32224	BEARING COJINETE DE RODILLOS	1	1	1	1	
12	66T-44311-00	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1	1	
13	63D-44322-00	INSERT, CARTRIDGE CARTUCHO				1	FOR STD FOR STD
	63D-44322-40	INSERT, CARTRIDGE CARTUCHO	1	1	1	1	FOR CHROMATE FOR CHROMATE
14	66T-44323-00	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO				1	FOR STD FOR STD
	66T-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1	1	1	FOR CHROMATE FOR CHROMATE
15	93210-59MG7	O-RING ANILLO O	1	1	1	1	
16	63D-44316-00	GASKET, WATER PUMP EMPAQUE	1	1	1	1	
17	90280-03M03	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	1	
18	6H4-44352-02	IMPELLER IMPULSOR	1	1	1	1	
19	6BG-44341-00	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1	1	
20	93101-22M60	OIL SEAL SELLO ACEITE	2	2	2	2	
21	66T-45344-01	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1	1	1	1	
22	93210-48001	O-RING ANILLO O	1	1	1	1	
23	90201-27M00	WASHER, PLATE ARANDELA PLANA	1	1	1	1	

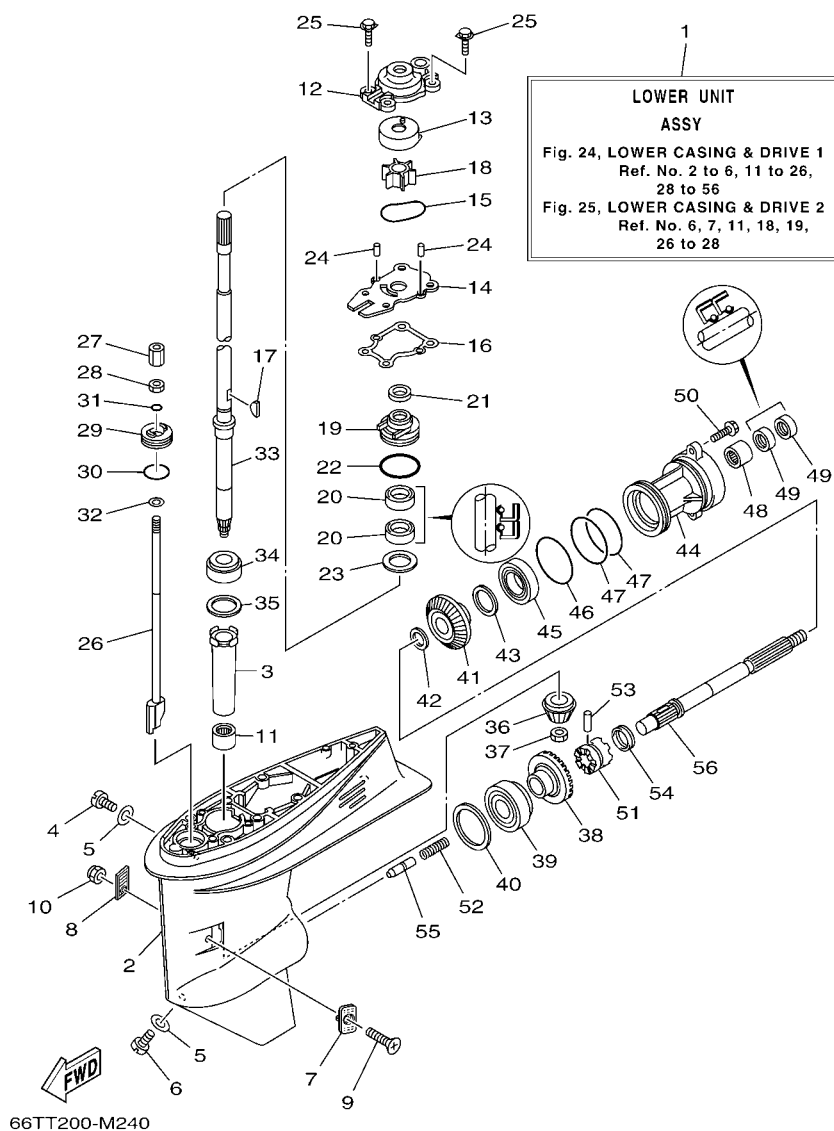


FIG. 24 LOWER CASING & DRIVE 1 IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
24	93604-08062	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
25	90119-08M15	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
26	66T-44150-01	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1		1		S(16.7") S(16.7")
	66T-44150-11	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	1	1	1	L(21.7") L(21.7")
	66T-44150-21	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1				X(25.6") X(25.6")
27	61N-44146-00	CONNECTOR, SHIFT ROD CONECTOR VARILLA DE CAMBIO	1	1	1	1	
28	95380-06700	NUT TUERCA	1	1	1	1	
29	66T-45321-00	PLATE PLACA	1	1	1	1	
30	93210-33MG4	O-RING ANILLO O	1	1	1	1	
31	93210-06ME6	O-RING ANILLO O	1	1	1	1	
32	92990-06600	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
33	66T-45501-01	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1		1		S(16.7") S(16.7")
	66T-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1	1	1	L(21.7") L(21.7")
	66T-45501-21	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1				X(25.6") X(25.6")
34	93332-00001	BEARING COJINETE	1	1	1	1	
35	663-45587-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	1	UR UR
	663-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	1	UR UR
	663-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	1	UR UR
	663-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	1	UR UR
	663-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	1	UR UR
	663-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	1	UR UR
	663-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	1	UR UR
36	66T-45551-00	PINION (13T) PINON (13T)	1	1	1	1	
37	90170-12138	NUT TUERCA	1	1	1	1	
38	66T-45560-01	GEAR 1 (26T) ENGRANAJE 1 (26T)	1	1	1	1	
39	93332-00003	BEARING COJINETE	1	1	1	1	
40	663-45567-01	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	1	UR UR

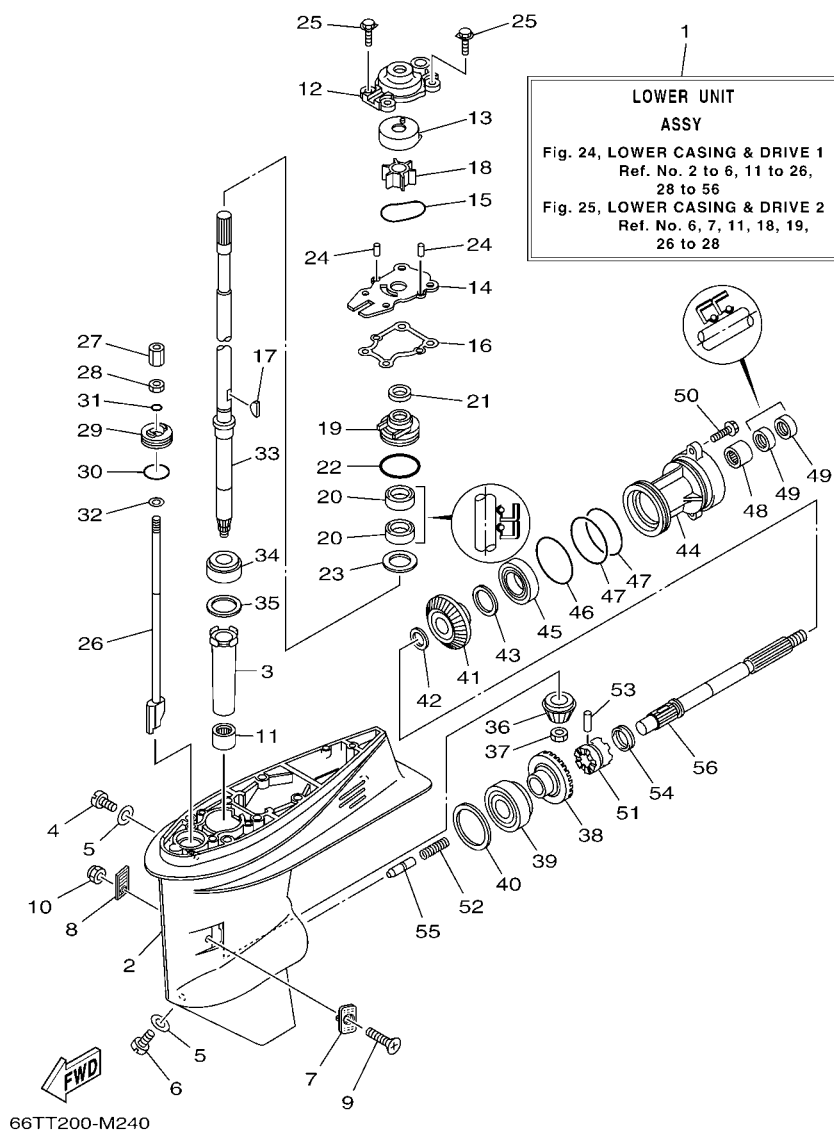


FIG. 24 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
40	663-45567-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	1	UR UR
	663-45567-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	1	UR UR
	663-45567-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	1	UR UR
	663-45567-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	1	UR UR
	663-45567-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	1	UR UR
	663-45567-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	1	UR UR
41	66T-45571-00	GEAR 2 (26T) ENGRANAJE 2 (26T)	1	1	1	1	
42	90201-22429	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
43	63D-45577-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	1	UR UR
	63D-45577-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	1	UR UR
	63D-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	1	UR UR
	63D-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	1	UR UR
	63D-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	1	UR UR
	63D-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	1	UR UR
	63D-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	1	UR UR
44	63D-45361-02-4D	CAP, LOWER CASING FUNDA INFERIOR	1	1	1	1	
45	93306-001U1	BEARING COJINETE	1	1	1	1	
46	93210-69MG6	O-RING ANILLO O	1	1	1	1	
47	93210-74MG5	O-RING ANILLO O	2	2	2	2	
48	93317-22204	BEARING COJINETE	1	1	1	1	
49	93101-22M00	OIL SEAL SELLO ACEITE	2	2	2	2	
50	90105-08M61	BOLT, FLANGE TORNILLO	2	2	2	2	
51	66T-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1	1	1	1	
52	90501-15M01	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	1	
53	90250-06023	PIN, STRAIGHT PASADOR CILINDRICO	1	1	1	1	
54	663-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1	1	1	1	
55	66T-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	1	1	1	1	

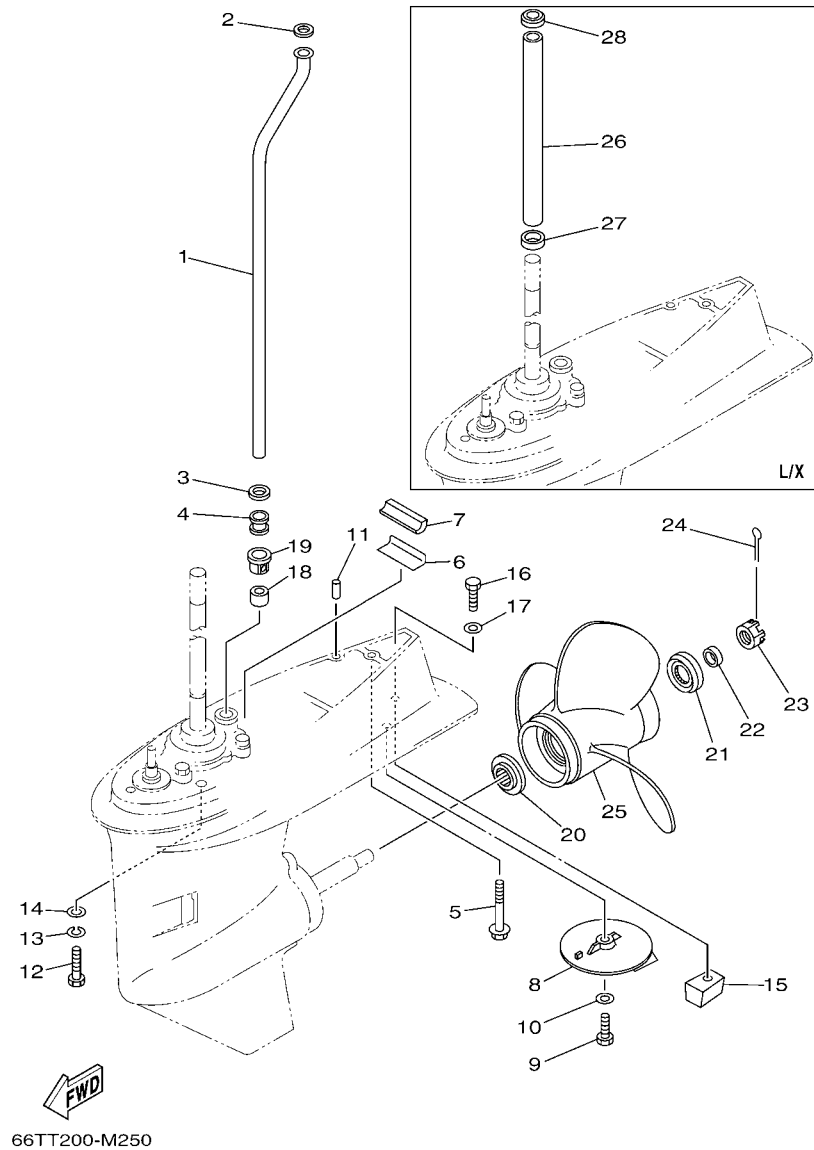


FIG. 25 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-44361-00	TUBE, WATER 1 TUBO DE AGUA 1	1		1		S(16.7") S(16.7")
	66T-44361-10	TUBE, WATER 1 TUBO DE AGUA 1	1	1	1	1	L(21.7") L(21.7")
	66T-44361-20	TUBE, WATER 1 TUBO DE AGUA 1	1				X(25.6") X(25.6")
2	90202-12060	WASHER, PLATE ARANDELA DE PLANA	1	1	1	1	
3	90430-12072	GASKET JUNTA	1	1	1	1	
4	663-44367-00	DAMPER, WATER SEAL 3 GOMA DEL SELLO DE AGUA 3	1	1	1	1	
5	97575-08565	BOLT, WITH WASHER PERNO CON ARANDELA	1	1	1	1	S(16.7"),L(21.7") S(16.7"),L(21.7")
	90119-08156	BOLT, WITH WASHER TORNILLO CON ARANDELA	1				X(25.6") X(25.6")
6	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	1	1	1	
7	63D-45375-00	DAMPER, SEAL GOMA DE SELLO	1	1	1	1	
8	664-45371-01	TAB-TRIM QUILLA ESTABILIZADOR	1	1	1	1	
9	97095-08025	BOLT PERNO	1	1	1	1	
10	92995-08600	WASHER ARANDELA	1	1	1	1	
11	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
12	97075-10040	BOLT PERNO	4	4	4	4	S(16.7"),L(21.7") S(16.7"),L(21.7")
13	92995-10100	WASHER ARANDELA	4	4	4	4	S(16.7"),L(21.7") S(16.7"),L(21.7")
14	92995-10600	WASHER ARANDELA	4	4	4	4	S(16.7"),L(21.7") S(16.7"),L(21.7")
15	67C-45251-00	ANODE CATODE	1	1	1	1	
16	97095-08035	BOLT PERNO	1	1	1	1	
17	92995-08600	WASHER ARANDELA	1	1	1	1	
18	663-44366-00	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1	1	1	
19	63D-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1	1	1	1	
20	663-45987-02	SPACER 1 ESPACIADOR 1	1	1	1	1	
21	66T-45997-00	SPACER 2 ESPACIADOR 2	1	1	1	1	
22	90389-22M01	BUSH BUJE	1	1	1	1	
23	90171-16011	NUT, CASTLE TUERCA ENTALLADA	1	1	1	1	
24	91490-30025	PIN. COTTER CHAVETA	1	1	1	1	

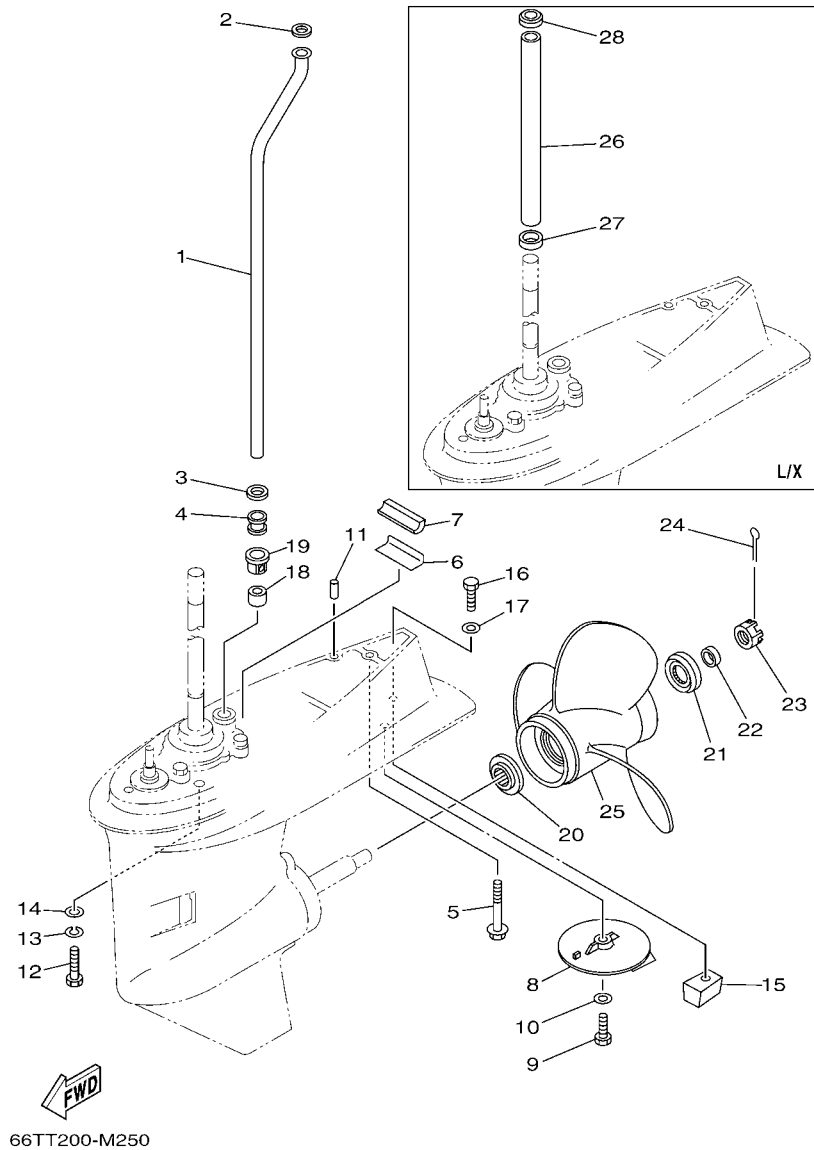


FIG. 25 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
25	69W-45943-00	PROPELLER (3X11"X15"-G) PROPELA (3X11"X15"-G)	1	1	1	1	UR UR
	69W-45945-00	PROPELLER (3X11-1/8"X13"-G) PROPELA (3X11-1/8"X13"-G)	1	1	1	1	UR UR
	69W-45947-00	PROPELLER (3X11-5/8"X11"-G) PROPELA (3X11-5/8"X11"-G)	1	1	1	1	UR UR
	69W-45952-00	PROPELLER (3X11-3/8"X12"-G) PROPELA (3X11-3/8"X12"-G)	1	1	1	1	UR UR
	69W-45958-00	PROPELLER (3X11-1/4"X14"-G) PROPELA (3X11-1/4"X14"-G)	1	1	1	1	UR UR
	63D-45941-00	PROPELLER (3X12-1/4"X8"-G) PROPELA (3X12-1/4"X8"-G)	1	1	1	1	UR UR
	663-45941-01	PROPELLER (3X10-3/4"X17"-G) PROPELA (3X10-3/4"X17"-G)	1	1	1	1	UR UR
	663-45949-01	PROPELLER (3X10-3/4"X16"-G) PROPELA (3X10-3/4"X16"-G)	1	1	1	1	UR UR
	663-45952-02	PROPELLER (3X11-3/8"X12"-G) PROPELA (3X11-3/8"X12"-G)	1	1	1	1	UR UR
	663-45954-01	PROPELLER (3X11-3/4"X10"-G) PROPELA (3X11-3/4"X10"-G)	1	1	1	1	UR UR
	663-45956-01	PROPELLER (3X12-1/4"X9"-G) PROPELA (3X12-1/4"X9"-G)	1	1	1	1	UR UR
	663-45958-01	PROPELLER (3X11-1/4"X14"-G) PROPELA (3X11-1/4"X14"-G)	1	1	1	1	UR UR
	663-45930-00	PROPELLER (3X10-1/4"X14"-G) PROPELA (3X10-1/4"X14"-G)	1	1	1	1	UR UR
	663-45976-00	PROPELLER (3X10-1/4"X15"-G) PROPELA (3X10-1/4"X15"-G)	1	1	1	1	UR UR
	663-45978-00	PROPELLER (3X10-1/4"X16"-G) PROPELA (3X10-1/4"X16"-G)	1	1	1	1	UR UR
	663-45970-60	PROPELLER (3X11-3/4"X12"-G) PROPELA (3X11-3/4"X12"-G)	1	1	1	1	UR UR
	663-45972-60	PROPELLER (3X12"X11"-G) PROPELA (3X12"X11"-G)	1	1	1	1	UR UR
	663-45974-60	PROPELLER (3X11-1/2"X13"-G) PROPELA (3X11-1/2"X13"-G)	1	1	1	1	UR UR
26	66T-44362-10	TUBE, WATER 2 Go to P/N : PE0-OM-140028 TUBO DE AGUA 2	1	1	1	1	L(21.7") L(21.7")
	66T-44362-20	TUBE, WATER 2 TUBO DE AGUA 2	1				X(25.6") X(25.6")
27	90480-25M70	GROMMET TAPON	1	1	1	1	L(21.7"),X(25.6") L(21.7"),X(25.6")
28	90480-30M71	GROMMET TAPON	1	1	1	1	L(21.7"),X(25.6") L(21.7"),X(25.6")

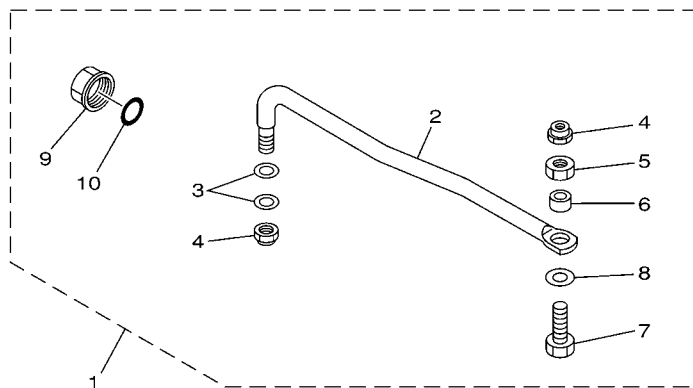
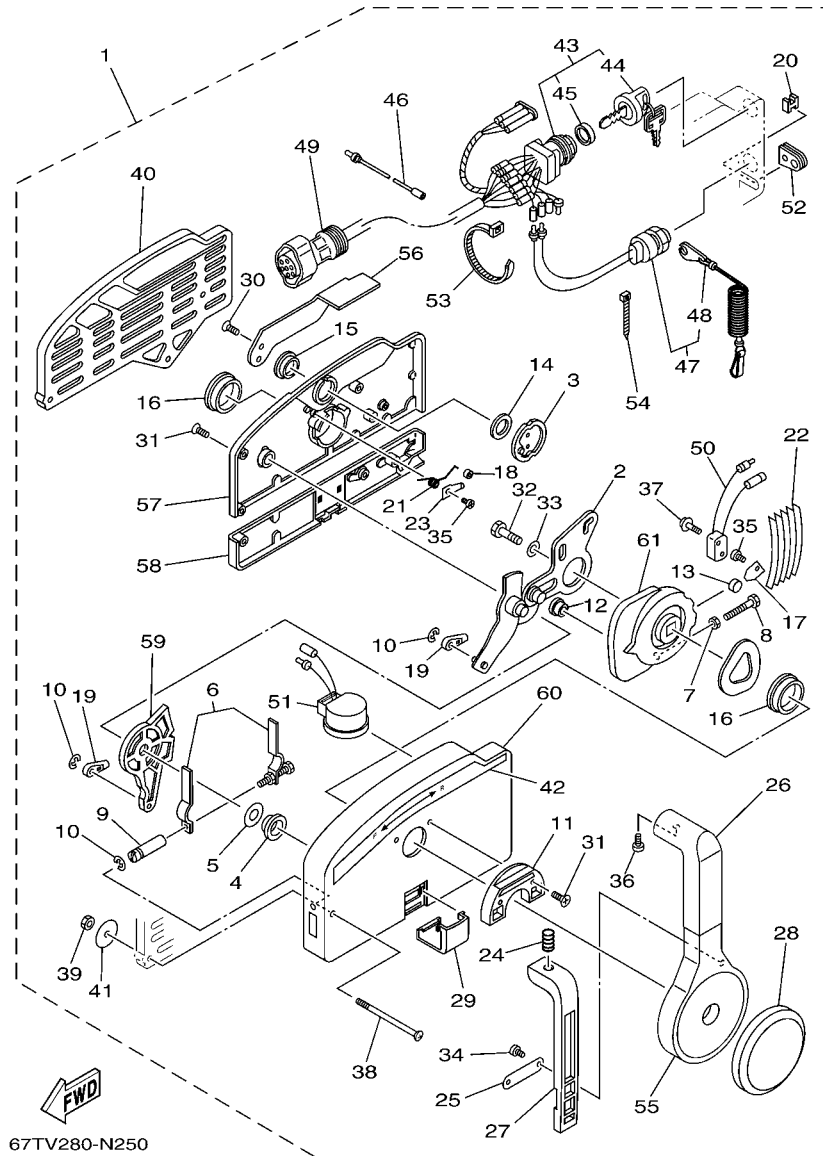


FIG. 27 STEERING GUIDE

DIRECCIONGUIAR

[illegible]



67TV280-N250

FIG. 29 REMOTE CONTROL ASSY 1 CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	703-48203-1A	REMOTE CONTROL ASSY (7P) REMOTO CONTROL COMPL. (7P)			1		AP WITHOUT PT/T SW. AP WITHOUT PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAZO ACELERADOR			1		
3	703-48153-00	.SHAFT, FREE ACCEL. .EJE			1		
4	703-48235-00	.BUSHING .BUJE			1		
5	703-48268-00	.SPACER .ESPACIADOR 3			1		
6	703-48264-00	.FRICTION, THROTTLE .FRICCION DE ACELERADOR			1		
7	95380-05600	.NUT .TUERCA			1		
8	97380-05025	.BOLT .TORNILLO HEXAGONAL			1		
9	703-48265-00	.SHAFT, FRICTION .EJE FRICCION			1		
10	93430-06024	.CIRCLIP .SEGURO			3		
11	703-48245-00	.PLATE, LOCK .PLACA CERRADURA			1		
12	703-48252-00	.ROLLER, CAM .RODILLO LEVA			1		
13	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE			1		
14	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3			1		
15	703-48243-00	.BUSHING .BUJE 3			1		
16	703-48236-00	.BUSHING 1 .BUJE			2		
17	703-48189-00	.RETAINER .RETENEDOR			1		
18	703-48234-00	.ROLLER, DETENT .RODILLO			1		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO			2		
20	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE			1		
21	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE			1		
22	703-48238-00	.SPRING, DETENT .RESORTE			5		
23	703-48246-00	.SPACER .ESPACIADOR			1		
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO			1		
25	703-48226-00	.PLATE, STOPPER .PLACA RETEN			1		
26	703-48222-10	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL			1		SINGLE SINGLE
27	703-48223-00	.LOCK, NEUTRAL .CERRADURA NEUTRO			1		

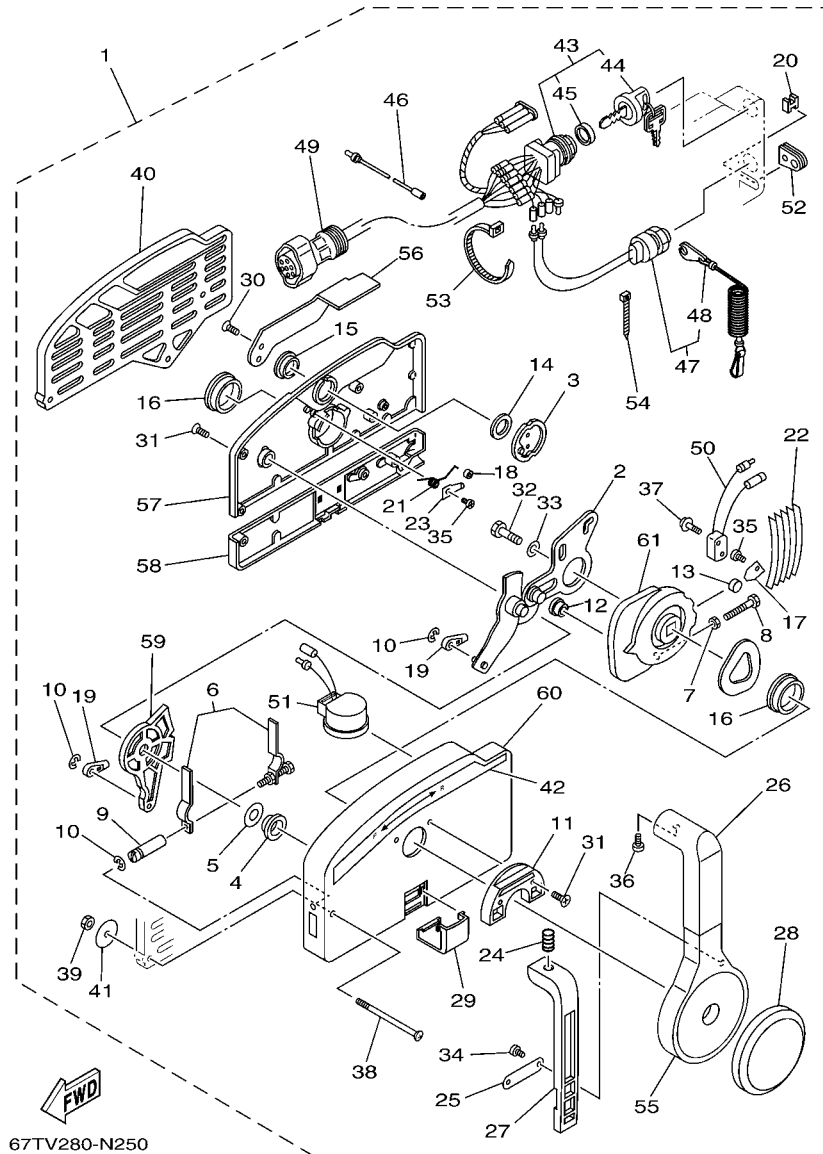


FIG. 29 REMOTE CONTROL ASSY 1 CONTROL REMOTO COMPL 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
28	703-48225-00	.COVER .CUBIERTA			1		
29	703-48219-00	.COVER, LEAD .CUBIERTA			1		
30	703-48281-00	.SCREW .TORNILLO 1			2		
31	703-44189-00	.SCREW .TORNILLO			7		
32	97380-08030	.BOLT .TORNILLO HEXAGONAL			1		
33	92990-08600	.WASHER, PLATE .ARANDELA PLANA			1		
34	98580-04010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA			2		
35	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA			2		
36	98580-05010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA			1		
37	703-48129-00	.SCREW 3 .TORNILLO 3			2		
38	703-44189-10	.SCREW .TORNILLO			3		
39	95380-06600	.NUT, HEXAGON .TUERCA			3		
40	703-48293-10	.SPACER, REMOTE CONTROL .ESPACIADOR			1		SINGLE SINGLE
41	701-48287-00	.WASHER .ARANDELA			3		
42	703-48215-00	.GRAPHIC .CALCOMANIA 1			1		
43	703-82510-34	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION			1		
44	703-82577-00	.CAP, KEY .TAPA			1		
45	6K1-82532-00	.CAP .TAPA			1		
46	703-82531-00	.WIRE, LEAD (L70) .CABLE CONDUCTOR (L70)			1		
47	688-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL			1		
48	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA			1		
49	688-82586-21	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, ARNES DE CABLES (4.			1		(7P) (7P)
50	703-82540-00	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL			1		
51	703-83383-11	.BUZZER .ZUMBADOR			1		
52	703-48284-00	.GROMMET .TAPON			1		
53	703-82591-00	.BAND .BANDA			1		
54	703-82592-00	.BAND .BANDA			1		

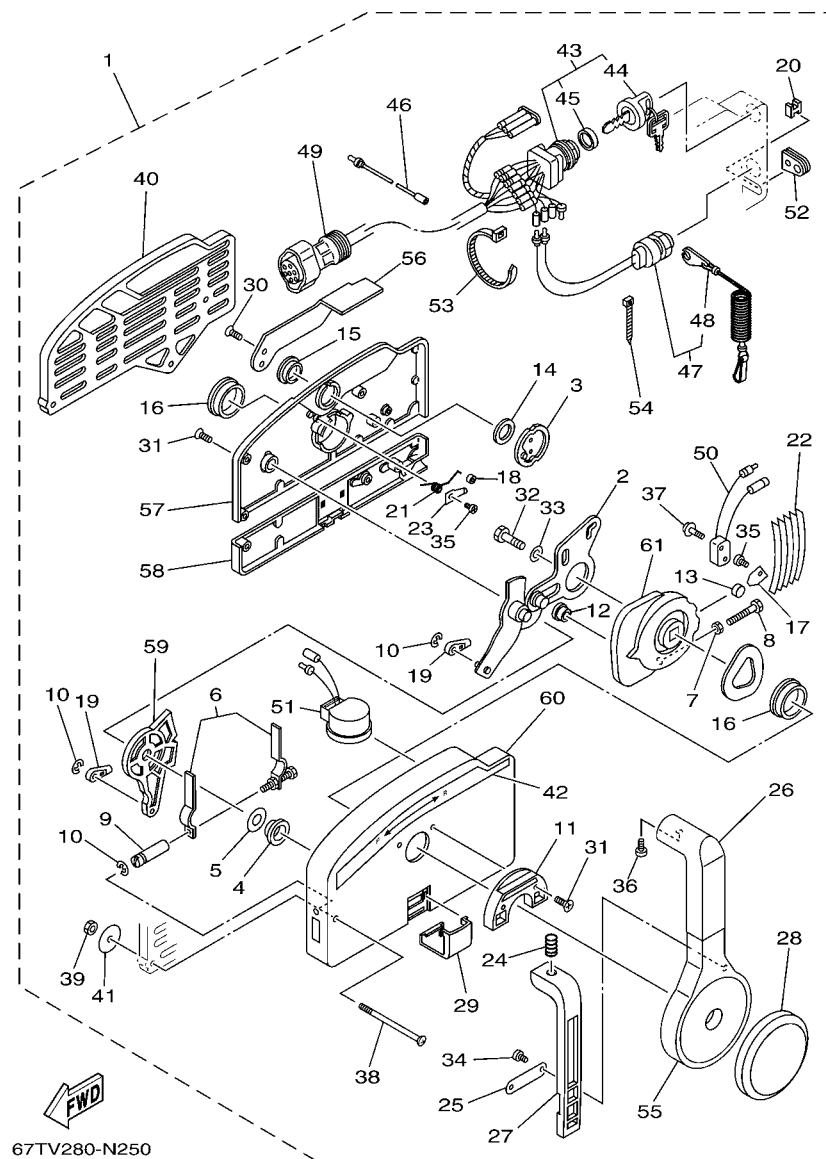


FIG. 29 REMOTE CONTROL ASSY 1

CONTROL REMOTO COMPL 1

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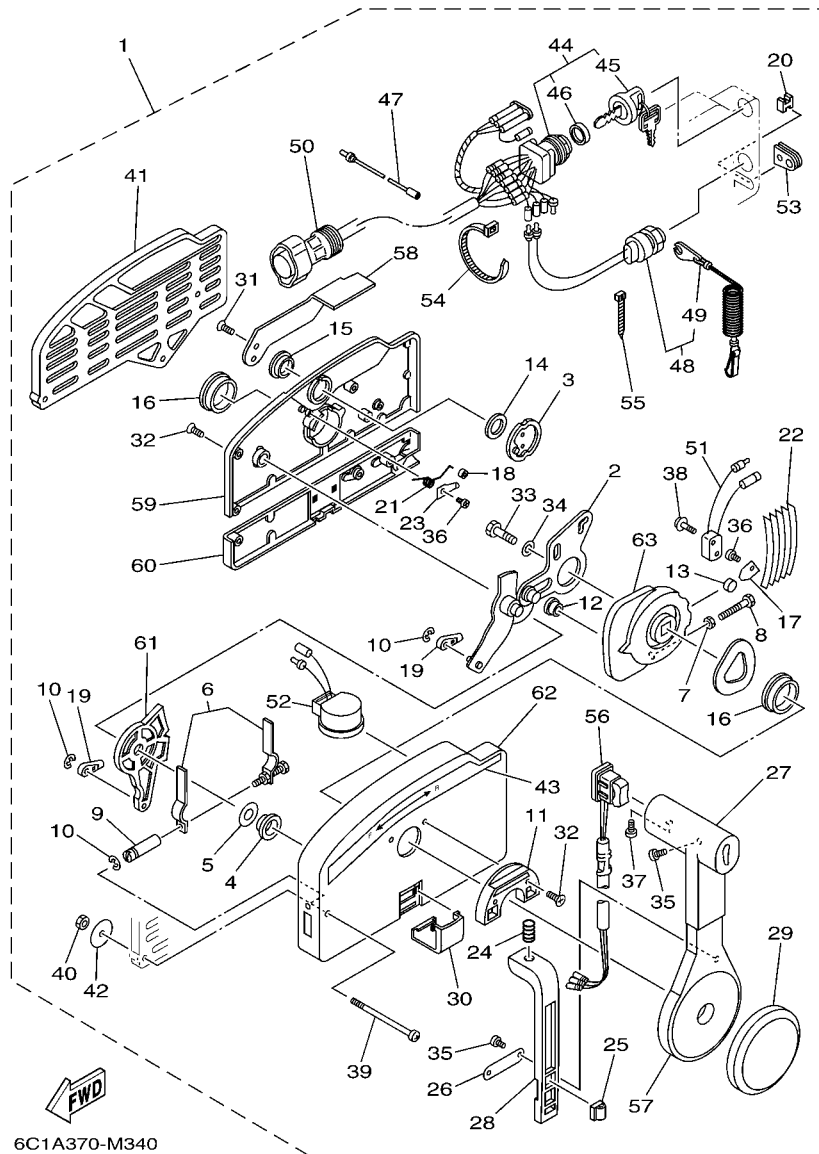


FIG. 30 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	703-48205-1B	REMOTE CONTROL ASSY (10P) REMOTO CONTROL COMPL. (10P)				1	AP WITH PT/T SW. AP WITH PT/T SW.
2	703-48261-01	.ARM, THROTTLE .BRAZO ACELERADOR				1	
3	703-48153-00	.SHAFT, FREE ACCEL. .EJE				1	
4	703-48235-00	.BUSHING .BUJE				1	
5	703-48268-00	.SPACER .ESPACIADOR 3				1	
6	703-48264-00	.FRICTION, THROTTLE .FRICCION DE ACELERADOR				1	
7	95380-05600	.NUT .TUERCA				1	
8	97380-05025	.BOLT .TORNILLO HEXAGONAL				1	
9	703-48265-00	.SHAFT, FRICTION .EJE FRICCION				1	
10	93430-06024	.CIRCLIP .SEGURO				3	
11	703-48245-00	.PLATE, LOCK .PLACA CERRADURA				1	
12	703-48252-00	.ROLLER, CAM .RODILLO LEVA				1	
13	701-48248-00	.ROLLER, FREE ACCEL. .RODILLO ACELERADOR LIBRE				1	
14	703-48198-00	.WASHER, WAVE .RONDANA ONDULADA 3				1	
15	703-48243-00	.BUSHING .BUJE 3				1	
16	703-48236-00	.BUSHING 1 .BUJE				2	
17	703-48189-00	.RETAINER .RETENEDOR				1	
18	703-48234-00	.ROLLER, DETENT .RODILLO				1	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2 .TERMINAL CABLE DE CONTROL REMO				2	
20	703-48358-00	.ANCHOR, CABLE .ABRAZADERA CABLE				1	
21	703-48244-00	.SPRING, FREE ACCEL. .RESORTE ACELERADOR LIBRE				1	
22	703-48238-00	.SPRING, DETENT .RESORTE				5	
23	703-48246-00	.SPACER .ESPACIADOR				1	
24	703-48227-00	.SPRING, NEUTRAL LOCK .RESORTE DE SEGURO				1	
25	703-82594-00	.CLAMP .GRAMPA				1	WITH PT/T SW. WITH PT/T SW.
26	703-48226-00	.PLATE, STOPPER .PLACA RETEN				1	
27	703-48222-00	.GRIP, CONTROL LEVER .MANGO DE PALANCA CONTROL				1	SINGLE SINGLE

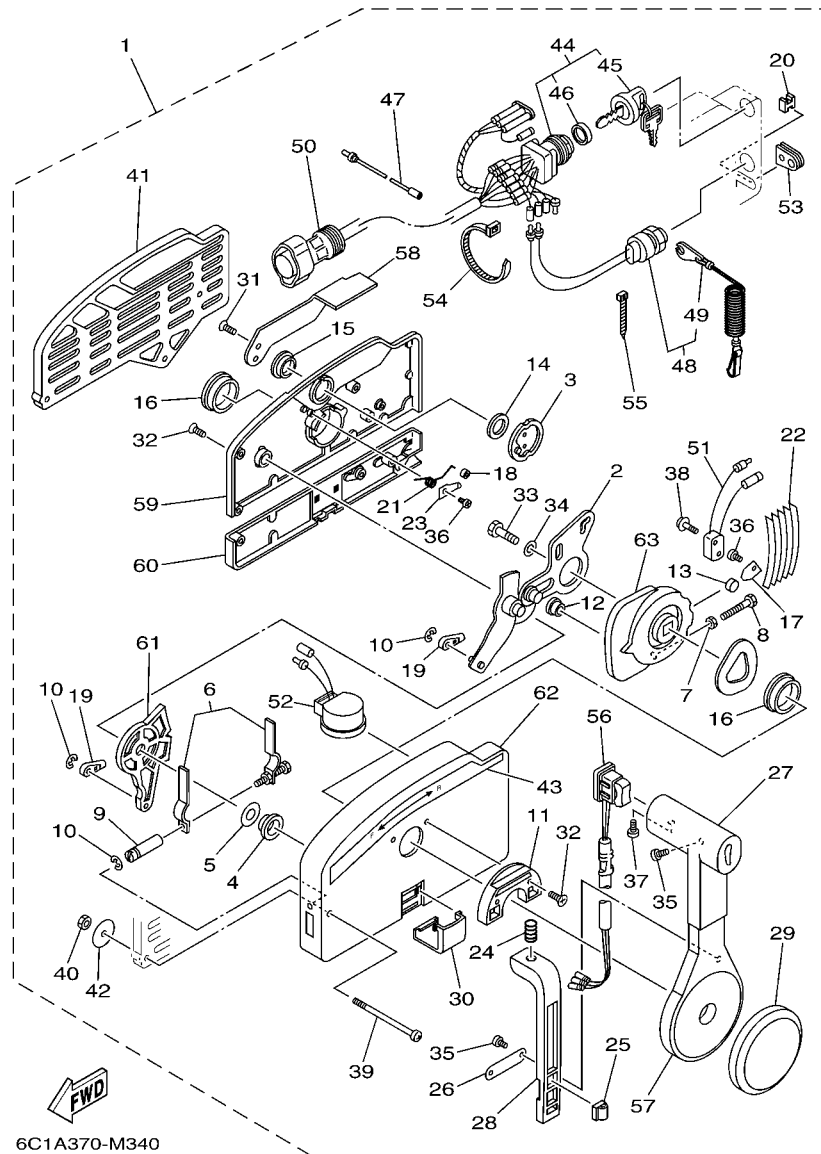


FIG. 30 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
28	703-48223-00	.LOCK, NEUTRAL .CERRADURA NEUTRO				1	
29	703-48225-00	.COVER .CUBIERTA				1	
30	703-48219-00	.COVER, LEAD .CUBIERTA				1	
31	703-48281-00	.SCREW .TORNILLO 1				2	
32	703-44189-00	.SCREW .TORNILLO				7	
33	97380-08030	.BOLT .TORNILLO HEXAGONAL				1	
34	92990-08600	.WASHER, PLATE .ARANDELA PLANA				1	
35	98580-04010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA				3	
36	98580-04006	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA				2	
37	98580-05010	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA				1	
38	703-48129-00	.SCREW 3 .TORNILLO 3				2	
39	703-44189-10	.SCREW .TORNILLO				3	
40	95380-06600	.NUT, HEXAGON .TUERCA				3	
41	703-48293-10	.SPACER, REMOTE CONTROL .ESPACIADOR				1	SINGLE SINGLE
42	701-48287-00	.WASHER .ARANDELA				3	
43	703-48215-00	.GRAPHIC .CALCOMANIA 1				1	
44	703-82510-44	.MAIN SWITCH ASSY .CONJUNTO DE LLAVE IGNICION				1	
45	703-82577-00	.CAP, KEY .TAPA				1	
46	6K1-82532-00	.CAP .TAPA				1	
47	703-82531-00	.WIRE, LEAD (L70) .CABLE CONDUCTOR (L70)				1	
48	688-82575-01	.ENGINE STOP SWITCH ASSY .INTERRUPTOR DE PARADA COMPL				1	
49	682-82556-00	.LANYARD, STOP SWITCH .CORDON DE INTERRUPTOR PARADA				1	
50	688-8258A-20	.EXTENSION, WIRE HARNESS (4.9M) .EXTENSION, ARNES DE CABLES (4.				1	(10P) (10P)
51	703-82540-00	.NEUTRAL SWITCH ASSY .INTERRUPTOR NEUTRAL COMPL				1	
52	703-83383-11	.BUZZER .ZUMBADOR				1	
53	703-48284-00	.GROMMET .TAPON				1	
54	703-82591-00	.BAND .BANDA				1	

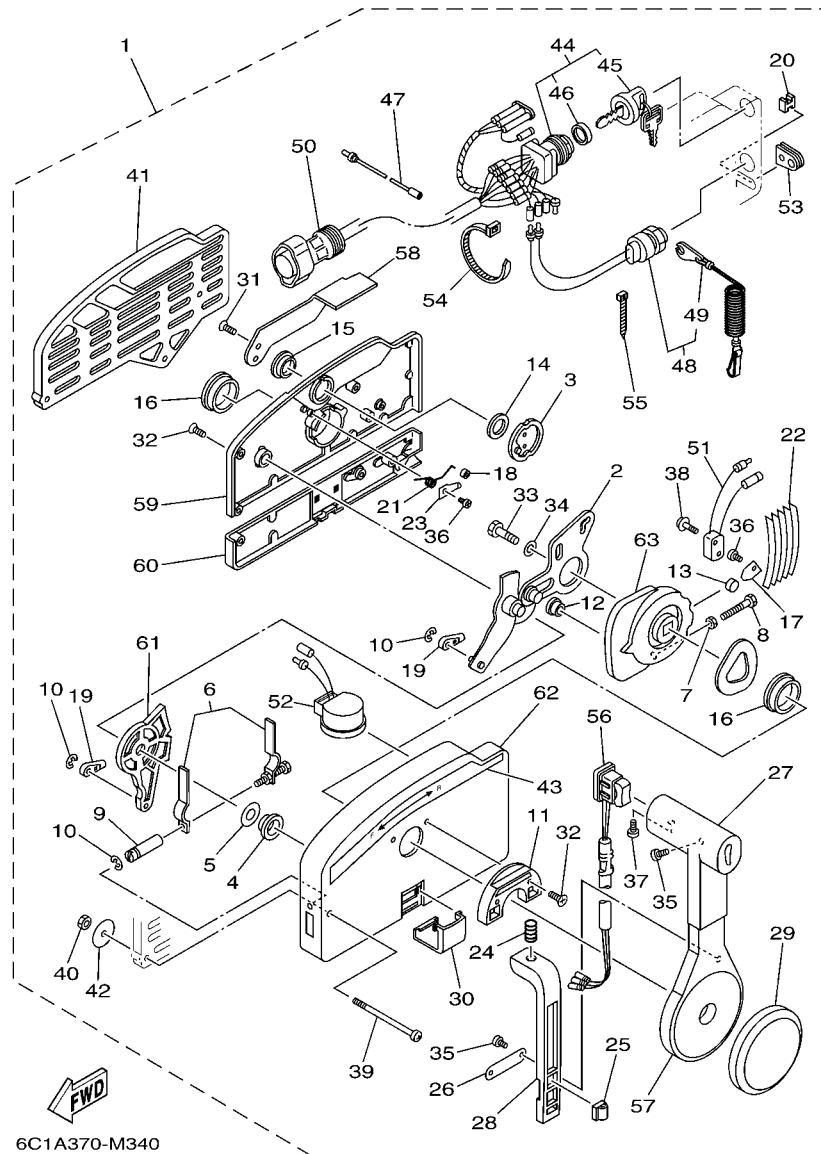


FIG. 30 REMOTE CONTROL ASSY 2 CONTROL REMOTO COMPL 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT		REMARKS OBSERVACIONES
55	703-82592-00	.BAND .BANDA				1		
56	703-82563-02	.TRIM & TILT SWITCH ASSY .INTERRUPTOR DE INCLINACION				1		WITH PT/T SW. WITH PT/T SW.
57	703-48221-00	.LEVER, CONTROL .PALANCA CONTROL				1		
58	703-48152-00	.KNOB, FREE ACCEL. .PERILLA				1		
59	703-48212-00	.BACK PLATE 1 .PLACA TRASERA 1				1		
60	703-48213-00	.BACK PLATE 2 .PLACA TRASERA 2				1		
61	703-48271-00	.ARM, SHIFT .BRAZO CAMBIADOR				1		
62	703-48211-02	.HOUSING,1 .CAJA				1		
63	703-48232-00	.GEAR .ENGRANAJE 1				1		
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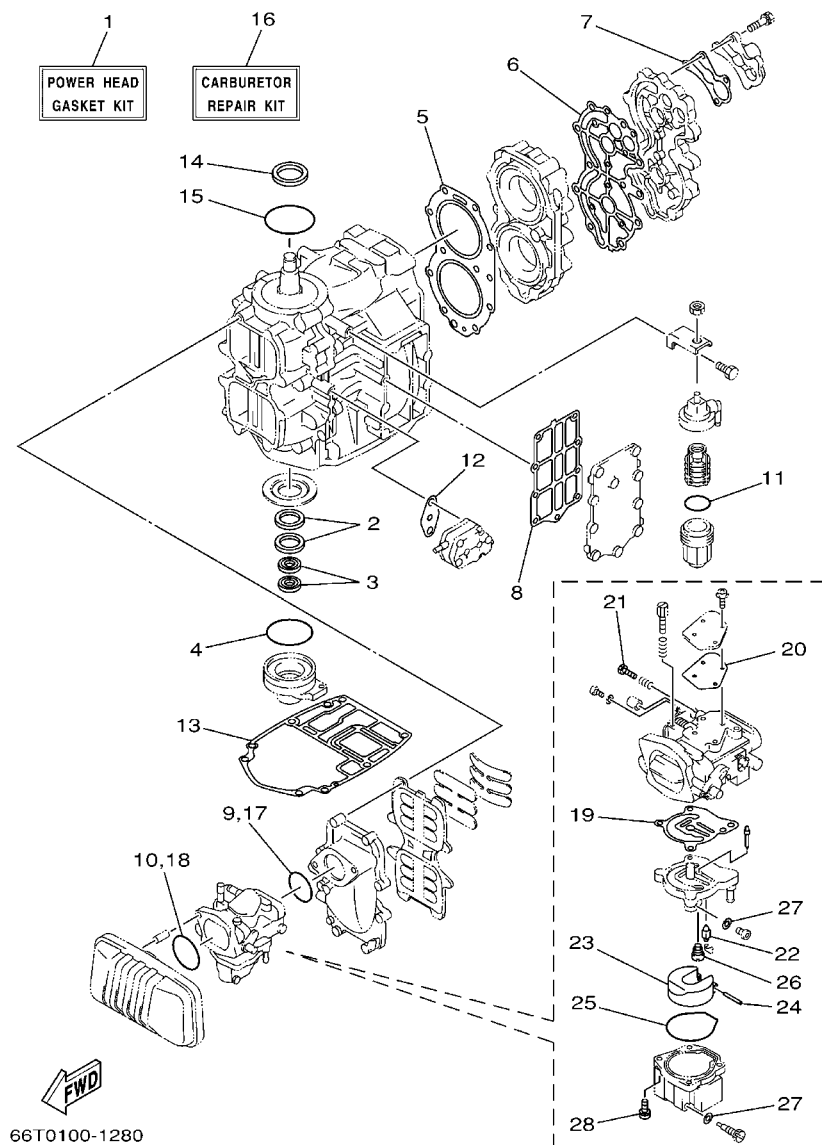


FIG. 32 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-W0001-01	POWER HEAD GASKET KIT JUEGO DE EMPAQUE MOTOR	1	1	1	1	
2	93102-30M56	.OIL SEAL .SELLO ACEITE	2	2	2	2	
3	93101-16001	.OIL SEAL .SELLO ACEITE	2	2	2	2	
4	93210-65M50	.O-RING .ANILLO O	1	1	1	1	
5	66T-11181-A3	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	1	1	1	1	
6	66T-11193-A3	.GASKET, HEAD COVER 1 .EMPAQUE	1	1	1	1	
7	676-12414-A1	.GASKET, COVER .EMPAQUE	1	1	1	1	
8	66T-41114-A0	.GASKET, EXHAUST OUTER COVER .EMPAQUE	1	1	1	1	
9	93210-46M16	.O-RING .ANILLO O	1	1	1	1	
10	93210-54M54	.O-RING .ANILLO O	1	1	1	1	
11	93210-32738	.O-RING .ANILLO O	1	1	1	1	
12	650-24431-A0	.GASKET, FUEL PUMP 1 .EMPAQUE BOMBA COMBUST 1	1	1	1	1	
13	66T-45113-A0	.GASKET, UPPER CASING .EMPAQUE	1	1	1	1	
14	93102-35008	.OIL SEAL .SELLO ACEITE	1	1	1	1	
15	93210-75M51	.O-RING .ANILLO O	1	1	1	1	
16	66T-W0093-01	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1	1	1	1	Go to P/N : PE0-OM-140028
17	93210-46M16	.O-RING .ANILLO O	1	1	1	1	
18	93210-54M54	.O-RING .ANILLO O	1	1	1	1	
19	66T-14384-01	.GASKET, FLOAT CHAMBER .EMPAQUE DE CAMARA DE BOIA	1	1	1	1	
20	66T-14536-01	.GASKET .EMPAQUE	1	1	1	1	
21	6E5-14323-03	.SCREW, AIR ADJUSTING .TORNILLO DE AJUSTE DE AIRE	1	1	1	1	
22	6E5-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	1	1	1	1	
23	6E5-14385-02	.FLOAT .BOIA	1	1	1	1	
24	6E5-14386-02	.PIN, FLOAT .PASADOR DE BOIA	1	1	1	1	
25	66T-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	1	1	1	1	
26	66T-14992-00	.PLUG .TAPON	1	1	1	1	
27	66T-14959-00	.GASKET .EMPAQUE	2	2	2	2	

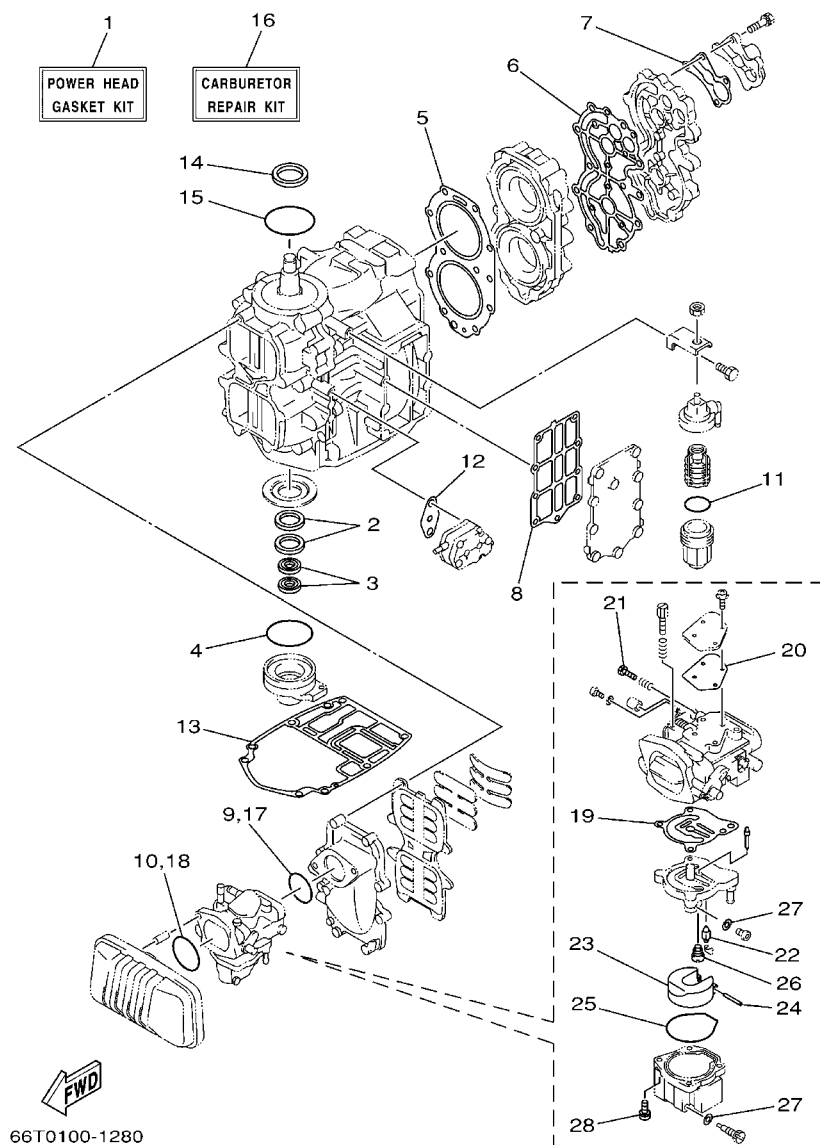


FIG. 32 REPAIR KIT 1

ESTUCHE REPARATION 1

[illegible]

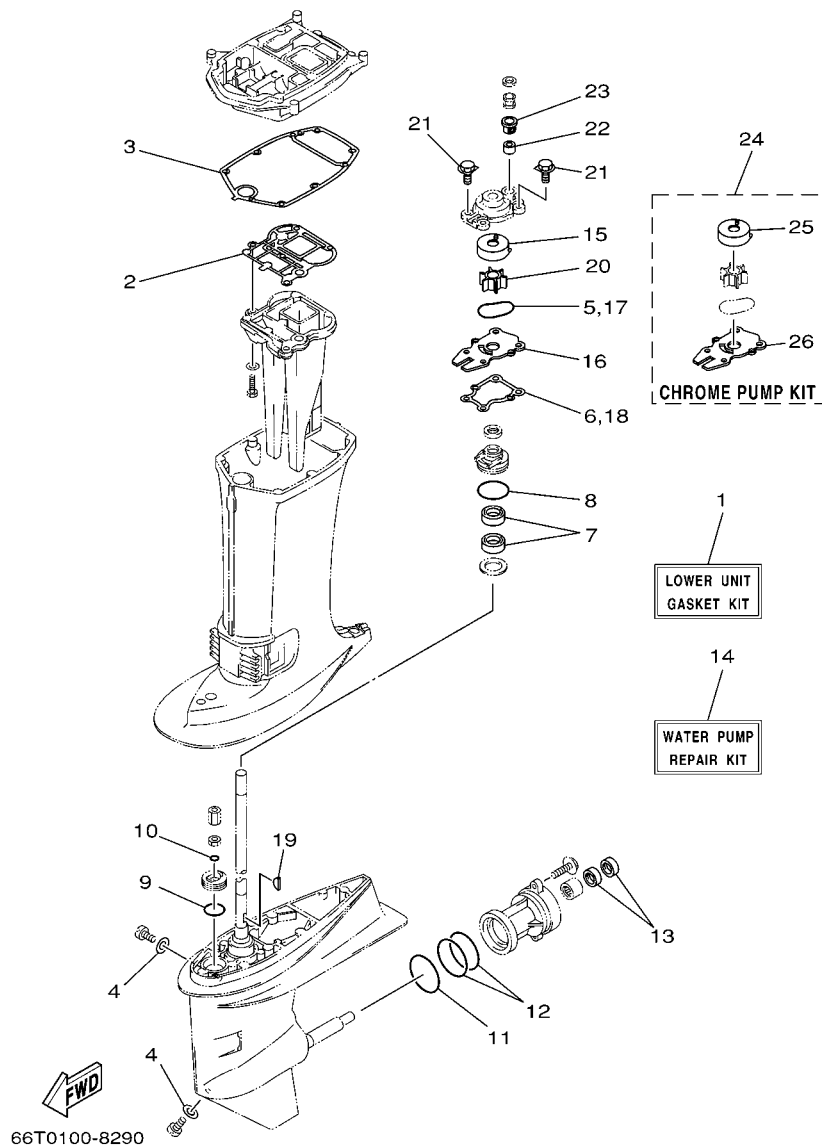


FIG. 33 REPAIR KIT 2

ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	MH	WH	W	WT	REMARKS OBSERVACIONES
1	66T-W0001-21	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER	1	1	1	1	
2	66T-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .EMPAQUE ESCAPE MULTIPLE	1	1	1	1	
3	66T-45114-A0	.GASKET, UPPER CASING .EMPAQUE	1	1	1	1	
4	90430-08020	.GASKET .JUNTA	2	2	2	2	
5	93210-59MG7	.O-RING .ANILLO O	1	1	1	1	
6	63D-44316-00	.GASKET, WATER PUMP .EMPAQUE	1	1	1	1	
7	93101-22M60	.OIL SEAL .SELLO ACEITE	2	2	2	2	
8	93210-48001	.O-RING .ANILLO O	1	1	1	1	
9	93210-33MG4	.O-RING .ANILLO O	1	1	1	1	
10	93210-06ME6	.O-RING .ANILLO O	1	1	1	1	
11	93210-69MG6	.O-RING .ANILLO O	1	1	1	1	
12	93210-74MG5	.O-RING .ANILLO O	2	2	2	2	
13	93101-22M00	.OIL SEAL .SELLO ACEITE	2	2	2	2	
14	66T-W0078-00	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	1	
15	63D-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1	1	1	1	
16	66T-44323-00	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1	1	1	
17	93210-59MG7	.O-RING .ANILLO O	1	1	1	1	
18	63D-44316-00	.GASKET, WATER PUMP .EMPAQUE	1	1	1	1	
19	90280-03M03	.KEY, WOODRUFF .CUNA WOODRUFF	1	1	1	1	
20	6H4-44352-02	.IMPELLER .IMPULSOR	1	1	1	1	
21	90119-08M15	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4	4	4	4	
22	663-44366-00	.DAMPER, WATER SEAL 2 .GOMA DEL SELLO DE AGUA 2	1	1	1	1	
23	63D-44312-00	.COVER, WATER PUMP HOUSING .CUBIERTA CAJA BOMBA DE AGUA	1	1	1	1	
24	66T-W0078-0A	CHROME PUMP KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	1	
25	63D-44322-40	.INSERT, CARTRIDGE .CARTUCHO	1	1	1	1	
26	66T-44323-40	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1	1	1	

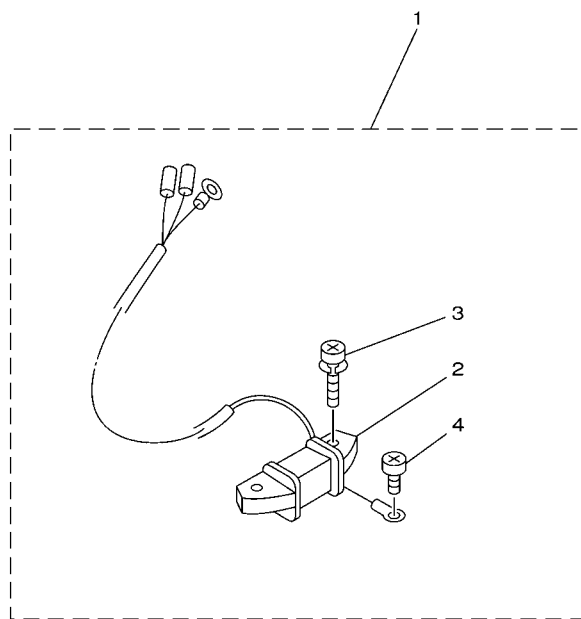


FIG. 34 REPAIR KIT 3

ESTUCHE REPARATION 3

[illegible]

NUMERICAL INDEX
INDICE NUMERICO

PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.
66T-11111-01-1S	3 - 22	6E5-14159-00	6 - 17	66T-15734-00	8 - 14	648-24566-02	7 - 10	66T-42610-30	2 - 1	65W-43192-00	20 - 3
66T-11119-00	3 - 20	6E5-14223-00	6 - 13	63V-15741-00	8 - 4	6YJ-24610-01	26 - 2	66T-42613-01	2 - 3	65W-43311-00-4D	19 - 18
66T-11181-A3	3 - 23	66T-14301-03	6 - 1	63V-15744-00	8 - 10	66T-26301-00	15 - 29	66T-42615-02	2 - 9	65W-43311-10-4D	19 - 18
	32 - 5	66T-14301-13	6 - 1	6F5-15752-00	8 - 18	65W-26326-00	14 - 19	66T-4261A-00	2 - 2		20 - 7
66T-11191-00-1S	3 - 25	6E5-14323-03	6 - 12	6F5-15753-00	8 - 19	65W-26326-10	14 - 19	6E0-42651-02	2 - 5	682-43318-01	19 - 37
66T-11191-50	31 - 2		32 - 21	689-15755-01	8 - 21		18 - 10	6F5-42652-01	2 - 7	66T-43350-02	19 - 45
66T-11193-A3	3 - 26	6A0-14325-00	7 - 25	66T-15758-01	8 - 24	66T-41113-00-1S	3 - 33	61N-42675-40	2 - 12	65W-43373-00	21 - 2
	31 - 3	6J8-14334-00	6 - 11	66T-15762-01	8 - 28	66T-41114-A0	3 - 35	688-42675-40	2 - 12	65W-43613-00	19 - 52
	32 - 6	66T-14384-01	6 - 6	66T-15767-00	8 - 8		32 - 8	61N-42676-40	2 - 13	65W-43614-01	19 - 50
676-11325-00	1 - 2		32 - 19	63V-15768-00	8 - 11	66T-41131-00-CA	23 - 4	688-42676-40	2 - 13	65W-43615-01	19 - 51
	3 - 18	6E5-14385-02	6 - 18	66T-15769-00	8 - 20	66T-41131-10-CA	23 - 4	63D-42678-40	2 - 10	65W-43616-00	19 - 49
676-11372-00	3 - 34		32 - 23	66T-15770-00	8 - 15	66T-41133-A0	23 - 5		2 - 11	66T-43627-00	19 - 25
650-11372-01	5 - 5	6E5-14386-02	6 - 19	66T-15771-00-94	8 - 36		33 - 2	63D-42681-40	2 - 14	65W-43630-02	19 - 38
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66T-11565-00	3 - 14	66T-14536-00	31 - 14	15A-22442-00	22 - 30	6H4-41271-02	5 - 17	66T-42725-20	14 - 8	67F-43802-00	22 - 42
66T-11603-00	4 - 16	66T-14536-01	6 - 7	6YJ-24167-00	26 - 7	66T-41273-00	15 - 41	66T-42725-30	18 - 9	65W-43804-01	22 - 3
66T-11604-00	4 - 16		32 - 20	6YJ-24201-00	26 - 1	689-41273-00	5 - 18	65W-42726-00	14 - 23	65W-43805-01	22 - 5
66T-11605-00	4 - 16	6E5-14546-00	6 - 16	6YJ-24260-00	26 - 3	6J8-41274-00	5 - 19	6H4-42726-00	14 - 21	6T4-43808-00	22 - 47
66T-11631-01-93	4 - 15		32 - 22	6Y1-24268-00	26 - 6	66T-41611-00	9 - 11	65W-42726-10	14 - 23	65W-4380F-01	22 - 13
6F5-11633-00	4 - 17	66T-14578-00	6 - 2	6G1-24304-02	7 - 1	66T-41631-11	17 - 4		18 - 11	65W-4380K-00	22 - 17
663-11634-00	4 - 18	66T-14584-00	6 - 3	6G1-24305-05	26 - 13	66T-41638-10	17 - 1	6H1-42726-10	14 - 21	65W-4380L-02	22 - 39
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6E5-13552-01	3 - 3	66T-15713-00	8 - 5	648-24435-02	7 - 21	648-42528-00	21 - 1	66T-43144-00	14 - 14	6H1-4384F-10	22 - 72
	3 - 4	66T-15714-00	8 - 3	61N-24521-00	7 - 8	65W-42528-00	16 - 10	6E5-43145-01	27 - 9	65W-43851-00	22 - 64
	5 - 4	66T-15716-00	8 - 6	61N-24560-00	7 - 6	65W-42561-00	16 - 7	65W-43191-00	19 - 12	65W-43853-00	22 - 74
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INDICE NUMERICO

PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.	PART NO. CODIGO N°	REF. NO.
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6D8-43863-00	22 - 59		33 - 25	63D-45361-02-4D	24 - 44	69W-45958-00	25 - 25		30 - 18		21 - 27
65W-43865-00	22 - 21	66T-44323-00	24 - 14	664-45371-01	1 - 10	663-45958-01	25 - 25	703-48235-00	29 - 4	6H3-48538-00	17 - 29
6H1-43866-01	22 - 43		33 - 16		25 - 8	663-45970-60	25 - 25		30 - 4		18 - 4
67C-43867-00	22 - 23	66T-44323-40	24 - 14	63D-45375-00	25 - 7	663-45972-60	25 - 25	703-48236-00	29 - 16	65W-61350-00	27 - 1
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