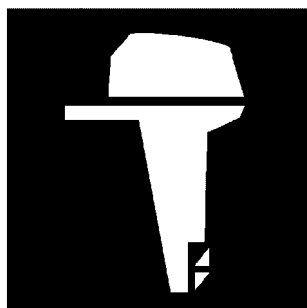




PARTS CATALOGUE

EK40GMH'13 (6F5D)



1M6F5-200E1

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EK40GMH
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

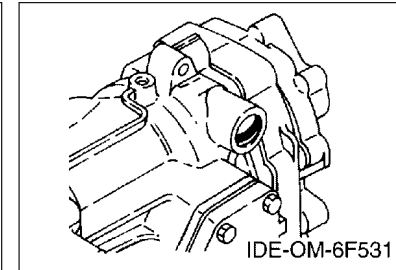
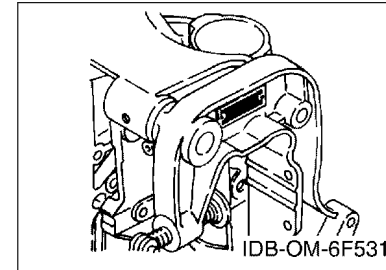
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
EK40G	6F5K-1019934		

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBNM2	DARK BLUISH GRAY METALLIC 2	004D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6F5D	EK40GMH

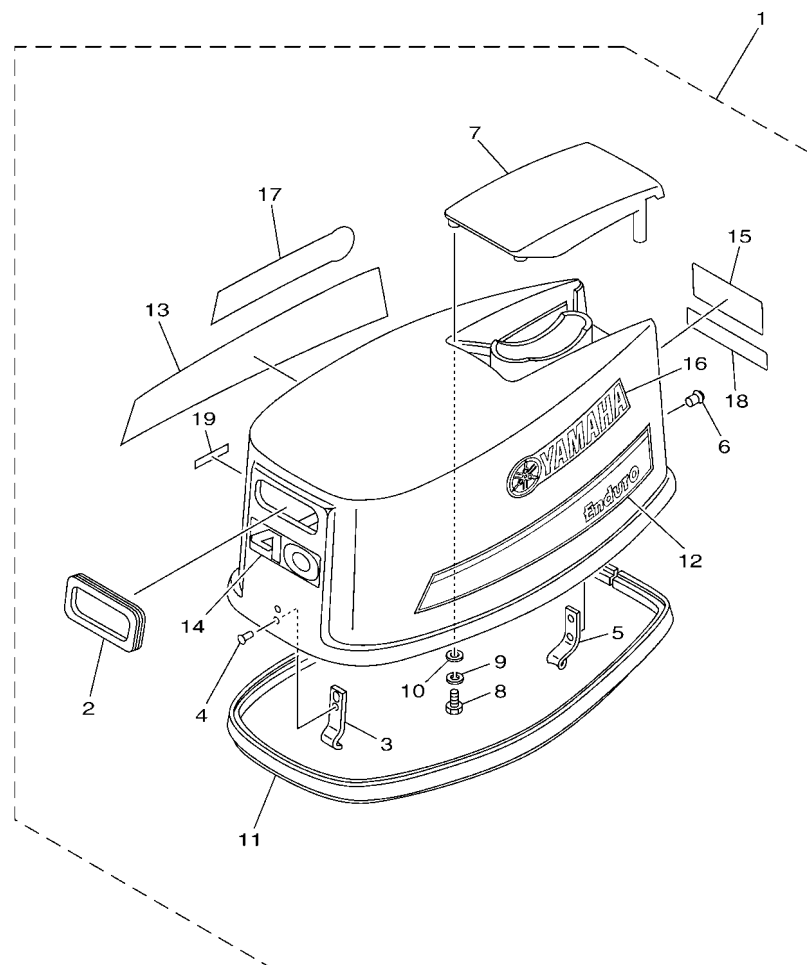
CONTENTS

SCHEDULED SERVICE PARTS.....	1
TOP COWLING.....	2
CYLINDER & CRANKCASE.....	3
CRANKSHAFT & PISTON.....	5
INTAKE.....	6
CARBURETOR.....	8
FUEL 1.....	10
FUEL 2.....	12
STARTER.....	13
GENERATOR.....	15
ELECTRICAL.....	16
BOTTOM COWLING.....	17
STEERING.....	19
CONTROL.....	21
BRACKET 1.....	23
BRACKET 2.....	26
UPPER CASING.....	28
LOWER CASING & DRIVE 1.....	29
LOWER CASING & DRIVE 2.....	32
FUEL TANK.....	33
REPAIR KIT 1.....	34
REPAIR KIT 2.....	36

INDEX

NUMERICAL INDEX.....	37
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6F5C200-L010

FIG. 2 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6F5D					REMARKS
1	6F5-42610-10	TOP COWLING ASSY	1					
2	6A0-15761-00	.SEAL, RUBBER 1	1					
3	6E9-42651-01	.HOOK	1					
4	90266-04M04	.RIVET	2					
5	6F5-42652-01	.HOOK	1					
6	90266-04M01	.RIVET	2					
7	6F5-42613-01-4D	.MOLDING, AIR DUCT	1					
8	97095-06016	.BOLT	4					
9	92995-06100	.WASHER, SPRING	4					
10	92995-06600	.WASHER	4					
11	6F5-42615-00	.SEAL	1					
12	61N-42675-40	.GRAPHIC, SIDE 1	1					
13	61N-42676-40	.GRAPHIC, SIDE 2	1					
14	63D-42678-40	.GRAPHIC, REAR	1					
15	63D-42678-40	.GRAPHIC, REAR	1					
16	61R-42681-00	.MARK, COWLING	1					
17	61R-42681-00	.MARK, COWLING	1					
18	680-42684-00	.MARK, COWLING	1					
19	6E0-44191-11	.INDICATOR, SHIFT	1					

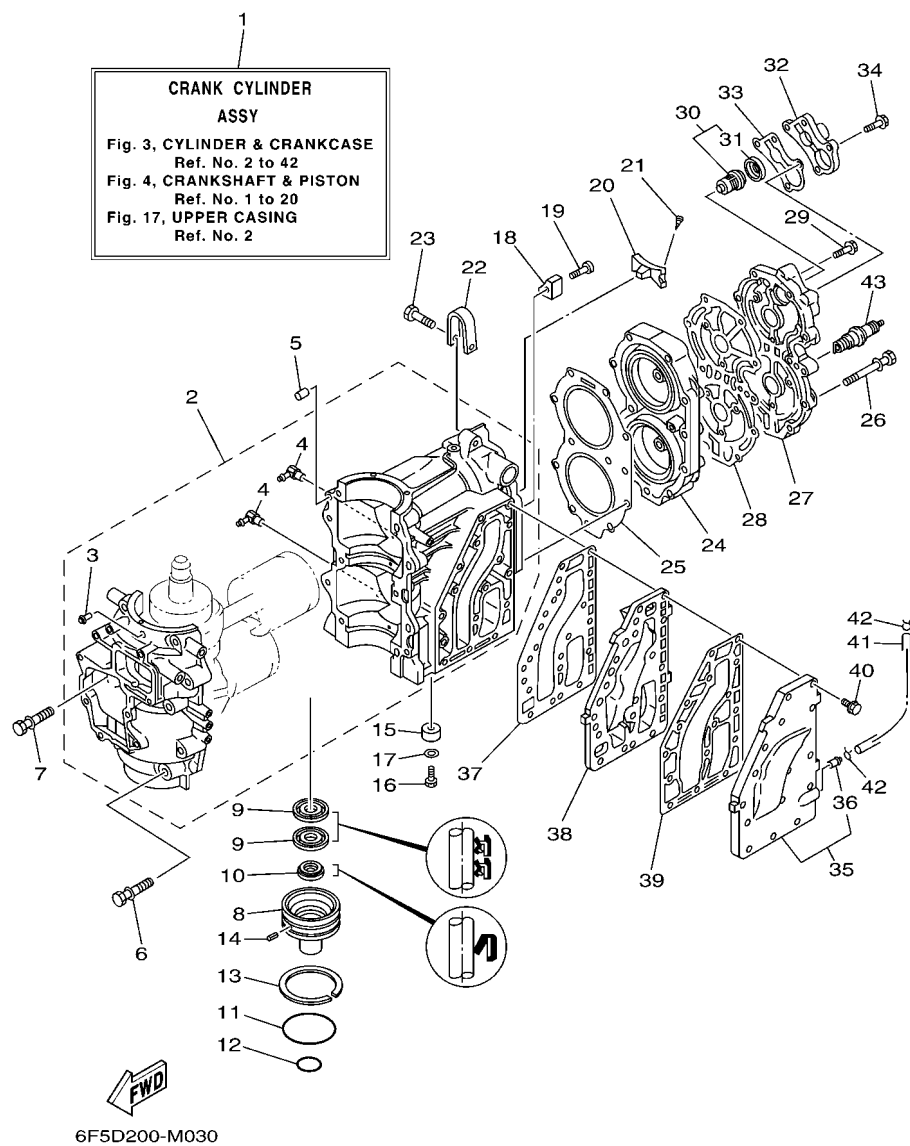
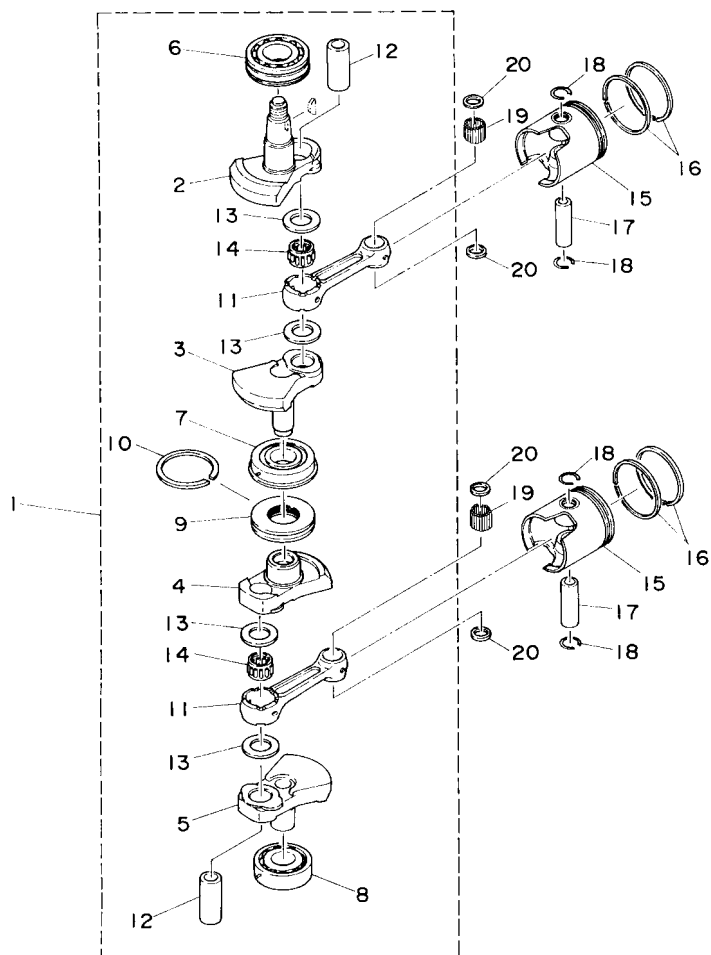


FIG. 3 CYLINDER & CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	QTY	UNIT	REMARKS
1	6F5-W0090-64-1S	CRANK CYLINDER ASSY	1		
2	6F6-15100-02	CRANKCASE ASSY	1		
3	624-14485-00	.PIPE, JOINT	1		
4	650-11370-01	.CHECK VALVE ASSY	2		
5	93608-12063	PIN, DOWEL	2		
6	90119-10005	BOLT, WITH WASHER	9		
7	90119-10028	BOLT, WITH WASHER	1		
8	6F5-15396-01-CA	HOUSING, OIL SEAL	1		
9	93101-30M33	OIL SEAL	2		
10	93104-16M01	OIL SEAL	1		
11	93210-65M50	O-RING	1		
12	93210-22M02	O-RING	1		
13	93440-68M03	CIRCLIP	1		
14	91690-30010	PIN, SPRING	1		
15	676-45251-00	ANODE	1		
16	97095-06016	BOLT	1		
17	92995-06600	WASHER	1		
18	676-11325-00	ANODE	1		
19	90141-06M00	SCREW, COUNTERSUNK	1		
20	6F5-11325-00	ANODE	1		
21	97880-05030	SCREW, PAN HEAD	2		
22	6F5-11119-00	HANGER, ENGINE	1		
23	90101-08001	BOLT	1		
24	6F5-11111-00-1S	HEAD, CYLINDER 1	1		
25	6F5-11181-A2	GASKET, CYLINDER HEAD 1	1		
26	90119-08MA5	BOLT, WITH WASHER	11		
27	6F5-11191-00-1S	COVER, CYLINDER HEAD 1	1		



6H90010-4030

FIG. 4 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	6FSD				REMARKS
1	6F5-11400-11	CRANKSHAFT ASSY	1				
2	6F5-11412-11	.CRANK 1	1				
3	6F5-11422-11	.CRANK 2	1				
4	6F5-11432-11	.CRANK 3	1				
5	6F5-11442-11	.CRANK 4	1				
6	93306-307U0	.BEARING	1				
7	93332-000UE	.BEARING	1				
8	93306-306U2	.BEARING	1				
9	6F5-11515-00	.SEAL, LABYRINTH 1	1				
10	93440-68M03	.CIRCLIP	1				
11	6F5-11651-00	.ROD, CONNECTING	2				
12	6F5-11681-00	.PIN, CRANK 1	2				
13	90202-27M23	.WASHER, PLATE	4				
14	93310-727V7	.BEARING	2				
15	6F6-11631-00-95	PISTON (STD)	2				
	6F6-11635-00	PISTON (0.25MM O/S)	2				AP
	6F6-11636-00	PISTON (0.50MM O/S)	2				AP
16	6F5-11610-00	PISTON RING SET (STD)	2				
	6F5-11610-10	PISTON RING SET (0.25MM O/S)	2				AP
	6F5-11610-20	PISTON RING SET (0.50MM O/S)	2				AP
17	6F5-11633-00	PIN, PISTON	2				
18	663-11634-00	CLIP, PISTON PIN	4				
19	93603-21111	PIN, DOWEL	56				
20	90201-20417	WASHER, PLATE	4				

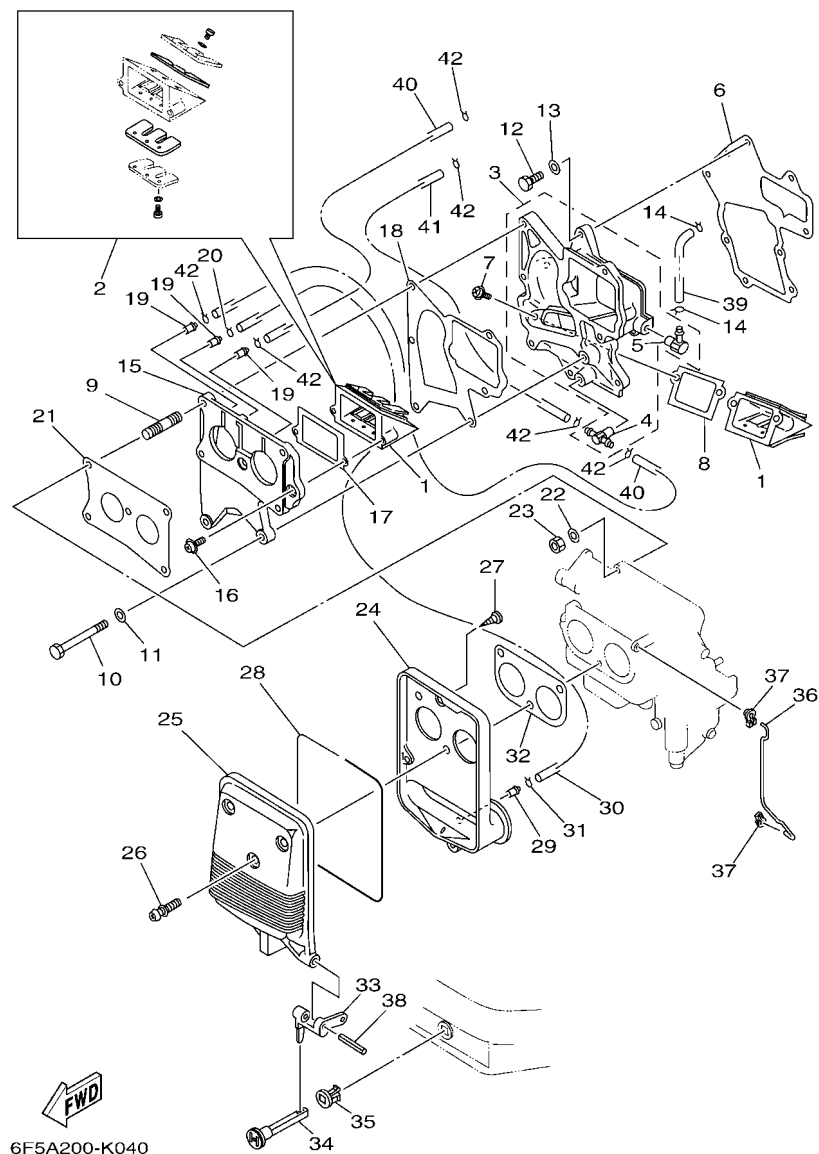


FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	6F5D					REMARKS
1	6F5-13610-00	REED VALVE ASSY	2					
2	6F5-W0004-00	.REED SET	1					
3	6F6-13641-00-1S	MANIFOLD, INTAKE 1	1					
4	6F6-11370-01	.CHECK VALVE ASSY	1					
5	650-11370-01	.CHECK VALVE ASSY	1					
6	6F5-13646-A2	GASKET, MANIFOLD 2	1					
7	97980-05114	SCREW, WITH WASHER	2					
8	6F5-13621-A1	GASKET, VALVE SEAT	1					
9	90116-06M17	BOLT, STUD	4					
10	97013-06065	BOLT	2					
11	92903-06600	WASHER, PLATE	2					
12	97013-06025	BOLT	7					
13	92903-06600	WASHER, PLATE	7					
14	90467-06016	CLIP	2					
15	6F6-13643-01-1S	COVER, MANIFOLD	1					
16	97980-05114	SCREW, WITH WASHER	2					
17	6F5-13621-A1	GASKET, VALVE SEAT	1					
18	6F5-13645-A1	GASKET, MANIFOLD 1	1					
19	624-14485-00	PIPE, JOINT	3					
20	90467-06016	CLIP	1					
21	6F5-14198-A1	GASKET	1					
22	92995-06600	WASHER	4					
23	95380-06600	NUT, HEXAGON	4					
24	6F5-14417-00	COVER 1	1					
25	6F5-14418-00	COVER 2	1					
26	90159-06M01	SCREW, WITH WASHER	3					
27	97780-50716	SCREW, TAPPING	4					

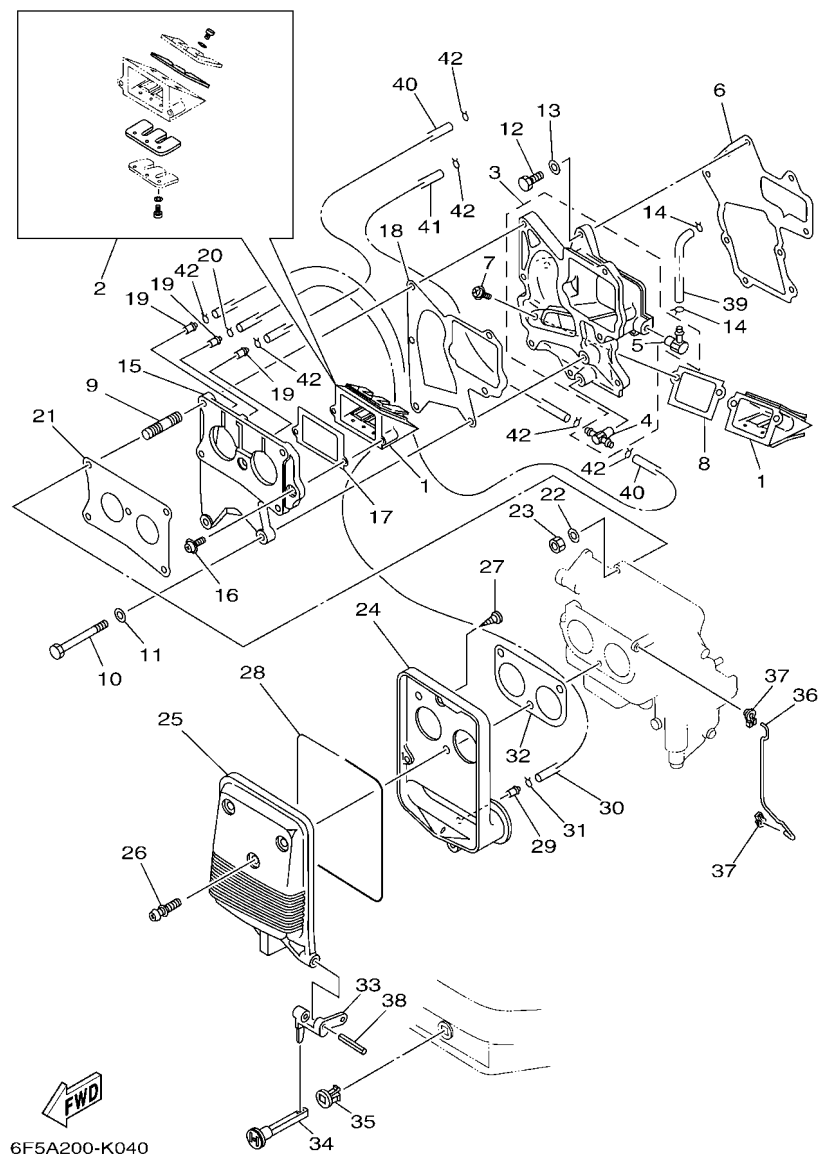
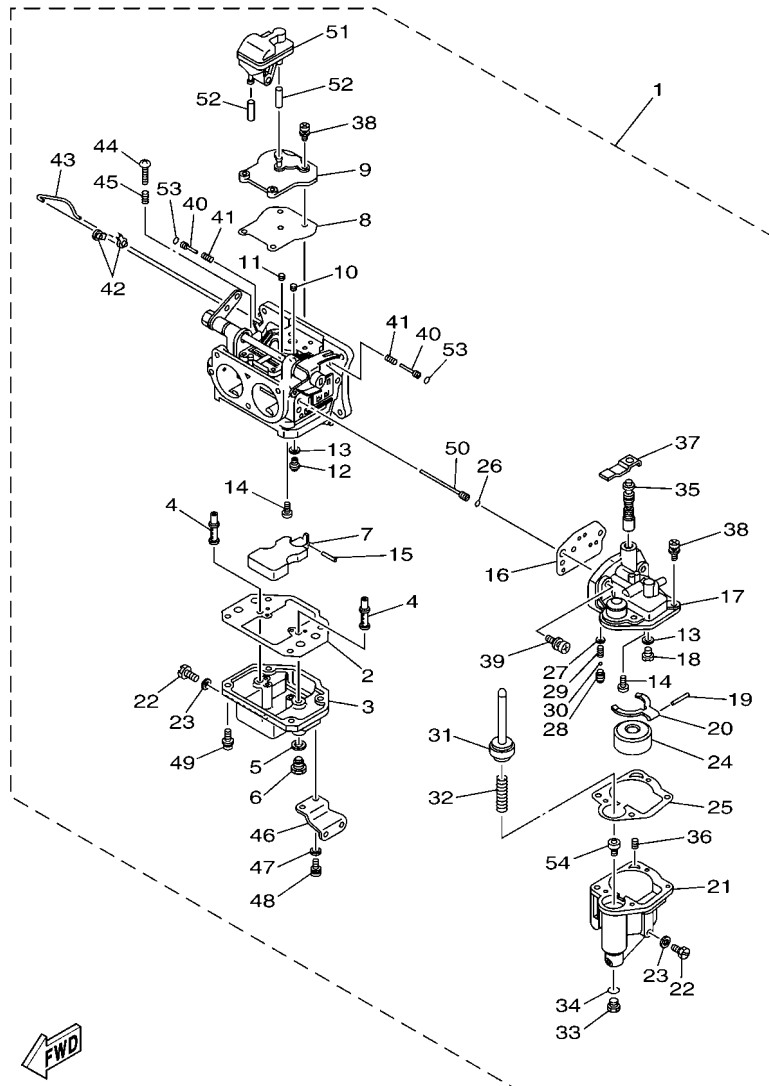


FIG. 5 INTAKE

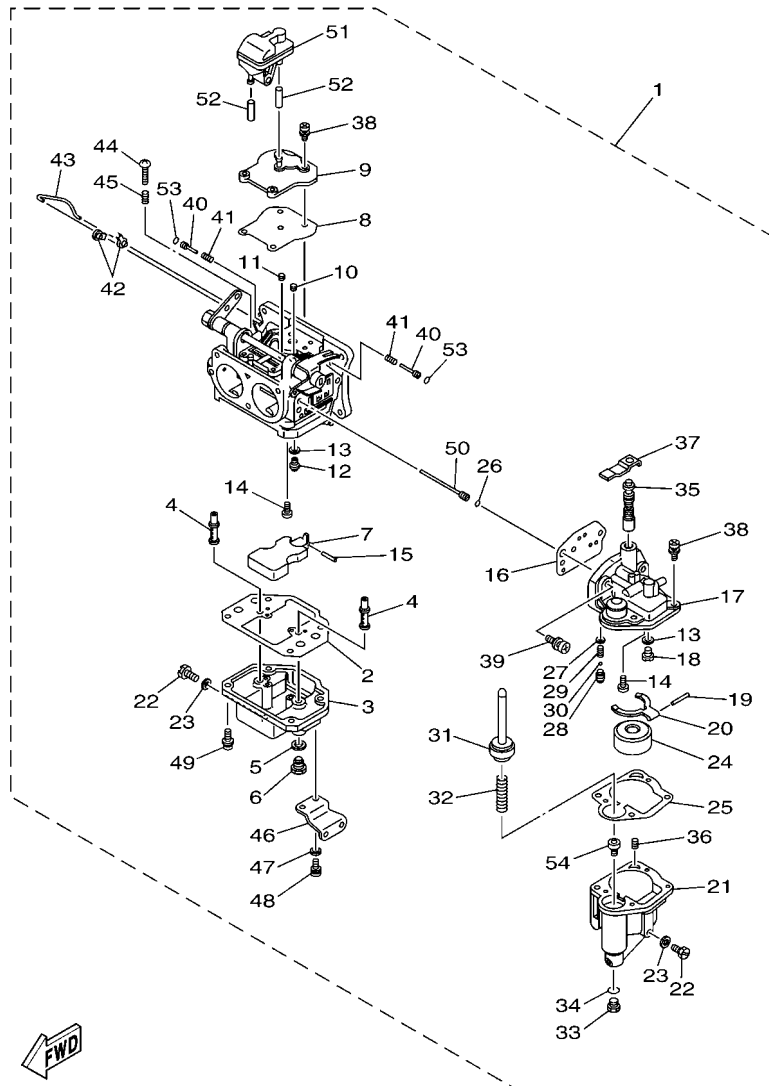
REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
28	6F5-14476-00	SEAL	1				
29	624-14485-00	PIPE, JOINT	1				
30	90445-07240	HOSE (L330)	1				
31	90467-06016	CLIP	1				
32	6F5-14483-00	GASKET	1				
33	6F5-41252-00	LEVER, CHOKE 1	1				
34	682-41271-01	KNOB, CHOKE	1				
35	689-41273-00	GROMMET	1				
36	6F5-41256-00	ROD, CHOKE 1	1				
37	661-41262-02	JOINT, CHOKE LEVER	2				
38	91690-40032	PIN, SPRING	1				
39	90445-07254	HOSE (L118)	1				
40	90445-07240	HOSE (L330)	2				
41	90445-07M24	HOSE (L240)	1				
42	90467-06016	CLIP	6				



6F55200-E050

FIG. 6 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
1	6F5-14301-42	CARBURETOR ASSY 1	1				
2	6F5-14384-00	.GASKET, FLOAT CHAMBER	1				
3	6F5-14381-00	.BODY, FLOAT CHAMBER	1				
4	6F5-14341-00	.NOZZLE, MAIN	2				
5	1J2-14398-00	.GASKET	2				
6	677-14343-73	.JET, MAIN (#145)	2				
7	6F6-14385-00	.FLOAT	1				
8	6F5-14398-00	.GASKET	1				
9	6F5-14383-00	.PLATE, COVER	1				
10	647-14342-45	.JET, PILOT (# 90)	2				
11	647-14342-30	.JET, PILOT (# 60)	2				
12	6F5-14390-21	.NEEDLE VALVE ASSY	1				
13	367-14195-00	.GASKET	2				
14	98980-04006	.SCREW, BIND	2				
15	6E5-14386-01	.PIN, FLOAT	1				
16	6F5-14399-00	.GASKET	1				
17	6F5-14182-41	.COVER, FLOAT CHAMBER	1				
18	6F5-14390-12	.NEEDLE VALVE ASSY	1				
19	367-14386-00	.PIN, FLOAT	1				
20	6F5-14387-00	.ARM, FLOAT	1				
21	6F5-14381-11	.BODY, FLOAT CHAMBER	1				
22	6F5-14383-10	.SCREW, DRAIN	2				
23	6E5-14398-00	.GASKET	2				
24	626-14385-00	.FLOAT	1				
25	6F5-14384-10	.GASKET, FLOAT CHAMBER	1				
26	6F5-14397-00	.O-RING	1				
27	6F5-14372-01	.SEAT, PACKING	1				



6F55200-E050

FIG. 6 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	6FSD					REMARKS
28	6A4-14355-00	.SEAT, BALL	1					
29	6F5-14332-01	.SPRING	1					
30	6F5-14369-00	.BALL	1					
31	6F5-14370-02	.PLUNGER STARTER ASSY	1					
32	6F5-14339-00	.SPRING	1					
33	6A4-14394-00	.SCREW, DRAIN	1					
34	652-14397-00	.O-RING	1					
35	6F5-14371-00	.PLUNGER, STARTER	1					
36	647-14344-35	.JET, STARTER (# 70)	1					
37	6F5-14377-00	.STOPPER	1					
38	97603-04114	.SCREW, PAN HEAD WITH WASHER	8					
39	97603-06120	.SCREW, PAN HEAD WITH WASHER	2					
40	6F5-14323-01	.SCREW, AIR ADJUSTING	2					
41	6F5-14334-01	.SPRING, AIR ADJUSTING	2					
42	6F5-41262-01	.JOINT, THROTTLE LEVER	2					
43	6F5-14379-00	.ROD, STARTER	1					
44	650-14321-01	.SCREW, THROTTLE	1					
45	647-14334-00	.SPRING	1					
46	6F5-14346-00	.PLATE	1					
47	654-14243-00	.WASHER	4					
48	97603-06113	.SCREW, PAN HEAD WITH WASHER	4					
49	97603-05117	.SCREW, PAN HEAD WITH WASHER	4					
50	6F5-14340-00	.NOZZLE, ACCELERATING	1					
51	6F5-14425-00	.DAMPER 1	1					
52	90445-09M55	.HOSE (L20)	2					
53	5Y1-14397-00	.O-RING	2					
54	6F5-13940-01	.CHECK VALVE ASSY	1					

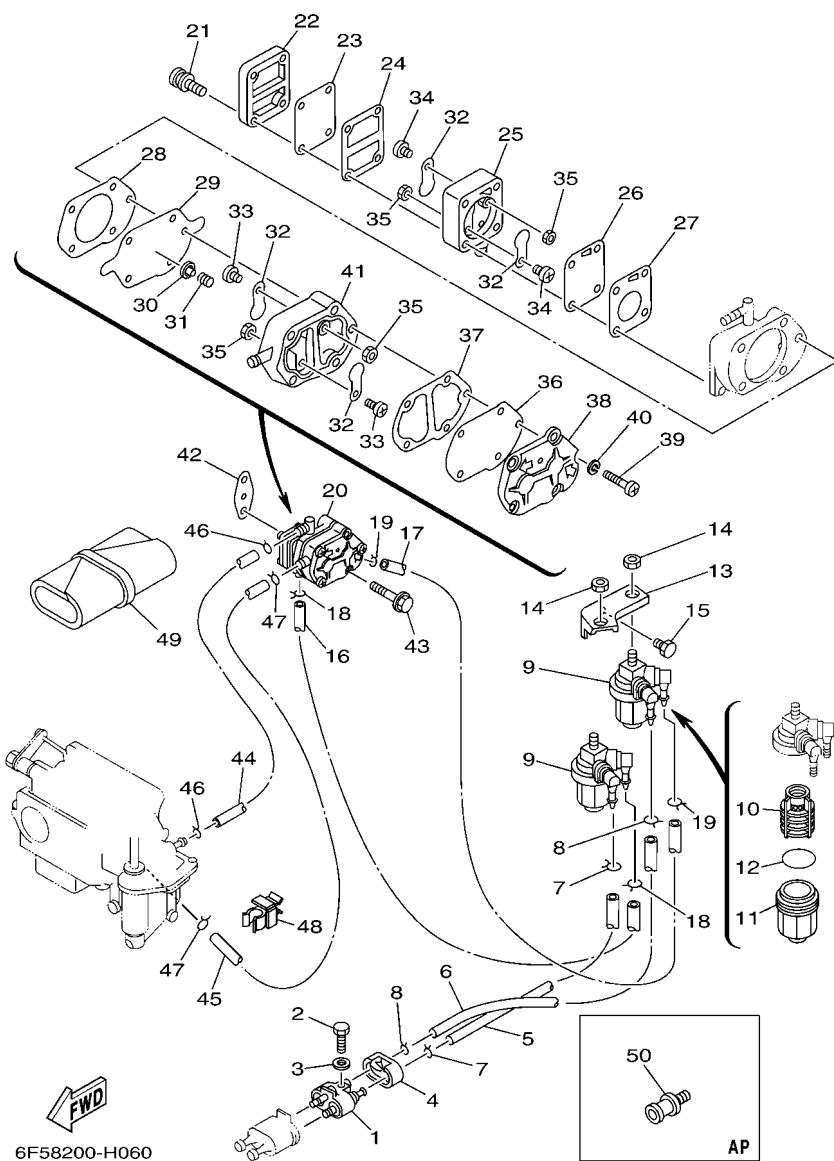


FIG. 7 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
1	680-24304-01	FUEL PIPE JOINT COMP. 1	1				
2	97095-06025	BOLT	1				
3	92995-06600	WASHER	1				
4	6A4-24329-00	SEAL	1				
5	90445-09226	HOSE (L390)	1				
6	90445-10M43	HOSE (L400)	1				
7	90467-08004	CLIP	2				
8	90467-09M03	CLIP	2				
9	61N-24560-00	FILTER ASSY	2				
10	61N-24563-00	.ELEMENT, FILTER	1				
11	61N-24521-00	.CUP, FILTER	1				
12	93210-32738	.O-RING	1				
13	6F5-24566-00	BRACKET, FILTER	1				
14	95380-08600	NUT	2				
15	97013-06014	BOLT	1				
16	90445-09M54	HOSE (L225)	1				
17	90445-10M50	HOSE (L170)	1				
18	90467-08004	CLIP	2				
19	90467-09M03	CLIP	2				
20	6F5-24410-06	FUEL PUMP ASSY	1				
21	677-24444-01	.SCREW	4				
22	677-24413-01	.BODY 2	1				
23	677-24471-01	.DIAPHRAGM	1				
24	677-24435-02	.GASKET, BODY 2	1				
25	682-24412-01	.BODY 1	1				
26	677-24411-02	.DIAPHRAGM	1				
27	677-24434-02	.GASKET, BODY	1				

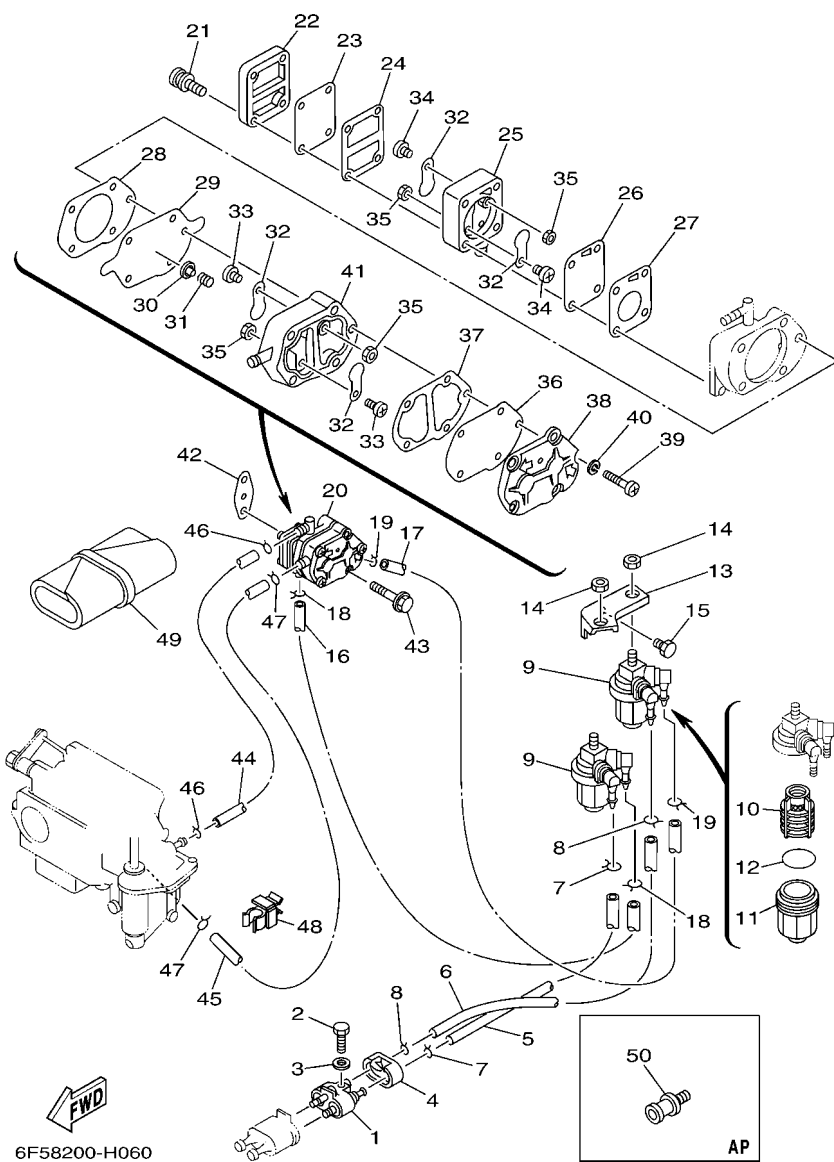
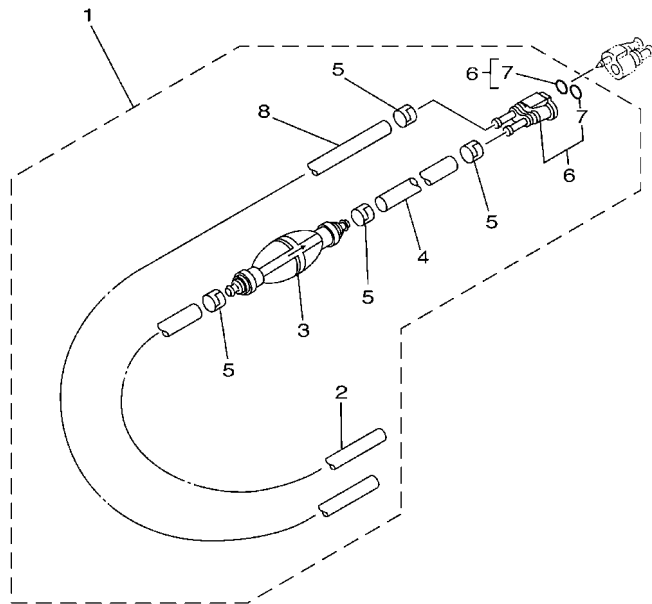


FIG. 7 FUEL 1

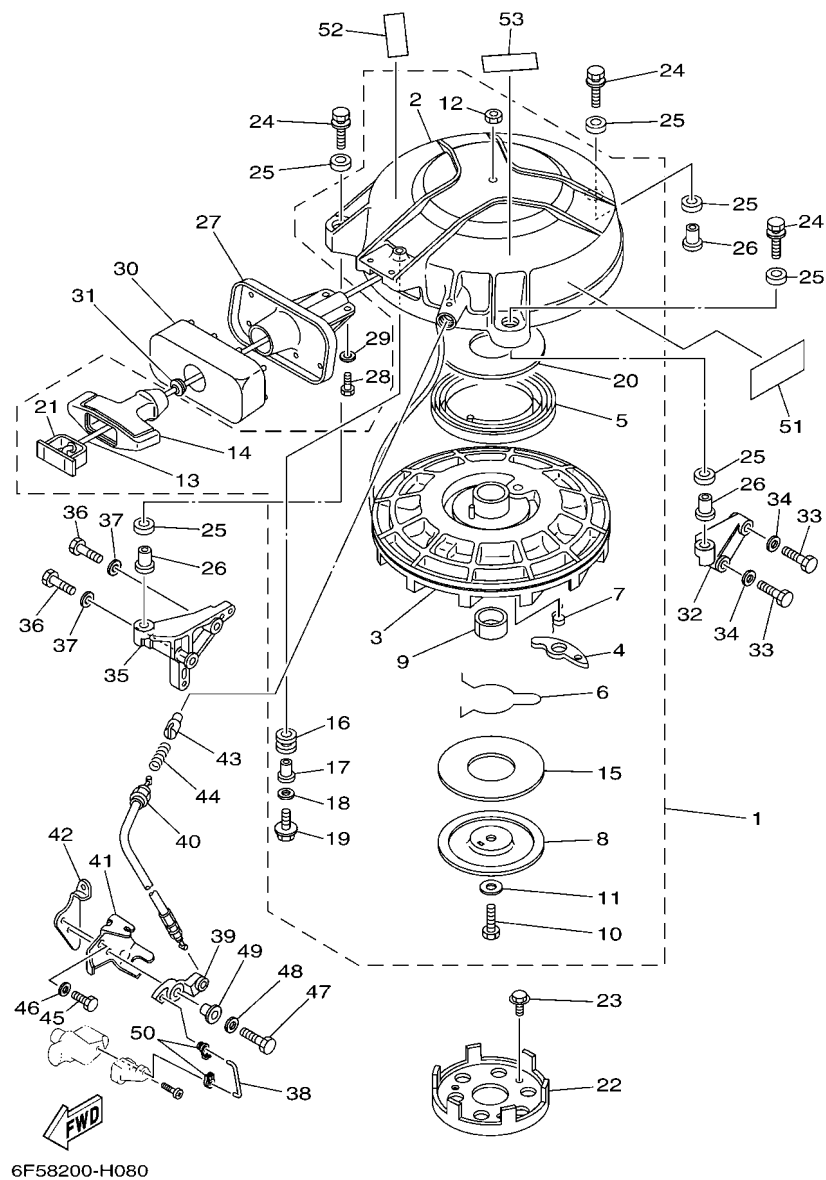
REF. NO.	PART NO.	DESCRIPTION	6FSD				REMARKS
28	648-24434-01	.GASKET, BODY	1				
29	648-24411-00	.DIAPHRAGM	1				
30	648-24424-00	.SEAT, SPRING	1				
31	648-24423-00	.SPRING, DIAPHRAGM	1				
32	6A0-24421-01	.VALVE, CHECK	4				
33	6A0-14325-00	.SCREW, PAN HEAD	2				
34	6E7-14325-00	.SCREW, PAN HEAD	2				
35	95380-03600	.NUT	4				
36	663-24411-00	.DIAPHRAGM	1				
37	648-24435-02	.GASKET, BODY 2	1				
38	6A0-24413-00	.BODY 2	1				
39	98503-05028	.SCREW, PAN HEAD	3				
40	92990-05100	.WASHER, SPRING	3				
41	6A0-24412-02	.BODY 1	1				
42	650-24431-A0	GASKET, FUEL PUMP 1	1				
43	97595-06555	BOLT, WITH WASHER	2				
44	90445-09M53	HOSE (L160)	1				
45	90445-10M50	HOSE (L170)	1				
46	90467-08004	CLIP	2				
47	90467-09M03	CLIP	2				
48	90464-07008	CLAMP	1				
49	676-W2810-01	TOOL KIT	1				
50	626-28193-01-94	PLUG, WATER CHECK	1				AP D:15MM



6801200-2070

FIG. 8 FUEL 2

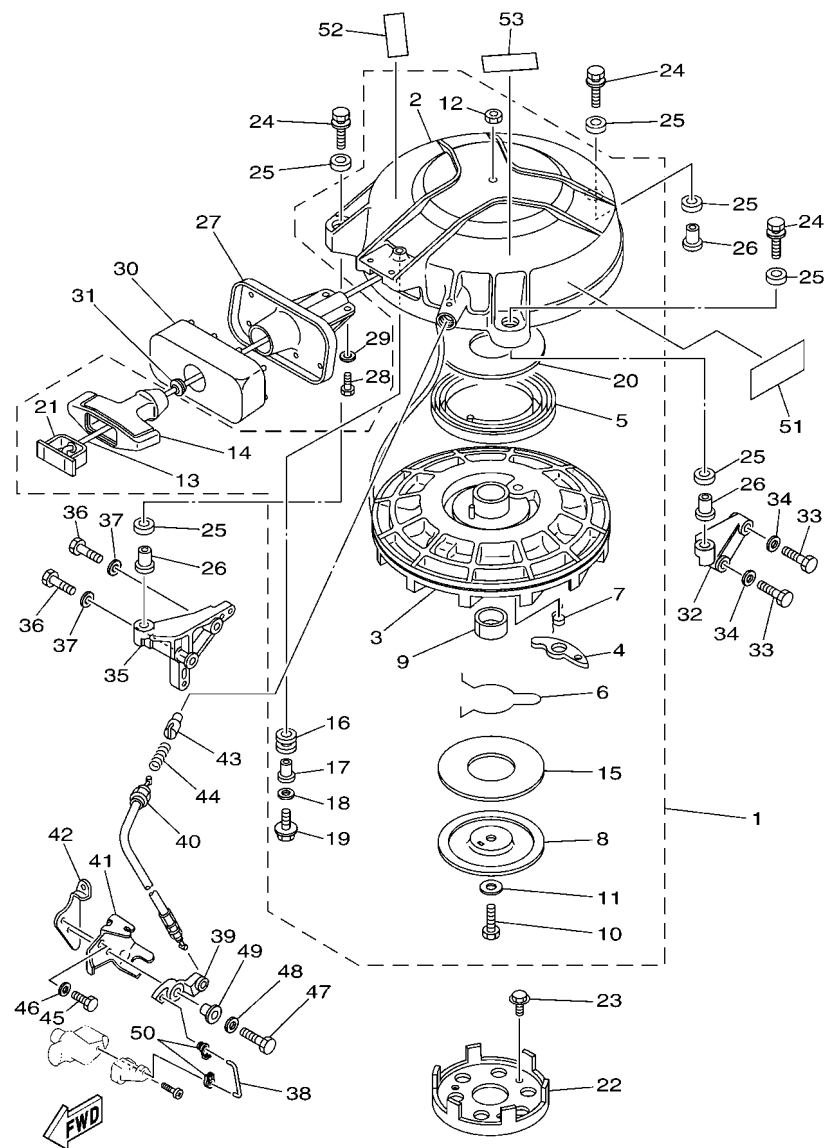
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*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

FIG. 9 STARTER

REF. NO.	PART NO.	DESCRIPTION	6FSD					REMARKS
1	6F5-W1571-03	STARTER ASSY	1					
2	6F5-15711-02	.CASE, STARTER	1					
3	6F5-15714-03	.DRUM, SHEAVE	1					
4	6F5-15741-01	.PAWL, DRIVE	1					
5	6F5-15713-00	.SPRING, STARTER	1					
6	6F5-15715-00	.SPRING, FRICTION	1					
7	6F5-15734-01	.SPRING, RETURN	1					
8	6F5-15716-01	.PLATE, DRIVE	1					
9	6F5-15754-00	.BUSH 2	1					
10	97013-08030	.BOLT	1					
11	6F5-15726-01	.WASHER, FLAT	1					
12	95303-08700	.NUT	1					
13	*	.WIRE (L:1900MM)	1					*1
14	689-15755-01	.HANDLE, STARTER	1					
15	6F5-15764-00	.COLLAR 1	1					
16	6F5-15752-00	.ROLLER, WIRE	1					
17	6F5-15753-00	.BUSH	1					
18	6F5-15791-00	.WASHER, LOCK	1					
19	6F5-15768-00	.BOLT	1					
20	6F5-15739-00	.WASHER, THRUST	1					
21	6F5-15779-02	.COVER	1					
22	6F5-15723-01	PULLEY, STARTER	1					
23	90105-08M10	BOLT, FLANGE	3					
24	90119-08M10	BOLT, WITH WASHER	3					
25	90385-12M04	BUSH	6					
26	90387-08M05	COLLAR	3					
27	6A0-15758-01-94	GUIDE, ROPE	1					

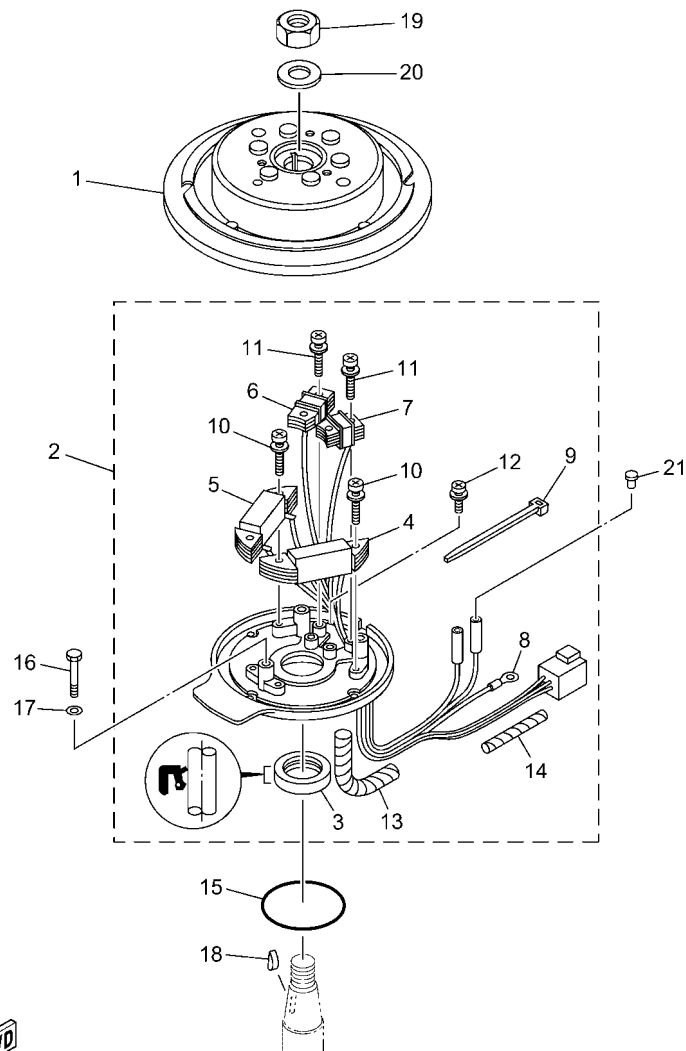


6F58200-H080

*1: CUT FROM 50M ROLLS, PART NO. 90890-44373, CUTTING LENGTH 1.9M

FIG. 9 STARTER

REF. NO.	PART NO.	DESCRIPTION	6FSD					REMARKS
28	97095-06016	BOLT	2					
29	92995-06600	WASHER	2					
30	6A0-15762-01	SEAL, RUBBER 2	1					
31	6A0-15789-00	DAMPER	1					
32	6F5-15771-00-94	STAY 1	1					
33	97013-08035	BOLT	2					
34	92903-08600	WASHER, PLATE	2					
35	6F5-15772-00-94	STAY 2	1					
36	97013-08035	BOLT	2					
37	92903-08600	WASHER, PLATE	2					
38	6F5-15747-00	LINK	1					
39	6F5-15746-00	ARM	1					
40	6F5-15770-00	CABLE COMP., STARTER STOP	1					
41	6F5-15774-00	STAY 4	1					
42	6F5-15773-00	STAY 3	1					
43	656-15748-00	PLUNGER, STARTER STOP	1					
44	90501-10227	SPRING, COMPRESSION	1					
45	97095-06016	BOLT	1					
46	92995-06600	WASHER	1					
47	97095-06030	BOLT	1					
48	92995-06600	WASHER	1					
49	90387-06M29	COLLAR	1					
50	661-41262-02	JOINT, CHOKE LEVER	2					
51	6F6-14488-00	LABEL, CAUTION	1					
52	6AH-81994-40	LABEL, SAFETY	1					
53	6AH-81995-40	LABEL, WARNING	1					



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6F5C200-L091

FIG. 10 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	6F5D					REMARKS
1	6F5-85550-G0	ROTOR ASSY	1					
2	6F5-85560-B0	BASE ASSY	1					
3	93102-35M18	.OIL SEAL	1					
4	6F5-85520-10	.COIL, CHARGE	1					
5	6F5-85533-10	.COIL, LIGHTING	1					
6	6F5-85580-10	.COIL, PULSER	1					
7	6F5-85580-20	.COIL, PULSER	1					
8	6F5-82531-00	.WIRE, LEAD (EATH WIRE)	1					
9	6F5-81328-00	.CLAMP	1					
10	90159-05040	.SCREW, WITH WASHER	4					
11	90159-04063	.SCREW, WITH WASHER	4					
12	90159-04035	.SCREW, WITH WASHER	1					
13	6F5-85597-J0	.TUBE 1	1					
14	6F5-85597-H0	.TUBE 1	1					
15	93210-75M51	O-RING	1					
16	97095-06040	BOLT	3					
17	92995-06600	WASHER	3					
18	90280-05015	KEY, WOODRUFF	1					
19	90170-20137	NUT	1					
20	90201-21M18	WASHER, PLATE	1					
21	703-82119-00	COVER, LEAD WIRE	2					

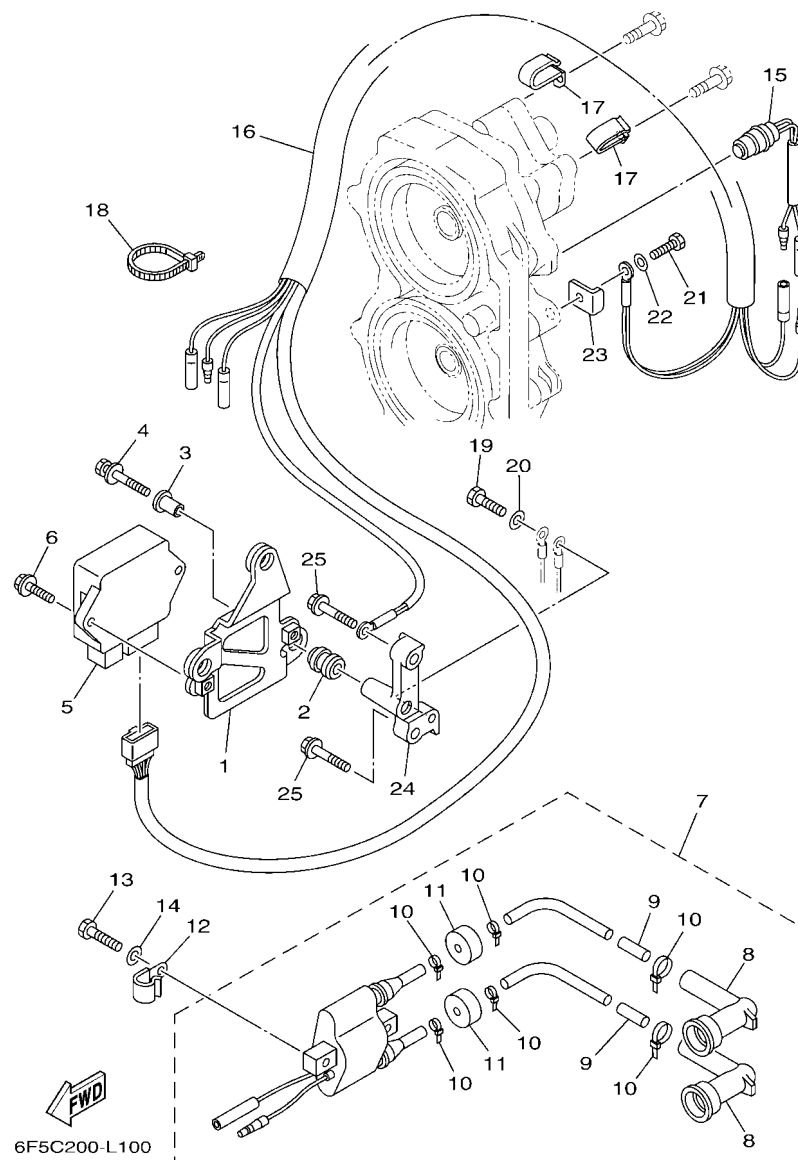
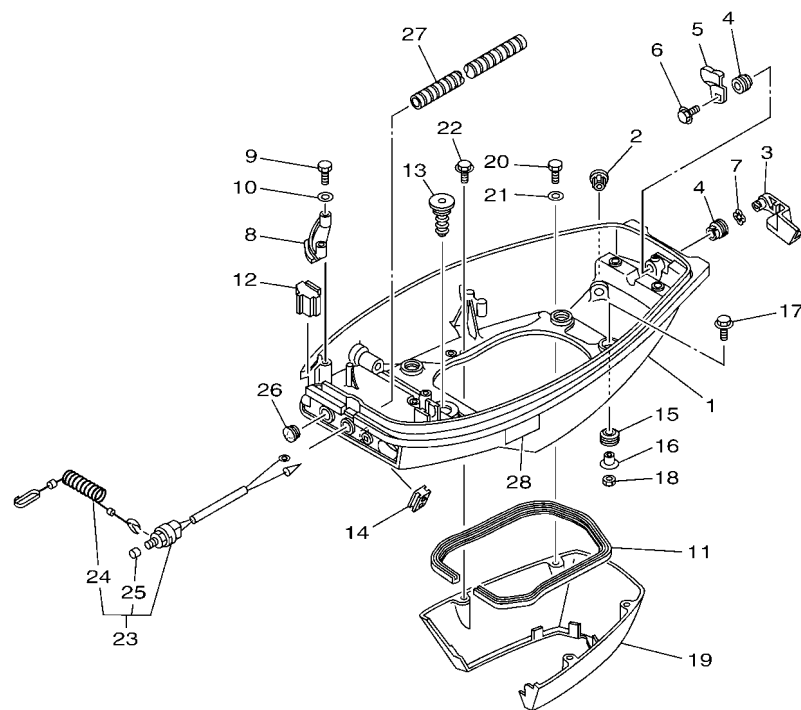


FIG. 11 ELECTRICAL

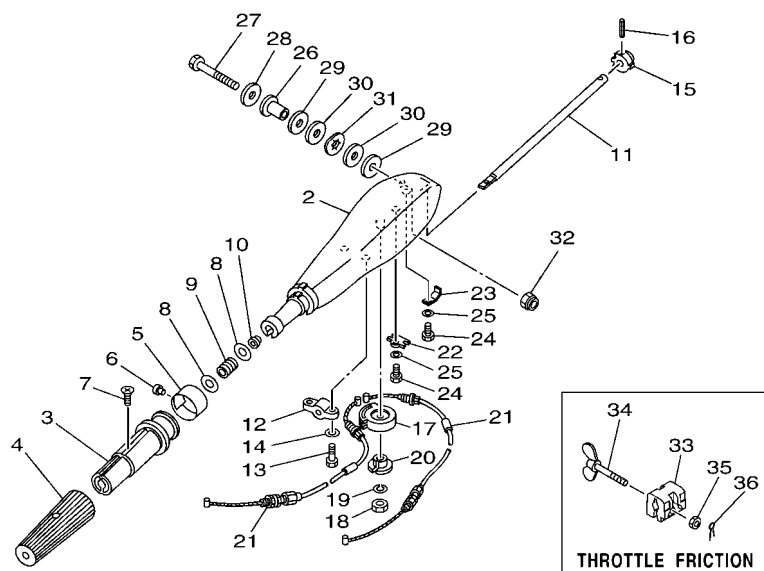
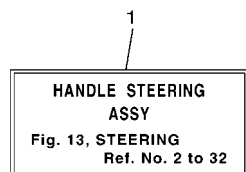
REF. NO.	PART NO.	DESCRIPTION	6F5D					REMARKS
1	6F5-85542-10	BRACKET	1					
2	61N-82317-00	DAMPER, IGNITION COIL	3					
3	90387-06119	COLLAR	3					
4	90119-06M65	BOLT, WITH WASHER	3					
5	6F5-85540-31	C.D.I. UNIT ASSY	1					
6	90109-06M86	BOLT	2					
7	6F6-85530-01	IGNITION COIL ASSY	1					
8	62E-82371-11	.CAP, PLUG	2					
9	62E-8231X-00	.TERMINAL 1	2					
10	90465-11M10	.CLAMP	6					
11	90480-25161	.GROMMET	2					
12	90465-08M07	CLAMP	1					
13	97095-06025	BOLT	2					
14	92995-06600	WASHER	2					
15	688-82560-10	THERMO SWITCH ASSY	1					
16	6F5-82580-00	WIRE HARNESS ASSY 2	1					
17	90462-08096	CLAMP	2					
18	90465-13M18	CLAMP	2					
19	97095-06016	BOLT	1					
20	92995-06600	WASHER	1					
21	97095-06016	BOLT	1					
22	92995-06600	WASHER	1					
23	6F5-82588-00	PLATE	1					
24	6F5-81948-01	BRACKET	1					
25	90105-08M35	BOLT, FLANGE	2					




 6F5B200-L110

FIG. 12 BOTTOM COWLING

REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
1	6F5-42711-03-4D	COWLING, BOTTOM 1	1				
2	6E5-44391-00	NIPPLE, HOSE	1				
3	6F5-42815-01-4D	LEVER, CLAMP	1				
4	90386-12M37	BUSH	2				
5	6F5-42816-00	LEVER, CLAMP	1				
6	90119-06M73	BOLT, WITH WASHER	1				
7	90206-12052	WASHER, WAVE	1				
8	6F5-42738-01-94	PLATE, FITTING	1				
9	97013-06025	BOLT	2				
10	92903-06600	WASHER, PLATE	2				
11	6F5-42716-00	RUBBER, SEAL 1	1				
12	6F5-42724-00	GROMMET	1				
13	6F5-42727-00	GROMMET	1				
14	676-26326-00	GROMMET	1				
15	90480-09M21	GROMMET	4				
16	90387-06M41	COLLAR	4				
17	90119-06M61	BOLT, WITH WASHER	4				
18	95380-06600	NUT, HEXAGON	4				
19	6F5-42741-11	APRON	1				
20	97095-06025	BOLT	2				
21	92995-06600	WASHER	2				
22	90119-06M11	BOLT, WITH WASHER	2				
23	6E9-82575-02	ENGINE STOP SWITCH ASSY	1				
24	682-82556-00	.LANYARD, STOP SWITCH	1				
25	689-8257Y-00	.CAP	1				
26	676-42726-00	GROMMET	1				
27	90447-13011	TUBE	1				

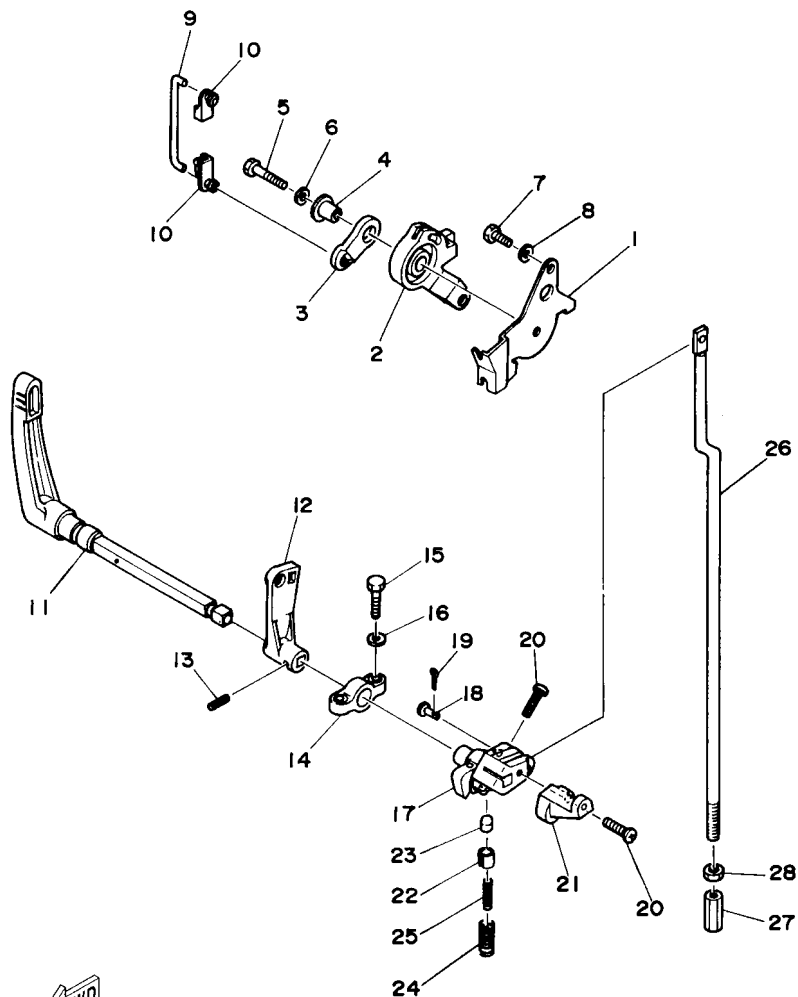


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FIG. 13 STEERING

REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
1	6F5-W0084-01-4D	HANDLE STEERING ASSY	1				
2	676-42111-03-4D	HANDLE, STEERING	1				
3	664-42119-00	GRIP, STEERING HANDLE	1				
4	6G1-42177-00	RUBBER, HANDLE	1				
5	6F5-42137-00	INDICATOR, THROTTLE	1				
6	90269-02M09	RIVET	1				
7	90152-05011	SCREW, COUNTERSUNK	1				
8	90201-10M02	WASHER, PLATE	2				
9	90501-23215	SPRING, COMPRESSION	1				
10	90386-08032	BUSH	1				
11	676-42115-00	SHAFT, STEERING HANDLE	1				
12	676-42159-00	STAY	1				
13	97095-06020	BOLT	2				
14	92995-06600	WASHER	2				
15	650-42152-00-94	GEAR	1				
16	91690-30025	PIN, SPRING	1				
17	676-42151-00-94	PINION	1				
18	95380-06600	NUT, HEXAGON	1				
19	92990-06100	WASHER, SPRING	1				
20	90386-08M00	BUSH	1				
21	6F5-26311-00	CABLE, THROTTLE 1	2				
22	676-26391-00	CLIP, CABLE	1				
23	676-26392-00	CLIP, CABLE 2	1				
24	97095-05010	BOLT	2				
25	92995-05600	WASHER	2				
26	90386-12089	BUSH	1				
27	90101-12M37	BOLT	1				

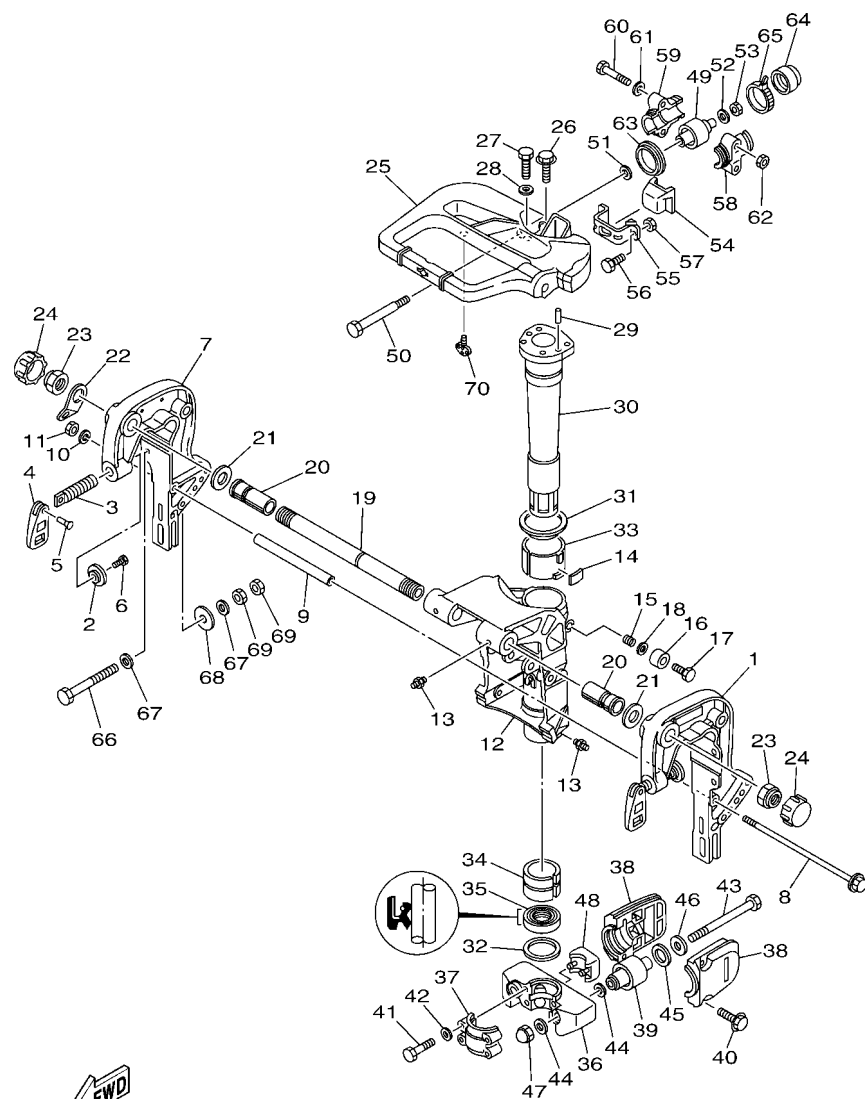
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FIG. 14 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
1	6F5-14497-00	STAY, THROTTLE WIRE	1				
2	6F5-41638-00	PULLEY	1				
3	6F5-41283-00	LEVER, FREE ACCEL.	1				
4	90387-06M29	COLLAR	1				
5	97095-06030	BOLT	1				
6	92995-06600	WASHER	1				
7	97095-06016	BOLT	1				
8	92995-06600	WASHER	1				
9	6F5-41211-00	LINK, ACCEL.	1				
10	6E9-41237-00	JOINT, LINK	2				
11	6F5-44111-00	HANDLE, GEAR SHIFT	1				
12	6F5-44125-00	LEVER, SHIFT ROD	1				
13	91690-25016	PIN, SPRING	1				
14	6F5-41662-00	BRACKET 2	1				
15	97013-06025	BOLT	2				
16	92903-06600	WASHER, PLATE	2				
17	6F5-44121-00	LEVER, SHIFT ROD	1				
18	90240-05M09	PIN, CLEVIS	1				
19	91490-16010	PIN. COTTER	1				
20	97780-40520	SCREW, TAPPING	2				
21	6F5-44173-00	LEVER, SHIFT CONTROL	1				
22	6F5-42715-00	BUSHING	1				
23	6F5-44167-00	PLUNGER, SHIFT CAM	1				
24	90501-12M36	SPRING, COMPRESSION	1				
25	90501-07M33	SPRING, COMPRESSION	1				
26	676-44143-00	ROD, SHIFT	1				
27	648-44146-00	CONNECTOR, SHIFT ROD	1				



6J4D200-M180

FIG. 15 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6FSD				REMARKS
1	676-43111-04-4D	BRACKET, CLAMP 1	1				
2	6F5-43114-00	PAD, TRANSOM CLAMP	2				
3	6F5-43116-00	SCREW, TRANSOM CLAMP	2				
4	663-43118-01-4D	HANDLE, TRANSOM CLAMP	2				
5	90243-04007	PIN	2				
6	90109-06M12	BOLT	2				
7	676-43112-04-4D	BRACKET, CLAMP 2	1				
8	90105-08117	BOLT, FLANGE	1				
9	90387-08M02	COLLAR	1				
10	92990-08100	WASHER, SPRING	1				
11	95380-08600	NUT	1				
12	676-43311-11-4D	BRACKET, SWIVEL 1	1				
13	93700-06M03	NIPPLE, GREASE	4				
14	648-42528-00	PLATE, FRICTION	1				
15	90501-18M00	SPRING, COMPRESSION	1				
16	676-43373-00	SEAL, DAMPER	1				
17	97075-08025	BOLT	1				
18	92995-08600	WASHER	1				
19	6J8-43131-01	BOLT, CLAMP BRACKET	1				
20	90386-22M15	BUSH	2				
21	90201-22M03	WASHER, PLATE	2				
22	6J8-43113-01	PLATE, CLAMP BRACKET	1				
23	90185-22043	NUT, SELF-LOCKING	2				
24	6G5-43145-01	CAP, CLAMP BRACKET	2				
25	676-42511-03-4D	BRACKET, STEERING	1				
26	97575-08530	BOLT, WITH WASHER	2				
27	97075-08035	BOLT	2				

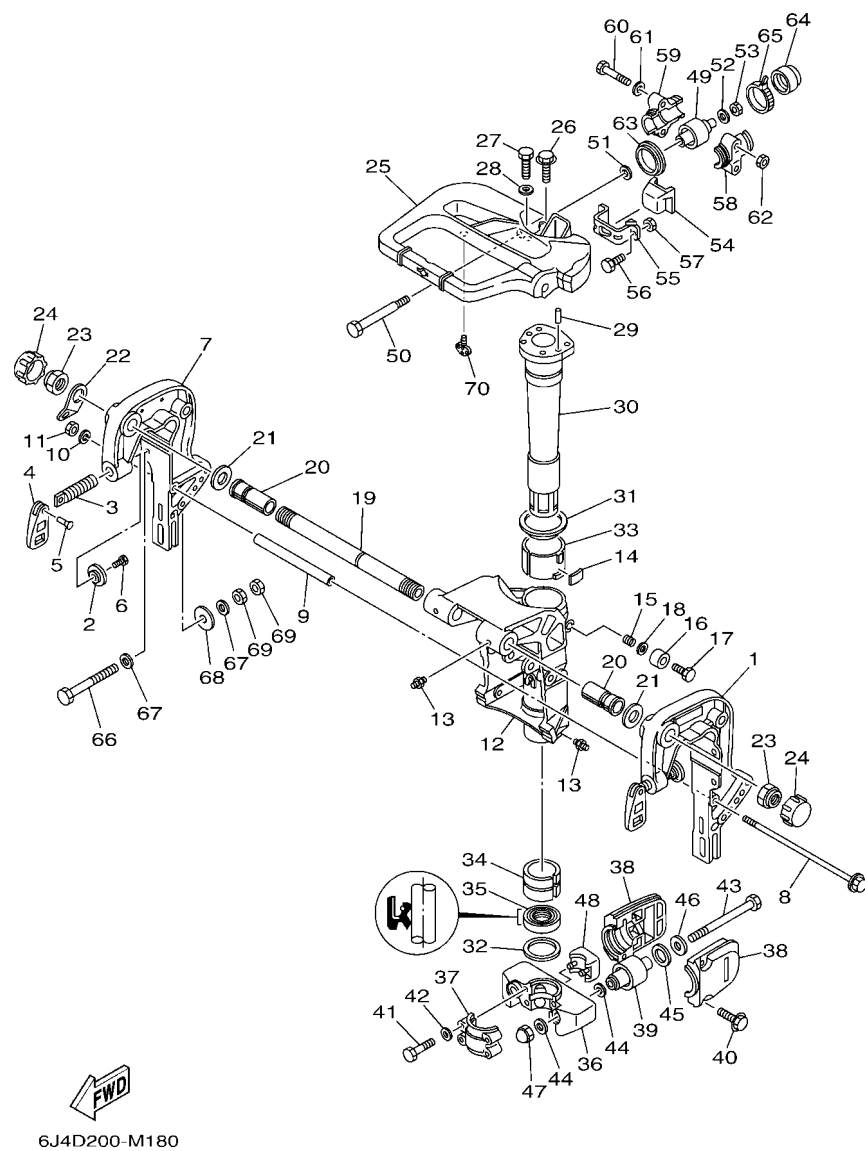
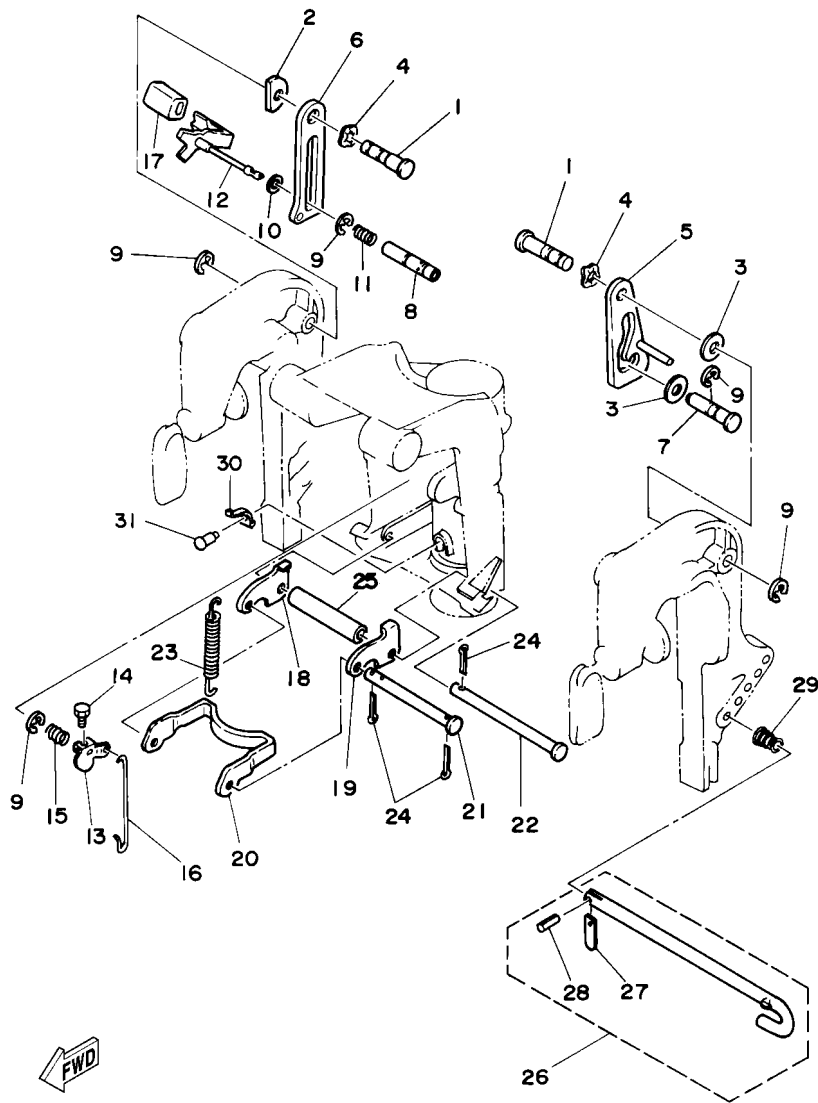


FIG. 15 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6FSD				REMARKS
28	92995-08600	WASHER	2				
29	93608-12063	PIN, DOWEL	2				
30	676-42521-00-94	SHAFT, STEERING PIVOT	1				
31	90209-52M00	WASHER	1				
32	90201-44M01	WASHER, PLATE	1				
33	90386-52M02	BUSH	1				
34	90386-44M03	BUSH	1				
35	93109-44M00	OIL SEAL	1				
36	676-44551-01-4D	HOUSING, LOWER MOUNT RUBBER 1	1				
37	676-44552-01-4D	HOUSING, LOWER MOUNT RUBBER 2	1				
38	676-44553-01-4D	COVER, LOWER MOUNT	2				
39	62Y-44555-00	MOUNT DAMPER, LOWER SIDE	2				
40	97575-08530	BOLT, WITH WASHER	4				
41	97095-08045	BOLT	4				
42	92995-08600	WASHER	4				
43	90101-12M01	BOLT	2				
44	90201-12M16	WASHER, PLATE	4				
45	90202-21100	WASHER, PLATE	2				
46	90201-13M11	WASHER, PLATE	2				
47	95380-12800	NUT, CROWN	2				
48	676-44575-00	DAMPER, LOWER MOUNT RUBBER	1				
49	679-44514-00-94	MOUNT DAMPER, UPPER SIDE	2				
50	90101-08M02	BOLT	2				
51	90201-08M08	WASHER, PLATE	2				
52	90201-09M00	WASHER, PLATE	2				
53	90185-08057	NUT, SELF-LOCKING	2				
54	676-44533-00	DAMPER, UPPER MOUNT RUBBER	1				



6J40200-4180

FIG. 16 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
1	90249-12M27	PIN	2				
2	676-43132-00	WASHER, FRICTION	1				
3	90202-12M01	WASHER, PLATE	2				
4	90206-12M00	WASHER, WAVE	2				
5	6F5-43627-80	STOPPER	1				
6	6F5-43628-80	STOPPER	1				
7	90249-12M13	PIN	1				
8	676-43191-00	SHAFT, STOPPER	1				
9	99080-10600	CIRCLIP	5				
10	90202-06M00	WASHER, PLATE	1				
11	90501-14M05	SPRING, COMPRESSION	1				
12	6F5-43630-80	TILT LEVER ASSY	1				
13	676-43631-00	LEVER, TILT	1				
14	97095-05010	BOLT	1				
15	90508-14M00	SPRING, TORSION	1				
16	676-43616-00	ROD, TILT LOCK	1				
17	663-43318-00	COVER	1				
18	676-43614-00	PLATE, TILT LOCK	1				
19	676-43615-00	PLATE, TILT LOCK	1				
20	676-43613-00	ARM, TILT LOCK	1				
21	90249-07M01	PIN	1				
22	90249-07M02	PIN	1				
23	90506-30M00	SPRING, TENSION	2				
24	91490-20012	PIN. COTTER	4				
25	90387-07M04	COLLAR	1				
26	676-43160-02	TILT ROD ASSY	1				
27	676-43165-00	.PLATE, TILT LOCK	1				

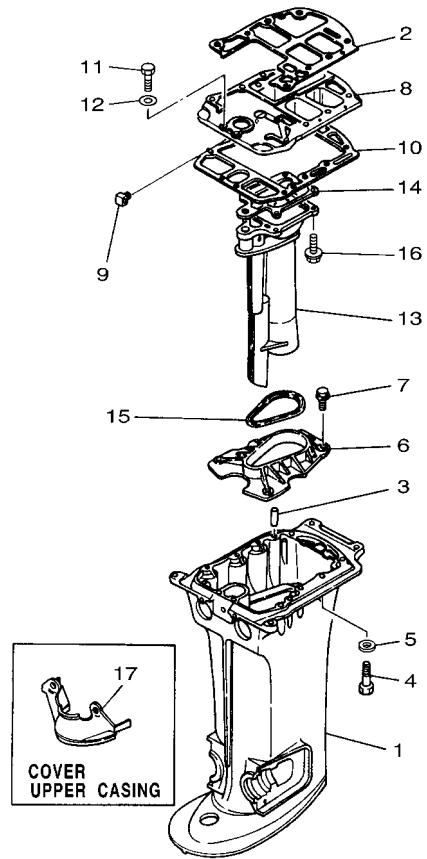


FIG. 17 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6FSD				REMARKS
1	676-45111-15-4D	CASING, UPPER	1				L(22.5")
2	6F5-45113-A0	GASKET, UPPER CASING	1				
3	93606-25M00	PIN, DOWEL	2				
4	97095-08040	BOLT	8				
5	92995-08600	WASHER	8				
6	6F5-41116-00-CA	PROTECTOR	1				
7	90105-06M01	BOLT, FLANGE	4				
8	6F5-41137-02-CA	GUIDE, EXHAUST	1				
9	6F5-41141-00	ELBOW, WATER MIXING	1				
10	676-45114-A1	GASKET, UPPER CASING	1				
11	97095-06025	BOLT	3				
12	92995-06600	WASHER	3				
13	676-41131-01-CA	MANIFOLD, EXT. 1	1				
14	676-41133-A1	GASKET, EXHAUST MANIFOLD 1	1				
15	676-45127-00	SEAL	1				
16	97595-06520	BOLT, WITH WASHER	4				L(22.5")
17	676-45151-10-4D	COVER, UPPER CASING	1				

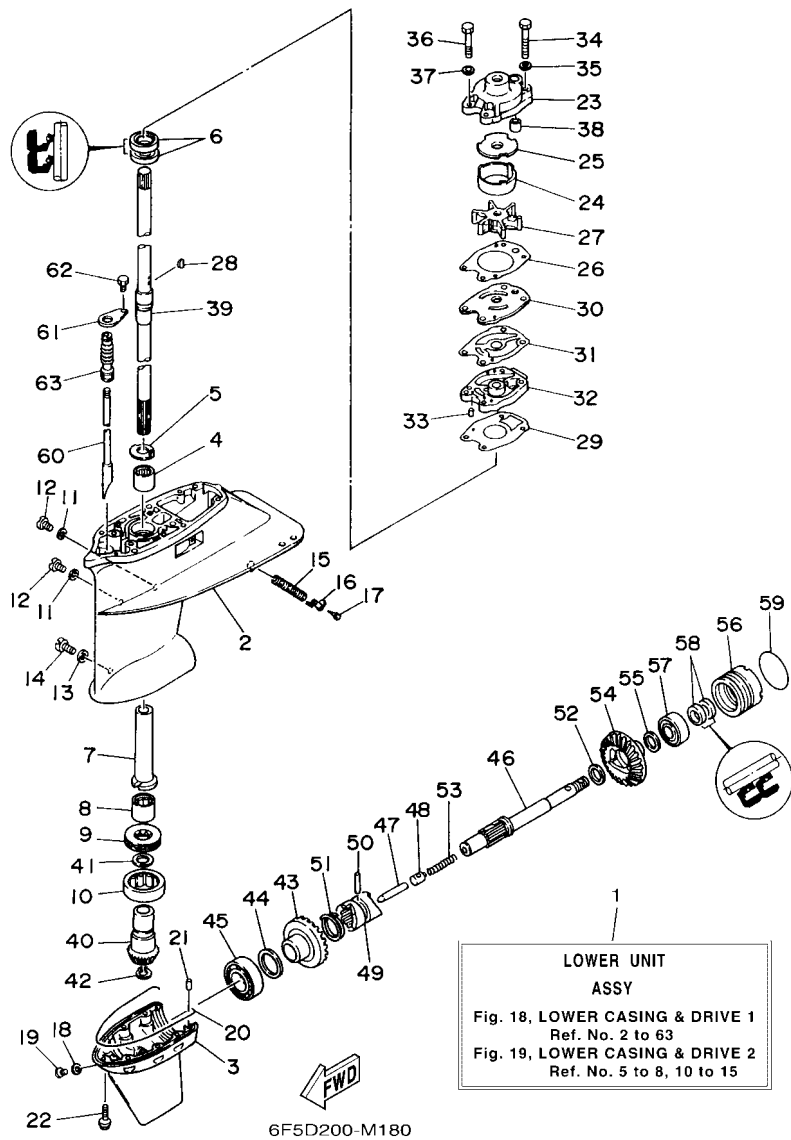


FIG. 18 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
1	6F5-45300-12-4D	LOWER UNIT ASSY	1				L(22.5")
2	6F5-45311-02-4D	CASING, LOWER	1				
3	6F5-45312-01-4D	CASING, LOWER	1				
4	93315-217U0	BEARING	1				
5	676-45533-00	SHIM	1				
6	93101-22M00	OIL SEAL	2				
7	676-45536-00	SLEEVE, DRIVE SHAFT	1				
8	93315-324U1	BEARING	1				
9	93342-624U0	BEARING	1				
10	93390-000U0	BEARING	1				
11	90430-08020	GASKET	2				
12	90340-08002	PLUG, STRAIGHT SCREW	2				
13	90430-06M03	GASKET	1				
14	90149-06M00	SCREW	1				
15	676-45215-01	COVER, WATER INLET 2	1				
16	6F5-45279-01	CAP	1				
17	97780-60525	SCREW, TAPPING	1				
18	90430-08020	GASKET	1				
19	688-45341-10	PLUG, DRAIN	1				
20	676-45314-00	SEAL, LOWER CASING	1				
21	93604-09068	PIN, DOWEL	1				
22	90105-06M01	BOLT, FLANGE	9				
23	676-44311-00	HOUSING, WATER PUMP	1				FOR CHROMATE
24	676-44322-40	INSERT, CARTRIDGE	1				FOR CHROMATE
25	676-44321-40	INNER PLATE, CARTRIDGE	1				
26	676-44315-A1	GASKET, WATER PUMP	1				
27	6F5-44352-00	IMPELLER	1				

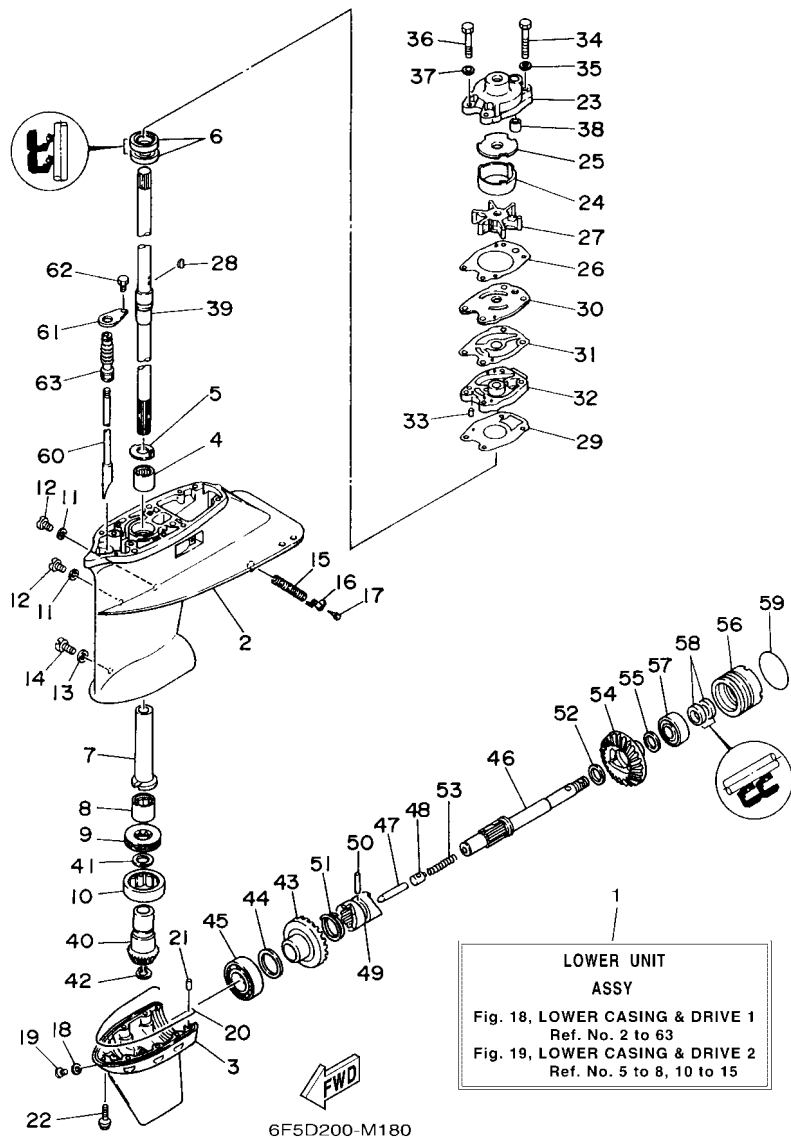


FIG. 18 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
28	90280-04M00	KEY, WOODRUFF	1				
29	676-44316-A1	GASKET, WATER PUMP	1				
30	676-44323-40	OUTER PLATE, CARTRIDGE	1				FOR CHROMATE
31	676-44324-A1	GASKET, CARTRIDGE	1				
32	676-44341-01	HOUSING, WATER PUMP	1				
33	93604-08062	PIN, DOWEL	3				
34	97095-08055	BOLT	2				
35	92995-08600	WASHER	2				
36	97095-08045	BOLT	2				
37	92995-08600	WASHER	2				
38	663-44366-00	DAMPER, WATER SEAL 2	1				
39	676-45501-10	DRIVE SHAFT COMP.	1				L(22.5")
40	6F5-45551-01	PINION (13T)	1				
41	676-45587-00	SHIM (T:0.70MM)	1				UR
	676-45587-10	SHIM (T:0.75MM)	1				UR
	676-45587-20	SHIM (T:0.80MM)	1				UR
	676-45587-30	SHIM (T:0.85MM)	1				UR
42	93410-16007	CIRCLIP	1				
43	6F5-45560-01	GEAR 1 (24T)	1				
44	676-45567-00	SHIM (T:0.7MM)	1				UR
	676-45567-10	SHIM (T:0.8MM)	1				UR
	676-45567-20	SHIM (T:0.9MM)	1				UR
	676-45567-30	SHIM (T:1.0MM)	1				UR
	676-45567-40	SHIM (T:1.1MM)	1				UR
	676-45567-50	SHIM (T:1.2MM)	1				UR
45	93332-000U0	BEARING	1				
46	6F5-45611-01	SHAFT, PROPELLER	1				

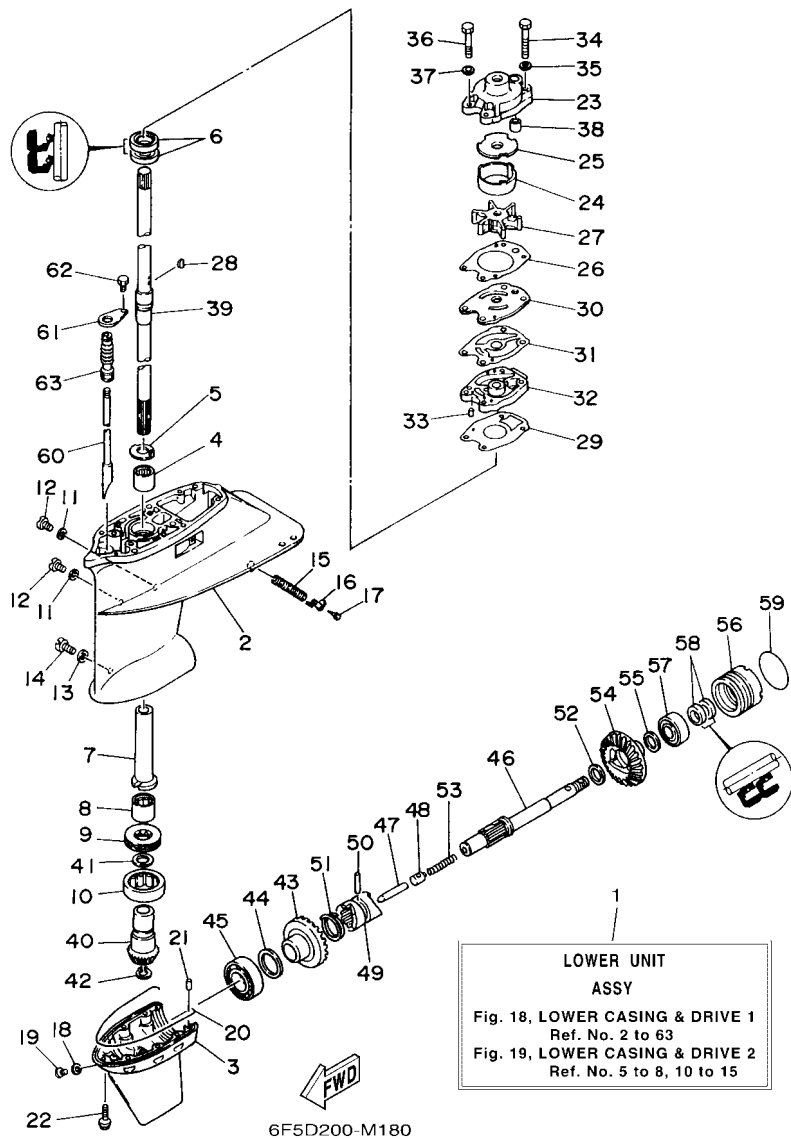
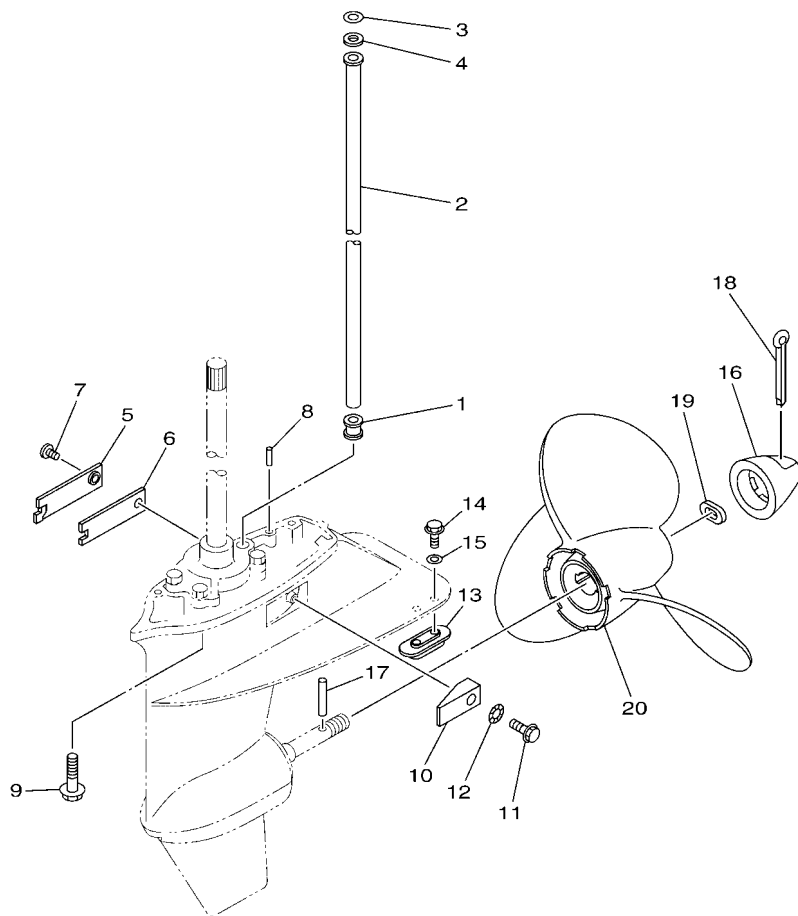


FIG. 18 LOWER CASING & DRIVE 1

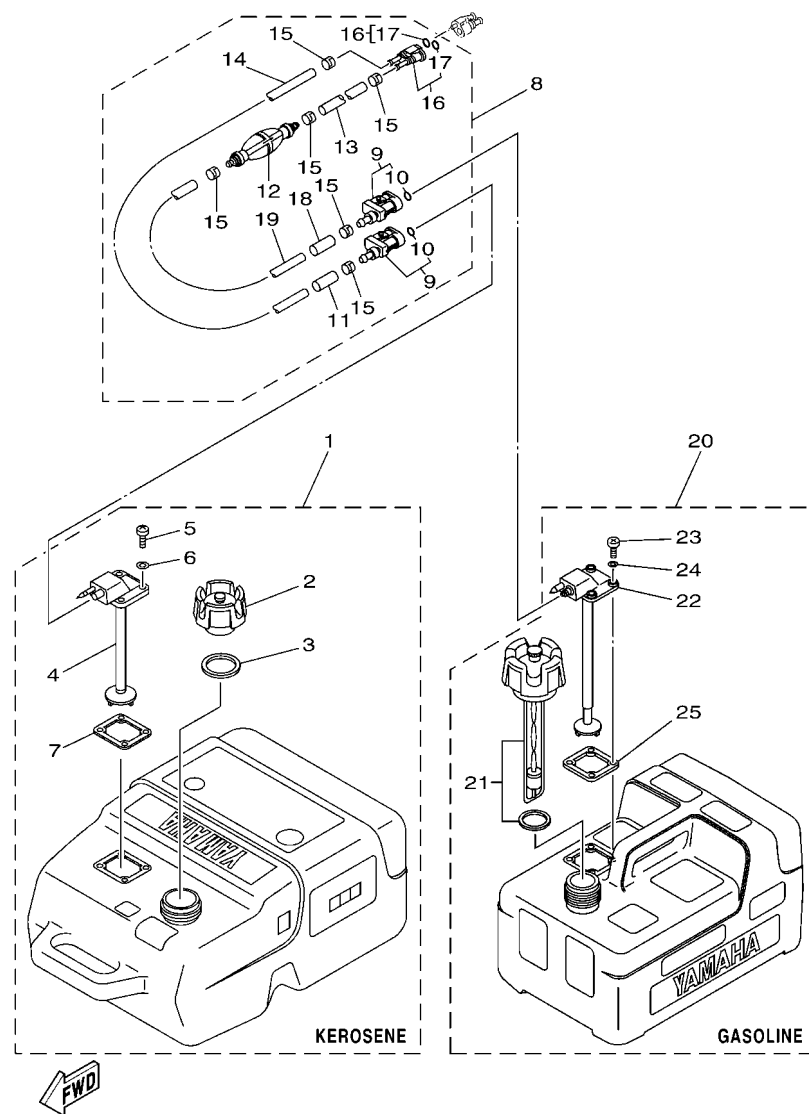
REF. NO.	PART NO.	DESCRIPTION	6F5D				REMARKS
47	676-45635-00	PLUNGER, SHIFT	1				
48	663-45634-00	SLIDE, SHIFT	1				
49	663-45631-01	CLUTCH, DOG	1				
50	90250-06023	PIN, STRAIGHT	1				
51	663-45633-00	RING, CROSS PIN	1				
52	90201-20MA8	WASHER, PLATE	1				
53	90501-16M01	SPRING, COMPRESSION	1				
54	6F5-45570-00	GEAR 2 (24T)	1				
55	676-45577-00	SHIM (T:1.8MM)	1				UR
	676-45577-10	SHIM (T:1.9MM)	1				UR
	676-45577-20	SHIM (T:2.0MM)	1				UR
	676-45577-30	SHIM (T:2.1MM)	1				UR
	676-45577-40	SHIM (T:2.2MM)	1				UR
	676-45577-50	SHIM (T:2.3MM)	1				UR
	676-45577-60	SHIM (T:2.4MM)	1				UR
	676-45577-70	SHIM (T:2.5MM)	1				UR
56	676-45361-01-CA	CAP, LOWER CASING	1				
57	93306-20401	BEARING	1				
58	93101-20048	OIL SEAL	2				
59	93210-57M00	O-RING	1				
60	676-44150-10	SHIFT CAM ASSY	1				L(22.5")
61	650-45321-00	PLATE	1				
62	97095-06010	BOLT	1				
63	650-44147-00	BOOT, SHIFT ROD	1				



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FIG. 19 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6FSD				REMARKS
1	663-44367-00	DAMPER, WATER SEAL 3	1				L(22.5")
2	676-44361-10	TUBE, WATER 1	1				
3	90202-12060	WASHER, PLATE	1				
4	90430-12072	GASKET	1				
5	6F5-45214-00	COVER, WATER INLET 1	1				
6	6F5-45252-00	SEAT	1				
7	90152-06M06	SCREW, COUNTERSUNK	1				
8	93606-12019	PIN, DOWEL	2				
9	97575-08530	BOLT, WITH WASHER	6				
10	6F5-45251-02	ANODE	1				
11	90105-06M21	BOLT, FLANGE	1				
12	92990-06300	WASHER, INTERNAL TOOTH	1				
13	6E0-45251-12	ANODE	1				
14	95895-06016	BOLT, FLANGE	2				
15	92990-06300	WASHER, INTERNAL TOOTH	2				
16	676-45616-01	NUT, PROPELLER	1				
17	90250-07M00	PIN, STRAIGHT	1				
18	91490-40040	PIN. COTTER	1				
19	90206-16M03	WASHER, WAVE	1				
20	676-45941-62	PROPELLER (3X11-1/2"X11"-H)	1				
	676-45943-62	PROPELLER (3X11-1/2"X12"-H)	1				UR
	676-45945-62	PROPELLER (3X11-3/4"X10"-H)	1				UR
	676-45947-62	PROPELLER (3X11-3/4"X8-3/4"-H)	1				UR
	676-45949-62	PROPELLER (3X11-1/2"X13-1/2"-H)	1				UR
	676-45952-62	PROPELLER (3X11-1/2"X13"-H)	1				UR
	676-45956-61	PROPELLER (3X11-3/4"X7-1/2"-H)	1				UR



69T5200-D190

FIG. 20 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	6FSD				REMARKS
1	6YK-24201-21	FUEL TANK ASSY (25L,KEROSENE)	1				AP KEROSENE WITHOUT INDICATOR
2	6YK-24610-10	.CAP ASSY	1				
3	6YL-24641-00	.GASKET, CAP 1	1				
4	6YK-24260-01	.FUEL METER ASSY	1				
5	90157-05M16	.SCREW, PAN HEAD	4				
6	6YL-24329-00	.SEAL	4				AP
7	6YL-24268-01	.GASKET, FUEL METER	1				
8	6YK-24306-04	FUEL PIPE COMP. 1	1				
9	6Y1-24305-06	.FUEL PIPE JOINT COMP. 2	2				
10	93210-08287	..O-RING	1				
11	6Y1-24397-10	.COLLAR (KEROSENE)	1				AP GASOLINE
12	61J-24360-00	.PRIMER PUMP ASSY	1				
13	90445-11M05	.HOSE (L850)	1				
14	90445-11M81	.HOSE (L3000)	1				
15	650-24351-51	.BAND 1	6				
16	680-24305-01	.FUEL PIPE JOINT COMP. 2	1				
17	93210-08287	..O-RING	2				
18	6Y1-24397-00	.COLLAR (GASOLINE)	1				
19	90445-11M06	.HOSE (L2050)	1				
20	6YL-24201-05	FUEL TANK ASSY (12L)	1				
21	6YL-24610-01	.CAP ASSY	1				
22	6YL-24260-01	.FUEL METER ASSY	1				
23	90157-05M16	.SCREW, PAN HEAD	4				
24	6YL-24329-00	.SEAL	4				
25	6YL-24268-01	.GASKET, FUEL METER	1				

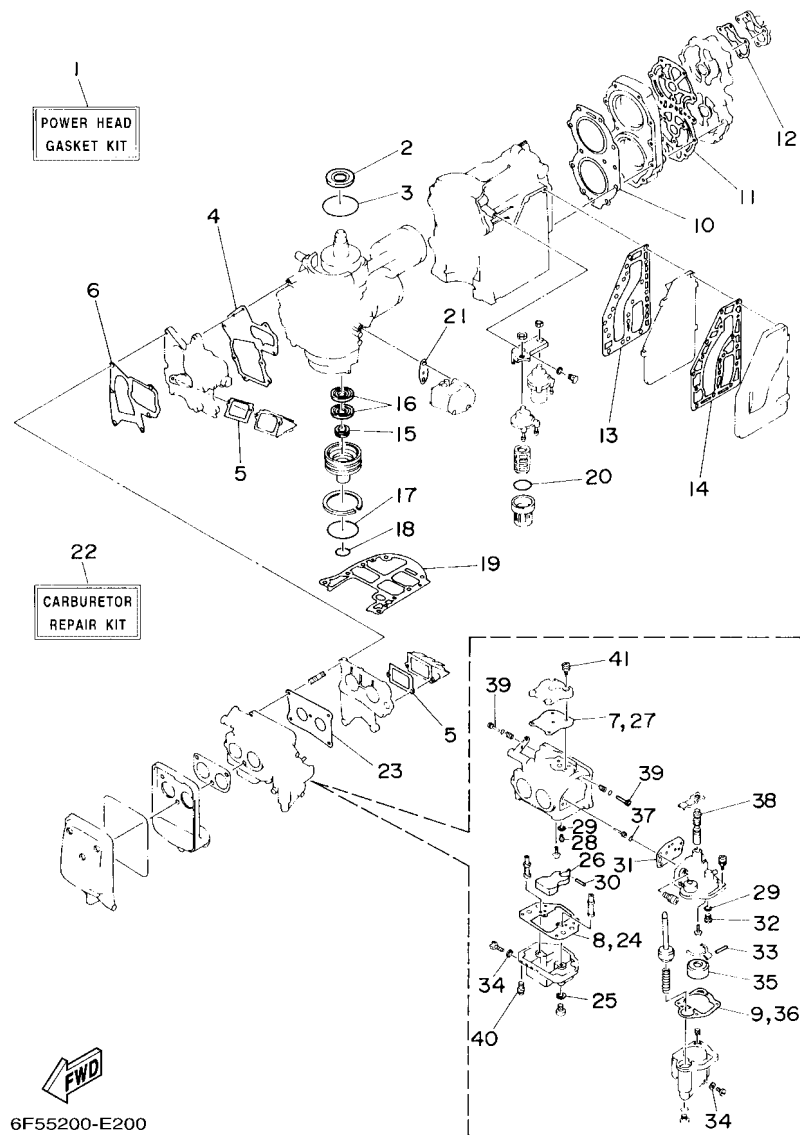
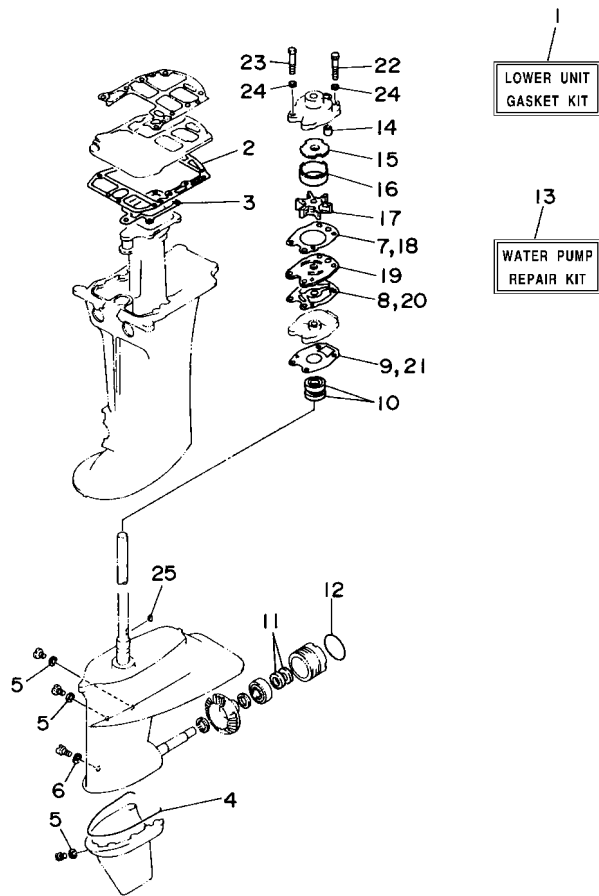


FIG. 21 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	6F5D					REMARKS
1	6F5-W0001-A2	POWER HEAD GASKET KIT	1					
2	93102-35M18	.OIL SEAL	1					
3	93210-75M51	.O-RING	1					
4	6F5-13646-A2	.GASKET, MANIFOLD 2	1					
5	6F5-13621-A1	.GASKET, VALVE SEAT	2					
6	6F5-13645-A1	.GASKET, MANIFOLD 1	1					
7	6F5-14398-00	.GASKET	1					
8	6F5-14384-00	.GASKET, FLOAT CHAMBER	1					
9	6F5-14384-10	.GASKET, FLOAT CHAMBER	1					
10	6F5-11181-A2	.GASKET, CYLINDER HEAD 1	1					
11	6F5-11193-A1	.GASKET, HEAD COVER 1	1					
12	676-12414-A1	.GASKET, COVER	1					
13	6F5-41112-A0	.GASKET, EXHAUST INNER COVER	1					
14	6F5-41114-A0	.GASKET, EXHAUST OUTER COVER	1					
15	93104-16M01	.OIL SEAL	1					
16	93101-30M33	.OIL SEAL	2					
17	93210-65M50	.O-RING	1					
18	93210-22M02	.O-RING	1					
19	6F5-45113-A0	.GASKET, UPPER CASING	1					
20	93210-32738	.O-RING	2					
21	650-24431-A0	.GASKET, FUEL PUMP 1	1					
22	6F5-W0093-01	CARBURETOR REPAIR KIT	1					
23	6F5-14198-A1	.GASKET	1					
24	6F5-14384-00	.GASKET, FLOAT CHAMBER	1					
25	1J2-14398-00	.GASKET	2					
26	6F6-14385-00	.FLOAT	1					
27	6F5-14398-00	.GASKET	1					



6J46200-F310

FIG. 22 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6FSD				REMARKS
1	6F5-W0001-C0	LOWER UNIT GASKET KIT	1				
2	676-45114-A1	.GASKET, UPPER CASING	1				
3	676-41133-A1	.GASKET, EXHAUST MANIFOLD 1	1				
4	676-45314-00	.SEAL, LOWER CASING	1				
5	90430-08020	.GASKET	3				
6	90430-06M03	.GASKET	1				
7	676-44315-A1	.GASKET, WATER PUMP	1				
8	676-44324-A1	.GASKET, CARTRIDGE	1				
9	676-44316-A1	.GASKET, WATER PUMP	1				
10	93101-22M00	.OIL SEAL	2				
11	93101-20048	.OIL SEAL	2				
12	93210-57M00	.O-RING	1				
13	6F6-W0078-00	WATER PUMP REPAIR KIT	1				
14	663-44366-00	.DAMPER, WATER SEAL 2	1				
15	676-44321-40	.INNER PLATE, CARTRIDGE	1				
16	676-44322-40	.INSERT, CARTRIDGE	1				
17	6F5-44352-00	.IMPELLER	1				
18	676-44315-A1	.GASKET, WATER PUMP	1				
19	676-44323-40	.OUTER PLATE, CARTRIDGE	1				
20	676-44324-A1	.GASKET, CARTRIDGE	1				
21	676-44316-A1	.GASKET, WATER PUMP	1				
22	97095-08055	.BOLT	2				
23	97095-08045	.BOLT	2				
24	92995-08600	.WASHER	4				
25	90280-04M00	.KEY, WOODRUFF	1				

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6F5-11111-00-1S	3 - 24	6F5-14182-41	6 - 17	6E5-14386-01	21 - 30	689-15755-01	9 - 14	650-24431-A0	21 - 21	6F5-42126-00	13 - 33
6F5-11119-00	3 - 22	367-14195-00	6 - 13	6F5-14387-00	6 - 20	6A0-15758-01-94	9 - 27	648-24434-01	7 - 28	6F5-42137-00	13 - 5
6F5-11181-A2	3 - 25		21 - 29	6F5-14390-12	6 - 18	6A0-15761-00	2 - 2	677-24434-02	7 - 27	676-42151-00-94	13 - 17
	21 - 10	6F5-14198-A1	5 - 21		21 - 32	6A0-15762-01	9 - 30	648-24435-02	7 - 37	650-42152-00-94	13 - 15
6F5-11191-00-1S	3 - 27		21 - 23	6F5-14390-21	6 - 12	6F5-15764-00	9 - 15	677-24435-02	7 - 24	676-42159-00	13 - 12
6F5-11193-A1	3 - 28	654-14243-00	6 - 47		21 - 28	6F5-15768-00	9 - 19	677-24444-01	7 - 21	6G1-42177-00	13 - 4
	21 - 11	6F5-14301-42	6 - 1	6A4-14394-00	6 - 33	6F5-15770-00	9 - 40	677-24471-01	7 - 23	676-42511-03-4D	15 - 25
676-11325-00	1 - 2	650-14321-01	6 - 44	5Y1-14397-00	6 - 53	6F5-15771-00-94	9 - 32	61N-24521-00	7 - 11	676-42521-00-94	15 - 30
	3 - 18	6F5-14323-01	6 - 40	652-14397-00	6 - 34	6F5-15772-00-94	9 - 35	61N-24560-00	7 - 9	648-42528-00	15 - 14
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NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
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676-43615-00	16 - 19	676-44551-01-4D	15 - 36	676-45577-60	18 - 55	6F6-W0078-00	1 - 13	90201-09M00	15 - 52		14 - 4
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6F5-43627-80	16 - 5	676-44553-01-4D	15 - 38	676-45587-00	18 - 41	6F5-W0084-01-4D	13 - 1	90201-12426	15 - 68	90387-07M04	16 - 25
6F5-43628-80	16 - 6	62Y-44555-00	15 - 39	676-45587-10	18 - 41	6F5-W0090-64-1S	3 - 1	90201-12537	13 - 30	90387-08M02	15 - 9
6F5-43630-80	16 - 12	676-44575-00	15 - 48	676-45587-20	18 - 41	6F5-W0093-01	21 - 22	90201-12M16	15 - 44	90387-08M05	9 - 26
676-43631-00	16 - 13	676-45111-15-4D	17 - 1	676-45587-30	18 - 41	6F5-W1571-03	9 - 1	90201-13M11	15 - 46	90430-06M03	1 - 10
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6F5-44111-00	14 - 11		21 - 19	676-45616-01	19 - 16	90101-08001	3 - 23	90201-20MA8	18 - 52		22 - 6
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	22 - 18	6F5-45252-00	19 - 6	6F5-81948-01	11 - 24	90116-06M17	5 - 9	90206-16M03	19 - 19	90445-09M54	7 - 16
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	22 - 9	6F5-45300-12-4D	18 - 1	6AH-81995-40	9 - 53	90119-06M61	12 - 17	90240-05M09	14 - 18	90445-10M43	7 - 6
	22 - 21	6F5-45311-02-4D	18 - 2	703-82119-00	10 - 21	90119-06M65	11 - 4	90243-04007	15 - 5	90445-10M50	7 - 17
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	22 - 15	676-45314-00	18 - 20	62E-8231X-00	11 - 9	90119-06MA2	3 - 34	90249-07M02	16 - 22	90445-11M05	8 - 4
676-44322-40	18 - 24		22 - 4	62E-82371-11	11 - 8	90119-06MA3	3 - 29	90249-12M13	16 - 7		20 - 13
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	22 - 19	676-45361-01-CA	18 - 56	688-82560-10	11 - 15	90119-08MA5	3 - 26	90250-07M00	19 - 17	90445-11M81	8 - 8
676-44324-A1	18 - 31	676-45501-10	18 - 39	6E9-82575-02	12 - 23	90119-10005	3 - 6	90260-04002	16 - 31		20 - 14
	22 - 8	676-45533-00	18 - 5	689-8257Y-00	12 - 25	90119-10028	3 - 7	90266-04M01	2 - 6	90447-13011	12 - 27
	22 - 20	676-45536-00	18 - 7	6F5-82580-00	11 - 16	90141-06M00	3 - 19	90266-04M04	2 - 4	90462-08096	11 - 17
676-44341-01	18 - 32	6F5-45551-01	18 - 40	6F5-82588-00	11 - 23	90149-06M00	18 - 14	90269-02M09	13 - 6	90464-07008	7 - 48
6F5-44352-00	18 - 27	6F5-45560-01	18 - 43	6F5-85520-10	10 - 4	90152-05011	13 - 7	90280-04M00	18 - 28	90465-08M07	11 - 12
	22 - 17	676-45567-00	18 - 44	6F6-85530-01	11 - 7	90152-06M06	19 - 7		22 - 25	90465-11M10	11 - 10
676-44361-10	19 - 2	676-45567-10	18 - 44	6F5-85533-10	10 - 5	90157-05M16	20 - 5	90280-05015	10 - 18	90465-11M52	15 - 65
663-44366-00	18 - 38	676-45567-20	18 - 44	6F5-85540-31	11 - 5		20 - 23	90340-08002	18 - 12	90465-13M18	11 - 18
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663-44367-00	19 - 1	676-45567-40	18 - 44	6F5-85550-G0	10 - 1	90159-04063	10 - 11	90386-08032	13 - 10		5 - 20
6E5-44391-00	12 - 2	676-45567-50	18 - 44	6F5-85560-B0	10 - 2	90159-05040	10 - 10	90386-08M00	13 - 20		5 - 31
676-44511-00	15 - 58	6F5-45570-00	18 - 54	6F5-85580-10	10 - 6	90159-06M01	5 - 26	90386-12089	13 - 26		5 - 42
676-44512-00	15 - 59	676-45577-00	18 - 55	6F5-85580-20	10 - 7	90170-07021	14 - 28	90386-12M37	12 - 4	90467-08004	3 - 42
679-44514-00-94	15 - 49	676-45577-10	18 - 55	6F5-85597-H0	10 - 14	90170-20137	10 - 19	90386-22M15	15 - 20		7 - 7
676-44518-00	15 - 55	676-45577-20	18 - 55	6F5-85597-J0	10 - 13	90185-08057	15 - 53	90386-44M03	15 - 34		7 - 18
676-44521-00	15 - 63	676-45577-30	18 - 55	6F5-W0001-A2	21 - 1	90185-12058	13 - 32	90386-52M02	15 - 33		7 - 46

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
90467-09M03	7 - 8	92995-06600	11 - 22	93342-624U0	18 - 9	97095-06020	13 - 13				
	7 - 19		12 - 21	93390-000U0	18 - 10	97095-06025	7 - 2				
	7 - 47		13 - 14	93410-16007	18 - 42		11 - 13				
90480-09M21	12 - 15		14 - 6	93440-68M03	3 - 13		12 - 20				
90480-25161	11 - 11		14 - 8		4 - 10		15 - 56				
90501-07M33	14 - 25		17 - 12	93603-21111	4 - 19		17 - 11				
90501-10227	9 - 44	92995-08600	15 - 18	93604-08062	18 - 33	97095-06030	9 - 47				
90501-12M36	14 - 24		15 - 28	93604-09068	18 - 21		14 - 5				
90501-14M05	16 - 11		15 - 42	93606-12019	19 - 8	97095-06040	10 - 16				
90501-16M01	18 - 53		15 - 61	93606-25M00	17 - 3	97095-08040	17 - 4				
90501-18M00	15 - 15		17 - 5	93608-12063	3 - 5	97095-08045	15 - 41				
90501-23215	13 - 9		18 - 35		15 - 29		18 - 36				
90502-10M04	16 - 29		18 - 37	93700-06M03	15 - 13		22 - 23				
90506-30M00	16 - 23		22 - 24	94702-00040	1 - 6	97095-08050	15 - 60				
90508-14M00	16 - 15	92995-10600	15 - 67		3 - 43	97095-08055	18 - 34				
91490-16010	13 - 36	93101-20048	18 - 58	95303-08700	9 - 12		22 - 22				
	14 - 19		22 - 11	95380-03600	7 - 35	97575-08530	15 - 26				
91490-20012	16 - 24	93101-22M00	18 - 6	95380-06600	5 - 23		15 - 40				
91490-40040	19 - 18		22 - 10		12 - 18		19 - 9				
91690-25016	14 - 13	93101-30M33	3 - 9		13 - 18	97595-06520	17 - 16				
91690-30010	3 - 14		21 - 16		13 - 35	97595-06555	7 - 43				
	16 - 28	93102-35M18	10 - 3		15 - 57	97603-04114	6 - 38				
91690-30025	13 - 16		21 - 2	95380-08600	7 - 14		21 - 41				
91690-40032	5 - 38	93104-16M01	3 - 10		15 - 11	97603-05117	6 - 49				
92903-06600	5 - 11		21 - 15		15 - 62		21 - 40				
	5 - 13	93109-44M00	15 - 35	95380-10600	15 - 69	97603-06113	6 - 48				
	12 - 10	93210-08287	8 - 7	95380-12800	15 - 47	97603-06120	6 - 39				
	14 - 16		20 - 10	95895-06016	19 - 14	97780-40520	14 - 20				
92903-08600	9 - 34		20 - 17	97013-06014	7 - 15	97780-50716	5 - 27				
	9 - 37	93210-22M02	3 - 12	97013-06025	5 - 12	97780-60525	18 - 17				
92990-05100	7 - 40		21 - 18		12 - 9	97880-05030	3 - 21				
92990-06100	13 - 19	93210-32738	1 - 8		14 - 15	97980-05114	5 - 7				
92990-06300	19 - 12		7 - 12	97013-06065	5 - 10		5 - 16				
	19 - 15		21 - 20	97013-08030	9 - 10	98503-05028	7 - 39				
92990-08100	15 - 10	93210-57M00	18 - 59	97013-08035	9 - 33	98980-04006	6 - 14				
92990-12200	13 - 28		22 - 12		9 - 36	99080-10600	16 - 9				
92995-05600	13 - 25	93210-65M50	3 - 11	97075-08025	15 - 17						
92995-06100	2 - 9		21 - 17	97075-08035	15 - 27						
92995-06600	2 - 10	93210-75M51	10 - 15	97095-05010	13 - 24						
	3 - 17		21 - 3		16 - 14						
	5 - 22	93306-20401	18 - 57	97095-06010	18 - 62						
	7 - 3	93306-306U2	4 - 8	97095-06016	2 - 8						
	9 - 29	93306-307U0	4 - 6		3 - 16						
	9 - 46	93310-727V7	4 - 14		9 - 28						
	9 - 48	93315-217U0	18 - 4		9 - 45						
	10 - 17	93315-324U1	18 - 8		11 - 19						
	11 - 14	93332-000U0	18 - 45		11 - 21						
	11 - 20	93332-000UE	4 - 7		14 - 7						