



PARTS CATALOGUE CATALOGO DE REPUESTOS

9.9FMH'14 (63VE) 15FMH'14 (63WE)



1N63V-200S1

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2014/10/20

NEWS NO.	DATE	COMMENT
PE0-OM-140015	Oct.,9,2014	MOD:FIG.8,12,15 LIST/ILLUSTRATION REVISION

9.9FMH/15FMH
PARTS CATALOGUE
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9.9FMH/15FMH
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

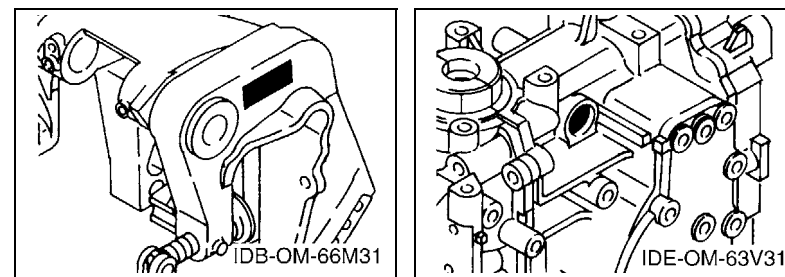
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
9.9F	682K-1062391	15F	684K-1130190

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	63VE	9.9FMH
2	63WE	15FMH

PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

CODIGO N°	DESCRIPCION	CANT.	OBSERVACIONES
2F5-83310-60	ENSAMBLAJE DE LA LUZ	2	
115-83311-60	.BOMBILLA (6V-18W)	1	

4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

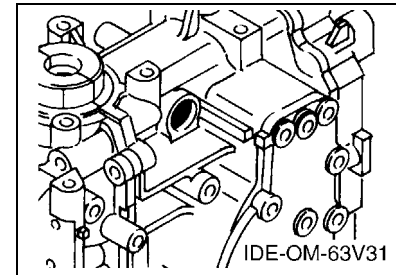
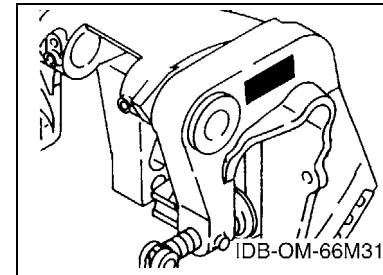
CODIGO N°	DESCRIPCION	CANT.	OBSERVACIONES
2N4-24110-00-X5	COMP. DEL TANQUE	2	MXR
3J1-24240-10	.GRAFICO, DEL TANQUE	1	PARA MXR

5. Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

6. EL asterisco (*) antes del número de referencia indica los elementos modificados después de la primera edición.

7. Números de serie

N° de Serie del motor



8. Números de serie del motor

Modelo	N° de serie	Modelo	N° de serie
9.9F	682K-1062391	15F	684K-1130190

9. Códigos de color aplicables

Abreviatura	Nombre de color	Código de color
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Informacion para la columna de cantidades

Columna N°	Nombre de la columna de cantidades	Modelo aplicable
1	63VE	9.9FMH
2	63WE	15FMH

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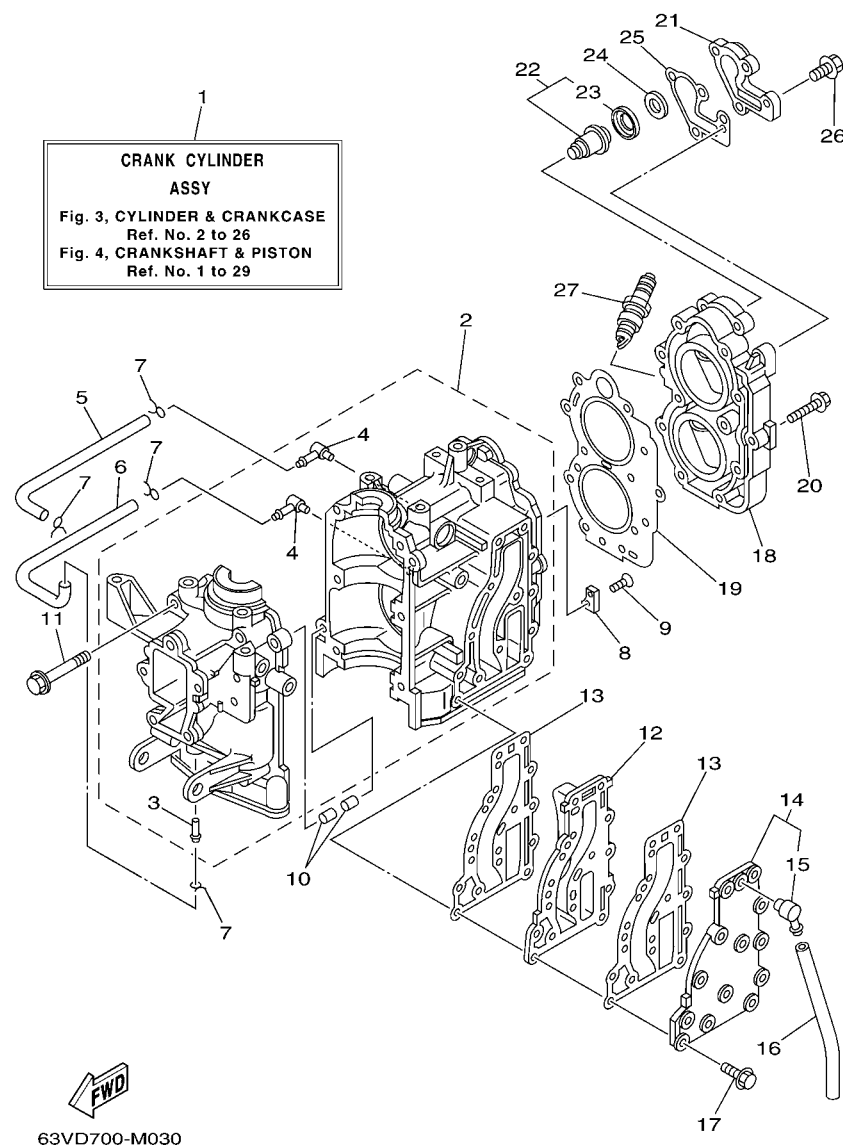


FIG. 3 CYLINDER & CRANKCASE

CYLINDRO & CARTER

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-W0090-03-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO	1	1			
2	63V-15100-02	CRANKCASE ASSY CARTER COMPLETO	1	1			
3	624-14485-00	.PIPE, JOINT .TUBO DE UNION	1	1			
4	650-14485-03	.PIPE, JOINT .TUBO DE UNION	2	2			
5	90445-07M08	HOSE (L220) TUBO (L220)	1	1			
6	90445-07M08	HOSE (L220) TUBO (L220)	1	1			
7	90467-06016	CLIP PRESILLA	4	4			
8	682-11325-00	ANODE ANODO	1	1			
9	98780-05015	SCREW, FLAT HEAD TORNILLO CABEZA PLANA	1	1			
10	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
11	90119-08M07	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6			
12	63V-41111-00-1S	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	1			
13	63V-41112-A0	GASKET, EXHAUST INNER COVER EMPAQUE	2	2			
14	63V-41113-00-1S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	1			
15	676-11372-00	.NIPPLE, HOSE .NIPLE DE MANGUERA	1	1			
16	90445-09104	HOSE (L300) TUBO (L300)	1	1			
17	90119-06MA4	BOLT, WITH WASHER TORNILLO CON ARANDELA	13	13			
18	6E7-11111-01-1S	HEAD, CYLINDER 1 CULATA CILINDRO 1	1	1			
19	63V-11181-A2	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	1	1			
20	90105-07M05	BOLT, FLANGE TORNILLO	11	11			
21	682-12413-00-1S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	1	1			
22	6E5-12411-30	THERMOSTAT TERMOSTAT	1	1			
23	688-12412-00	.SEAL, THERMOSTAT .SELLO TERMOSTATO	1	1			
24	90201-16M03	WASHER, PLATE ARANDELA PLANA	1	1			
25	682-12414-A1	GASKET, COVER EMPAQUE	1	1			
26	90119-06MA2	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4			
27	94702-00217	PLUG, SPARK (NGK B7HS-10) BUJIA (NGK B7HS-10)	2	2			

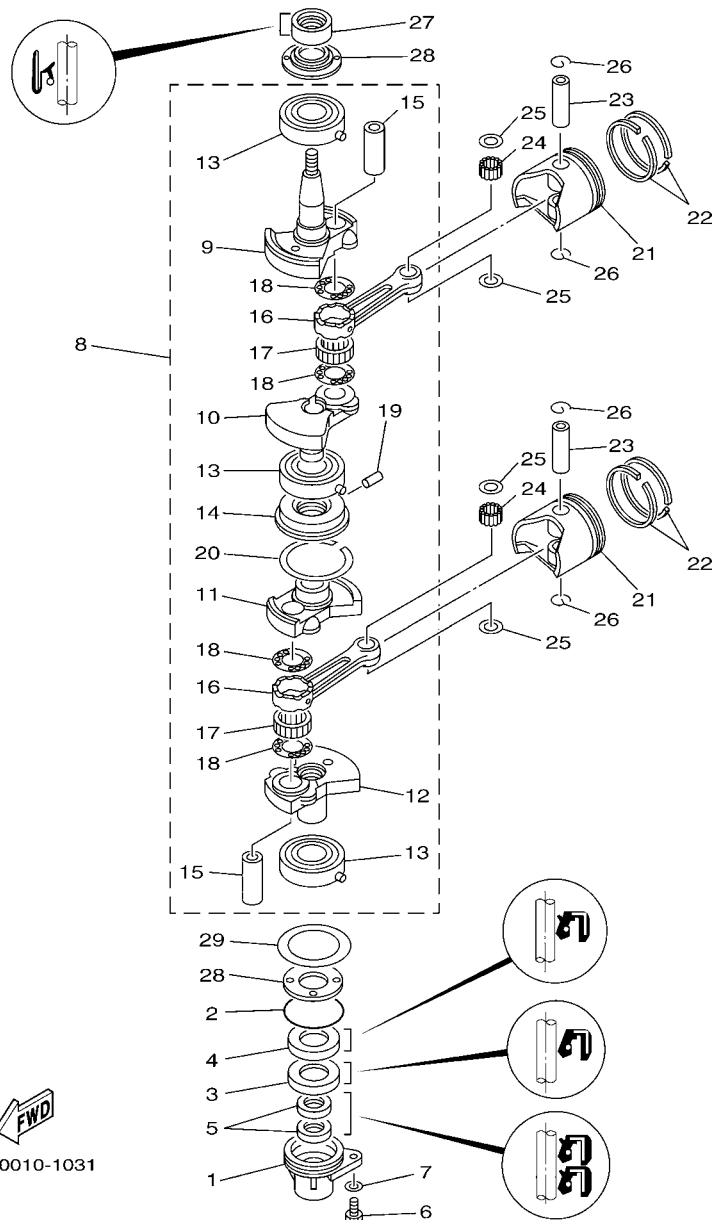


FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE		REMARKS OBSERVACIONES
1	63V-15396-01-CA	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	1		
2	93210-46M16	O-RING ANILLO O	1	1		
3	93101-25018	OIL SEAL SELLO ACEITE	1	1		
4	93102-25M48	OIL SEAL SELLO ACEITE	1	1		
5	93101-13018	OIL SEAL SELLO ACEITE	2	2		
6	97095-06016	BOLT PERNO	1	1		
7	92995-06600	WASHER ARANDELA	1	1		
8	63V-11400-01	CRANKSHAFT ASSY CIGUENAL COMPLETO	1	1		
9	63V-11412-00	.CRANK 1 .MANIVELA 1	1	1		
10	63V-11422-00	.CRANK 2 .MANIVELA 2	1	1		
11	63V-11432-00	.CRANK 3 .MANIVELA 3	1	1		
12	63V-11442-00	.CRANK 4 .MANIVELA 4	1	1		
13	93306-205U7	.BEARING .COJINETE	3	3		
14	63V-11515-02	.SEAL, LABYRINTH 1 .SELLO LABERINTO 1	1	1		
15	682-11681-00	.PIN, CRANK 1 .PASADOR MANIVELA 1	2	2		
16	650-11651-04	.ROD, CONNECTING .BIELA	2	2		
17	93310-620V5	.BEARING .COJINETE DE RODILLOS	2	2		
18	90209-20M23	.WASHER .ARANDELA DE SEPARACION	4	4		
19	91609-20008	.PIN, SPRING .PASADOR DE RESORTE	1	1		
20	93440-52009	.CIRCLIP .SEGURO	1	1		
21	6E7-11631-00-97	PISTON (STD) PISTON (NORMA)	2	2		
	6E7-11635-00	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	2	2		AP AP
	6E7-11636-00	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	2	2		AP AP
22	682-11610-01	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	2	2		
	682-11610-11	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	2	2		AP AP
	682-11610-21	PISTON RING SET (0.50MM O/S) JUEGO DE ANILLOS (0.50MM O/S)	2	2		AP AP
23	634-11633-00	PIN, PISTON PASADOR, PISTON	2	2		

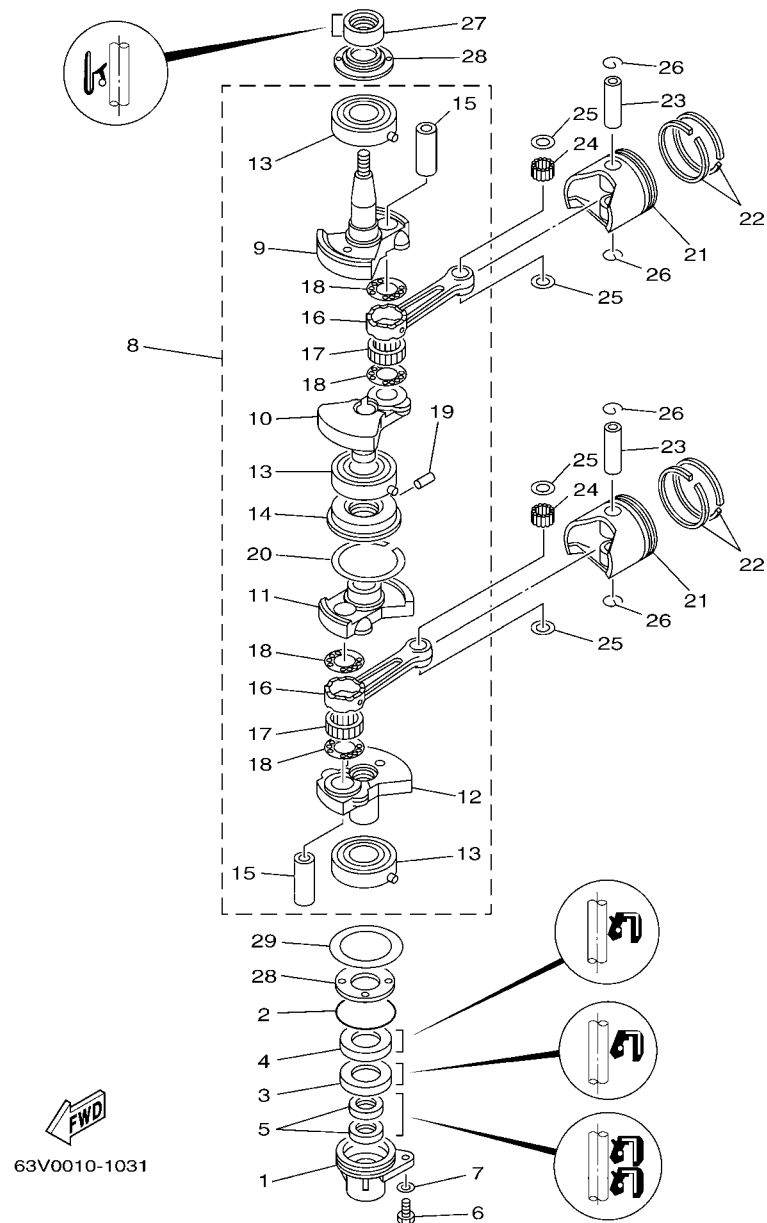
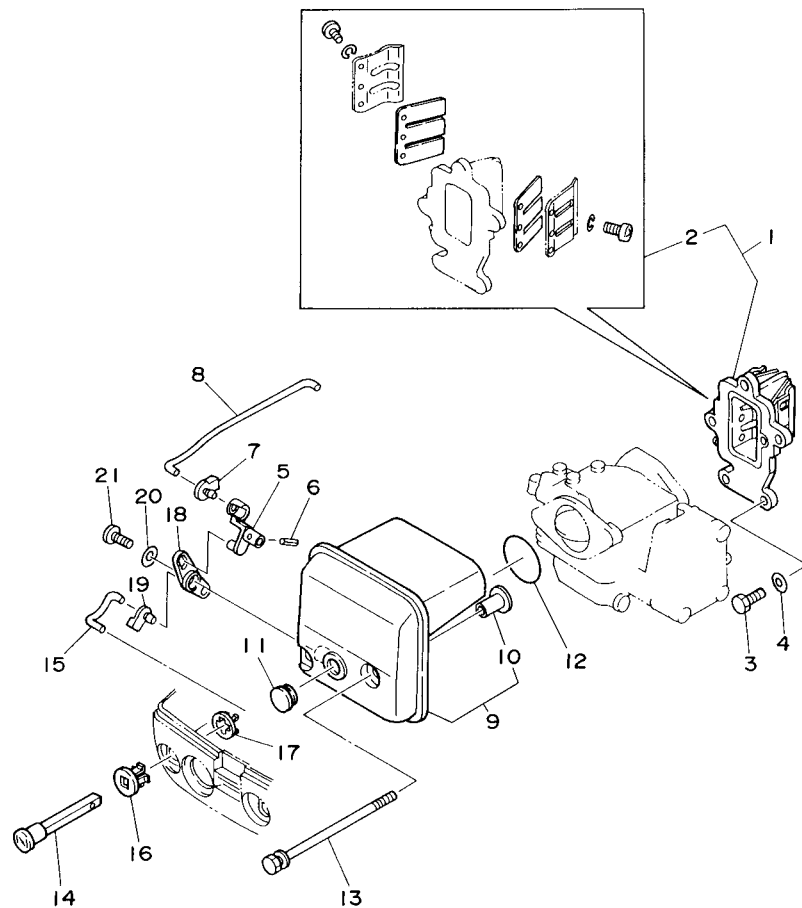


FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

[illegible]



63V0010-5041

FIG. 5 INTAKE

ADMISION

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-13610-10	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	1				
	63W-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA		1			
2	682-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	1			
3	97095-06020	BOLT PERNO	3	3			
4	92995-06600	WASHER ARANDELA	3	3			
5	63V-41253-00	LEVER, CHOKE PALANCA AHOGADOR	1	1			
6	91690-20010	PIN, SPRING PASADOR DE RESORTE	1	1			
7	63V-41262-00	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	1	1			
8	63V-41257-00	ROD, CHOKE 2 VARILLA DE AHOGADOR	1	1			
9	63V-14440-00	SILENCER ASSY, INTAKE SILENCIADOR COMPL DE ADMISION	1	1			
10	90387-06M15	.COLLAR .ESPACIADOR	2	2			
11	90480-12M25	GROMMET TAPON	1	1			
12	93210-35M86	O-RING ANILLO O	1	1			
13	90119-06M94	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2			
14	6H4-41271-02	KNOB, CHOKE PERILLA AHOGADOR	1	1			
15	63V-41256-00	ROD, CHOKE 1 VARILLA DE AHOGADOR	1	1			
16	689-41273-00	GROMMET TAPON PROTECTOR	1	1			
17	6J8-41274-00	GROMMET 2 TAPON 2	1	1			
18	63V-41252-00	LEVER, CHOKE 1 PALANCA AHOGADOR 1	1	1			
19	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	1	1			
20	90201-05M09	WASHER, PLATE ARANDELA PLANA	1	1			
21	90164-05M03	SCREW, TAPPING TORNILLO ROSCA HEMBRA	1	1			

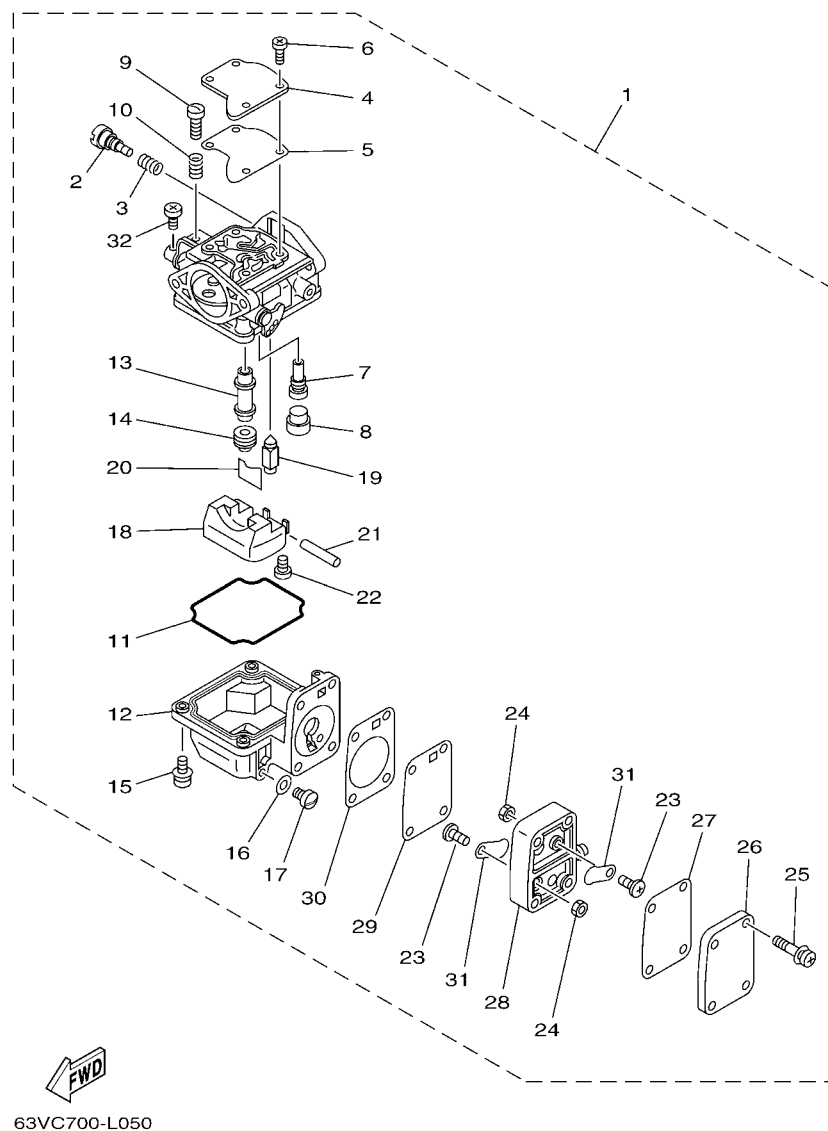
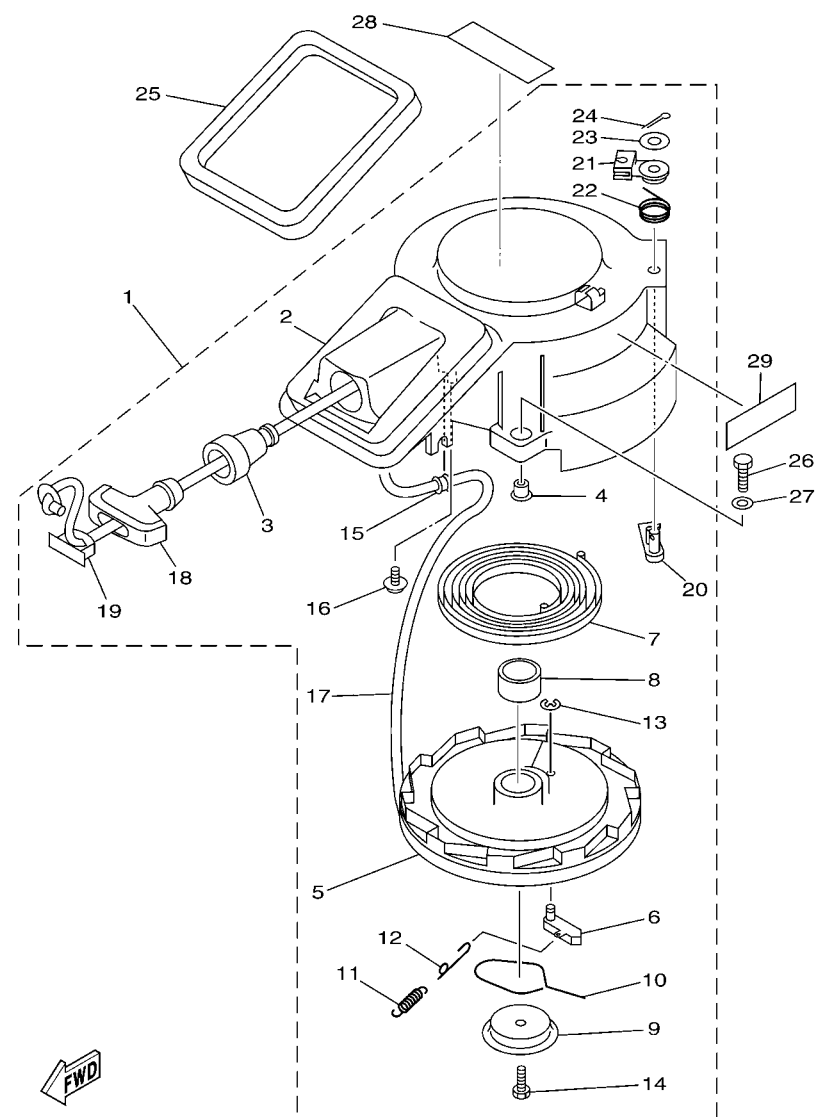


FIG. 6 CARBURETOR

CARBURADOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-14301-00	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	1			
2	679-14923-00	.SCREW, PILOT .TORNILLO DE AJUSTE	1	1			
3	697-14555-00	.SPRING .RESORTE	1	1			
4	63V-14527-00	.PLATE .PLACA	1	1			
5	63V-14126-00	.GASKET .EMPAQUE	1	1			
6	97803-04010	.SCREW, PAN HEAD .TORNILLO CABEZA ABULTADA	4	4			
7	6G1-14948-06	.JET (#48) .INYECTOR (#48)	1	1			
8	679-14966-00	.RUBBER CAP .TAPA	1	1			
9	63V-14523-00	.SCREW, STOP .TORNILLO DE TOPE	1	1			
10	90501-10326	.SPRING, COMPRESSION .RESORTE DE COMPRESION	1	1			
11	63V-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	1	1			
12	63V-14980-00	.BODY, FLOAT CHAMBER .CUERPO CAMARA DE BOIA	1	1			
13	63V-14947-00	.JET, NEEDLE .INYECTOR DE AGUJA	1	1			
14	676-14943-29	.JET, MAIN (#110) .INYECTOR PRINCIPAL (#110)	1	1			
15	97980-04114	.SCREW, WITH WASHER .TORNILLO CON ARANDELA	4	4			
16	65W-14398-00	.GASKET .EMPAQUE	1	1			
17	65W-14992-00	.SCREW, DRAIN .TORNILLO DE DRENAJE	1	1			
18	63V-14985-00	.FLOAT .BOIA	1	1			
19	6AH-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	1	1			
20	663-14159-00	.CLIP .PRESILLA	1	1			
21	6H4-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	1	1			
22	98580-04008	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	1	1			
23	98980-03006	.SCREW, BIND .TORNILLO DE LIGAR	2	2			
24	95380-03600	.NUT .TUERCA	2	2			
25	97980-04123	.SCREW, WITH WASHER .TORNILLO CON ARANDELA	4	4			
26	6G1-24452-00	.COVER .CUBIERTA	1	1			
27	63V-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1			



63V8200-H070

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.8M

*1: CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44373, LARGO DEL CORTE 1.8M

FIG. 8 STARTER

ARRANQUE

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE		REMARKS OBSERVACIONES
1	63V-15710-13	STARTER ASSY Go to P/N : PE0-OM-140015 ARRANQUE COMPLETO	1	1		WITH SAFETY DEVICE WITH SAFETY DEVICE
2	63V-15711-02	.CASE, STARTER .CAJA DE ARRANQUE	1	1		Go to P/N : PE0-OM-140015
3	63V-15795-01	.GUIDE, ROPE .GUIA DE CUEEDA	1	1		
4	90387-06M05	.COLLAR .ESPACIADOR	3	3		
5	63V-15714-00	.DRUM, SHEAVE .TAMBOR ROLDANA	1	1		
6	63V-15741-00	.PAWL, DRIVE .TRINQUETE DE TRACCION	1	1		
7	63V-15713-00	.SPRING, STARTER .RESORTE DE ARRANQUE	1	1		
8	63V-15753-00	.BUSH .BUJE	1	1		
9	63V-15716-00	.PLATE, DRIVE .PLACA DE TRACCION	1	1		Go to P/N : PE0-OM-140015
10	63V-15705-01	.SPRING, DRIVE PAWL .RESORTE	1	1		Go to P/N : PE0-OM-140015
11	63V-15767-01	.SPRING .RESORTE	1	1		
12	63V-15784-01	.SPRING, RETURN .RESORTE DE RETORNO	1	1		
13	63V-15744-00	.CIRCLIP .SEGURO	1	1		
14	63V-15768-00	.BOLT .TORNILLO	1	1		Go to P/N : PE0-OM-140015
15	63V-15764-00	.COLLAR 1 .COLLAR 1	1	1		
16	63V-15793-00	.SCREW .TORNILLO	1	1		
17	*	.WIRE, STARTER (L:1800MM) .CUERDA DE ARRANQUE (L:1800MM)	1	1		*1 *1
18	6G1-15755-00	.HANDLE, STARTER .MANIJA DE ARRANQUE	1	1		
19	6G1-15779-00	.COVER .CUBIERTA	1	1		
20	63V-15794-00	.STOPPER .TOPE	1	1		
21	63V-15748-00	.PLUNGER, STARTER STOP .EMBOLO SEGURO DE ARRANQUE	1	1		
22	63V-15734-00	.SPRING, RETURN .RESORTE DE RETORNO	1	1		
23	63V-15726-00	.WASHER, FLAT .ARANDELA PLANA	1	1		
24	91490-16018	.PIN, COTTER .CHAVETA	1	1		
25	63V-15762-00	SEAL, RUBBER 2 SELLO DE GOMA 2	1	1		
26	97095-06020	BOLT PERNO	3	3		
27	92995-06600	WASHER ARANDELA	3	3		

PARTS NEWS

News No. PE0-OM-140015(1/3)

Date: 2014/10/9

Signature: S. Ishibashi

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	9.9F (63VE) / 9.9G (63VF) / 15F (63WE)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1N63V-200S1 / 1N63V-300F1 / 1N63V-415M1/ 1N63V-700E1
Time of YPEC Revision	Text, Illustration --> Nov./10/2014
	PDF Replace --> Nov./10/2014
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

Applicable Engine Serial No.

MODEL NAME	MODEL CODE	Applicable Engine Serial No.
9.9F	63VE	682K:1062562-
9.9G	63VF	63VF:1002338-
15F	63WE	684K:1135362-

*1: Interchangeability

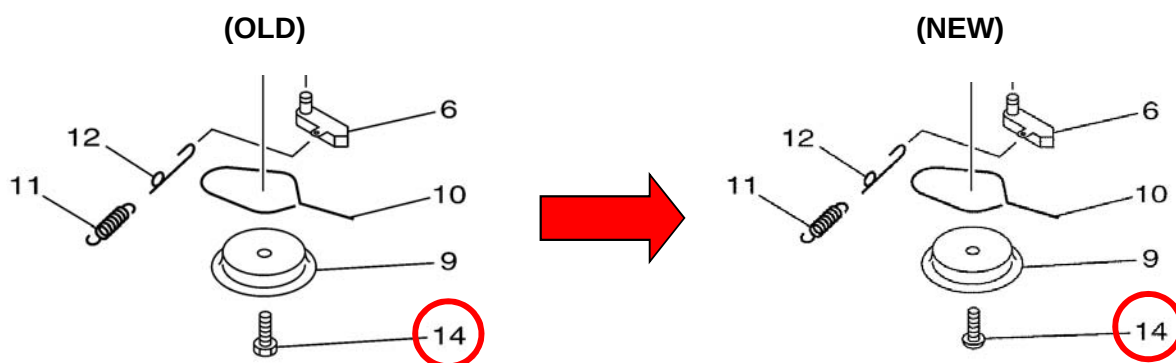
A	Old Parts	→	Old Parts
	New Parts	→	New Parts
B	Old Parts	→	Old Parts
	New Parts	→	New Parts
C	Old Parts	→	Old Parts
	New Parts	→	New Parts
○	These parts are interchangeable with a set		

FIG.8 STARTER

1. LIST CORRECTION

Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	Q'TY	*Interchangeability		REMARKS
1	63V-15710-13	63V-15710-20	STARTER ASSY	1	A		*Part number revision
2	63V-15711-02	63V-15711-10	. CASE, STARTER	1	C		
9	63V-15716-00	63V-15716-10	. PLATE, DRIVE	1	C	○	
10	63V-15705-01	63V-15705-10	. SPRING, DRIVE PAWL	1	C	○	
14	63V-15768-00	68T-15793-00	. BOLT . SCREW	1	C		*Part number revision *Part name correction

2. ILLUSTRATION CORRECTION



Parts
Manager
Check

Service
Manager
Check

Parts
Manager
File

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2500 Shingai Iwata Shizuoka 438-8501. Japan
Technical Publication Dept.

PARTS NEWS

News No.PE0-OM-140015(2/3)

Date:2014/10/9

Signature:S.Ishibashi

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

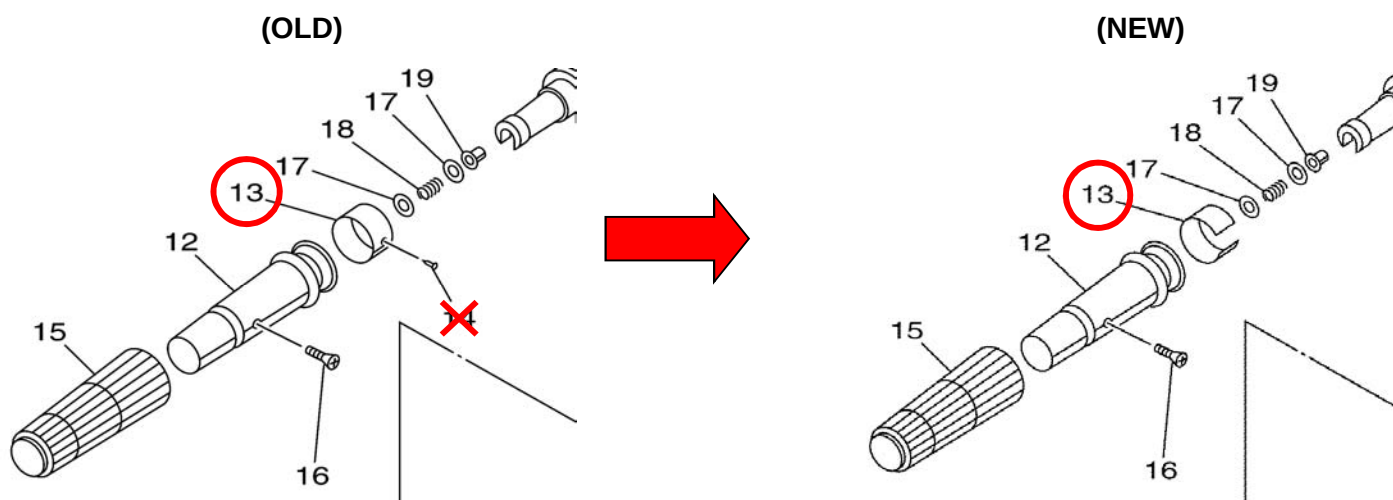
Model	9.9F (63VE) / 9.9G (63VF) / 15F (63WE)
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	1N63V-200S1 / 1N63V-300F1 / 1N63V-415M1/ 1N63V-700E1
Time of YPEC Revision	Text, Illustration --> Nov./10/2014
	PDF Replace -->Nov./10/2014
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

FIG.12 STEERING

1. LIST CORRECTION

Ref. No.	OLD P/No.	NEW P/No.	PART NAME	Q'TY	*Interchangeability	
						REMARKS
13	6H2-42137-00	6H2-42137-10	INDICATOR, THROTTLE	1	B	*Part number revision
14	90269-02M09	-	RIVET	1	-	*Deleted Parts

2. ILLUSTRATION CORRECTION



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PARTS NEWS

News No. PE0-OM-140015(3/3)

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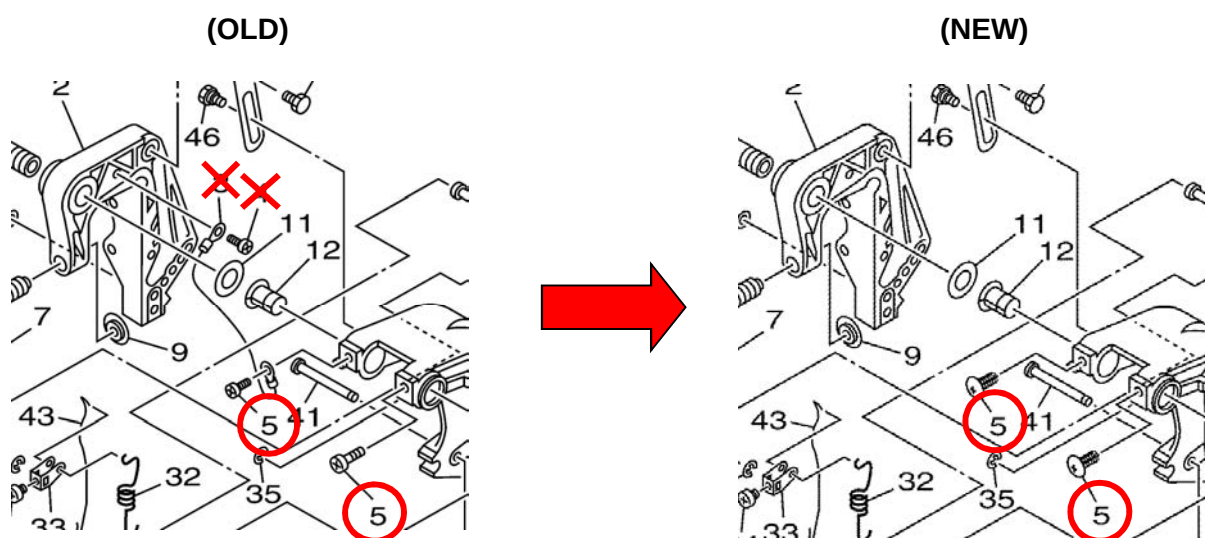
Model	9.9F (63VE) / 9.9G (63VF) / 15F (63WE)
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Time of YPEC Revision	Text, Illustration --> Nov./10/2014
	PDF Replace --> Nov./10/2014
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)	

FIG.15 BRACKET 1

1. LIST CORRECTION

Ref. No.	OLD P/No.	NEW P/No.	DESCRIPTION	Q'TY	*Interchangeability	REMARKS
3	66M-82148-00	-	WIRE, LEAD-4	1	-	*Deleted Parts
4	97885-06008	-	SCREW, PAN-HEAD	1	-	
5	97885-08010	90269-07015	SCREW, PAN-HEAD RIVET	2	C	*Part number revision *Part name correction

2. ILLUSTRATION CORRECTION



Thank you very much for your cooperation.

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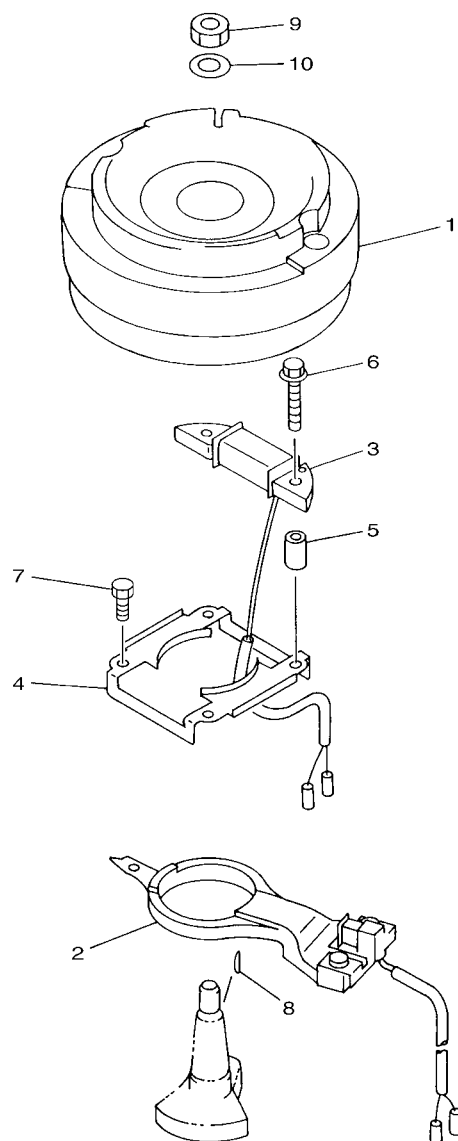


FIG. 9 GENERATOR

GENERADOR

[illegible]



CUBIERTA INFERIOR

15

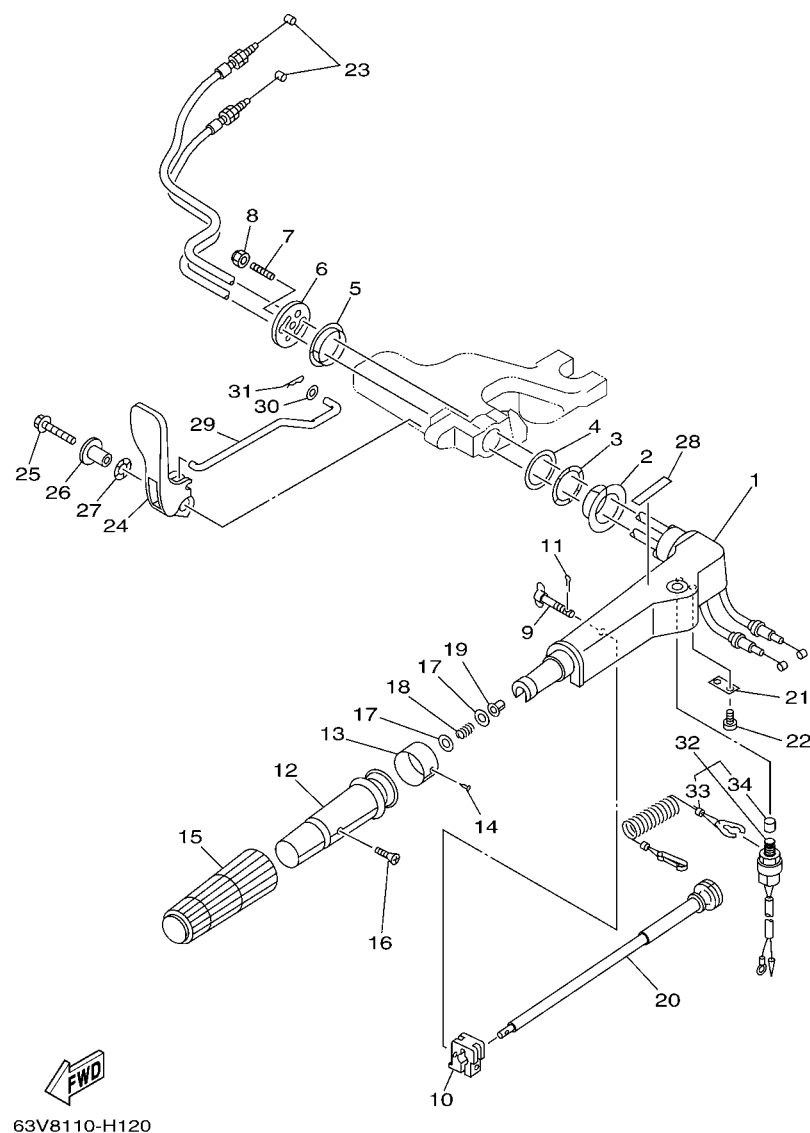


FIG. 12 STEERING

DIRECCION

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-42111-01-4D	HANDLE, STEERING MANIJA DE DIRECCION	1	1			
2	90386-34M97	BUSH BUJE	1	1			
3	90206-36M21	WASHER, WAVE ARANDELA ONDULADA	1	1			
4	90202-36M55	WASHER, PLATE ARANDELA DE PLANA	1	1			
5	90386-33M96	BUSH BUJE	1	1			
6	6G1-42131-02	COVER, HANDLE STEERING CUBIERTA MANIJA DIRRECCION	1	1			
7	90116-08016	BOLT, STUD ESPARRAGO	1	1			
8	90185-08057	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1			
9	6G1-42125-01	BOLT, FRICTION ADJUSTING TORNILLO FRICCION ADJUSTA	1	1			
10	6G1-42126-00	FRICTION, STEERING HANDLE GRIP FRICCION DE MANGO DIRECCION	1	1			
11	91490-16010	PIN, COTTER CHAVETA	1	1			
12	664-42119-00	GRIP, STEERING HANDLE MANGO, MANIJA DE DIRRECCION	1	1			
13	6H2-42137-00	INDICATOR, THROTTLE INDICADOR ACELERADOR	1	1			Go to P/N : PE0-OM-140015
14	90269-02M09	RIVET REMACHE	1	1			Go to P/N : PE0-OM-140015
15	6G1-42177-00	RUBBER, HANDLE HULE DE MANIJA	1	1			
16	90152-05011	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1			
17	90201-10M02	WASHER, PLATE ARANDELA PLANA	2	2			
18	90501-23215	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1			
19	90386-08032	BUSH BUJE	1	1			
20	6G1-42138-01	LEVER, THROTTLE PLANCA DE ACELERACION	1	1			
21	6E0-42159-02	STAY SOPORTE	1	1			
22	97885-05012	SCREW, PAN HEAD TORNILLO A MUESCA	2	2			
23	6L2-26301-01	THROTTLE CABLE ASSY CABLE DE ACELERADOR COMPLETO	2	2			
24	63V-44111-02	HANDLE, GEAR SHIFT MANIJA DE CAMBIO DE MARCHAS	1	1			
25	90119-06M05	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1			
26	90387-06M86	COLLAR ESPACIADOR	1	1			
27	90206-15M18	WASHER, WAVE ARANDELA ONDULADA	1	1			

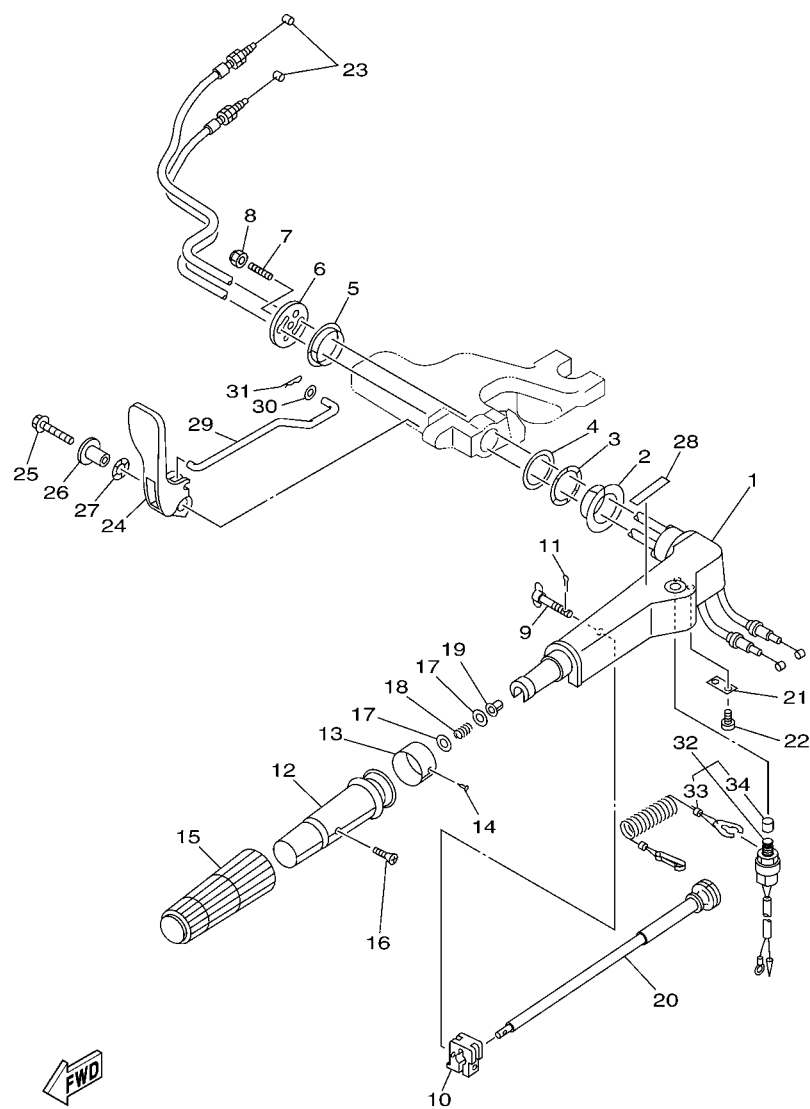
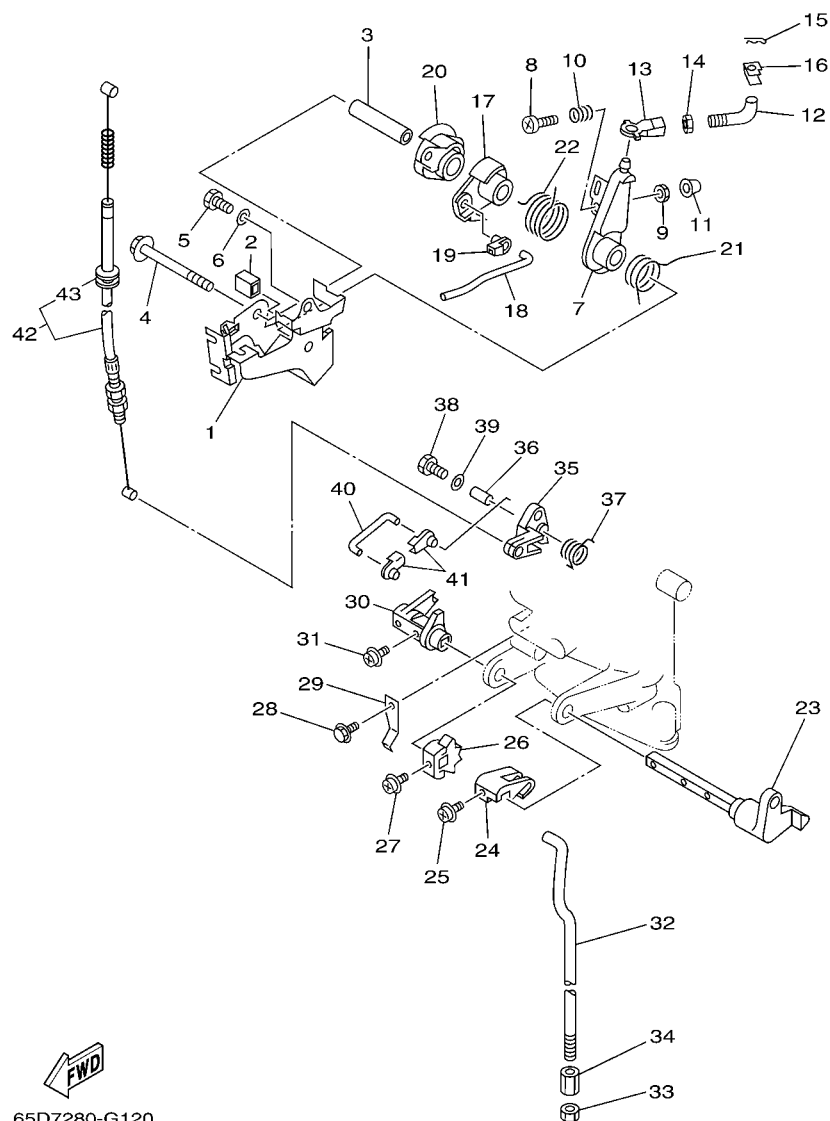


FIG. 12 STEERING

[illegible]

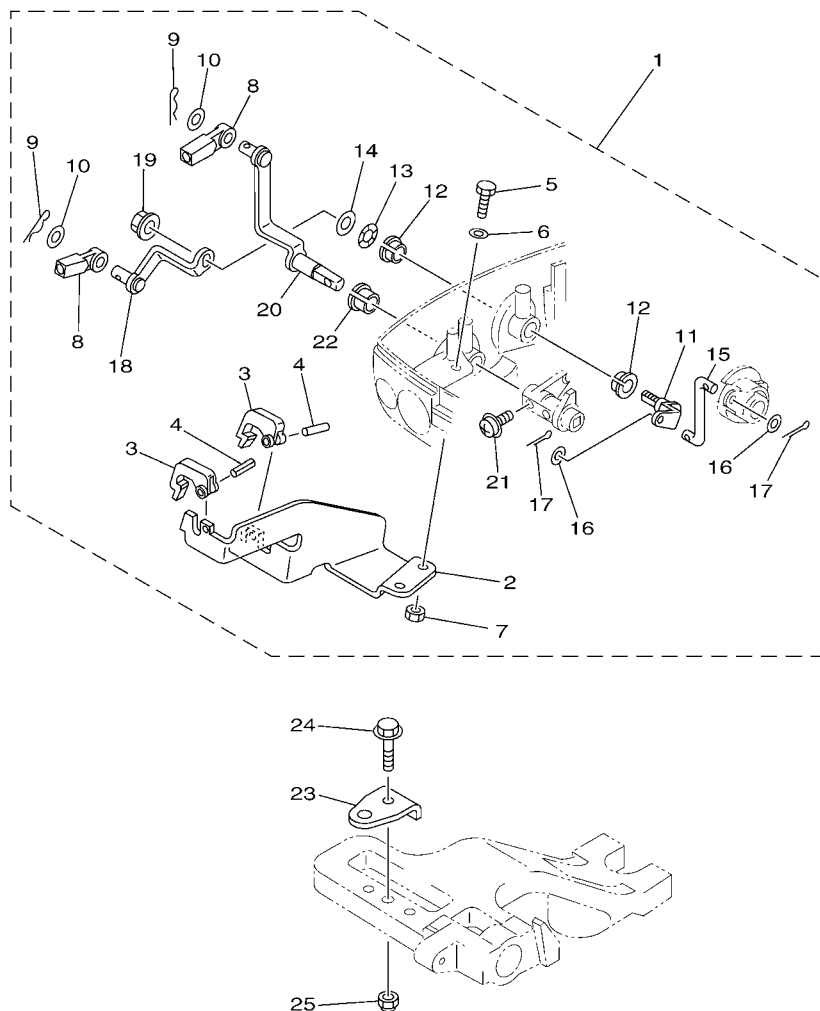


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FIG. 13 CONTROL

CONTROL

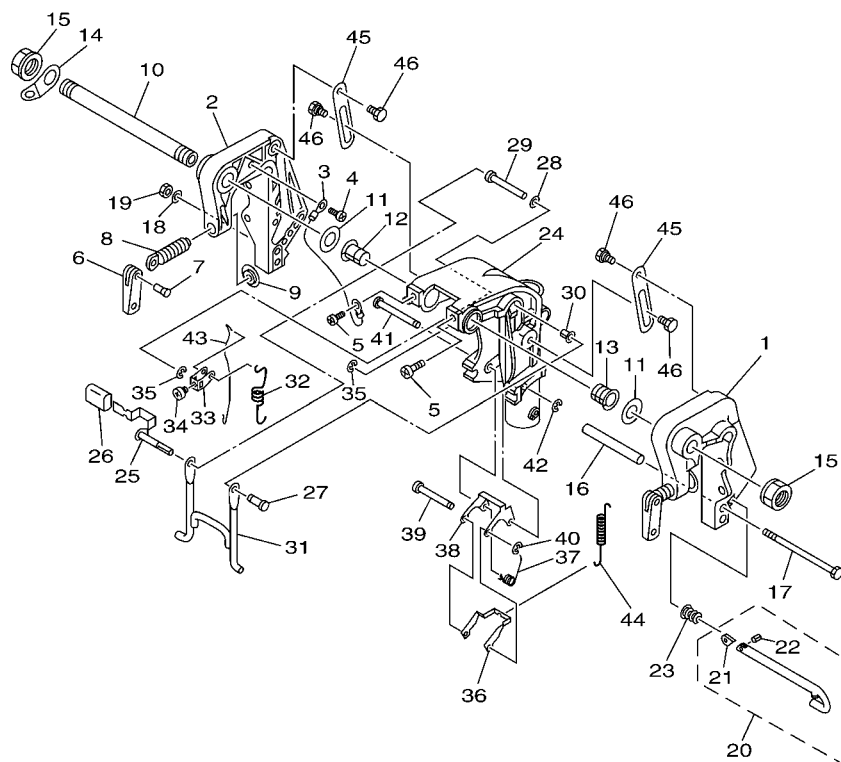
REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-14497-02	STAY, THROTTLE WIRE SOPORTE VALVULA DE OBTURACION	1	1			
2	689-44194-00	CAP TAPA	1	1			
3	90387-06M50	COLLAR ESPACIADOR	1	1			
4	95895-06065	BOLT, FLANGE TORNILLO DE REBORDE	1	1			
5	97095-06012	BOLT PERNO	1	1			
6	92995-06600	WASHER ARANDELA	1	1			
7	63V-41631-01	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1			
8	97885-06030	SCREW, PAN HEAD TORNILLO A MUESCA	1	1			
9	95380-06600	NUT, HEXAGON TUERCA	1	1			
10	90501-12M16	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1			
11	688-44194-00	CAP TAPA	1	1			
12	63V-41238-00	JOINT, LINK CONECTOR	1	1			
13	6H4-41237-00	JOINT, LINK CONECTOR	1	1			
14	95380-05700	NUT TUERCA	1	1			
15	90468-10005	CLIP PRESILLA	1	1			
16	63V-41223-00	WASHER, LOCK 1 ARANDELA DE SEGURO1	1	1			
17	63V-41283-01	LEVER, FREE ACCEL. PALANCA	1	1			
18	63V-41211-00	LINK, ACCEL. ESLABON, ACELERADOR	1	1			
19	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	1	1			
20	63V-41638-00	PULLEY POLEA	1	1			
21	90508-16M37	SPRING, TORSION RESORTE DE TORSION	1	1			
22	90508-20M38	SPRING, TORSION RESORTE DE TORSION	1	1			
23	63V-44123-01	ARM, SHIFT ROD BRAZO VARILLA DE CAMBIOS	1	1			
24	63V-44121-01	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1			
25	90159-05M25	SCREW, WITH WASHER TORNILLO CON VALONA	1	1			
26	63V-44125-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1			
27	90159-05M25	SCREW, WITH WASHER TORNILLO CON VALONA	1	1			



63VE700-N140

FIG. 14 REMO CON ATTACHMENT CONJUNTO ADITAMENTO

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-48501-00	REMOTE CONT. ATTACHMENT ASSY. CONJUNTO ADITAMENTO	1	1			AP AP
2	63V-48531-00	.BRACKET, REMOTE CONTROL 1 .SOPORTE DE CONTROL REMOTO	1	1			
3	682-48538-50	.CLAMP, CABLE 1 .GRAMPA DE CABLE	2	2			
4	91690-30012	.PIN, SPRING .PASADOR DE RESORTE	2	2			
5	97095-06016	.BOLT .PERNO	2	2			
6	92995-06600	.WASHER .ARANDELA	2	2			
7	95380-06600	.NUT, HEXAGON .TUERCA	2	2			
8	663-48344-00	.CABLE END, REMOTE CONTROL .BASE CONTROL	2	2			
9	90468-18008	.CLIP .PRESILLA	2	2			
10	90201-08M12	.WASHER, PLATE .ARANDELA PLANA	2	2			
11	63V-42154-00	.LEVER, THROTTLE CONTROL .PALANCA CONTROL ACELERADOR	1	1			
12	90386-10025	.BUSH .BUJE	2	2			
13	90206-10M04	.WASHER, WAVE .ARANDELA ONDULADA	1	1			
14	90201-10M02	.WASHER, PLATE .ARANDELA PLANA	1	1			
15	63V-42192-00	.ROD 2 .VARILLA 2	1	1			
16	90201-04M06	.WASHER, PLATE .ARANDELA PLANA	2	2			
17	91490-20010	.PIN, COTTER .CHAVETA	2	2			
18	63V-48534-00	.THROTTLE LEVER, CONTROL .PALANCA DE CONTROL DE ACELERAC	1	1			
19	95780-08300	.NUT, FLANGE .TUERCA	1	1			
20	63V-48544-00	.LEVER, SHIFTCONTROL .PALANCA, CONTROL CAMBIOS	1	1			
21	90159-05M25	.SCREW, WITH WASHER .TORNILLO CON VALONA	1	1			
22	90386-10009	.BUSH .BUJE	1	1			
23	63V-48511-01	HOOK, STEERING GANCHO DIRECCION	1	1			AP AP
24	97575-08535	BOLT, WITH WASHER PERNO CON ARANDELA	1	1			AP AP
25	90185-08057	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1			AP AP

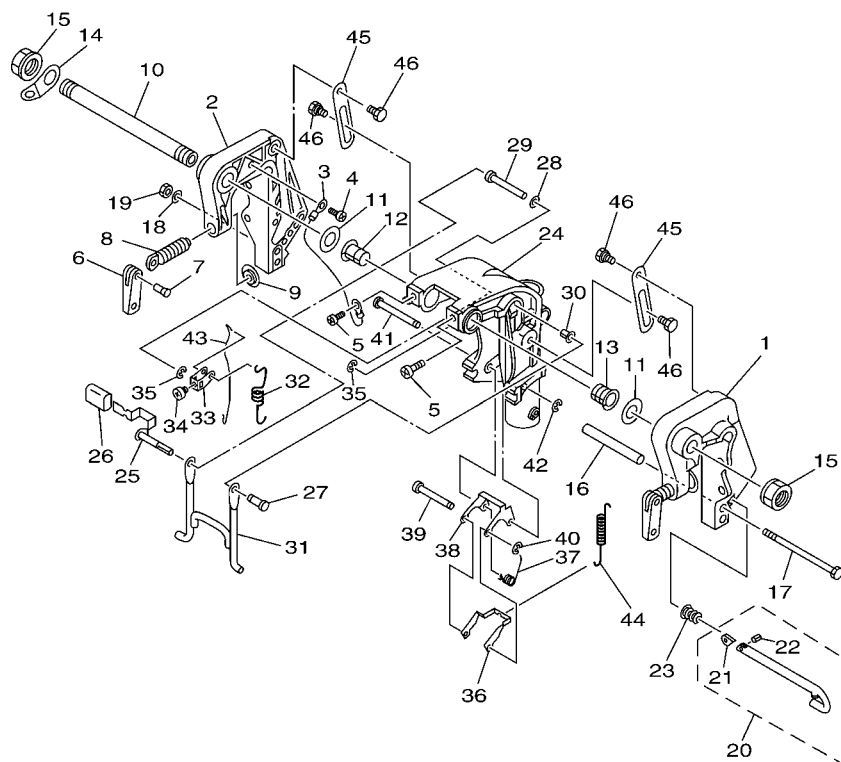


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FIG. 15 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-43111-07-4D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1	1			
2	63V-43112-08-4D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1	1			
3	66M-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1			Go to P/N : PE0-OM-140015
4	97885-06008	SCREW, PAN HEAD TORNILLO A MUESCA	1	1			Go to P/N : PE0-OM-140015
5	97885-08010	SCREW, PAN HEAD TORNILLO A MUESCA	2	2			Go to P/N : PE0-OM-140015
6	6E0-43118-01	HANDLE, TRANSOM CLAMP MANIJA DE LA ABRAZADERA DEL ES	2	2			
7	90243-04M01	PIN PASADOR	2	2			
8	6E7-43116-00	SCREW, TRANSOM CLAMP TORNILLO DE ABRAZADERA	2	2			
9	648-43114-01	PAD, TRANSOM CLAMP ARANDELA DE ABRAZADERA	2	2			
10	63W-43131-01	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	1			
11	90202-22M54	WASHER, PLATE ARANDELA DE PLANA	2	2			
12	90386-22M94	BUSH BUJE	1	1			
13	90386-22M94	BUSH BUJE	1	1			
14	6J8-43113-01	PLATE, CLAMP BRACKET PLACA ABRAZADERA SOPORTE	1	1			
15	90185-22043	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2			
16	90387-06M13	COLLAR ESPACIADOR	1	1			
17	90101-06M29	BOLT TORNILLO	1	1			
18	92995-06600	WASHER ARANDELA	1	1			
19	95380-06700	NUT TUERCA	1	1			
20	689-43160-00	TILT ROD ASSY VARILLA DE BASCULACION COMPL.	1	1			
21	689-43165-00	.PLATE, TILT LOCK .PLACA DE TOPE, VARILLA SEGURID	1	1			
22	91690-30008	.PIN, SPRING .PASADOR DE RESORTE	1	1			
23	90502-10M07	SPRING, CONICAL RESORTE CONICO	1	1			
24	63V-43311-03-4D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1			
25	66M-43630-01	TILT LEVER ASSY PLANCA DE INCLINACION COMPL	1	1			
26	682-43318-01	COVER CUBIERTA	1	1			
27	63V-43191-00	SHAFT, STOPPER EJE DE TOPE	1	1			

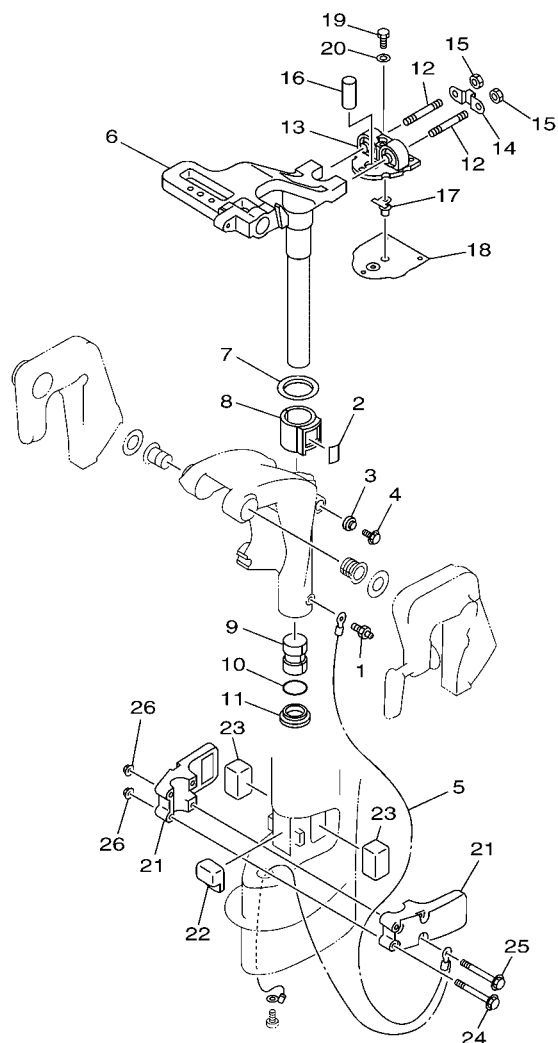


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FIG. 15 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
28	90202-07M60	WASHER, PLATE ARANDELA DE PLANA	1	1			
29	90387-07M07	COLLAR ESPACIADOR	1	1			
30	90386-07M95	BUSH BUJE	1	1			
31	66M-43350-01	RECEIVER ASSY RECIBIDOR COMPL	1	1			
32	90507-20M00	SPRING, TENSION RESORTE DE TENSION	1	1			
33	63V-43641-01	LEVER, TILT PALANCA DE INCLINACION	1	1			
34	90157-05014	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1			
35	99080-05600	CIRCLIP PRESILLA REDONDA	2	2			
36	63V-43614-10	PLATE, TILT LOCK PLACA DE SEGURO DE INCLINACION	1	1			
37	90508-18M41	SPRING, TORSION RESORTE DE TORSION	1	1			
38	66R-43615-00	PLATE, TILT LOCK PLACA DE SEGURO DE INCLINACION	1	1			
39	66R-43611-00	SHAFT, TILT LOCK EJE SEGURO INCLINACION	1	1			
40	93430-04M03	CIRCLIP SEGURO	1	1			
41	63V-43659-00	SHAFT, REVERSE LOCK EJE SEGURO DE REVERSA	1	1			
42	99080-05600	CIRCLIP PRESILLA REDONDA	1	1			
43	66R-43617-00	ROD, TILT LOCK VARILLA SEGURO DE INCLINACION	1	1			
44	63V-43656-00	SPRING, REVERSE LOCK 1 RESORTE	1	1			
45	63V-43181-00	LEVER, TILT STOP 1 PALANCA TOPE INCLINACION 1	2	2			
46	90109-06M84	BOLT PERNO	4	4			



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FIG. 16 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1			
2	63V-42528-00	PLATE, FRICTION PIEZA DE FRICCION	1	1			
3	689-43373-01	SEAL, DAMPER SELLO DE GOMA	1	1			
4	90105-06M07	BOLT, FLANGE TORNILLO	1	1			
5	63V-82127-00	WIRE, LEAD 2 CABLE CONDUCTOR 2	1	1			
6	63V-42511-04-4D	BRACKET, STEERING SOPORTE DE DIRECCION	1	1			
7	90209-40008	WASHER ARANDELA DE SEPARACION	1	1			
8	65F-42537-00	BUSHING, PIVOT SHAFT BUJE DEL PIVOTE DE LA FLECHA	1	1			
9	90386-30048	BUSH BUJE	1	1			
10	93210-29M94	O-RING ANILLO O	1	1			
11	90386-30M60	BUSH BUJE	1	1			
12	90116-08M54	BOLT, STUD ESPARRAGO	2	2			
13	63V-44514-01-CA	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	1	1			
14	63V-44526-00	PLATE PLACA 1	1	1			
15	95380-08600	NUT TUERCA	2	2			
16	90387-16002	COLLAR ESPACIADOR	1	1			
17	63V-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1			
18	63V-45114-A1	GASKET, UPPER CASING EMPAQUE	1	1			
19	97095-06018	BOLT PERNO	3	3			
20	92995-06600	WASHER ARANDELA	3	3			
21	63V-44551-01-4D	HOUSING, LOWER MOUNT RUBBER 1 CAJA AMORTIGUADOR INFERIOR HU	2	2			
22	63V-44557-00	MOUNT DAMPER, LOWER FRONT AMORTIGUADOR DE HULE FRENTE IN	1	1			
23	682-44555-00	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2			
24	97575-06555	BOLT, WITH WASHER PERNO CON ARANDELA	2	2			
25	97575-06575	BOLT, WITH WASHER PERNO CON ARANDELA	2	2			
26	90179-06M28	NUT TUERCA	4	4			

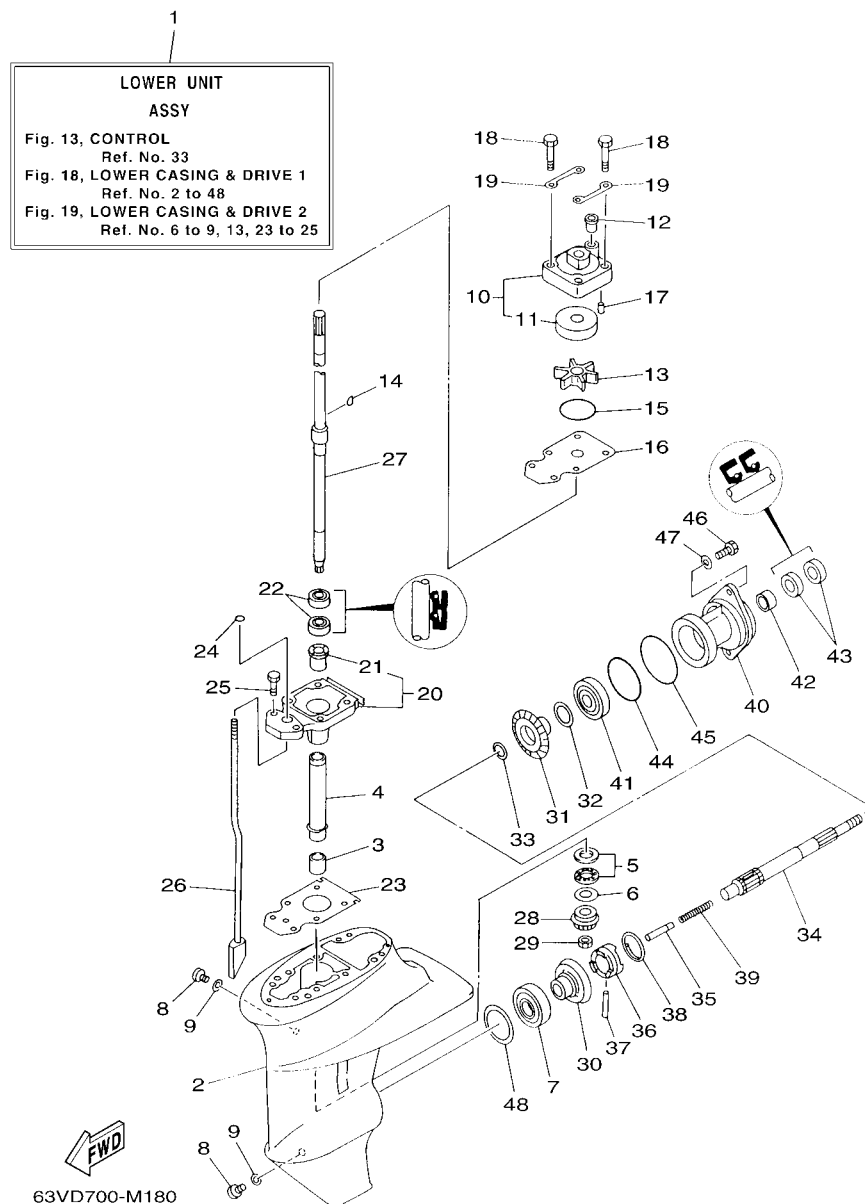


FIG. 18 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-45300-03-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR		1			S(17.3") S(17.3")
	63V-45300-13-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1			L(22.3") L(22.3")
2	63V-45311-01-4D	CASING, LOWER FUNDA INFERIOR	1	1			
3	93315-314V8	BEARING COJINETE DE RODILLOS	1	1			
4	63V-45536-00	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	1			
5	93341-41414	BEARING COJINETES CON RODAMIENTOS	1	1			
6	6E8-45587-10	SHIM (T:1.13MM) LAINA (T:1.13MM)	1	1			UR UR
	6E8-45587-30	SHIM (T:1.20MM) LAINA (T:1.20MM)	1	1			UR UR
7	93332-00005	BEARING COJINETE	1	1			
8	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	2	2			
9	90430-08020	GASKET JUNTA	2	2			
10	63V-44301-00	WATER PUMP HOUSING COMP. CAJA DE BOMBE DE AGUA COMPL	1	1			FOR STD FOR STD
	63V-44301-40	WATER PUMP HOUSING COMP. CAJA DE BOMBE DE AGUA COMPL	1	1			FOR CHROMATE FOR CHROMATE
11	63V-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1	1			FOR 63V-44301-00 FOR 63V-44301-00
	63V-44322-40	.INSERT, CARTRIDGE .CARTUCHO	1	1			FOR 63V-44301-40 FOR 63V-44301-40
12	647-44366-00	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1			
13	63V-44352-01	IMPELLER IMPULSOR	1	1			
14	63V-44338-00	KEY, WOODRUFF CUNA WOODRUFF	1	1			
15	93210-44398	O-RING ANILLO O	1	1			
16	63V-44323-00	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1			FOR STD FOR STD
	63V-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1			FOR CHROMATE FOR CHROMATE
17	93604-12M07	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
18	97095-08045	BOLT PERNO	4	4			
19	63V-44328-01	PLATE PLACA	2	2			
20	63V-45331-00-CA	HOUSING, BEARING CAJA DE COJINETE	1	1			
21	626-45316-09	.BUSHING, DRIVE SHAFT .BUJE, EJE DE MANDO	1	1			
22	93101-20048	OIL SEAL SELLO ACEITE	2	2			

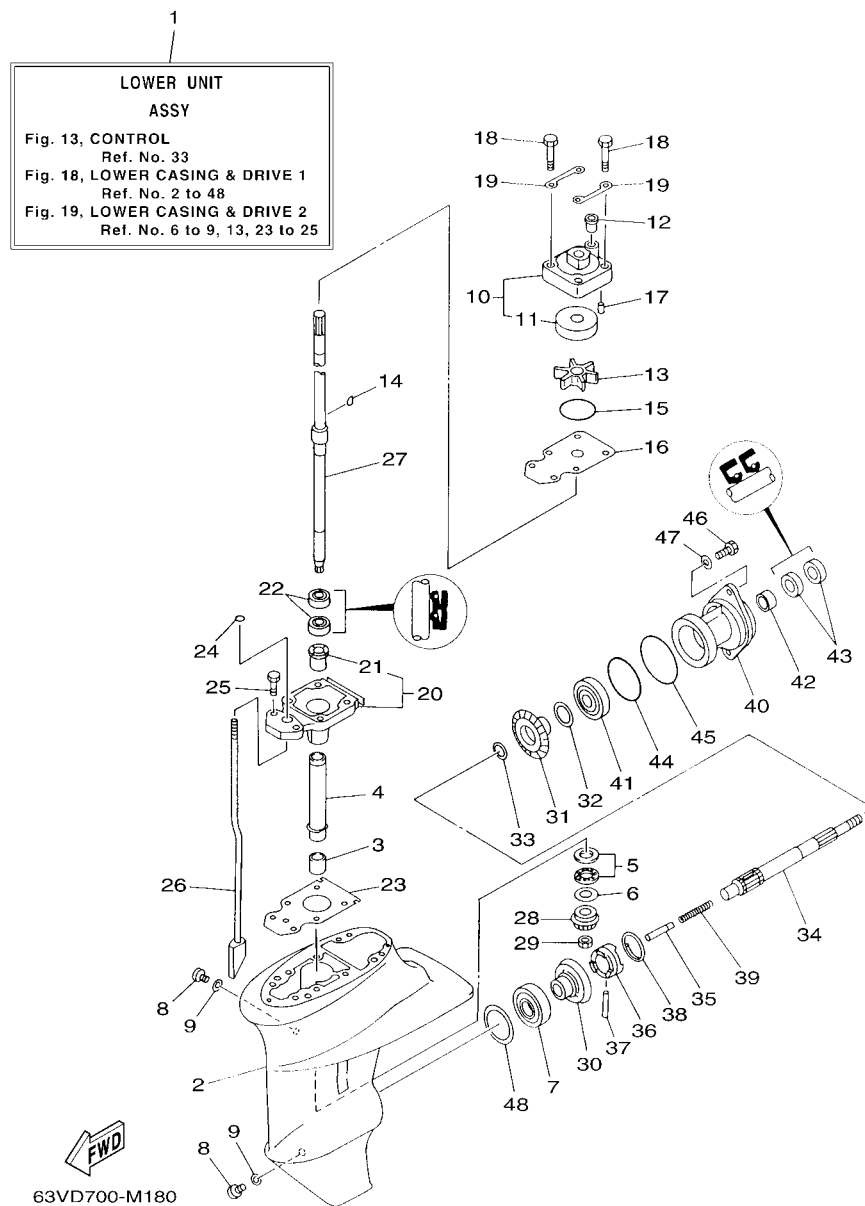


FIG. 18 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
23	63V-45315-A0	PACKING, LOWER CASING EMPAQUE	1	1			
24	93210-06ME6	O-RING ANILLO O	1	1			
25	97080-08025	BOLT PERNO	2	2			
26	63V-44150-00	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.		1			S(17.3") S(17.3")
	63V-44150-10	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	1			L(22.3") L(22.3")
27	63V-45510-01	DRIVE SHAFT ASSY EJE DE MANDO COMPL.		1			S(17.3") S(17.3")
	63V-45510-11	DRIVE SHAFT ASSY EJE DE MANDO COMPL.	1	1			L(22.3") L(22.3")
28	63V-45551-00	PINION (13T) PINON (13T)	1	1			
29	90179-08M06	NUT TUERCA	1	1			
30	6E7-45560-01	GEAR 1 (27T) ENGRANAJE 1 (27T)	1	1			
31	6E7-45571-00	GEAR 2 (27T) ENGRANAJE 2 (27T)	1	1			
32	626-45577-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1			UR UR
	626-45577-10	SHIM (T:0.20MM) LAINA (T:0.20MM)	1	1			UR UR
	626-45577-20	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1			UR UR
	626-45577-30	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1			UR UR
	626-45577-40	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1			UR UR
33	90201-17682	WASHER, PLATE ARANDELA PLANA	1	1			
34	683-45611-00	SHAFT, PROPELLER EJE PROPUSOR	1	1			
35	650-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	1	1			
36	682-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1	1			
37	90250-05010	PIN, STRAIGHT PASADOR CILINDRICO	1	1			
38	648-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1	1			
39	90501-14M06	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1			
40	683-45361-02-4D	CAP, LOWER CASING FUNDA INFERIOR	1	1			
41	93306-00501	BEARING COJINETE	1	1			
42	93315-317U2	BEARING COJINETE DE RODILLOS	1	1			
43	93101-17054	OIL SEAL SELLO ACEITE	2	2			

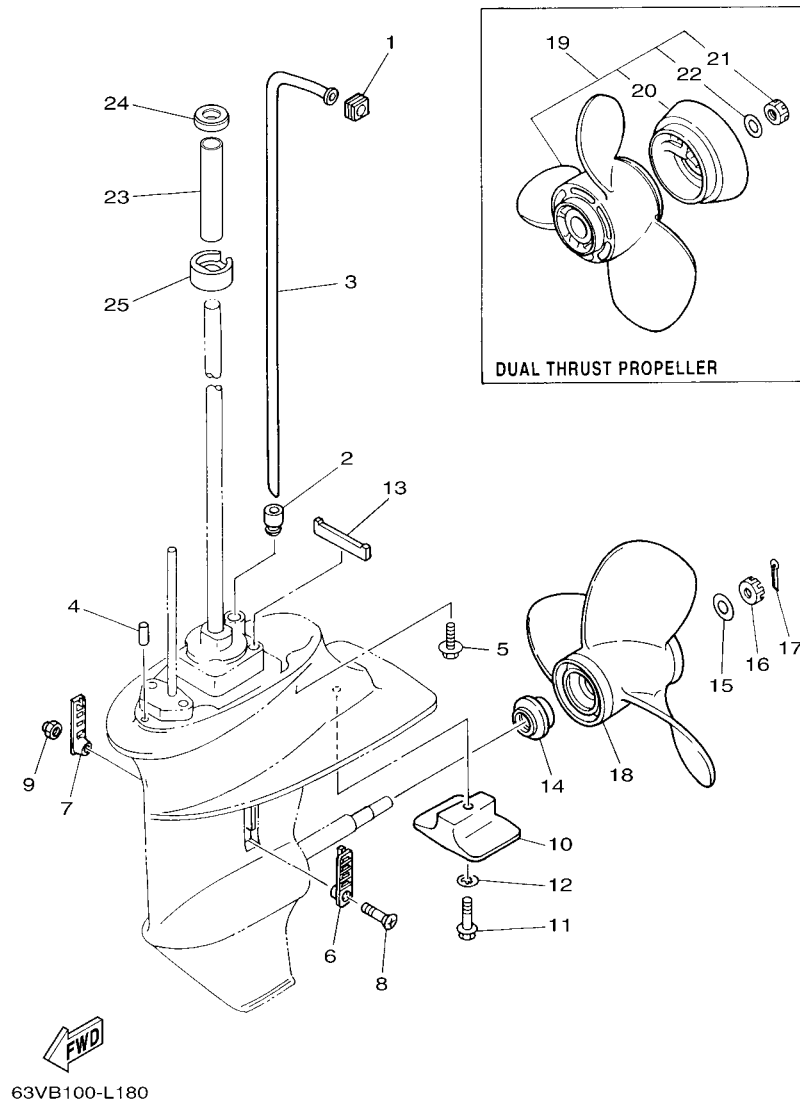


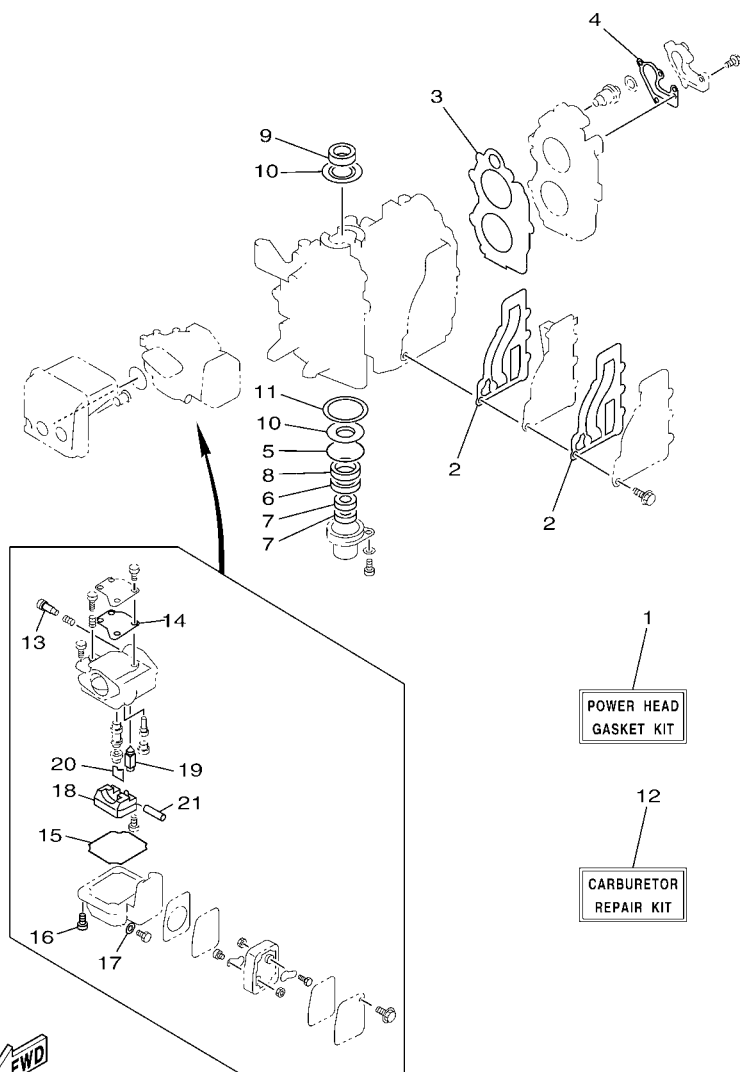
FIG. 19 LOWER CASING & DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE		REMARKS OBSERVACIONES
1	63V-44365-10	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1	1		
2	63V-44368-00	RUBBER, WATER SEAL 4 CAUCHO AGUA SERTISSURE 4	1	1		
3	63V-44361-01	TUBE, WATER 1 TUBO DE AGUA 1		1		S(17.3") S(17.3")
	63V-44361-11	TUBE, WATER 1 TUBO DE AGUA 1	1	1		L(22.3") L(22.3")
4	93604-12M07	PIN, DOWEL PASADOR DE CLAVIJA	2	2		
5	97575-08530	BOLT, WITH WASHER PERNO CON ARANDELA	4	4		
6	6G1-45214-00	COVER, WATER INLET 1 CUBIERTA ENTRADA AGUA 1	1	1		
7	63V-45215-00	COVER, WATER INLET 2 CUBIERTA ENTRADA AGUA 2	1	1		
8	90152-05011	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1		
9	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1	1		
10	61N-45251-01	ANODE CATODE	1	1		
11	95895-06030	BOLT, FLANGE TORNILLO DE REBORDE	1	1		
12	92990-06300	WASHER, INTERNAL TOOTH ARANDELA PLANA	1	1		
13	63V-45375-00	DAMPER, SEAL GOMA DE SELLO	1	1		
14	6E7-45987-01	SPACER 1 ESPACIADOR 1	1	1		
15	90201-10M01	WASHER, PLATE ARANDELA PLANA	1	1		
16	90171-10M01	NUT, CASTLE TUERCA ENTALLADA	1	1		
17	91490-30020	PIN, COTTER CHAVETA	1	1		
18	683-45941-00	PROPELLER (3X9-1/4"X12"-J) PROPERA (3X9-1/4"X12"-J)	1	1		UR UR
	683-45943-00	PROPELLER (3X9-1/4"X10-1/2"-J) PROPERA (3X9-1/4"X10-1/2"-J)	1	1		UR UR
	683-45945-00	PROPELLER (3X9-1/4"X9"-J) PROPERA (3X9-1/4"X9"-J)	1	1		UR UR
	683-45947-00	PROPELLER (3X9-1/4"X8"-J) PROPERA (3X9-1/4"X8"-J)	1	1		UR UR
	683-45949-00	PROPELLER (3X9-1/2"X6-1/2"-J) PROPERA (3X9-1/2"X6-1/2"-J)	1	1		UR UR
	683-45952-00	PROPELLER (3X9-1/4"X9-3/4"-J) PROPERA (3X9-1/4"X9-3/4"-J)	1	1		UR UR
	63V-45943-10	PROPELLER (3X9-1/4"X11"-J1) PROPERA (3X9-1/4"X11"-J1)	1	1		UR UR
	63V-45945-10	PROPELLER (3X9-1/4"X9"-J1) PROPERA (3X9-1/4"X9"-J1)	1	1		UR UR
	63V-45947-00	PROPELLER (3X9-1/4"X8"-J) PROPERA (3X9-1/4"X8"-J)	1	1		UR UR



PARTES OPCIONALES 2

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63VD700-M220

FIG. 23 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-W0001-02	POWER HEAD GASKET KIT JUEGO DE EMPAQUE DE MOTOR	1	1			
2	63V-41112-A0	.GASKET, EXHAUST INNER COVER .EMPAQUE	2	2			
3	63V-11181-A2	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	1	1			
4	682-12414-A1	.GASKET, COVER .EMPAQUE	1	1			
5	93210-46M16	.O-RING .ANILLO O	1	1			
6	93101-25018	.OIL SEAL .SELLO ACEITE	1	1			
7	93101-13018	.OIL SEAL .SELLO ACEITE	2	2			
8	93102-25M48	.OIL SEAL .SELLO ACEITE	1	1			
9	93110-23M00	.OIL SEAL .SELLO ACEITE	1	1			
10	63V-11445-00	.SPACER .ESPACIADOR	2	2			
11	90201-46M29	.WASHER, PLATE .ARANDELA PLANA	1	1			
12	63V-W0093-01	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1	1			
13	679-14923-00	.SCREW, PILOT .TORNILLO DE AJUSTE	1	1			
14	63V-14126-00	.GASKET .EMPAQUE	1	1			
15	63V-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	1	1			
16	97980-04114	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	4	4			
17	65W-14398-00	.GASKET .EMPAQUE	1	1			
18	63V-14985-00	.FLOAT .BOIA	1	1			
19	6AH-14546-00	.VALVE, NEEDLE .VALVULA DE AGUJA	1	1			
20	663-14159-00	.CLIP .PRESILLA	1	1			
21	6H4-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	1	1			

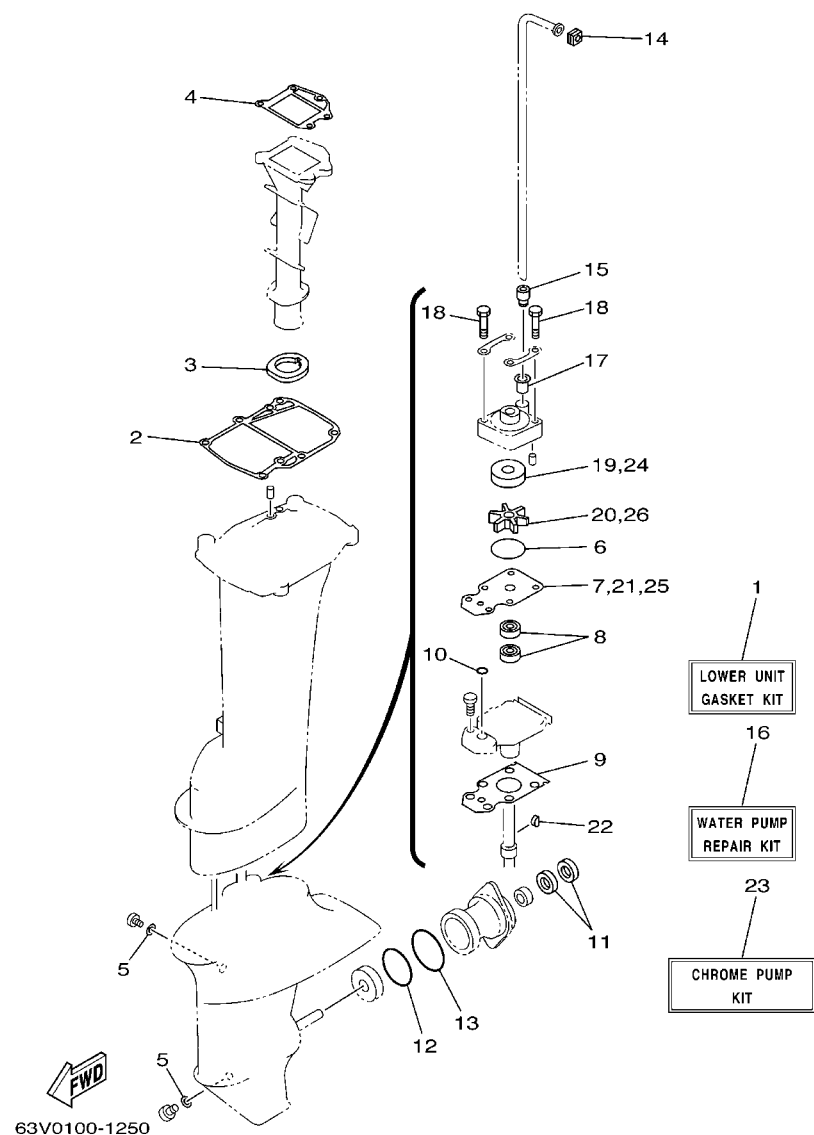


FIG. 24 REPAIR KIT 2

ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	63VE	63WE			REMARKS OBSERVACIONES
1	63V-W0001-22	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	1			
2	63V-45113-A1	.GASKET, UPPER CASING .EMPAQUE	1	1			
3	63V-41135-00	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1			
4	63V-41133-A1	.GASKET, EXHAUST MANIFOLD 1 .EMPAQUE ESCAPE MULTIPLE	1	1			
5	90430-08020	.GASKET .JUNTA	2	2			
6	93210-44398	.O-RING .ANILLO O	1	1			
7	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1			
8	93101-20048	.OIL SEAL .SELLO ACEITE	2	2			
9	63V-45315-A0	.PACKING, LOWER CASING .EMPAQUE	1	1			
10	93210-06ME6	.O-RING .ANILLO O	1	1			
11	93101-17054	.OIL SEAL .SELLO ACEITE	2	2			
12	93210-57M09	.O-RING .ANILLO O	1	1			
13	93210-56M80	.O-RING .ANILLO O	1	1			
14	63V-44365-10	.DAMPER, WATER SEAL 1 .HULE DE SELLO DE AGUA 1	1	1			
15	63V-44368-00	.RUBBER, WATER SEAL 4 .CAUCHO AGUA SERTISSURE 4	1	1			
16	63V-W0078-01	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1			
17	647-44366-00	.DAMPER, WATER SEAL 2 .GOMA DEL SELLO DE AGUA 2	1	1			
18	97095-08045	.BOLT .PERNO	4	4			
19	63V-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1	1			
20	63V-44352-01	.IMPELLER .IMPULSOR	1	1			
21	63V-44323-00	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1			
22	63V-44338-00	.KEY, WOODRUFF .CUNA WOODRUFF	1	1			
23	63V-W0078-0A	CHROME PUMP KIT ESTUCHE REPARACION BOMBA AGUA	1	1			
24	63V-44322-40	.INSERT, CARTRIDGE .CARTUCHO	1	1			
25	63V-44323-40	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1			
26	63V-44352-01	.IMPELLER .IMPULSOR	1	1			

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63V-11181-A2	3 - 19	6AH-14546-00	6 - 19	6G1-24304-02	7 - 1	63V-41638-00	13 - 20	63V-43191-00	15 - 27		24 - 14
	23 - 3		23 - 19	6G1-24305-05	20 - 13	63V-42111-01-4D	12 - 1	63V-43311-03-4D	15 - 24	647-44366-00	18 - 12
682-11325-00	1 - 1	6H4-14548-00	6 - 21	6Y1-24305-06	20 - 15	664-42119-00	12 - 12	682-43318-01	15 - 26		24 - 17
	3 - 8		23 - 21	61J-24306-04	20 - 8	6G1-42125-01	12 - 9	66M-43350-01	15 - 31	63V-44366-01	16 - 17
676-11372-00	3 - 15	697-14555-00	6 - 3	6Y1-24329-00	20 - 5	6G1-42126-00	12 - 10	689-43373-01	16 - 3	63V-44368-00	19 - 2
63V-11400-01	4 - 8	679-14923-00	6 - 2	650-24351-51	20 - 12	6G1-42131-02	12 - 6	66R-43611-00	15 - 39		24 - 15
63V-11412-00	4 - 9		23 - 13	61J-24360-00	20 - 10	6H2-42137-00	12 - 13	63V-43614-10	15 - 36	63V-44375-00	19 - 24
63V-11422-00	4 - 10	676-14943-29	6 - 14	63V-24396-01	7 - 13	6G1-42138-01	12 - 20	66R-43615-00	15 - 38	63V-44376-00	19 - 25
63V-11432-00	4 - 11	63V-14947-00	6 - 13	63V-24411-00	6 - 27	63V-42154-00	14 - 11	66R-43617-00	15 - 43	6BL-44391-00	11 - 20
63V-11442-00	4 - 12	6G1-14948-06	6 - 7	6G1-24411-00	6 - 29	6E0-42159-02	12 - 21	66M-43630-01	15 - 25	63V-44514-01-CA	16 - 13
63V-11445-00	4 - 28	679-14966-00	6 - 8	6G1-24412-01	6 - 28	6G1-42177-00	12 - 15	63V-43641-01	15 - 33	63V-44526-00	16 - 14
	23 - 10	63V-14980-00	6 - 12	6L5-24421-00	6 - 31	63V-42192-00	14 - 15	63V-43656-00	15 - 44	63V-44551-01-4D	16 - 21
63V-11515-02	4 - 14	63V-14984-00	6 - 11	6G1-24431-01	6 - 30	63V-42511-04-4D	16 - 6	63V-43659-00	15 - 41	682-44555-00	16 - 23
682-11610-01	4 - 22		23 - 15	6G1-24452-00	6 - 26	63V-42528-00	16 - 2	63V-44111-02	12 - 24	63V-44557-00	16 - 22
682-11610-11	4 - 22	63V-14985-00	6 - 18	61N-24521-00	7 - 6	65F-42537-00	16 - 8	63V-44116-00	13 - 29	63V-45111-05-4D	17 - 1
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634-11633-00	4 - 23	63V-15100-02	3 - 2		7 - 5	63V-42613-01-4D	2 - 13	63V-44123-01	13 - 23		24 - 2
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63V-12466-50	21 - 2	63V-15753-00	8 - 8	6H4-41237-00	13 - 13	63V-42726-00	11 - 4		24 - 24	683-45361-02-4D	18 - 40
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63V-14126-00	6 - 5	63V-15764-00	8 - 15	63V-41253-00	5 - 5	6AH-42794-40	11 - 22		24 - 21	63V-45510-11	18 - 27
	23 - 14	63V-15767-01	8 - 11	63V-41256-00	5 - 15	63V-42815-01-4D	11 - 8	63V-44323-40	18 - 16	63V-45536-00	18 - 4
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	23 - 17	63V-15793-00	8 - 16		13 - 41	648-43114-01	15 - 9	63V-44352-01	18 - 13	664-45567-20	18 - 48
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63V-14497-02	13 - 1	6YJ-24201-00	20 - 1	63V-41283-01	13 - 17	689-43160-00	15 - 20	63V-44361-11	19 - 3	664-45567-60	18 - 48
63V-14523-00	6 - 9	6YJ-24260-00	20 - 3	63V-41611-00	9 - 4	689-43165-00	15 - 21	63V-44362-00	19 - 23	6E7-45571-00	18 - 31

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626-45577-40	18 - 32	63V-W0090-03-1S	3 - 1	90201-17682	18 - 33	90445-09M00	7 - 9		11 - 16	93604-12M07	18 - 17
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683-45941-00	19 - 18	90105-06M68	9 - 6	90206-10M04	14 - 13	90465-08M61	10 - 5		18 - 47	94702-00271	1 - 4
683-45943-00	19 - 18	90105-06M69	22 - 2	90206-12052	11 - 11	90465-11M10	21 - 6	93101-13018	4 - 5		3 - 27
63V-45943-10	19 - 18	90105-07M05	3 - 20	90206-15M18	12 - 27	90465-25M57	11 - 21		23 - 7	95023-06012	9 - 7
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