

# **PARTS CATALOGUE**

**F250AET'11** (6P27)

**FL250AET'11** (6P37)

F250AET/FL250AET  
PARTS CATALOGUE  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

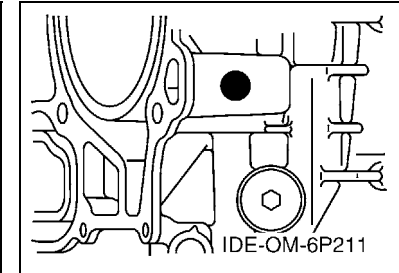
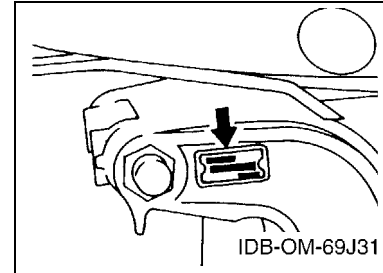
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F250A	6P2-1034178	FL250A	6P3-1014090

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6P27	F250AET
2	6P37	FL250AET

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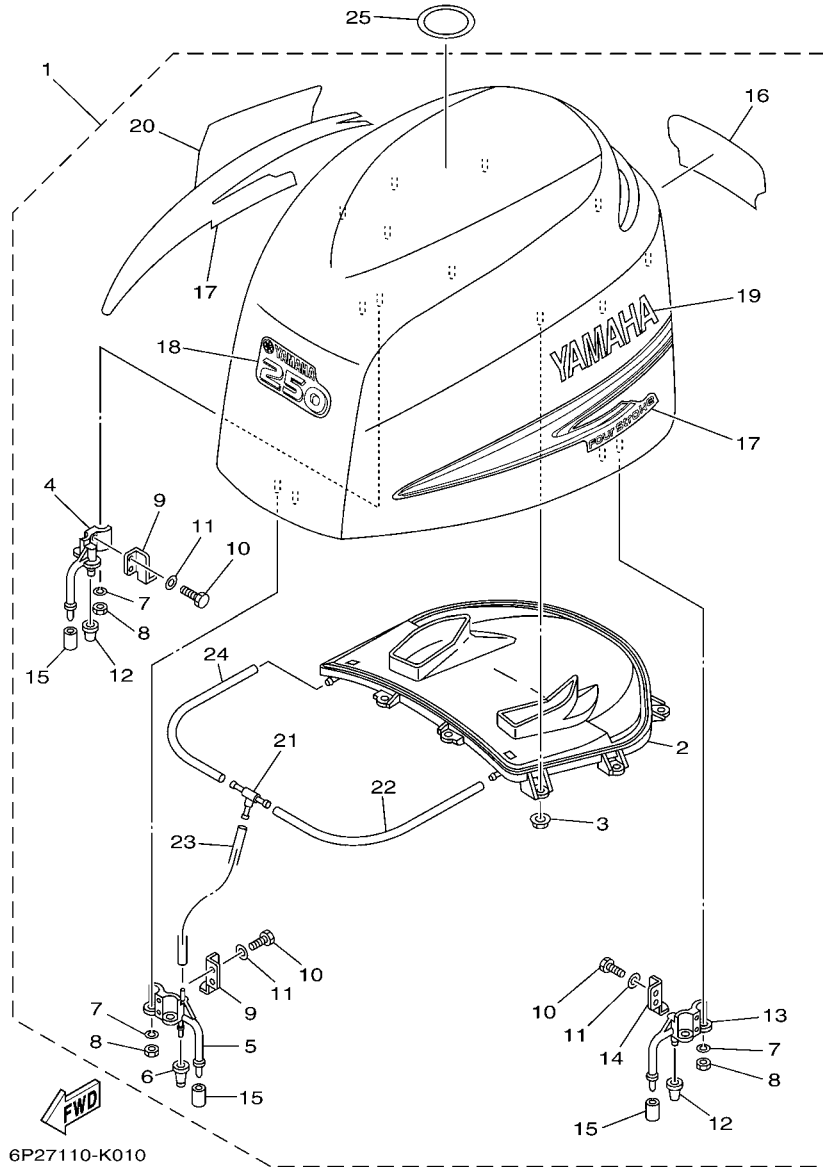
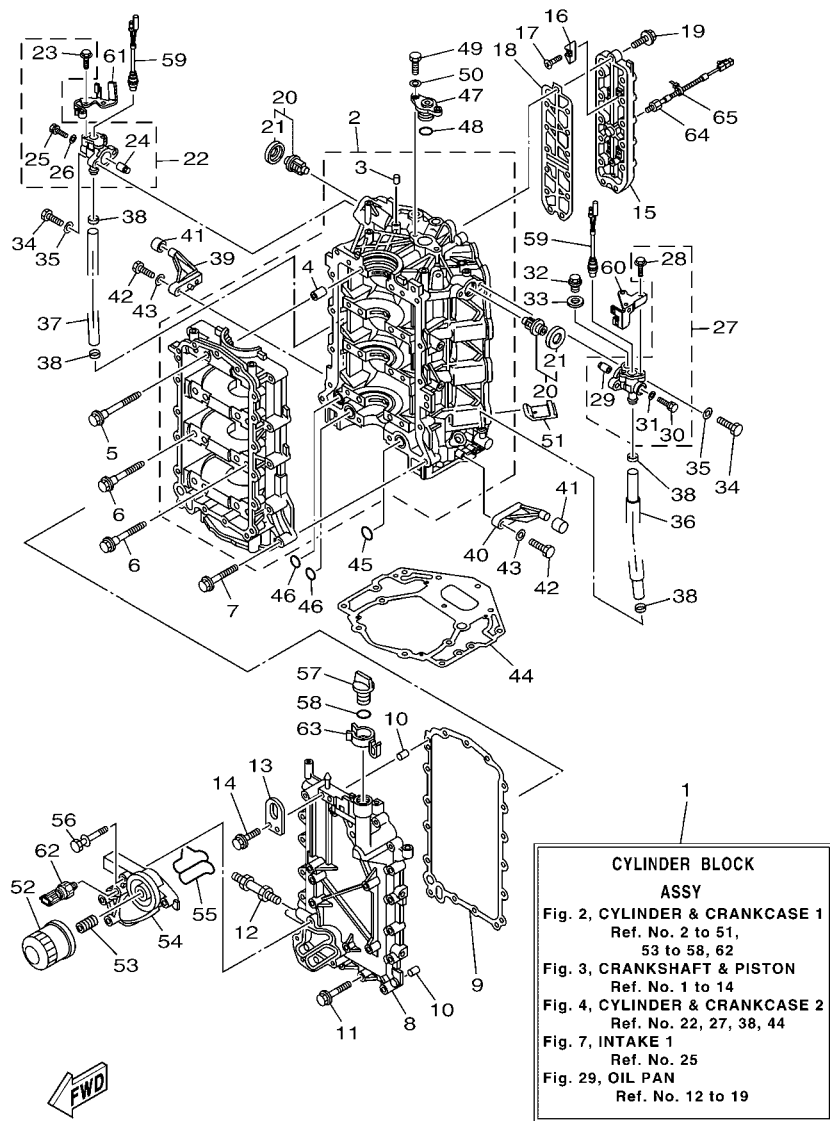


FIG. 1 TOP COWLING

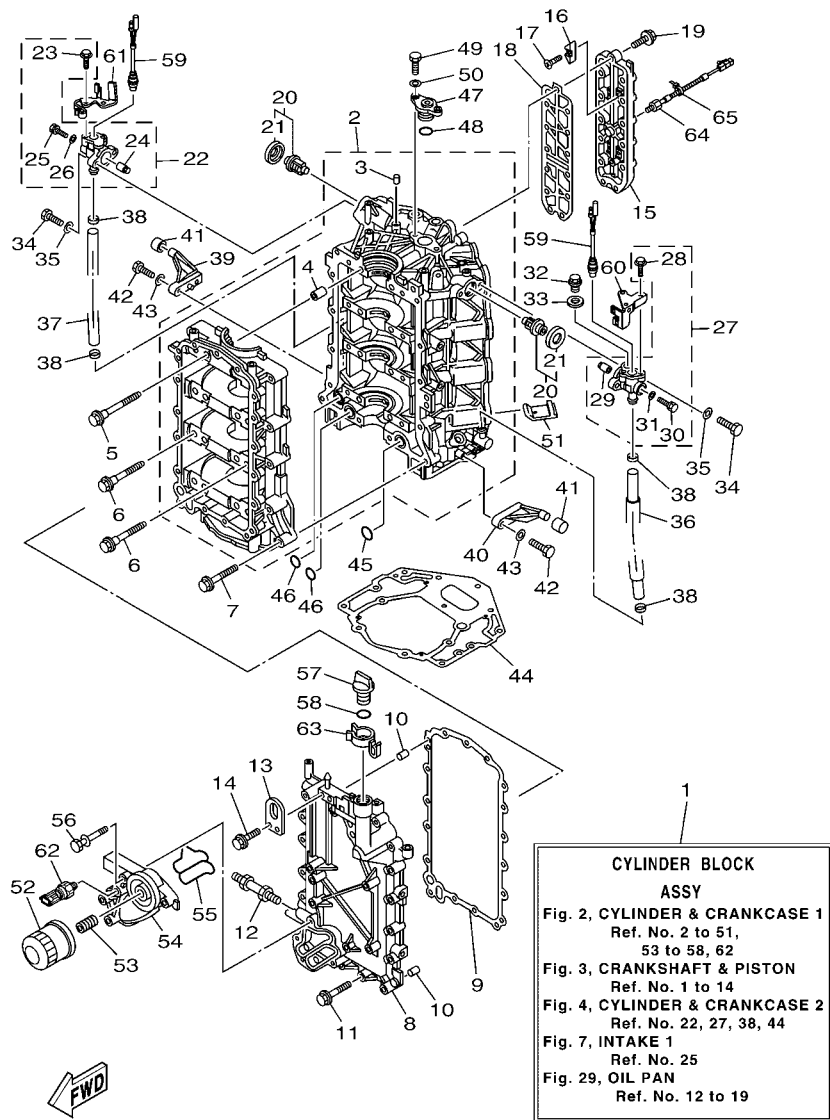
REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-42610-01	TOP COWLING ASSY	1	1	
2	6P2-42613-00	.MOLDING, AIR DUCT	1	1	
3	90179-06M28	.NUT	9	9	
4	68F-42647-01	.HOLDER, CLAMP BAND	1	1	
5	69J-42647-01	.HOLDER, CLAMP BAND	1	1	
6	69J-42663-00	.DAMPER	1	1	
7	92990-06100	.WASHER, SPRING	6	6	
8	95380-06600	.NUT, HEXAGON	6	6	
9	60V-42651-01	.HOOK	2	2	
10	97095-06016	.BOLT	6	6	
11	92995-06600	.WASHER	6	6	
12	68F-42663-00	.DAMPER	2	2	
13	68F-42648-01	.HOLDER, CLAMP BAND	1	1	
14	60V-42652-00	.HOOK	1	1	
15	67F-13448-00	.CAP	3	3	
16	6P2-42678-00	.GRAPHIC, REAR	1	1	
17	69J-W0070-00	.GRAPHIC SET	1	1	
18	6P2-42677-00	.GRAPHIC, FRONT	1	1	
19	69J-42681-00	.MARK, COWLING	1	1	
20	69J-42682-00	.MARK, COWLING	1	1	
21	69J-24378-00	.PIPE, JOINT 3	1	1	
22	90445-11M27	.HOSE (L240)	1	1	
23	90445-11699	.HOSE (L500)	1	1	
24	90445-11182	.HOSE (L300)	1	1	
25	67F-13434-20	LABEL, CAUTION	1	1	



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**FIG. 2 CYLINDER & CRANKCASE 1**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-W009B-04-9S	CYLINDER BLOCK ASSY	1	1	
2	6P2-15100-02-9S	CRANKCASE ASSY	1	1	
3	93606-12019	.PIN, DOWEL	1	1	
4	91814-18001	.PIN, DOWEL	8	8	
5	69J-15187-00	BOLT	8	8	
6	69J-15481-00	BOLT 1	8	8	
7	90119-08M66	BOLT, WITH WASHER	13	13	
8	6P2-15411-01-9S	COVER, CRANKCASE 1	1	1	
9	69J-15451-00	GASKET, CRANKCASE COVER 1	1	1	
10	93606-12019	PIN, DOWEL	2	2	
11	90119-08009	BOLT, WITH WASHER	17	17	
12	90116-10027	BOLT, STUD	1	1	
13	69J-11119-00	HANGER, ENGINE	1	1	
14	90105-06M09	BOLT, FLANGE	2	2	
15	6P2-1131C-00-9S	COVER, JOINT	1	1	
16	6E5-11325-00	ANODE	4	4	
17	98780-04015	SCREW, FLAT HEAD	4	4	
18	6P2-1131B-00	GASKET, COVER	1	1	
19	90119-06MA4	BOLT, WITH WASHER	13	13	
20	67F-12411-01	THERMOSTAT	2	2	
21	67F-12412-00	.SEAL, THERMOSTAT	1	1	
22	6P2-1240H-00-9S	ANODE ASSY	1	1	
23	90109-06M80	.BOLT	2	2	
24	6P3-11325-00	.ANODE	1	1	
25	90105-05012	.BOLT, FLANGE	1	1	
26	90430-05002	.GASKET	1	1	
27	6P3-1240H-00-9S	ANODE ASSY	1	1	

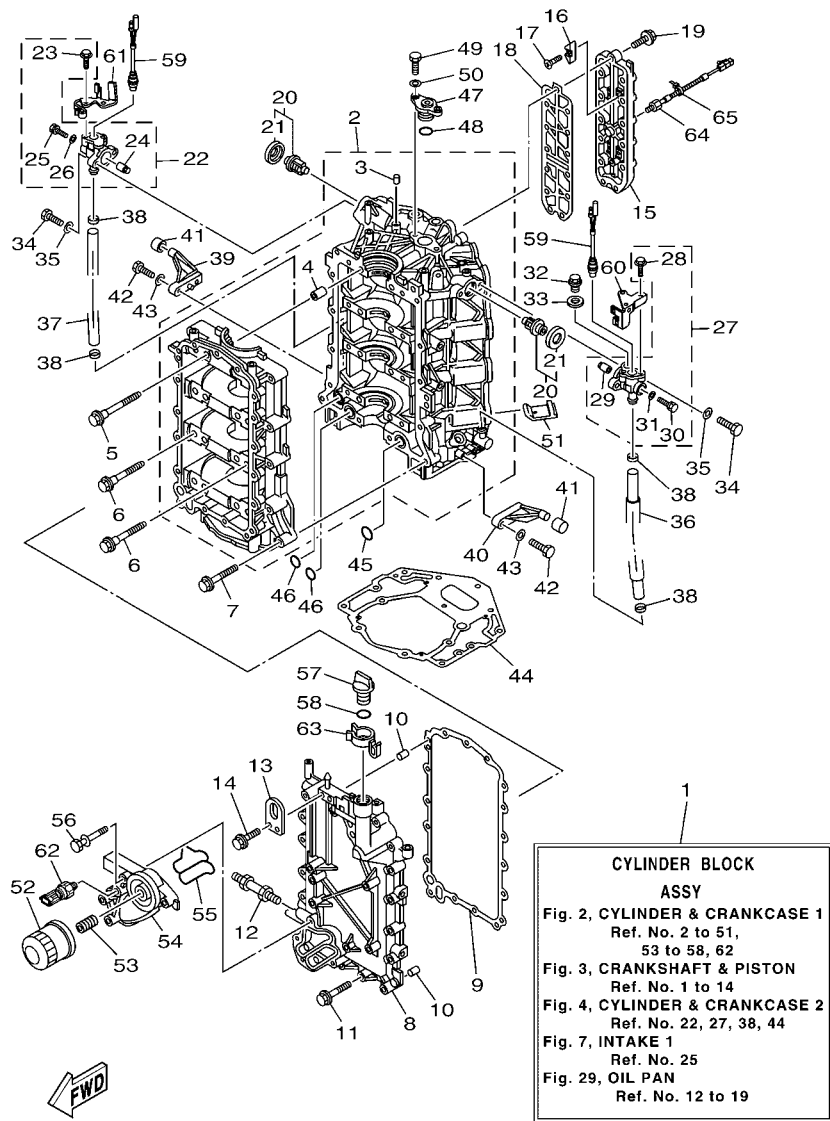


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**FIG. 2 CYLINDER & CRANKCASE 1**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
28	90109-06M80	.BOLT	2	2	
29	6P3-11325-00	.ANODE	1	1	
30	90105-05012	.BOLT, FLANGE	1	1	
31	90430-05002	.GASKET	1	1	
32	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
33	90430-14115	GASKET	1	1	
34	97095-06025	BOLT	4	4	
35	92995-06600	WASHER	4	4	
36	6P2-1243A-00	HOSE 1	1	1	
37	69J-1243E-00	HOSE 2	1	1	
38	90465-11M10	CLAMP	4	4	
39	67F-42761-01	STOPPER	1	1	
40	6P2-42761-00	STOPPER	1	1	
41	68F-44533-01	DAMPER, UPPER MOUNT RUBBER	2	2	
42	97095-06025	BOLT	4	4	
43	92995-06600	WASHER	4	4	
44	69J-11351-11	GASKET, CYLINDER	1	1	
45	93210-25552	O-RING	1	1	
46	93210-19MJ1	O-RING	2	2	
47	69J-11313-00	PLUG, BLIND	1	1	
48	93210-25647	O-RING	1	1	
49	97095-06020	BOLT	2	2	
50	92995-06600	WASHER	2	2	
51	69J-14664-00	GROMMET, WATER SHUT	2	2	
52	69J-13440-01	ELEMENT ASSY, OIL CLEANER	1	1	
53	69J-12858-00	BOLT, UNION	1	1	
54	6P2-13446-00-9S	CONNECTOR	1	1	

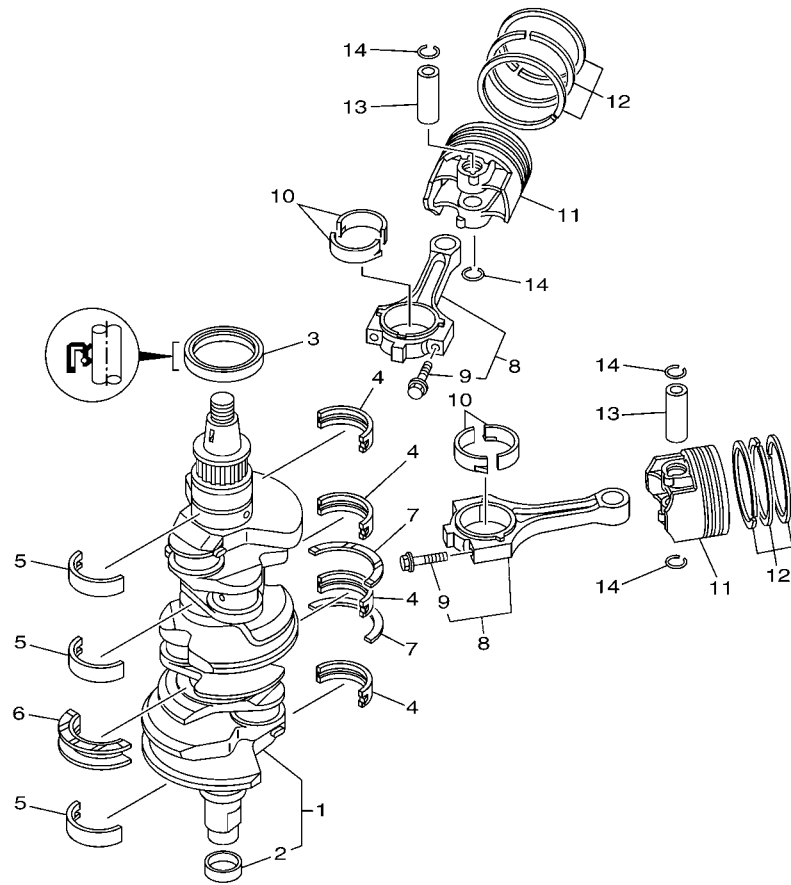


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**FIG. 2 CYLINDER & CRANKCASE 1**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37			REMARKS
			1	1			
55	6P2-13477-00	GASKET	1	1			
56	90119-06025	BOLT, WITH WASHER	5	5			
57	6G8-15363-00	PLUG, OIL	1	1			
58	93210-24M79	O-RING	1	1			
59	6P2-82560-01	THERMO SWITCH ASSY	2	2			
60	6P2-82588-00	PLATE	1	1			
61	6P2-82389-00	PLATE 2	1	1			
62	6AW-83651-00	SENDER, OIL PRESSURE	1	1			
63	6P2-83597-00	CLAMP	1	1			
64	6P2-85780-00	SENSOR, KNOCK	1	1			
65	90465-11M10	CLAMP	1	1			

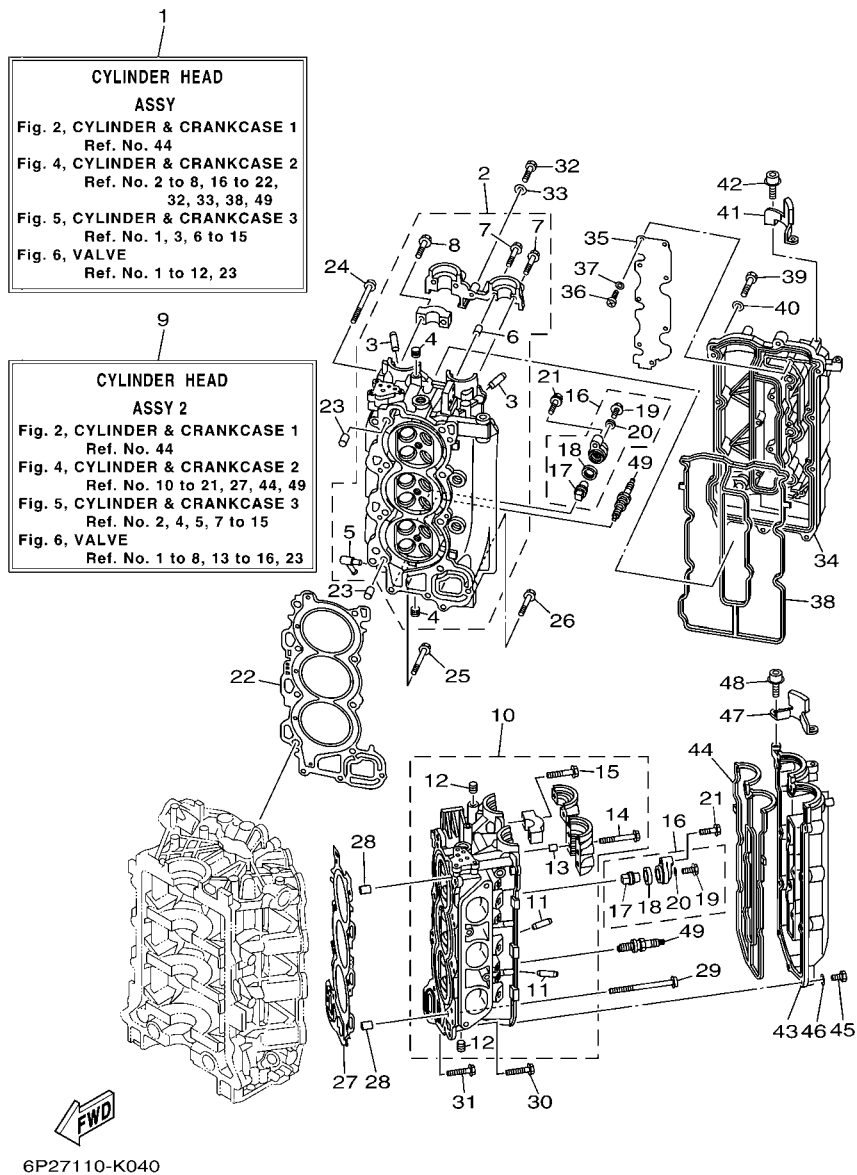




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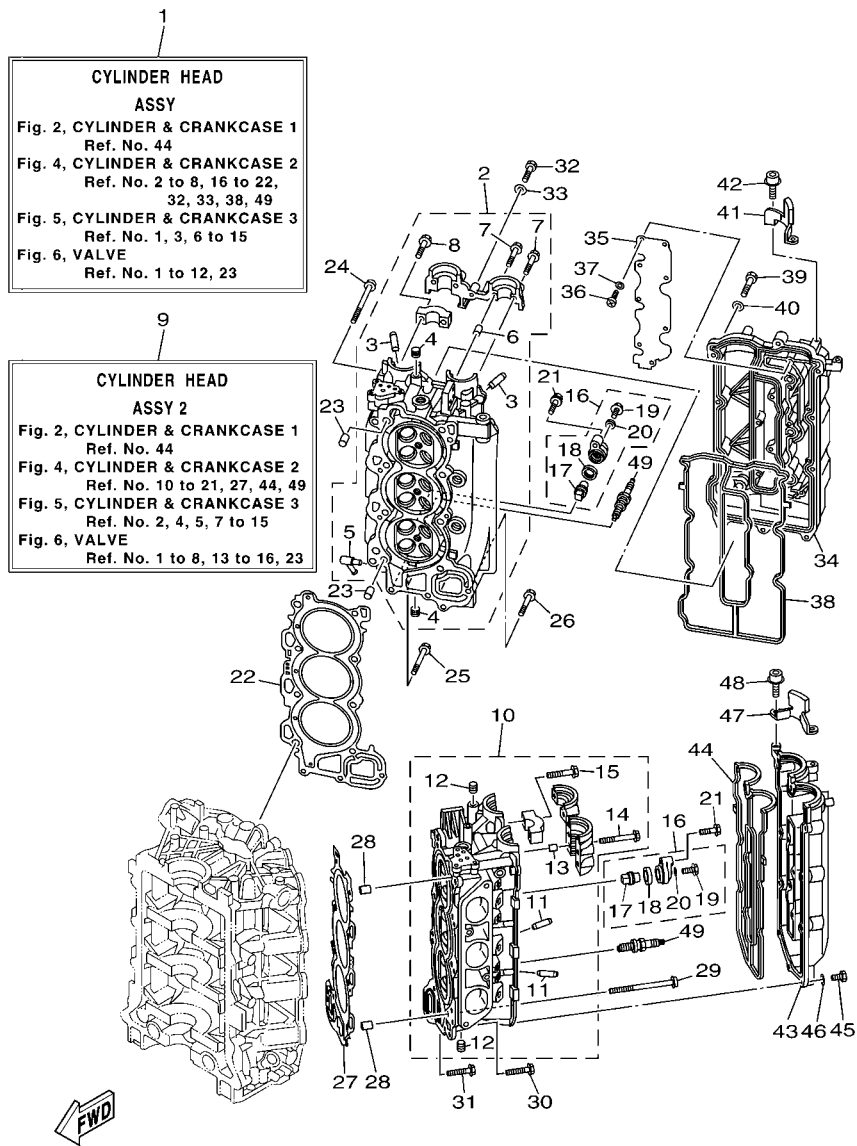
**FIG. 3 CRANKSHAFT & PISTON**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37		REMARKS
1	6P2-11410-01	CRANKSHAFT	1	1		
2	69J-11478-00	.COLLAR	1	1		
3	93102-63004	OIL SEAL	1	1		
4	69J-11416-01	PLANE BEARING, CRANKSHAFT 1	4	4		UR #1
	69J-11416-11	PLANE BEARING, CRANKSHAFT 1	4	4		UR #2
	69J-11416-21	PLANE BEARING, CRANKSHAFT 1	4	4		UR #3
5	69J-11417-01	PLANE BEARING, CRANKSHAFT 2	3	3		UR #1
	69J-11417-11	PLANE BEARING, CRANKSHAFT 2	3	3		UR #2
	69J-11417-21	PLANE BEARING, CRANKSHAFT 2	3	3		UR #3
6	69J-11426-01	BEARING, THRUST 1	1	1		UR #1
	69J-11426-11	BEARING, THRUST 1	1	1		UR #2
	69J-11426-21	BEARING, THRUST 1	1	1		UR #3
7	69J-11427-00	BEARING, THRUST 2	2	2		
8	69J-W1165-01	CONNECTING ROD ASSY	6	6		
9	69J-11654-00	.BOLT, CONNECTING ROD	2	2		
10	69J-11656-00	PLANE BEARING, CONNECTING ROD	12	12		UR YELLOW
	69J-11656-10	PLANE BEARING, CONNECTING ROD	12	12		UR GREEN
	69J-11656-20	PLANE BEARING, CONNECTING ROD	12	12		UR BLUE
11	6P2-11631-01-93	PISTON (STD)	6	6		
12	63P-11603-01	PISTON RING SET (STD)	6	6		
13	69J-11633-00	PIN, PISTON	6	6		
14	69J-11634-01	CLIP, PISTON PIN	12	12		



**FIG. 4 CYLINDER & CRANKCASE 2**

REF. NO.	PART NO.	DESCRIPTION			REMARKS
			6P27	6P37	
1	6P2-W009A-02-9S	CYLINDER HEAD ASSY	1	1	
2	6P2-11110-01	CYLINDER HEAD ASSY	1	1	
3	69J-11133-10	.GUIDE, VALVE 1	12	12	
4	90344-51019	.PLUG, TAPER SCREW	7	7	
5	676-11372-00	.NIPPLE, HOSE	1	1	
6	91809-08006	.PIN, DOWEL	2	2	
7	90119-07001	.BOLT, WITH WASHER	4	4	
8	90119-07234	.BOLT, WITH WASHER	14	14	
9	6P2-W009C-02-9S	CYLINDER HEAD ASSY 2	1	1	
10	6P2-11120-01	CYLINDER HEAD ASSY 2	1	1	
11	69J-11133-10	.GUIDE, VALVE 1	12	12	
12	90344-51019	.PLUG, TAPER SCREW	3	3	
13	91809-08006	.PIN, DOWEL	4	4	
14	90119-07235	.BOLT/WASHER-CAM CAPS	6	6	
15	90119-07234	.BOLT, WITH WASHER	12	12	
16	69J-11301-00	ANODE COVER ASSY	4	4	
17	67F-11325-01	.ANODE	1	1	
18	67F-11328-00	.GROMMET, ANODE	1	1	
19	90105-06M07	.BOLT, FLANGE	1	1	
20	90430-06M03	.GASKET	1	1	
21	97575-08540	BOLT, WITH WASHER	4	4	
22	6P2-11181-00	GASKET, CYLINDER HEAD 1	1	1	
23	90387-10M08	COLLAR	2	2	
24	90155-10004	SCREW, FLAT FILLISTER	8	8	
25	90119-08M91	BOLT, WITH WASHER	2	2	
26	90119-08021	BOLT, WITH WASHER	1	1	
27	6P2-11182-00	GASKET, CYLINDER HEAD 2	1	1	

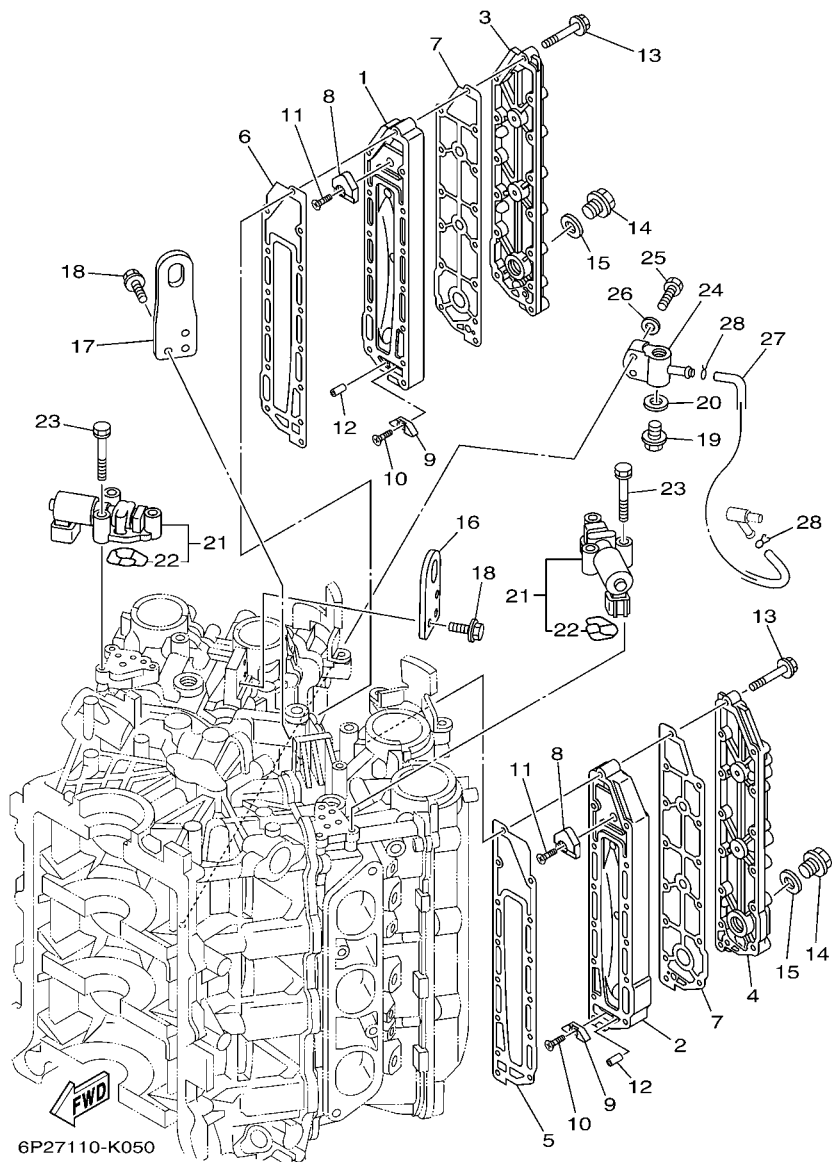


6P27110-K040

FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
28	90387-10M08	COLLAR	2	2	
29	90155-10004	SCREW, FLAT FILLISTER	8	8	
30	90119-08M91	BOLT, WITH WASHER	2	2	
31	90119-08021	BOLT, WITH WASHER	1	1	
32	97095-06030	BOLT	1	1	
33	92995-06600	WASHER	1	1	
34	6P2-11191-00-9S	COVER, CYLINDER HEAD 1	1	1	
35	6P2-11135-00	PLATE, BREATHER 3	1	1	
36	98507-04008	SCREW, PAN HEAD	9	9	
37	92907-04600	WASHER	9	9	
38	6P2-11193-00	GASKET, HEAD COVER 1	1	1	
39	97095-06030	BOLT	14	14	
40	92995-06600	WASHER	14	14	
41	6P2-15142-00	GUIDE 1	1	1	
42	90110-06150	BOLT, HEXAGON SOCKET HEAD	2	2	
43	6P2-11192-00-9S	COVER, CYLINDER HEAD 2	1	1	
44	6P2-11194-00	GASKET, HEAD COVER 2	1	1	
45	97095-06030	BOLT	14	14	
46	92995-06600	WASHER	14	14	
47	6P2-15143-00	GUIDE	1	1	
48	90110-06150	BOLT, HEXAGON SOCKET HEAD	2	2	
49	94702-00400	PLUG, SPARK (NGK LFR6A-11)	6	6	

FIG. 5 CYLINDER & CRANKCASE 3



6P27110-K050

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	69J-41111-01-9S	INNER COVER, EXHAUST	1	1	
2	69J-41121-01-9S	INNER COVER, EXHAUST	1	1	
3	69J-41113-02-9S	OUTER COVER, EXHAUST	1	1	
4	69J-41123-02-9S	OUTER COVER, EXHAUST	1	1	
5	6P2-41112-00	GASKET, EXHAUST INNER COVER	1	1	
6	6P2-41122-00	GASKET, EXHAUST INNER COVER	1	1	
7	6P2-41114-00	GASKET, EXHAUST OUTER COVER	2	2	
8	6P2-11325-00	ANODE	2	2	
9	6E5-11325-00	ANODE	2	2	
10	98780-04015	SCREW, FLAT HEAD	2	2	
11	90151-06M02	SCREW, COUNTERSUNK	2	2	
12	91690-40010	PIN, SPRING	2	2	
13	90119-06027	BOLT, WITH WASHER	28	28	
14	90340-18M09	PLUG, STRAIGHT SCREW	2	2	
15	90430-18130	GASKET	2	2	
16	6P2-11119-00	HANGER, ENGINE	1	1	
17	6P2-1111E-00	HANGER, ENGINE 2	1	1	
18	90105-06M09	BOLT, FLANGE	6	6	
19	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
20	90430-14115	GASKET	1	1	
21	6P2-86120-00	SOLENOID VALVE ASSY	2	2	
22	6P2-12403-00	.FILTER	1	1	
23	90119-06MA6	BOLT, WITH WASHER	6	6	
24	6P2-83652-00	CONNECTOR	1	1	
25	97095-06030	BOLT	2	2	
26	92995-06600	WASHER	2	2	
27	6H4-24311-00	PIPE, FUEL 1	1	1	



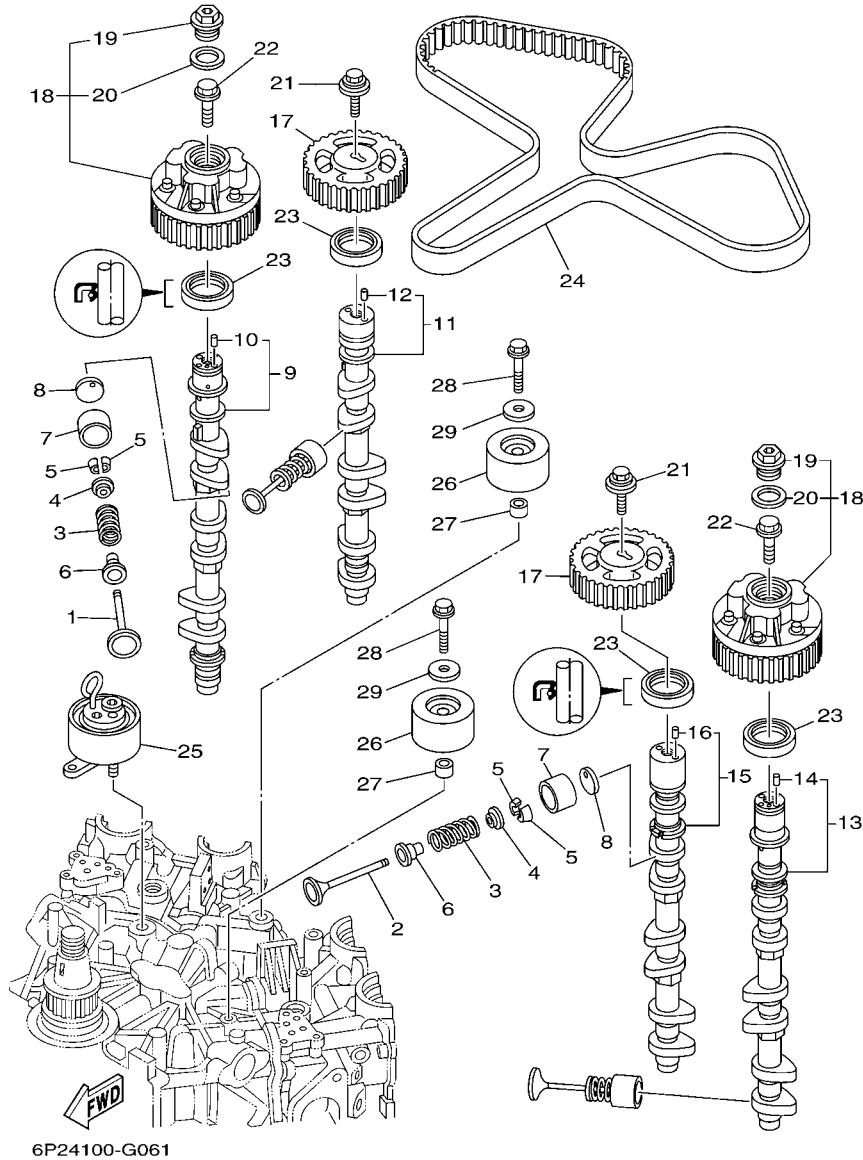


FIG. 6 VALVE

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-12111-00	VALVE, INTAKE	12	12	
2	6P2-12121-00	VALVE, EXHAUST	12	12	
3	69J-12113-01	SPRING, VALVE INNER	24	24	
4	69J-12117-01	RETAINER, VALVE SPRING	24	24	
5	69J-12118-00	COTTER, VALVE	48	48	
6	69J-12119-00	SEAL, VALVE STEM	24	24	
7	69J-12153-00	LIFTER, VALVE	24	24	
8	6S1-12168-00	PAD, ADJUSTING (2.320)	24	24	UR
	6S1-12168-10	PAD, ADJUSTING (2.340)	24	24	UR
	6S1-12168-20	PAD, ADJUSTING (2.360)	24	24	UR
	6S1-12168-30	PAD, ADJUSTING (2.380)	24	24	UR
	6S1-12168-40	PAD, ADJUSTING (2.400)	24	24	UR
	6S1-12168-50	PAD, ADJUSTING (2.420)	24	24	UR
	6S1-12168-60	PAD, ADJUSTING (2.440)	24	24	UR
	6S1-12168-70	PAD, ADJUSTING (2.460)	24	24	UR
	6S1-12168-80	PAD, ADJUSTING (2.480)	24	24	UR
	6S1-12168-90	PAD, ADJUSTING (2.500)	24	24	UR
	6S1-12168-A0	PAD, ADJUSTING (2.520)	24	24	UR
	6S1-12168-B0	PAD, ADJUSTING (2.540)	24	24	UR
	6S1-12168-C0	PAD, ADJUSTING (2.560)	24	24	UR
	6S1-12168-D0	PAD, ADJUSTING (2.580)	24	24	UR
	6S1-12168-E0	PAD, ADJUSTING (2.600)	24	24	UR
	6S1-12168-F0	PAD, ADJUSTING (2.620)	24	24	UR
	6S1-12168-G0	PAD, ADJUSTING (2.640)	24	24	UR
	6S1-12168-H0	PAD, ADJUSTING (2.660)	24	24	UR
	6S1-12168-J0	PAD, ADJUSTING (2.680)	24	24	UR
	6S1-12168-K0	PAD, ADJUSTING (2.700)	24	24	UR

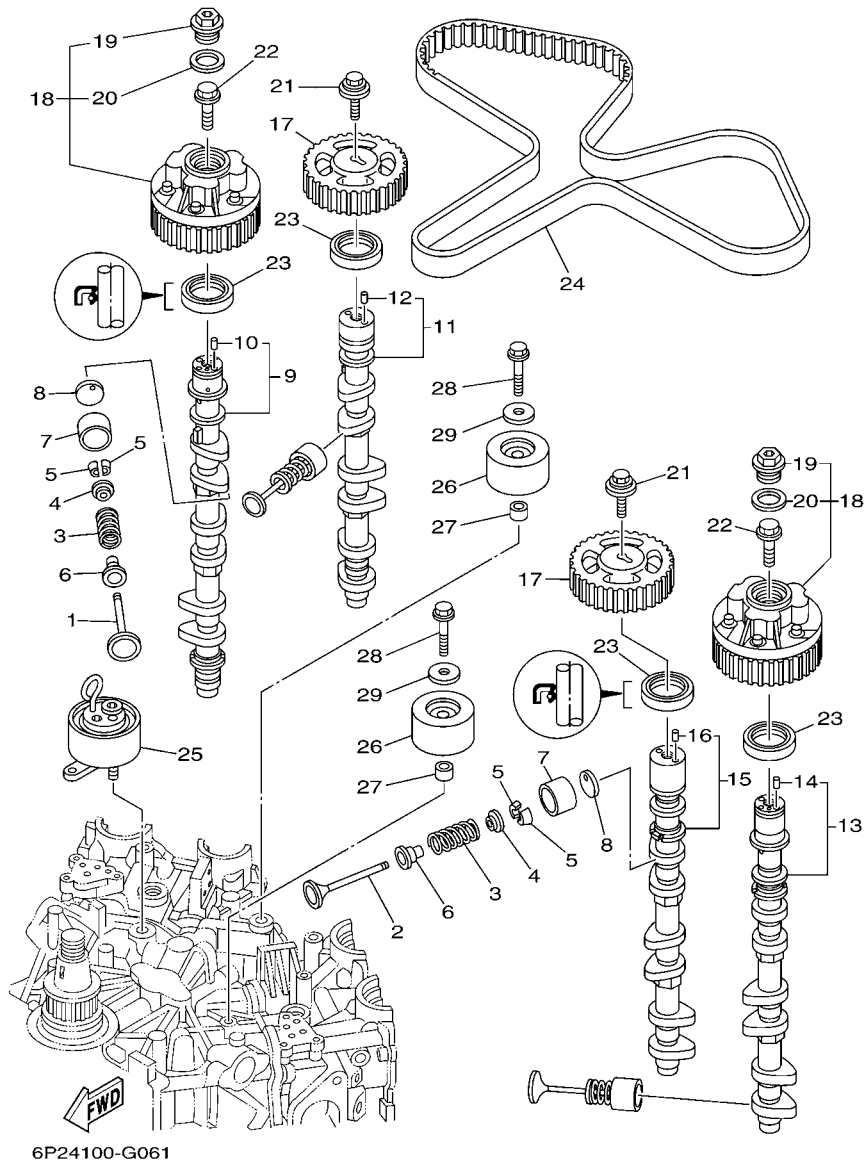


FIG. 6 VALVE

REF. NO.	PART NO.	DESCRIPTION			REMARKS
			6P27	6P37	
8	6S1-12168-L0	PAD, ADJUSTING (2.720)	24	24	UR
	6S1-12168-M0	PAD, ADJUSTING (2.740)	24	24	UR
	6S1-12168-N0	PAD, ADJUSTING (2.760)	24	24	UR
	6S1-12168-P0	PAD, ADJUSTING (2.780)	24	24	UR
	6S1-12168-R0	PAD, ADJUSTING (2.800)	24	24	UR
	6S1-12168-S0	PAD, ADJUSTING (2.820)	24	24	UR
	6S1-12168-T0	PAD, ADJUSTING (2.840)	24	24	UR
	6S1-12168-U0	PAD, ADJUSTING (2.860)	24	24	UR
	6S1-12168-V0	PAD, ADJUSTING (2.880)	24	24	UR
	6S1-12168-W0	PAD, ADJUSTING (2.900)	24	24	UR
	6S1-12168-X0	PAD, ADJUSTING (2.920)	24	24	UR
	6S1-12168-Y0	PAD, ADJUSTING (2.940)	24	24	UR
	6S1-12169-00	PAD, ADJUSTING (2.960)	24	24	UR
9	6P2-12171-02	CAMSHAFT 1	1	1	
10	93605-10108	.PIN, DOWEL	1	1	
11	6P2-12181-01	CAMSHAFT 2	1	1	
12	93605-10108	.PIN, DOWEL	1	1	
13	6P2-12172-02	CAMSHAFT 3	1	1	
14	93605-10108	.PIN, DOWEL	1	1	
15	6P2-12182-01	CAMSHAFT 4	1	1	
16	93605-10108	.PIN, DOWEL	1	1	
17	6P2-11537-01	GEAR, DRIVEN	2	2	
18	6P2-12645-10	PULLEY ASSY 1	2	2	
19	6P2-12623-00	.BOLT	1	1	
20	6P2-12663-00	.GASKET	1	1	
21	68V-12157-00	BOLT	2	2	
22	6P2-12615-00	BOLT	2	2	





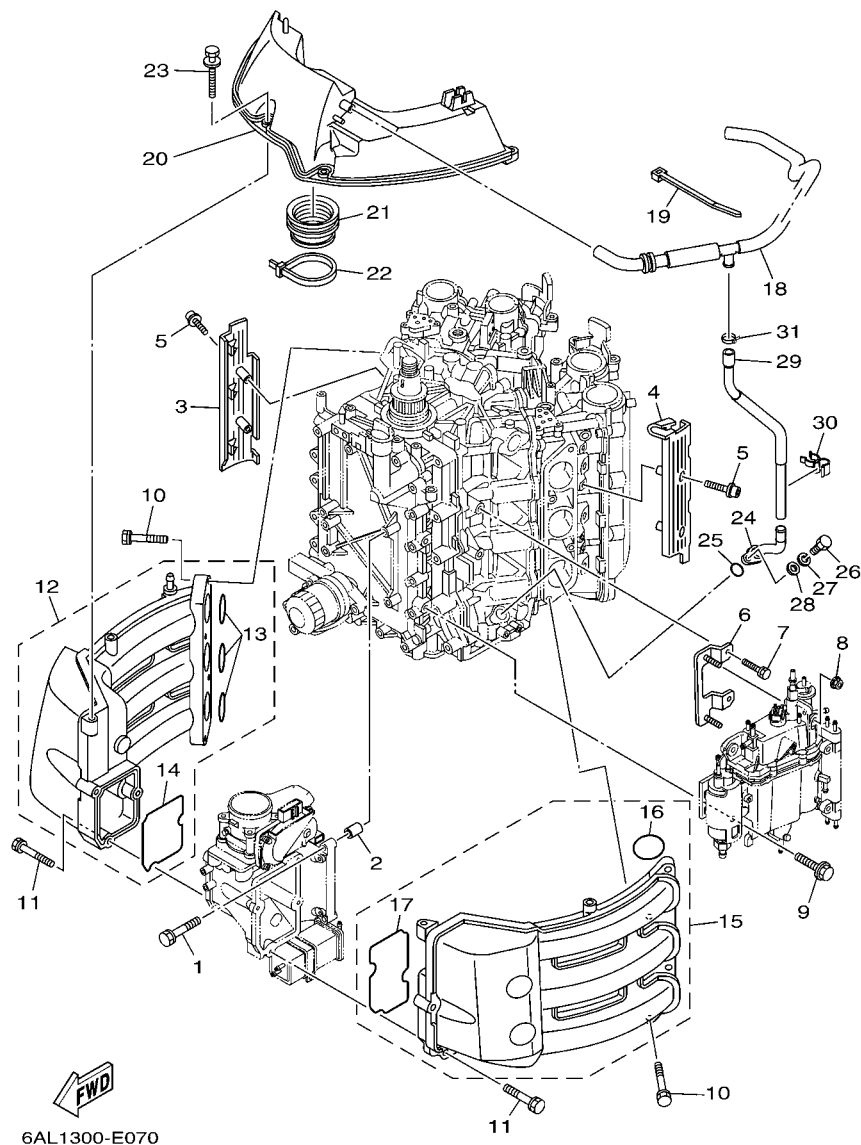
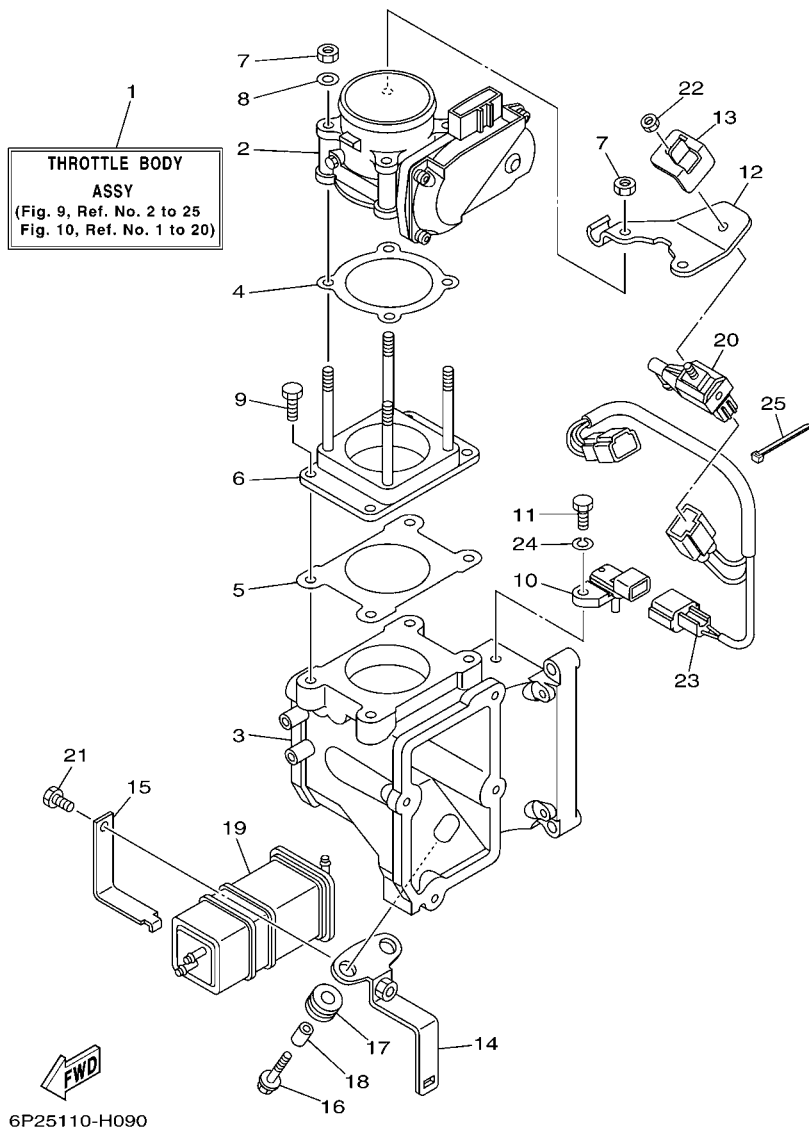


FIG. 7 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	97575-08540	BOLT, WITH WASHER	4	4	
2	99530-10114	PIN, DOWEL	2	2	
3	6P2-13564-00	COVER, MANIFOLD	1	1	
4	6P2-13594-00	COVER, MANIFOLD 2	1	1	
5	90110-06038	BOLT, HEXAGON SOCKET HEAD	4	4	
6	6P2-24422-00	PLATE	1	1	
7	97575-06516	BOLT, WITH WASHER	2	2	
8	90179-06M28	NUT	2	2	
9	90119-06M24	BOLT, WITH WASHER	2	2	
10	97575-08540	BOLT, WITH WASHER	8	8	
11	90119-06MA6	BOLT, WITH WASHER	7	7	
12	6P2-13641-00	MANIFOLD 1	1	1	
13	6P2-13645-00	.GASKET, MANIFOLD 1	3	3	
14	6P2-13646-00	.GASKET, MANIFOLD 2	1	1	
15	6P2-13642-00	MANIFOLD 2	1	1	
16	6P2-13645-00	.GASKET, MANIFOLD 1	3	3	
17	6P2-13647-00	.GASKET, MANIFOLD 3	1	1	
18	6P2-15373-01	PIPE, BREATHER	1	1	
19	90465-13M18	CLAMP	1	1	
20	6P2-14440-00	SILENCER ASSY, INTAKE	1	1	
21	6P2-1441J-00	PIPE, SILENCER	1	1	
22	90464-99004	CLAMP	1	1	
23	90119-06M35	BOLT, WITH WASHER	4	4	
24	6P2-11372-00	NIPPLE, HOSE	1	1	
25	93210-19MJ3	O-RING	1	1	
26	97095-06020	BOLT	1	1	
27	92995-06100	WASHER, SPRING	1	1	

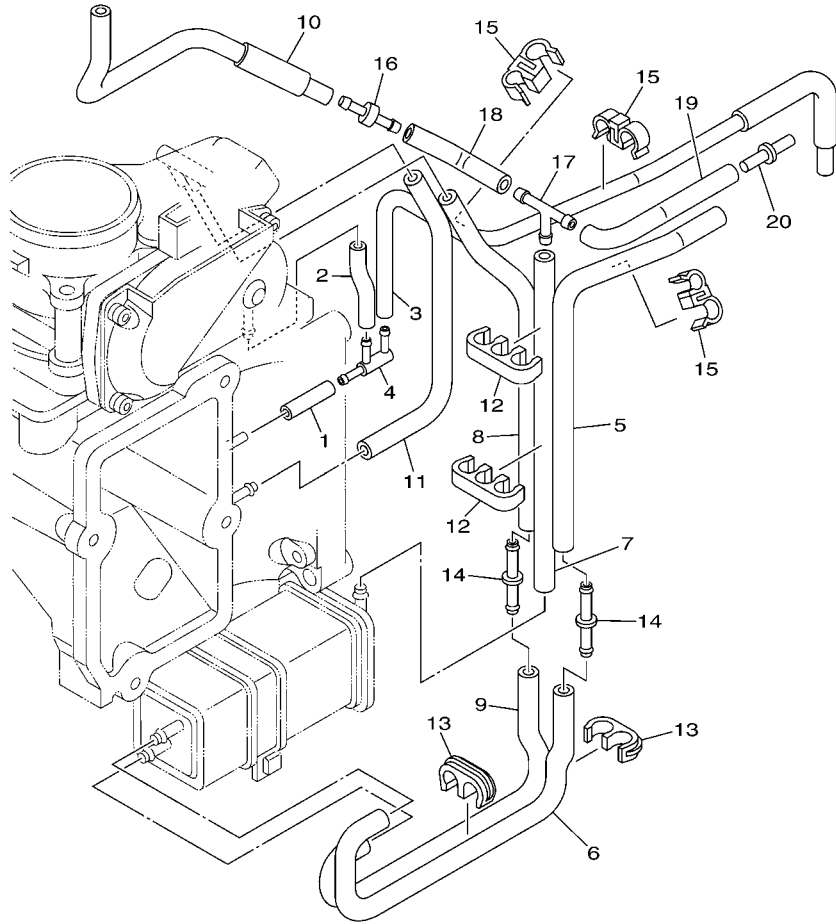






**FIG. 9 THROTTLE BODY ASSY 1**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-13750-00	THROTTLE BODY ASSY	1	1	
2	6P2-13751-00	BODY, THROTTLE 1	1	1	
3	6P2-13711-00	MIXING BODY	1	1	
4	6P2-13556-00	GASKET, MANIFOLD	1	1	
5	6P2-13557-00	GASKET	1	1	
6	6P2-14360-00	THROTTLE DAMPER ASSY	1	1	
7	6P2-13588-00	NUT	4	4	
8	6P2-13578-00	WASHER	2	2	
9	6P2-14496-00	BOLT	4	4	
10	6P2-82380-00	SENSOR, PRESSURE	1	1	
11	6P2-13573-00	BOLT 1	1	1	
12	6P2-14255-00	PLATE	1	1	
13	6P2-14159-00	CLIP	1	1	
14	6P2-2134X-00	BRACKET, CANISTER	1	1	
15	6P2-2419A-00	HOLDER	1	1	
16	90119-06M59	BOLT, WITH WASHER	2	2	
17	90480-10M23	GROMMET	2	2	
18	90387-06M60	COLLAR	2	2	
19	6P2-24170-00	CANISTER ASSY	1	1	
20	6C5-86120-00	SOLENOID VALVE ASSY	1	1	
21	6P2-13574-00	BOLT 2	1	1	
22	69J-14164-00	NUT, HOLDING	1	1	
23	6P2-8258A-00	EXTENSION, WIRE HARNESS	1	1	
24	68V-14356-00	WASHER, SPRING	1	1	
25	68V-2481H-00	CLAMP	1	1	

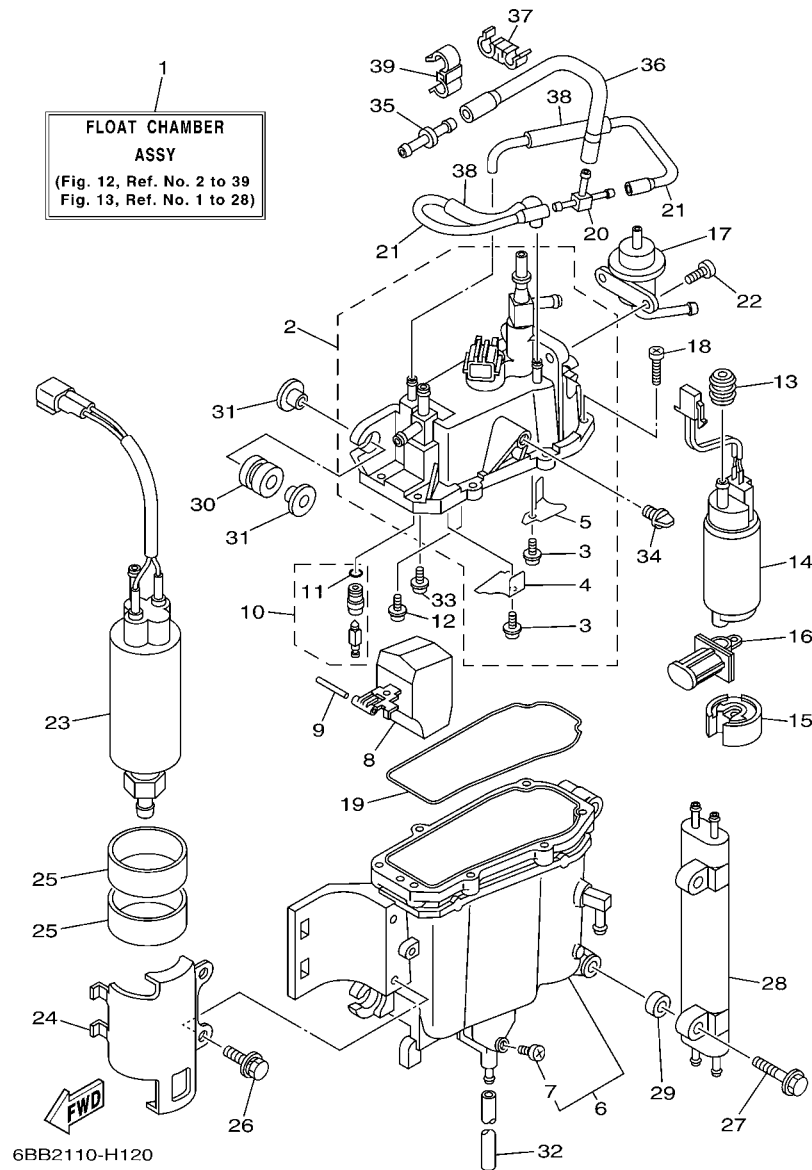


6P21110-D100

FIG. 10 THROTTLE BODY ASSY 2

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37			REMARKS
1	6P2-14349-00	PIPE	1	1			
2	6P2-13533-00	HOSE, VACUUM SENSING 4	1	1			
3	6P2-13532-00	HOSE, VACUUM SENSING 3	1	1			
4	6P2-13595-00	JOINT	1	1			
5	6P2-1475A-00	PIPE 1	1	1			
6	6P2-1475E-00	PIPE 2	1	1			
7	6P2-13545-00	HOSE 1	1	1			
8	6P2-1475F-00	PIPE 3	1	1			
9	6P2-1475G-00	PIPE 4	1	1			
10	6P2-13546-00	HOSE 2	1	1			
11	6P2-2416A-00	HOSE	1	1			
12	6P2-24135-00	CLAMP 1	2	2			
13	6P2-24136-00	CLAMP 2	2	2			
14	6P2-13758-00	PIPE, JOINT	2	2			
15	6P2-24137-00	CLAMP 3	3	3			
16	6E5-21744-00	BREATHER	1	1			
17	688-24378-00	PIPE, JOINT 3	1	1			
18	6P2-13547-00	HOSE 3	1	1			
19	6P2-13548-00	HOSE, AIR 4	1	1			
20	6P2-24376-00	PIPE, JOINT 1	1	1			



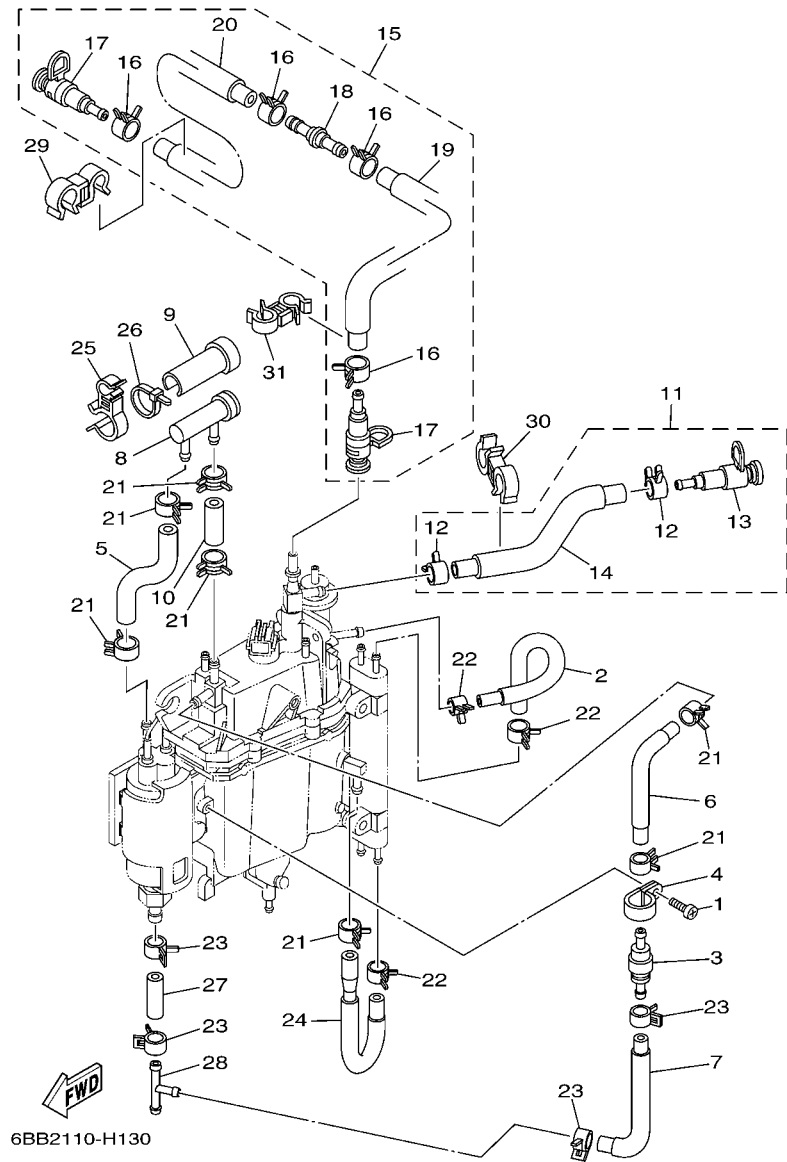


**FIG. 12 FUEL INJECTION PUMP 1**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-14180-04	FLOAT CHAMBER ASSY	1	1	
2	6P2-14182-00	COVER, FLOAT CHAMBER	1	1	
3	4SV-24453-00	.SCREW	2	2	
4	6P2-2411T-00	.PLATE 2	1	1	
5	63P-2411R-00	.PLATE 1	1	1	
6	6P2-14181-00	BODY, FLOAT CHAMBER 1	1	1	
7	6P2-14191-00	.PLUG, DRAIN	1	1	
8	6P2-14985-00	FLOAT	1	1	
9	6P2-14386-00	PIN, FLOAT	1	1	
10	6P2-14546-00	VALVE, NEEDLE	1	1	
11	6P2-13769-00	.O-RING	1	1	
12	4SV-24453-00	SCREW	1	1	
13	68V-13781-10	DAMPER, PUMP	1	1	
14	6P2-13907-00	FUEL PUMP COMP.	1	1	
15	63P-13784-00	COVER, PUMP	1	1	
16	63P-13915-00	FILTER	1	1	
17	6P2-13906-00	REGULATOR, PRESSURE	1	1	
18	63P-14567-00	SCREW	7	7	
19	6P2-14984-00	GASKET, FLOAT CHAMBER	1	1	
20	69J-24379-00	PIPE, JOINT 4	1	1	
21	63P-14148-00	PIPE	2	2	
22	68V-14564-00	SCREW	2	2	
23	69J-24410-02	FUEL PUMP ASSY	1	1	
24	6P2-24491-00	BRACKET, FUEL PUMP	1	1	
25	69J-24492-00	BUSH, FUEL PUMP	2	2	
26	6P2-24592-00	BOLT	2	2	
27	6P2-14446-00	BOLT	2	2	







**FIG. 13 FUEL INJECTION PUMP 2**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	98580-05008	SCREW, PAN HEAD	1	1	
2	6P2-13976-00	PIPE, FUEL 6	1	1	
3	69J-24460-00	RELIEF VALVE ASSY	1	1	
4	6P2-24367-00	CLAMP, FUEL PIPE 2	1	1	
5	6P2-24324-00	PIPE 13	1	1	
6	6P2-24322-00	PIPE 11	1	1	
7	6P2-24323-00	PIPE 12	1	1	
8	69J-24501-10	FILTER, FUEL	1	1	
9	69J-24599-10	CAP	1	1	
10	69J-24325-00	PIPE 14	1	1	
11	6P2-1257A-10	HOSE ASSY 1	1	1	
12	68V-13577-00	.CLIP	2	2	
13	60E-24300-01	.FUEL PIPE JOINT	1	1	
14	6P2-13974-10	.PIPE, FUEL 4	1	1	
15	6P2-1257E-10	HOSE ASSY 2	1	1	
16	68V-13577-00	.CLIP	4	4	
17	60E-24300-01	.FUEL PIPE JOINT	2	2	
18	6P2-24461-10	.PIPE, JOINT	1	1	
19	6P2-13973-10	.PIPE, FUEL 3	1	1	
20	6P2-13972-10	.PIPE, FUEL 2	1	1	
21	68V-13577-00	CLIP	7	7	
22	68V-24519-00	CLIP	3	3	
23	69J-14137-00	CLIP	4	4	
24	6P2-24315-00	PIPE 5	1	1	
25	6P2-2417H-00	CLAMP 1	1	1	
26	68V-2481H-00	CLAMP	1	1	
27	6P2-24317-00	PIPE 7	1	1	



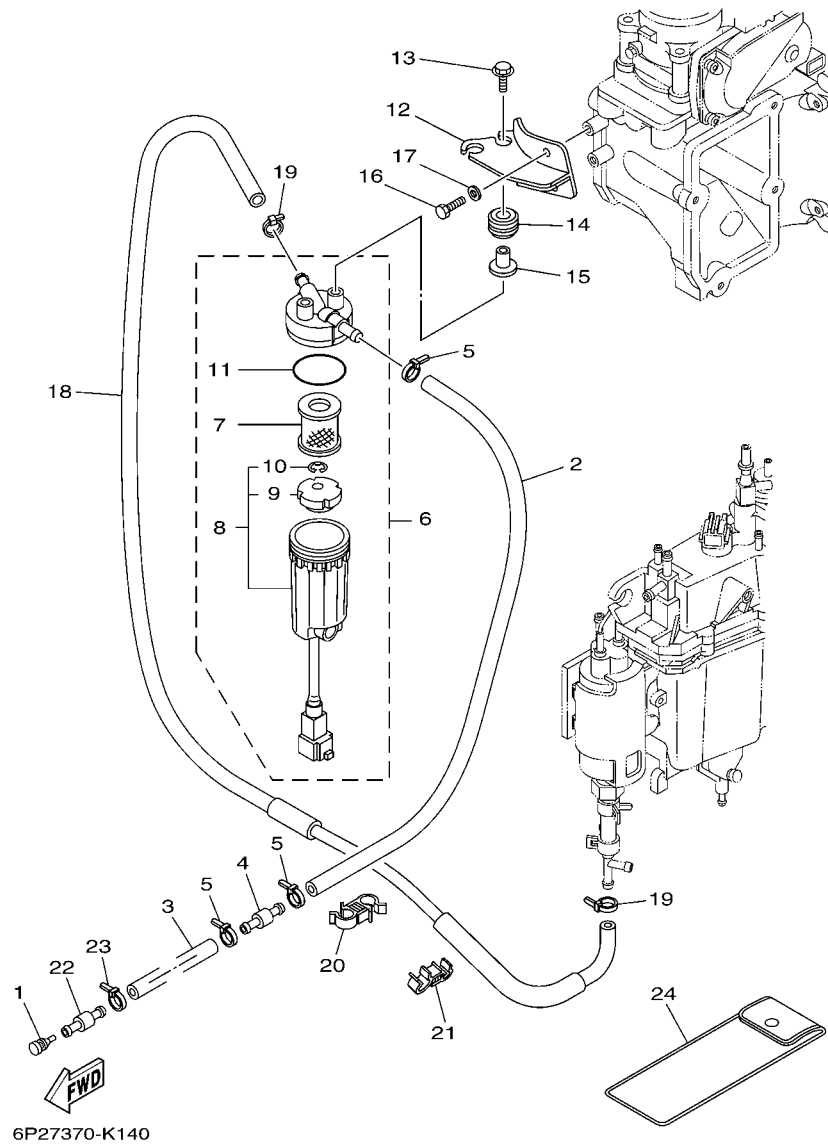
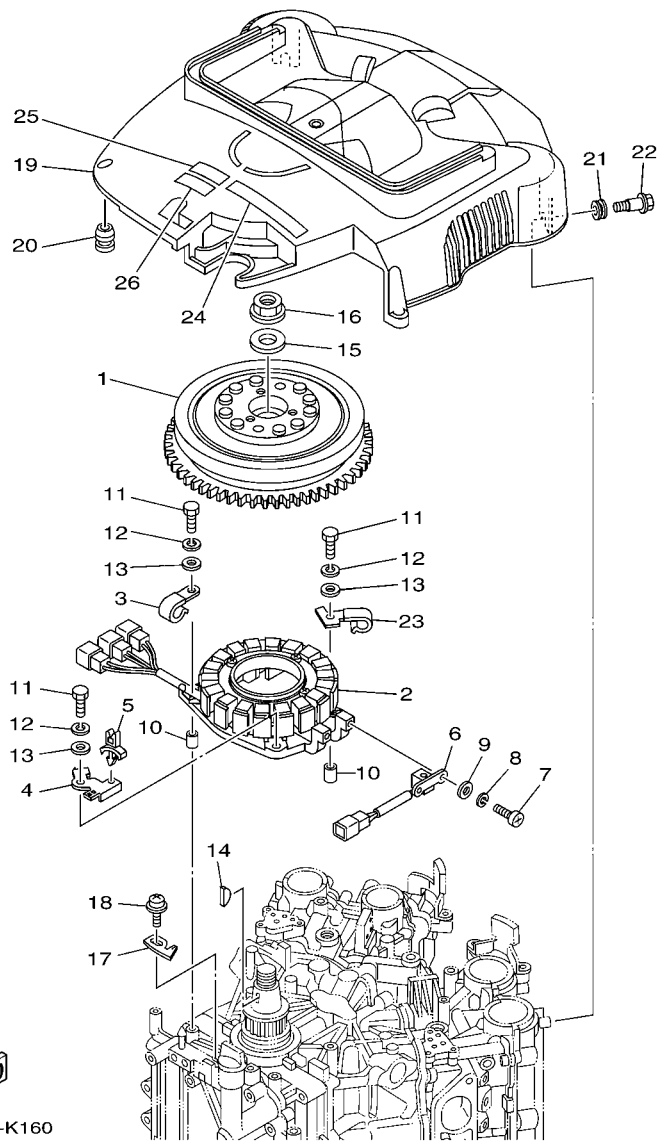


FIG. 14 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37		REMARKS
1	689-85547-00	DAMPER	1	1		
2	6P2-24314-00	PIPE 4	1	1		
3	90445-13511	HOSE (L2000)	1	1		
4	6R3-24377-10	PIPE, JOINT 2	1	1		
5	90465-11M10	CLAMP	3	3		
6	6P3-24560-01	FILTER ASSY	1	1		
7	6P3-24563-00	.ELEMENT, FILTER	1	1		
8	6P3-24562-02	.CUP, FILTER	1	1		
9	6P3-24469-00	..FLOAT, WATER LEVEL	1	1		
10	6P3-24519-00	..CLIP	1	1		
11	6P3-24564-00	.GASKET	1	1		
12	6P2-24566-11	BRACKET, FILTER	1	1		
13	90119-06M17	BOLT, WITH WASHER	2	2		
14	90480-14018	GROMMET	2	2		
15	90387-06M60	COLLAR	2	2		
16	97095-06014	BOLT	2	2		
17	92995-06600	WASHER	2	2		
18	6P2-24313-10	PIPE 3	1	1		
19	90465-11M10	CLAMP	2	2		
20	90464-12009	CLAMP	1	1		
21	90464-12010	CLAMP	1	1		
22	6R3-24377-00	PIPE, JOINT 2	1	1		
23	90465-11M10	CLAMP	1	1		
24	69J-28100-01	TOOL KIT	1	1		





6AL6300-K160

FIG. 16 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-81450-00	ROTOR ASSY	1	1	
2	6P2-81460-00	BASE ASSY	1	1	
3	90462-08032	CLAMP	1	1	
4	6P2-8257V-00	PLATE, CONNECTOR	1	1	
5	90464-06001	CLAMP	1	1	
6	6P2-85580-00	COIL, PULSER	1	1	
7	97880-05012	SCREW, PAN HEAD	2	2	
8	92990-05100	WASHER, SPRING	2	2	
9	92990-05600	WASHER, PLATE	2	2	
10	99530-08012	PIN, DOWEL	2	2	
11	97095-06035	BOLT	4	4	
12	92995-06100	WASHER, SPRING	4	4	
13	92995-06600	WASHER	4	4	
14	90280-05015	KEY, WOODRUFF	1	1	
15	90201-24014	WASHER, PLATE	1	1	
16	90179-24002	NUT	1	1	
17	6P2-81332-00	PLATE, TIMING	1	1	
18	97985-06210	SCREW, WITH WASHER	1	1	
19	6P2-81337-00	COVER, FLYWHEEL	1	1	
20	663-82317-01	DAMPER, IGNITION COIL	4	4	
21	90480-12314	GROMMET	2	2	
22	90109-06MA1	BOLT	2	2	
23	6P2-81128-00	CLAMP	1	1	
24	60L-13437-62	MARK, CAUTION	1	1	
25	6AH-81994-40	LABEL, SAFETY	1	1	
26	6AH-81994-50	LABEL, SAFETY	1	1	

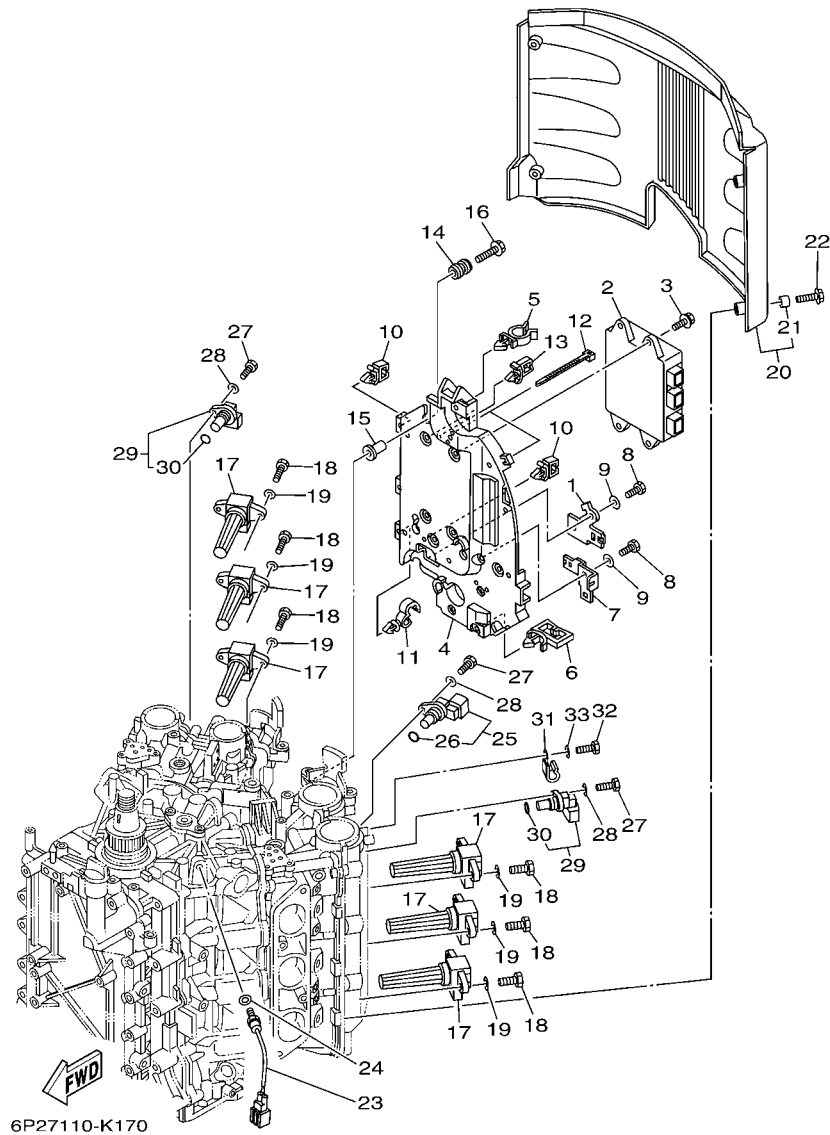


FIG. 17 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-8257V-00	PLATE, CONNECTOR	1	1	
2	6P2-8591A-25	ENGINE CONTROL UNIT ASSY	1	1	
3	90119-06M82	BOLT, WITH WASHER	4	4	
4	6P2-82316-00	BRACKET, IGNITION COIL	1	1	
5	90464-19M45	CLAMP	1	1	
6	90464-23199	CLAMP	1	1	
7	6P2-81845-00	PLATE	1	1	
8	97095-06016	BOLT	2	2	
9	92995-06600	WASHER	2	2	
10	90464-11121	CLAMP	4	4	
11	90464-13249	CLAMP	2	2	
12	90465-14M66	CLAMP	2	2	
13	90464-08004	CLAMP	1	1	
14	6A0-82317-00	DAMPER, IGNITION COIL	4	4	
15	90387-06119	COLLAR	4	4	
16	90119-06M59	BOLT, WITH WASHER	4	4	
17	6P2-82310-01	IGNITION COIL ASSY	6	6	
18	97095-06020	BOLT	12	12	
19	92995-06600	WASHER	12	12	
20	6P2-82314-00	COVER, IGNITION COIL	1	1	
21	90387-06044	.COLLAR	4	4	
22	90119-06M92	BOLT, WITH WASHER	4	4	
23	61A-85790-00	THERMOSENSOR ASSY	1	1	
24	92990-10600	WASHER, PLATE	1	1	
25	6P2-85896-00	SENSOR, CAM POSITION	1	1	
26	6P2-85075-00	.O-RING	1	1	
27	97095-06020	BOLT	3	3	



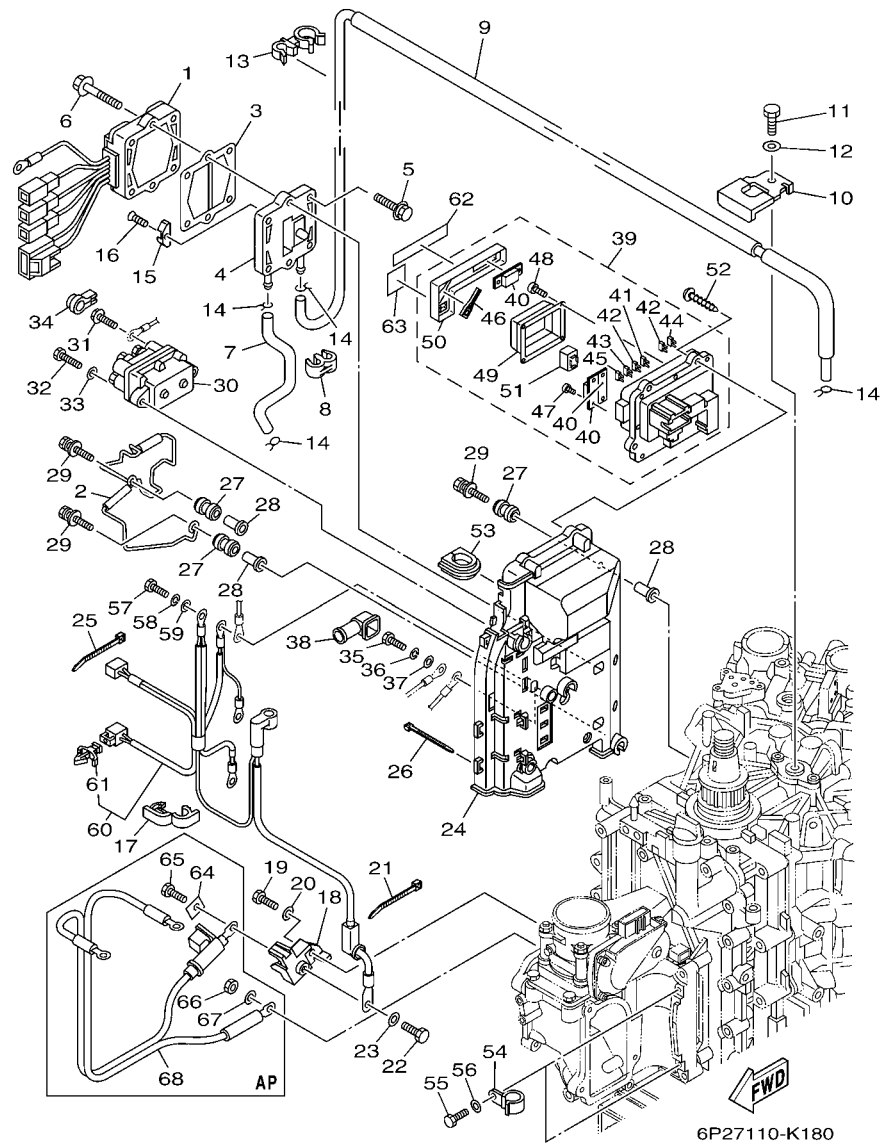
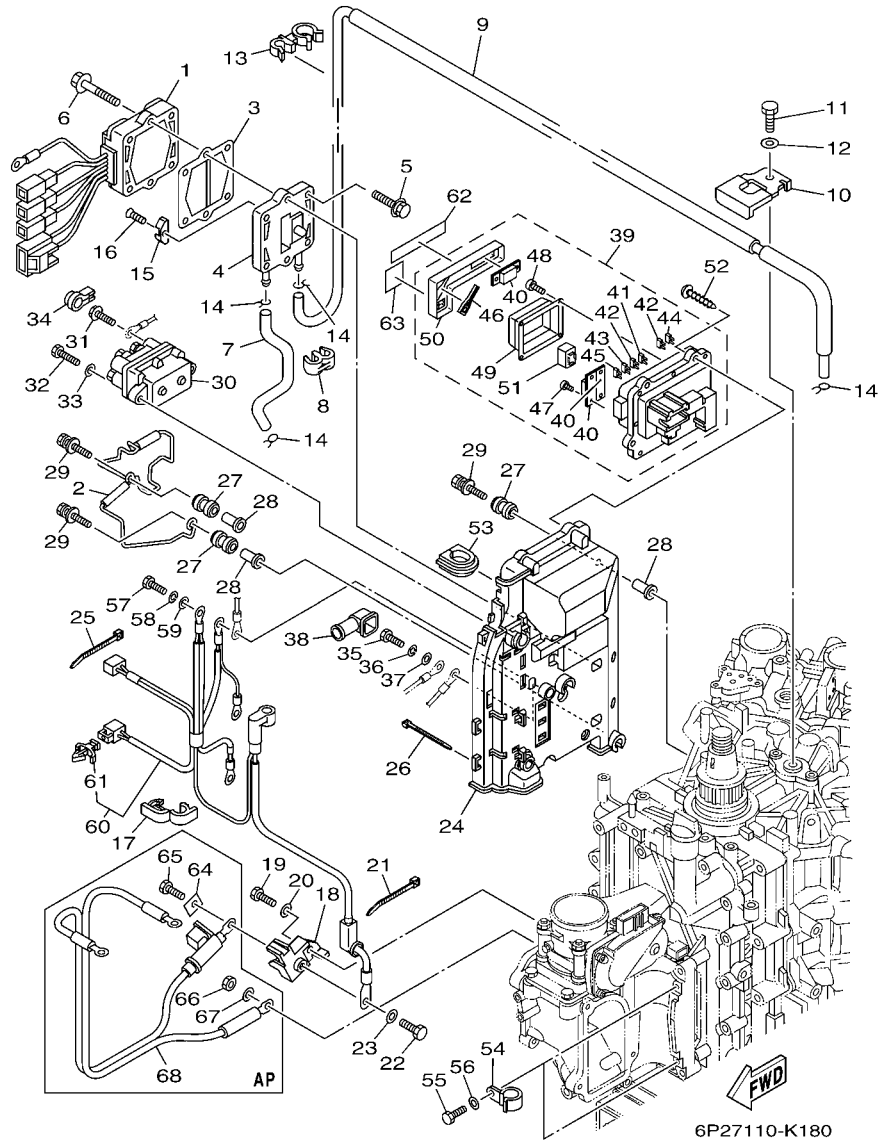


FIG. 18 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-81960-02	RECTIFIER & REGULATOR ASSY	1	1	
2	6P2-81614-00	PROTECTOR	1	1	
3	60V-81975-A0	PLATE, RECTIFIER FITTING	1	1	
4	6P2-81972-00-9S	COVER, RECTIFIER	1	1	
5	90119-06MA3	BOLT, WITH WASHER	4	4	
6	90119-06MA5	BOLT, WITH WASHER	2	2	
7	90445-09304	HOSE (L310)	1	1	
8	90464-09M21	CLAMP	1	1	
9	6P2-12481-00	PIPE 1	1	1	
10	6P2-12491-00	CLAMP 1	1	1	
11	97095-06012	BOLT	1	1	
12	92995-06600	WASHER	1	1	
13	90464-21002	CLAMP	2	2	
14	90467-08M18	CLIP	4	4	
15	6E5-11325-00	ANODE	1	1	
16	98780-04015	SCREW, FLAT HEAD	1	1	
17	90464-18004	CLAMP	5	5	
18	6P2-81925-01	TERMINAL	1	1	
19	97095-08020	BOLT	1	1	
20	92995-08600	WASHER	1	1	
21	90465-13M18	CLAMP	1	1	
22	97095-08016	BOLT	1	1	
23	92995-08600	WASHER	1	1	
24	6P2-81948-00	BRACKET	1	1	
25	90465-13M18	CLAMP	6	6	
26	90465-14M66	CLAMP	3	3	
27	6A0-82317-00	DAMPER, IGNITION COIL	5	5	





**FIG. 18 ELECTRICAL 2**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
28	90387-06119	COLLAR	5	5	
29	90119-06M95	BOLT, WITH WASHER	5	5	
30	63P-81950-00	RELAY ASSY	1	1	
31	97595-06610	BOLT, WITH WASHER	2	2	
32	97013-06025	BOLT	2	2	
33	92903-06600	WASHER, PLATE	2	2	
34	6P2-8183X-00	CAP, TERMINAL	2	2	
35	97095-06020	BOLT	1	1	
36	92995-06100	WASHER, SPRING	1	1	
37	92995-06600	WASHER	1	1	
38	6P2-82119-00	COVER, LEAD WIRE	1	1	
39	6P2-82170-01	FUSE BOX ASSY	1	1	
40	6P2-82151-00	.FUSE (60A)	3	3	
41	67F-82151-00	.FUSE (20A)	2	2	
42	67F-82151-10	.FUSE (30A)	3	3	
43	67F-82151-20	.FUSE (5A)	2	2	
44	67F-82151-40	.FUSE (10A)	2	2	
45	67F-82151-50	.FUSE (15A)	2	2	
46	67F-2812A-00	.PULLER, FUSE	1	1	
47	68F-82846-00	.SCREW, PAN HEAD (M5)	4	4	
48	6P2-82113-00	.SCREW	4	4	
49	6P2-81639-00	.RELAY COVER	1	1	
50	6P2-85544-00	.CASE	1	1	
51	68F-8195A-00	.RELAY ASSY	4	4	
52	97780-50620	SCREW, TAPPING	4	4	
53	6P2-81336-00	GROMMET	1	1	
54	90462-08026	CLAMP	2	2	

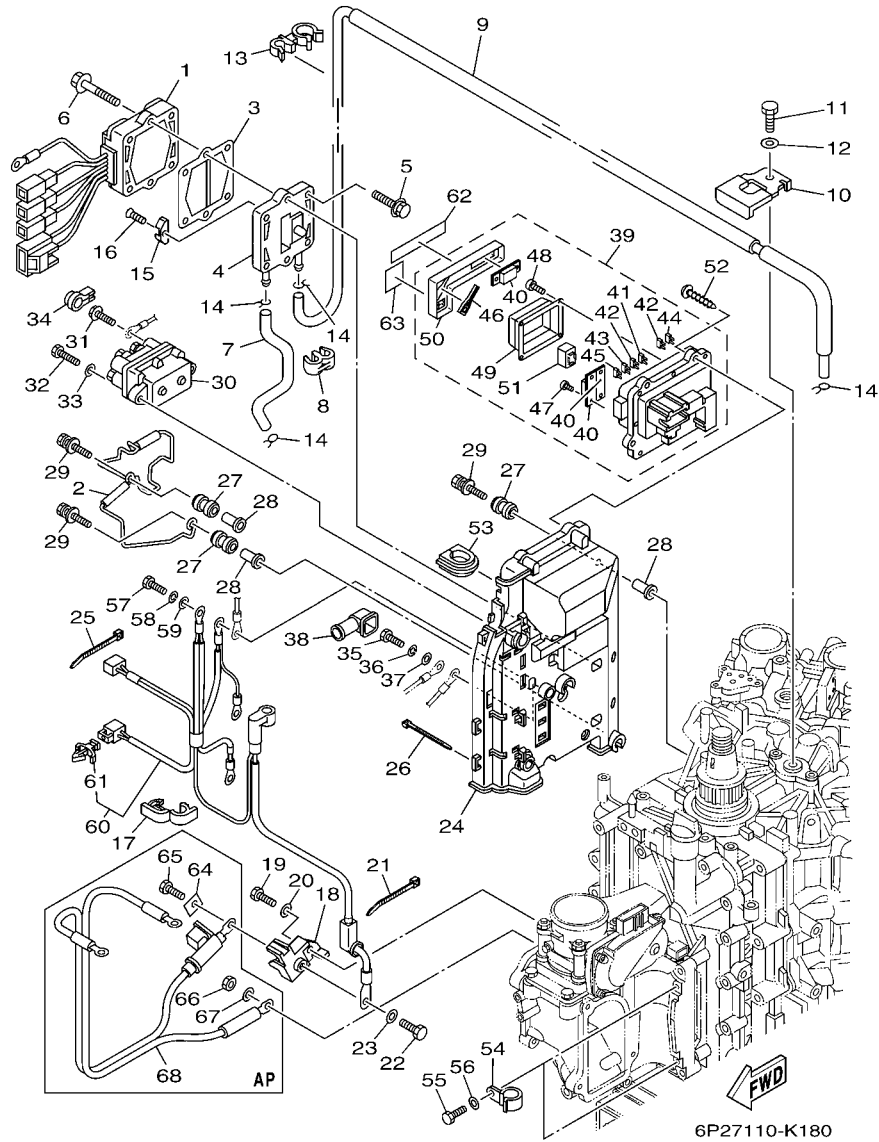


FIG. 18 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
55	97095-06016	BOLT	2	2	
56	92995-06600	WASHER	2	2	
57	97095-06020	BOLT	3	3	
58	92995-06100	WASHER, SPRING	3	3	
59	92995-06600	WASHER	3	3	
60	6P2-8259M-00	WIRE HARNESS ASSY 2	1	1	
61	90464-09M47	.CLAMP	1	1	
62	6P2-81919-20	GRAPHIC, REGULATOR	1	1	
63	6P2-81919-31	GRAPHIC, REGULATOR	1	1	
64	6P2-81923-00	WASHER	1	1	AP
65	97095-08016	BOLT	1	1	AP
66	95333-08600	NUT	1	1	AP
67	92903-08100	WASHER, SPRING	1	1	AP
68	6P2-82105-01	WIRE HARNESS	1	1	AP

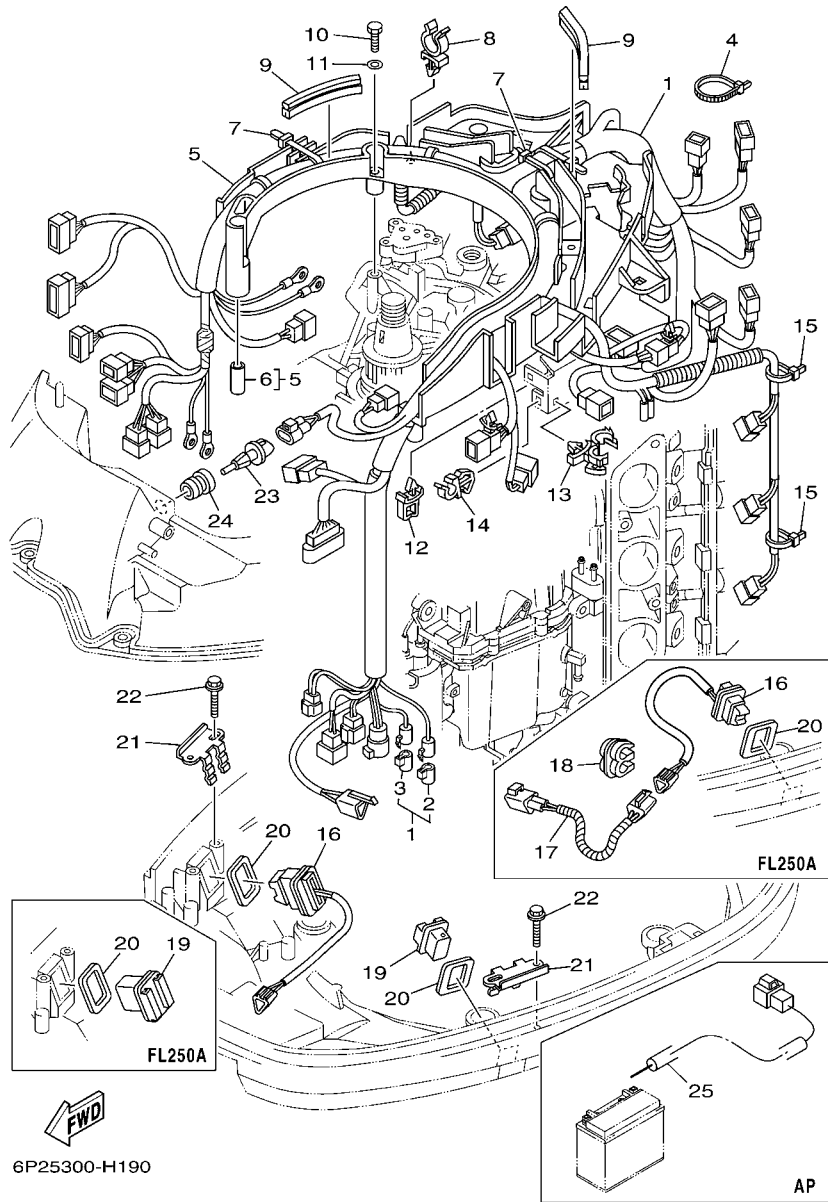


FIG. 19 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-82590-31	WIRE HARNESS ASSY	1	1	
2	6P2-82582-00	.CAP 1 (FEMALE)	1	1	
3	6P2-82582-10	.CAP 1 (MALE)	1	1	
4	90465-14M66	CLAMP	1	1	
5	6P2-82589-00	PROTECTOR, WIRE HARNESS	1	1	
6	90387-06M26	.COLLAR	6	6	
7	90465-14M66	CLAMP	2	2	
8	90464-19M45	CLAMP	4	4	
9	6P2-85722-00	INSULATOR	2	2	
10	97095-06035	BOLT	6	6	
11	92995-06600	WASHER	6	6	
12	90464-06001	CLAMP	1	1	
13	90464-18246	CLAMP	1	1	
14	90464-08051	CLAMP	1	1	
15	90465-13M18	CLAMP	3	3	
16	69J-82563-00	TRIM & TILT SWITCH ASSY	1	1	
17	6P3-82553-00	EXTENSION, WIRE LEAD		1	FL250A
18	90464-10M57	CLAMP		1	FL250A
19	69J-42723-00-8D	COVER, BOTTOM	1	1	
20	69J-82587-00	GASKET	2	2	
21	69J-83614-10	BRACKET	2	2	
22	90109-06M86	BOLT	4	4	
23	63P-85886-00	SENSOR, AIR TEMPERATURE	1	1	
24	63P-14435-00	GROMMET	1	1	
25	69J-81949-02	WIRE, LEAD (ISOLATOR, 3.8M )	1	1	AP

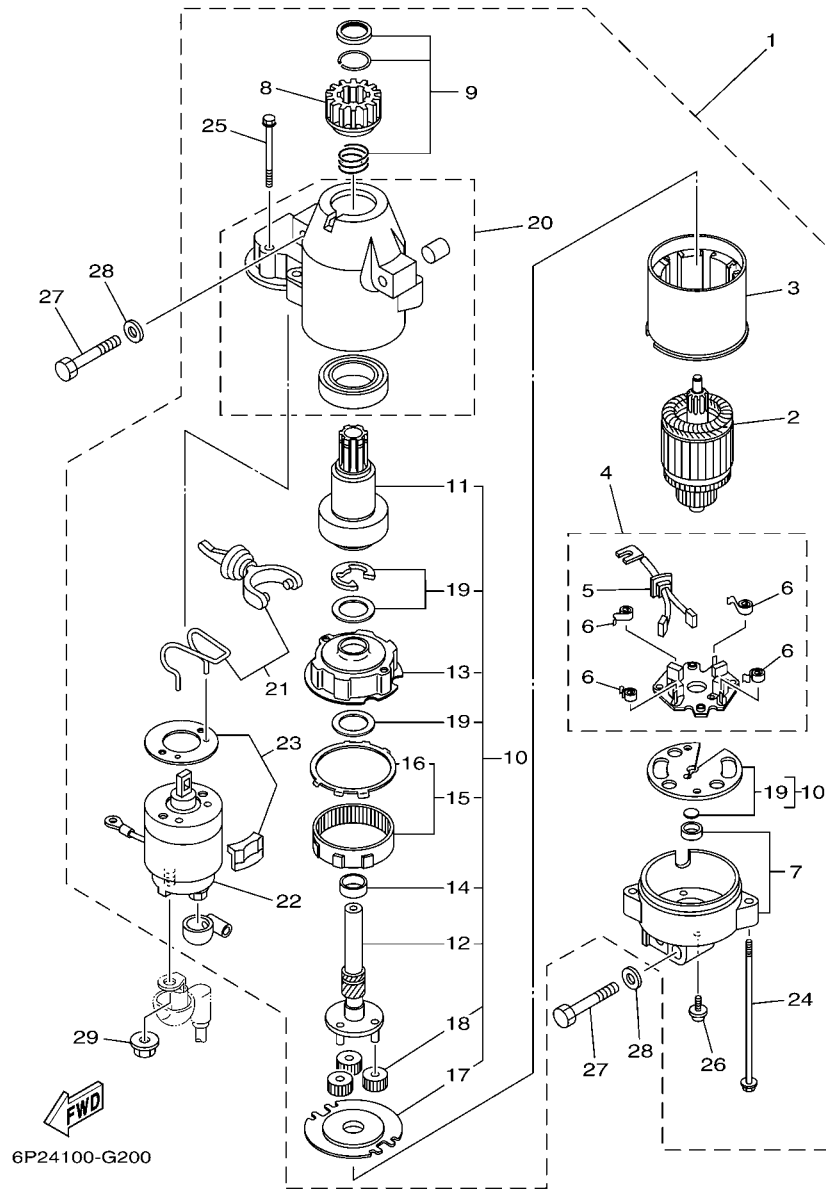
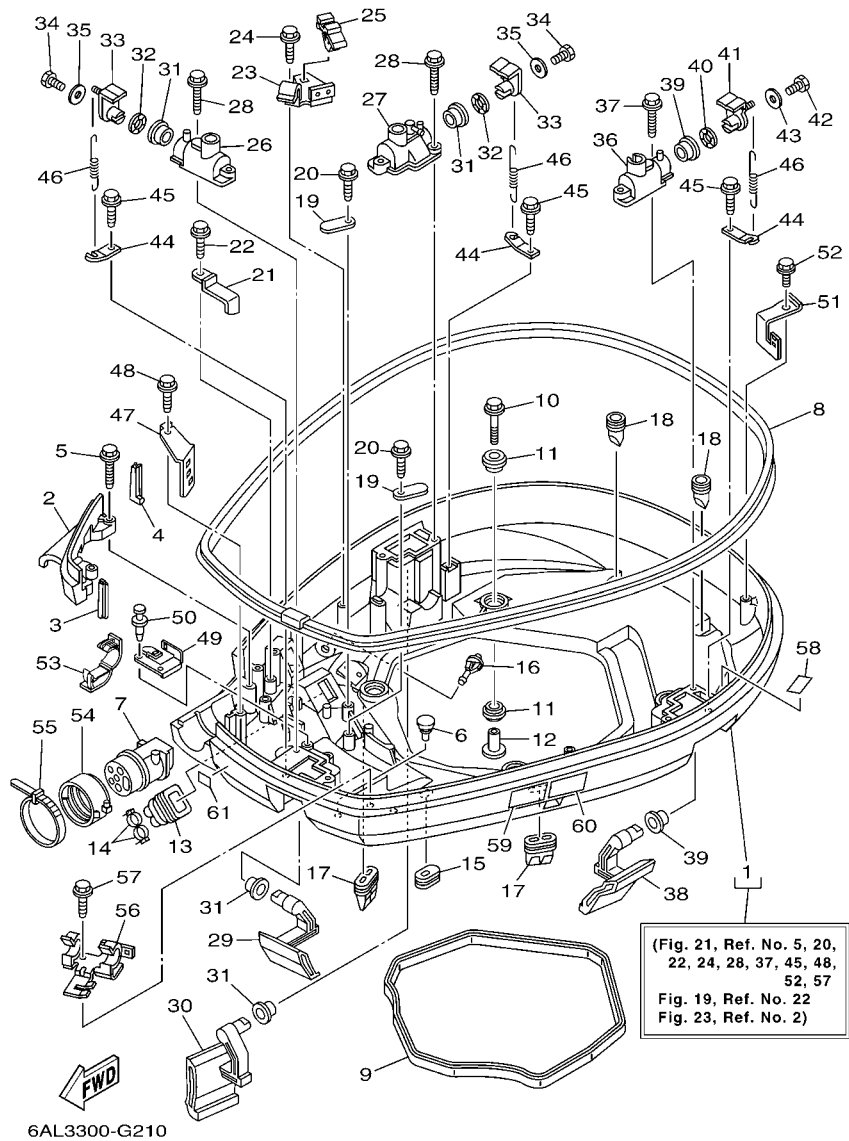


FIG. 20 STARTING MOTOR

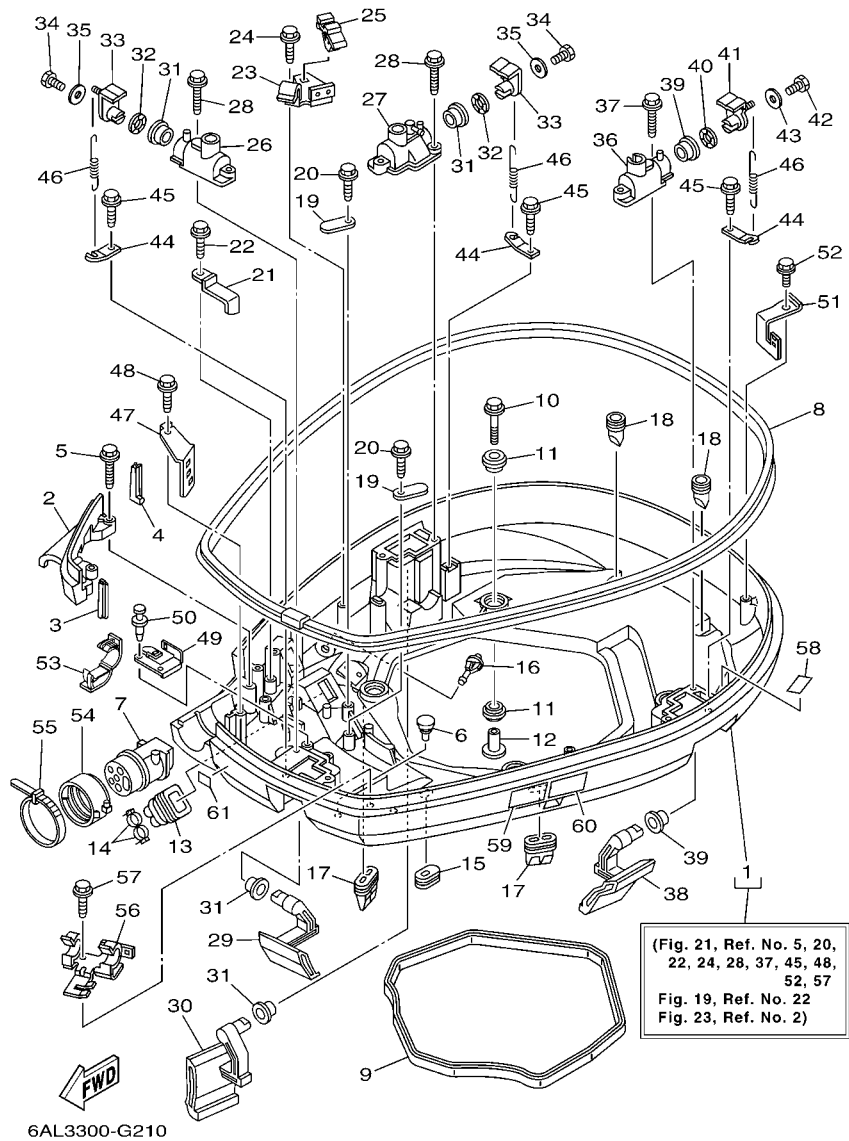
REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6BR-81800-00	STARTING MOTOR ASSY	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	
4	69J-81840-00	.BRUSH HOLDER ASSY	1	1	
5	69J-81801-00	..BRUSH SET	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	
7	67F-81820-00	.REAR BRACKET ASSY	1	1	
8	67F-81808-00	.PINION ASSY	1	1	
9	67F-81857-00	.PINION STOPPER SET	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	
14	67F-81841-00	..BEARING	1	1	
15	67F-81891-00	..GEAR, RING	1	1	
16	67F-8183R-00	...GASKET	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	
18	60V-8183T-00	..GEAR, IDLER	3	3	
19	67F-81809-00	..WASHER KIT	1	1	
20	69J-81842-00	.COVER	1	1	
21	69J-81839-00	.LEVER ASSY	1	1	
22	63P-81941-00	.STARTER RELAY ASSY	1	1	
23	69J-81869-00	.COVER, DUST	1	1	
24	6K7-81826-11	.BOLT	2	2	
25	69J-81828-00	.BOLT 2	2	2	
26	67F-81846-00	.SCREW	2	2	
27	97013-08045	BOLT	3	3	





**FIG. 21 BOTTOM COWLING 1**

REF. NO.	PART NO.	DESCRIPTION			REMARKS
			6F27	6F37	
1	6P2-42710-00-8D	BOTTOM COWLING ASSY	1	1	
2	6P2-42738-00-8D	PLATE, FITTING	1	1	
3	6P2-42717-00	RUBBER, SEAL 2	1	1	
4	6P2-42718-00	RUBBER, SEAL 3	1	1	
5	90109-06M82	BOLT	2	2	
6	6H4-42748-00	GROMMET	2	2	
7	6P2-42725-00	GROMMET	1	1	
8	6P2-42615-00	SEAL	1	1	
9	69J-42716-00	RUBBER, SEAL 1	1	1	
10	90119-08M22	BOLT, WITH WASHER	4	4	
11	90480-22M81	GROMMET	8	8	
12	90387-08M37	COLLAR	4	4	
13	6H1-42726-21	GROMMET	1	1	
14	90465-11M10	CLAMP	2	2	
15	61A-42727-00	GROMMET	1	1	
16	6P2-44391-00	NIPPLE, HOSE	1	1	
17	69J-42717-00	RUBBER, SEAL 2	2	2	
18	61A-42717-00	RUBBER, SEAL 2	2	2	
19	6E5-82588-00	PLATE	2	2	
20	90109-06M81	BOLT	2	2	
21	90462-20001	CLAMP	1		F250A
22	90109-06M86	BOLT	1		F250A
23	6P2-82554-00	STAY, NEUTRAL SWITCH	1	1	
24	90109-06M86	BOLT	1	1	
25	90464-09M47	CLAMP	1	1	
26	69J-42828-02-8D	PLATE, CLAMP	1	1	
27	6P2-42828-00-8D	PLATE, CLAMP	1	1	



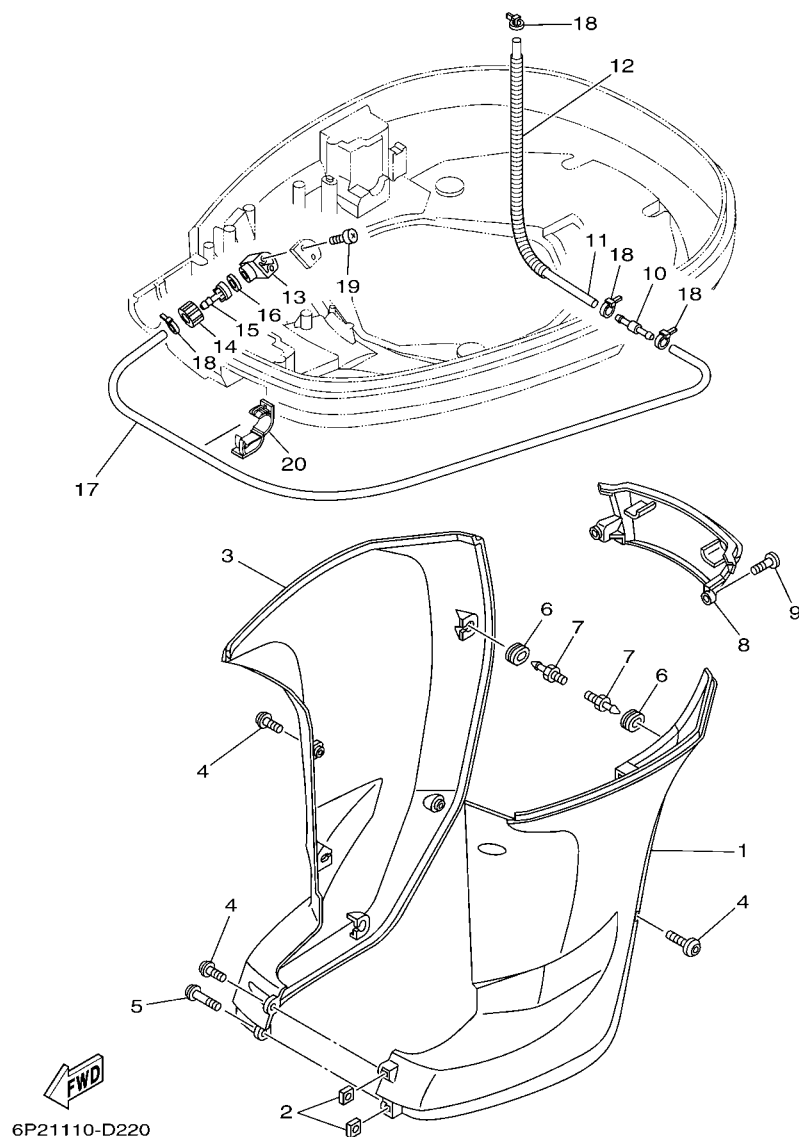
**FIG. 21 BOTTOM COWLING 1**

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
28	90109-06M82	BOLT	4	4	
29	69J-42815-00-8D	LEVER, CLAMP	1	1	
30	69J-42817-00-8D	LEVER, CLAMP	1	1	
31	90386-15M73	BUSH	4	4	
32	90206-15M18	WASHER, WAVE	2	2	
33	63P-42818-01	LEVER, CLAMP	2	2	
34	97095-06020	BOLT	2	2	
35	90201-06068	WASHER, PLATE	2	2	
36	68F-42828-10-8D	PLATE, CLAMP	1	1	
37	90109-06M82	BOLT	2	2	
38	69J-42816-00-8D	LEVER, CLAMP	1	1	
39	90386-15M73	BUSH	2	2	
40	90206-15M18	WASHER, WAVE	1	1	
41	68V-42818-01	LEVER, CLAMP	1	1	
42	97095-06020	BOLT	1	1	
43	90201-06068	WASHER, PLATE	1	1	
44	64D-43144-00	HOOK, SPRING	3	3	
45	90109-06M86	BOLT	3	3	
46	90506-18M40	SPRING, TENSION	3	3	
47	6P2-42743-00	BRACKET	1	1	
48	90109-06M82	BOLT	1	1	
49	6P2-42766-10	BRACKET 2	1	1	
50	90269-05005	RIVET	2	2	
51	69J-8366G-02	BRACKET 3	1	1	
52	90109-06M86	BOLT	1	1	
53	90464-18001	CLAMP	2	2	
54	68F-42753-00	FASTNER	1	1	AP

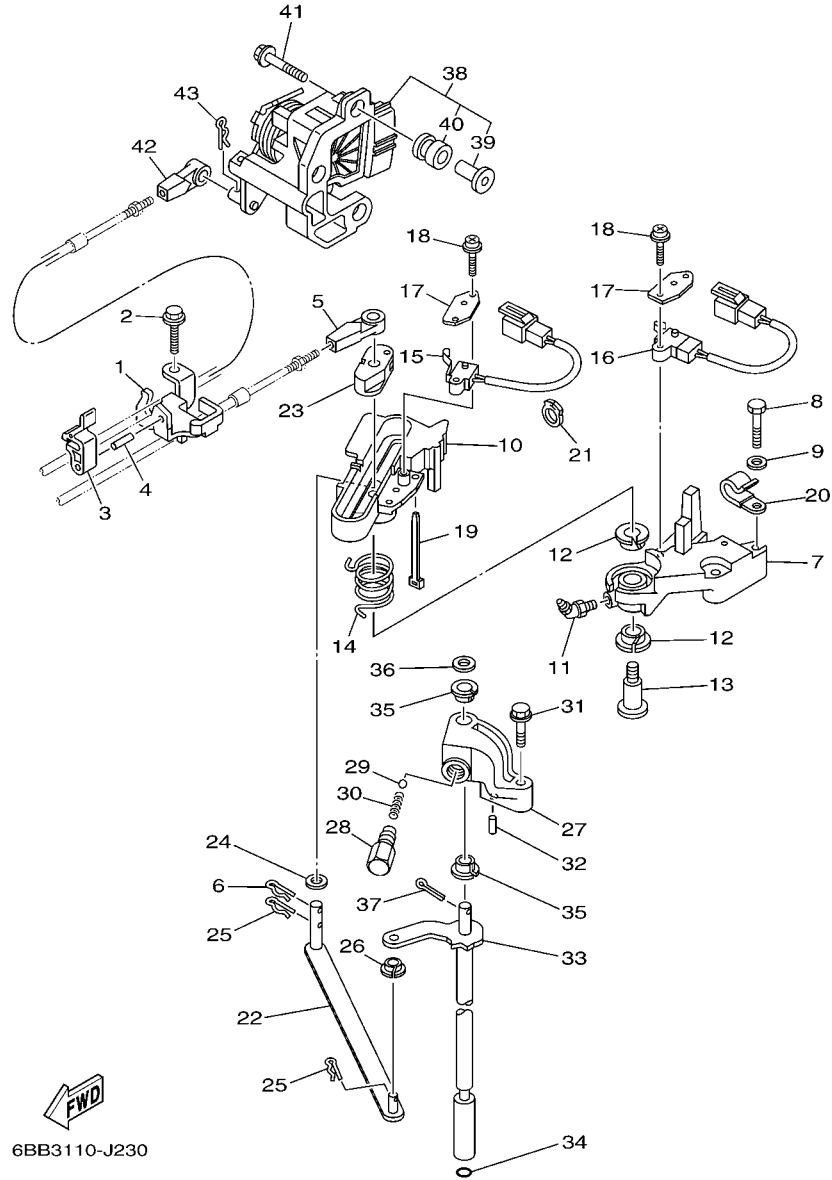




**FIG. 22 BOTTOM COWLING 2**



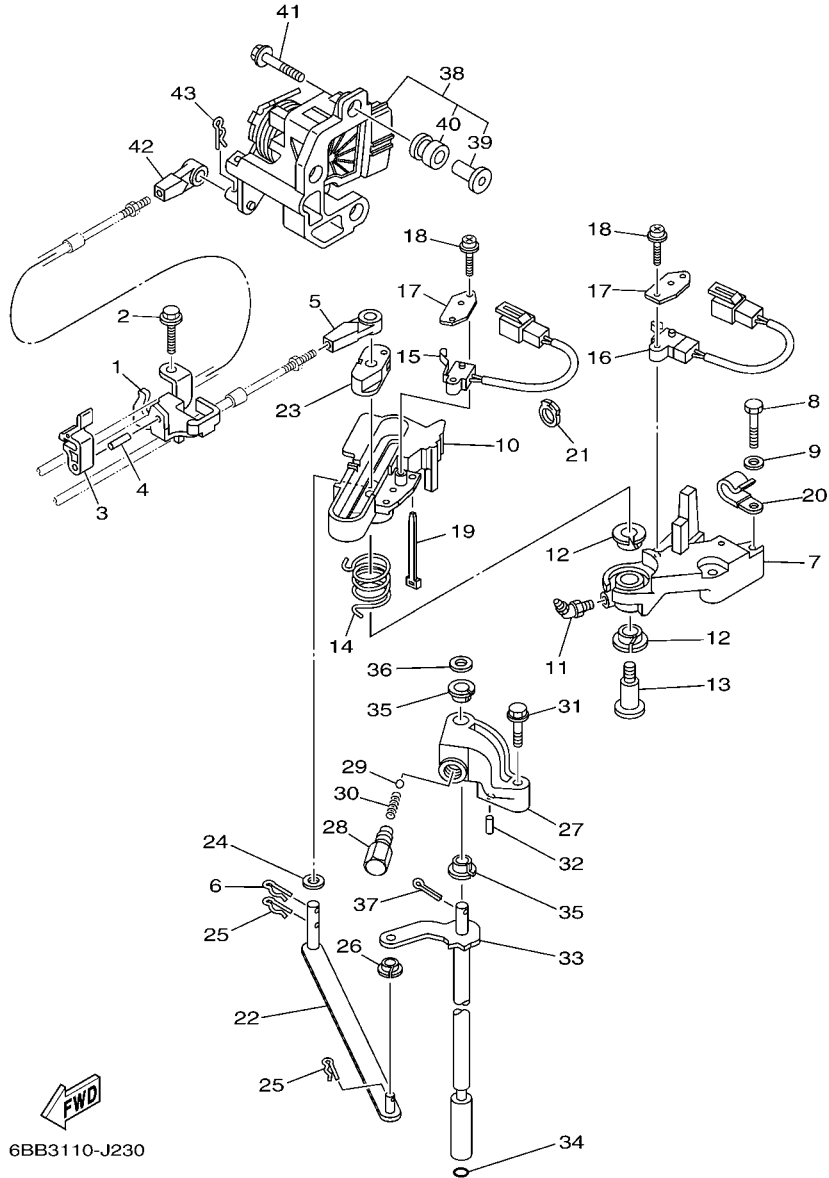
REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	69J-42741-00-8D	APRON	1	1	
2	90173-06001	NUT, SQUARE	2	2	
3	69J-42771-00-8D	APRON	1	1	
4	90111-06111	BOLT,HEX. SOCKET BUTTON	5	5	
5	90111-06113	BOLT,HEX. SOCKET BUTTON	1	1	
6	90480-14M17	GROMMET	6	6	
7	69J-42774-10	STAY, APRON 1	6	6	
8	69J-45151-00-8D	COVER, UPPER CASING	1	1	
9	90111-06111	BOLT,HEX. SOCKET BUTTON	2	2	
10	6E5-24379-00	PIPE, JOINT 4	1	1	
11	90445-11M47	HOSE (L370)	1	1	
12	90447-13009	TUBE	1	1	
13	68T-12572-00	ADAPTER	1	1	
14	6R3-12581-00	JOINT, HOSE 1	1	1	
15	6R3-12582-00	JOINT, HOSE 2	1	1	
16	6R3-12583-00	GASKET, HOSE JOINT	1	1	
17	90445-11028	HOSE (L1050)	1	1	
18	90465-11M10	CLAMP	4	4	
19	97780-60520	SCREW, TAPPING	2	2	
20	90464-18004	CLAMP	1	1	



6BB3110-J230

FIG. 23 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-48531-00	BRACKET, REMOTE CONTROL 1	1	1	
2	90109-06M86	BOLT	2	2	
3	63P-48538-00	CLAMP, CABLE 1	1	1	
4	91690-30010	PIN, SPRING	1	1	
5	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
6	90468-18008	CLIP	1	1	
7	69J-44117-00	BRACKET	1	1	
8	97095-06035	BOLT	2	2	
9	92995-06600	WASHER	2	2	
10	69J-44176-01	BRACKET	1	1	
11	93700-06M01	NIPPLE, GREASE	1	1	
12	90386-12069	BUSH	2	2	
13	90109-08019	BOLT	1	1	
14	90508-20020	SPRING, TORSION	1	1	
15	60V-8259F-00	SWITCH ASSY	1	1	
16	69J-8259F-00	SWITCH ASSY	1	1	
17	61A-82588-01	PLATE	2	2	
18	97985-04116	SCREW, WITH WASHER	4	4	
19	90465-11M10	CLAMP	1	1	
20	90465-06M86	CLAMP	1	1	
21	90464-09010	CLAMP	1	1	
22	6P2-44121-00	LEVER, SHIFT ROD	1	1	
23	69J-44122-00	BUSHING, SHIFT ROD LEVER	1	1	
24	90202-08M20	WASHER, PLATE	1	1	
25	90468-18008	CLIP	2	2	
26	90386-06M12	BUSH	1	1	
27	69J-44118-00	BRACKET	1	1	



**FIG. 23 CONTROL**

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
28	648-42715-00	BUSHING	1	1	
29	93501-04M02	BALL	1	1	
30	90501-12082	SPRING, COMPRESSION	1	1	
31	97575-06535	BOLT, WITH WASHER	1	1	
32	91690-30010	PIN, SPRING	1	1	
33	69J-44120-00	HANDLE GEAR SHIFT ASSY	1	1	X(25.3")
	69J-44120-10	HANDLE GEAR SHIFT ASSY	1	1	U(30.3")
34	93210-09165	O-RING	1	1	
35	90386-90M90	BUSH	2	2	
36	90201-09M02	WASHER, PLATE	1	1	
37	91490-20015	PIN. COTTER	1	1	
38	6P2-8A410-00	SENSOR UNIT	1	1	
39	6P2-44139-00	.COLLAR	3	3	
40	6P2-41273-00	.GROMMET	3	3	
41	90119-06126	BOLT, WITH WASHER	3	3	
42	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
43	90468-18008	CLIP	1	1	

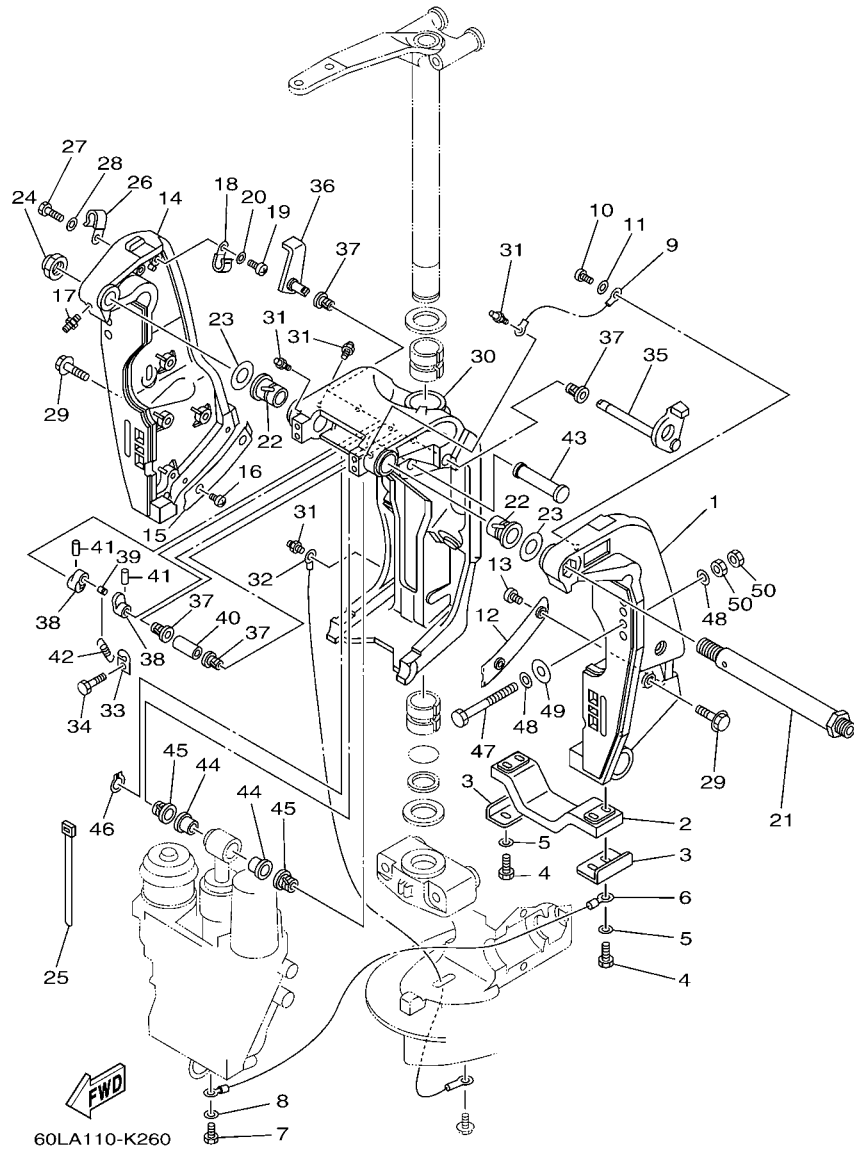
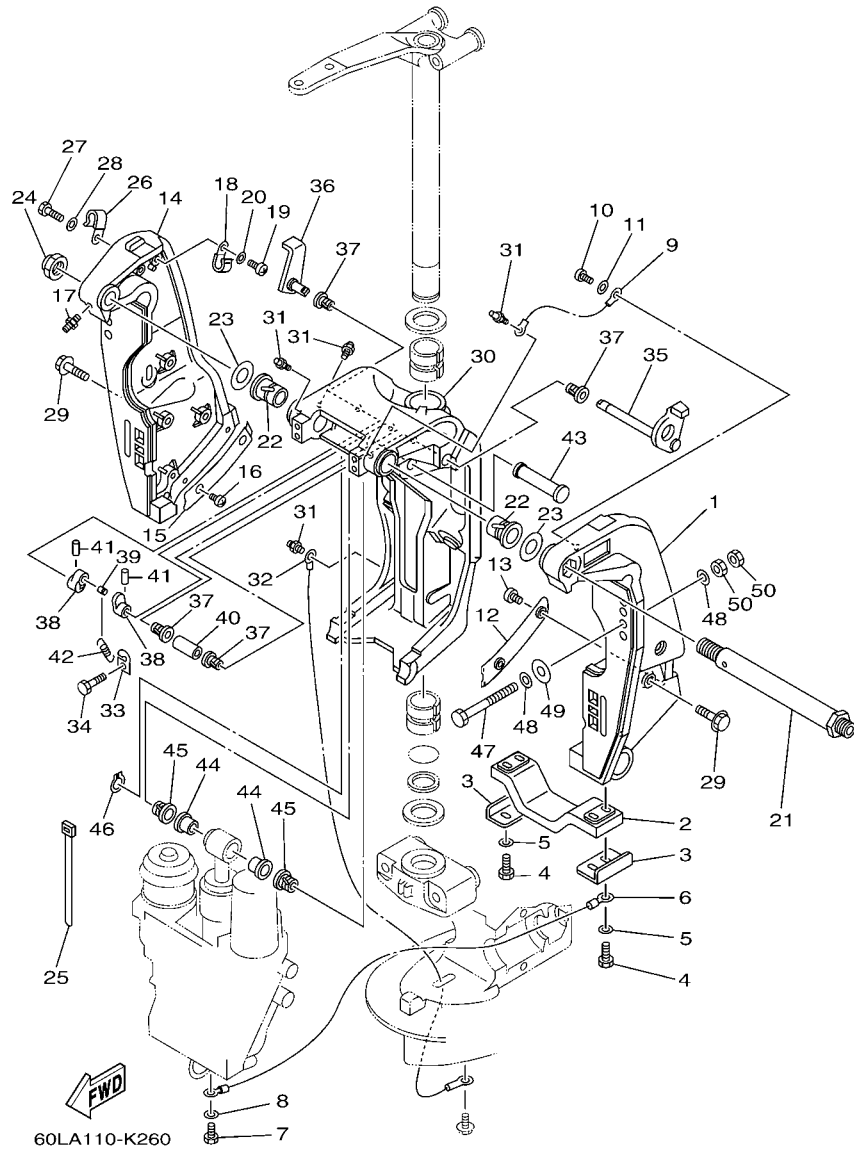


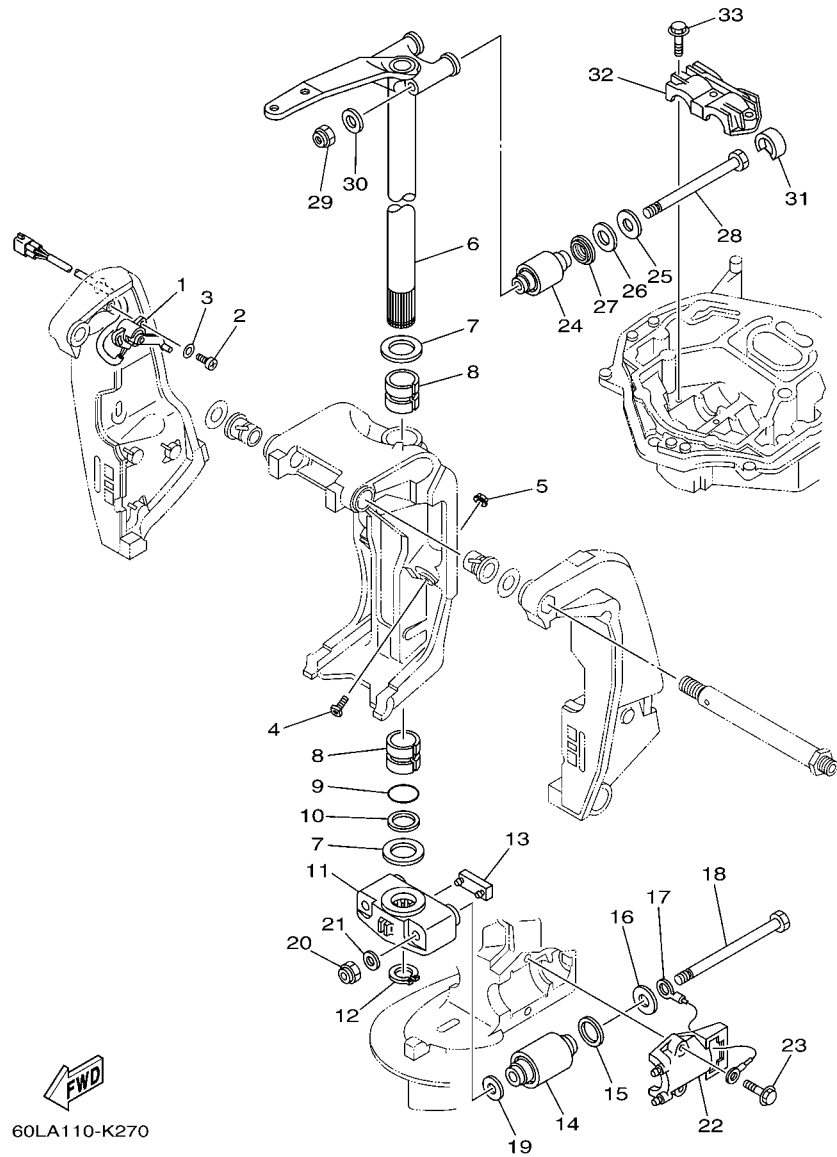
FIG. 24 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
1	69J-43111-01-8D	BRACKET, CLAMP 1	1	1	
2	6G5-45251-02	ANODE	1	1	
3	6G5-44526-00	PLATE	2	2	
4	97095-06025	BOLT	4	4	
5	92995-06600	WASHER	4	4	
6	6H1-82148-00	WIRE, LEAD 4	1	1	
7	97095-06010	BOLT	1	1	
8	92995-06600	WASHER	1	1	
9	6E5-82148-00	WIRE, LEAD 4	1	1	
10	97885-06012	SCREW, PAN HEAD	1	1	
11	92995-06600	WASHER	1	1	
12	61A-43132-00	WASHER, FRICTION	1	1	
13	97885-06010	SCREW, PAN HEAD	2	2	
14	69J-43112-01-8D	BRACKET, CLAMP 2	1	1	
15	61A-43133-00	WASHER, FRICTION	1	1	
16	97885-06010	SCREW, PAN HEAD	2	2	
17	93700-06M03	NIPPLE, GREASE	1	1	
18	90465-08M83	CLAMP	1	1	
19	97885-06012	SCREW, PAN HEAD	1	1	
20	92995-06600	WASHER	1	1	
21	6R3-43131-00	BOLT, CLAMP BRACKET	1	1	
22	90386-25M31	BUSH	2	2	
23	90201-26M59	WASHER, PLATE	2	2	
24	90185-22M11	NUT, SELF-LOCKING	1	1	
25	90465-11M10	CLAMP	4	4	
26	90465-08M83	CLAMP	1	1	
27	97095-06014	BOLT	1	1	



**FIG. 24 BRACKET 1**

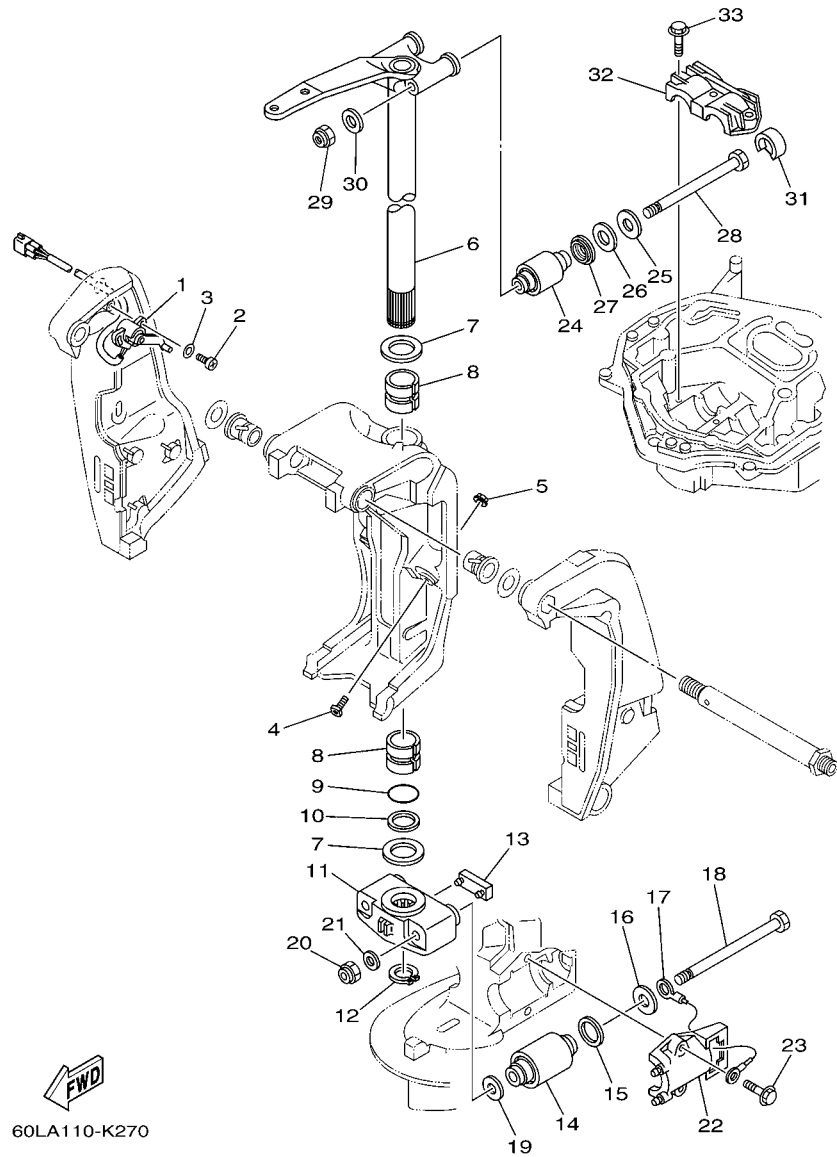
REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
28	92995-06600	WASHER	1	1	
29	90119-10024	BOLT, WITH WASHER	8	8	
30	61A-43311-21-8D	BRACKET, SWIVEL 1	1	1	
31	93700-06M03	NIPPLE, GREASE	5	5	
32	69J-82147-00	WIRE, LEAD 5	1	1	
33	6G5-43144-00	HOOK, SPRING	1	1	
34	97095-06010	BOLT	1	1	
35	61A-43181-01	LEVER, TILT STOP 1	1	1	
36	6G5-43185-02	LEVER, TILT STOP 2	1	1	
37	90386-10M16	BUSH	4	4	
38	6G5-43148-00	COLLAR, DISTANCE	2	2	
39	90249-06M19	PIN	1	1	
40	90387-10M05	COLLAR	1	1	
41	91690-30020	PIN, SPRING	2	2	
42	90506-16003	SPRING, TENSION	1	1	
43	6E5-43126-02	PIN, UPPER SHOCK MOUNT	1	1	
44	90386-18M63	BUSH	2	2	
45	90386-18M14	BUSH	2	2	
46	93410-18M02	CIRCLIP	1	1	
47	90101-12M05	BOLT (L:130MM)	4	4	
48	90201-13M01	WASHER, PLATE	8	8	
49	90201-12M05	WASHER, PLATE	4	4	
50	95380-12600	NUT	8	8	



60LA110-K270

FIG. 25 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
1	69J-83672-11	TRIM SENDER	1	1	
2	97885-06016	SCREW, PAN HEAD	2	2	
3	92995-06600	WASHER	2	2	
4	61A-43376-00	BOLT, THRUST RECEIVER	2	2	
5	95780-10300	NUT, FLANGE	2	2	
6	69J-42510-00-8D	STEERING BRACKET ASSY	1	1	
7	90201-40M00	WASHER, PLATE	2	2	
8	90386-39M89	BUSH	2	2	
9	93210-35321	O-RING	1	1	
10	90202-40M47	WASHER, PLATE	1	1	
11	69J-44551-00-8D	HOUSING, LOWER MOUNT RUBBER 1	1	1	
12	93410-37M04	CIRCLIP	1	1	
13	61A-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1	
14	60X-44555-00	MOUNT DAMPER, LOWER SIDE	2	2	
15	90202-32M19	WASHER, PLATE	2	2	
16	90201-16016	WASHER, PLATE	2	2	
17	6E5-82149-00	WIRE, LEAD 3	1	1	
18	90101-14002	BOLT	2	2	
19	90201-15M58	WASHER, PLATE	2	2	
20	90185-14M00	NUT, SELF-LOCKING	2	2	
21	92995-14600	WASHER	2	2	
22	61A-44552-01-CA	HOUSING, LOWER MOUNT RUBBER 2	2	2	
23	90119-10024	BOLT, WITH WASHER	4	4	
24	69J-44514-00	MOUNT DAMPER, UPPER SIDE	2	2	
25	90201-16015	WASHER, PLATE	2	2	
26	90202-28M46	WASHER, PLATE	2	2	
27	69J-44532-00	STOPPER, UPPER MOUNT	2	2	



**FIG. 25 BRACKET 2**

REF. NO.	PART NO.	DESCRIPTION			REMARKS
			6F27	6F37	
28	90101-14003	BOLT	2	2	
29	90185-14M00	NUT, SELF-LOCKING	2	2	
30	92995-14600	WASHER	2	2	
31	69J-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2	
32	61A-44511-01	COVER, UPPER MOUNT	1	1	
33	90119-10024	BOLT, WITH WASHER	3	3	
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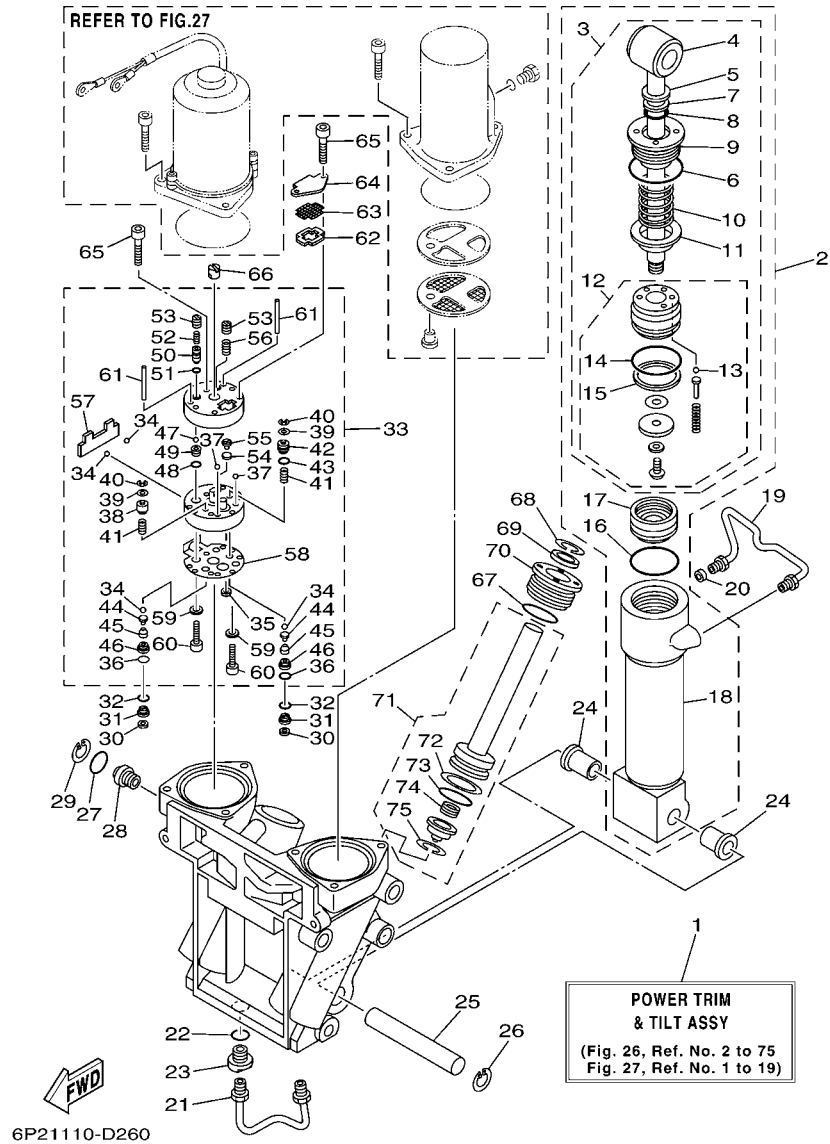


FIG. 26 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
1	69J-43800-04-8D	POWER TRIM & TILT ASSY	1	1	
2	6CE-43840-00	POWER TILT ASSY	1	1	
3	6CE-43810-00	.TILT PISTON SUB ASSY	1	1	
4	69J-43801-01	..ROD	1	1	
5	93106-19N50	..OIL SEAL	1	1	
6	6H1-43861-00	..O-RING	1	1	
7	6H1-43872-00	..RING, BACK UP	1	1	
8	61A-4389H-00	..O-RING	1	1	
9	61A-43811-00	..SCREW, CYLINDER END	1	1	
10	69J-4384H-00	..SPRING	1	1	
11	69J-4382E-00	..ADAPTOR 2	1	1	
12	6CE-4380P-00	..PISTON SUB ASSY	1	1	
13	93505-32038	...BALL	5	5	
14	61A-43861-00	...O-RING	1	1	
15	61A-43871-00	...RING, BACK UP	1	1	
16	61A-43861-00	.O-RING	1	1	
17	6H1-43814-00	.PISTON, FREE	1	1	
18	61A-43813-01	.CYLINDER, TILT	1	1	
19	61A-43835-01	PIPE	1	1	
20	69J-4388J-00	PLUG 2	1	1	
21	69J-43833-00	PIPE	1	1	
22	93210-17239	O-RING	1	1	
23	69J-4388E-01	BOLT ,SCREW	1	1	
24	90386-18M14	BUSH	2	2	
25	61A-43818-00	PIN, LOWER SHOCK MOUNT	1	1	
26	61A-43876-00	RING, SNAP	1	1	
27	93210-18397	O-RING	1	1	



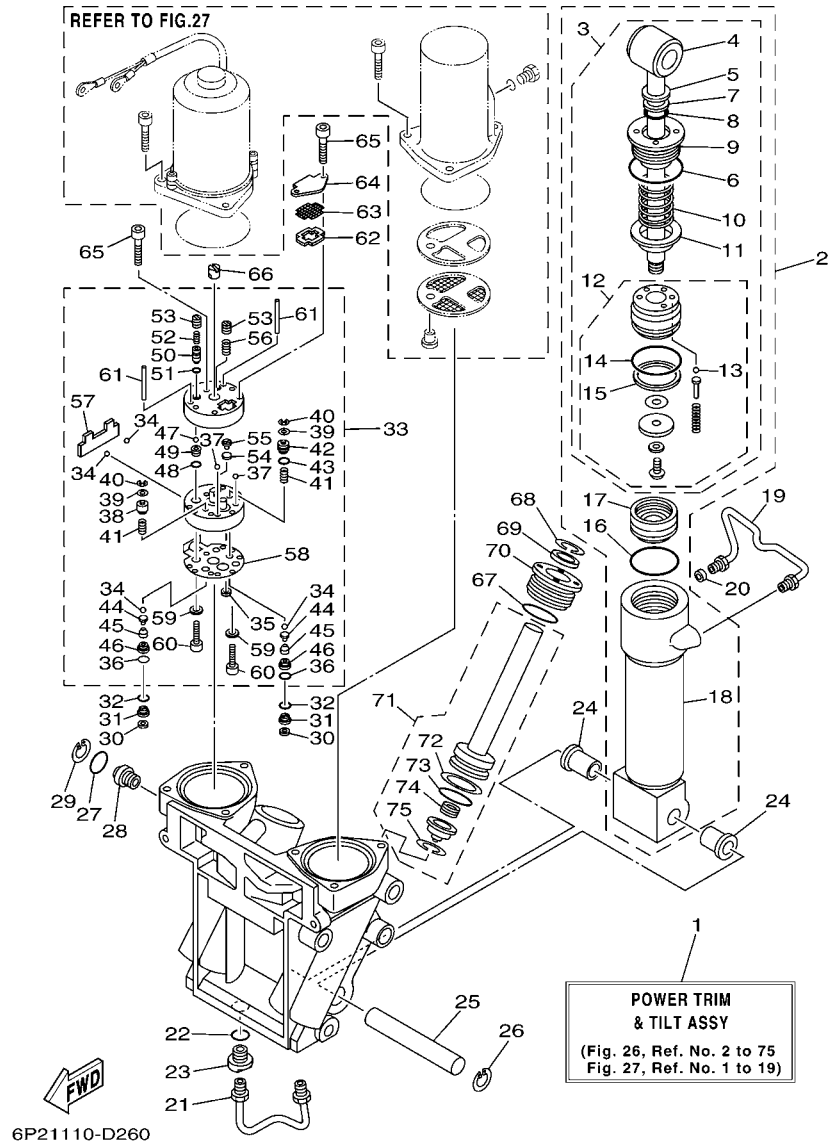
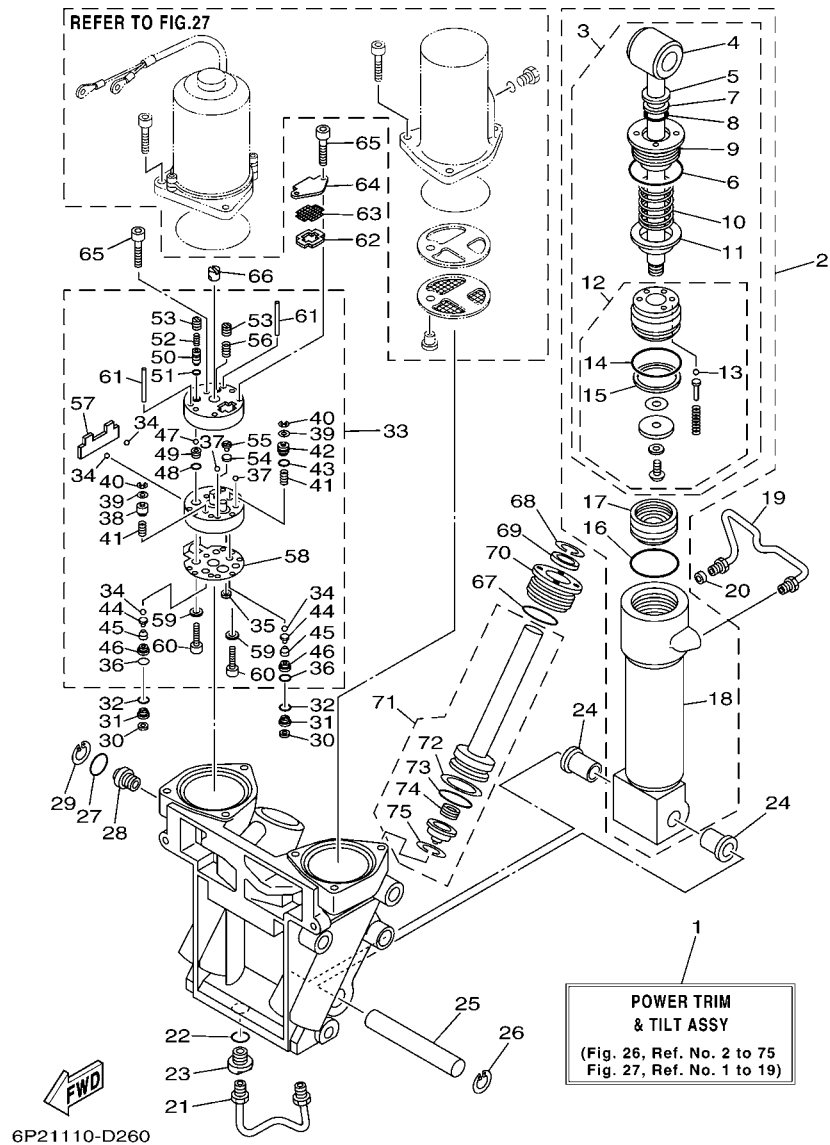


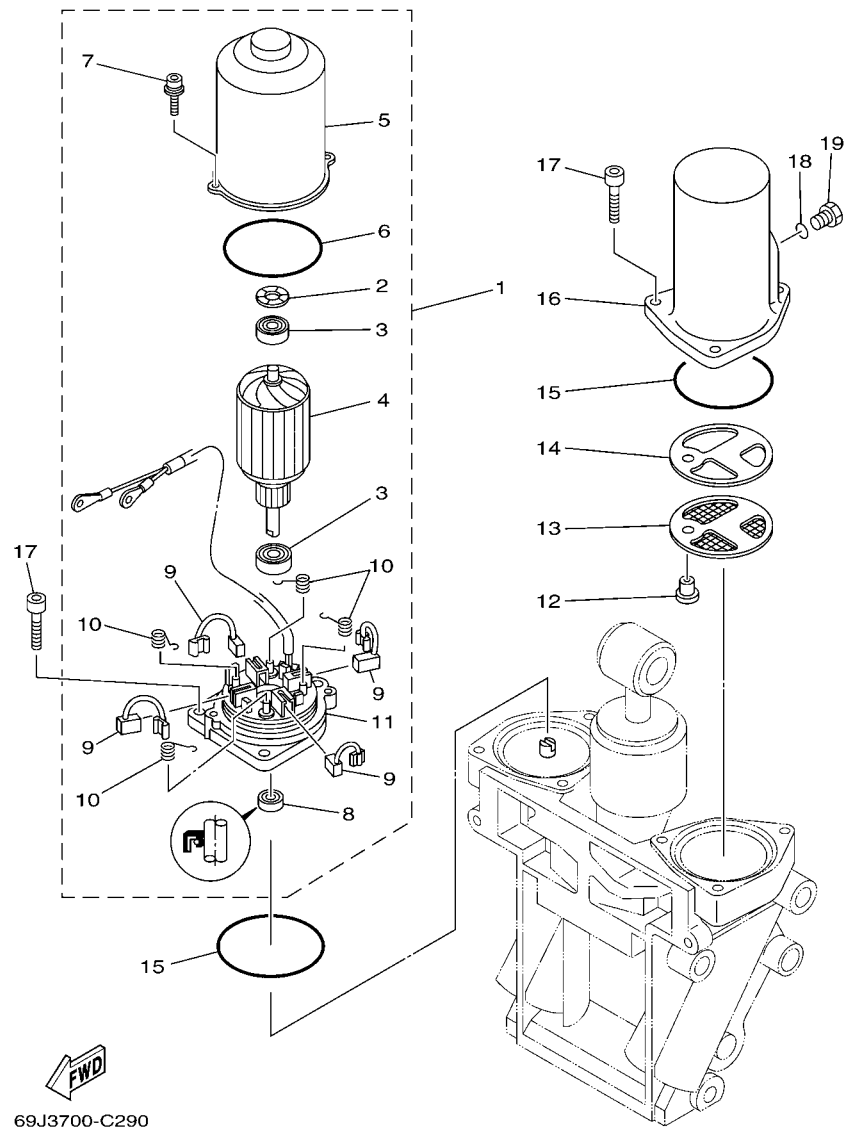
FIG. 26 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
28	69J-43845-00	SCREW, MANUAL RELEASE	1	1	
29	6H1-43875-00	RING, SNAP	1	1	
30	69J-4381C-00	FILTER 3	2	2	
31	69J-43899-01	PLATE STOPPER	2	2	
32	69J-4389J-00	O-RING	2	2	
33	69J-43830-01	GEAR PUMP ASSY	1	1	
34	93505-32038	.BALL	4	4	
35	69J-4381C-00	.FILTER 3	1	1	
36	69J-4389J-00	.O-RING	2	2	
37	93503-16003	.BALL	2	2	
38	6CJ-4384M-00	.PISTON, SHUTTLE 2	1	1	
39	69A-4384F-00	.SEAL, MAIN VALVE	2	2	
40	99002-03600	.CLIP	2	2	
41	69J-43894-00	.SPRING, SHUTTLE RETURN	2	2	
42	6CJ-43841-00	.PISTON, SHUTTLE	1	1	
43	6H1-43883-00	.O-RING	1	1	
44	60V-4386A-00	.PIN, ABSORBER VALVE	2	2	
45	69J-43853-00	.SPRING, MAIN VALVE	2	2	
46	6CJ-43893-00	.WASHER	2	2	
47	93501-08001	.BALL	2	2	
48	93210-08391	.O-RING	1	1	
49	69J-43851-00	.SEAT, RELIEF VALVE	1	1	
50	6CJ-43844-00	.PIN, VALVE SUPPORT	1	1	
51	93210-064A5	.O-RING	1	1	
52	69J-43855-00	.SPRING, UP RELIEF	1	1	
53	6CJ-43843-00	.SCREW, VALVE LOCK	2	2	
54	6H1-4384G-11	.SEAL, RELIEF VALVE	1	1	



**FIG. 26 POWER TRIM & TILT ASSY 1**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
55	6H1-43844-10	.PIN, VALVE SUPPORT	1	1	
56	6H1-43856-10	.SPRING, DOWN RELIEF	1	1	
57	69J-43854-00	.SPRING, MANUAL RELEASE	1	1	
58	69J-4384G-00	.SEAL, RELIEF VALVE	1	1	
59	CS3-4387G-00	.WASHER	2	2	
60	91318-05025	.BOLT	2	2	
61	93604-35236	.PIN, DOWEL	2	2	
62	69J-43871-00	RING, BACK UP	1	1	
63	69J-43816-00	FILTER 1	1	1	
64	69J-4381J-00	PLATE	1	1	
65	91318-05040	BOLT	3	3	
66	69J-43831-00	CONNECTOR, SHAFT	1	1	
67	61A-43861-00	O-RING	2	2	
68	6T4-43875-01	RING, SNAP	2	2	
69	61A-43822-00	SEAL, TRIM DUST	2	2	
70	61A-43821-00	SCREW, TRIM CYLINDER END	2	2	
71	69J-43820-00	TRIM PISTON SUB ASSY	2	2	
72	61A-43874-00	.RING, BACK UP	1	1	
73	61A-43864-00	.O-RING	1	1	
74	61A-4384H-10	.SPRING	1	1	
75	61A-43875-10	.RING, SNAP	1	1	



**FIG. 27 POWER TRIM & TILT ASSY 2**

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37		REMARKS
1	69J-43880-01	MOTOR ASSY	1	1		
2	90206-14N50	.WASHER, WAVE	1	1		
3	93399-999T6	.BEARING	2	2		
4	69J-43805-00	.ARMATURE ASSY	1	1		
5	69J-43804-00	.STATOR ASSY	1	1		
6	69J-43861-00	.O-RING	1	1		
7	69J-43886-00	.BOLT	2	2		
8	69J-43882-00	.OIL SEAL	1	1		
9	69J-43891-00	.BRUSH 1	4	4		
10	69J-4386K-00	.SPRING, BRUSH	4	4		
11	69J-43881-01	.FRAME, END	1	1		
12	69J-4388H-00	PLUG	1	1		
13	69J-43817-00	FILTER 2	1	1		
14	69J-4388F-00	SPACER	1	1		
15	6H1-43869-00	O-RING	2	2		
16	69J-43828-00	BODY, RESERVOIR	1	1		
17	69J-43888-00	BOLT, SOCKET	6	6		
18	93210-09165	O-RING	1	1		
19	6H1-43829-00	PLUG, RESERVOIR	1	1		

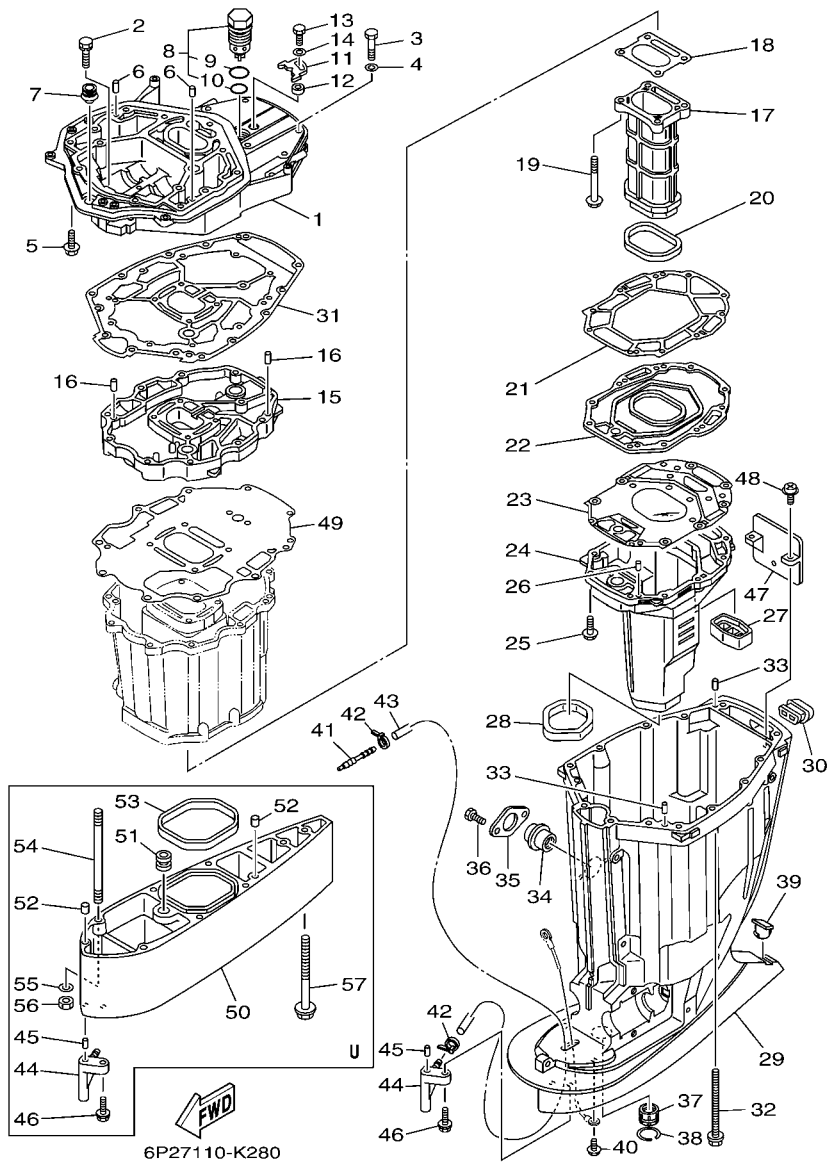


FIG. 28 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	69J-41137-10-CA	GUIDE, EXHAUST	1	1	
2	90119-08102	BOLT, WITH WASHER	2	2	
3	97075-10045	BOLT	7	7	
4	92995-10600	WASHER	7	7	
5	97575-10535	BOLT, WITH WASHER	7	7	
6	93608-16M16	PIN, DOWEL	2	2	
7	6E5-42724-00	GROMMET	1	1	
8	6AW-11371-10	PRESSURE CONTROL VALVE ASSY	1	1	
9	93210-347A1	.O-RING	1	1	
10	93210-28543	.O-RING	1	1	
11	69J-12233-00	PLATE, GUIDE STOPPER 1	1	1	
12	90387-06037	COLLAR	1	1	
13	97095-06020	BOLT	1	1	
14	92995-06600	WASHER	1	1	
15	69J-41131-11-CA	MANIFOLD, EXT. 1	1	1	
16	93608-16M16	PIN, DOWEL	2	2	
17	69J-41132-20-9S	MANIFOLD, EXHAUST	1	1	
18	6P2-41134-00	GASKET, EXHAUST MANIFOLD	1	1	
19	97575-08590	BOLT, WITH WASHER	4	4	
20	69J-41138-00	SEAL, EXT. 1	1	1	
21	69J-41135-A0	GASKET, EXHAUST MANIFOLD	1	1	
22	69J-45181-10-9S	PLATE	1	1	
23	6S1-41136-00	GASKET, EXHAUST MANIFOLD 4	1	1	
24	69J-14711-20-9S	MUFFLER 1	1	1	
25	97575-08535	BOLT, WITH WASHER	10	10	
26	93606-19M23	PIN, DOWEL	2	2	
27	69J-45127-00	SEAL	1	1	

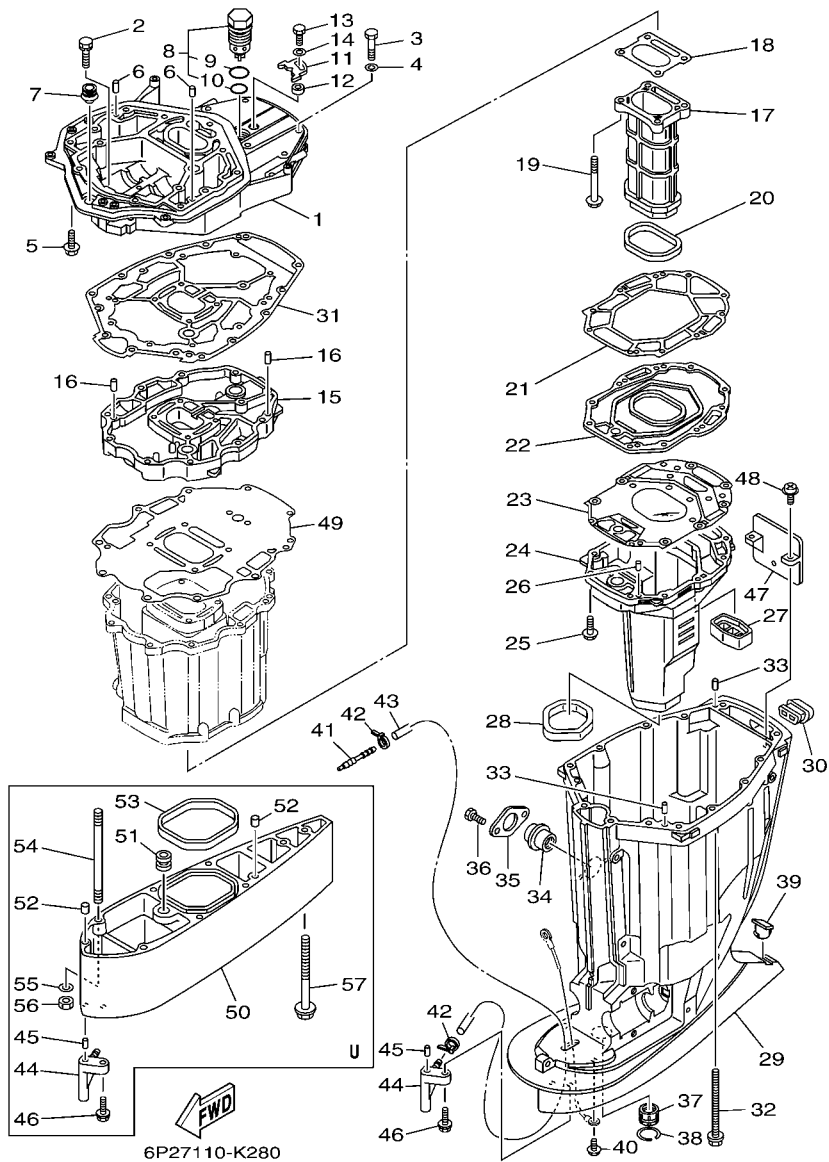
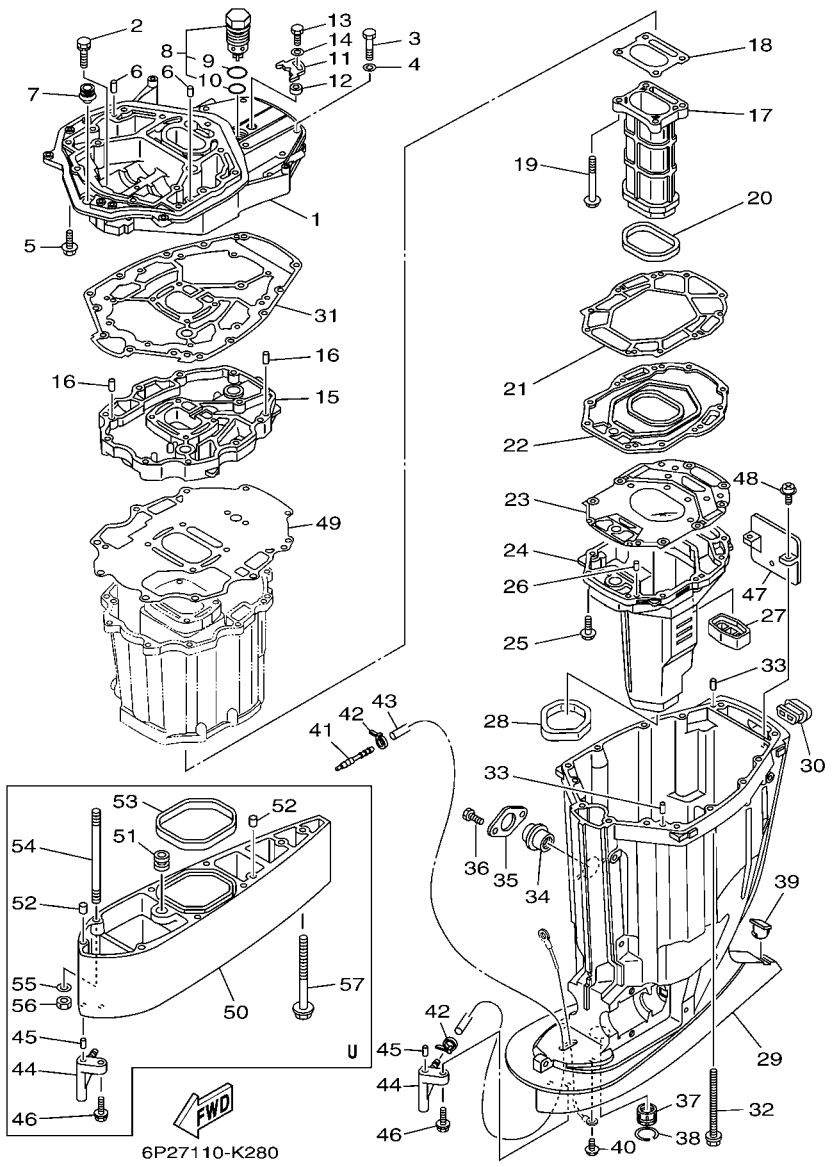


FIG. 28 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
28	69J-45123-00	GASKET, MUFFLER	1	1	
29	69J-45111-10-8D	CASING, UPPER	1	1	
30	69J-42769-00	SEAL, RUBBER	1	1	
31	69J-45113-20	GASKET, UPPER CASING	1	1	
32	90119-10007	BOLT, WITH WASHER	6	6	
33	93608-16M16	PIN, DOWEL	2	2	
34	69J-15316-00	DAMPER 1	1	1	
35	69J-45152-10	COVER, UPPER CASING 2	1	1	
36	97095-06014	BOLT	2	2	
37	69J-45318-01	BUSHING, DRIVE SHAFT	1	1	
38	93420-36M01	CIRCLIP	1	1	
39	61A-45155-00	CAP	1	1	
40	95895-06010	BOLT, FLANGE	1	1	
41	6E5-83558-00	END, NIPPLE	1	1	
42	90465-11M10	CLAMP	2	2	
43	90445-07010	HOSE (L1330)	1	1	X(25.3")
	90445-07012	HOSE (L1457)	1	1	U(30.3")
44	61A-45378-00	NIPPLE, HOSE	1	1	
45	93606-12019	PIN, DOWEL	1	1	
46	90119-06M17	BOLT, WITH WASHER	1	1	
47	69J-14624-01	COVER, EXHAUST	1	1	
48	97980-06216	SCREW, WITH WASHER	2	2	
49	69J-15312-01	GASKET, OIL PAN	1	1	
50	69J-45211-02-8D	EXTENSION	1	1	U(30.3")
51	6E5-44366-00	DAMPER, WATER SEAL 2	1	1	U(30.3")
52	93608-12M05	PIN, DOWEL	2	2	U(30.3")
53	69J-45159-00	DAMPER	1	1	U(30.3")



**FIG. 28 UPPER CASING**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37		REMARKS
54	90116-10012	BOLT, STUD	6	6		U(30.3")
55	92995-10600	WASHER	6	6		U(30.3")
56	95380-10600	NUT	6	6		U(30.3")
57	90119-10009	BOLT, WITH WASHER	1	1		U(30.3")
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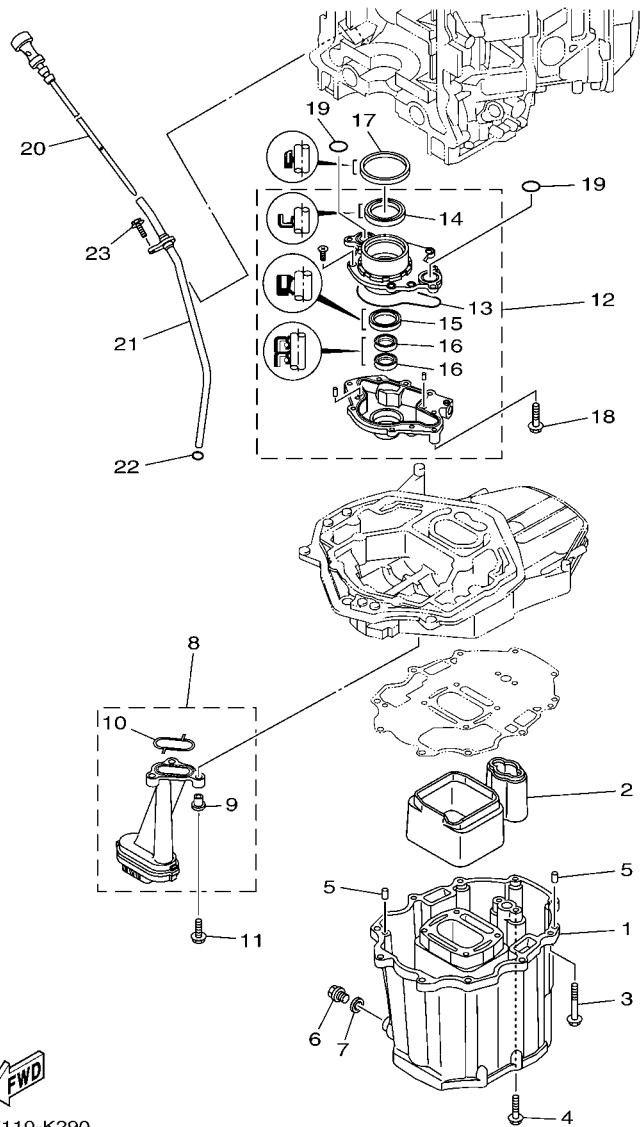
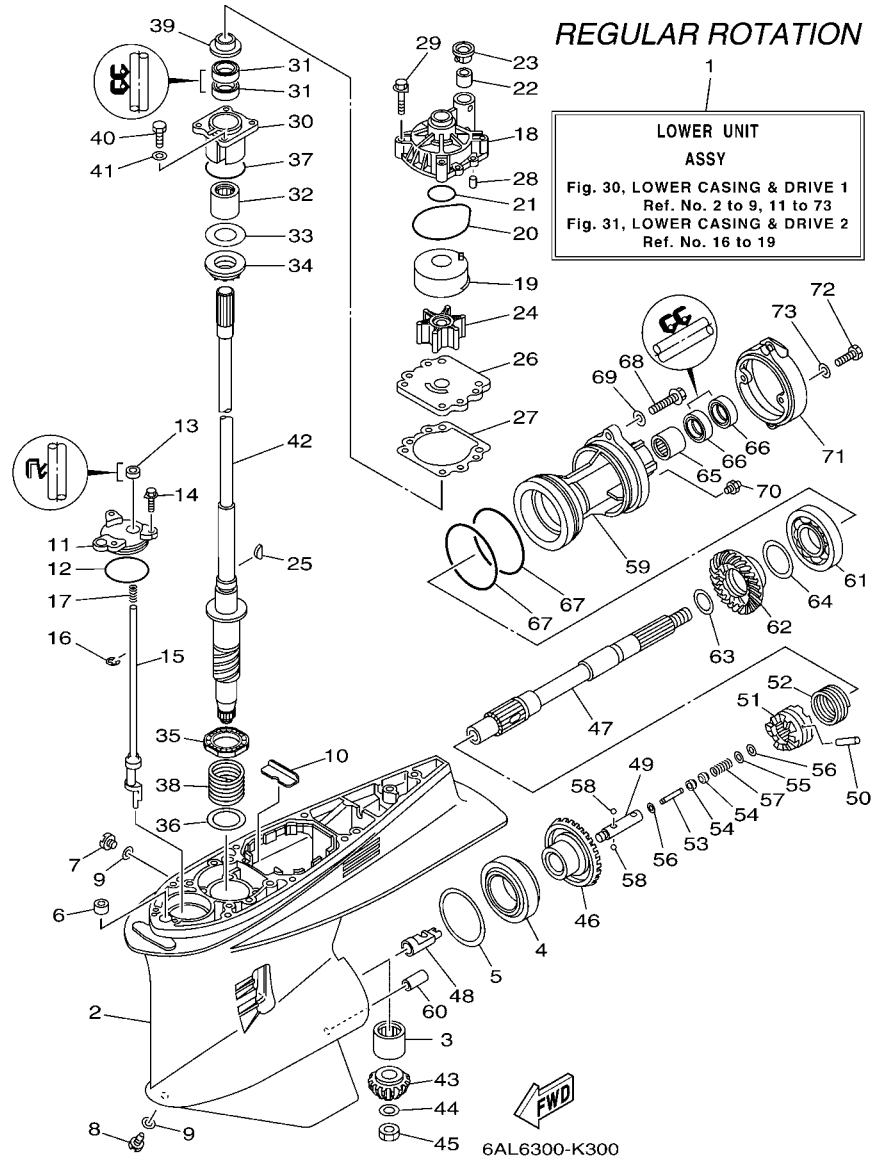


FIG. 29 OIL PAN

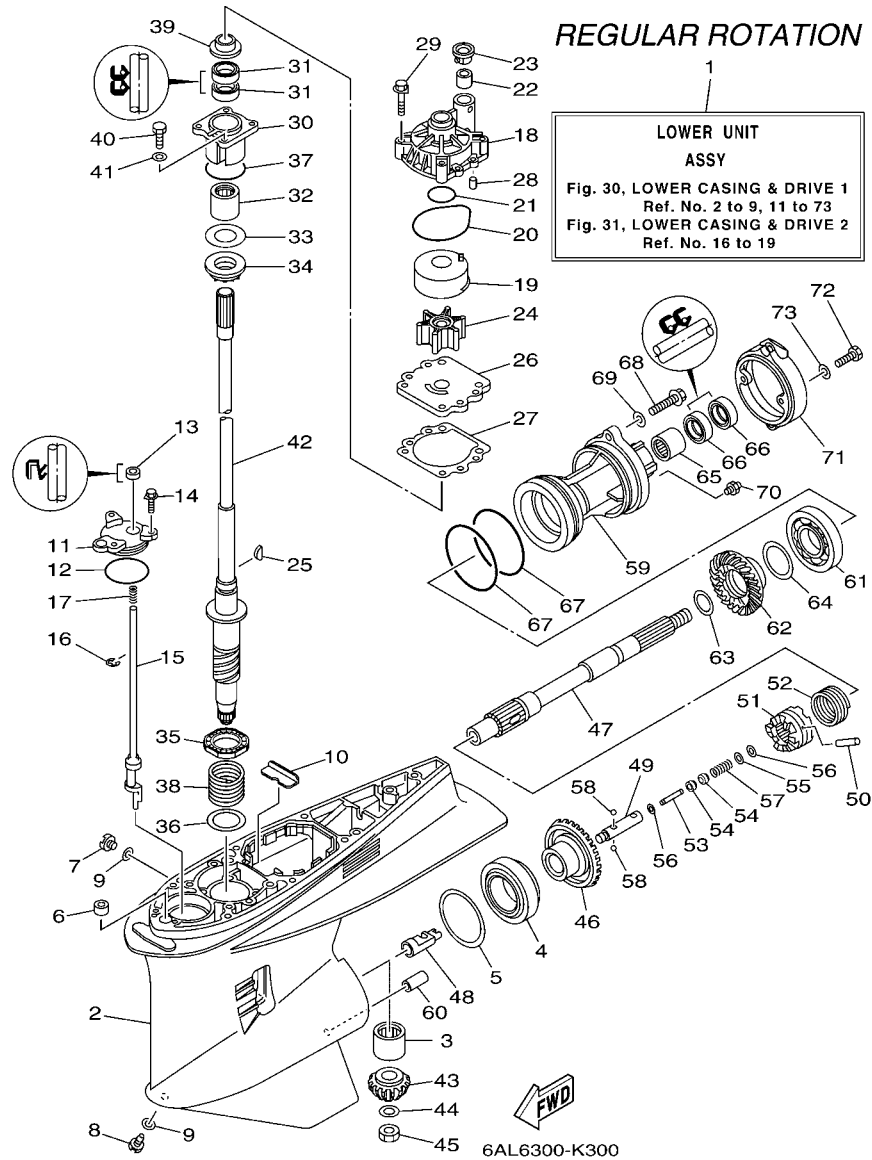
REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	69J-15311-00-CA	OIL PAN	1	1	
2	69J-15761-00	SEAL, RUBBER 1	1	1	
3	97575-08560	BOLT, WITH WASHER	10	10	
4	97575-08535	BOLT, WITH WASHER	2	2	
5	93608-16M16	PIN, DOWEL	2	2	
6	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
7	90430-14M09	GASKET	1	1	
8	69J-13411-00	STRAINER, OIL	1	1	
9	90387-06263	.COLLAR	3	3	
10	69J-13415-00	.SEAL, OIL STRAINER	1	1	
11	95812-06025	BOLT, FLANGE	3	3	
12	69J-13300-02	OIL PUMP ASSY	1	1	
13	69J-13329-00	.GASKET, PUMP COVER	1	1	
14	69J-13338-00	.OIL SEAL	1	1	
15	6AW-13119-00	.OIL SEAL	1	1	
16	69J-13631-00	.OIL SEAL	2	2	
17	69J-11355-00	SEAL, CYLINDER 1	1	1	
18	97575-06540	BOLT, WITH WASHER	4	4	
19	93210-25552	O-RING	2	2	
20	6P2-15362-10	PLUG, OIL LEVEL	1	1	
21	6P2-15377-10	GUIDE, INLET	1	1	
22	93210-19MJ3	O-RING	1	1	
23	95895-06016	BOLT, FLANGE	1	1	



**FIG. 30 LOWER CASING & DRIVE 1**

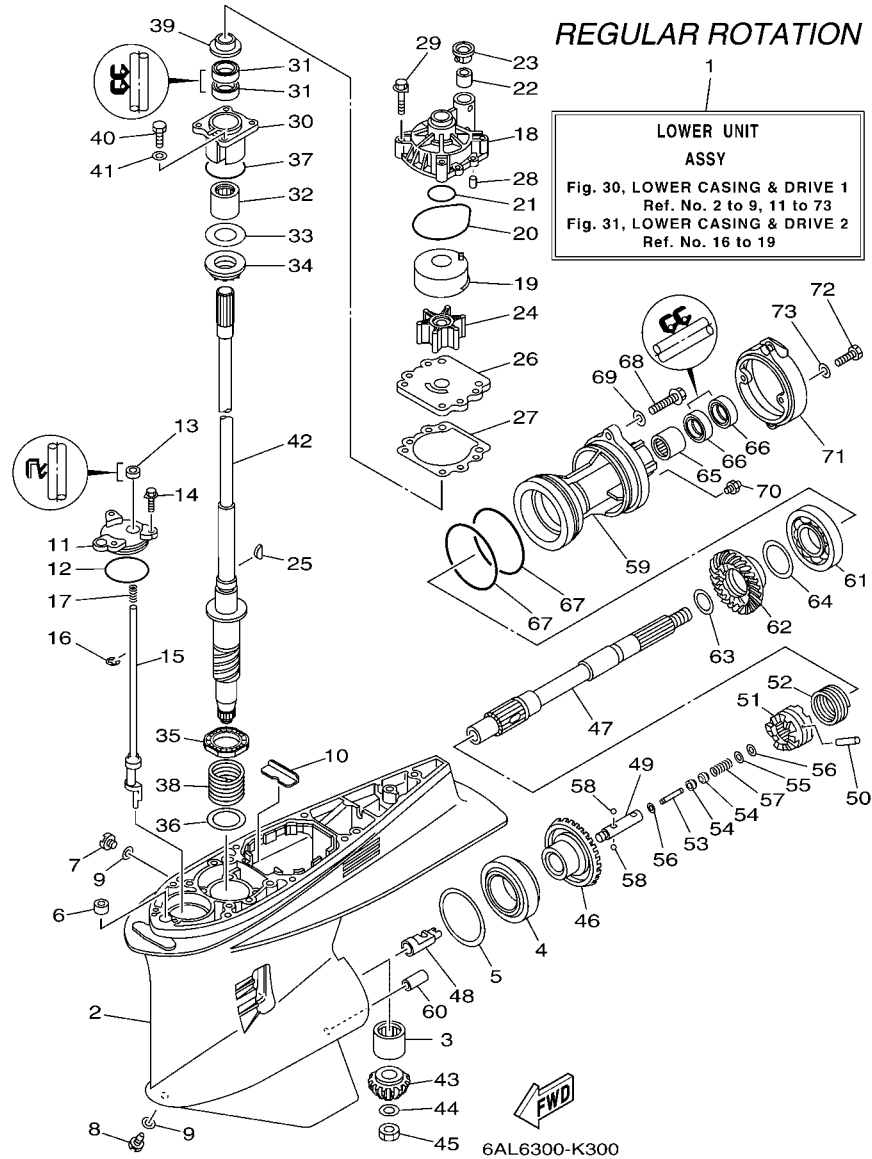
REF. NO.	PART NO.	DESCRIPTION	6P27	6P37		REMARKS
1	6P2-45300-20-8D	LOWER UNIT ASSY	1			X(25.3"),RH
	6P2-45300-30-8D	LOWER UNIT ASSY	1			U(30.3"),RH
2	6P2-45301-00-8D	CASING, LOWER	1			
3	93311-83280	BEARING	1			
4	93332-000W1	BEARING	1			
5	61A-45567-00	SHIM (T:0.10MM)	1			UR
	61A-45567-10	SHIM (T:0.12MM)	1			UR
	61A-45567-20	SHIM (T:0.15MM)	1			UR
	61A-45567-30	SHIM (T:0.18MM)	1			UR
	61A-45567-40	SHIM (T:0.30MM)	1			UR
	61A-45567-50	SHIM (T:0.40MM)	1			UR
	61A-45567-60	SHIM (T:0.50MM)	1			UR
6	663-44366-00	DAMPER, WATER SEAL 2	1			
7	90340-08002	PLUG, STRAIGHT SCREW	1			
8	688-45341-10	PLUG, DRAIN	1			
9	90430-08020	GASKET	2			
10	61A-45376-00	GUIDE, SEAL DAMPER	1			
11	61A-45321-01	PLATE	1			
12	93210-64488	O-RING	1			
13	93106-09014	OIL SEAL	1			
14	90119-06M10	BOLT, WITH WASHER	3			
15	69J-44150-00	SHIFT CAM ASSY	1			
16	99001-08600	CIRCLIP	1			
17	90501-11M10	SPRING, COMPRESSION	1			
18	61A-44311-01	HOUSING, WATER PUMP	1			
19	61A-44322-02	INSERT, CARTRIDGE	1			
20	93210-86M38	O-RING	1			





**FIG. 30 LOWER CASING & DRIVE 1**

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
21	93210-37160	O-RING	1		
22	6E5-44365-00	DAMPER, WATER SEAL 1	1		
23	6E5-44312-00	COVER, WATER PUMP HOUSING	1		
24	6E5-44352-01	IMPELLER	1		
25	90280-04M05	KEY, WOODRUFF	1		
26	6G5-44323-00	OUTER PLATE, CARTRIDGE	1		
27	6E5-44315-A0	GASKET, WATER PUMP	1		
28	93606-12019	PIN, DOWEL	2		
29	90119-08M14	BOLT, WITH WASHER	4		
30	61A-45331-00-9S	HOUSING, BEARING	1		
31	93101-28M16	OIL SEAL	2		
32	93317-330U2	BEARING	1		
33	61A-45587-00	SHIM (T:0.10MM)	1		UR
	61A-45587-10	SHIM (T:0.12MM)	1		UR
	61A-45587-20	SHIM (T:0.15MM)	1		UR
	61A-45587-30	SHIM (T:0.18MM)	1		UR
	61A-45587-40	SHIM (T:0.30MM)	1		UR
	61A-45587-50	SHIM (T:0.40MM)	1		UR
	61A-45587-60	SHIM (T:0.50MM)	1		UR
34	93341-930U9	BEARING	1		
35	93341-34019	BEARING	1		
36	90201-42014	WASHER, PLATE	1		
37	93210-55M14	O-RING	1		
38	90501-450A2	SPRING, COMPRESSION	1		
39	6E5-45344-00	COVER, OIL SEAL	1		
40	97095-08025	BOLT	4		
41	92995-08600	WASHER	4		



**FIG. 30 LOWER CASING & DRIVE 1**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37		REMARKS
42	6P2-45501-00	DRIVE SHAFT COMP.	1			X(25.3")
	6P2-45501-10	DRIVE SHAFT COMP.	1			U(30.3")
43	6P2-45551-01	PINION (15T)	1			
44	90201-16M00	WASHER, PLATE	1			
45	90170-16M19	NUT	1			
46	6P2-45560-00	GEAR 1 (30T)	1			
47	69J-45611-00	SHAFT, PROPELLER	1			
48	61A-45641-02	SHIFTER	1			
49	61A-45634-01	SLIDE, SHIFT	1			
50	61A-45632-00	PIN, CROSS	1			
51	69J-45631-00	CLUTCH, DOG	1			
52	61A-45633-00	RING, CROSS PIN	1			
53	6H1-45668-00	SHAFT, FREE 1	1			
54	61A-45635-00	PLUNGER, SHIFT	2			
55	90201-02M00	WASHER, PLATE	1			
56	90183-02M03	NUT, SPRING	2			
57	90501-10M77	SPRING, COMPRESSION	1			
58	93501-04011	BALL	2			
59	6D0-45332-00-CA	HOUSING, BEARING	1			
60	99590-10114	PIN, DOWEL	1			
61	93306-210U0	BEARING	1			
62	6P2-45571-00	GEAR 2 (30T)	1			
63	6P2-45578-00	SHIM (T:1.80MM)	1			UR
	6P2-45578-10	SHIM (T:1.90MM)	1			UR
	6P2-45578-20	SHIM (T:2.00MM)	1			UR
	6P2-45578-30	SHIM (T:2.10MM)	1			UR
	6P2-45578-40	SHIM (T:2.20MM)	1			UR

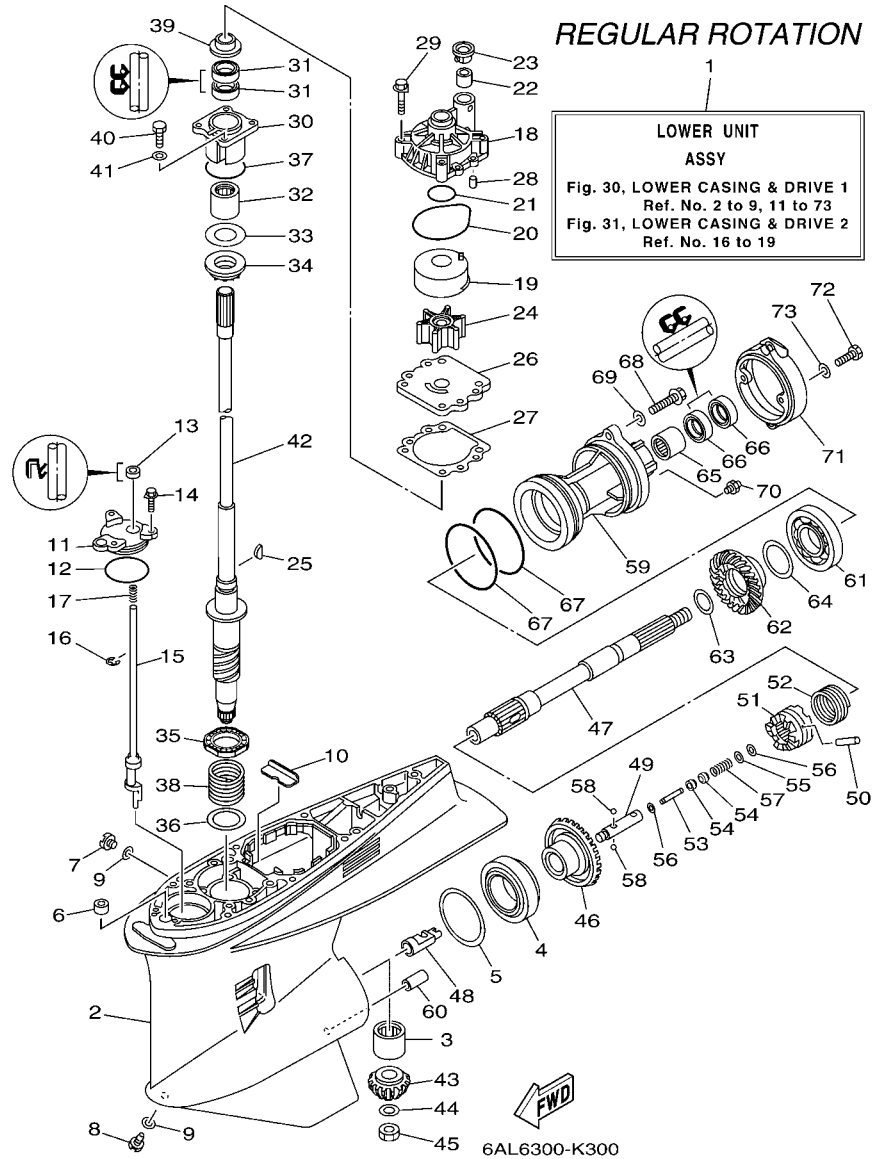


FIG. 30 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
64	61A-45577-00	SHIM (T:0.10MM)	1		UR
	61A-45577-10	SHIM (T:0.12MM)	1		UR
	61A-45577-20	SHIM (T:0.15MM)	1		UR
	61A-45577-30	SHIM (T:0.18MM)	1		UR
	61A-45577-40	SHIM (T:0.30MM)	1		UR
	61A-45577-50	SHIM (T:0.40MM)	1		UR
	61A-45577-60	SHIM (T:0.50MM)	1		UR
65	93315-43064	BEARING	1		
66	93101-30002	OIL SEAL	2		
67	93211-04384	O-RING	2		
68	90105-08049	BOLT, FLANGE	2		
69	90201-08023	WASHER, PLATE	2		
70	93700-09M00	NIPPLE, GREASE	1		
71	6D0-45361-00-8D	CAP, LOWER CASING	1		
72	97095-08020	BOLT	2		
73	92995-08600	WASHER	2		

REGULAR ROTATION

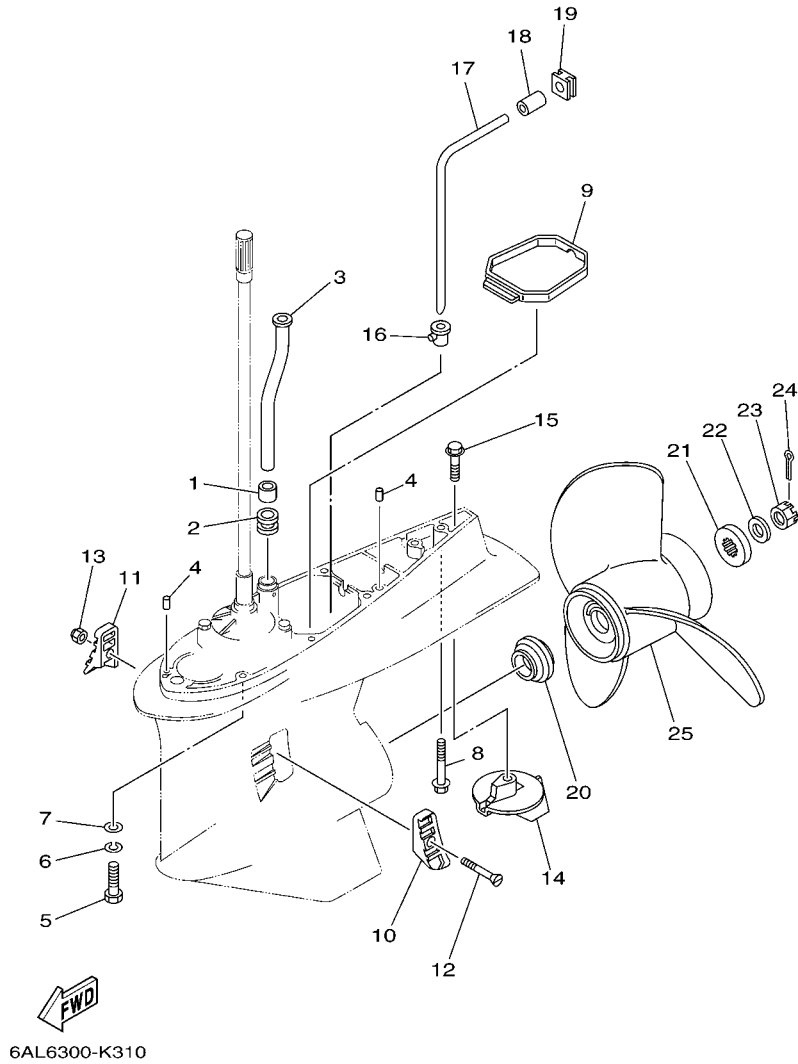
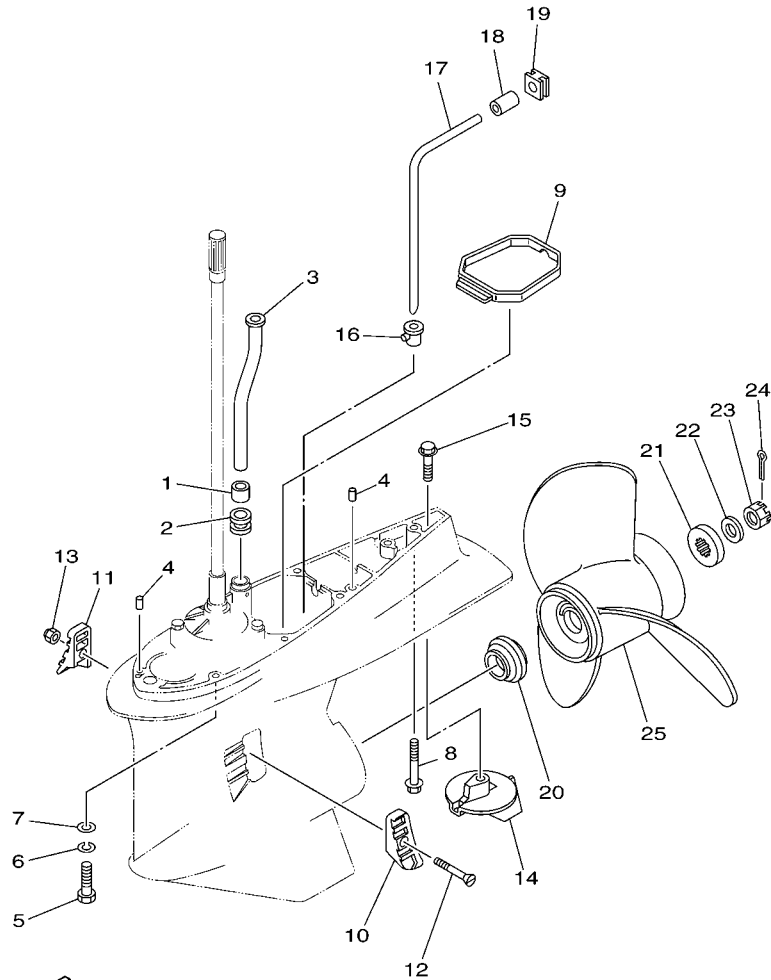


FIG. 31 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37		REMARKS
1	6E5-44365-00	DAMPER, WATER SEAL 1	1			
2	6E5-44366-00	DAMPER, WATER SEAL 2	1			
3	6S1-44361-01	TUBE, WATER 1	1			X(25.3")
	6S1-44361-11	TUBE, WATER 1	1			U(30.3")
4	93608-12M05	PIN, DOWEL	2			
5	97095-10045	BOLT	7			X(25.3")
6	92995-10100	WASHER	7			X(25.3")
7	92995-10600	WASHER	7			X(25.3")
8	90119-10MA2	BOLT, WITH WASHER	1			X(25.3")
	90119-10008	BOLT, WITH WASHER	1			U(30.3")
9	6D0-45375-00	DAMPER, SEAL	1			
10	61A-45214-11	COVER, WATER INLET 1	1			
11	61A-45215-11	COVER, WATER INLET 2	1			
12	90152-05003	SCREW, COUNTERSUNK	1			
13	90185-05002	NUT, NYLON	1			
14	61A-45371-00	TAB-TRIM	1			
15	90105-10M00	BOLT, FLANGE	1			
16	6D0-44367-00	DAMPER, WATER SEAL 3	1			
17	6D0-44362-01	TUBE, WATER 2	1			
18	6D0-44365-00	DAMPER, WATER SEAL 1	1			
19	6D0-44366-00	DAMPER, WATER SEAL 2	1			
20	69J-45987-00	SPACER 1	1			
21	688-45997-01	SPACER 2	1			
22	92990-18200	WASHER	1			
23	90171-18M04	NUT, CASTLE	1			
24	91490-40030	PIN, COTTER	1			
25	6G5-45970-02-98	PROPELLER (3X15-1/4"X15"-M)	1			UR

REGULAR ROTATION



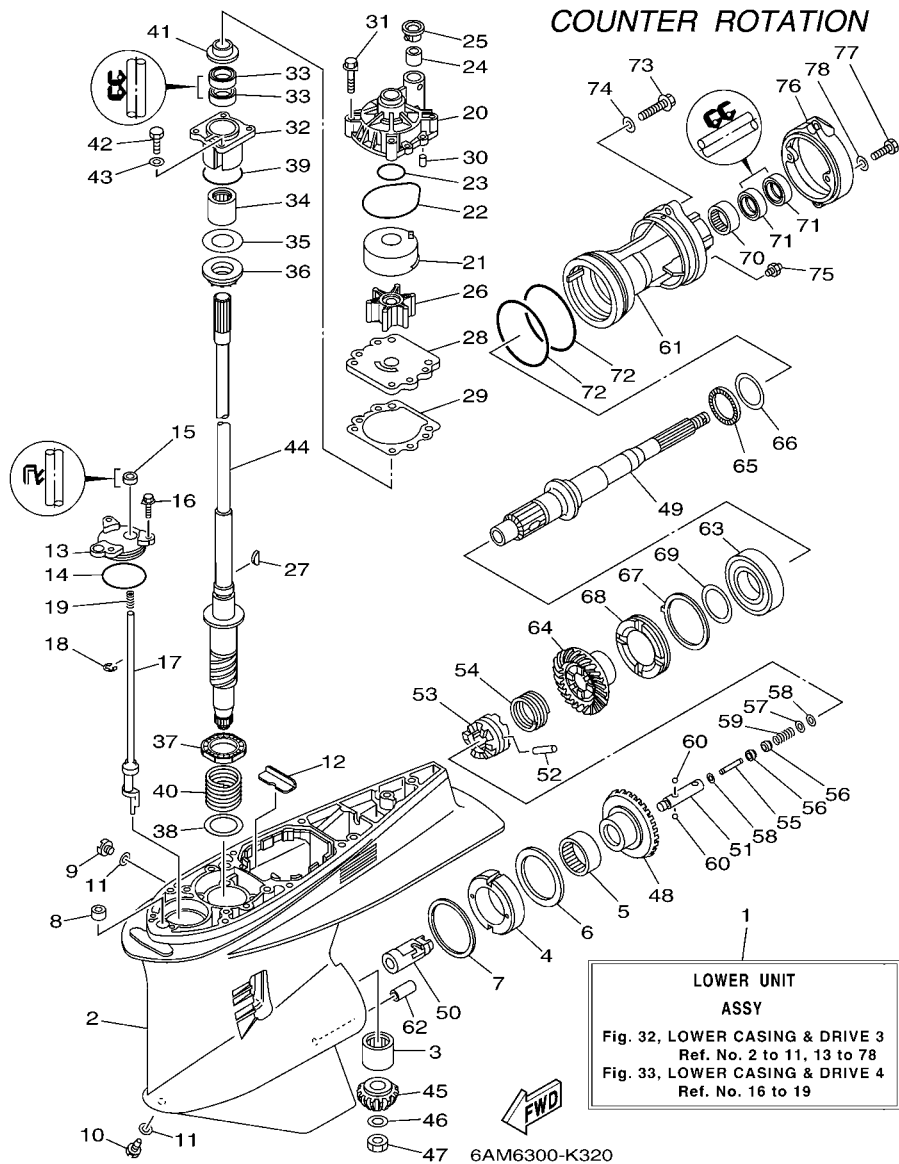
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FIG. 31 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
25	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1		UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2)	1		UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2)	1		UR
	61A-45972-00-98	PROPELLER (3X14-1/2"X21"-T)	1		UR
	61A-45974-00-98	PROPELLER (3X14-1/2"X19"-T)	1		UR
	61A-45978-00-98	PROPELLER (3X15"X17"-T)	1		UR
	6R4-45970-A1	PROPELLER (3X15-1/4"X19"-M)	1		UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M)	1		UR
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M)	1		UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M)	1		UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M)	1		UR
	6D0-45970-00	PROPELLER (3X15-1/4"X19"-T)	1		UR
	6D0-45972-00	PROPELLER (3X15"X21"-T)	1		UR
	6D0-45978-00	PROPELLER (3X15-1/2"X17"-T)	1		UR
	6BR-45B70-00	PROPELLER (4X15"X21"-T)	1		UR
	6BR-45B72-00	PROPELLER (4X15"X22"-T)	1		UR
	6BR-45B74-00	PROPELLER (4X15"X23"-T)	1		UR

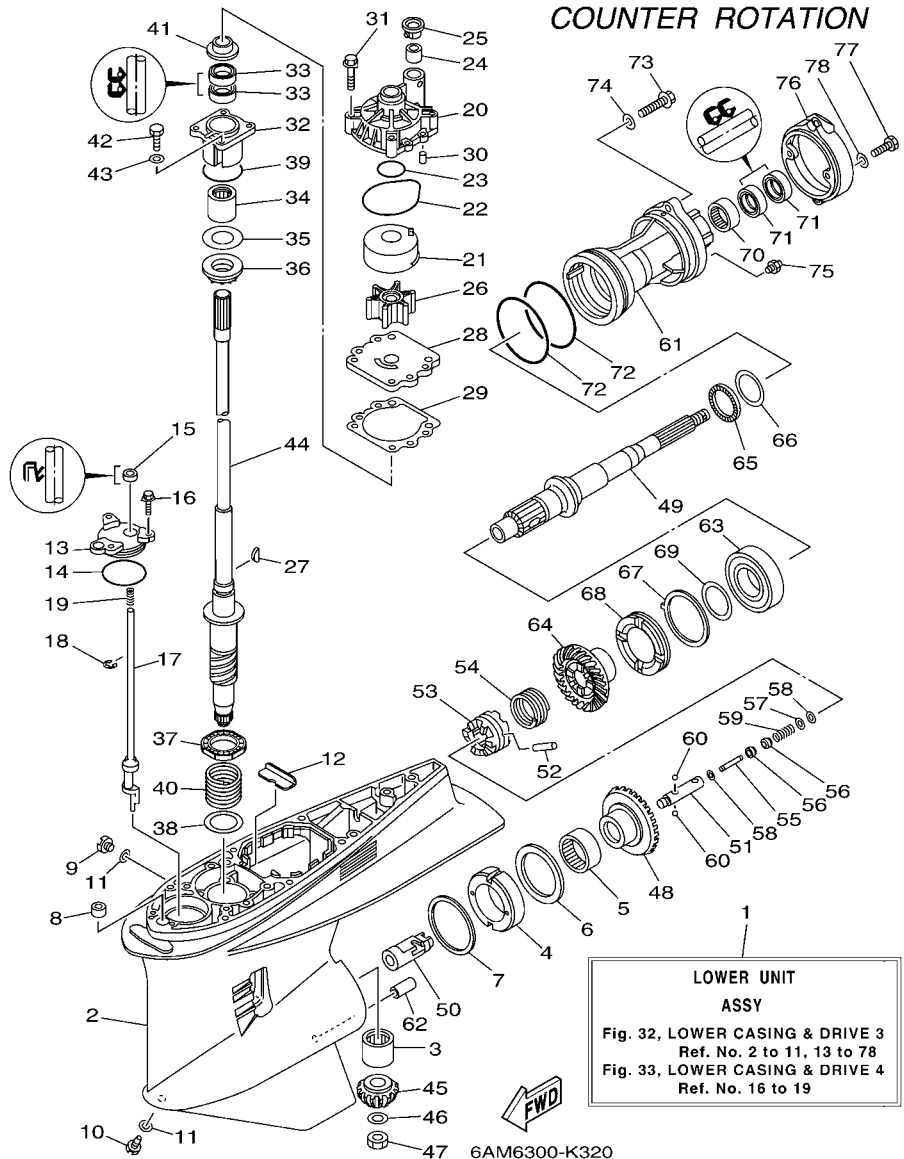
**FIG. 32 LOWER CASING & DRIVE 3**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P3-45300-20-8D	LOWER UNIT ASSY		1	X(25.3"),LH
	6P3-45300-30-8D	LOWER UNIT ASSY		1	U(30.3"),LH
2	6P2-45301-00-8D	CASING, LOWER		1	
3	93311-83280	BEARING		1	
4	61B-45538-01	SPACER 1		1	
5	93315-660W3	BEARING		1	
6	93341-670V0	BEARING		1	
7	61A-45567-00	SHIM (T:0.10MM)		1	UR
	61A-45567-10	SHIM (T:0.12MM)		1	UR
	61A-45567-20	SHIM (T:0.15MM)		1	UR
	61A-45567-30	SHIM (T:0.18MM)		1	UR
	61A-45567-40	SHIM (T:0.30MM)		1	UR
	61A-45567-50	SHIM (T:0.40MM)		1	UR
	61A-45567-60	SHIM (T:0.50MM)		1	UR
8	663-44366-00	DAMPER, WATER SEAL 2		1	
9	90340-08002	PLUG, STRAIGHT SCREW		1	
10	688-45341-10	PLUG, DRAIN		1	
11	90430-08020	GASKET		2	
12	61A-45376-00	GUIDE, SEAL DAMPER		1	
13	61A-45321-01	PLATE		1	
14	93210-64488	O-RING		1	
15	93106-09014	OIL SEAL		1	
16	90119-06M10	BOLT, WITH WASHER		3	
17	69K-44150-00	SHIFT CAM ASSY		1	
18	99001-08600	CIRCLIP		1	
19	90501-11M10	SPRING, COMPRESSION		1	
20	61A-44311-01	HOUSING, WATER PUMP		1	



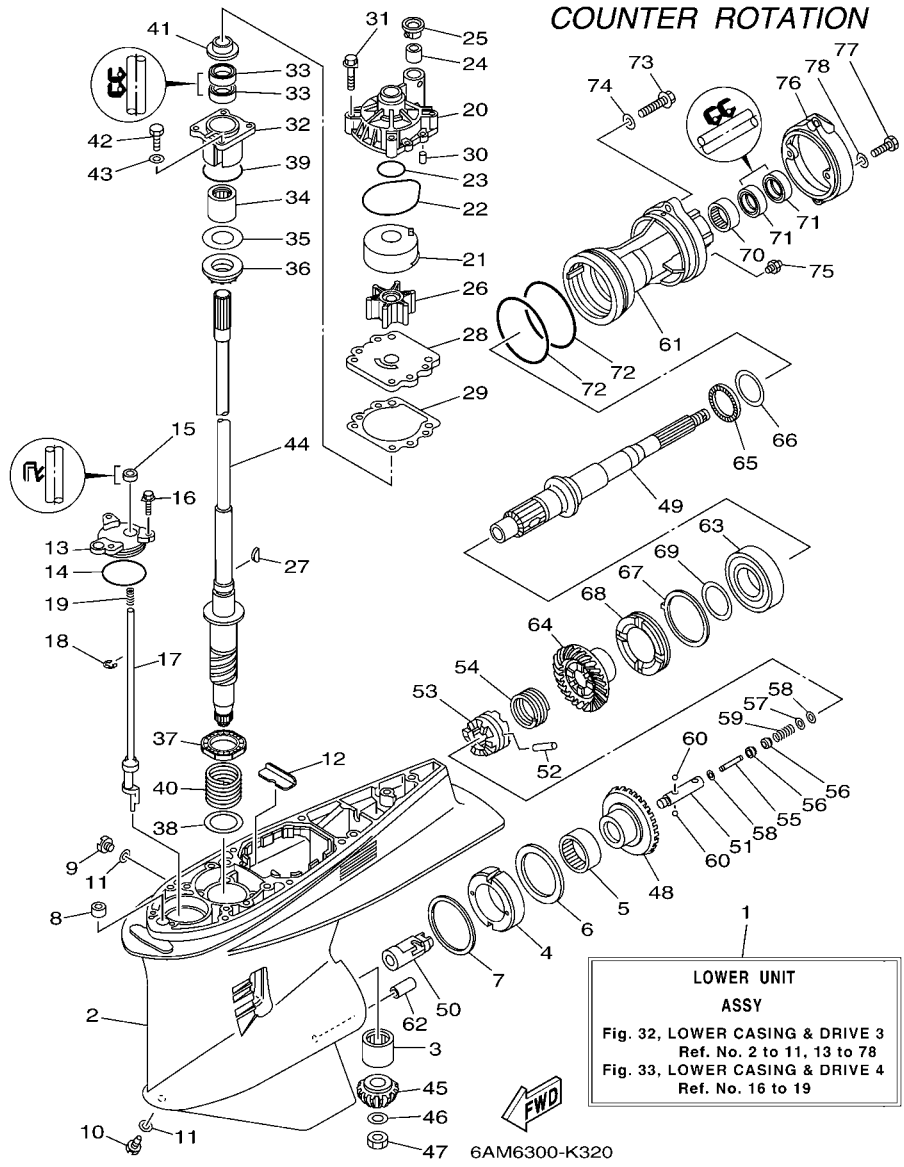
**FIG. 32 LOWER CASING & DRIVE 3**

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
21	61A-44322-02	INSERT, CARTRIDGE		1	
22	93210-86M38	O-RING		1	
23	93210-37160	O-RING		1	
24	6E5-44365-00	DAMPER, WATER SEAL 1		1	
25	6E5-44312-00	COVER, WATER PUMP HOUSING		1	
26	6E5-44352-01	IMPELLER		1	
27	90280-04M05	KEY, WOODRUFF		1	
28	6G5-44323-00	OUTER PLATE, CARTRIDGE		1	
29	6E5-44315-A0	GASKET, WATER PUMP		1	
30	93606-12019	PIN, DOWEL		2	
31	90119-08M14	BOLT, WITH WASHER		4	
32	61A-45331-00-9S	HOUSING, BEARING		1	
33	93101-28M16	OIL SEAL		2	
34	93317-330U2	BEARING		1	
35	61A-45587-00	SHIM (T:0.10MM)		1	UR
	61A-45587-10	SHIM (T:0.12MM)		1	UR
	61A-45587-20	SHIM (T:0.15MM)		1	UR
	61A-45587-30	SHIM (T:0.18MM)		1	UR
	61A-45587-40	SHIM (T:0.30MM)		1	UR
	61A-45587-50	SHIM (T:0.40MM)		1	UR
	61A-45587-60	SHIM (T:0.50MM)		1	UR
36	93341-930U9	BEARING		1	
37	93341-34019	BEARING		1	
38	90201-42014	WASHER, PLATE		1	
39	93210-55M14	O-RING		1	
40	90501-450A2	SPRING, COMPRESSION		1	
41	6E5-45344-00	COVER, OIL SEAL		1	



**FIG. 32 LOWER CASING & DRIVE 3**

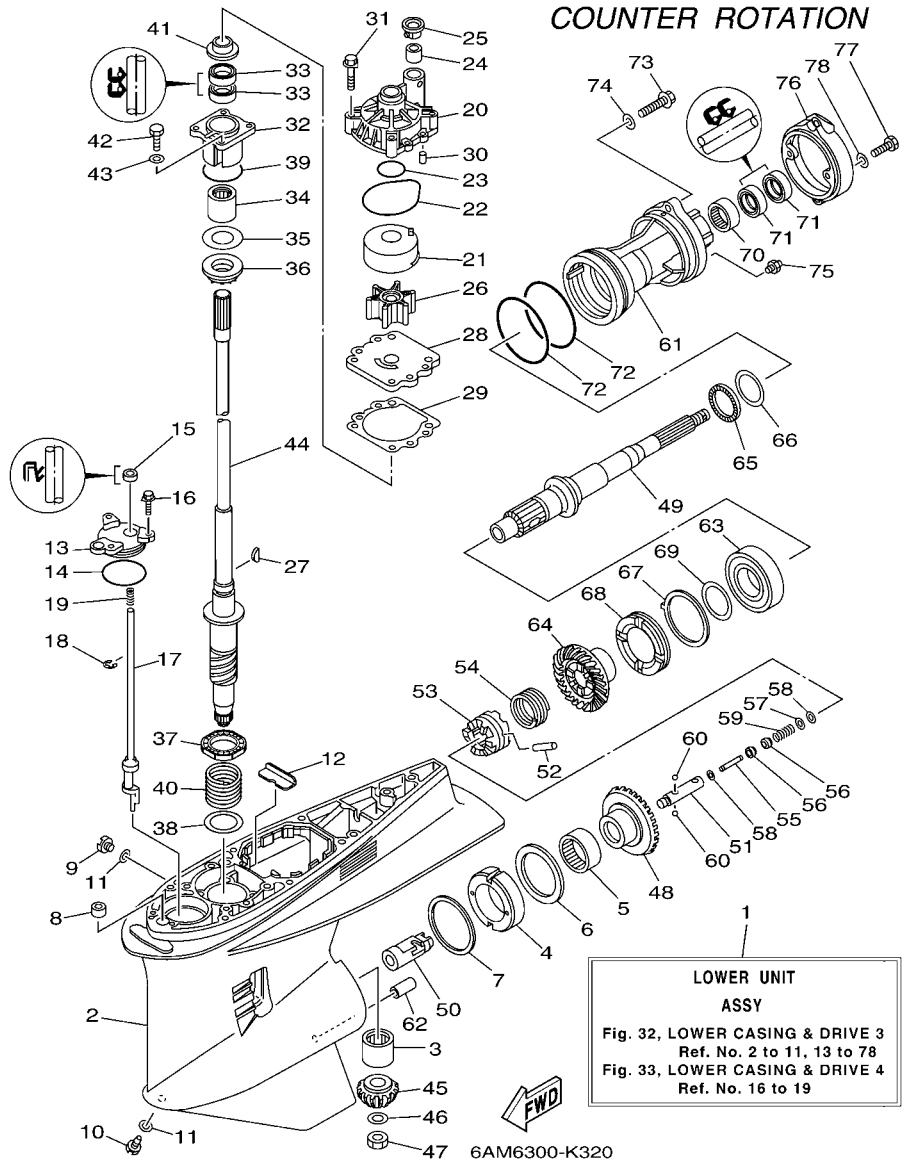
REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
42	97095-08025	BOLT		4	
43	92995-08600	WASHER		4	
44	6P2-45501-00	DRIVE SHAFT COMP.		1	X(25.3")
	6P2-45501-10	DRIVE SHAFT COMP.		1	U(30.3")
45	6P2-45551-01	PINION (15T)		1	
46	90201-16M00	WASHER, PLATE		1	
47	90170-16M19	NUT		1	
48	6P3-45560-00	GEAR 1 (30T)		1	
49	69K-45611-00	SHAFT, PROPELLER		1	
50	61B-45641-01	SHIFTER		1	
51	61A-45634-01	SLIDE, SHIFT		1	
52	61A-45632-00	PIN, CROSS		1	
53	69J-45631-00	CLUTCH, DOG		1	
54	61A-45633-00	RING, CROSS PIN		1	
55	6H1-45668-00	SHAFT, FREE 1		1	
56	61A-45635-00	PLUNGER, SHIFT		2	
57	90201-02M00	WASHER, PLATE		1	
58	90183-02M03	NUT, SPRING		2	
59	90501-10M77	SPRING, COMPRESSION		1	
60	93501-04011	BALL		2	
61	6D1-45332-00-CA	HOUSING, BEARING		1	
62	99590-10114	PIN, DOWEL		1	
63	93332-00048	BEARING		1	
64	6P3-45571-00	GEAR 2 (30T)		1	
65	93341-440U5	BEARING		1	
66	6K1-45578-01	SHIM (T:0.10MM)		1	UR
	6K1-45578-10	SHIM (T:0.12MM)		1	UR

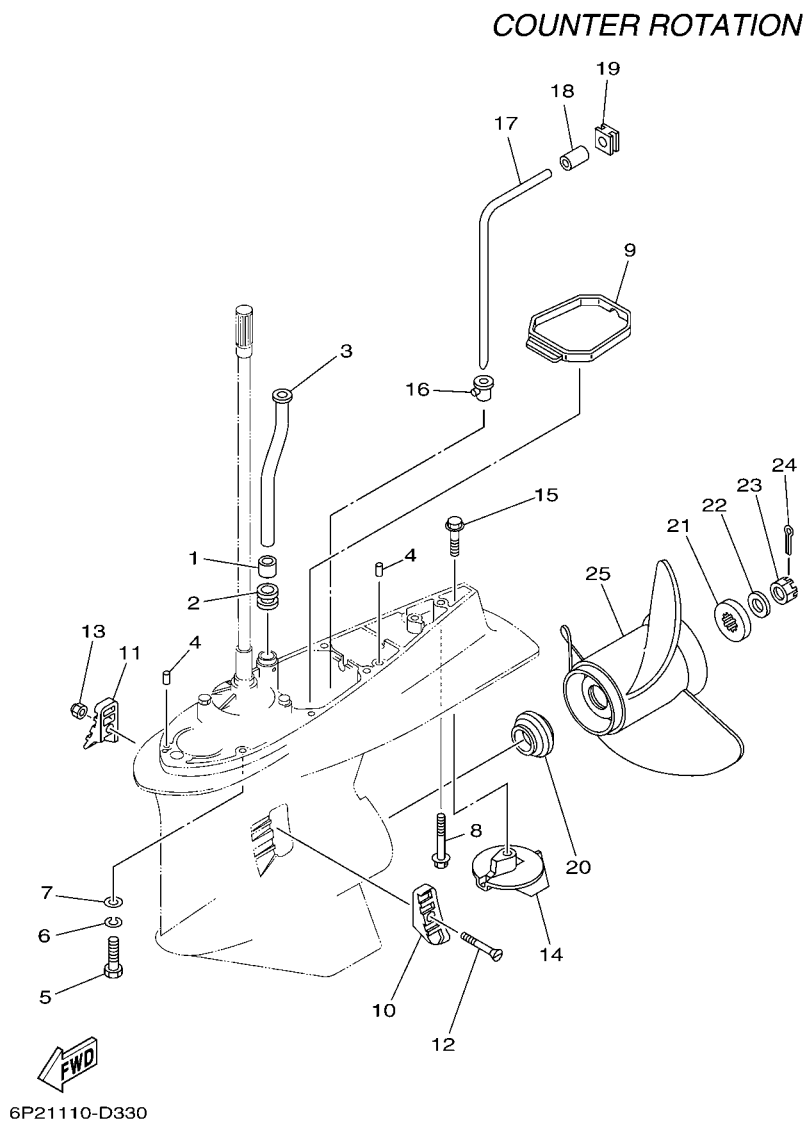




**FIG. 32 LOWER CASING & DRIVE 3**

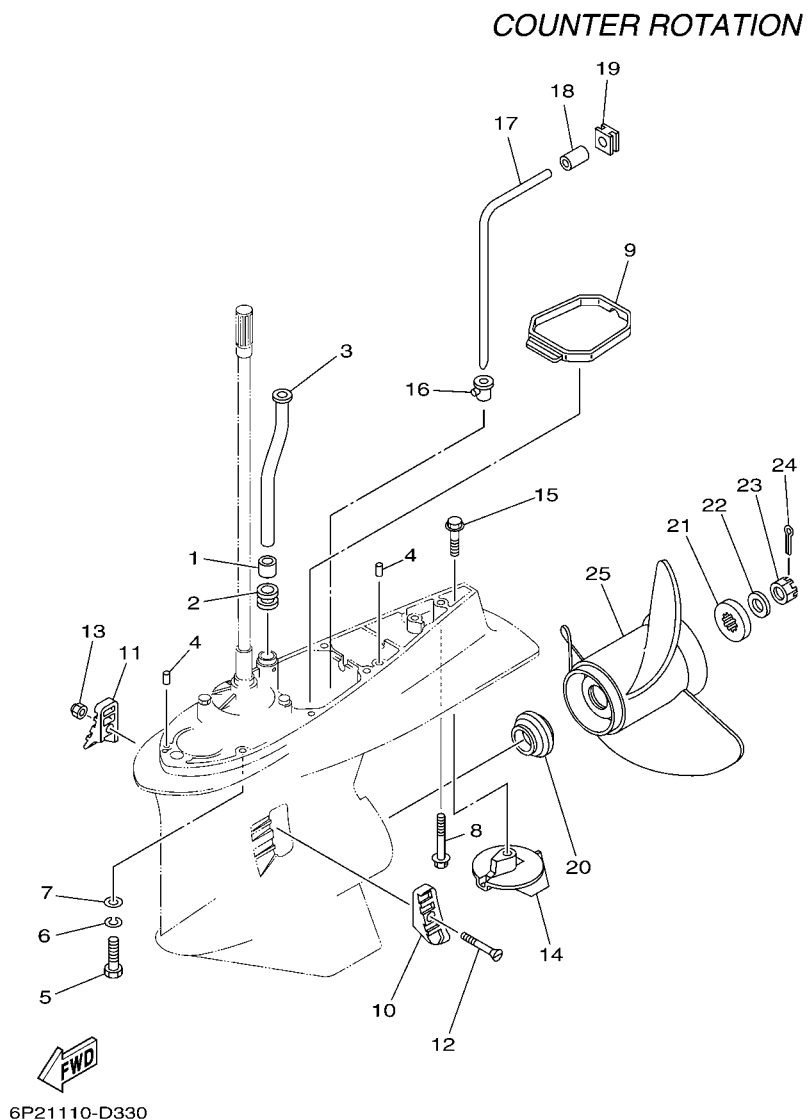
REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
66	6K1-45578-20	SHIM (T:0.15MM)		1	UR
	6K1-45578-30	SHIM (T:0.18MM)		1	UR
	6K1-45578-40	SHIM (T:0.30MM)		1	UR
	6K1-45578-50	SHIM (T:0.40MM)		1	UR
	6K1-45578-60	SHIM (T:0.50MM)		1	UR
67	61B-45383-00	WASHER, CLAW		1	
68	69K-45384-00	NUT		1	
69	69K-45577-00	SHIM (T:0.10MM)		1	UR
	69K-45577-10	SHIM (T:0.12MM)		1	UR
	69K-45577-20	SHIM (T:0.15MM)		1	UR
	69K-45577-30	SHIM (T:0.18MM)		1	UR
	69K-45577-40	SHIM (T:0.30MM)		1	UR
	69K-45577-50	SHIM (T:0.40MM)		1	UR
	69K-45577-60	SHIM (T:0.50MM)		1	UR
70	93315-43064	BEARING		1	
71	93101-30002	OIL SEAL		2	
72	93211-04384	O-RING		2	
73	90105-08049	BOLT, FLANGE		2	
74	90201-08023	WASHER, PLATE		2	
75	93700-09M00	NIPPLE, GREASE		1	
76	6D0-45361-00-8D	CAP, LOWER CASING		1	
77	97095-08020	BOLT		2	
78	92995-08600	WASHER		2	





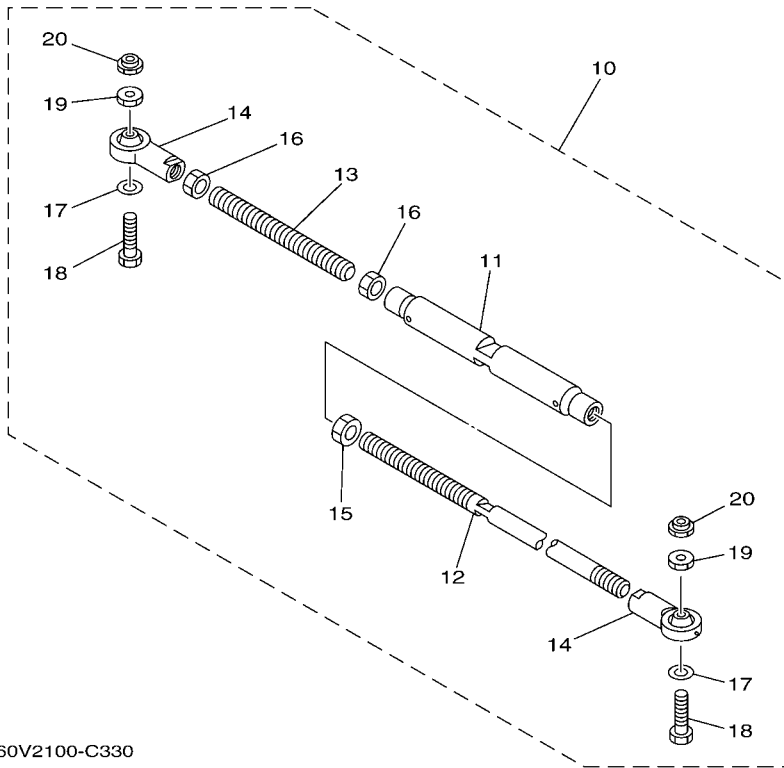
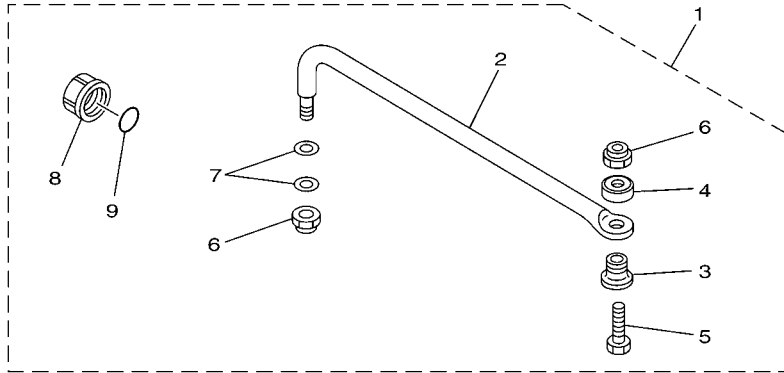
**FIG. 33 LOWER CASING & DRIVE 4**

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6E5-44365-00	DAMPER, WATER SEAL 1		1	
2	6E5-44366-00	DAMPER, WATER SEAL 2		1	
3	6S1-44361-01	TUBE, WATER 1		1	X(25.3")
	6S1-44361-11	TUBE, WATER 1		1	U(30.3")
4	93608-12M05	PIN, DOWEL		2	
5	97095-10045	BOLT		7	X(25.3")
6	92995-10100	WASHER		7	X(25.3")
7	92995-10600	WASHER		7	X(25.3")
8	90119-10MA2	BOLT, WITH WASHER		1	X(25.3")
	90119-10008	BOLT, WITH WASHER		1	U(30.3")
9	6D0-45375-00	DAMPER, SEAL		1	
10	61A-45214-11	COVER, WATER INLET 1		1	
11	61A-45215-11	COVER, WATER INLET 2		1	
12	90152-05003	SCREW, COUNTERSUNK		1	
13	90185-05002	NUT, NYLON		1	
14	61A-45371-00	TAB-TRIM		1	
15	90105-10M00	BOLT, FLANGE		1	
16	6D0-44367-00	DAMPER, WATER SEAL 3		1	
17	6D0-44362-01	TUBE, WATER 2		1	
18	6D0-44365-00	DAMPER, WATER SEAL 1		1	
19	6D0-44366-00	DAMPER, WATER SEAL 2		1	
20	69J-45987-00	SPACER 1		1	
21	688-45997-01	SPACER 2		1	
22	92990-18200	WASHER		1	
23	90171-18M04	NUT, CASTLE		1	
24	91490-40030	PIN, COTTER		1	
25	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML)		1	UR



**FIG. 33 LOWER CASING & DRIVE 4**

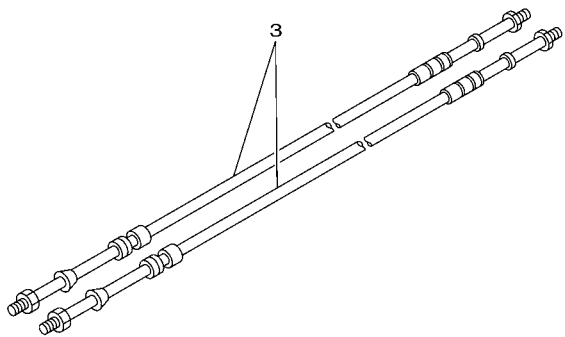
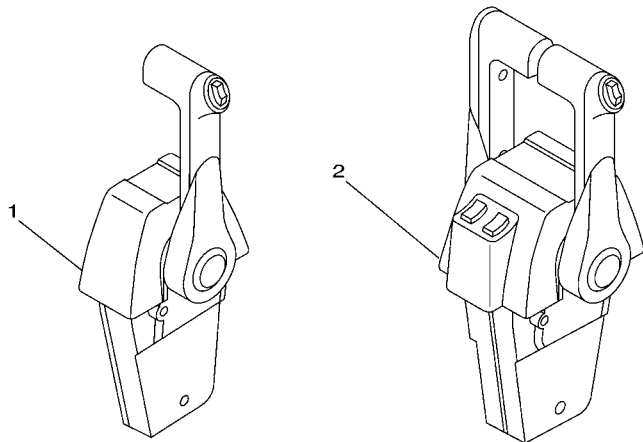
REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
25	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML)		1	UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1)		1	UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1)		1	UR
	61B-45972-00-98	PROPELLER (3X14-1/2"X21"-TL)		1	UR
	61B-45974-00-98	PROPELLER (3X14-1/2"X19"-TL)		1	UR
	61B-45978-00-98	PROPELLER (3X15"X17"-TL)		1	UR
	6R1-45970-A1	PROPELLER (3X15-1/4"X19"-ML)		1	UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML)		1	UR
	6R1-45974-A0	PROPELLER (3X14-1/2"X23"-ML)		1	UR
	6R1-45976-A0	PROPELLER (3X15-1/4"X15"-ML)		1	UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML)		1	UR
	6D1-45970-00	PROPELLER (3X15-1/4"X19"-TL)		1	UR
	6D1-45972-00	PROPELLER (3X15"X21"-TL)		1	UR
	6D1-45978-00	PROPELLER (3X15-1/2"X17"-TL)		1	UR
	6BS-45B70-00	PROPELLER (4X15"X21"-TL)		1	UR
	6BS-45B72-00	PROPELLER (4X15"X22"-TL)		1	UR
	6BS-45B74-00	PROPELLER (4X15"X23"-TL)		1	UR



60V2100-C330

FIG. 34 STEERING GUIDE

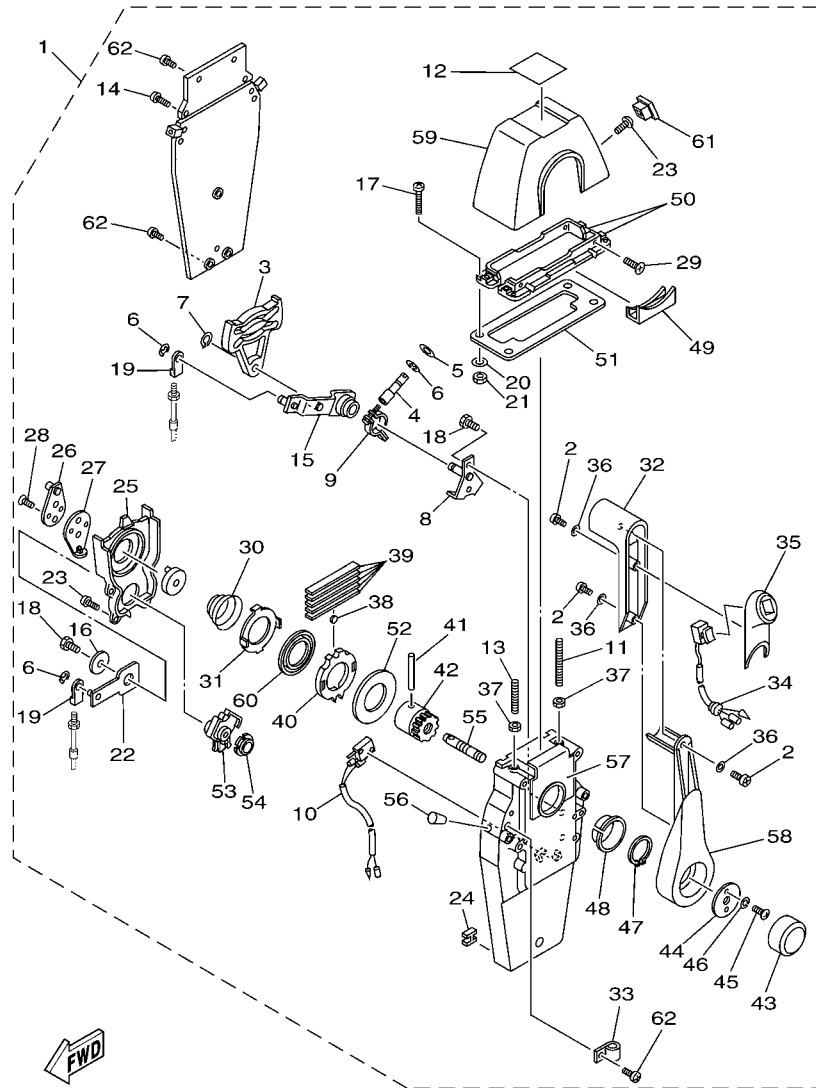
REF. NO.	PART NO.	DESCRIPTION	6F27	6F37		REMARKS
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT	1			AP
2	6E5-61351-01	.ROD, STEERING LINK	1			
3	90387-10M61	.COLLAR	1			
4	90560-12M01	.SPACER	1			
5	6E5-61355-00	.BOLT	1			
6	90185-09M01	.NUT, SELF-LOCKING	2			
7	90201-10M20	.WASHER, PLATE	2			
8	6E5-43145-01	.CAP, CLAMP BRACKET	1			
9	93210-16275	.O-RING	1			
10	6E5-61301-01	TWIN KIT (L:600-800MM)	1			AP
11	6E5-61313-00	.ADJUSTER	1			
12	6E5-61311-11	.TIE BAR	1			
13	6E5-61315-00	.TIE BAR	1			
14	6E5-61303-00	.STEERING AXLE COMP.	2			
15	90170-14M06	.NUT	1			
16	95380-14700	.NUT	2			
17	90201-10M76	.WASHER, PLATE	2			
18	90101-09M70	.BOLT	2			
19	90170-09M05	.NUT	2			
20	90185-09M01	.NUT, SELF-LOCKING	2			



6P21110-D350

**FIG. 35 REMOTE CONTROL BOX**

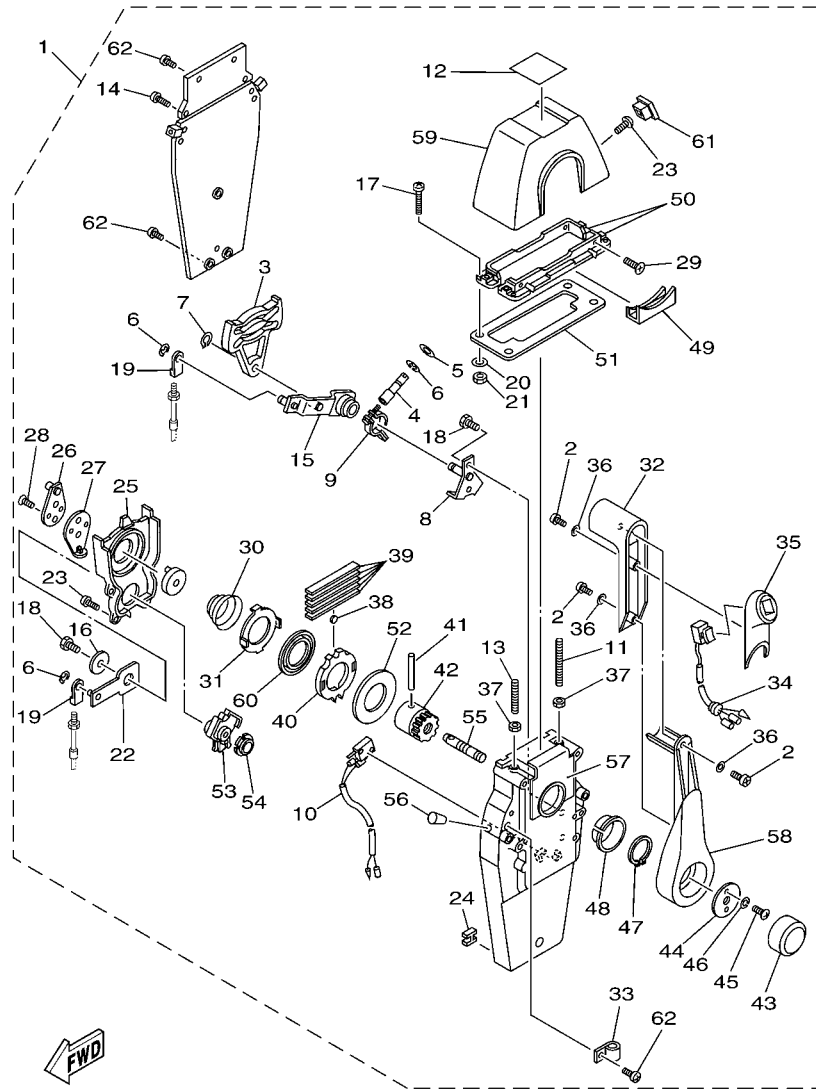
REF. NO.	PART NO.	DESCRIPTION	6P27	6P37			REMARKS
1	704-48205-P1	REMOTE CONTROL ASSY (RIGHT)	1				AP WITH PT/T SW.
2	704-48207-P1	REMOTE CONTROL ASSY		1			AP WITH PT/T SW.
3	701-48320-50	CABLE, REMOTE CONTROL L=15F	2	2			UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F	2	2			UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F	2	2			UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F	2	2			UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F	2	2			UR
	701-48350-60	CABLE, REMOTE CONTROL L=27F	2	2			UR



6C23100-F340

FIG. 36 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
1	704-48205-P1	REMOTE CONTROL ASSY (RIGHT)	1		AP WITH PT/T SW.
2	704-48128-00	.SCREW 2	3		
3	EL8-48251-00	.PLATE, CAM	1		
4	704-48265-00	.SHAFT, FRICTION	1		
5	701-48246-00	.SPACER	1		
6	93430-06024	.CIRCLIP	4		
7	EL8-48259-00	.CIRCLIP 1	1		
8	704-48262-00	.SHAFT, THROTTLE	1		
9	704-48264-00	.THROTTLE, FRICTION	1		
10	704-82540-20	.NEUTRAL SWITCH ASSY	1		
11	EL8-48281-00	.SCREW	1		
12	704-48215-20	.GRAPHIC	1		
13	704-48281-00	.SCREW	1		
14	97890-05025	.SCREW, PAN HEAD	2		
15	704-48261-00	.ARM, THROTTLE	1		
16	EL8-48191-00	.WASHER 1	1		
17	704-48283-00	.SCREW	4		
18	97380-06018	.BOLT	3		
19	703-48345-01	.CABLE END, REMOTE CONTROL 2	2		
20	704-48287-00	.WASHER	4		
21	95380-05600	.NUT	4		
22	704-48271-00	.ARM, SHIFT	1		
23	EL8-48127-00	.SCREW 1	10		
24	703-48358-00	.ANCHOR, CABLE	1		
25	704-48231-00	.HOUSING, GEAR	1		
26	EL8-48241-00	.ARM, DRIVE	1		
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING	1		



6C23100-F340

FIG. 36 REMOTE CONTROL ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
28	92780-06020	.SCREW, FLAT HEAD	2		
29	98780-05018	.SCREW, FLAT HEAD	4		
30	EL8-48244-00	.SPRING, FREE ACCEL.	1		
31	EL8-48245-00	.PLATE, LOCK	1		
32	704-48222-P0	.GRIP, CONTROL LEVER	1		
33	704-82594-00	.CLAMP	1		
34	704-82563-41	.TRIM & TILT SWITCH ASSY	1		
35	704-48229-P1	.GRIP, CONTROL LEVER	1		
36	92990-05300	.WASHER, INTERNAL TOOTH	3		
37	95380-06600	.NUT, HEXAGON	2		
38	701-48248-00	.ROLLER, FREE ACCEL.	1		
39	704-48238-00	.SPRING, DETENT	5		
40	704-48232-P1	.GEAR	1		
41	EL8-48164-00	.PIN 2	1		
42	704-48242-10	.SHAFT, DRIVE	1		
43	6X3-48225-20	.COVER	1		
44	704-48192-00	.WASHER 2	1		
45	97890-06018	.SCREW, PAN HEAD	2		
46	92990-06300	.WASHER, INTERNAL TOOTH	2		
47	EL8-48279-00	.CIRCLIP 2	1		
48	704-48234-00	.BUSHING 1	1		
49	704-48219-P0	.COVER, LEAD	1		
50	704-48144-10	.PLATE, STOPPER 2	2		
51	704-48176-00	.GROMMET	1		
52	704-48192-P0	.WASHER 2	1		
53	704-48233-00	.GEAR 2	1		
54	704-48235-00	.BUSHING	1		





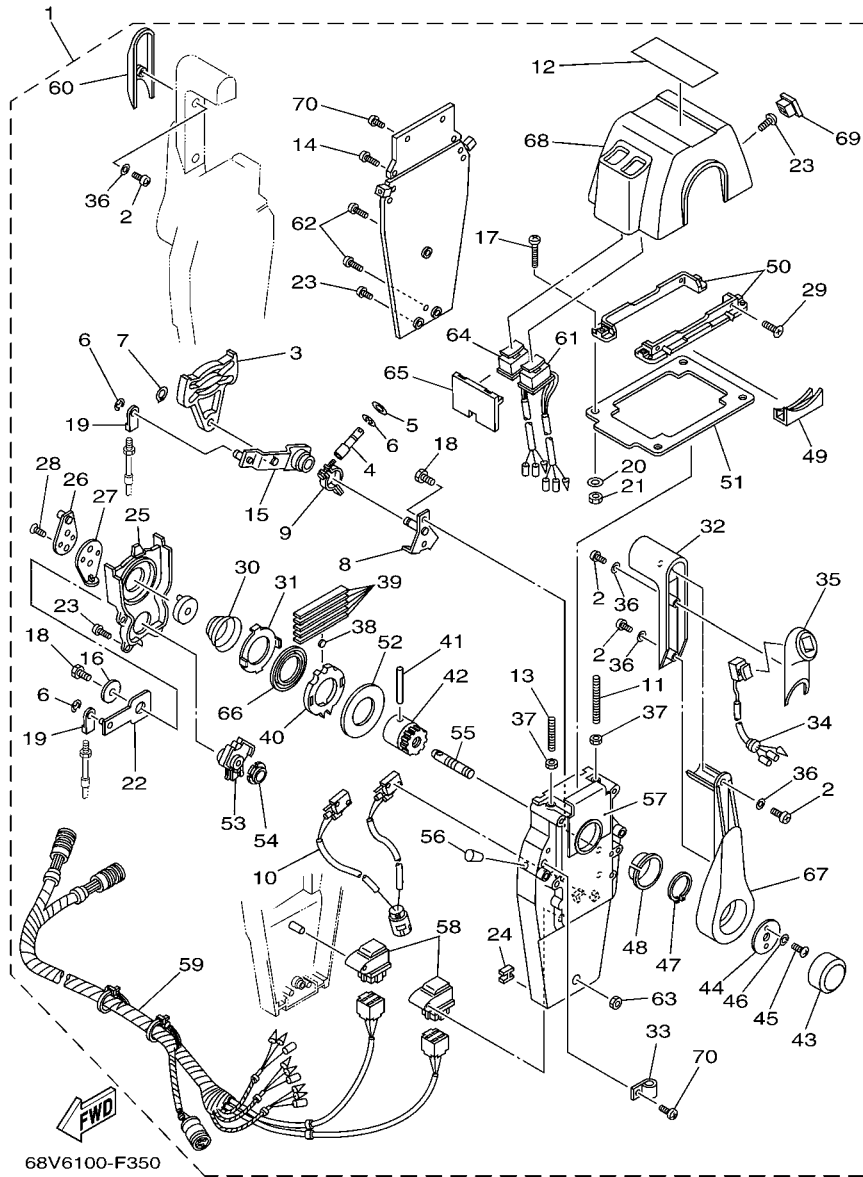


FIG. 37 REMOTE CONTROL ASSY 2

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
1	704-48207-P1	REMOTE CONTROL ASSY		1	AP WITH PT/T SW.
2	704-48128-00	.SCREW 2		6	
3	EL8-48251-00	.PLATE, CAM		2	
4	704-48265-00	.SHAFT, FRICTION		2	
5	701-48246-00	.SPACER		2	
6	93430-06024	.CIRCLIP		8	
7	EL8-48259-00	.CIRCLIP 1		2	
8	704-48262-00	.SHAFT, THROTTLE		2	
9	704-48264-00	.THROTTLE, FRICTION		2	
10	704-82540-30	.NEUTRAL SWITCH ASSY		1	
11	EL8-48281-00	.SCREW		2	
12	704-48215-30	.GRAPHIC		1	
13	704-48281-00	.SCREW		2	
14	97890-05025	.SCREW, PAN HEAD		4	
15	704-48261-00	.ARM, THROTTLE		2	
16	EL8-48191-00	.WASHER 1		2	
17	704-48283-00	.SCREW		4	
18	97380-06018	.BOLT		6	
19	703-48345-01	.CABLE END, REMOTE CONTROL 2		4	
20	704-48287-00	.WASHER		4	
21	95380-05600	.NUT		4	
22	704-48271-00	.ARM, SHIFT		2	
23	EL8-48127-00	.SCREW 1		18	
24	703-48358-00	.ANCHOR, CABLE		2	
25	704-48231-00	.HOUSING, GEAR		2	
26	EL8-48241-00	.ARM, DRIVE		2	
27	EL8-48254-00	.STOPPER, THROTTLE ADJUSTING		2	

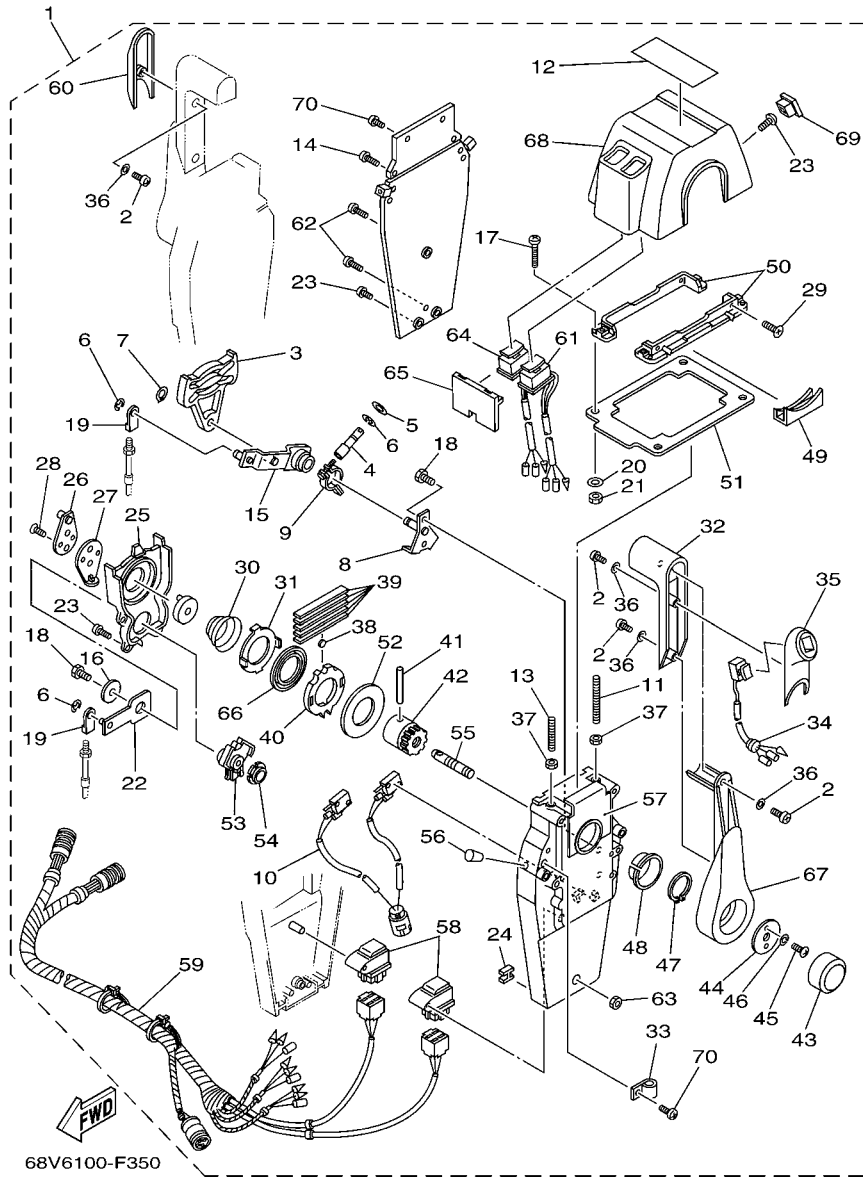


FIG. 37 REMOTE CONTROL ASSY 2

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
28	92780-06020	.SCREW, FLAT HEAD		4	
29	98780-05018	.SCREW, FLAT HEAD		4	
30	EL8-48244-00	.SPRING, FREE ACCEL.		2	
31	EL8-48245-00	.PLATE, LOCK		2	
32	704-48222-P0	.GRIP, CONTROL LEVER		2	
33	704-82594-00	.CLAMP		1	
34	704-82563-51	.TRIM & TILT SWITCH ASSY		1	
35	704-48229-P1	.GRIP, CONTROL LEVER		1	
36	92990-05300	.WASHER, INTERNAL TOOTH		6	
37	95380-06600	.NUT, HEXAGON		4	
38	701-48248-00	.ROLLER, FREE ACCEL.		2	
39	704-48238-00	.SPRING, DETENT		10	
40	704-48232-P1	.GEAR		2	
41	EL8-48164-00	.PIN 2		2	
42	704-48242-10	.SHAFT, DRIVE		2	
43	6X3-48225-20	.COVER		2	
44	704-48192-00	.WASHER 2		2	
45	97890-06018	.SCREW, PAN HEAD		4	
46	92990-06300	.WASHER, INTERNAL TOOTH		4	
47	EL8-48279-00	.CIRCLIP 2		2	
48	704-48234-00	.BUSHING 1		2	
49	704-48219-P0	.COVER, LEAD		2	
50	704-48144-20	.PLATE, STOPPER 2		2	
51	704-48176-10	.GROMMET		1	
52	704-48192-P0	.WASHER 2		2	
53	704-48233-00	.GEAR 2		2	
54	704-48235-00	.BUSHING		2	

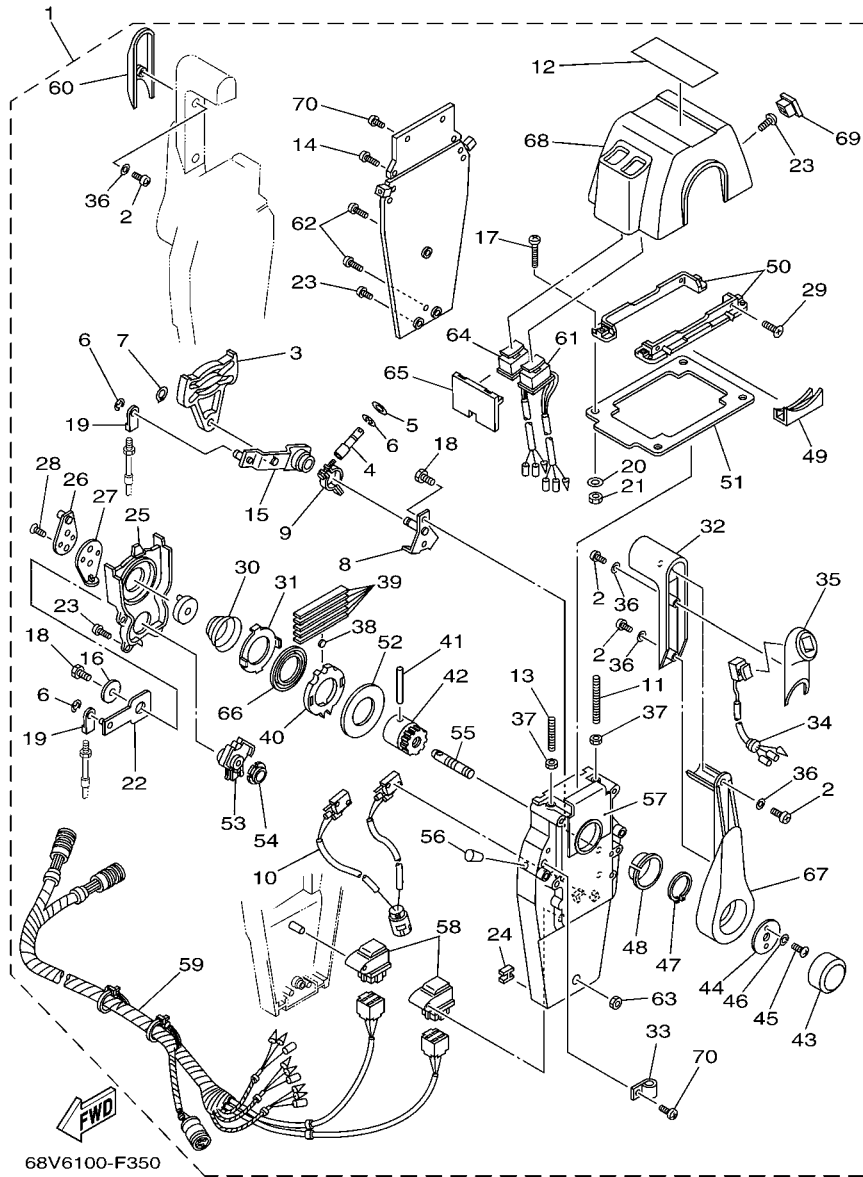
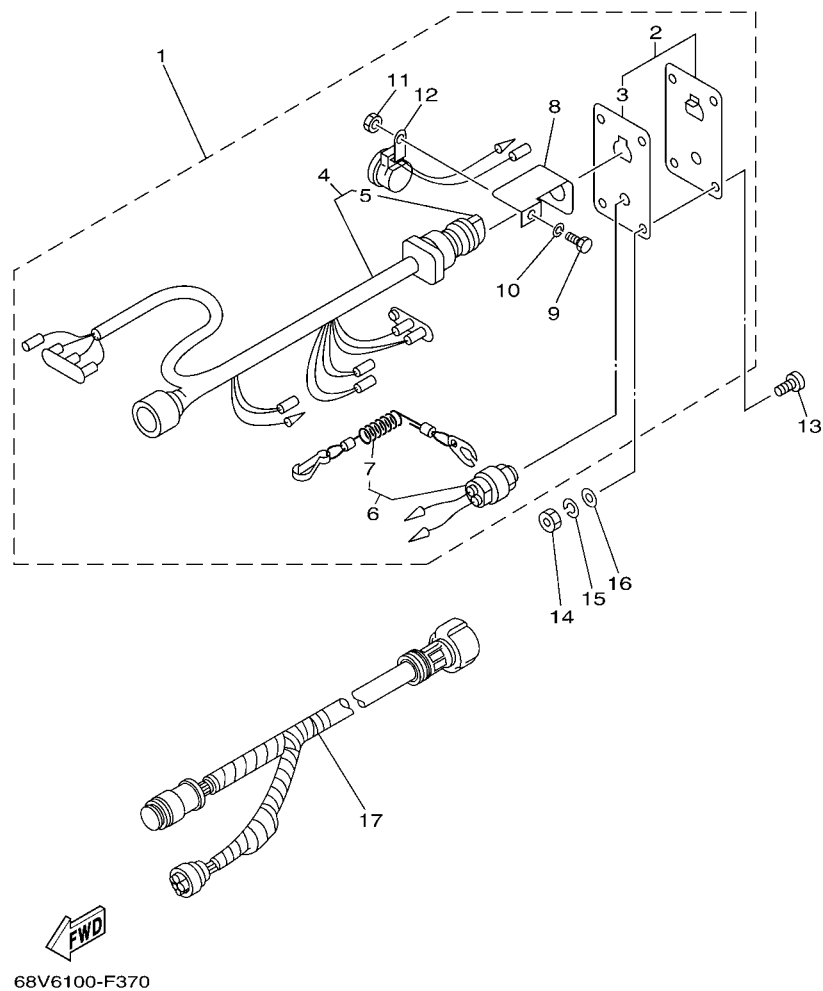


FIG. 37 REMOTE CONTROL ASSY 2

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
55	704-48153-00	.SHAFT, FREE ACCEL.		2	
56	704-48166-00	.PLUG		2	
57	704-48284-P0	.GROMMET		2	
58	704-81950-10	.RELAY ASSY		2	
59	704-82590-10	.WIRE HARNESS ASSY		1	
60	704-48229-R0	.GRIP, CONTROL LEVER		1	
61	704-82563-H1	.TRIM & TILT SWITCH ASSY		1	
62	704-48128-00	.SCREW 2		3	
63	704-48156-00	.NUT 1		1	
64	704-82563-J1	.TRIM & TILT SWITCH ASSY		1	
65	704-48285-10	.GROMMET 2		1	
66	704-48178-00	.PLATE, SHIFT		2	
67	704-48221-P0	.LEVER, CONTROL		2	
68	704-48119-41	.COVER		1	
69	704-48167-11	.PLUG		1	
70	97890-05016	.SCREW, PAN HEAD		5	

FIG. 38 SWITCH & PANEL



REF. NO.	PART NO.	DESCRIPTION	6F27	6F37		REMARKS
1	6R5-82570-05	PANEL SWITCH ASSY	1			AP
2	704-82571-02	.PANEL, SWITCH	1			
3	6R5-82588-01	..PLATE	1			
4	6R5-82510-02	.MAIN SWITCH ASSY	1			
5	676-82577-00	..CAP, KEY	1			
6	688-82575-01	.ENGINE STOP SWITCH ASSY	1			
7	682-82556-00	..LANYARD, STOP SWITCH	1			
8	64D-82581-00	.STAY, CORD CLAMP	1			
9	97303-05012	.BOLT	1			
10	92903-05100	.WASHER, SPRING	1			
11	95303-05700	.NUT	1			
12	6R5-83383-00	.BUZZER	1			
13	90149-05M05	SCREW	4			AP
14	95303-05600	NUT	4			AP
15	92903-05100	WASHER, SPRING	4			AP
16	92903-05600	WASHER, PLATE	4			AP
17	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)	1			AP (10P)

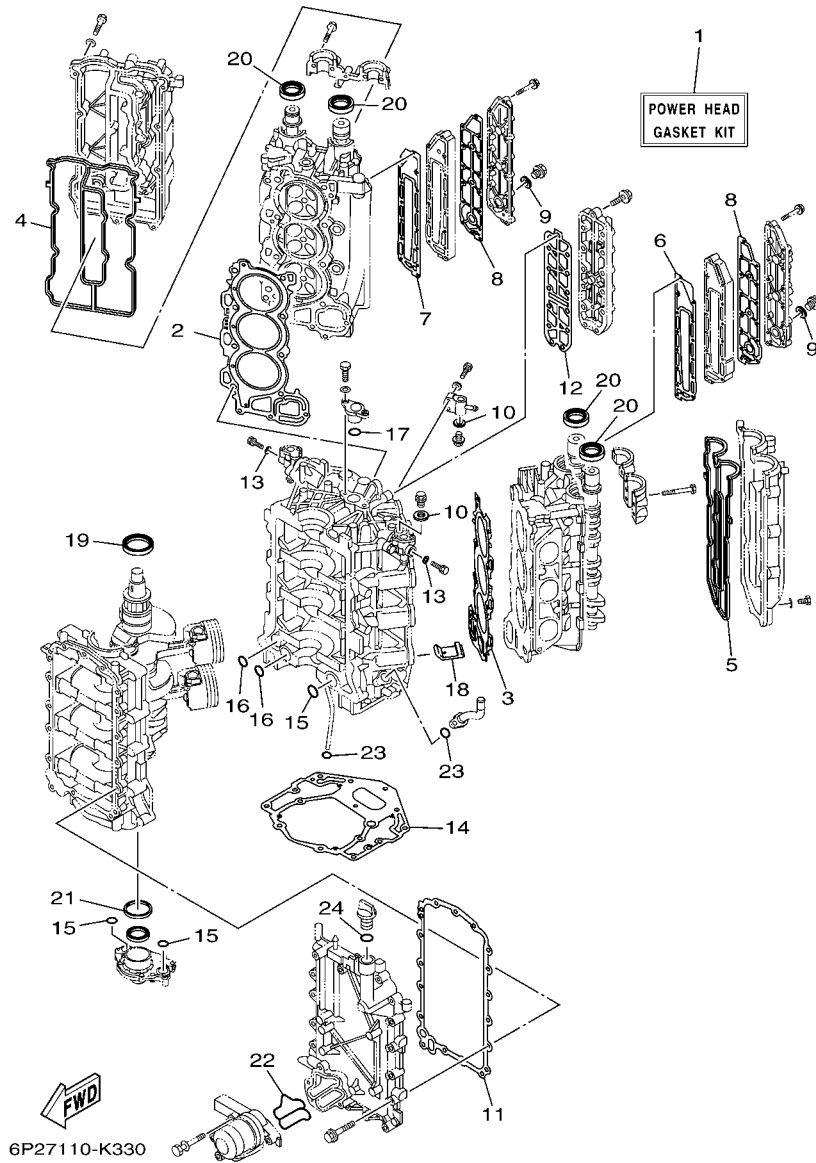


FIG. 39 REPAIR KIT 1

REF. NO.	PART NO.	DESCRIPTION	6P27	6P37	REMARKS
1	6P2-W0001-01	POWER HEAD GASKET KIT	1	1	
2	6P2-11181-00	.GASKET, CYLINDER HEAD 1	1	1	
3	6P2-11182-00	.GASKET, CYLINDER HEAD 2	1	1	
4	6P2-11193-00	.GASKET, HEAD COVER 1	1	1	
5	6P2-11194-00	.GASKET, HEAD COVER 2	1	1	
6	6P2-41112-00	.GASKET, EXHAUST INNER COVER	1	1	
7	6P2-41122-00	.GASKET, EXHAUST INNER COVER	1	1	
8	6P2-41114-00	.GASKET, EXHAUST OUTER COVER	2	2	
9	90430-18130	.GASKET	2	2	
10	90430-14115	.GASKET	2	2	
11	69J-15451-00	.GASKET, CRANKCASE COVER 1	1	1	
12	6P2-1131B-00	.GASKET, COVER	1	1	
13	90430-05002	.GASKET	2	2	
14	69J-11351-11	.GASKET, CYLINDER	1	1	
15	93210-25552	.O-RING	3	3	
16	93210-19MJ1	.O-RING	2	2	
17	93210-25647	.O-RING	1	1	
18	69J-14664-00	.GROMMET, WATER SHUT	2	2	
19	93102-63004	.OIL SEAL	1	1	
20	93102-38008	.OIL SEAL	4	4	
21	69J-11355-00	.SEAL, CYLINDER 1	1	1	
22	6P2-13477-00	.GASKET	1	1	
23	93210-19MJ3	.O-RING	2	2	
24	93210-24M79	.O-RING	1	1	

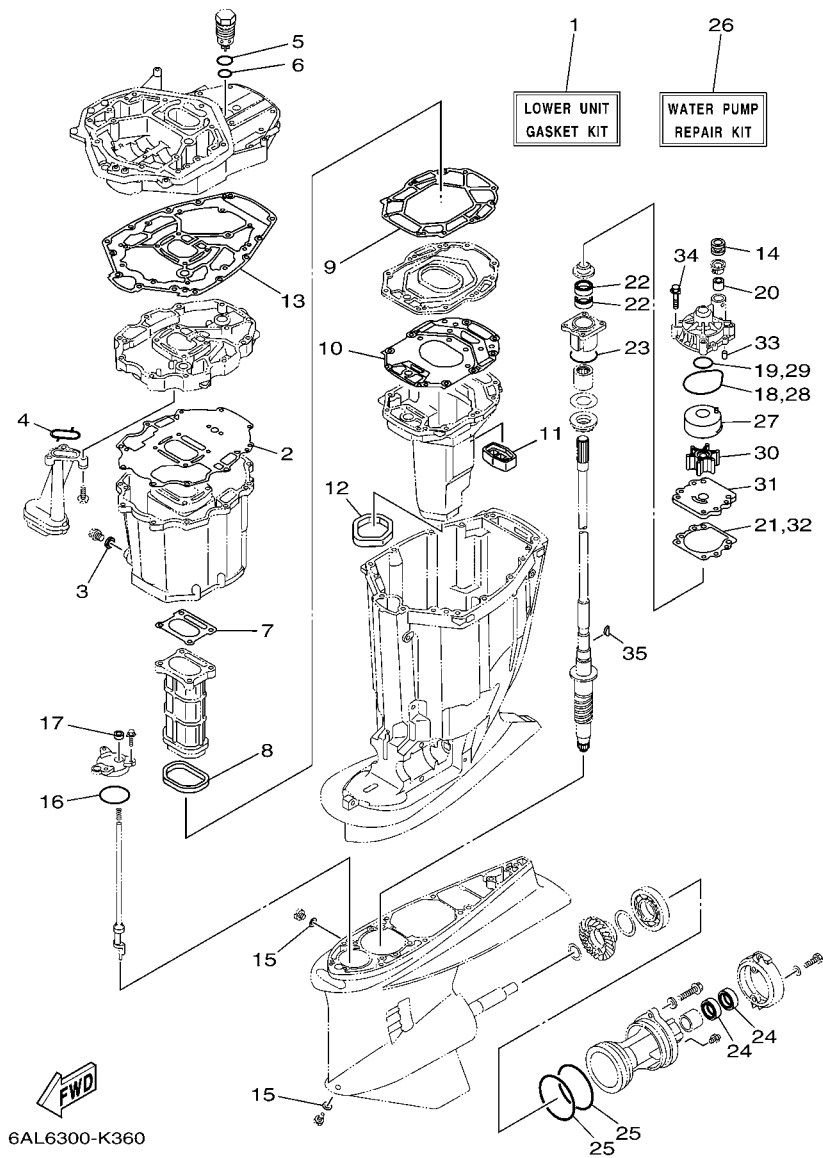


FIG. 40 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6F27	6F37	REMARKS
1	6P2-W0001-21	LOWER UNIT GASKET KIT	1	1	
2	69J-15312-01	.GASKET, OIL PAN	1	1	
3	90430-14M09	.GASKET	1	1	
4	69J-13415-00	.SEAL, OIL STRAINER	1	1	
5	93210-347A1	.O-RING	1	1	
6	93210-28543	.O-RING	1	1	
7	6P2-41134-00	.GASKET, EXHAUST MANIFOLD	1	1	
8	69J-41138-00	.SEAL, EXT. 1	1	1	
9	69J-41135-A0	.GASKET, EXHAUST MANIFOLD	1	1	
10	6S1-41136-00	.GASKET, EXHAUST MANIFOLD 4	1	1	
11	69J-45127-00	.SEAL	1	1	
12	69J-45123-00	.GASKET, MUFFLER	1	1	
13	69J-45113-20	.GASKET, UPPER CASING	1	1	
14	6E5-44366-00	.DAMPER, WATER SEAL 2	1	1	
15	90430-08020	.GASKET	2	2	
16	93210-64488	.O-RING	1	1	
17	93106-09014	.OIL SEAL	1	1	
18	93210-86M38	.O-RING	1	1	
19	93210-37160	.O-RING	1	1	
20	6E5-44365-00	.DAMPER, WATER SEAL 1	1	1	
21	6E5-44315-A0	.GASKET, WATER PUMP	1	1	
22	93101-28M16	.OIL SEAL	2	2	
23	93210-55M14	.O-RING	1	1	
24	93101-30002	.OIL SEAL	2	2	
25	93211-04384	.O-RING	2	2	
26	61A-W0078-A3	WATER PUMP REPAIR KIT	1	1	
27	61A-44322-02	.INSERT, CARTRIDGE	1	1	



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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6P2-11110-01	4 - 2	69J-11426-21	3 - 6	6S1-12168-U0	6 - 8	67F-13448-00	1 - 15	6C5-1410B-00	11 - 4	6P2-15373-01	7 - 18
69J-11119-00	2 - 13	69J-11427-00	3 - 7	6S1-12168-V0	6 - 8	6P2-13477-00	2 - 55		11 - 9	6P2-15377-10	29 - 21
6P2-11119-00	5 - 16	69J-11478-00	3 - 2	6S1-12168-W0	6 - 8		39 - 22	6P2-1410F-00	12 - 35	6P2-15411-01-9S	2 - 8
6P2-1111E-00	5 - 17	6P2-11537-01	6 - 17	6S1-12168-X0	6 - 8	6P2-13532-00	10 - 3	69J-14137-00	13 - 23	69J-15451-00	2 - 9
6P2-11120-01	4 - 10	6P2-11590-00	6 - 25	6S1-12168-Y0	6 - 8	6P2-13533-00	10 - 2	63P-14148-00	12 - 21		39 - 11
69J-11133-10	4 - 3	63P-11603-01	3 - 12	6S1-12169-00	6 - 8	6P2-13545-00	10 - 7	6P2-14149-00	12 - 32	69J-15481-00	2 - 6
	4 - 11	6P2-11631-01-93	3 - 11	6P2-12171-02	6 - 9	6P2-13546-00	10 - 10	6P2-14159-00	9 - 13	6P2-15512-00	6 - 26
6P2-11135-00	4 - 35	69J-11633-00	3 - 13	6P2-12172-02	6 - 13	6P2-13547-00	10 - 18	69J-14164-00	9 - 22	69J-15761-00	29 - 2
6P2-11181-00	4 - 22	69J-11634-01	3 - 14	6P2-12181-01	6 - 11	6P2-13548-00	10 - 19	6P2-14180-04	12 - 1	6P2-2134X-00	9 - 14
	39 - 2	69J-11654-00	3 - 9	6P2-12182-01	6 - 15	6P2-13556-00	9 - 4	6P2-14181-00	12 - 6	6E5-21744-00	8 - 4
6P2-11182-00	4 - 27	69J-11656-00	3 - 10	69J-12233-00	28 - 11	6P2-13557-00	9 - 5	6P2-14182-00	12 - 2		10 - 16
	39 - 3	69J-11656-10	3 - 10	6P2-12403-00	5 - 22	6P2-13564-00	7 - 3	6P2-14191-00	12 - 7	69J-21841-02	12 - 28
6P2-11191-00-9S	4 - 34	69J-11656-20	3 - 10	6P2-1240H-00-9S	2 - 22	6P2-13573-00	9 - 11	6P2-14197-00	12 - 36	63P-2411R-00	12 - 5
6P2-11192-00-9S	4 - 43	6P2-12111-00	6 - 1	6P3-1240H-00-9S	2 - 27	6P2-13574-00	9 - 21	69J-14225-01	12 - 34	6P2-2411T-00	12 - 4
6P2-11193-00	4 - 38	69J-12113-01	6 - 3	67F-12411-01	2 - 20	68V-13577-00	13 - 12	6P2-14255-00	9 - 12	6P2-24135-00	10 - 12
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6P2-11194-00	4 - 44	69J-12118-00	6 - 5	6P2-1243A-00	2 - 36		13 - 21	6P2-14349-00	10 - 1	6P2-24137-00	10 - 15
	39 - 5	69J-12119-00	6 - 6	69J-1243E-00	2 - 37	6P2-13577-00	11 - 5	68V-14356-00	9 - 24	6P2-2416A-00	10 - 11
69J-11301-00	4 - 16	6P2-12121-00	6 - 2	6P2-12481-00	18 - 9		11 - 10	6P2-14360-00	9 - 6	6P2-24170-00	9 - 19
69J-11313-00	2 - 47	69J-12153-00	6 - 7	6P2-12482-00	8 - 3	6P2-13578-00	9 - 8	6P2-14386-00	12 - 9	6P2-2417H-00	13 - 25
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6E5-11325-00	2 - 16	6S1-12168-20	6 - 8	6P2-1257A-10	13 - 11	6P2-13595-00	10 - 4	6P2-14446-00	12 - 27	60E-24300-01	13 - 13
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	18 - 15	6S1-12168-40	6 - 8	6R3-12581-00	22 - 14	6P2-13641-00	7 - 12	6P2-14546-00	12 - 10	6Y2-24307-50	15 - 1
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6P3-11325-00	2 - 24	6S1-12168-60	6 - 8	6R3-12583-00	22 - 16	6P2-13645-00	7 - 13	63P-14567-00	12 - 18	6P2-24313-10	14 - 18
	2 - 29	6S1-12168-70	6 - 8	6P2-12615-00	6 - 22		7 - 16	69J-14624-01	28 - 47	6P2-24314-00	14 - 2
67F-11325-01	4 - 17	6S1-12168-80	6 - 8	6P2-12623-00	6 - 19	6P2-13646-00	7 - 14	69J-14664-00	2 - 51	6P2-24315-00	13 - 24
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	39 - 14	6S1-12168-B0	6 - 8	69J-12858-00	2 - 53	69J-13716-00	12 - 31	6P2-1475A-00	10 - 5	6P2-24322-00	13 - 6
69J-11355-00	29 - 17	6S1-12168-C0	6 - 8	6AW-13119-00	29 - 15	6P2-13750-00	9 - 1	6P2-1475E-00	10 - 6	6P2-24323-00	13 - 7
	39 - 21	6S1-12168-D0	6 - 8	6P2-13160-10	11 - 1	6P2-13751-00	9 - 2	6P2-1475F-00	10 - 8	6P2-24324-00	13 - 5
6AW-11371-10	28 - 8	6S1-12168-E0	6 - 8	6P2-13161-00	11 - 2	6P2-13758-00	10 - 14	6P2-1475G-00	10 - 9	69J-24325-00	13 - 10
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69J-11426-11	3 - 6	6S1-12168-T0	6 - 8	6P2-13446-00-9S	2 - 54	6P2-13976-00	13 - 2	6G8-15363-00	2 - 57	69J-24410-02	12 - 23



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PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6P2-24422-00	7 - 6	68F-42647-01	1 - 4	61A-43132-00	24 - 12	69J-43853-00	26 - 45	69J-44176-01	23 - 10	69J-44551-00-8D	25 - 11
4SV-24453-00	12 - 3	69J-42647-01	1 - 5	61A-43133-00	24 - 15	69J-43854-00	26 - 57	61A-44311-01	30 - 18	61A-44552-01-CA	25 - 22
	12 - 12	68F-42648-01	1 - 13	64D-43144-00	21 - 44	69J-43855-00	26 - 52		32 - 20	60X-44555-00	25 - 14
69J-24460-00	13 - 3	60V-42651-01	1 - 9	6G5-43144-00	24 - 33	6H1-43856-10	26 - 56	6E5-44312-00	30 - 23	61A-44575-00	25 - 13
6P2-24461-10	13 - 18	60V-42652-00	1 - 14	6E5-43145-01	34 - 8	61A-43861-00	26 - 14		32 - 25	69J-45111-10-8D	28 - 29
6P3-24469-00	14 - 9	68F-42663-00	1 - 12	6G5-43148-00	24 - 38		26 - 16	6E5-44315-A0	30 - 27	69J-45113-20	28 - 31
6P2-24491-00	12 - 24	69J-42663-00	1 - 6	61A-43181-01	24 - 35		26 - 67		32 - 29		40 - 13
69J-24492-00	12 - 25	6P2-42677-00	1 - 18	6G5-43185-02	24 - 36	69J-43861-00	27 - 6		40 - 21	69J-45123-00	28 - 28
69J-24501-10	13 - 8	6P2-42678-00	1 - 16	61A-43311-21-8D	24 - 30	6H1-43861-00	26 - 6		40 - 32		40 - 12
68V-24519-00	13 - 22	69J-42681-00	1 - 19	61A-43376-00	25 - 4	61A-43864-00	26 - 73	61A-44322-02	30 - 19	69J-45127-00	28 - 27
6P3-24519-00	14 - 10	69J-42682-00	1 - 20	69J-43800-04-8D	26 - 1	6H1-43869-00	27 - 15		32 - 21		40 - 11
6P3-24560-01	14 - 6	6P2-42710-00-8D	21 - 1	69J-43801-01	26 - 4	60V-4386A-00	26 - 44		40 - 27	69J-45151-00-8D	22 - 8
6P3-24562-02	14 - 8	648-42715-00	23 - 28	69J-43804-00	27 - 5	69J-4386K-00	27 - 10	6G5-44323-00	30 - 26	69J-45152-10	28 - 35
6P3-24563-00	14 - 7	69J-42716-00	21 - 9	69J-43805-00	27 - 4	61A-43871-00	26 - 15		32 - 28	61A-45155-00	28 - 39
6P3-24564-00	14 - 11	61A-42717-00	21 - 18	6CE-4380P-00	26 - 12	69J-43871-00	26 - 62		40 - 31	69J-45159-00	28 - 53
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69J-24599-10	13 - 9	6P2-42718-00	21 - 4	61A-43813-01	26 - 18	6H1-43875-00	26 - 29		40 - 30	61A-45214-11	31 - 10
68V-2481H-00	9 - 25	69J-42723-00-8D	19 - 19	6H1-43814-00	26 - 17	6T4-43875-01	26 - 68	6S1-44361-01	31 - 3		33 - 10
	13 - 26	6E5-42724-00	28 - 7	69J-43816-00	26 - 63	61A-43875-10	26 - 75		33 - 3	61A-45215-11	31 - 11
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	39 - 6	69J-42741-00-8D	22 - 1	69J-4381J-00	26 - 64	69J-43882-00	27 - 8	6D0-44365-00	31 - 18	6P2-45300-30-8D	30 - 1
69J-41113-02-9S	5 - 3	6P2-42743-00	21 - 47	69J-43820-00	26 - 71	6H1-43883-00	26 - 43		33 - 18	6P3-45300-30-8D	32 - 1
6P2-41114-00	5 - 7	6H4-42748-00	21 - 6	61A-43821-00	26 - 70	69J-43886-00	27 - 7	6E5-44365-00	30 - 22	6P2-45301-00-8D	30 - 2
	39 - 8	68F-42753-00	21 - 54	61A-43822-00	26 - 69	69J-43888-00	27 - 17		31 - 1		32 - 2
69J-41121-01-9S	5 - 2	6P2-42761-00	2 - 40	69J-43828-00	27 - 16	69J-4388E-01	26 - 23		32 - 24	69J-45318-01	28 - 37
6P2-41122-00	5 - 6	67F-42761-01	2 - 39	6H1-43829-00	27 - 19	69J-4388F-00	27 - 14		33 - 1	61A-45321-01	30 - 11
	39 - 7	6P2-42766-10	21 - 49	69J-4382E-00	26 - 11	69J-4388H-00	27 - 12		40 - 20		32 - 13
69J-41123-02-9S	5 - 4	69J-42769-00	28 - 30	69J-43830-01	26 - 33	69J-4388J-00	26 - 20	663-44366-00	30 - 6	61A-45331-00-9S	30 - 30
69J-41131-11-CA	28 - 15	69J-42771-00-8D	22 - 3	69J-43831-00	26 - 66	69J-43891-00	27 - 9		32 - 8		32 - 32
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