

PARTS CATALOGUE

F250TR'06 (6P22)

LF250TR'06 (6P32)

F250AET'06 (6P22)

FL250AET'06 (6P32)

FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

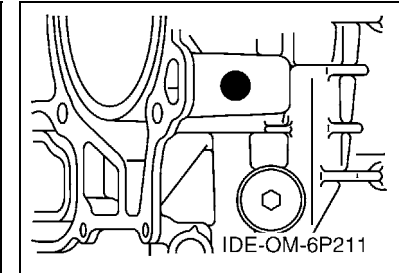
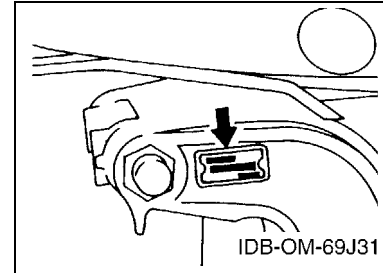
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F250	6P2-1002895	LF250	6P3-1000957
F250A	6P2-1002895	FL250A	6P3-1000957

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	6P22	F250TR, F250AET
2	6P32	LF250TR, FL250AET

CONTENTS

SHEET1/2

TOP COWLING	A4
CYLINDER & CRANKCASE 1	A5
CRANKSHAFT & PISTON	B1
CYLINDER & CRANKCASE 2	B2
CYLINDER & CRANKCASE 3	B4
VALVE	B6
INTAKE 1	C2
INTAKE 2	C3
THROTTLE BODY ASSY 1	C4
THROTTLE BODY ASSY 2	C5
THROTTLE BODY ASSY 3	C6
FUEL INJECTION PUMP 1	C7
FUEL INJECTION PUMP 2	D2
FUEL 1	D4
FUEL 2	D5
GENERATOR	D6
ELECTRICAL 1	E1
ELECTRICAL 2	E3
ELECTRICAL 3	E6
STARTING MOTOR	E7
BOTTOM COWLING 1	F2
BOTTOM COWLING 2	F5
CONTROL	F6

INDEX

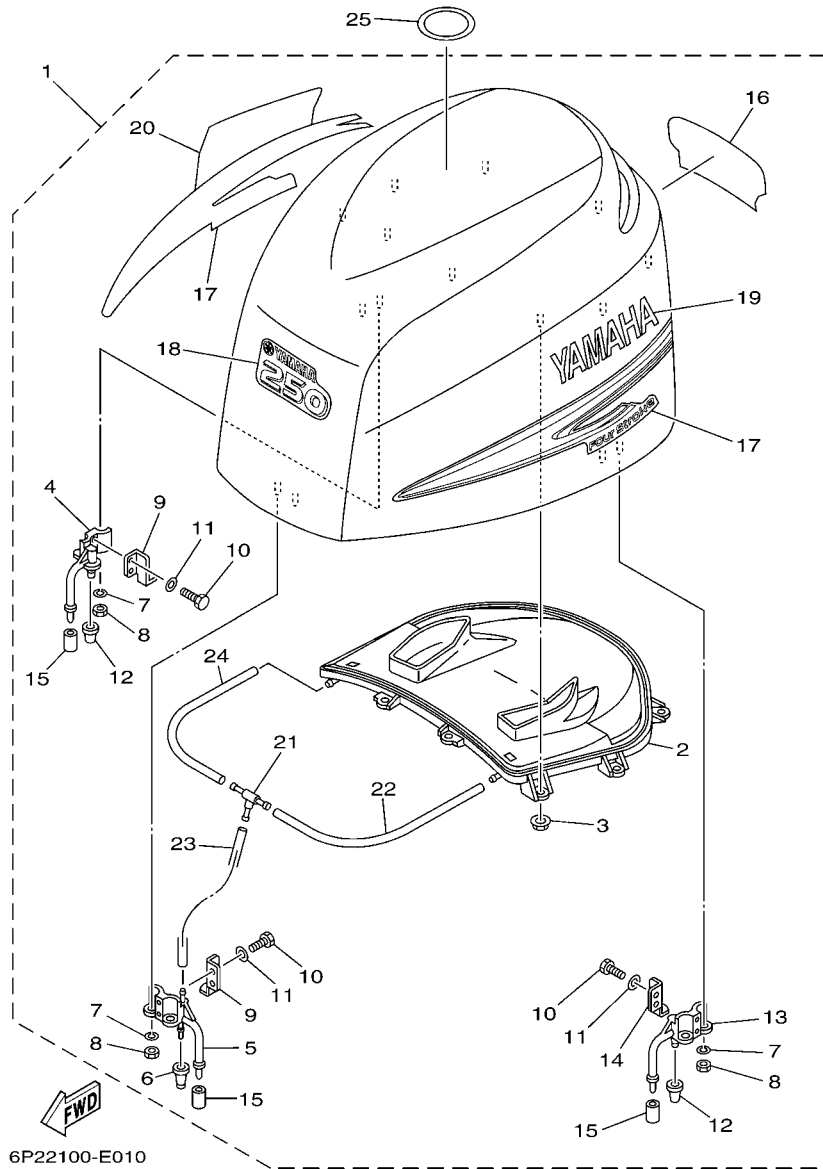
NUMERICAL INDEX	G1
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SHEET2/2

BRACKET 1	A4*
BRACKET 2	A6*
POWER TRIM & TILT ASSY 1	B1*
POWER TRIM & TILT ASSY 2	B4*
UPPER CASING	B5*
OIL PAN	C1*
LOWER CASING & DRIVE 1	C2*
LOWER CASING & DRIVE 2	C6*
LOWER CASING & DRIVE 3	D1*
LOWER CASING & DRIVE 4	D5*
STEERING GUIDE	D7*
REMOTE CONTROL BOX	E1*
METER	E2*
SWITCH & PANEL 1	E4*
SWITCH & PANEL 2	E5*
REPAIR KIT 1	E6*
REPAIR KIT 2	E7*

INDEX

NUMERICAL INDEX	G1*
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6P22100-E010

FIG. 1 TOP COWLING

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-42610-01-8D	TOP COWLING ASSY	1	1	
2	6P2-42613-00	.MOLDING, AIR DUCT	1	1	
3	90179-06M28	.NUT	9	9	
4	68F-42647-01-94	.HOLDER, CLAMP BAND	1	1	
5	69J-42647-00-94	.HOLDER, CLAMP BAND	1	1	
6	69J-42663-00	.DAMPER	1	1	
7	92990-06100	.WASHER, SPRING	6	6	
8	95380-06600	.NUT, HEXAGON	6	6	
9	60V-42651-01	.HOOK	2	2	
10	97095-06016	.BOLT	6	6	
11	92995-06600	.WASHER	6	6	
12	68F-42663-00	.DAMPER	2	2	
13	68F-42648-01-94	.HOLDER, CLAMP BAND	1	1	
14	60V-42652-00	.HOOK	1	1	
15	67F-13448-00	.CAP	3	3	
16	6P2-42678-00	.GRAPHIC, REAR	1	1	
17	69J-W0070-00	.GRAPHIC SET	1	1	
18	6P2-42677-00	.GRAPHIC, FRONT	1	1	
19	69J-42681-00	.MARK, COWLING	1	1	
20	69J-42682-00	.MARK, COWLING	1	1	
21	69J-24378-00	.PIPE, JOINT 4	1	1	
22	90445-11M27	.HOSE (L240)	1	1	
23	90445-11699	.HOSE (L500)	1	1	
24	90445-11182	.HOSE (L300)	1	1	
25	67F-13434-03	LABEL, CAUTION	1	1	

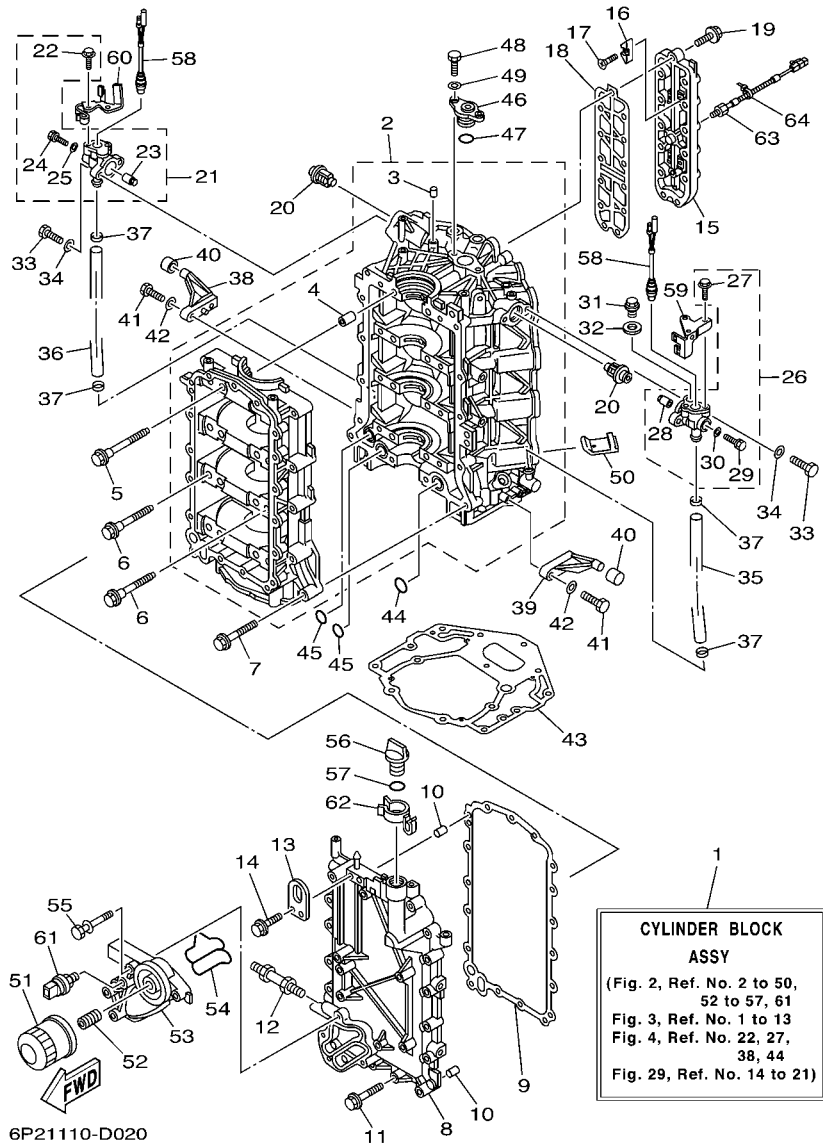


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-W009B-01-1S	CYLINDER BLOCK ASSY	1	1	
2	6P2-15100-00-1S	CRANKCASE ASSY	1	1	
3	93606-12019	.PIN, DOWEL	1	1	
4	91814-18001	.PIN, DOWEL	8	8	
5	69J-15187-00	BOLT	8	8	
6	69J-15481-00	BOLT 1	8	8	
7	90119-08M66	BOLT, WITH WASHER	13	13	
8	6P2-15411-00-94	COVER, CRANKCASE 1	1	1	
9	69J-15451-00	GASKET, CRANKCASE COVER 1	1	1	
10	93606-12019	PIN, DOWEL	2	2	
11	90119-08009	BOLT, WITH WASHER	17	17	
12	90116-10027	BOLT, STUD	1	1	
13	69J-11119-00	HANGER, ENGINE	1	1	
14	90119-06MA2	BOLT, WITH WASHER	2	2	
15	6P2-1131C-00-94	COVER, JOINT	1	1	
16	6E5-11325-00	ANODE	4	4	
17	98780-04015	SCREW, FLAT HEAD	4	4	
18	6P2-1131B-00	GASKET, COVER	1	1	
19	90119-06MA4	BOLT, WITH WASHER	13	13	
20	67F-12411-01	THERMOSTAT	2	2	
21	6P2-1240H-00-1S	ANODE ASSY	1	1	
22	90109-06M80	.BOLT	2	2	
23	6P3-11325-00	.ANODE	1	1	
24	90105-05012	.BOLT, FLANGE	1	1	
25	90430-05002	.GASKET	1	1	
26	6P3-1240H-00-1S	ANODE ASSY	1	1	
27	90109-06M80	.BOLT	2	2	

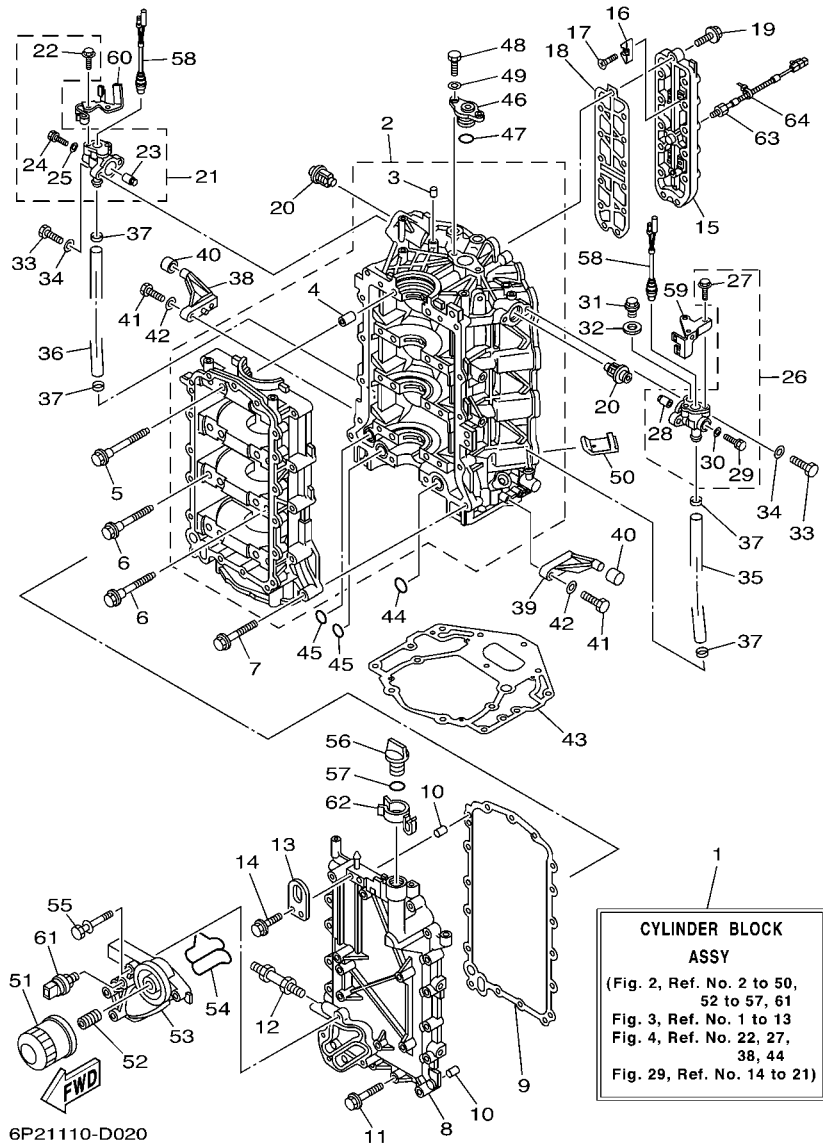


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	6F22	6F32	REMARKS
28	6P3-11325-00	.ANODE	1	1	
29	90105-05012	.BOLT, FLANGE	1	1	
30	90430-05002	.GASKET	1	1	
31	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
32	90430-14115	GASKET	1	1	
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33	97095-06025	BOLT	4	4	
34	92995-06600	WASHER	4	4	
35	69J-1243A-00	HOSE 1	1	1	
36	69J-1243E-00	HOSE 2	1	1	
37	90465-11M10	CLAMP	4	4	
<hr/>					
38	67F-42761-00-94	STOPPER	1	1	
39	6P2-42761-00-94	STOPPER	1	1	
40	68F-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2	
41	97095-06025	BOLT	4	4	
42	92995-06600	WASHER	4	4	
<hr/>					
43	69J-11351-11	GASKET, CYLINDER	1	1	
44	93210-25552	O-RING	1	1	
45	93210-19MJ1	O-RING	2	2	
46	69J-11313-00-94	PLUG, BLIND	1	1	
47	93210-25647	O-RING	1	1	
<hr/>					
48	97095-06020	BOLT	2	2	
49	92995-06600	WASHER	2	2	
50	69J-14664-00	GROMMET, WATER SHUT	2	2	
51	69J-13440-00	ELEMENT ASSY, OIL CLEANER	1	1	
52	69J-12858-00	BOLT, UNION	1	1	
<hr/>					
53	6P2-13446-00-94	CONNECTOR	1	1	
54	6P2-13477-00	GASKET	1	1	

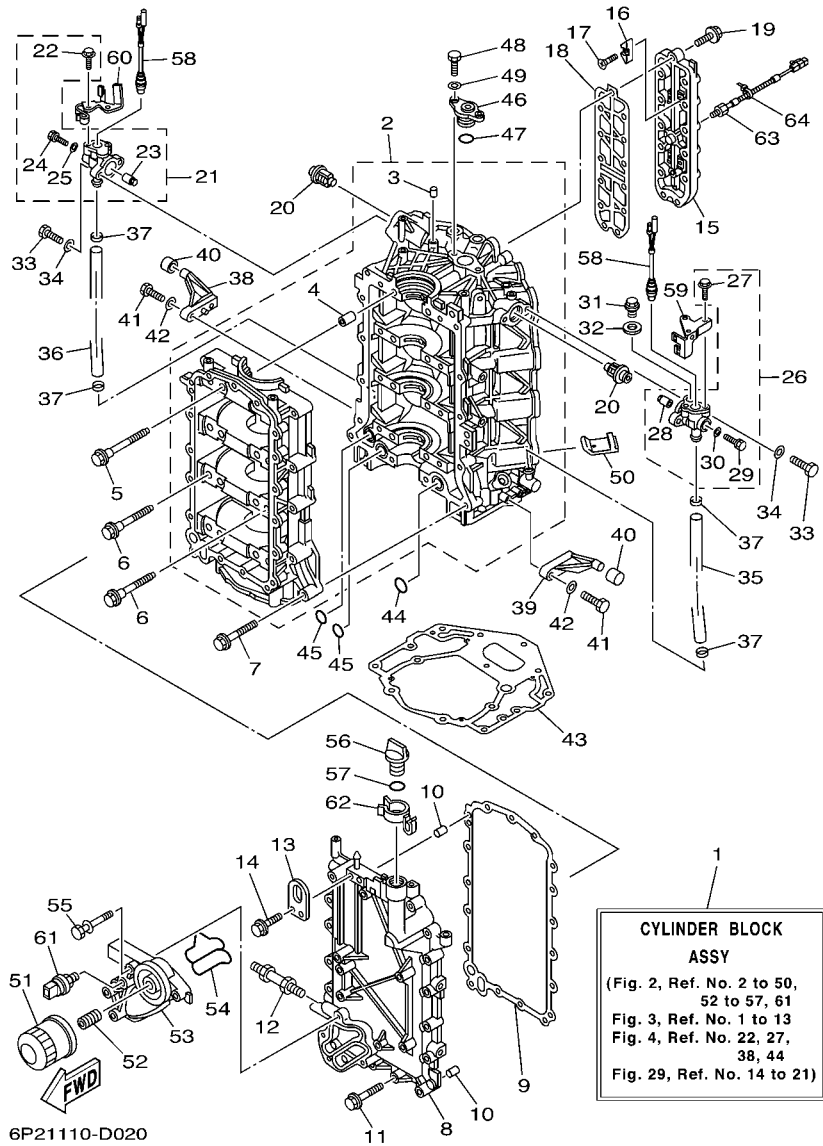
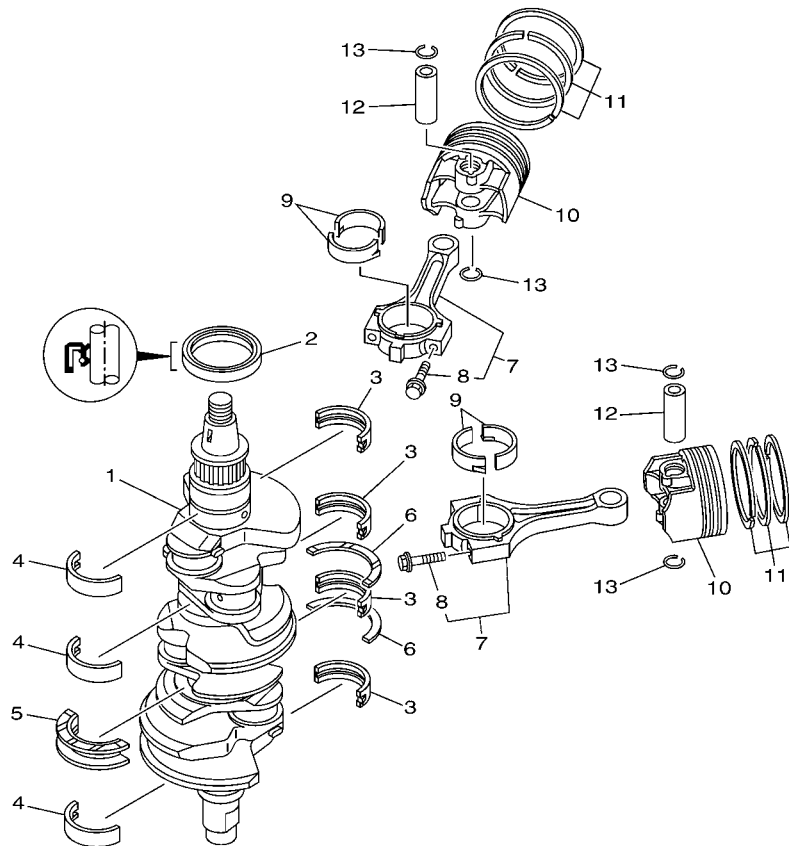


FIG. 2 CYLINDER & CRANKCASE 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
55	90119-06025	BOLT, WITH WASHER	5	5	
56	6G8-15363-00	PLUG, OIL	1	1	
57	93210-24M79	O-RING	1	1	
58	6P2-82560-00	THERMO SWITCH ASSY	2	2	
59	6P2-82588-00	PLATE	1	1	
60	6P2-82389-00	PLATE 2	1	1	
61	69J-83651-00	SENDER, OIL PRESSURE	1	1	
62	6P2-83597-00	CLAMP	1	1	
63	6P2-85780-00	SENSOR, KNOCK	1	1	
64	90465-11M10	CLAMP	1	1	

FIG. 3 CRANKSHAFT & PISTON




6P21110-D030

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
1	6P2-11410-00	CRANKSHAFT	1	1		
2	93102-63004	OIL SEAL	1	1		
3	69J-11416-00	PLANE BEARING, CRANKSHAFT 1	4	4		UR #1
	69J-11416-10	PLANE BEARING, CRANKSHAFT 1	4	4		UR #2
	69J-11416-20	PLANE BEARING, CRANKSHAFT 1	4	4		UR #3
4	69J-11417-00	PLANE BEARING, CRANKSHAFT 2	3	3		UR #1
	69J-11417-10	PLANE BEARING, CRANKSHAFT 2	3	3		UR #2
	69J-11417-20	PLANE BEARING, CRANKSHAFT 2	3	3		UR #3
5	69J-11426-00	PLANE BEARING, CRANKSHAFT 1	1	1		UR #1
	69J-11426-10	PLANE BEARING, CRANKSHAFT 1	1	1		UR #2
	69J-11426-20	PLANE BEARING, CRANKSHAFT 1	1	1		UR #3
6	69J-11427-00	PLANE BEARING, CRANKSHAFT 2	2	2		
7	69J-W1165-01	CONNECTING ROD ASSY	6	6		
8	69J-11654-00	.BOLT, CONNECTING ROD	2	2		
9	69J-11656-00	PLANE BEARING, CONNECTING ROD	12	12		UR YELLOW
	69J-11656-10	PLANE BEARING, CONNECTING ROD	12	12		UR GREEN
	69J-11656-20	PLANE BEARING, CONNECTING ROD	12	12		UR BLUE
10	6P2-11631-00-B0	PISTON (STD)	6	6		
11	63P-11603-01	PISTON RING SET (STD)	6	6		
12	69J-11633-00	PIN, PISTON	6	6		
13	69J-11634-00	CLIP, PISTON PIN	12	12		

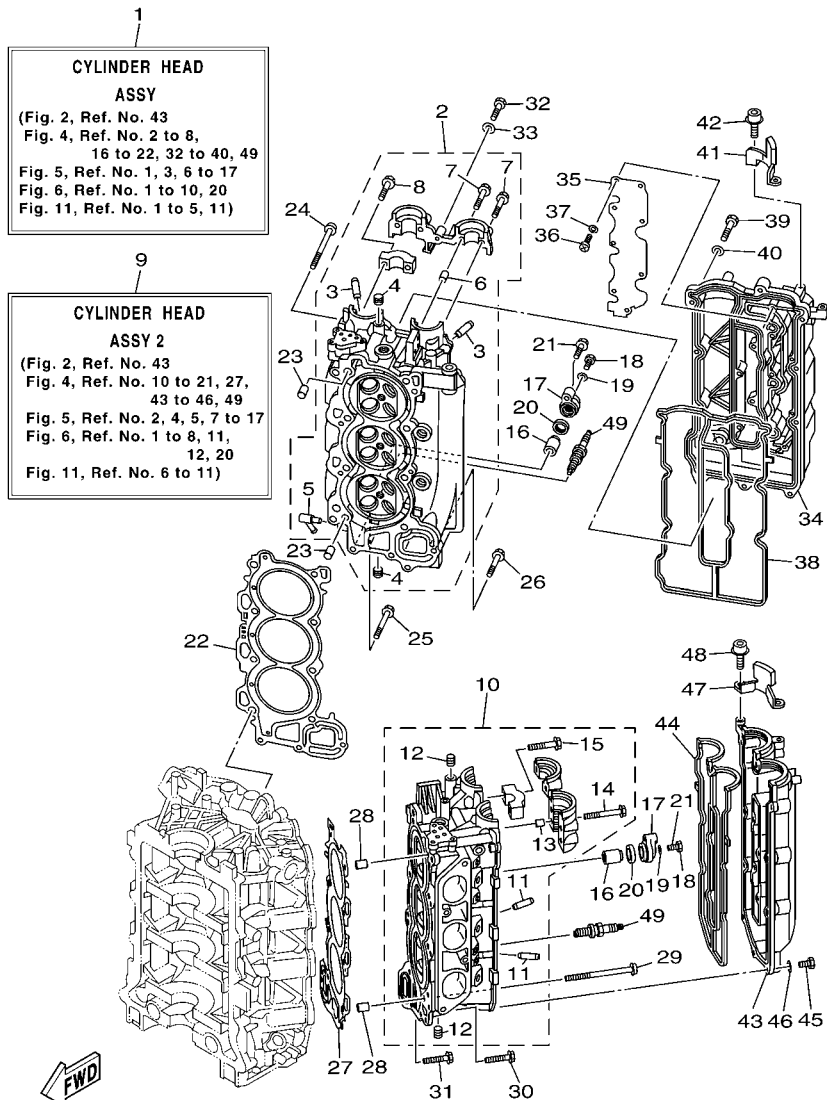
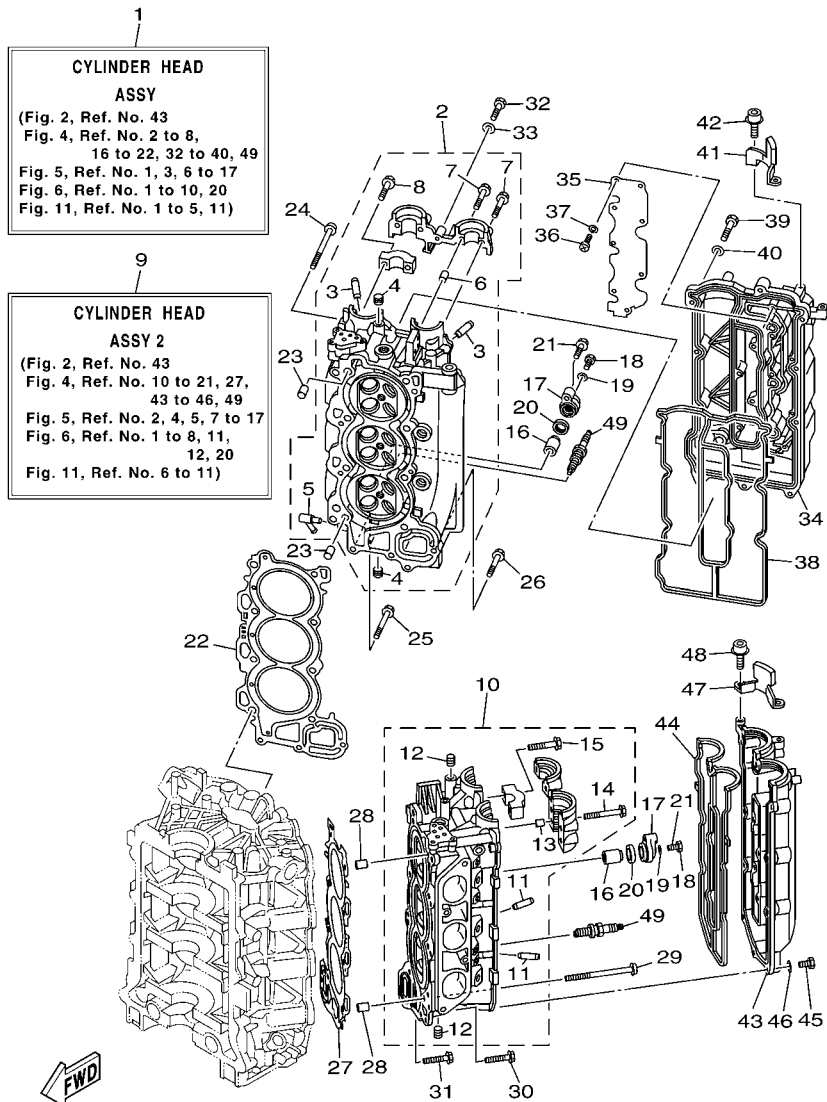


FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-W009A-00-1S	CYLINDER HEAD ASSY	1	1	
2	6P2-11110-00-94	CYLINDER HEAD ASSY	1	1	
3	69J-11133-10	.GUIDE, VALVE 1	12	12	
4	90344-51019	.PLUG, TAPER SCREW	7	7	
5	676-11372-00	.NIPPLE, HOSE	1	1	
6	91809-08006	.SLEEVE GUIDE-DOWEL	2	2	
7	90119-07001	.BOLT, WITH WASHER	4	4	
8	90119-07234	.BOLT, WITH WASHER	14	14	
9	6P2-W009C-00-1S	CYLINDER HEAD ASSY 2	1	1	
10	6P2-11120-00-94	CYLINDER HEAD ASSY 2	1	1	
11	69J-11133-10	.GUIDE, VALVE 1	12	12	
12	90344-51019	.PLUG, TAPER SCREW	3	3	
13	91809-08006	.SLEEVE GUIDE-DOWEL	4	4	
14	90119-07235	.BOLT/WASHER-CAM CAPS	6	6	
15	90119-07234	.BOLT, WITH WASHER	12	12	
16	68V-11325-01	ANODE	4	4	
17	69J-11327-00-94	COVER, ANODE	4	4	
18	97075-06020	BOLT	4	4	
19	92995-06600	WASHER	4	4	
20	67F-11328-00	GROMMET, ANODE	4	4	
21	97575-08540	BOLT, WITH WASHER	4	4	
22	6P2-11181-00	GASKET, CYLINDER HEAD 1	1	1	
23	90387-10M08	COLLAR	2	2	
24	90155-10002	SCREW, FLAT FILLISTER	8	8	
25	90119-08M91	BOLT, WITH WASHER	2	2	
26	90119-08021	BOLT, WITH WASHER	1	1	
27	6P2-11182-00	GASKET, CYLINDER HEAD 2	1	1	

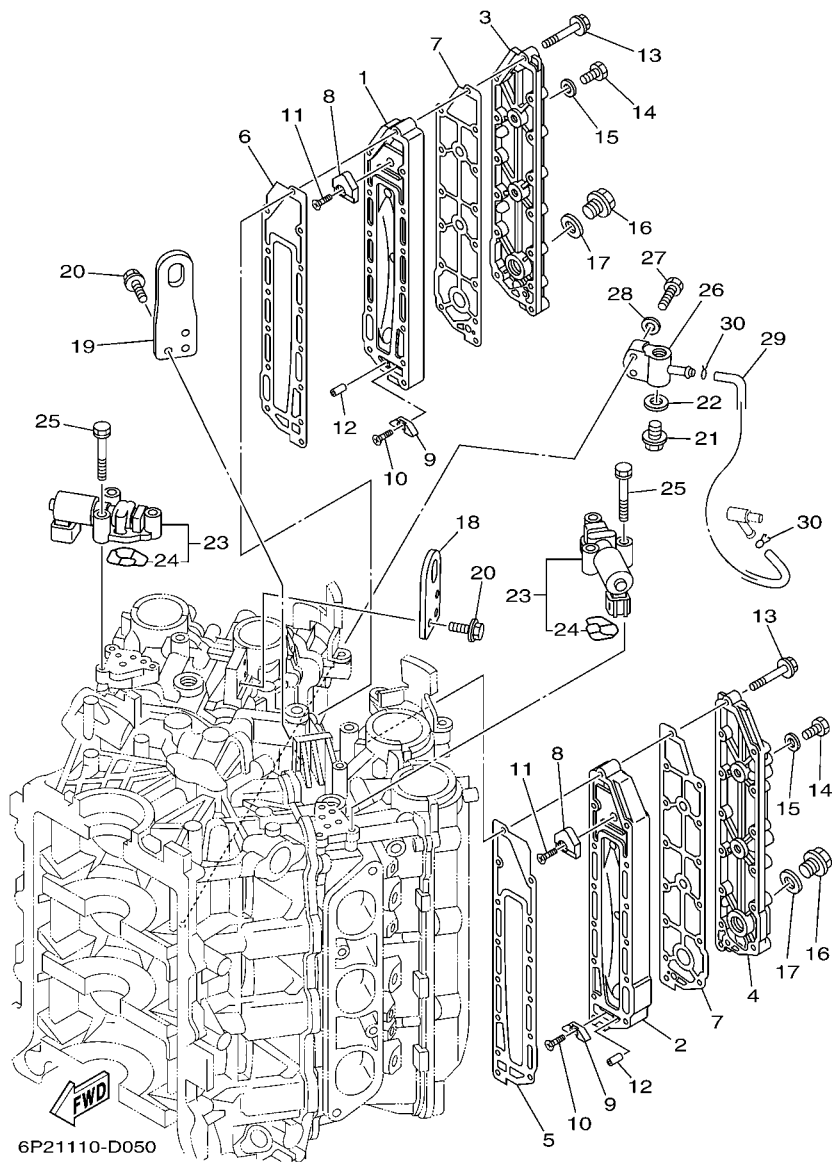


6P21110-D041

FIG. 4 CYLINDER & CRANKCASE 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
28	90387-10M08	COLLAR	2	2	
29	90155-10002	SCREW, FLAT FILLISTER	8	8	
30	90119-08M91	BOLT, WITH WASHER	2	2	
31	90119-08021	BOLT, WITH WASHER	1	1	
32	97095-06030	BOLT	1	1	
33	92995-06600	WASHER	1	1	
34	6P2-11191-00-1S	COVER, CYLINDER HEAD 1	1	1	
35	6P2-11135-00	PLATE, BREATHER 3	1	1	
36	98507-04008	SCREW, PAN HEAD	9	9	
37	92907-04600	WASHER	9	9	
38	6P2-11193-00	GASKET, HEAD COVER 1	1	1	
39	97095-06030	BOLT	14	14	
40	92995-06600	WASHER	14	14	
41	6P2-15142-00	GUIDE 1	1	1	
42	90110-06150	BOLT, HEXAGON SOCKET HEAD	2	2	
43	6P2-11192-00-1S	COVER, CYLINDER HEAD 2	1	1	
44	6P2-11194-00	GASKET, HEAD COVER 2	1	1	
45	97095-06030	BOLT	14	14	
46	92995-06600	WASHER	14	14	
47	6P2-15143-00	GUIDE	1	1	
48	90110-06150	BOLT, HEXAGON SOCKET HEAD	2	2	
49	94702-00400	PLUG, SPARK (NGK LFR6A-11)	6	6	

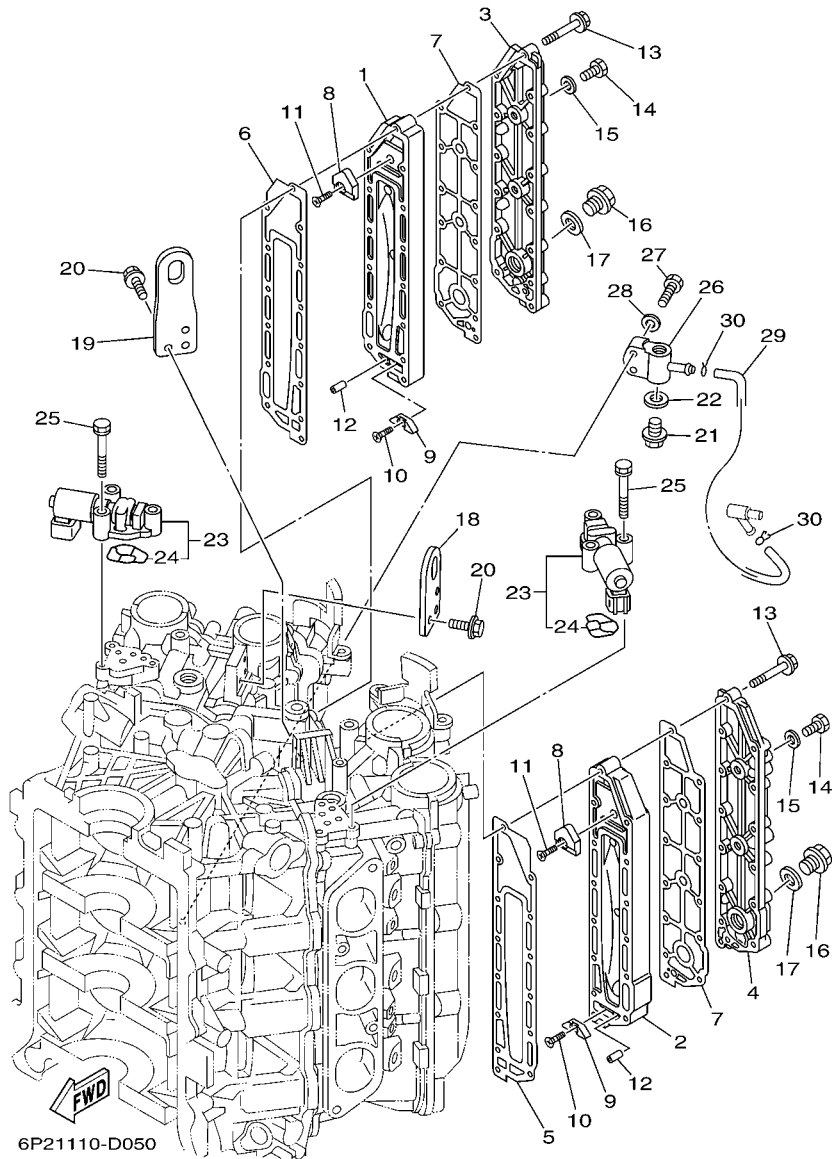
FIG. 5 CYLINDER & CRANKCASE 3



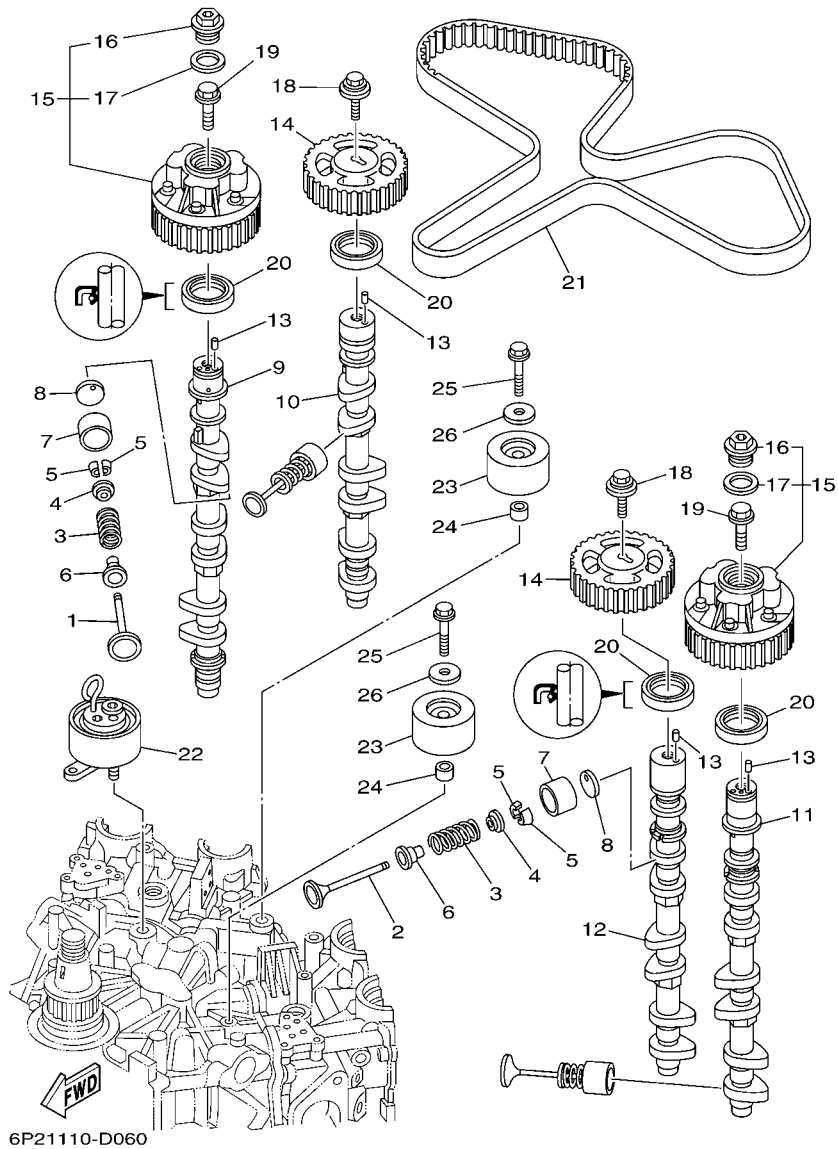
6P21110-D050

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	69J-41111-01-1S	INNER COVER, EXHAUST	1	1	
2	69J-41121-01-1S	INNER COVER, EXHAUST	1	1	
3	69J-41113-01-1S	OUTER COVER, EXHAUST	1	1	
4	69J-41123-01-1S	OUTER COVER, EXHAUST	1	1	
5	6P2-41112-00	GASKET, EXHAUST INNER COVER	1	1	
6	6P2-41122-00	GASKET, EXHAUST INNER COVER	1	1	
7	6P2-41114-00	GASKET, EXHAUST OUTER COVER	2	2	
8	6P2-11325-00	ANODE	2	2	
9	6E5-11325-00	ANODE	2	2	
10	98780-04015	SCREW, FLAT HEAD	2	2	
11	90151-06M02	SCREW, COUNTERSUNK	2	2	
12	91690-40010	PIN, SPRING	2	2	
13	90119-06027	BOLT, WITH WASHER	28	28	
14	97095-08014	BOLT	4	4	
15	90430-08143	GASKET	4	4	
16	90340-18M09	PLUG, STRAIGHT SCREW	2	2	
17	90430-18130	GASKET	2	2	
18	6P2-11119-00	HANGER, ENGINE	1	1	
19	6P2-1111E-00	HANGER, ENGINE 2	1	1	
20	90119-06MA2	BOLT, WITH WASHER	6	6	
21	90340-14M06	PLUG, STRAIGHT SCREW	1	1	
22	90430-14115	GASKET	1	1	
23	6P2-86120-00	SOLENOID VALVE ASSY	2	2	
24	6P2-12403-00	.FILTER	1	1	
25	90119-06MA6	BOLT, WITH WASHER	6	6	
26	6P2-83652-00-94	CONNECTOR	1	1	
27	97095-06030	BOLT	2	2	

FIG. 5 CYLINDER & CRANKCASE 3



REF. NO.	PART NO.	DESCRIPTION	6F22	6F32			REMARKS
28	92995-06600	WASHER	2	2			
29	6H4-24311-00	PIPE, FUEL 1	1	1			
30	90467-08M18	CLIP	2	2			



6P21110-D060

FIG. 6 VALVE

REF. NO.	PART NO.	DESCRIPTION	8P22	8P32	REMARKS
1	6P2-12111-00	VALVE, INTAKE	12	12	
2	6P2-12121-00	VALVE, EXHAUST	12	12	
3	69J-12113-01	SPRING, VALVE INNER	24	24	
4	69J-12117-01	RETAINER, VALVE SPRING	24	24	
5	69J-12118-00	COTTER, VALVE	48	48	
6	69J-12119-00	SEAL, VALVE STEM	24	24	
7	69J-12153-00	LIFTER, VALVE	24	24	
8	69J-12168-00	PAD, ADJUSTING (2.320)	24	24	UR
	69J-12168-10	PAD, ADJUSTING (2.340)	24	24	UR
	69J-12168-20	PAD, ADJUSTING (2.360)	24	24	UR
	69J-12168-30	PAD, ADJUSTING (2.380)	24	24	UR
	69J-12168-40	PAD, ADJUSTING (2.400)	24	24	UR
	69J-12168-50	PAD, ADJUSTING (2.420)	24	24	UR
	69J-12168-60	PAD, ADJUSTING (2.440)	24	24	UR
	69J-12168-70	PAD, ADJUSTING (2.460)	24	24	UR
	69J-12168-80	PAD, ADJUSTING (2.480)	24	24	UR
	69J-12168-90	PAD, ADJUSTING (2.500)	24	24	UR
	69J-12168-A0	PAD, ADJUSTING (2.520)	24	24	UR
	69J-12168-B0	PAD, ADJUSTING (2.540)	24	24	UR
	69J-12168-C0	PAD, ADJUSTING (2.560)	24	24	UR
	69J-12168-D0	PAD, ADJUSTING (2.580)	24	24	UR
	69J-12168-E0	PAD, ADJUSTING (2.600)	24	24	UR
	69J-12168-F0	PAD, ADJUSTING (2.620)	24	24	UR
	69J-12168-G0	PAD, ADJUSTING (2.640)	24	24	UR
	69J-12168-H0	PAD, ADJUSTING (2.660)	24	24	UR
	69J-12168-J0	PAD, ADJUSTING (2.680)	24	24	UR
	69J-12168-K0	PAD, ADJUSTING (2.700)	24	24	UR

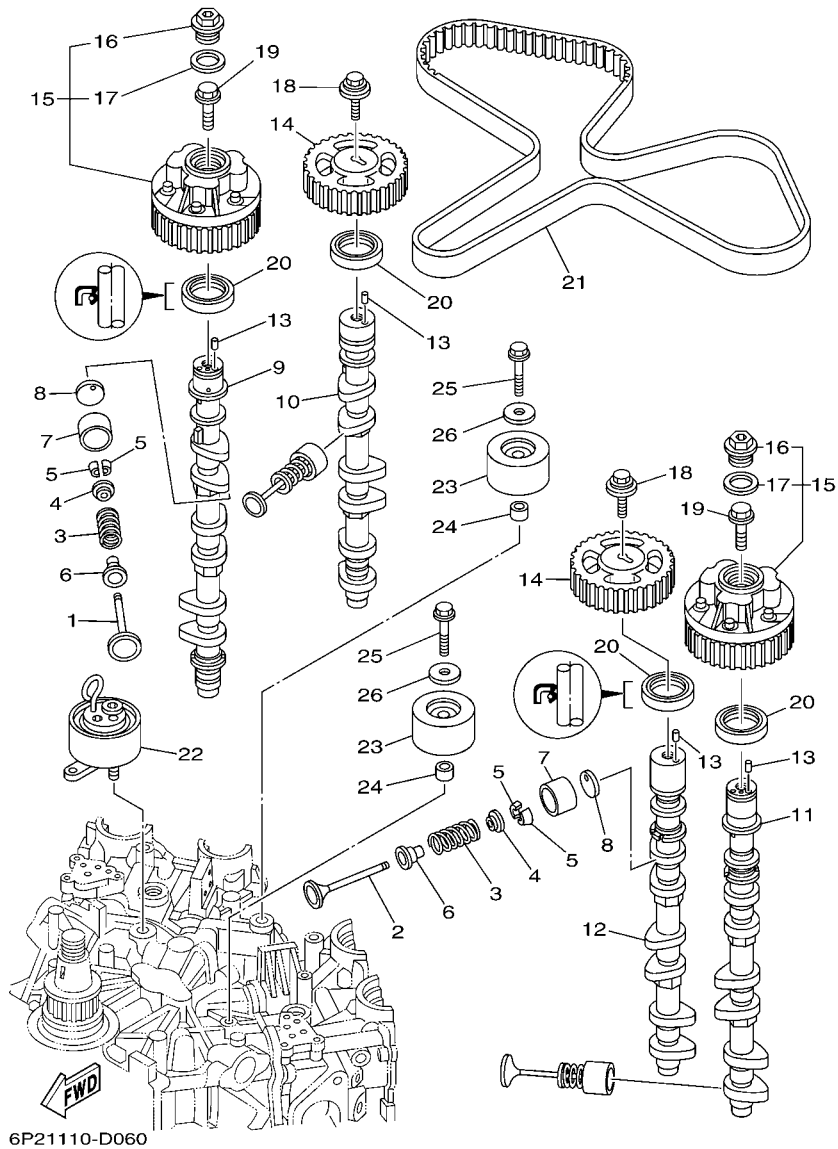


FIG. 6 VALVE

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
8	69J-12168-L0	PAD, ADJUSTING (2.720)	24	24	UR
	69J-12168-M0	PAD, ADJUSTING (2.740)	24	24	UR
	69J-12168-N0	PAD, ADJUSTING (2.760)	24	24	UR
	69J-12168-P0	PAD, ADJUSTING (2.780)	24	24	UR
	69J-12168-R0	PAD, ADJUSTING (2.800)	24	24	UR
	69J-12168-S0	PAD, ADJUSTING (2.820)	24	24	UR
	69J-12168-T0	PAD, ADJUSTING (2.840)	24	24	UR
	69J-12168-U0	PAD, ADJUSTING (2.860)	24	24	UR
	69J-12168-V0	PAD, ADJUSTING (2.880)	24	24	UR
	69J-12168-W0	PAD, ADJUSTING (2.900)	24	24	UR
	69J-12168-X0	PAD, ADJUSTING (2.920)	24	24	UR
	69J-12168-Y0	PAD, ADJUSTING (2.940)	24	24	UR
	69J-12169-00	PAD, ADJUSTING (2.960)	24	24	UR
9	6P2-12171-00	CAMSHAFT 1	1	1	
10	6P2-12181-00	CAMSHAFT 2	1	1	
11	6P2-12172-00	CAMSHAFT 3	1	1	
12	6P2-12182-00	CAMSHAFT 4	1	1	
13	93605-10108	PIN, DOWEL	4	4	
14	6P2-11537-00	GEAR, DRIVEN	2	2	
15	6P2-12645-00	PULLY ASSY 1	2	2	
16	6P2-12623-00	.BOLT	1	1	
17	6P2-12663-00	.GASKET	1	1	
18	90119-10M06	BOLT, WITH WASHER	2	2	
19	6P2-12615-00	BOLT	2	2	
20	93102-38M59	OIL SEAL	4	4	
21	6P2-46241-00	V-BELT	1	1	
22	6P2-11590-00	TENSIONER ASSY	1	1	

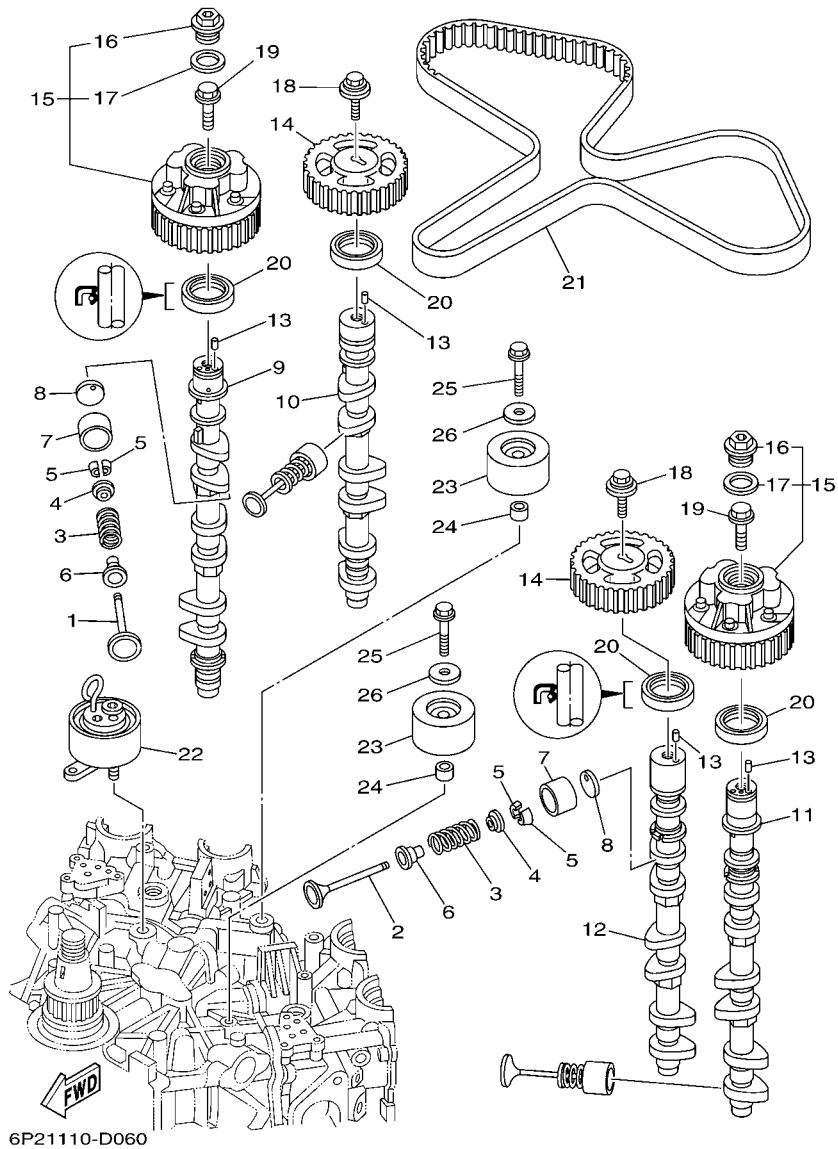


FIG. 6 VALVE

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
23	6P2-15512-00	GEAR, IDLER 1	2	2	
24	90387-10M08	COLLAR	2	2	
25	90119-10M07	BOLT, WITH WASHER	2	2	
26	90201-10M01	WASHER, PLATE	2	2	

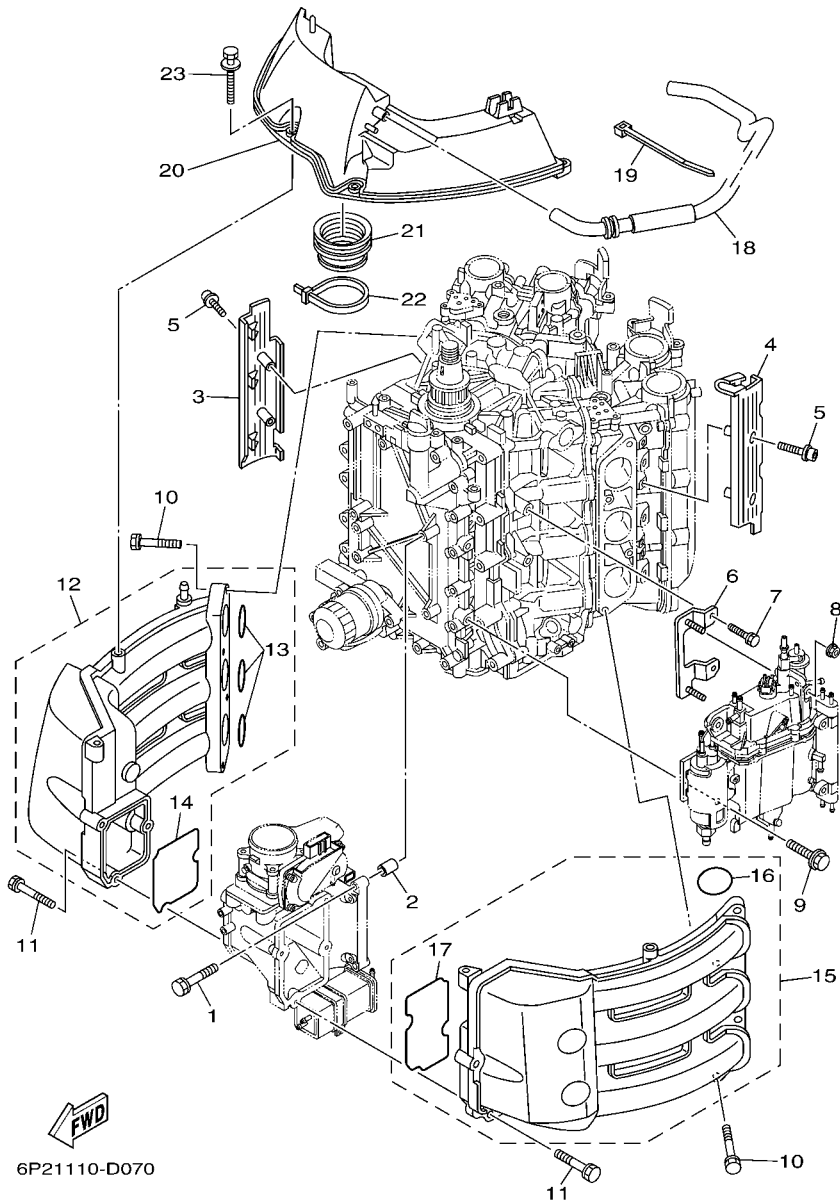
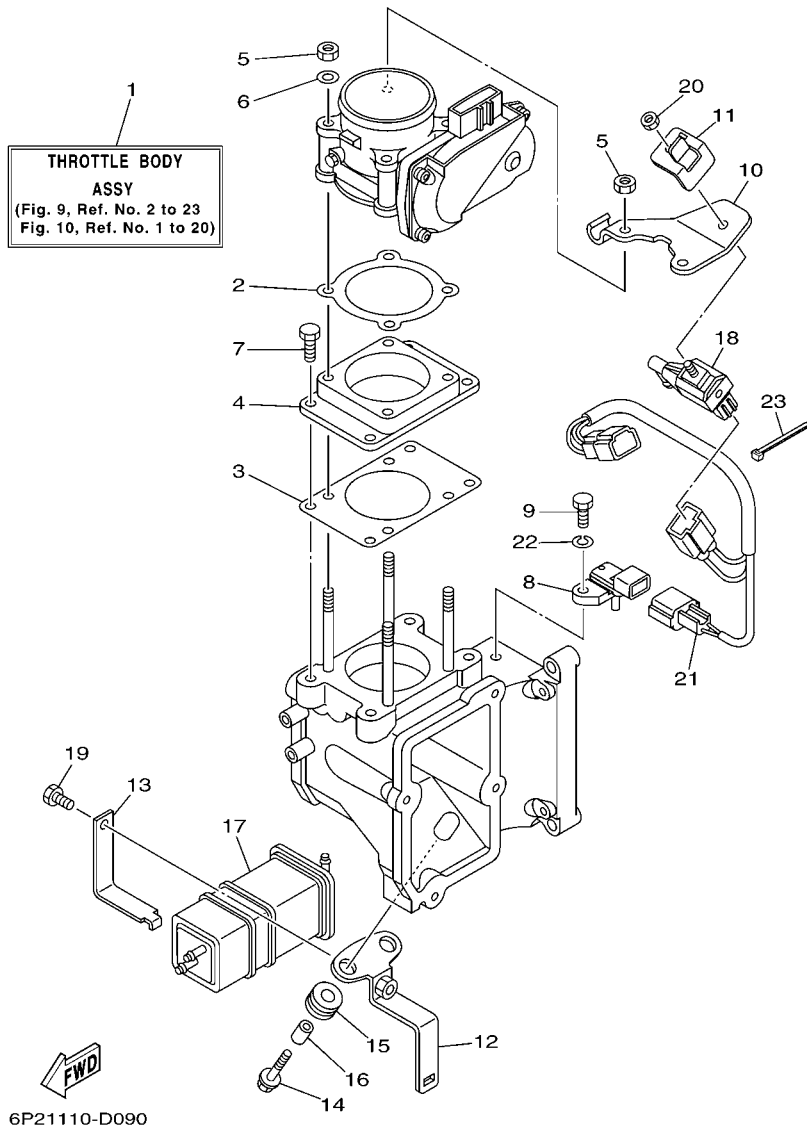


FIG. 7 INTAKE 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	97575-08540	BOLT, WITH WASHER	4	4	
2	99530-10114	PIN, DOWEL	2	2	
3	6P2-13564-00	COVER, MANIFOLD	1	1	
4	6P2-13594-00	COVER, MANIFOLD 2	1	1	
5	90110-06038	BOLT, HEXAGON SOCKET HEAD	4	4	
6	6P2-24422-00	PLATE	1	1	
7	97575-06516	BOLT, WITH WASHER	2	2	
8	90179-06M28	NUT	2	2	
9	90119-06M24	BOLT, WITH WASHER	2	2	
10	97575-08540	BOLT, WITH WASHER	8	8	
11	90119-06MA6	BOLT, WITH WASHER	7	7	
12	6P2-13641-00	MANIFOLD 1	1	1	
13	6P2-13645-00	.GASKET, MANIFOLD 1	3	3	
14	6P2-13646-00	.GASKET, MANIFOLD 2	1	1	
15	6P2-13642-00	MANIFOLD 2	1	1	
16	6P2-13645-00	.GASKET, MANIFOLD 1	3	3	
17	6P2-13647-00	.GASKET, MANIFOLD 3	1	1	
18	6P2-15373-00	PIPE, BREATHER	1	1	
19	90465-13M18	CLAMP	1	1	
20	6P2-14440-00	SILENCER ASSY, INTAKE	1	1	
21	6P2-1441J-00	PIPE, SILENCER	1	1	
22	90464-99004	CLAMP	1	1	
23	90119-06M35	BOLT, WITH WASHER	4	4	

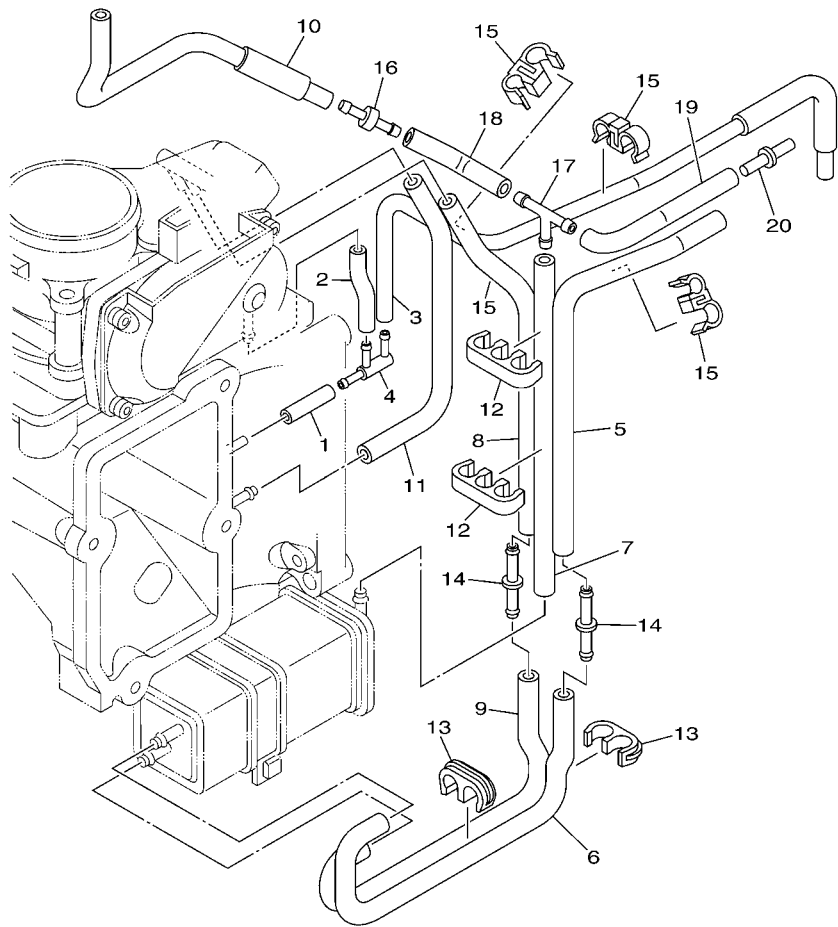


6P21110-D090

FIG. 9 THROTTLE BODY ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-13750-00	THROTTLE BODY ASSY	1	1	
2	6P2-13556-00	GASKET, MANIFOLD	1	1	
3	6P2-13557-00	GASKET	1	1	
4	6P2-14360-00	THROTTLE DAMPER ASSY	1	1	
5	6P2-13588-00	NUT	4	4	
6	6P2-13578-00	WASHER	2	2	
7	6P2-14496-00	BOLT	4	4	
8	6P2-82380-00	SENSOR, PRESSURE	1	1	
9	6P2-13573-00	BOLT 1	1	1	
10	6P2-14255-00	PLATE	1	1	
11	6P2-14159-00	CLIP	1	1	
12	6P2-2134X-00	BRACKET, CANISTER	1	1	
13	6P2-2419A-00	HOLDER	1	1	
14	90119-06M59	BOLT, WITH WASHER	2	2	
15	90480-10M23	GROMMET	2	2	
16	90387-06M60	COLLAR	2	2	
17	6P2-24170-00	CANISTER ASSY	1	1	
18	6C5-86120-00	SOLENOID VALVE ASSY	1	1	
19	6P2-13574-00	BOLT 2	1	1	
20	69J-14164-00	NUT, HOLDING	1	1	
21	6P2-8258A-00	EXTENSION, WIRE HARNESS	1	1	
22	68V-14356-00	WASHER, SPRING	1	1	
23	68V-2481H-00	CLAMP	1	1	

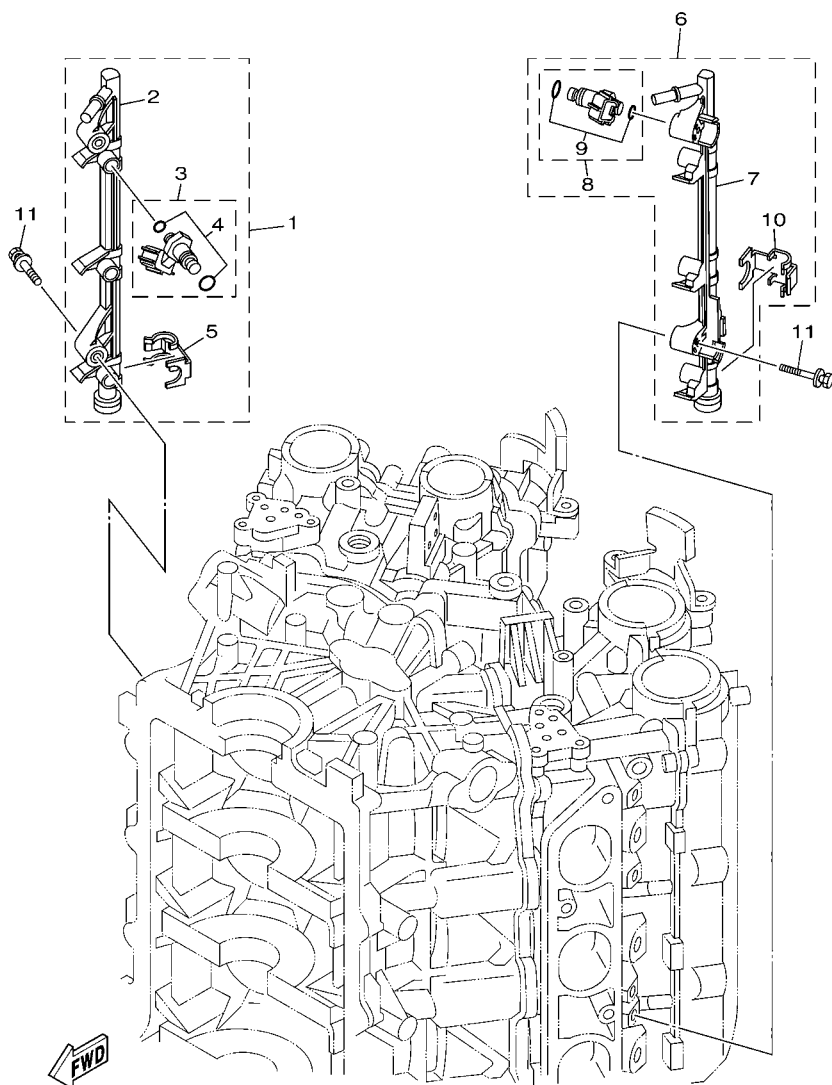
FIG. 10 THROTTLE BODY ASSY 2



6P21110-D100

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
1	6P2-14349-00	PIPE	1	1		
2	6P2-13533-00	HOSE, VACUUM SENSING 4	1	1		
3	6P2-13532-00	HOSE, VACUUM SENSING 3	1	1		
4	6P2-13595-00	JOINT	1	1		
5	6P2-1475A-00	PIPE 1	1	1		
6	6P2-1475E-00	PIPE 2	1	1		
7	6P2-13545-00	HOSE 1	1	1		
8	6P2-1475F-00	PIPE 3	1	1		
9	6P2-1475G-00	PIPE 4	1	1		
10	6P2-13546-00	HOSE 2	1	1		
11	6P2-2416A-00	HOSE	1	1		
12	6P2-24135-00	CLAMP 1	2	2		
13	6P2-24136-00	CLAMP 2	2	2		
14	6P2-13758-00	PIPE, JOINT	2	2		
15	6P2-24137-00	CLAMP 3	3	3		
16	6E5-21744-00	BREATHER	1	1		
17	688-24378-00	PIPE, JOINT 4	1	1		
18	6P2-13547-00	HOSE 3	1	1		
19	6P2-13548-00	HOSE, AIR 4	1	1		
20	6P2-24376-00	PIPE, JOINT 1	1	1		

FIG. 11 THROTTLE BODY ASSY 3



6P21110-D110

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-13160-00	DELIVERY PIPE ASSY 1	1	1	
2	6P2-13161-00	.PIPE, DELIVERY 1	1	1	
3	6P2-13761-00	.INJECTOR ASSY	3	3	
4	6C5-1410B-00	..PACKING KIT	1	1	
5	6P2-13577-00	.CLIP	3	3	
6	6P2-13170-00	DELIVERY PIPE ASSY 2	1	1	
7	6P2-13171-00	.PIPE, DELIVERY 2	1	1	
8	6P2-13761-00	.INJECTOR ASSY	3	3	
9	6C5-1410B-00	..PACKING KIT	1	1	
10	6P2-13577-00	.CLIP	3	3	
11	90119-06122	BOLT, WITH WASHER	4	4	

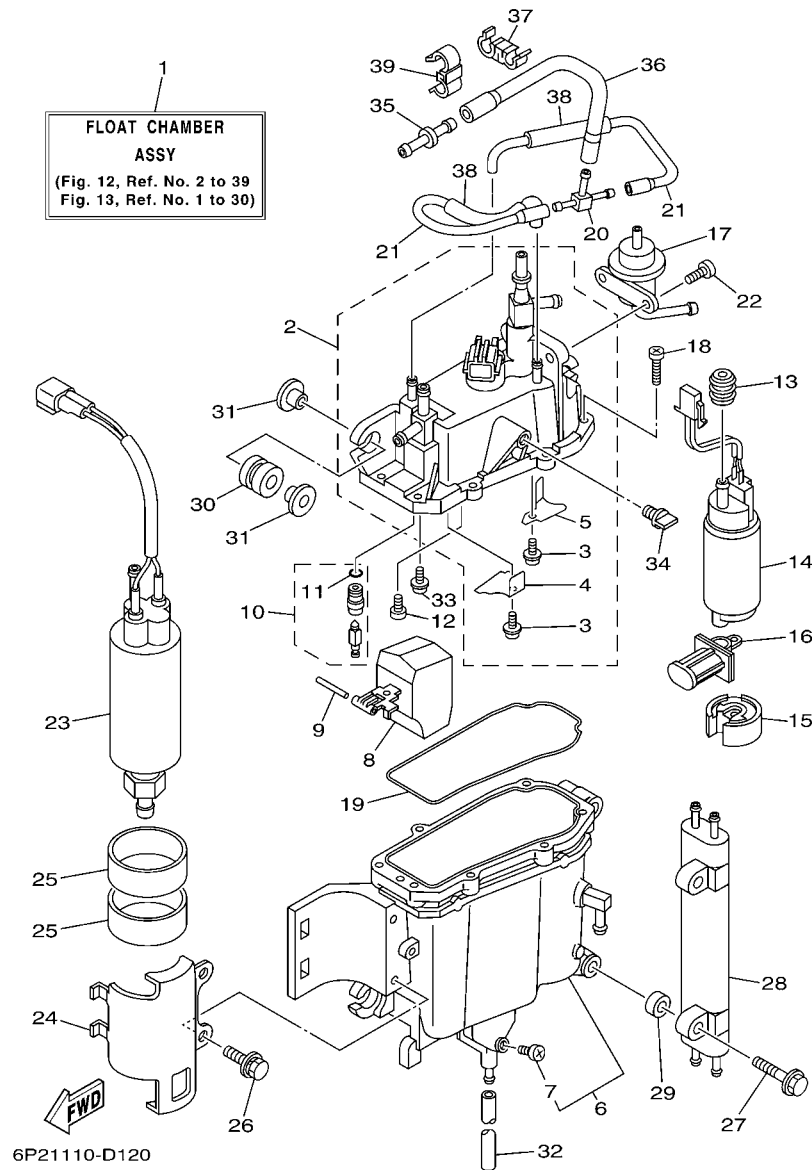


FIG. 12 FUEL INJECTION PUMP 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-14180-01	FLOAT CHAMBER ASSY	1	1	
2	6P2-14182-00	COVER, FLOAT CHAMBER	1	1	
3	4SV-24453-00	.SCREW	2	2	
4	6P2-2411T-00	.PLATE 2	1	1	
5	63P-2411R-00	.PLATE 1	1	1	
6	6P2-14181-00	BODY, FLOAT CHAMBER 1	1	1	
7	6P2-14191-00	.PLUG, DRAIN	1	1	
8	6P2-14985-00	FLOAT	1	1	
9	6P2-14386-00	PIN, FLOAT	1	1	
10	6P2-14546-00	VALVE, NEEDLE	1	1	
11	6P2-13769-00	.O-RING	1	1	
12	4SV-24453-00	SCREW	1	1	
13	68V-13781-10	DAMPER, PUMP	1	1	
14	6P2-13907-00	FUEL PUMP COMP.	1	1	
15	63P-13784-00	COVER, PUMP	1	1	
16	63P-13915-00	FILTER	1	1	
17	6P2-13906-00	REGULATOR, PRESSURE	1	1	
18	63P-14567-00	SCREW	7	7	
19	6P2-14984-00	GASKET, FLOAT CHAMBER	1	1	
20	69J-24379-00	PIPE, JOINT 4	1	1	
21	63P-14148-00	PIPE	2	2	
22	68V-14564-00	SCREW	2	2	
23	69J-24410-01	FUEL PUMP ASSY	1	1	
24	6P2-24491-00	BRACKET, FUEL PUMP	1	1	
25	69J-24492-00	BUSH, FULEL PUMP	2	2	
26	6P2-24592-00	BOLT	2	2	
27	6P2-14446-00	BOLT	2	2	

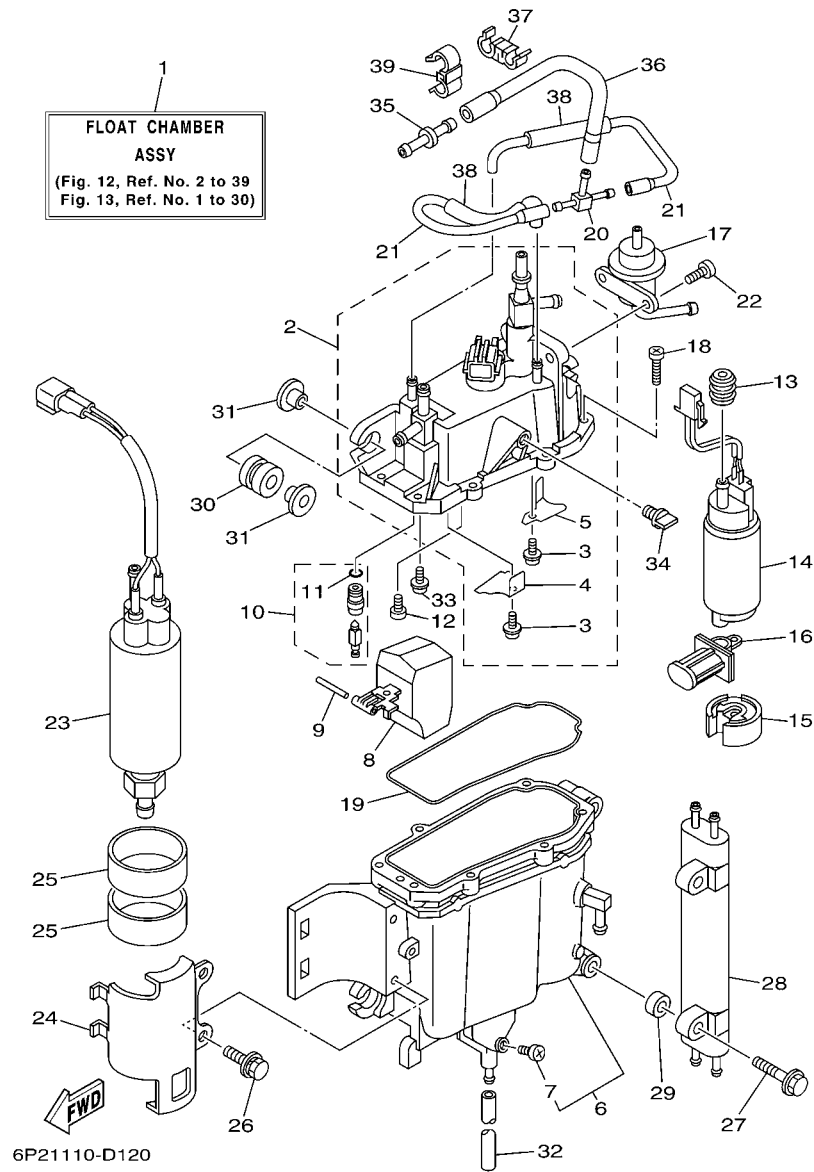


FIG. 12 FUEL INJECTION PUMP 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
28	6P2-21841-00	COOLER	1	1		
29	68V-14265-00	COLLAR	2	2		
30	69J-13593-00	DAMPER	4	4		
31	69J-13716-00	COLLAR	8	8		
32	6P2-14149-00	PIPE	1	1		
33	98507-04008	SCREW, PAN HEAD	1	1		
34	69J-14225-00	CAP	1	1		
35	6P2-1410F-00	NIPPLE 1	1	1		
36	6P2-14197-00	PIPE	1	1		
37	6P2-2417J-00	CLAMP 2	1	1		
38	6P2-24321-00	PIPE 10	2	2		
39	6P2-2417K-00	CLAMP 3	1	1		

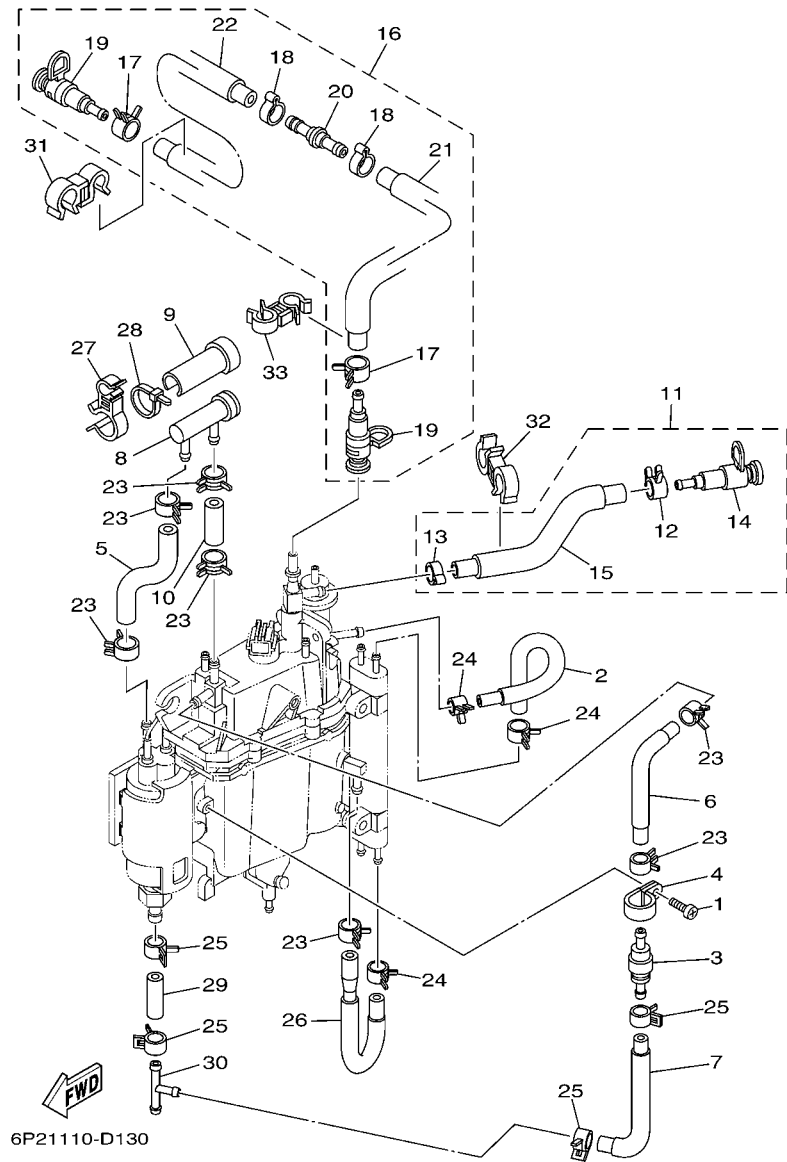


FIG. 13 FUEL INJECTION PUMP 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	98582-05008	SCREW, PAN HEAD	1	1	
2	6P2-13976-00	PIPE, FUEL 6	1	1	
3	69J-24460-00	RELIEF VALVE ASSY	1	1	
4	6P2-24367-00	CLAMP, FUEL PIPE 2	1	1	
5	6P2-24324-00	PIPE 13	1	1	
6	6P2-24322-00	PIPE 11	1	1	
7	6P2-24323-00	PIPE 12	1	1	
8	69J-24501-10	FILTER, FUEL	1	1	
9	69J-24599-10	CAP	1	1	
10	69J-24325-00	PIPE 14	1	1	
11	6P2-1257A-00	HOSE ASSY 1	1	1	
12	68V-13577-00	.CLIP	1	1	
13	68V-24387-00	.CLIP	1	1	
14	60E-24300-01	.FUEL PIPE JOINT	1	1	
15	6P2-13974-00	.PIPE, FUEL 4	1	1	
16	6P2-1257E-00	HOSE ASSY 2	1	1	
17	68V-13577-00	.CLIP	2	2	
18	68V-24387-00	.CLIP	2	2	
19	60E-24300-01	.FUEL PIPE JOINT	2	2	
20	6P2-24461-00	.PIPE, JOINT	1	1	
21	6P2-13973-00	.PIPE, FUEL 3	1	1	
22	6P2-13972-00	.PIPE, FUEL 2	1	1	
23	68V-13577-00	CLIP	7	7	
24	68V-24519-00	CLIP	3	3	
25	69J-14137-00	CLIP	4	4	
26	6P2-24315-00	PIPE 5	1	1	
27	6P2-2417H-00	CLAMP 1	1	1	

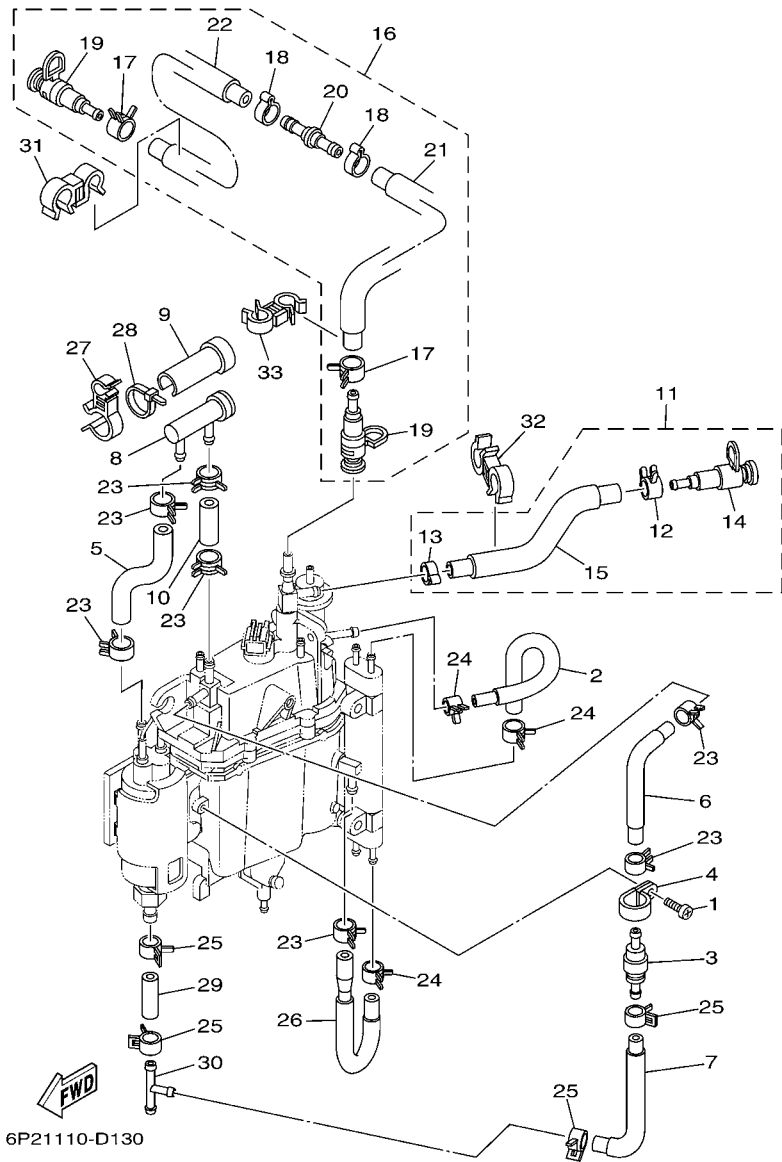


FIG. 13 FUEL INJECTION PUMP 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32				REMARKS
			1	1				
28	68V-2481H-00	CLAMP	1	1				
29	6P2-24317-00	PIPE 7	1	1				
30	6E5-24378-00	PIPE, JOINT 3	1	1				
31	90464-12010	CLAMP	1	1				
32	90464-18005	CLAMP	1	1				
33	90464-12009	CLAMP	1	1				

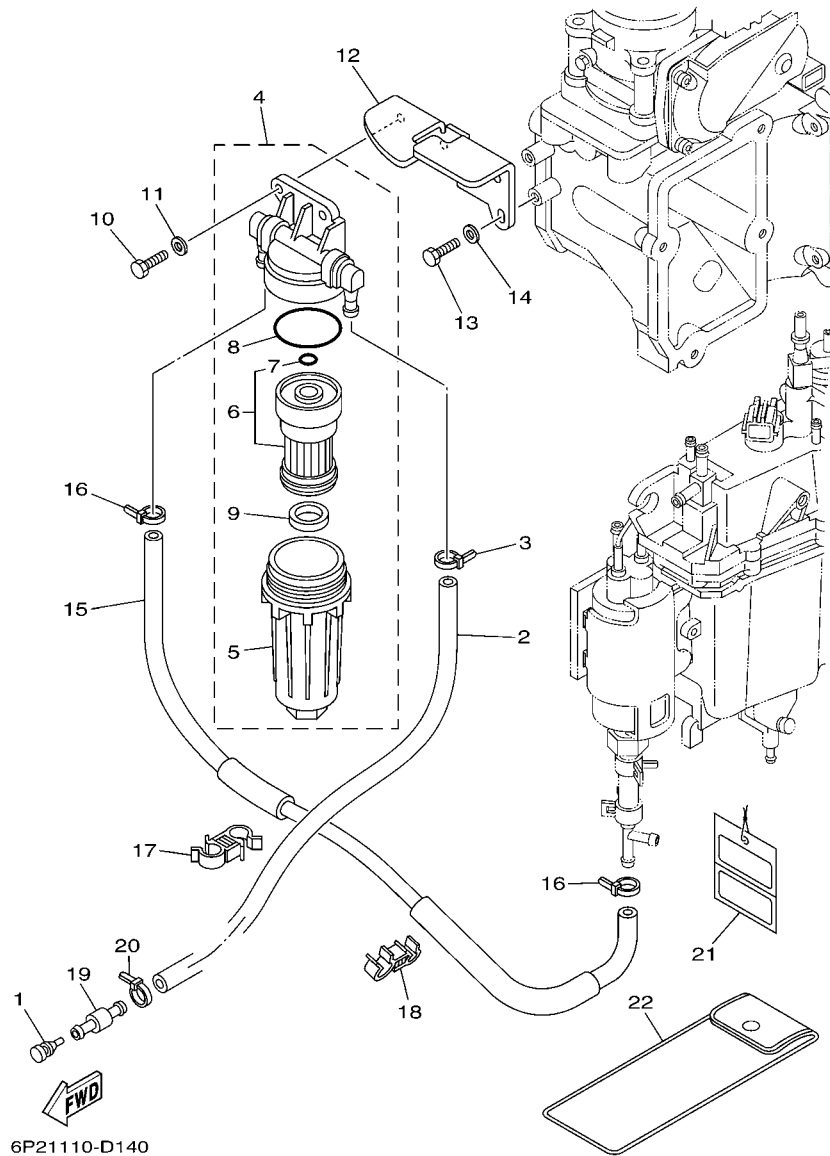
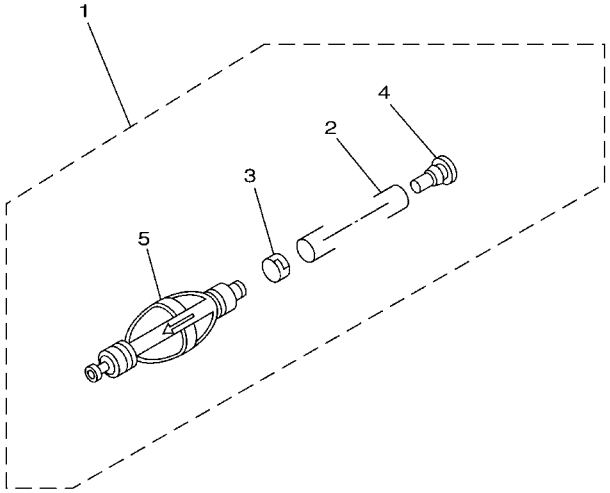


FIG. 14 FUEL 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	689-85547-00	DAMPER	1	1	
2	90445-13008	HOSE (L2500)	1	1	
3	90465-11M10	CLAMP	1	1	
4	6P2-24409-00	WATER SEPARATOR ASSY	1	1	
5	6P2-24521-00	.CUP, FILTER	1	1	
6	6P2-24563-00	.ELEMENT, FILTER	1	1	
7	6P2-24565-00	.O-RING	1	1	
8	6P2-24564-00	.O-RING	1	1	
9	6P2-24469-00	.FLOAT, WATER LEVEL	1	1	
10	97095-06020	BOLT	2	2	
11	92995-06600	WASHER	2	2	
12	6P2-24566-00	BRACKET, FILTER	1	1	
13	97095-06016	BOLT	2	2	
14	92995-06600	WASHER	2	2	
15	6P2-24313-00	PIPE 3	1	1	
16	90465-11M10	CLAMP	2	2	
17	90464-12009	CLAMP	1	1	
18	90464-12010	CLAMP	1	1	
19	6R3-24377-10	PIPE, JOINT 3	1	1	FOR USA
	6R3-24377-00	PIPE, JOINT 3	1	1	FOR CAN,CAR
20	90465-11M10	CLAMP	1	1	
21	61H-2819R-31	TAG, WARNING	1	1	
22	69J-28100-01	TOOL KIT	1	1	AP

FIG. 15 FUEL 2

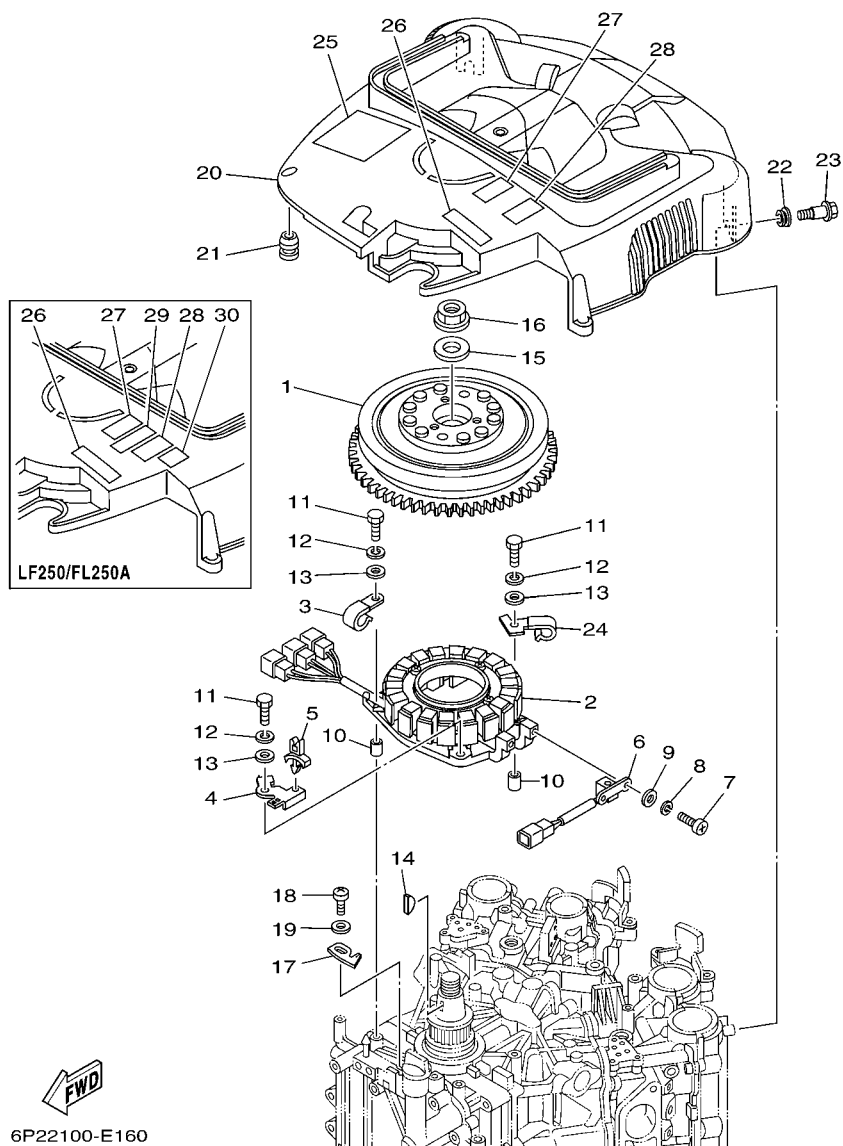


REF. NO.	PART NO.	DESCRIPTION	6F22	6F32			REMARKS
1	6Y2-24307-50	FUEL PIPE COMP. 2	1	1			AP
2	90445-13M01	.HOSE (L2050)	1	1			
3	6E5-24351-51	.BAND 1	1	1			
4	90480-06M19	.GROMMET	1	1			
5	6Y2-24360-60	.PRIMER PUMP ASSY	1	1			



67F0100-1100

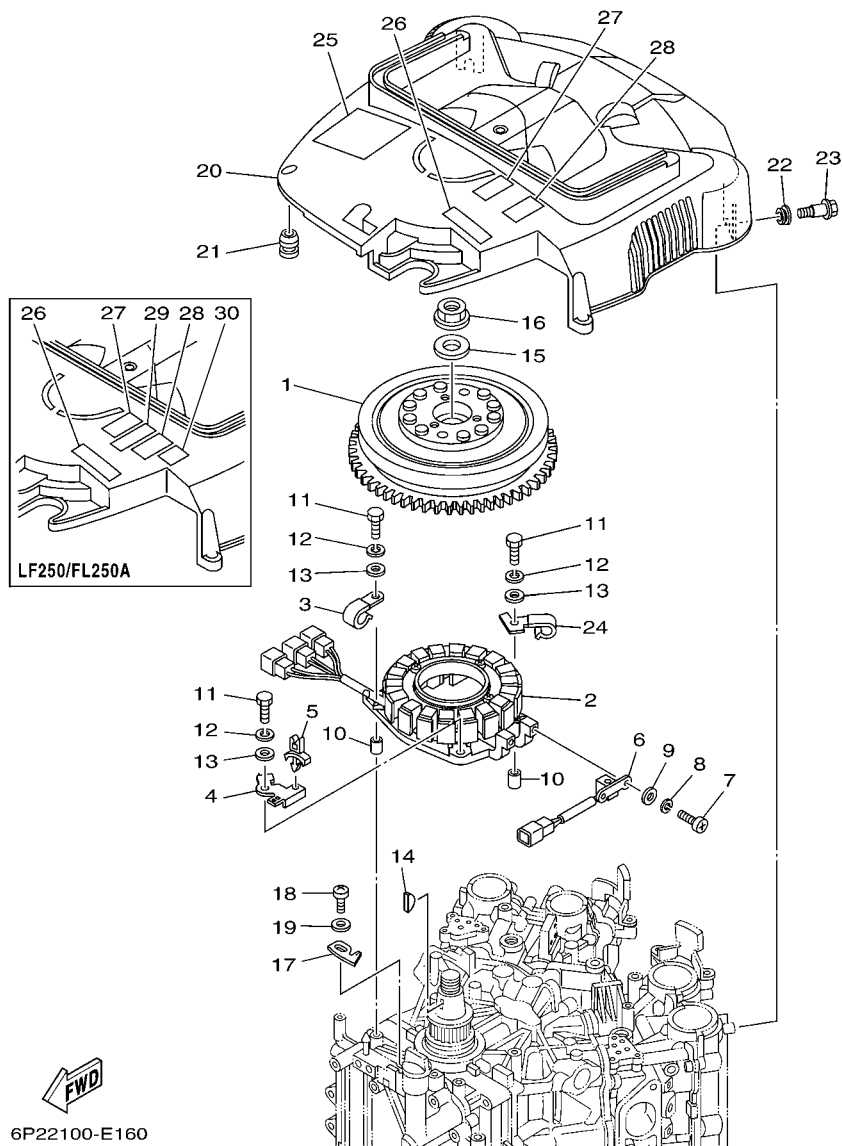
FIG. 16 GENERATOR



FWD
6P22100-E160

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-81450-00	ROTOR ASSY	1	1	
2	6P2-81460-00	BASE ASSY	1	1	
3	90462-08032	CLAMP	1	1	
4	6P2-8257V-00	PLATE, CONNECTOR	1	1	
5	90464-06001	CLAMP	1	1	
6	6P2-85580-00	COIL, PULSER	1	1	
7	97880-05012	SCREW, PAN HEAD	2	2	
8	92990-05100	WASHER, SPRING	2	2	
9	92990-05600	WASHER, PLATE	2	2	
10	99530-08012	PIN, DOWEL	2	2	
11	97095-06035	BOLT	4	4	
12	92995-06100	WASHER, SPRING	4	4	
13	92995-06600	WASHER	4	4	
14	90280-05015	KEY, WOODRUFF	1	1	
15	90201-24014	WASHER, PLATE	1	1	
16	90179-24002	NUT	1	1	
17	6P2-81332-00	PLATE, TIMING	1	1	
18	97885-06010	SCREW, PAN HEAD	1	1	
19	92995-06600	WASHER	1	1	
20	6P2-81337-00	COVER, FLYWHEEL	1	1	
21	663-82317-01	DAMPER, IGNITION COIL	4	4	
22	90480-12072	GROMMET	2	2	
23	90109-06M04	BOLT	2	2	
24	6P2-81128-00	CLAMP	1	1	
25	6P2-81919-00	GRAPHIC, REGULATOR	1	1	
26	60L-13437-41	MARK, CAUTION	1	1	FOR USA
	60L-13437-51	MARK, CAUTION	1	1	FOR CAN

FIG. 16 GENERATOR



REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
26	60L-13437-61	MARK, CAUTION	1	1		FOR CAR
27	6A1-83625-41	MARK 5	1	1		
28	6A1-83625-51	MARK 5	1	1		FOR CAN,CAR
29	6K1-83623-41	MARK 3		1		
30	6K1-83623-50	MARK 3		1		FOR CAN,CAR

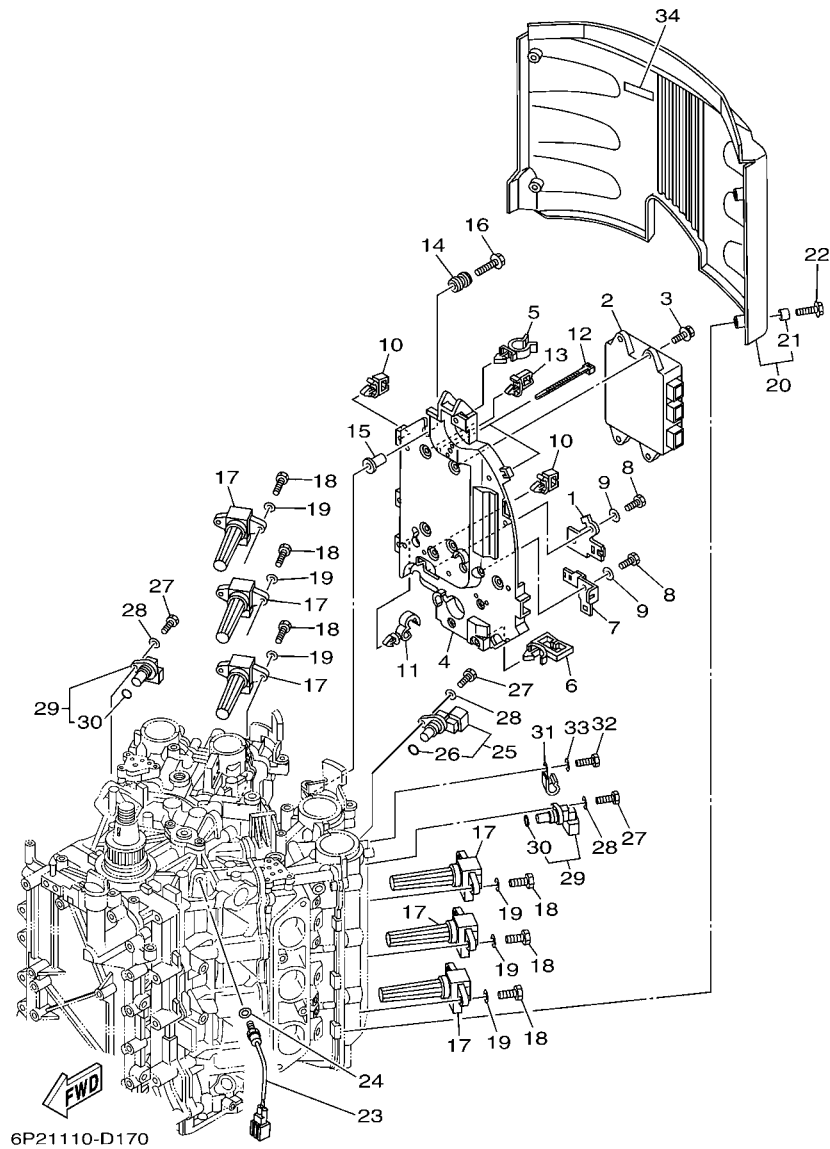


FIG. 17 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-8257V-00	PLATE, CONNECTOR	1	1	
2	6P2-8591A-20	ENGINE CONTROL UNIT ASSY	1	1	
3	90119-06M82	BOLT, WITH WASHER	4	4	
4	6P2-82316-00	BRACKET, IGNITION COIL	1	1	
5	90464-19M45	CLAMP	1	1	
6	90464-23199	CLAMP	1	1	
7	6P2-81845-00	PLATE	1	1	
8	97095-06016	BOLT	2	2	
9	92995-06600	WASHER	2	2	
10	90464-11121	CLAMP	4	4	
11	90464-13249	CLAMP	2	2	
12	90465-14M66	CLAMP	2	2	
13	90464-08004	CLAMP	1	1	
14	6A0-82317-00	DAMPER, IGNITION COIL	4	4	
15	90387-06119	COLLAR	4	4	
16	90119-06M59	BOLT, WITH WASHER	4	4	
17	6P2-82310-00	IGNITION COIL ASSY	6	6	
18	97095-06020	BOLT	12	12	
19	92995-06600	WASHER	12	12	
20	6P2-82314-00	COVER, IGNITION COIL	1	1	
21	90387-06044	.COLLAR	4	4	
22	90119-06M92	BOLT, WITH WASHER	4	4	
23	61A-85790-00	THERMOSENSOR ASSY	1	1	
24	92990-10600	WASHER, PLATE	1	1	
25	6P2-85896-00	SENSOR, CAM POSITION	1	1	
26	6P2-85075-00	.O-RING	1	1	
27	97095-06020	BOLT	3	3	

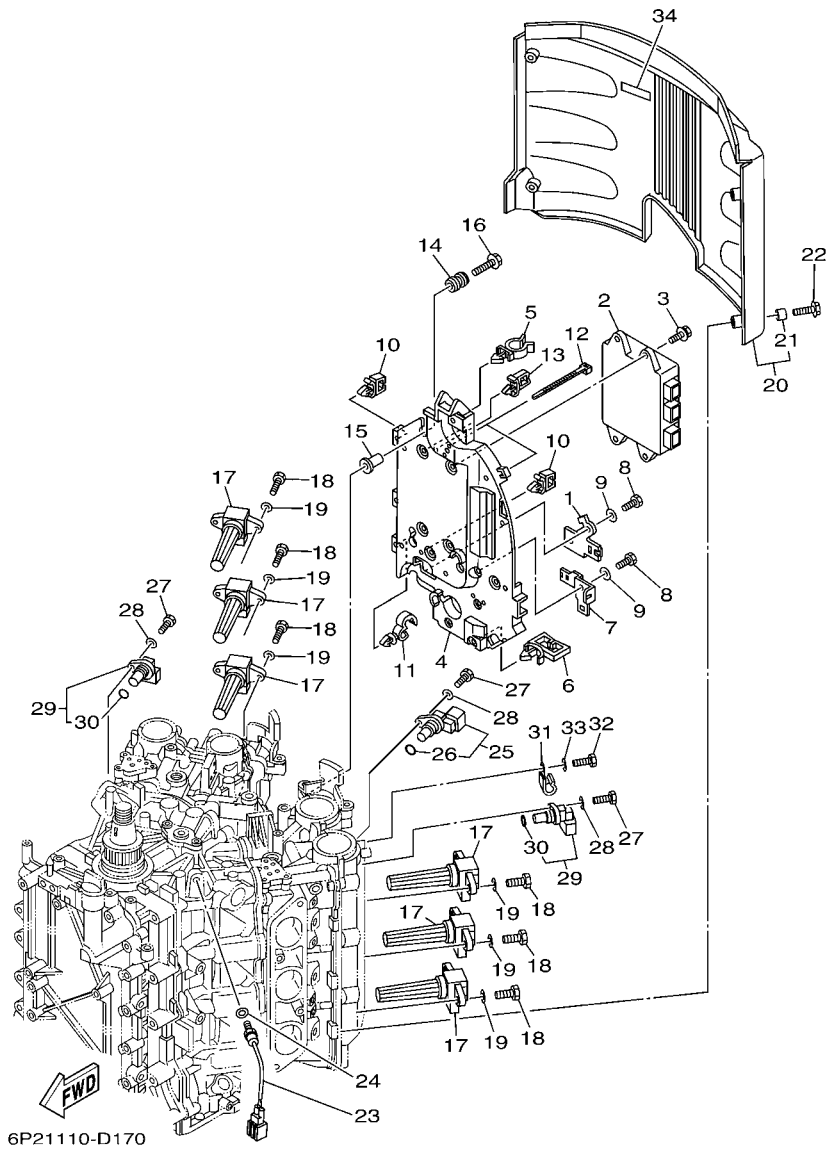
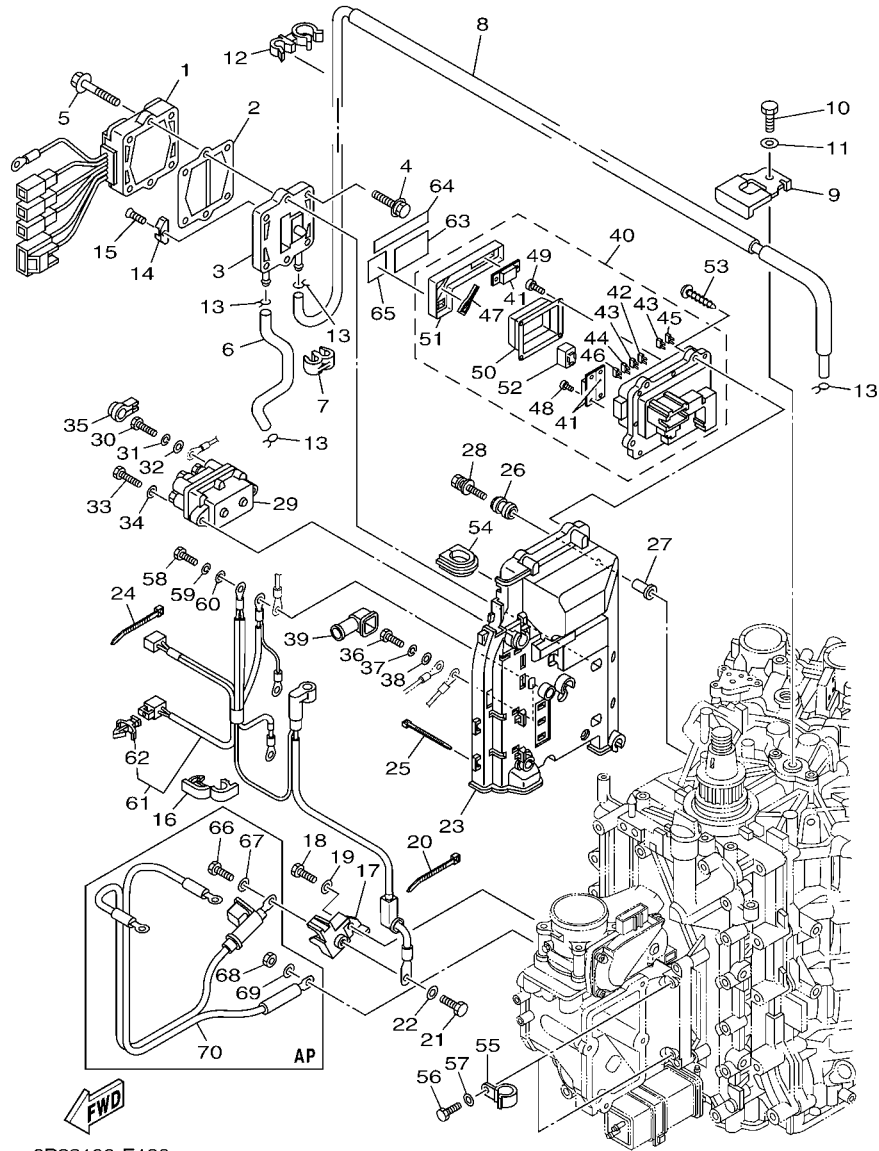


FIG. 17 ELECTRICAL 1

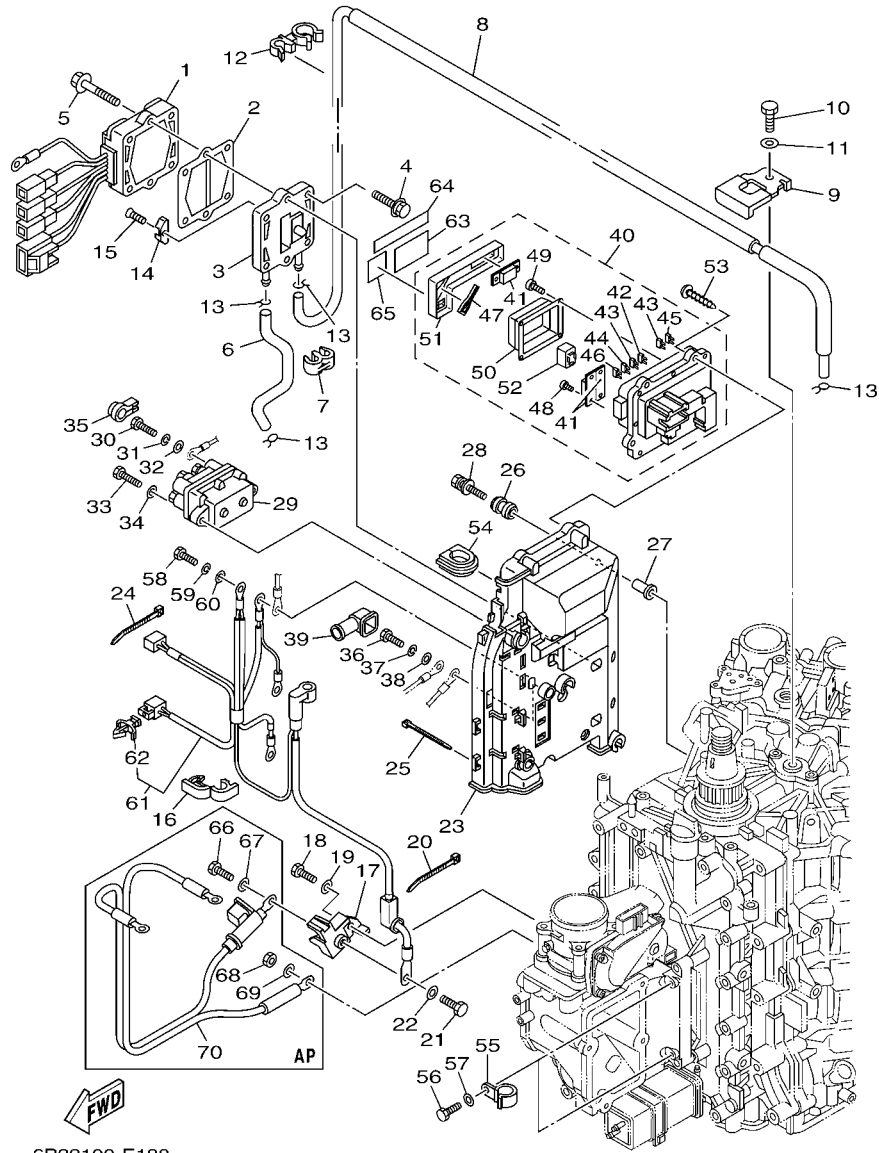
REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
28	92995-06600	WASHER	3	3		
29	6P2-85897-00	SENSOR, CAM POSITION 2	2	2		
30	6P2-85075-00	.O-RING	1	1		
31	90462-08032	CLAMP	1	1		
32	97095-06012	BOLT	1	1		
33	92995-06600	WASHER	1	1		
34	67F-12138-40	MARK, CAUTION	1	1		FOR USA
	67F-12138-50	MARK, CAUTION	1	1		FOR CAN
	67F-12138-60	MARK, CAUTION	1	1		FOR CAR



6P22100-E180

FIG. 18 ELECTRICAL 2

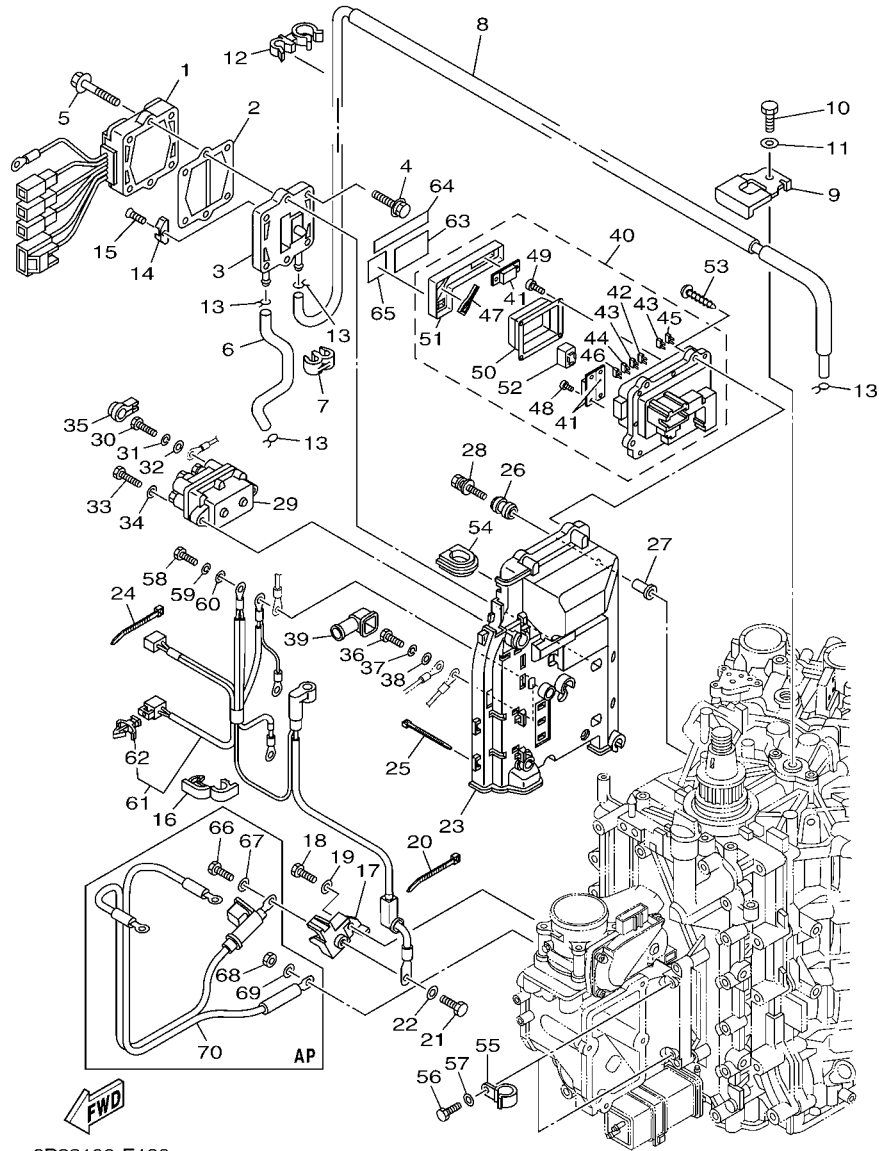
REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-81960-00	RECTIFIER & REGULATOR ASSY	1	1	
2	60V-81975-A0	PLATE, RECTIFIER FITTING	1	1	
3	6P2-81972-00-1S	COVER, RECTIFIER	1	1	
4	90119-06MA3	BOLT, WITH WASHER	4	4	
5	90119-06MA5	BOLT, WITH WASHER	2	2	
6	90445-09304	HOSE (L310)	1	1	
7	90464-09M21	CLAMP	1	1	
8	6P2-12481-00	PIPE 1	1	1	
9	6P2-12491-00	CLAMP 1	1	1	
10	97095-06012	BOLT	1	1	
11	92995-06600	WASHER	1	1	
12	90464-21002	CLAMP	2	2	
13	90467-08M18	CLIP	4	4	
14	6E5-11325-00	ANODE	1	1	
15	98780-04015	SCREW, FLAT HEAD	1	1	
16	90464-18004	CLAMP	5	5	
17	6P2-81925-00	TERMINAL	1	1	
18	97095-08020	BOLT	1	1	
19	92995-08600	WASHER	1	1	
20	90465-13M18	CLAMP	1	1	
21	97095-08016	BOLT	1	1	
22	92995-08600	WASHER	1	1	
23	6P2-81948-00	BRACKET	1	1	
24	90465-13M18	CLAMP	6	6	
25	90465-14M66	CLAMP	3	3	
26	6A0-82317-00	DAMPER, IGNITION COIL	5	5	
27	90387-06119	COLLAR	5	5	



6P22100-E180

FIG. 18 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
28	90119-06M59	BOLT, WITH WASHER	5	5	
29	63P-81950-00	RELAY ASSY	1	1	
30	97095-06010	BOLT	2	2	
31	92995-06100	WASHER, SPRING	2	2	
32	92995-06600	WASHER	2	2	
33	97013-06025	BOLT	2	2	
34	92903-06600	WASHER, PLATE	2	2	
35	6P2-8183X-00	CAP, TERMINAL	2	2	
36	97095-06020	BOLT	1	1	
37	92995-06100	WASHER, SPRING	1	1	
38	92995-06600	WASHER	1	1	
39	6P2-82119-00	COVER, LEAD WIRE	1	1	
40	6P2-82170-00	FUSE BOX ASSY	1	1	
41	68F-82151-00	.FUSE (80A)	3	3	
42	67F-82151-00	.FUSE (20A)	2	2	
43	67F-82151-10	.FUSE (30A)	3	3	
44	67F-82151-20	.FUSE (5A)	2	2	
45	67F-82151-40	.FUSE (10A)	2	2	
46	67F-82151-50	.FUSE (15A)	2	2	
47	67F-2812A-00	.PULLER, FUSE	1	1	
48	68F-82846-00	.SCREW, PAN HEAD (M5)	4	4	
49	6P2-82113-00	.SCREW	4	4	
50	6P2-81639-00	.RELAY COVER	1	1	
51	6P2-85544-00	.CASE	1	1	
52	68F-8195A-00	.RELAY ASSY	4	4	
53	97780-50620	SCREW, TAPPING	4	4	
54	6P2-81336-00	GROMMET	1	1	



6P22100-E180

FIG. 18 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
55	90462-08026	CLAMP	2	2	
56	97095-06014	BOLT	2	2	
57	92995-06600	WASHER	2	2	
58	97095-06020	BOLT	3	3	
59	92995-06100	WASHER, SPRING	3	3	
60	92995-06600	WASHER	3	3	
61	6P2-8259M-00	WIRE HARNESS ASSY 2	1	1	
62	90464-09M47	.CLAMP	1	1	
63	6P2-81919-10	GRAPHIC, REGULATOR	1	1	
64	6P2-81919-20	GRAPHIC, REGULATOR	1	1	
65	6P2-81919-30	GRAPHIC, REGULATOR	1	1	
66	97095-08016	BOLT	1	1	AP
67	92995-08600	WASHER	1	1	AP
68	95333-08600	NUT	1	1	AP
69	92903-08100	WASHER, SPRING	1	1	AP
70	6P2-82105-00	WIRE HARNESS	1	1	AP

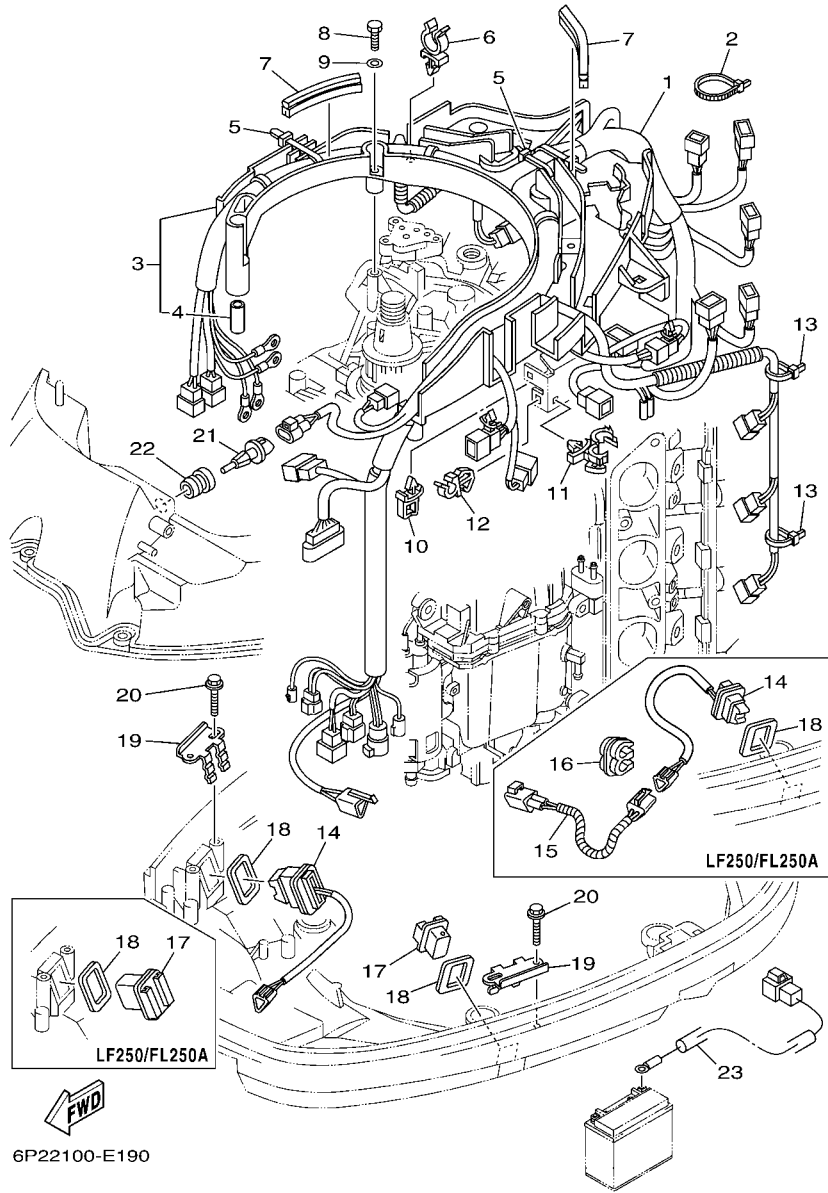


FIG. 19 ELECTRICAL 3

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-82590-20	WIRE HARNESS ASSY	1	1	FOR USA,CAN
	6P2-82590-10	WIRE HARNESS ASSY	1	1	FOR CAR
2	90465-14M66	CLAMP	1	1	
3	6P2-82589-00	PROTECTOR, WIRE HARNESS	1	1	
4	90387-06M26	.COLLAR	6	6	
5	90465-14M66	CLAMP	2	2	
6	90464-19M45	CLAMP	4	4	
7	6P2-85722-00	INSULATOR	2	2	
8	97095-06035	BOLT	6	6	
9	92995-06600	WASHER	6	6	
10	90464-06001	CLAMP	1	1	
11	90464-18246	CLAMP	1	1	
12	90464-08051	CLAMP	1	1	
13	90465-13M18	CLAMP	3	3	
14	69J-82563-00	TRIM & TILT SWITCH ASSY	1	1	
15	6P3-82553-00	EXTENSION, WIRE LEAD	1		
16	90464-10M57	CLAMP		1	
17	69J-42723-00-8D	COVER, BOTTOM	1	1	
18	69J-82587-00	GASKET	2	2	
19	69J-83614-10	BRACKET	2	2	
20	90109-06M86	BOLT	4	4	
21	63P-85886-00	SENSOR,AIR TEMPERATURE	1	1	
22	63P-14435-00	GROMMET	1	1	
23	69J-81949-00	WIRE, LEAD (ISOLATOR CABLE)	1	1	AP

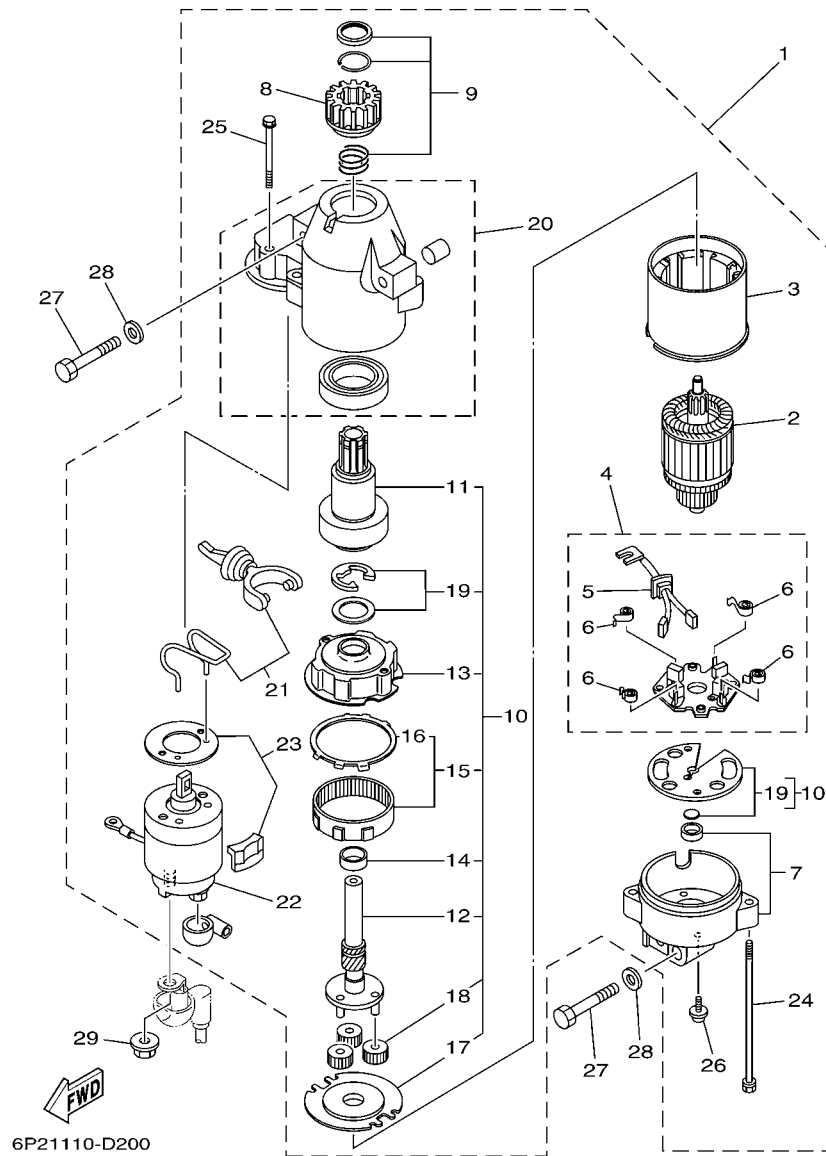


FIG. 20 STARTING MOTOR

REF. NO.	PART NO.	DESCRIPTION	6F22	6F32	REMARKS
1	63P-81800-00	STARTING MOTOR ASSY	1	1	
2	67F-81850-00	.ARMATURE ASSY	1	1	
3	67F-81810-00	.STATOR ASSY	1	1	
4	69J-81840-00	.BRUSH HOLDER ASSY	1	1	
5	69J-81801-00	..BRUSH SET	1	1	
6	67F-81813-00	..SPRING, BRUSH	4	4	
7	68F-81820-00	.REAR BRACKET ASSY	1	1	
8	67F-81808-00	.PINION ASSY	1	1	
9	67F-81857-00	.PINION STOPPER SET	1	1	
10	67F-81807-00	.GEAR ASSY, STARTING MOTOR	1	1	
11	67F-81832-00	..CLUTCH, OVER RUN	1	1	
12	67F-81836-00	..SHAFT, PINION	1	1	
13	67F-81821-00	..BRACKET, CENTER 1	1	1	
14	67F-81841-00	..BEARING	1	1	
15	67F-81891-00	..GEAR, RING	1	1	
16	67F-8183R-00	...GASKET	1	1	
17	67F-81830-00	..BRACKET, CENTER 2	1	1	
18	60V-8183T-00	..GEAR, IDLER	3	3	
19	67F-81809-00	..WASHER KIT	1	1	
20	69J-81842-00	.COVER	1	1	
21	69J-81839-00	.LEVER ASSY	1	1	
22	63P-81941-00	.STARTER RELAY ASSY	1	1	
23	69J-81869-00	.COVER, DUST	1	1	
24	6K7-81826-10	.BOLT	2	2	
25	69J-81828-00	.BOLT 2	2	2	
26	67F-81846-00	.SCREW	2	2	
27	97013-08045	BOLT	3	3	

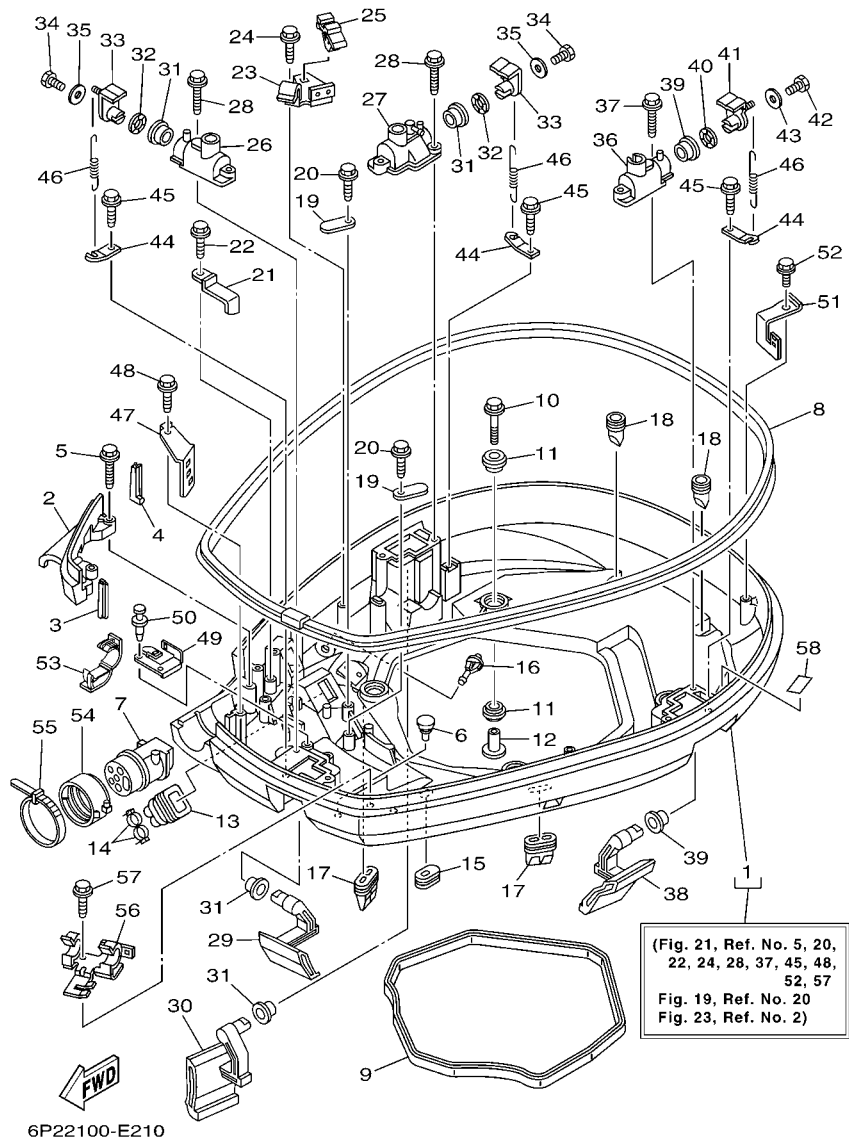


FIG. 21 BOTTOM COWLING 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-42710-00-8D	BOTTOM COWLING ASSY	1	1	
2	6P2-42738-00-5B	PLATE, FITTING	1	1	
3	6P2-42717-00	RUBBER, SEAL 2	1	1	
4	6P2-42718-00	RUBBER, SEAL 3	1	1	
5	90109-06M82	BOLT	2	2	
6	6H4-42748-00	GROMMET	2	2	
7	6P2-42725-00	GROMMET	1	1	
8	6P2-42615-00	SEAL	1	1	
9	69J-42716-00	RUBBER, SEAL 1	1	1	
10	90119-08M22	BOLT, WITH WASHER	4	4	
11	90480-22M81	GROMMET	8	8	
12	90387-08M37	COLLAR	4	4	
13	6H1-42726-21	GROMMET	1	1	
14	90465-11M10	CLAMP	2	2	
15	61A-42727-00	GROMMET	1	1	
16	6P2-44391-00	NIPPLE, HOSE	1	1	
17	69J-42717-00	RUBBER, SEAL 2	2	2	
18	61A-42717-00	RUBBER, SEAL 2	2	2	
19	6E5-82588-00	PLATE	2	2	
20	90109-06M81	BOLT	2	2	
21	90462-20001	CLAMP	1		
22	90109-06M86	BOLT	1		
23	6P2-82554-00	STAY, NEUTRAL SWITCH	1	1	
24	90109-06M86	BOLT	1	1	
25	90464-09M47	CLAMP	1	1	
26	69J-42828-02-94	PLATE, CLAMP	1	1	
27	6P2-42828-00-94	PLATE, CLAMP	1	1	

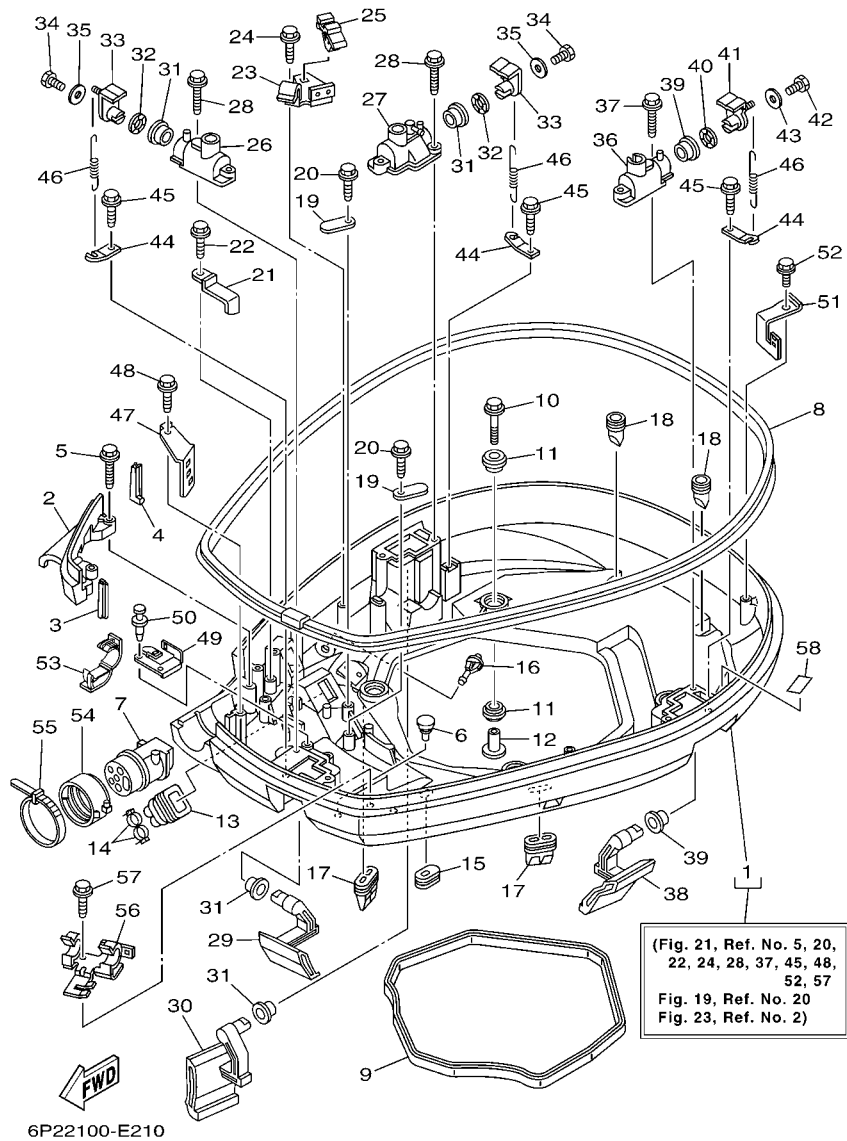


FIG. 21 BOTTOM COWLING 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
28	90109-06M82	BOLT	4	4	
29	69J-42815-00-8D	LEVER, CLAMP	1	1	
30	69J-42817-00-8D	LEVER, CLAMP	1	1	
31	90386-15M73	BUSH	4	4	
32	90206-15M18	WASHER, WAVE	2	2	
33	63P-42818-01	LEVER, CLAMP	2	2	
34	97095-06020	BOLT	2	2	
35	90201-06068	WASHER, PLATE	2	2	
36	68F-42828-10-94	PLATE, CLAMP	1	1	
37	90109-06M82	BOLT	2	2	
38	69J-42816-00-8D	LEVER, CLAMP	1	1	
39	90386-15M73	BUSH	2	2	
40	90206-15M18	WASHER, WAVE	1	1	
41	68V-42818-01	LEVER, CLAMP	1	1	
42	97095-06020	BOLT	1	1	
43	90201-06068	WASHER, PLATE	1	1	
44	64D-43144-00	HOOK, SPRING	3	3	
45	90109-06M86	BOLT	3	3	
46	90506-18M40	SPRING, TENSION	3	3	
47	6P2-42743-00	BRACKET	1	1	
48	90109-06M82	BOLT	1	1	
49	6P2-42766-10	BRACKET 2	1	1	
50	90269-05005	RIVET	2	2	
51	69J-8366G-01	BRACKET 3	1	1	FOR USA,CAN
52	90109-06M86	BOLT	1	1	FOR USA,CAN
53	90464-18001	CLAMP	2	2	FOR USA,CAN
	90464-18001	CLAMP	1	1	FOR CAR

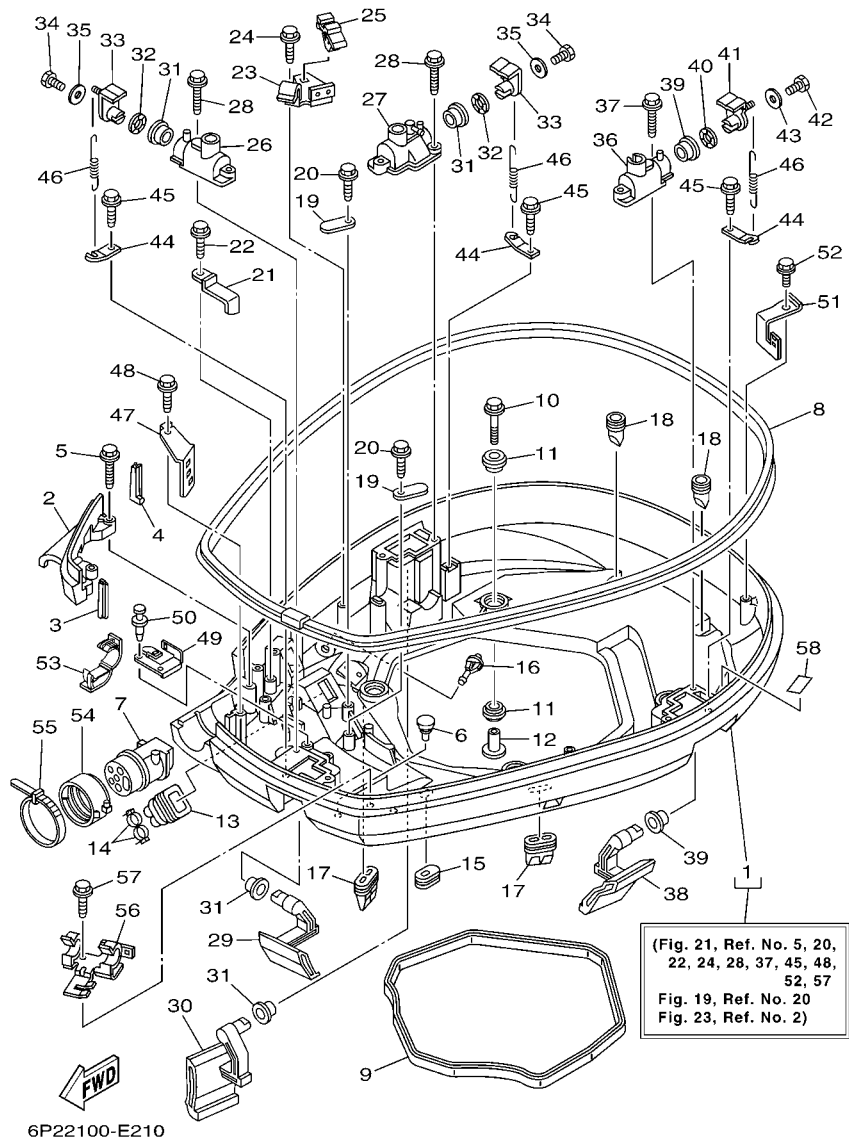
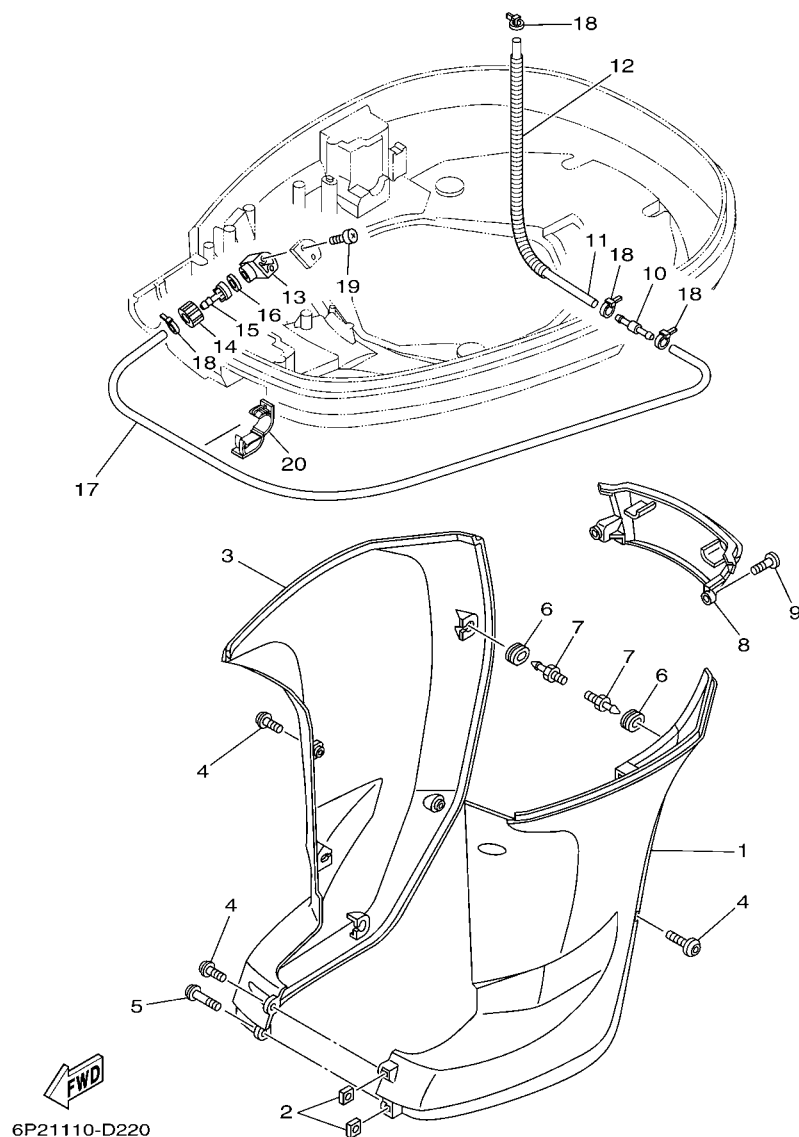


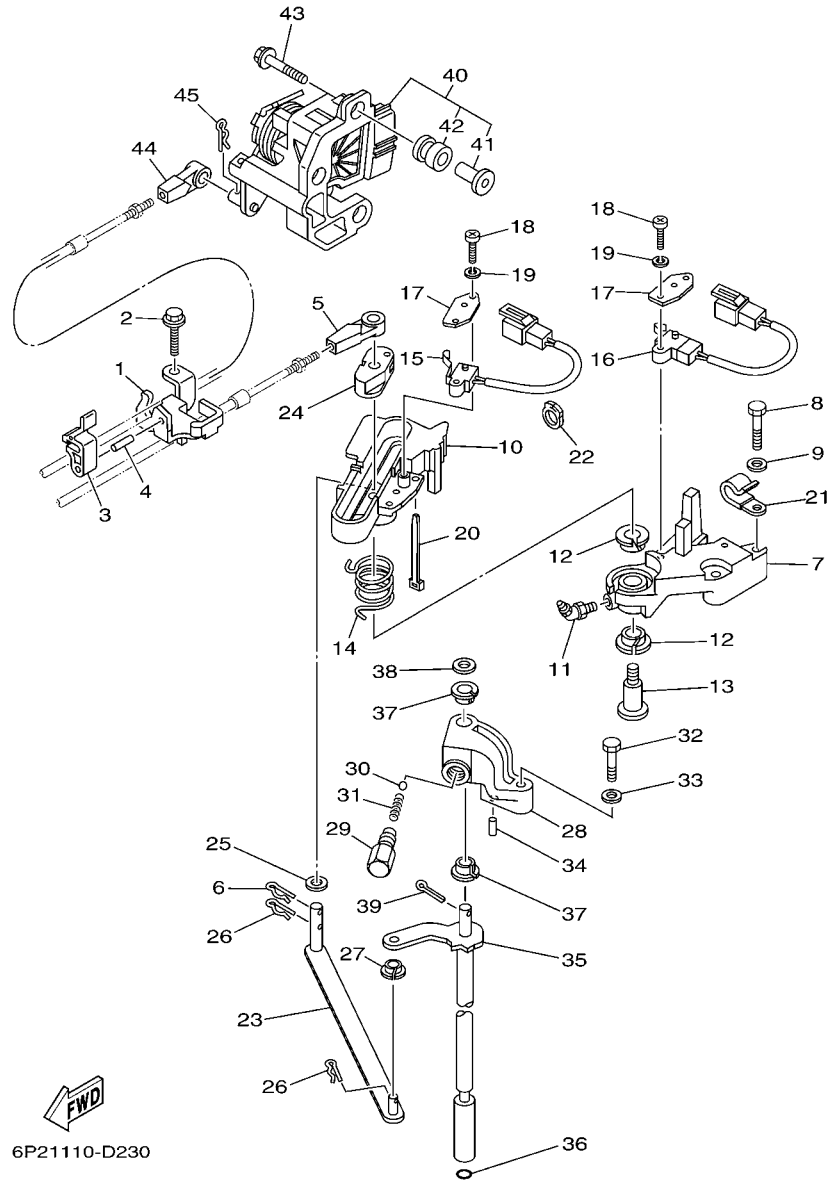
FIG. 21 BOTTOM COWLING 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
54	68F-42753-00	FASTNER	1	1		AP
55	90464-20258	CLAMP	1	1		AP
56	6P2-82594-00	CLAMP	1	1		
57	90109-06M86	BOLT	1	1		
58	68V-82377-00	LABEL	1	1		
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FIG. 22 BOTTOM COWLING 2



REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
1	69J-42741-00-8D	APRON	1	1		
2	90173-06001	NUT, SQUARE	2	2		
3	69J-42771-00-8D	APRON	1	1		
4	90111-06025	BOLT	5	5		
5	90111-06026	BOLT	1	1		
6	90480-14M17	GROMMET	6	6		
7	69J-42774-00	STAY, APRON 1	6	6		
8	69J-45151-00-8D	COVER, UPPER CASING	1	1		
9	90111-06025	BOLT	2	2		
10	6E5-24379-00	PIPE, JOINT 4	1	1		
11	90445-11M47	HOSE (L370)	1	1		
12	90447-13009	HOSE, WITH SPRING	1	1		
13	68T-12572-00	ADAPTER	1	1		
14	6R3-12581-00	JOINT, HOSE 1	1	1		
15	6R3-12582-00	JOINT, HOSE 2	1	1		
16	6R3-12583-00	GASKET, HOSE JOINT	1	1		
17	90445-11028	HOSE (L1050)	1	1		
18	90465-11M10	CLAMP	4	4		
19	97780-60520	SCREW, TAPPING	2	2		
20	90464-18004	CLAMP	1	1		



6P21110-D230

FIG. 23 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-48531-00	BRACKET, REMOTE CONTROL 1	1	1	
2	90109-06M86	BOLT	2	2	
3	63P-48538-00	CLAMP, CABLE 1	1	1	
4	91690-30010	PIN, SPRING	1	1	
5	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
6	90468-18008	CLIP	1	1	
7	69J-44117-00-1S	BRACKET	1	1	
8	97095-06035	BOLT	2	2	
9	92995-06600	WASHER	2	2	
10	69J-44176-01-1S	BRACKET	1	1	
11	93700-06M01	NIPPLE, GREASE	1	1	
12	90386-12069	BUSH	2	2	
13	90109-08019	BOLT	1	1	
14	90508-20020	SPRING, TORSION	1	1	
15	60V-8259F-00	SWITCH ASSY	1	1	
16	69J-8259F-00	SWITCH ASSY	1	1	
17	61A-82588-01	PLATE	2	2	
18	97885-04016	SCREW, PAN HEAD	4	4	
19	92995-04100	WASHER	4	4	
20	90465-11M10	CLAMP	1	1	
21	90465-06M86	CLAMP	1	1	
22	90464-09010	CLAMP	1	1	
23	6P2-44121-00	LEVER, SHIFT ROD	1	1	
24	69J-44122-00	BUSHING, SHIFT ROD LEVER	1	1	
25	90202-08M20	WASHER, PLATE	1	1	
26	90468-18008	CLIP	2	2	
27	90386-06M12	BUSH	1	1	

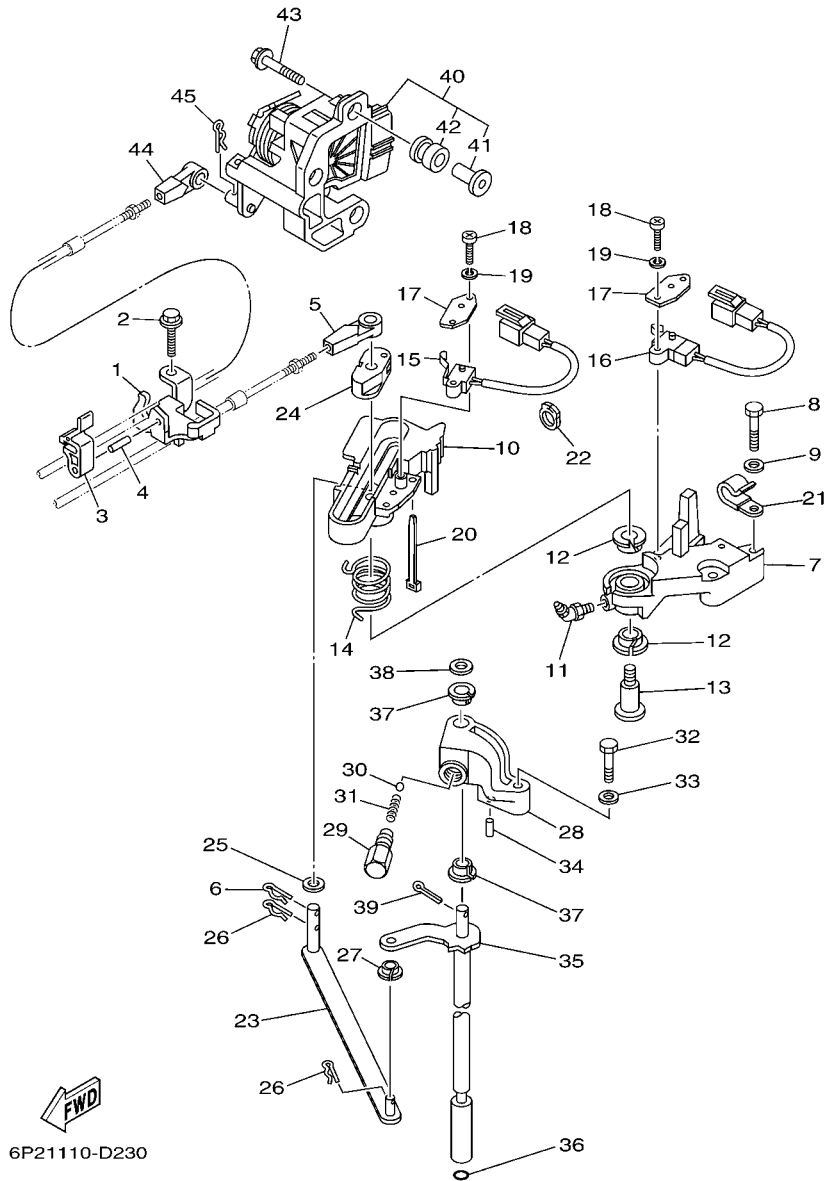


FIG. 23 CONTROL

REF. NO.	PART NO.	DESCRIPTION	6F22	6F32	REMARKS
28	69J-44118-00	BRACKET	1	1	
29	648-42715-00	BUSHING	1	1	
30	93501-04M02	BALL	1	1	
31	90501-12082	SPRING, COMPRESSION	1	1	
32	97075-06030	BOLT	1	1	
33	92995-06600	WASHER	1	1	
34	91690-30010	PIN, SPRING	1	1	
35	69J-44120-00	HANDLE GEAR SHIFT ASSY	1	1	X (25.3")
	69J-44120-10	HANDLE GEAR SHIFT ASSY	1	1	U (30.3")
36	93210-09165	O-RING	1	1	
37	90386-90M90	BUSH	2	2	
38	90201-09M02	WASHER, PLATE	1	1	
39	91490-20015	PIN, COTTER	1	1	
40	6P2-8A410-00	SENSOR UNIT	1	1	
41	6P2-44139-00	.COLLAR	3	3	
42	6P2-41273-00	.GROMMET	3	3	
43	90119-06126	BOLT, WITH WASHER	3	3	
44	6E5-48344-00	CABLE END, REMOTE CONTROL	1	1	
45	90468-18008	CLIP	1	1	

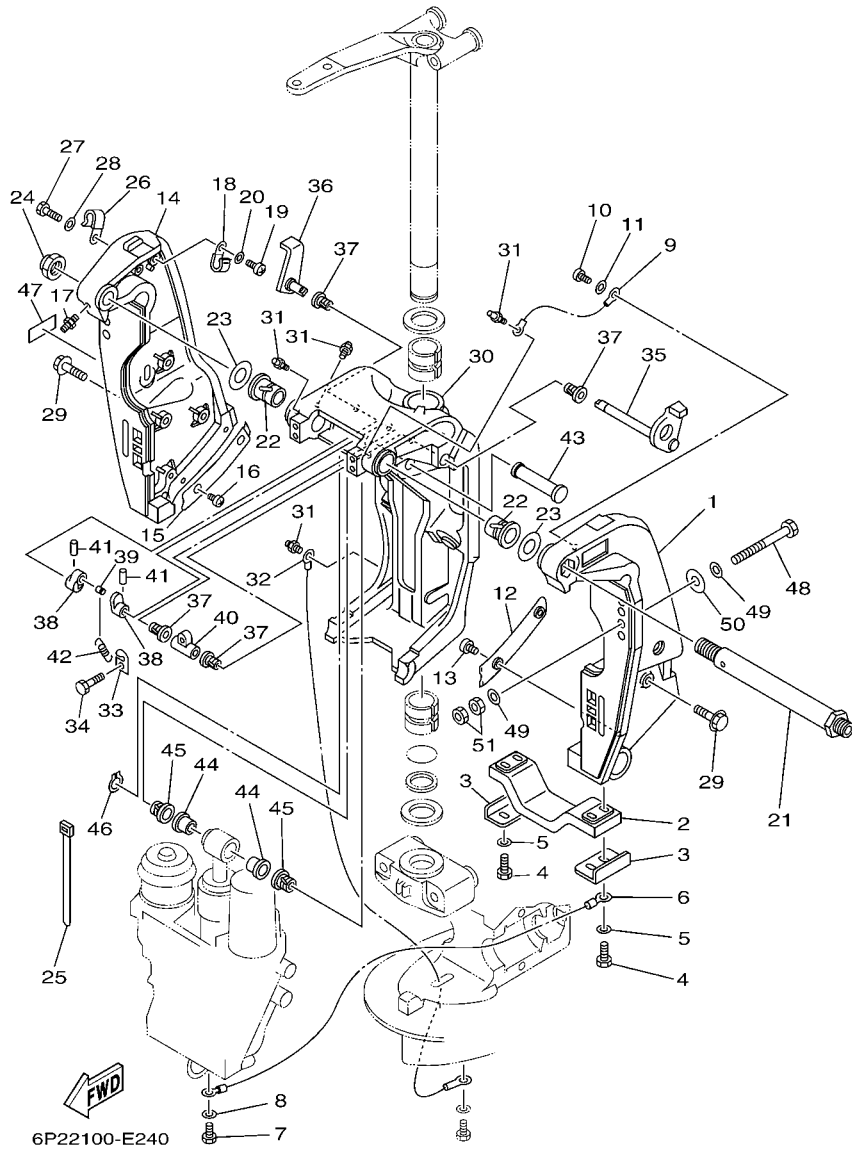


FIG. 24 BRACKET 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32			REMARKS
1	69J-43111-01-8D	BRACKET, CLAMP 1	1	1			
2	6G5-45251-02	ANODE	1	1			
3	6G5-44526-00	PLATE	2	2			
4	97095-06025	BOLT	4	4			
5	92995-06600	WASHER	4	4			
6	6H1-82148-00	WIRE, LEAD 4	1	1			
7	97095-06010	BOLT	1	1			
8	92995-06600	WASHER	1	1			
9	6E5-82148-00	WIRE, LEAD 4	1	1			
10	97885-06012	SCREW, PAN HEAD	1	1			
11	92995-06600	WASHER	1	1			
12	61A-43132-00	WASHER, FRICTION	1	1			
13	97885-06010	SCREW, PAN HEAD	2	2			
14	69J-43112-01-8D	BRACKET, CLAMP 2	1	1			
15	61A-43133-00	WASHER, FRICTION	1	1			
16	97885-06010	SCREW, PAN HEAD	2	2			
17	93700-06M03	NIPPLE, GREASE	1	1			
18	90465-08M83	CLAMP	1	1			
19	97885-06012	SCREW, PAN HEAD	1	1			
20	92995-06600	WASHER	1	1			
21	6R3-43131-00	BOLT, CLAMP BRACKET	1	1			
22	90386-25M31	BUSH	2	2			
23	90201-26M59	WASHER, PLATE	2	2			
24	90185-22M11	NUT, SELF-LOCKING	1	1			
25	90465-11M10	CLAMP	4	4			
26	90465-08M83	CLAMP	1	1			
27	97095-06014	BOLT	1	1			

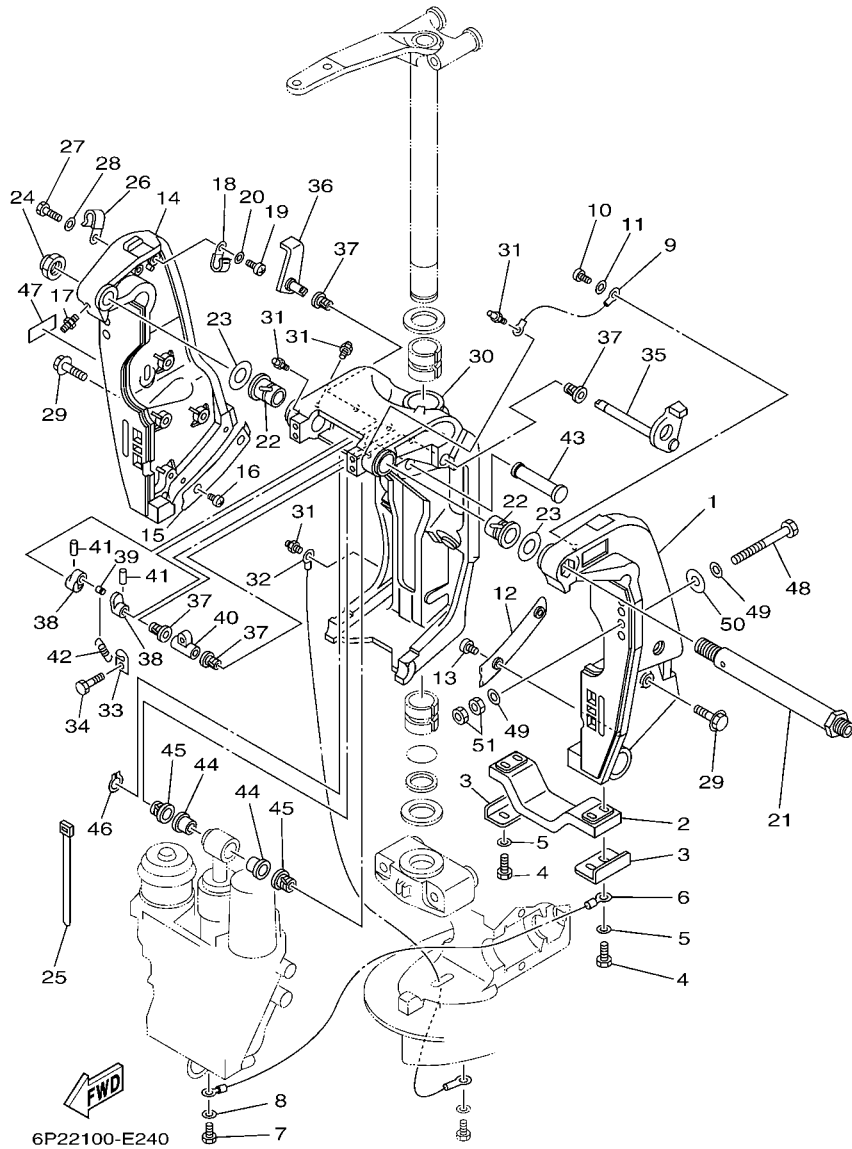
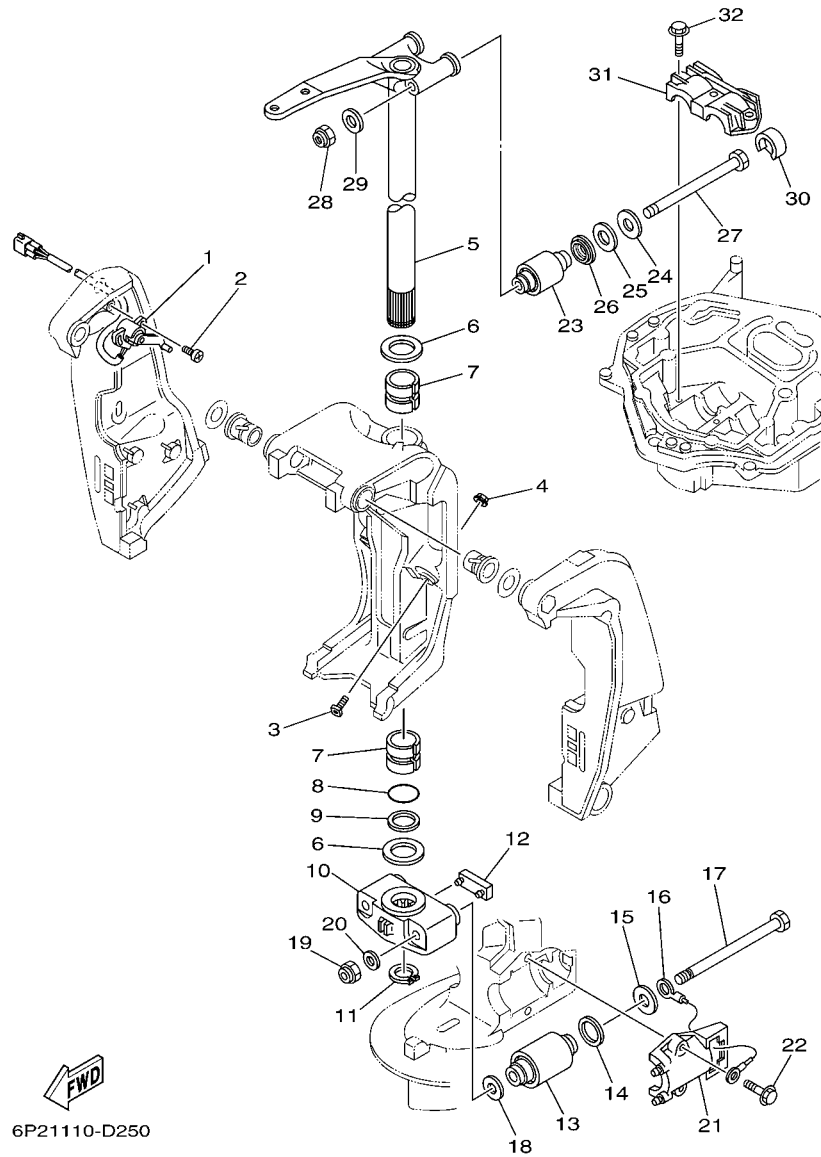


FIG. 24 BRACKET 1

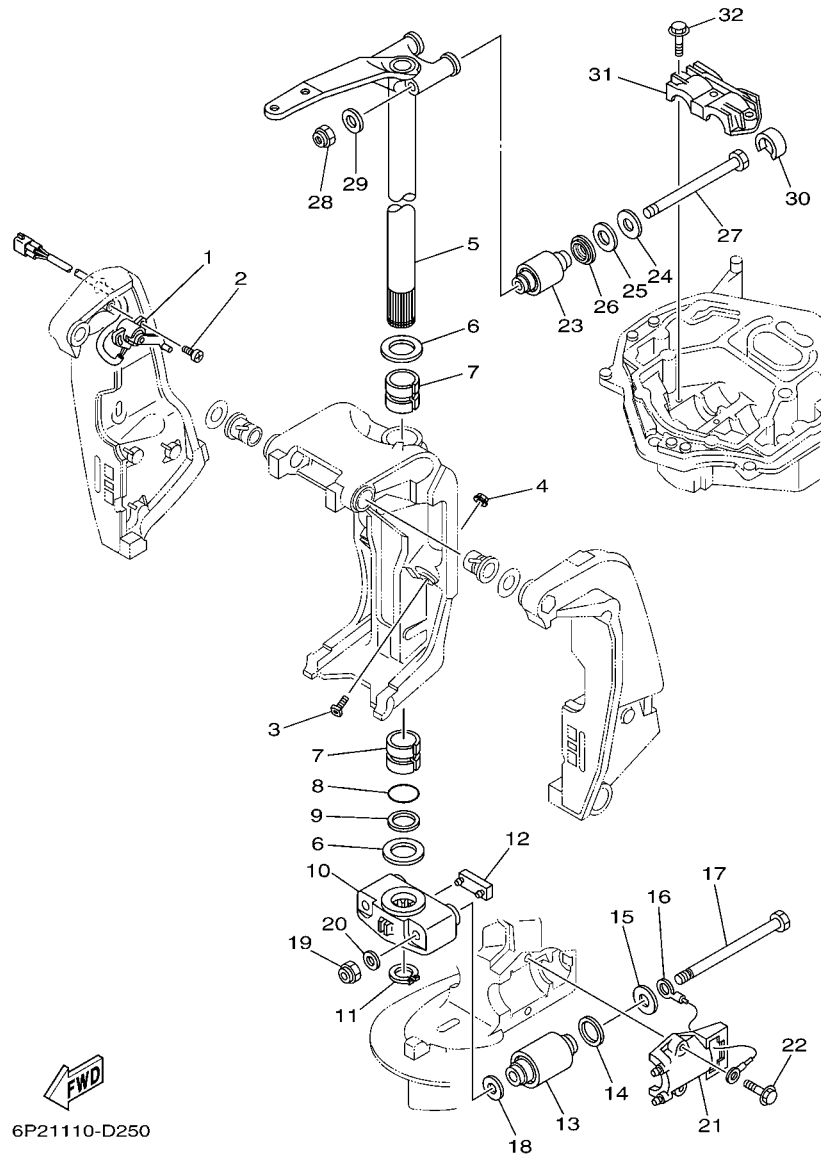
REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
28	92995-06600	WASHER	1	1	
29	90119-10024	BOLT, WITH WASHER	8	8	
30	61A-43311-21-8D	BRACKET, SWIVEL 1	1	1	
31	93700-06M03	NIPPLE, GREASE	5	5	
32	69J-82147-00	WIRE, LEAD 4	1	1	
33	6G5-43144-00	HOOK, SPRING	1	1	
34	97095-06010	BOLT	1	1	
35	61A-43181-01	LEVER, TILT STOP	1	1	
36	6G5-43185-02	LEVER, TILT STOP	1	1	
37	90386-10M16	BUSH	4	4	
38	6G5-43148-00	COLLAR, DISTANCE	2	2	
39	90249-06M19	PIN	1	1	
40	90387-10M02	COLLAR	1	1	
41	91690-30020	PIN, SPRING	2	2	
42	90506-16003	SPRING, TENSION	1	1	
43	6E5-43126-02	PIN, UPPER SHOCK MOUNT	1	1	
44	90386-18M63	BUSH	2	2	
45	90386-18M14	BUSH	2	2	
46	93410-18M02	CIRCLIP	1	1	
47	63V-82377-50	LABEL (SPARK,IGNITION)	1	1	FOR CAN
48	90101-12M05	BOLT (L:130MM)	4	4	UR
	90101-12M77	BOLT (L:150MM)	2	2	UR EXCEPT CAR
49	90201-13M01	WASHER, PLATE	8	8	
50	90201-12M05	WASHER, PLATE	4	4	
51	95380-12600	NUT	8	8	



6P21110-D250

FIG. 25 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	69J-83672-10	TRIM SENDER	1	1	
2	97885-06016	SCREW, PAN HEAD	2	2	
3	61A-43376-00	BOLT, THRUST RECEIVER	2	2	
4	95780-10300	NUT, FLANGE	2	2	
5	69J-42510-00-8D	STEERING BRACKET ASSY	1	1	
6	90201-40M00	WASHER, PLATE	2	2	
7	90386-39M89	BUSH	2	2	
8	93210-35321	O-RING	1	1	
9	90202-40M47	WASHER, PLATE	1	1	
10	69J-44551-00-8D	HOUSING, LOWER MOUNT RUBBER	1	1	
11	93410-37M04	CIRCLIP	1	1	
12	61A-44575-00	DAMPER, LOWER MOUNT RUBBER	1	1	
13	60X-44555-00-94	MOUNT DAMPER, LOWER SIDE	2	2	
14	90202-32M19	WASHER, PLATE	2	2	
15	90201-16016	WASHER, PLATE	2	2	
16	6E5-82149-00	WIRE, LEAD 3	1	1	
17	90101-14002	BOLT	2	2	
18	90201-15M58	WASHER, PLATE	2	2	
19	90185-14M00	NUT, SELF-LOCKING	2	2	
20	92995-14600	WASHER	2	2	
21	61A-44552-01-94	HOUSING, LOWER MOUNT RUBBER	2	2	
22	90119-10024	BOLT, WITH WASHER	4	4	
23	69J-44514-00-94	MOUNT DAMPER, UPPER SIDE	2	2	
24	90201-16015	WASHER, PLATE	2	2	
25	90202-28M46	WASHER, PLATE	2	2	
26	69J-44532-00	STOPPER, UPPER MOUNT	2	2	
27	90101-14003	BOLT	2	2	



6P21110-D250

FIG. 25 BRACKET 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
28	90185-14M00	NUT, SELF-LOCKING	2	2		
29	92995-14600	WASHER	2	2		
30	69J-44533-00	DAMPER, UPPER MOUNT RUBBER	2	2		
31	61A-44511-00-94	COVER, UPPER MOUNT	1	1		
32	90119-10024	BOLT, WITH WASHER	3	3		

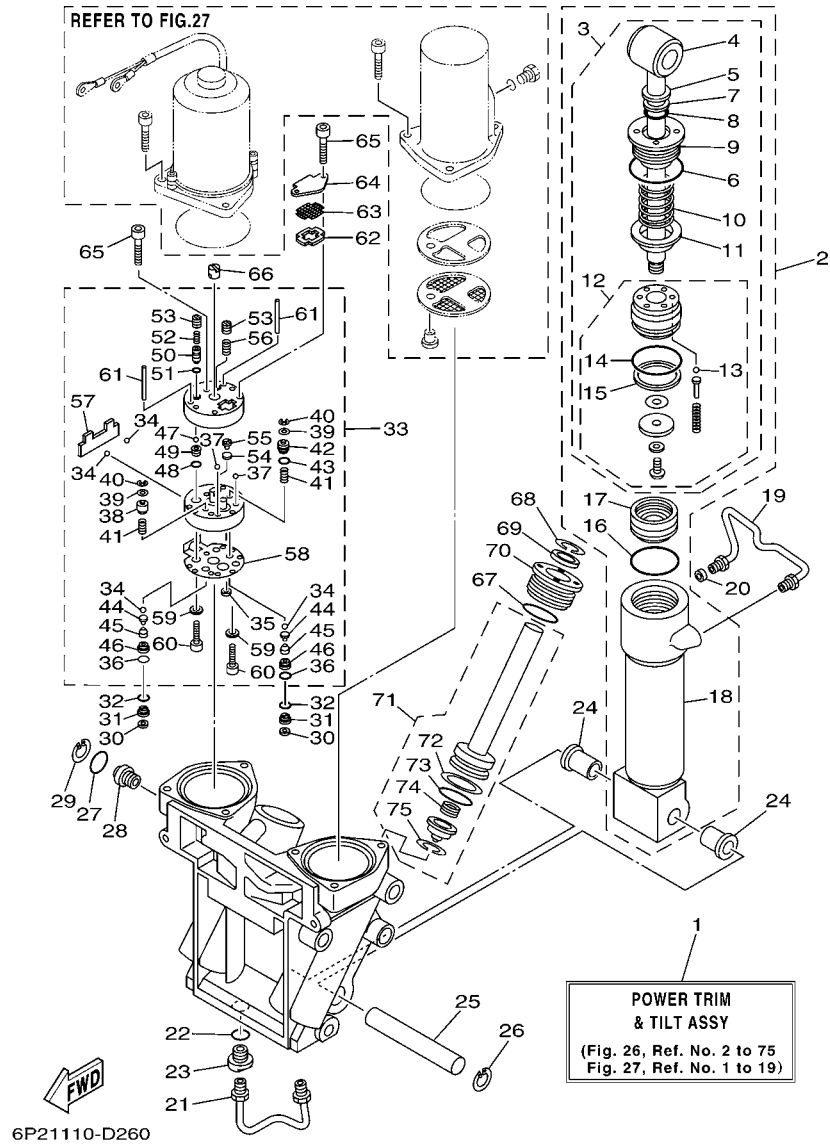


FIG. 26 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	69J-43800-01-4D	POWER TRIM & TILT ASSY	1	1	
2	69J-43840-01	POWER TILT ASSY	1	1	
3	69J-43810-01	.TILT PISTON SUB ASSY	1	1	
4	69J-43801-00	..ROD	1	1	
5	93106-19N50	..OIL SEAL	1	1	
6	6H1-43861-00	..O-RING	1	1	
7	6H1-43872-00	..RING, BACK UP	1	1	
8	61A-4389H-00	..O-RING	1	1	
9	61A-43811-00	..SCREW, CYLINDER END	1	1	
10	69J-4384H-00	..SPRING	1	1	
11	69J-4382E-00	..ADAPTOR 2	1	1	
12	69J-4380P-01	..PISTON SUB ASSY	1	1	
13	93505-32038	...BALL	5	5	
14	61A-43861-00	...O-RING	1	1	
15	61A-43871-00	...RING, BACK UP	1	1	
16	61A-43861-00	.O-RING	1	1	
17	6H1-43814-00	.PISTON, FREE	1	1	
18	61A-43813-01	.CYLINDER, TILT	1	1	
19	61A-43835-01	PIPE	1	1	
20	69J-4388J-00	PLUG 2	1	1	
21	69J-43833-00	PIPE	1	1	
22	93210-17239	O-RING	1	1	
23	69J-4388E-00	BOLT ,SCREW	1	1	
24	90386-18M14	BUSH	2	2	
25	61A-43818-00	PIN, LOWER SHOCK MOUNT	1	1	
26	61A-43876-00	RING, SNAP	1	1	
27	93210-18397	O-RING	1	1	

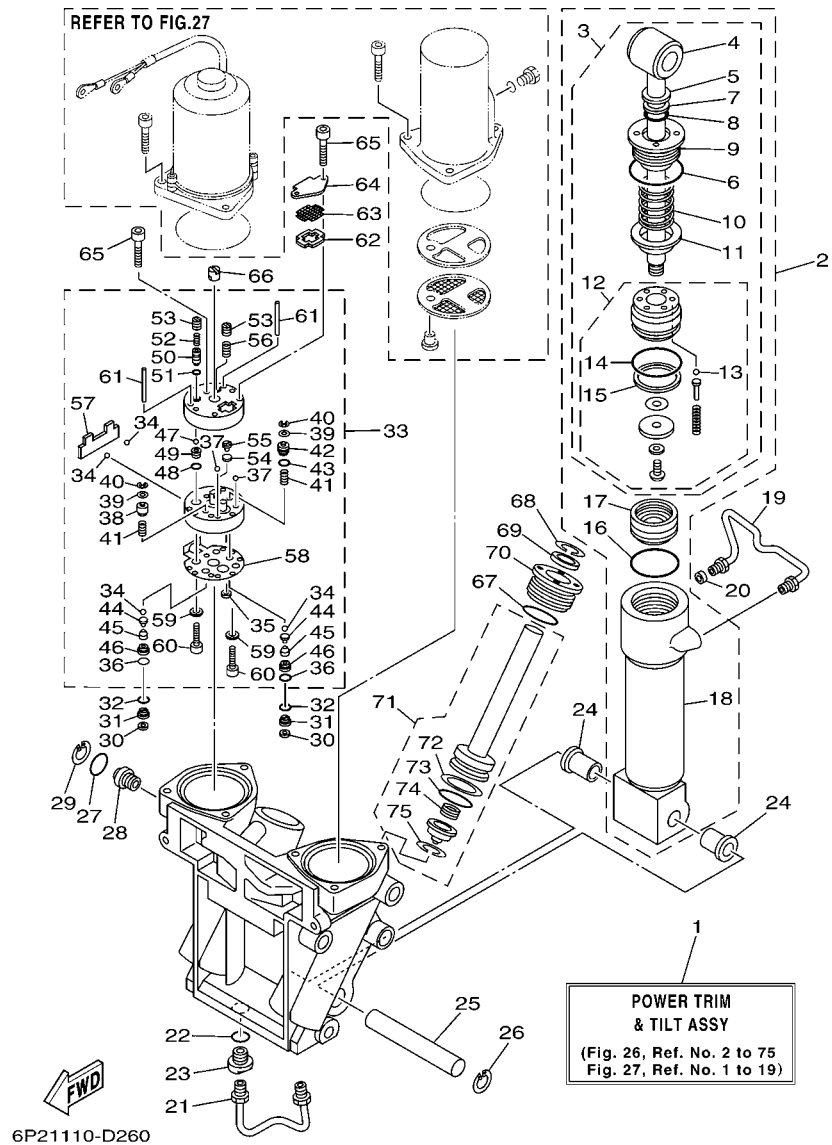


FIG. 26 POWER TRIM & TILT ASSY 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
28	69J-43845-00	SCREW, MANUAL RELEASE	1	1	
29	6H1-43875-00	RING, SNAP	1	1	
30	69J-4381C-00	FILTER 3	2	2	
31	69J-43899-00	PLATE STOPPER	2	2	
32	69J-4389J-00	O-RING	2	2	
33	69J-43830-01	GEAR PUMP ASSY	1	1	
34	93505-32038	.BALL	4	4	
35	69J-4381C-00	.FILTER 3	1	1	
36	69J-4389J-00	.O-RING	2	2	
37	93503-16003	.BALL	2	2	
38	69J-4384M-00	.PISTON, SHUTTLE 2	1	1	
39	69A-4384F-00	.SEAL, MAIN VALVE	2	2	
40	99001-03600	.CIRCLIP	2	2	
41	69J-43894-00	.SPRING, SHUTTLE RETURN	2	2	
42	69J-43841-00	.PISTON, SHUTTLE	1	1	
43	6H1-43883-00	.O-RING	1	1	
44	60V-4386A-00	.PIN, ABSORBER VALVE	2	2	
45	69J-43853-00	.SPRING, MAIN VALVE	2	2	
46	69J-43893-00	.WASHER	2	2	
47	93501-08001	.BALL	2	2	
48	93210-08391	.O-RING	1	1	
49	69J-43851-00	.SEAT, RELIEF VALVE	1	1	
50	69J-43844-00	.PIN, VALVE SUPPORT	1	1	
51	93210-064A5	.O-RING	1	1	
52	69J-43855-00	.SPRING, UP RELIEF	1	1	
53	69J-43843-00	.SCREW, VALVE LOCK	2	2	
54	6H1-4384G-11	.SEAL, RELIEF VALVE	1	1	

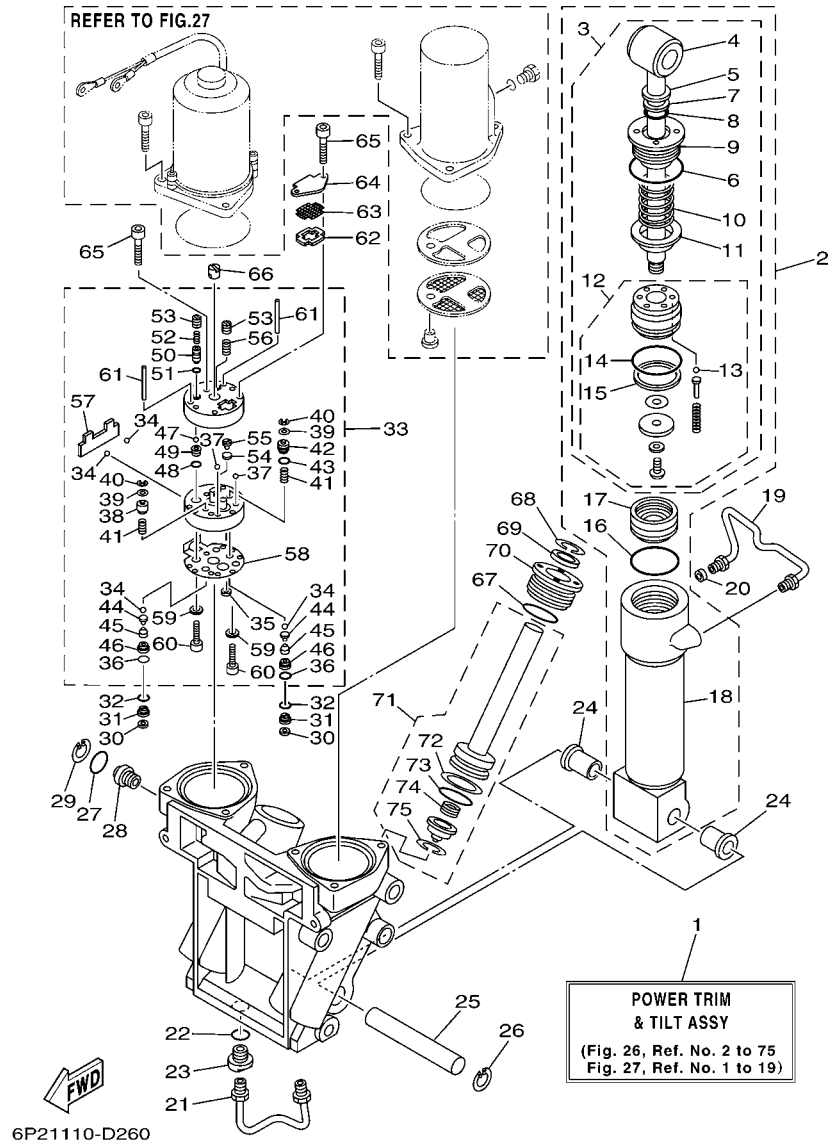
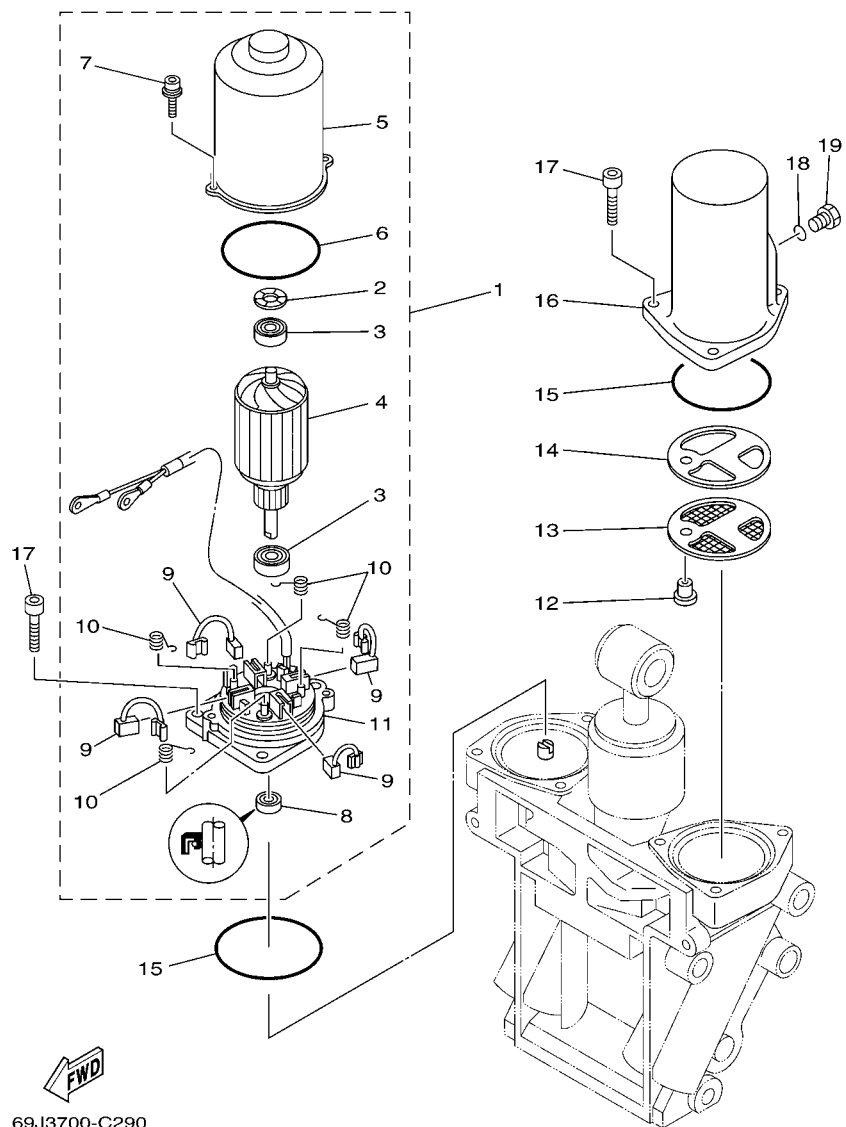


FIG. 26 POWER TRIM & TILT ASSY 1

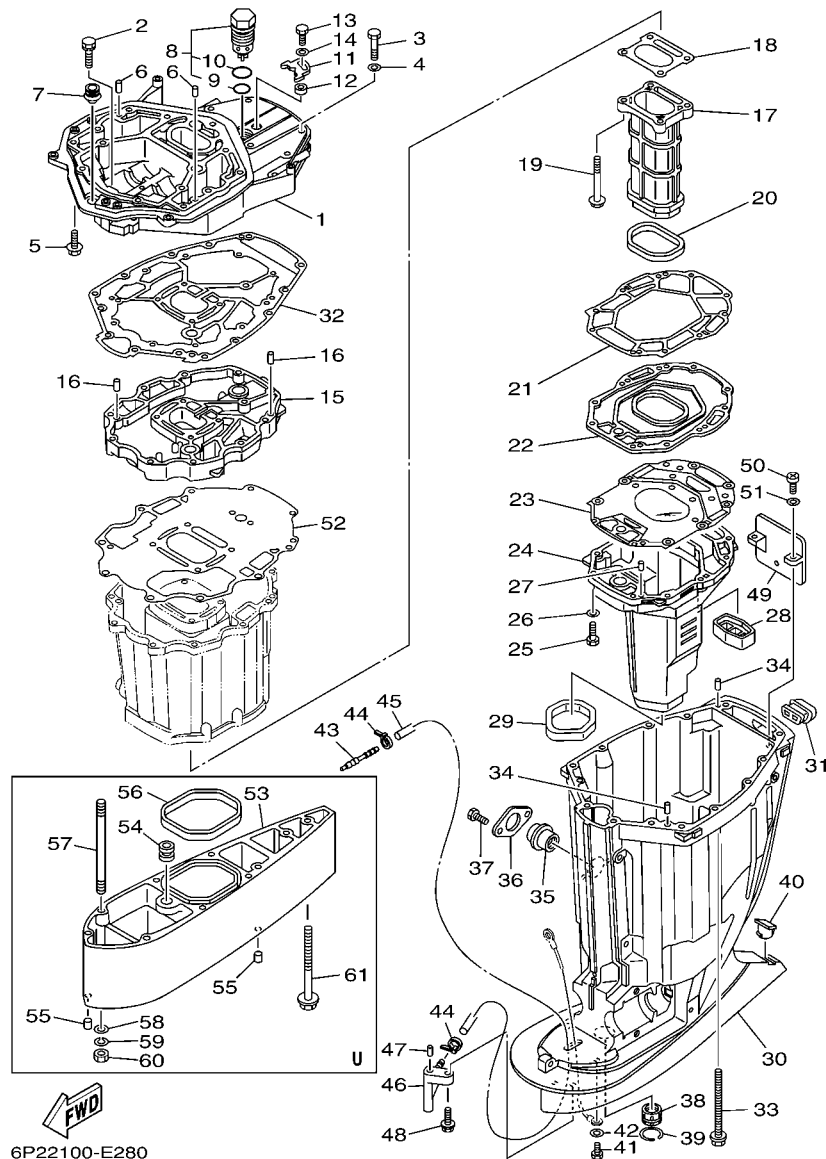
REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
55	6H1-43844-10	.PIN, VALVE SUPPORT	1	1	
56	6H1-43856-10	.SPRING, DOWN RELIEF	1	1	
57	69J-43854-00	.SPRING, MANUAL RELEASE	1	1	
58	69J-4384G-00	.SEAL, RELIEF VALVE	1	1	
59	CS3-4387G-00	.WASHER	2	2	
60	91318-05025	.BOLT	2	2	
61	93604-35236	.PIN, DOWEL	2	2	
62	69J-43871-00	RING, BACK UP	1	1	
63	69J-43816-00	FILTER 1	1	1	
64	69J-4381J-00	PLATE	1	1	
65	91318-05040	BOLT	3	3	
66	69J-43831-00	CONNECTOR, SHAFT	1	1	
67	61A-43861-00	O-RING	2	2	
68	6T4-43875-01	RING, SNAP	2	2	
69	61A-43822-00	SEAL, TRIM DUST	2	2	
70	61A-43821-00	SCREW, TRIM CYLINDER END	2	2	
71	69J-43820-00	TRIM PISTON SUB ASSY	2	2	
72	61A-43874-00	.RING, BACK UP	1	1	
73	61A-43864-00	.O-RING	1	1	
74	61A-4384H-10	.SPRING	1	1	
75	61A-43875-10	.RING, SNAP	1	1	

FIG. 27 POWER TRIM & TILT ASSY 2



69J3700-C290

REF. NO.	PART NO.	DESCRIPTION	6F22	6F32		REMARKS
1	69J-43880-00	MOTOR ASSY	1	1		
2	90206-14N50	.WASHER, WAVE	1	1		
3	93399-999T6	.BEARING	2	2		
4	69J-43805-00	.ARMATURE ASSY	1	1		
5	69J-43804-00	.STATOR ASSY	1	1		
6	69J-43861-00	.O-RING	1	1		
7	69J-43886-00	.BOLT	2	2		
8	69J-43882-00	.OIL SEAL	1	1		
9	69J-43891-00	.BRUSH 1	4	4		
10	69J-4386K-00	.SPRING, BRUSH	4	4		
11	69J-43881-00	.FRAME, END	1	1		
12	69J-4388H-00	PLUG	1	1		
13	69J-43817-00	FILTER 2	1	1		
14	69J-4388F-00	SPACER	1	1		
15	6H1-43869-00	O-RING	2	2		
16	69J-43828-00	BODY, RESERVOIR	1	1		
17	69J-43888-00	BOLT, SOCKET	6	6		
18	93210-09165	O-RING	1	1		
19	6H1-43829-00	PLUG, RESERVOIR	1	1		



6P22100-E280

FIG. 28 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	69J-41137-02-94	GUIDE, EXHAUST	1	1	
2	90119-08M79	BOLT, WITH WASHER	2	2	
3	97075-10045	BOLT	7	7	
4	92995-10600	WASHER	7	7	
5	97575-10535	BOLT, WITH WASHER	7	7	
6	93608-16M16	PIN, DOWEL	2	2	
7	6E5-42724-00	GROMMET	1	1	
8	69J-11371-00	COVER	1	1	
9	93210-28543	.O-RING	1	1	
10	93210-33MG4	.O-RING	1	1	
11	69J-12233-00	PLATE, GUIDE STOPPER 1	1	1	
12	90387-06037	COLLAR	1	1	
13	97095-06020	BOLT	1	1	
14	92995-06600	WASHER	1	1	
15	69J-41131-10-94	MANIFOLD, EXT. 1	1	1	
16	93608-16M16	PIN, DOWEL	2	2	
17	69J-41132-10-5B	MANIFOLD, EXHAUST	1	1	
18	6P2-41134-00	GASKET, EXHAUST MANIFOLD	1	1	
19	97575-08590	BOLT, WITH WASHER	4	4	
20	69J-41138-00	SEAL, EXT. 1	1	1	
21	69J-41135-A0	GASKET, EXHAUST MANIFOLD	1	1	
22	69J-45181-00-5B	PLATE	1	1	
23	6S1-41136-00	GASKET, EXHAUST MANIFOLD 4	1	1	
24	69J-14711-10-5B	MUFFLER 1	1	1	
25	97075-08035	BOLT	10	10	
26	92995-08600	WASHER	10	10	
27	93606-19M23	PIN, DOWEL	2	2	

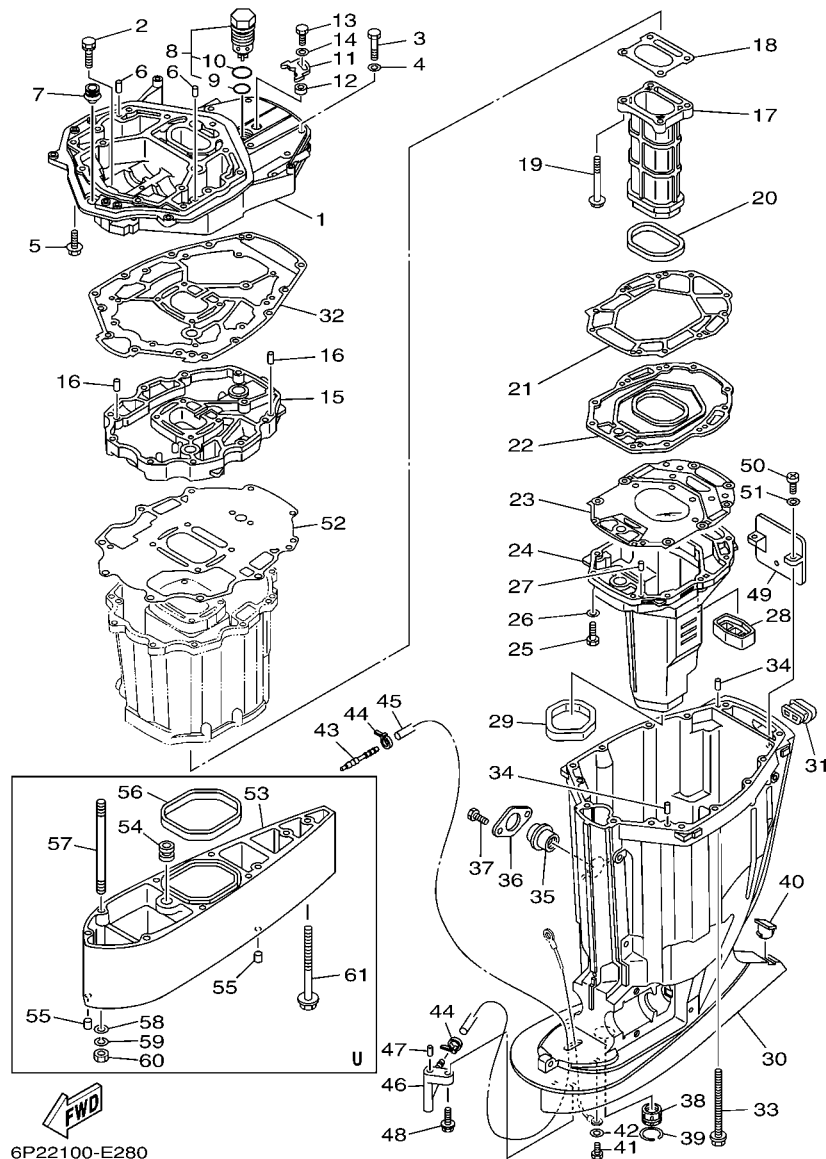


FIG. 28 UPPER CASING

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
28	69J-45127-00	SEAL	1	1	
29	69J-45123-00	GASKET, MUFFLER	1	1	
30	69J-45111-10-8D	CASING, UPPER	1	1	
31	69J-42769-00	SEAL, RUBBER	1	1	
32	69J-45113-20	GASKET, UPPER CASING	1	1	
33	90119-10007	BOLT, WITH WASHER	6	6	
34	93608-16M16	PIN, DOWEL	2	2	
35	69J-15316-00	DAMPER, ENGINE MOUNT 1	1	1	
36	69J-45152-00-8D	COVER, UPPER CASING 2	1	1	
37	97095-06014	BOLT	2	2	
38	69J-45318-01	BUSHING, DRIVE SHAFT	1	1	
39	93420-36M01	CIRCLIP	1	1	
40	61A-45155-00	CAP	1	1	
41	97095-06010	BOLT	1	1	
42	92995-06600	WASHER	1	1	
43	6E5-83558-00	END, NIPPLE	1	1	
44	90465-11M10	CLAMP	2	2	
45	90445-07010	HOSE (L1330)	1	1	X (25.3")
	90445-07012	HOSE (L1457)	1	1	U (30.3")
46	61A-45378-00	NIPPLE, HOSE	1	1	
47	93606-12019	PIN, DOWEL	1	1	
48	90119-06M17	BOLT, WITH WASHER	1	1	
49	69J-14624-01	COVER, EXHAUST	1	1	
50	97880-06016	SCREW, PAN HEAD	2	2	
51	92990-06600	WASHER, PLATE	2	2	
52	69J-15312-01	GASKET, OIL PAN	1	1	
53	69J-45211-01-8D	EXTENSION	1	1	U (30.3")

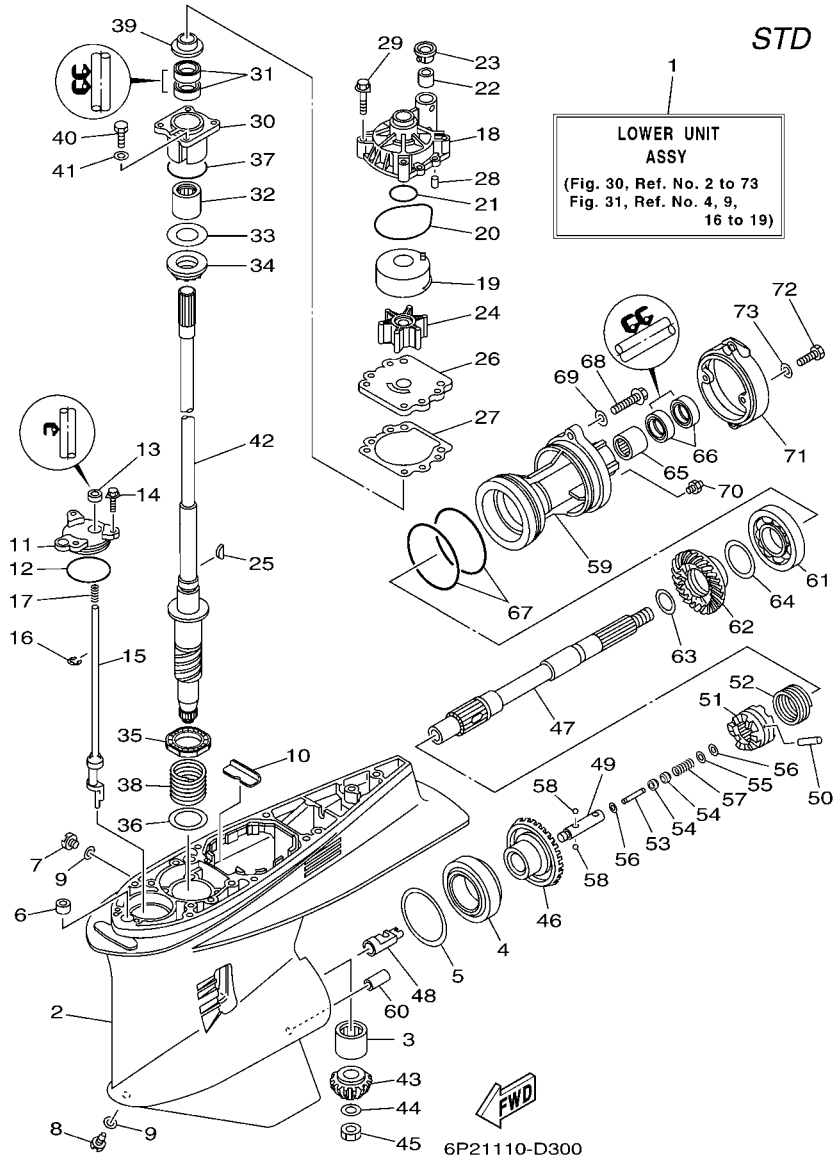


FIG. 30 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
1	6P2-45300-20-8D	LOWER UNIT ASSY	1			X (25.3"),RH
	6P2-45300-30-8D	LOWER UNIT ASSY	1			U (30.3"),RH
2	6P2-45301-00-8D	CASING, LOWER	1			
3	93311-832V2	BEARING	1			
4	93332-000W1	BEARING	1			
5	61A-45567-00	SHIM (T:0.10MM)	1			UR
	61A-45567-10	SHIM (T:0.12MM)	1			UR
	61A-45567-20	SHIM (T:0.15MM)	1			UR
	61A-45567-30	SHIM (T:0.18MM)	1			UR
	61A-45567-40	SHIM (T:0.30MM)	1			UR
	61A-45567-50	SHIM (T:0.40MM)	1			UR
	61A-45567-60	SHIM (T:0.50MM)	1			UR
6	663-44366-00	DAMPER, WATER SEAL	1			
7	90340-08002	PLUG, STRAIGHT SCREW	1			
8	688-45341-10	PLUG, DRAIN	1			
9	90430-08020	GASKET	2			
10	61A-45376-00-94	GUIDE, SEAL DAMPER	1			
11	61A-45321-01	PLATE	1			
12	93210-64488	O-RING	1			
13	93106-09014	OIL SEAL	1			
14	90119-06M10	BOLT, WITH WASHER	3			
15	69J-44150-00	SHIFT CAM ASSY	1			
16	99001-08600	CIRCLIP	1			
17	90501-11M10	SPRING, COMPRESSION	1			
18	61A-44311-01	HOUSING, WATER PUMP	1			
19	61A-44322-02	INSERT, CARTRIDGE	1			
20	93210-86M38	O-RING	1			

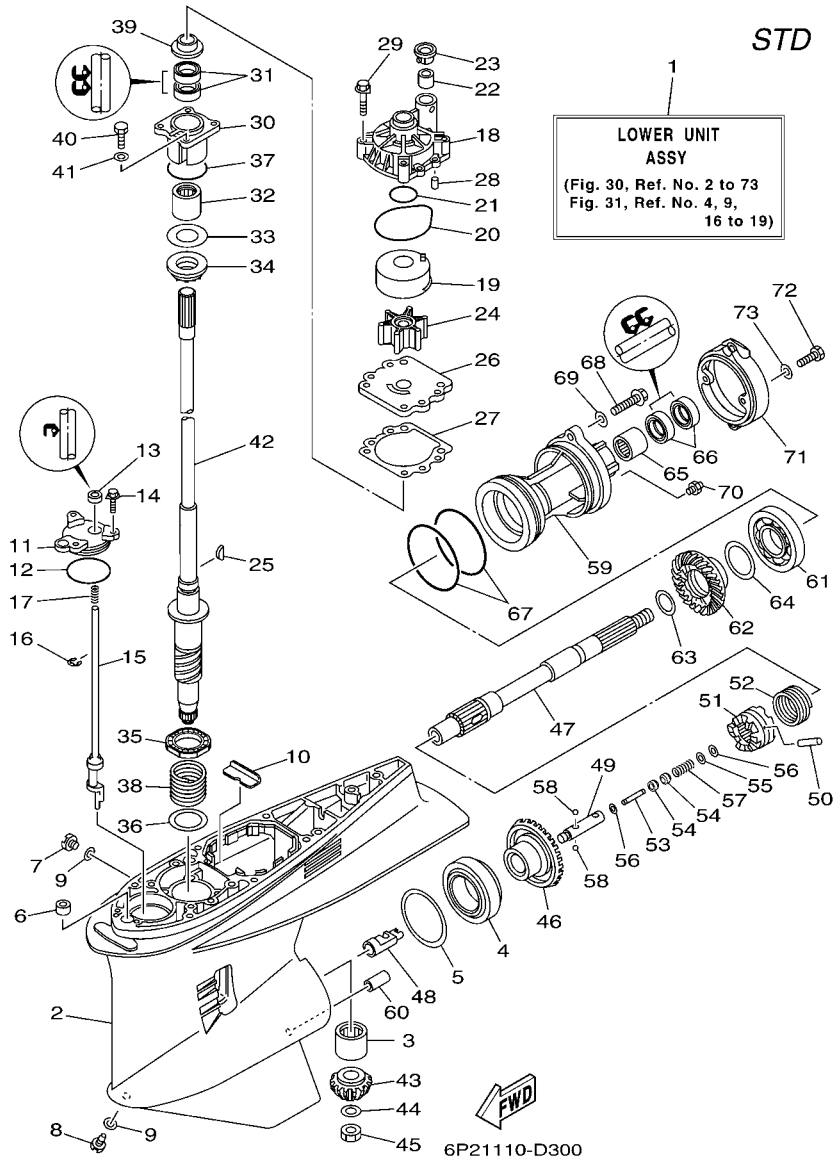


FIG. 30 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
21	93210-37160	O-RING	1		
22	6E5-44365-00	DAMPER, WATER SEAL	1		
23	6E5-44312-00	COVER, WATER PUMP HOUSING	1		
24	6E5-44352-01	IMPELLER	1		
25	90280-04M05	KEY, WOODRUFF	1		
26	6G5-44323-00	OUTER PLATE, CARTRIDGE	1		
27	6E5-44315-A0	GASKET, WATER PUMP	1		
28	93606-12019	PIN, DOWEL	2		
29	90119-08M14	BOLT, WITH WASHER	4		
30	61A-45331-00-94	HOUSING, BEARING	1		
31	93101-28M16	OIL SEAL	2		
32	93317-330U2	BEARING	1		
33	61A-45587-00	SHIM (T:0.10MM)	1		UR
	61A-45587-10	SHIM (T:0.12MM)	1		UR
	61A-45587-20	SHIM (T:0.15MM)	1		UR
	61A-45587-30	SHIM (T:0.18MM)	1		UR
	61A-45587-40	SHIM (T:0.30MM)	1		UR
	61A-45587-50	SHIM (T:0.40MM)	1		UR
	61A-45587-60	SHIM (T:0.50MM)	1		UR
34	93341-930U9	BEARING	1		
35	93341-34019	BEARING	1		
36	90201-42014	WASHER, PLATE	1		
37	93210-55M14	O-RING	1		
38	90501-450A2	SPRING, COMPRESSION	1		
39	6E5-45344-00	COVER, OIL SEAL	1		
40	97095-08025	BOLT	4		
41	92995-08600	WASHER	4		

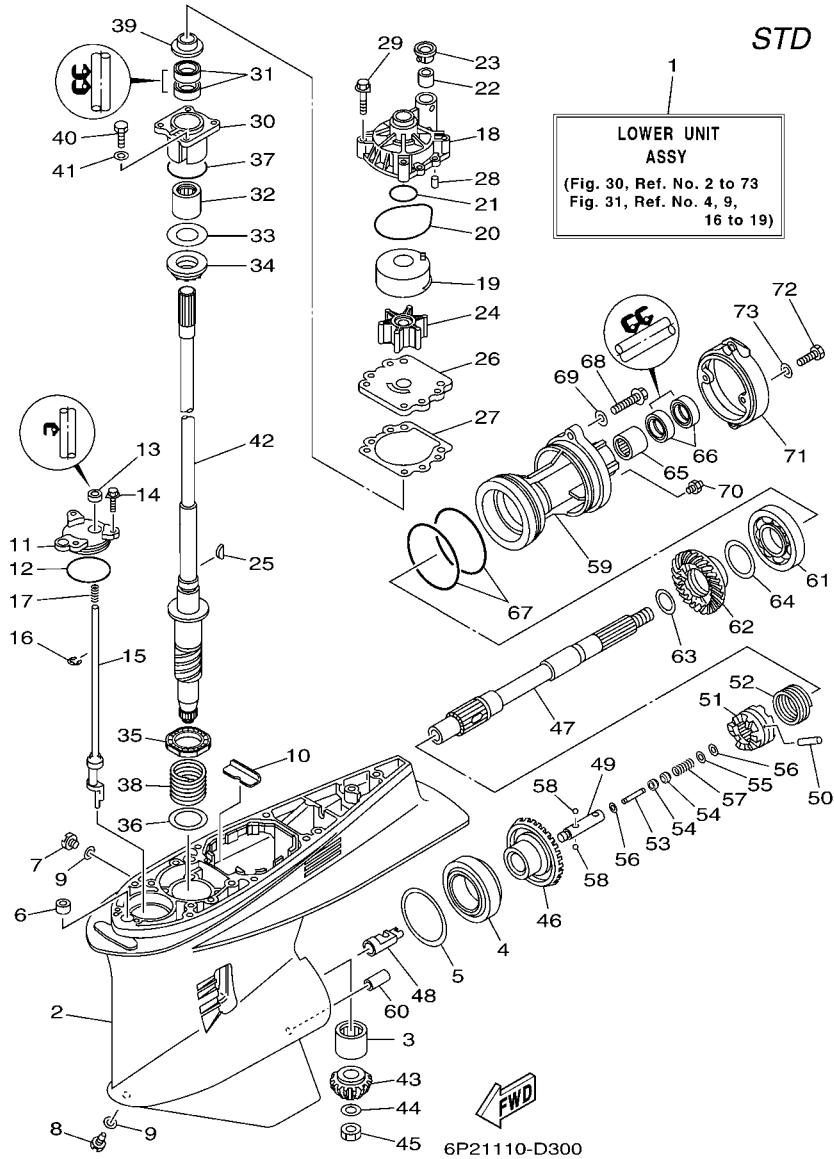


FIG. 30 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
42	6P2-45501-00	DRIVE SHAFT COMP.	1		X (25.3")
	6P2-45501-10	DRIVE SHAFT COMP.	1		U (30.3")
43	6P2-45551-00	PINION (15T)	1		
44	90201-16M00	WASHER, PLATE	1		
45	90170-16M19	NUT	1		
46	6P2-45560-00	GEAR 1 (30T)	1		
47	69J-45611-00	SHAFT, PROPELLER	1		
48	61A-45641-02	SHIFTER	1		
49	61A-45634-01	SLIDE, SHIFT	1		
50	61A-45632-00	PIN, CROSS	1		
51	69J-45631-00	CLUTCH, DOG	1		
52	61A-45633-00	RING, CROSS PIN	1		
53	6H1-45668-00	SHAFT, FREE	1		
54	61A-45635-00	PLUNGER, SHIFT	2		
55	90201-02M00	WASHER, PLATE	1		
56	90183-02M03	NUT, SPRING	2		
57	90501-10M77	SPRING, COMPRESSION	1		
58	93501-04011	BALL	2		
59	6D0-45332-00-94	HOUSING, BEARING	1		
60	99590-10114	PIN, DOWEL	1		
61	93306-210U0	BEARING	1		
62	6P2-45571-00	GEAR 2 (30T)	1		
63	6P2-45578-00	SHIM (T:1.80MM)	1		UR
	6P2-45578-10	SHIM (T:1.90MM)	1		UR
	6P2-45578-20	SHIM (T:2.00MM)	1		UR
	6P2-45578-30	SHIM (T:2.10MM)	1		UR
	6P2-45578-40	SHIM (T:2.20MM)	1		UR

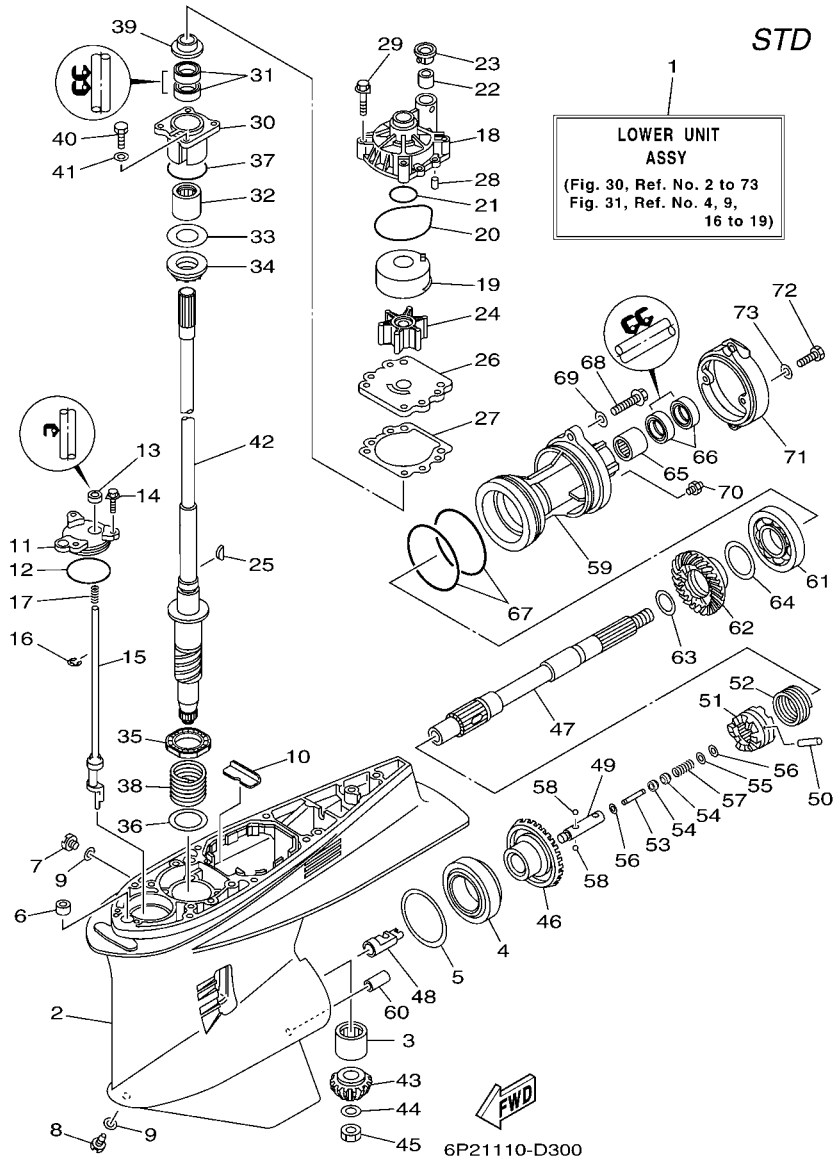


FIG. 30 LOWER CASING & DRIVE 1

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
64	61A-45577-00	SHIM (T:0.10MM)	1			UR
	61A-45577-10	SHIM (T:0.12MM)	1			UR
	61A-45577-20	SHIM (T:0.15MM)	1			UR
	61A-45577-30	SHIM (T:0.18MM)	1			UR
	61A-45577-40	SHIM (T:0.30MM)	1			UR
	61A-45577-50	SHIM (T:0.40MM)	1			UR
	61A-45577-60	SHIM (T:0.50MM)	1			UR
65	93315-43064	BEARING	1			
66	93101-30002	OIL SEAL	2			
67	93211-04384	O-RING	2			
68	90105-08049	BOLT, FLANGE	2			
69	90201-08023	WASHER, PLATE	2			
70	93700-09M00	NIPPLE, GREASE	1			
71	6D0-45361-00-8D	CAP, LOWER CASING	1			
72	97095-08020	BOLT	2			
73	92995-08600	WASHER	2			

STD

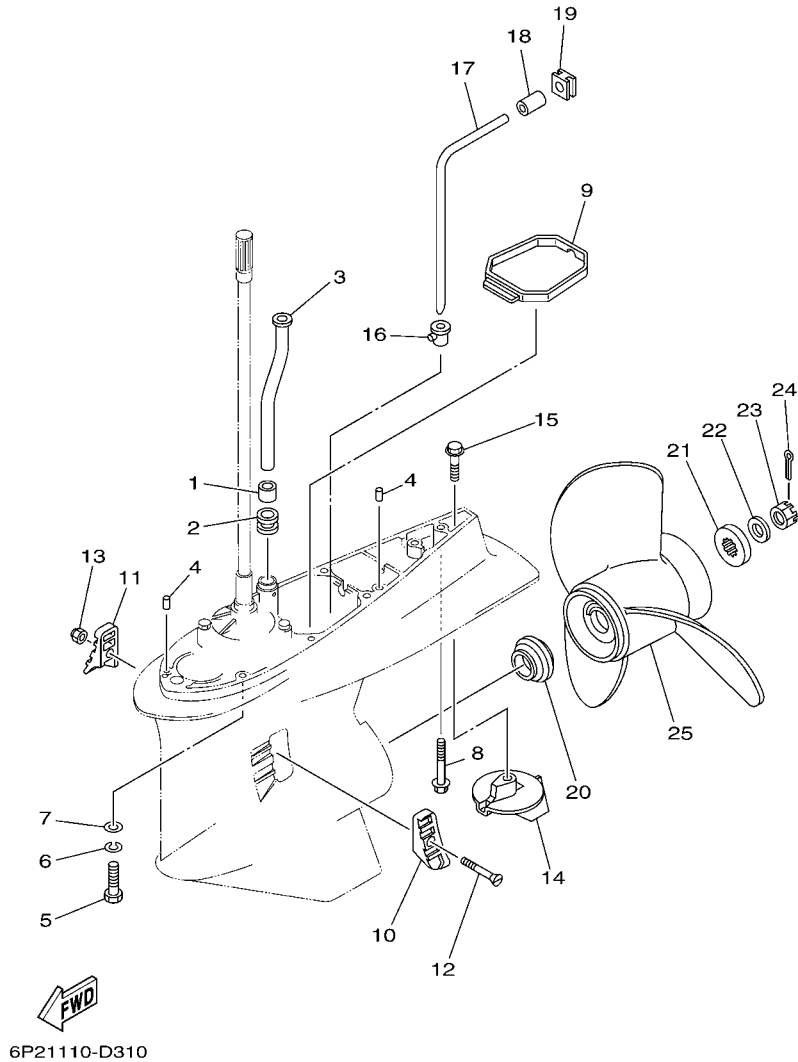


FIG. 31 LOWER CASING & DRIVE 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
25	6G5-45972-02-98	PROPELLER (3X13-3/4"X21"-M)	1			UR
	6G5-45974-03-98	PROPELLER (3X13-3/4"X19"-M2)	1			UR
	6G5-45978-03-98	PROPELLER (3X13-3/4"X17"-M2)	1			UR
	61A-45972-00-98	PROPELLER (3X14-1/2"X21"-T)	1			UR
	61A-45974-00-98	PROPELLER (3X14-1/2"X19"-T)	1			UR
	61A-45978-00-98	PROPELLER (3X15"X17"-T)	1			UR
	6R4-45970-A1	PROPELLER (3X15-1/4"X19"-M)	1			UR
	6R4-45972-A0	PROPELLER (3X14-7/8"X21"-M)	1			UR
	6R4-45974-A0	PROPELLER (3X14-1/2"X23"-M)	1			UR
	6R4-45976-A0	PROPELLER (3X14-1/2"X15"-M)	1			UR
	6R4-45978-A0	PROPELLER (3X15-1/4"X17"-M)	1			UR
	6D0-45970-00	PROPELLER (3X15-1/4"X19"-T)	1			UR
	6D0-45972-00	PROPELLER (3X15"X21"-T)	1			UR
	6D0-45978-00	PROPELLER (3X15-1/2"X17"-T)	1			UR

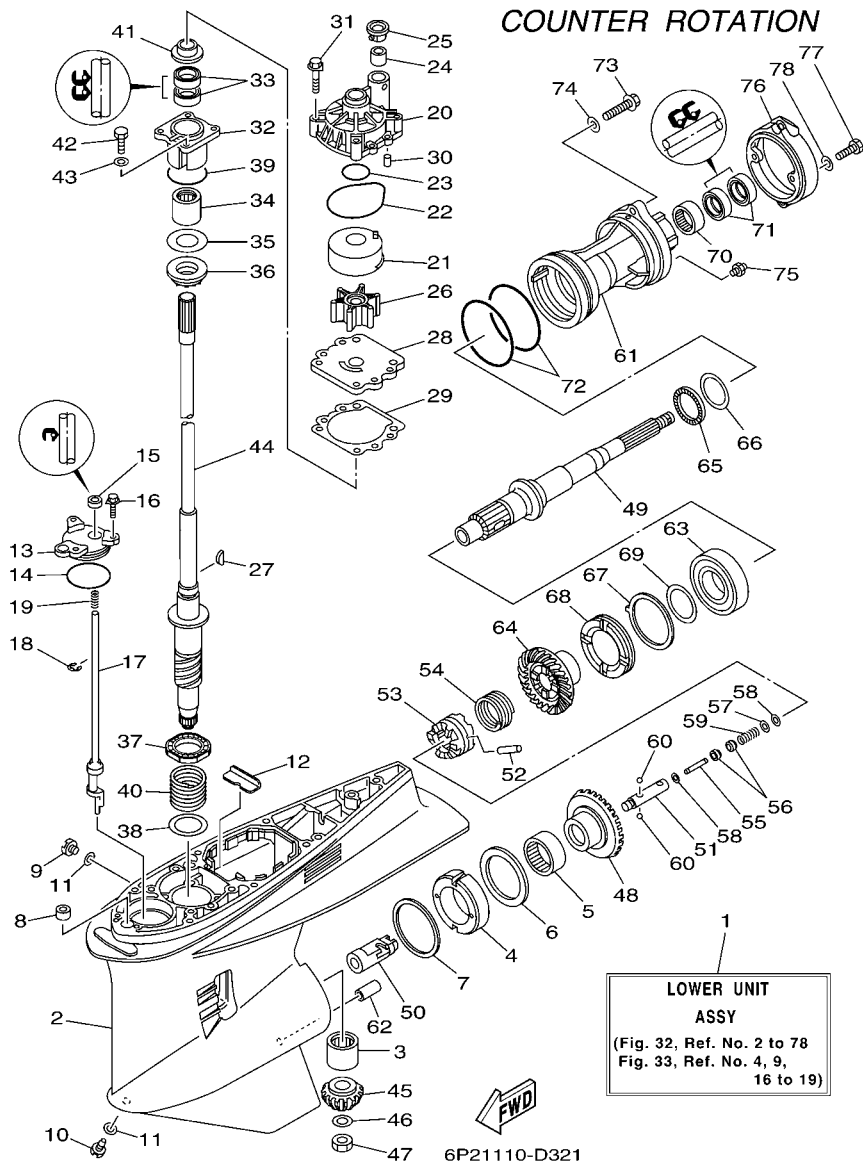


FIG. 32 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P3-45300-20-8D	LOWER UNIT ASSY		1	X (25.3"),LH
	6P3-45300-30-8D	LOWER UNIT ASSY		1	U (30.3"),LH
2	6P2-45301-00-8D	CASING, LOWER		1	
3	93311-832V2	BEARING		1	
4	61B-45538-01	SPACER 1		1	
5	93315-660W3	BEARING		1	
6	93341-670V0	BEARING		1	
7	61A-45567-00	SHIM (T:0.10MM)		1	UR
	61A-45567-10	SHIM (T:0.12MM)		1	UR
	61A-45567-20	SHIM (T:0.15MM)		1	UR
	61A-45567-30	SHIM (T:0.18MM)		1	UR
	61A-45567-40	SHIM (T:0.30MM)		1	UR
	61A-45567-50	SHIM (T:0.40MM)		1	UR
	61A-45567-60	SHIM (T:0.50MM)		1	UR
8	663-44366-00	DAMPER, WATER SEAL		1	
9	90340-08002	PLUG, STRAIGHT SCREW		1	
10	688-45341-10	PLUG, DRAIN		1	
11	90430-08020	GASKET		2	
12	61A-45376-00-94	GUIDE, SEAL DAMPER		1	
13	61A-45321-01	PLATE		1	
14	93210-64488	O-RING		1	
15	93106-09014	OIL SEAL		1	
16	90119-06M10	BOLT, WITH WASHER		3	
17	69K-44150-00	SHIFT CAM ASSY		1	
18	99001-08600	CIRCLIP		1	
19	90501-11M10	SPRING, COMPRESSION		1	
20	61A-44311-01	HOUSING, WATER PUMP		1	

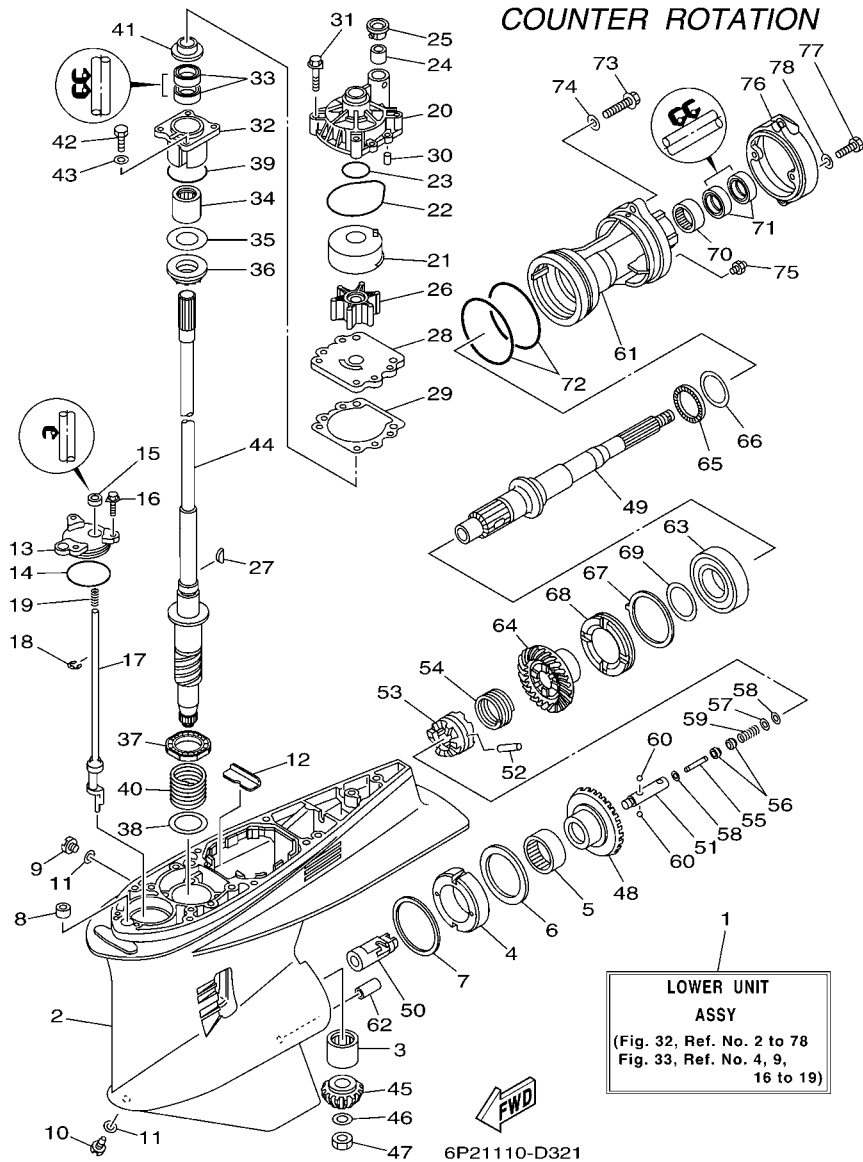


FIG. 32 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
21	61A-44322-02	INSERT, CARTRIDGE		1	
22	93210-86M38	O-RING		1	
23	93210-37160	O-RING		1	
24	6E5-44365-00	DAMPER, WATER SEAL		1	
25	6E5-44312-00	COVER, WATER PUMP HOUSING		1	
26	6E5-44352-01	IMPELLER		1	
27	90280-04M05	KEY, WOODRUFF		1	
28	6G5-44323-00	OUTER PLATE, CARTRIDGE		1	
29	6E5-44315-A0	GASKET, WATER PUMP		1	
30	93606-12019	PIN, DOWEL		2	
31	90119-08M14	BOLT, WITH WASHER		4	
32	61A-45331-00-94	HOUSING, BEARING		1	
33	93101-28M16	OIL SEAL		2	
34	93317-330U2	BEARING		1	
35	61A-45587-00	SHIM (T:0.10MM)		1	UR
	61A-45587-10	SHIM (T:0.12MM)		1	UR
	61A-45587-20	SHIM (T:0.15MM)		1	UR
	61A-45587-30	SHIM (T:0.18MM)		1	UR
	61A-45587-40	SHIM (T:0.30MM)		1	UR
	61A-45587-50	SHIM (T:0.40MM)		1	UR
	61A-45587-60	SHIM (T:0.50MM)		1	UR
36	93341-930U9	BEARING		1	
37	93341-34019	BEARING		1	
38	90201-42014	WASHER, PLATE		1	
39	93210-55M14	O-RING		1	
40	90501-450A2	SPRING, COMPRESSION		1	
41	6E5-45344-00	COVER, OIL SEAL		1	

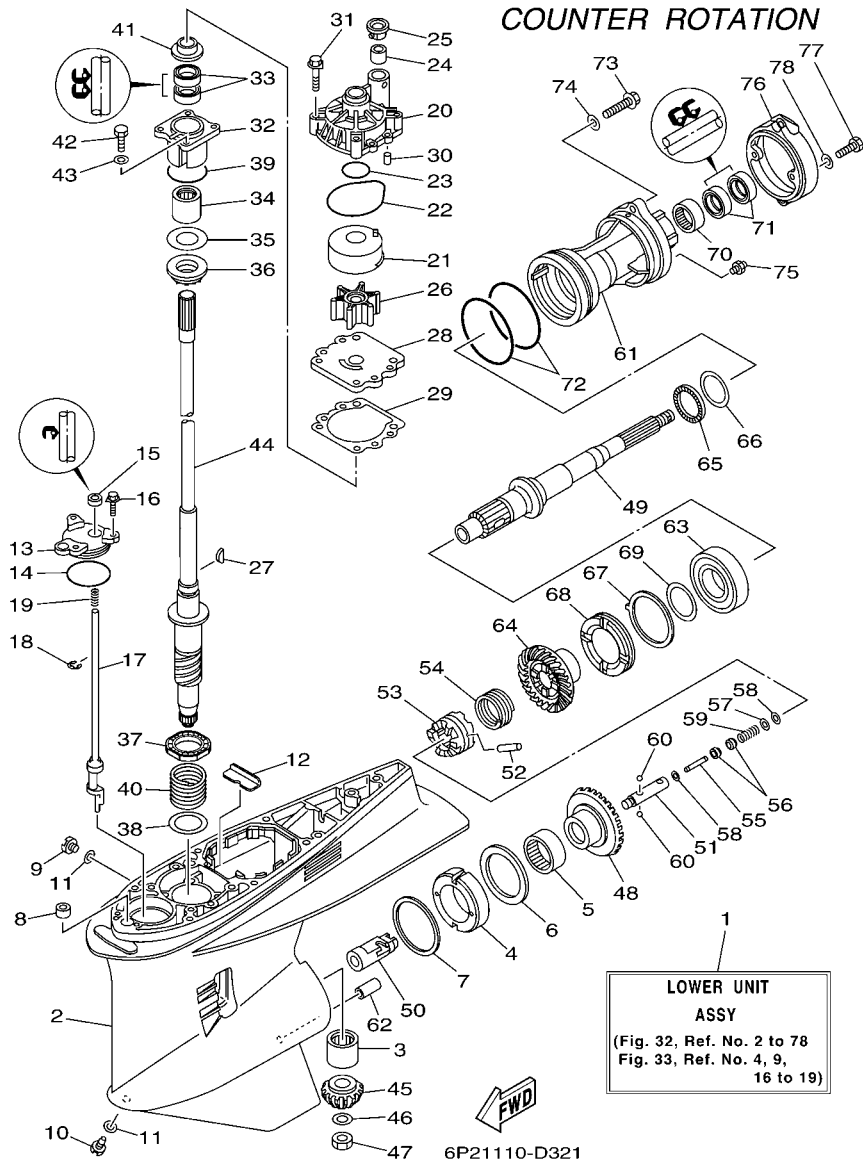


FIG. 32 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
42	97095-08025	BOLT		4	
43	92995-08600	WASHER		4	
44	6P2-45501-00	DRIVE SHAFT COMP.		1	X (25.3")
	6P2-45501-10	DRIVE SHAFT COMP.		1	U (30.3")
45	6P2-45551-00	PINION (15T)		1	
46	90201-16M00	WASHER, PLATE		1	
47	90170-16M19	NUT		1	
48	6P3-45560-00	GEAR 1 (30T)		1	
49	69K-45611-00	SHAFT, PROPELLER		1	
50	61B-45641-01	SHIFTER		1	
51	61A-45634-01	SLIDE, SHIFT		1	
52	61A-45632-00	PIN, CROSS		1	
53	69J-45631-00	CLUTCH, DOG		1	
54	61A-45633-00	RING, CROSS PIN		1	
55	6H1-45668-00	SHAFT, FREE		1	
56	61A-45635-00	PLUNGER, SHIFT		2	
57	90201-02M00	WASHER, PLATE		1	
58	90183-02M03	NUT, SPRING		2	
59	90501-10M77	SPRING, COMPRESSION		1	
60	93501-04011	BALL		2	
61	6D1-45332-00-94	HOUSING, BEARING		1	
62	99590-10114	PIN, DOWEL		1	
63	93332-00048	BEARING		1	
64	6P3-45571-00	GEAR 2 (30T)		1	
65	93341-440U5	BEARING		1	
66	6K1-45578-01	SHIM (T:0.10MM)		1	UR
	6K1-45578-10	SHIM (T:0.12MM)		1	UR

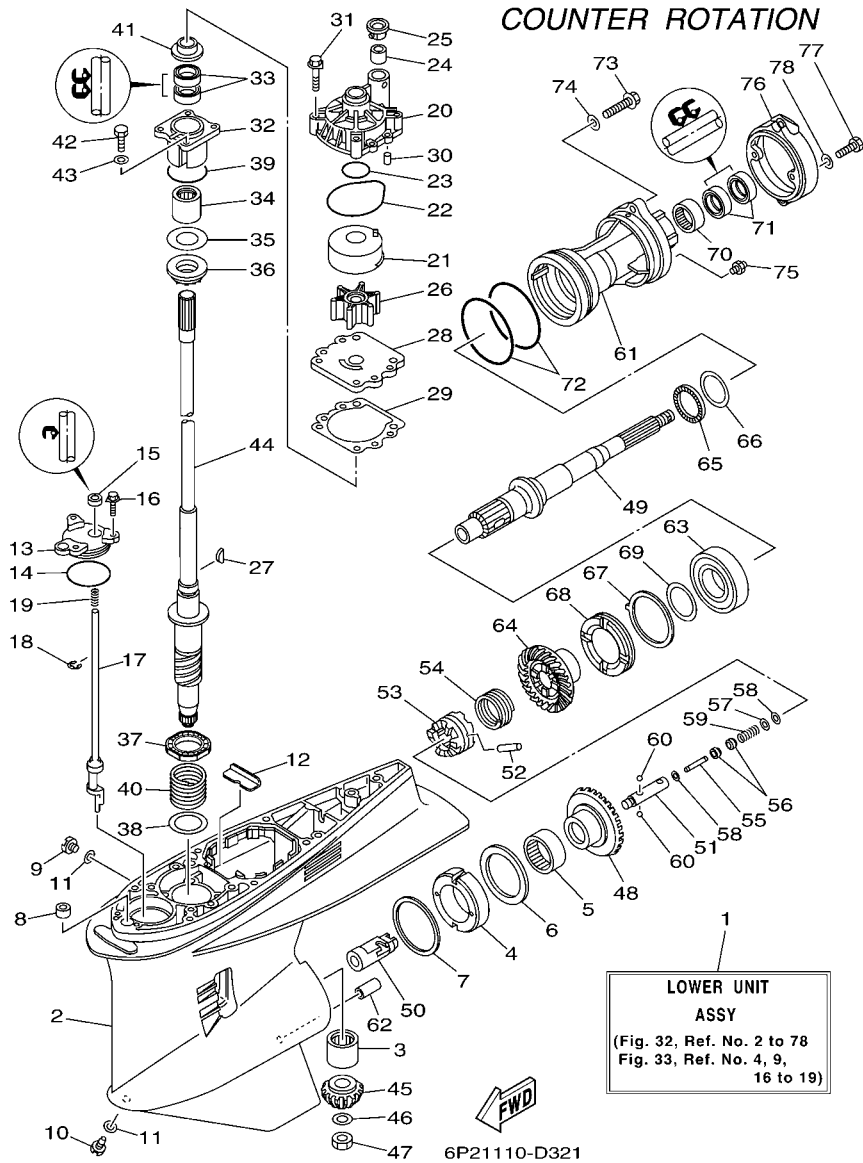
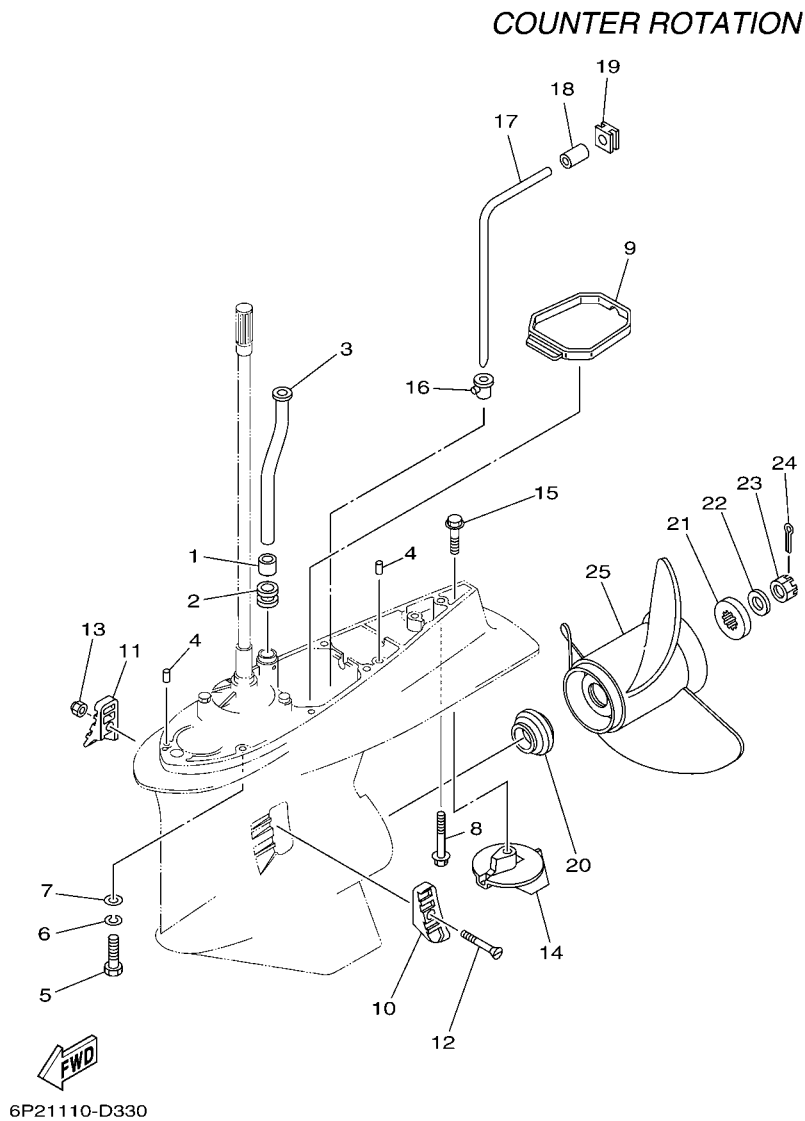


FIG. 32 LOWER CASING & DRIVE 3

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
66	6K1-45578-20	SHIM (T:0.15MM)		1	UR
	6K1-45578-30	SHIM (T:0.18MM)		1	UR
	6K1-45578-40	SHIM (T:0.30MM)		1	UR
	6K1-45578-50	SHIM (T:0.40MM)		1	UR
	6K1-45578-60	SHIM (T:0.50MM)		1	UR
67	61B-45383-00	WASHER, CLAW		1	
68	69K-45384-00	NUT		1	
69	69K-45577-00	SHIM (T:0.10MM)		1	UR
	69K-45577-10	SHIM (T:0.12MM)		1	UR
	69K-45577-20	SHIM (T:0.15MM)		1	UR
	69K-45577-30	SHIM (T:0.18MM)		1	UR
	69K-45577-40	SHIM (T:0.30MM)		1	UR
	69K-45577-50	SHIM (T:0.40MM)		1	UR
	69K-45577-60	SHIM (T:0.50MM)		1	UR
70	93315-43064	BEARING		1	
71	93101-30002	OIL SEAL		2	
72	93211-04384	O-RING		2	
73	90105-08049	BOLT, FLANGE		2	
74	90201-08023	WASHER, PLATE		2	
75	93700-09M00	NIPPLE, GREASE		1	
76	6D0-45361-00-8D	CAP, LOWER CASING		1	
77	97095-08020	BOLT		2	
78	92995-08600	WASHER		2	

FIG. 33 LOWER CASING & DRIVE 4



REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
1	6E5-44365-00	DAMPER, WATER SEAL		1		
2	6E5-44366-00	DAMPER, WATER SEAL		1		
3	69J-44361-00	TUBE, WATER		1		X (25.3")
	69J-44361-10	TUBE, WATER		1		U (30.3")
4	93608-12M05	PIN, DOWEL		2		
5	97095-10045	BOLT		7		X (25.3")
6	92995-10100	WASHER		7		X (25.3")
7	92995-10600	WASHER		7		X (25.3")
8	90119-10MA2	BOLT, WITH WASHER		1		X (25.3")
	90119-10008	BOLT, WITH WASHER		1		U (30.3")
9	6D0-45375-00	DAMPER, SEAL		1		
10	61A-45214-10	COVER, WATER INLET 1		1		
11	61A-45215-10	COVER, WATER INLET 2		1		
12	90152-05003	SCREW, COUNTERSUNK		1		
13	90185-05002	NUT, SELF-LOCKING		1		
14	61A-45371-00	TAB-TRIM		1		
15	90105-10M00	BOLT, FLANGE		1		
16	6D0-44367-00	DAMPER, WATER SEAL		1		
17	6D0-44362-00	TUBE, WATER		1		
18	6D0-44365-00	DAMPER, WATER SEAL		1		
19	6D0-44366-00	DAMPER, WATER SEAL		1		
20	69J-45987-00	SPACER		1		
21	688-45997-01	SPACER		1		
22	92990-18200	WASHER		1		
23	90171-18M04	NUT, CASTLE		1		
24	91490-40030	PIN, COTTER		1		
25	6K1-45970-01-98	PROPELLER (3X15-1/4"X15"-ML)		1		UR

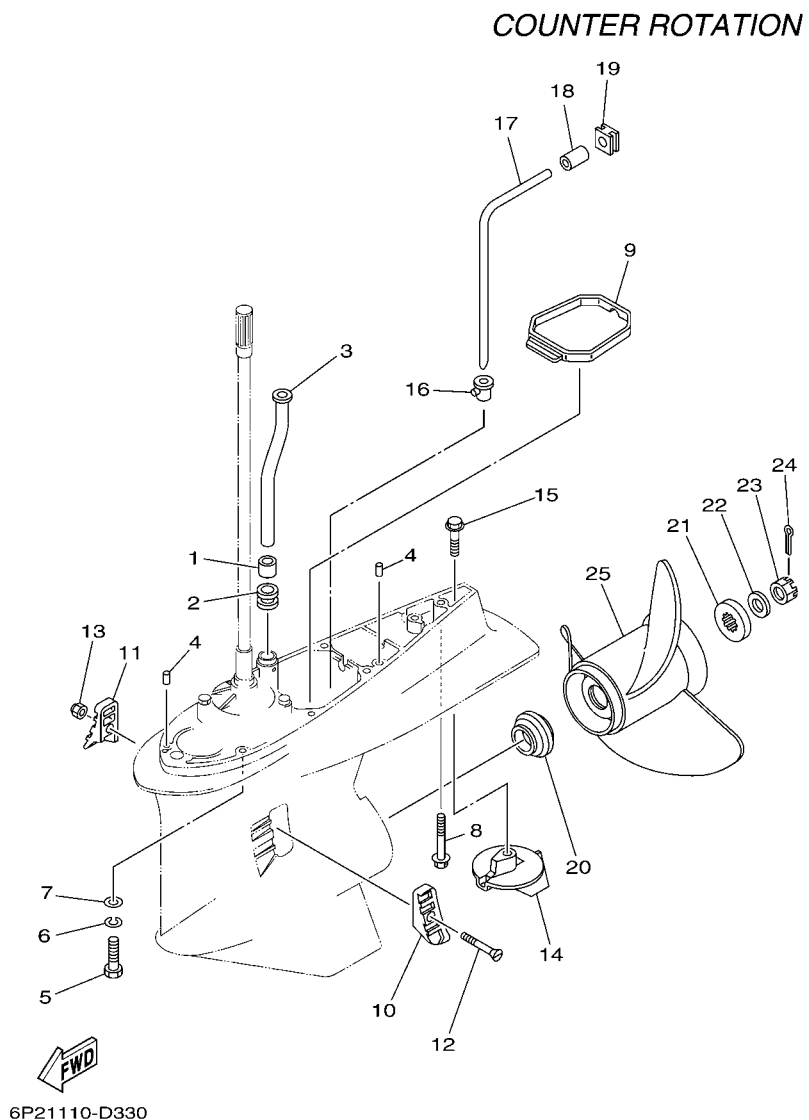
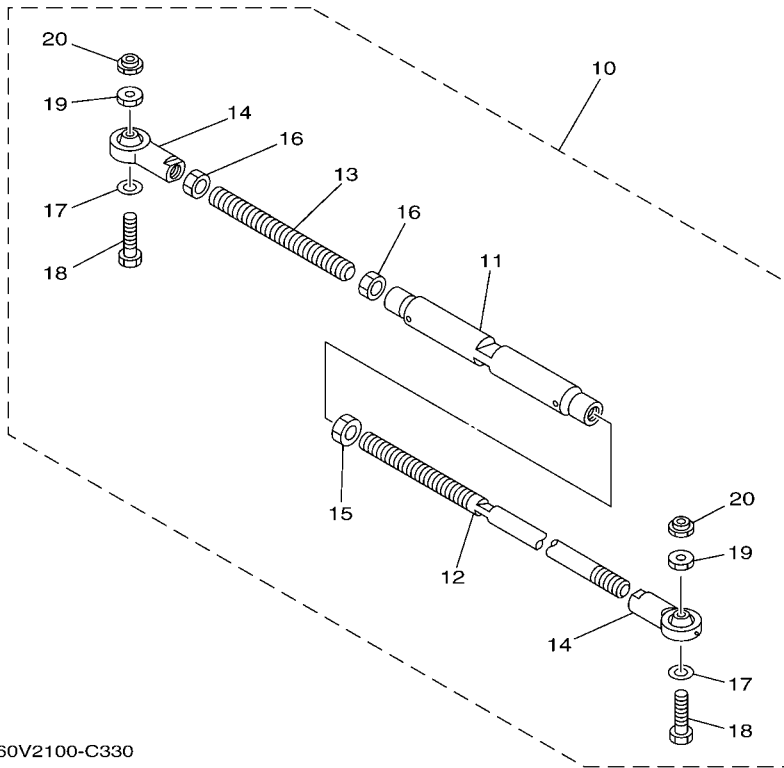
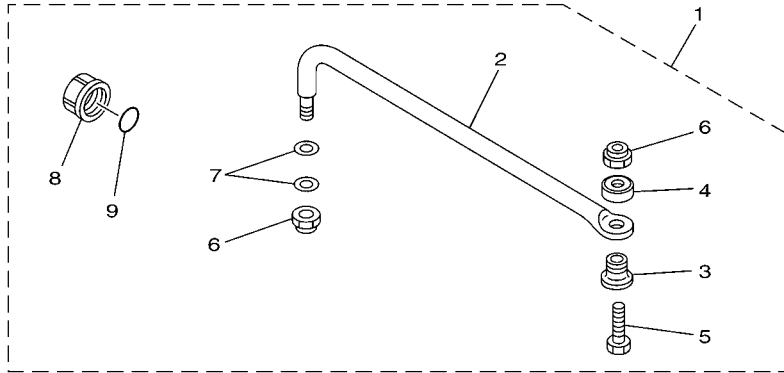


FIG. 33 LOWER CASING & DRIVE 4

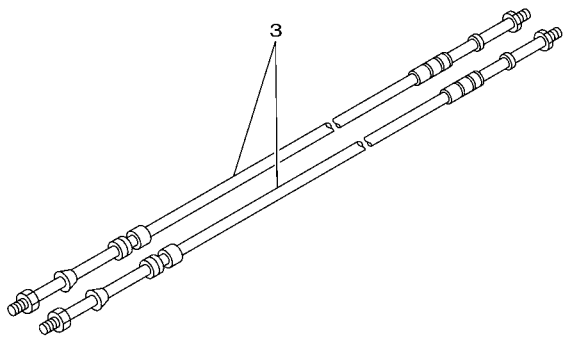
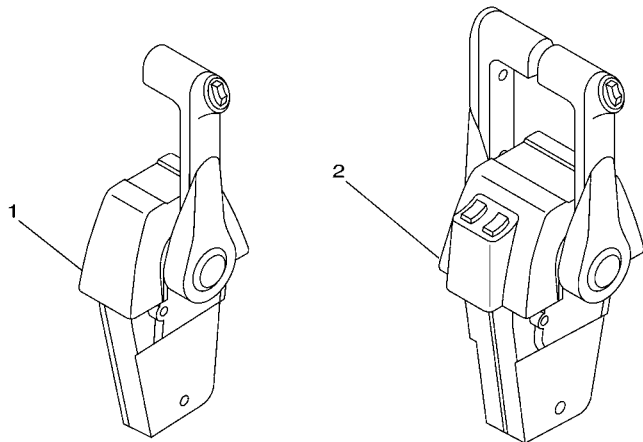
REF. NO.	PART NO.	DESCRIPTION	6P22	6P32		REMARKS
25	6K1-45972-01-98	PROPELLER (3X13-3/4"X21"-ML)		1		UR
	6K1-45974-02-98	PROPELLER (3X13-3/4"X19"-ML1)		1		UR
	6K1-45978-02-98	PROPELLER (3X13-3/4"X17"-ML1)		1		UR
	61B-45972-00-98	PROPELLER (3X14-1/2"X21"-TL)		1		UR
	61B-45974-00-98	PROPELLER (3X14-1/2"X19"-TL)		1		UR
	61B-45978-00-98	PROPELLER (3X15"X17"-TL)		1		UR
	6R1-45970-A1	PROPELLER (3X15-1/4"X19"-ML)		1		UR
	6R1-45972-A0	PROPELLER (3X14-7/8"X21"-ML)		1		UR
	6R1-45974-A0	PROPELLER (3X14-1/2"X23"-ML)		1		UR
	6R1-45976-A0	PROPELLER (3X15-1/4"X15"-ML)		1		UR
	6R1-45978-A0	PROPELLER (3X15-1/4"X17"-ML)		1		UR
	6D1-45970-00	PROPELLER (3X15-1/4"X19"-TL)		1		UR
	6D1-45972-00	PROPELLER (3X15"X21"-TL)		1		UR
	6D1-45978-00	PROPELLER (3X15-1/2"X17"-TL)		1		UR



60V2100-C330

FIG. 34 STEERING GUIDE

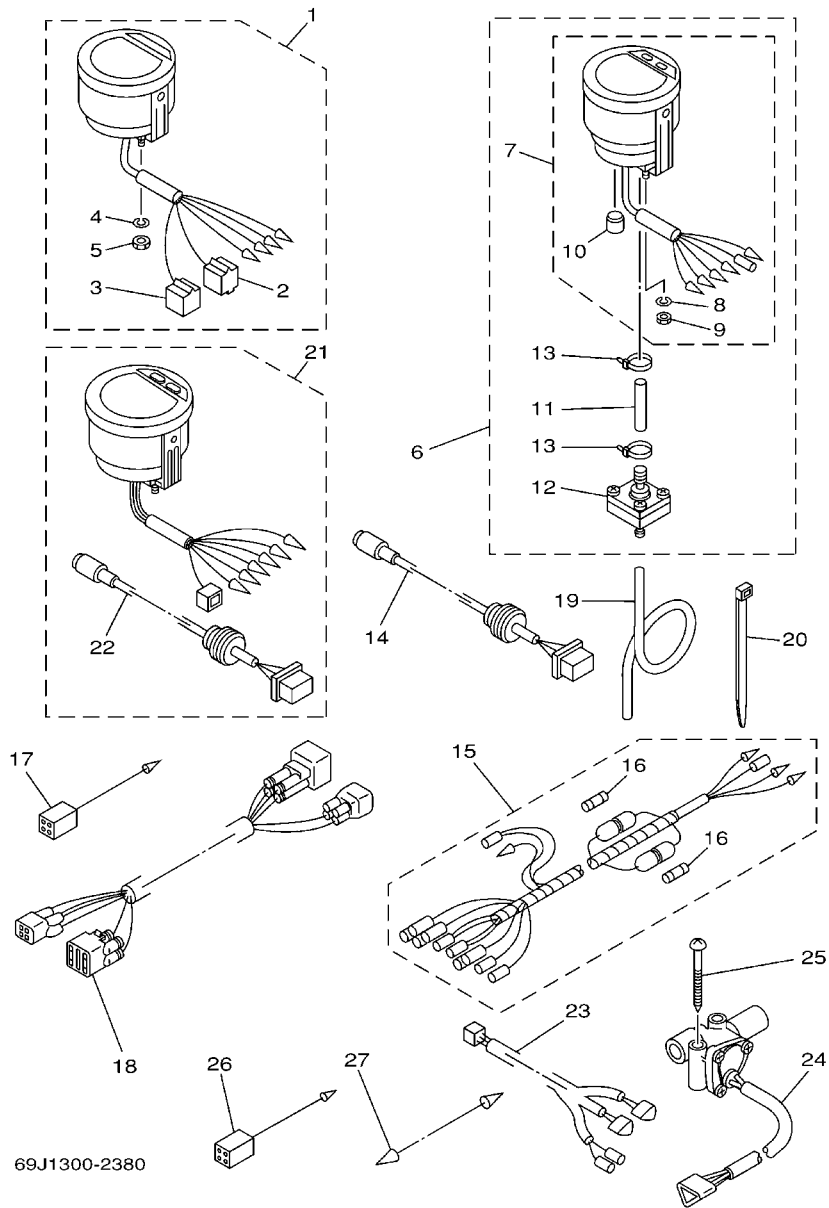
REF. NO.	PART NO.	DESCRIPTION	6F22	6F32		REMARKS
1	6E5-61350-02	STEERING GUIDE ATTACHMENT KIT	1			AP
2	6E5-61351-01	.ROD, STEERING LINK	1			
3	90387-10M61	.COLLAR	1			
4	90560-12M01	.SPACER	1			
5	6E5-61355-00	.BOLT	1			
6	90185-09M01	.NUT, SELF-LOCKING	2			
7	90201-10M20	.WASHER, PLATE	2			
8	6E5-43145-01	.CAP, CLAMP BRACKET	1			
9	93210-16275	.O-RING	1			
10	6E5-61301-01	TWIN KIT (L:600-800MM)	1			AP
11	6E5-61313-00	.ADJUSTER	1			
12	6E5-61311-11	.TIE BAR	1			
13	6E5-61315-00	.TIE BAR	1			
14	6E5-61303-00	.STEERING EYE COMP.	2			
15	90170-14M06	.NUT	1			
16	95380-14700	.NUT	2			
17	90201-10M76	.WASHER, PLATE	2			
18	90101-09M70	.BOLT	2			
19	90170-09M05	.NUT	2			
20	90185-09M01	.NUT, SELF-LOCKING	2			



6P21110-D350

FIG. 35 REMOTE CONTROL BOX

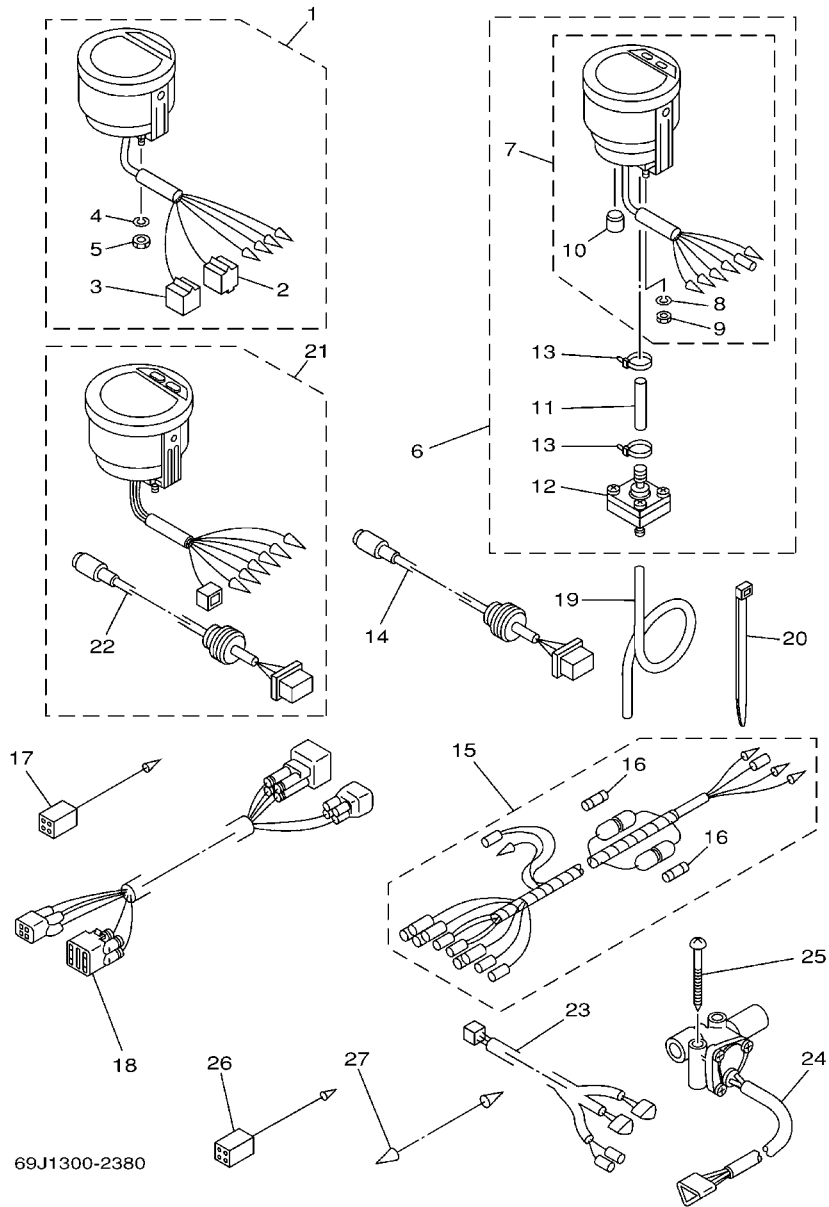
REF. NO.	PART NO.	DESCRIPTION	6P22	6P32				REMARKS
1	704-48205-P0	REMOTE CONTROL ASSY (LEFT)	1					AP PREM.
	704-48206-P0	REMOTE CONTROL ASSY (RIGHT)	1					AP PREM.
	704-48205-B0	REMOTE CONTROL ASSY	1					AP STD
2	704-48207-P0	REMOTE CONTROL ASSY		1				AP WITH PT/T SW.
3	701-48320-50	CABLE, REMOTE CONTROL L=15F	2	2				UR
	701-48320-60	CABLE, REMOTE CONTROL L=16F	2	2				UR
	701-48320-80	CABLE, REMOTE CONTROL L=17F	2	2				UR
	701-48350-00	CABLE, REMOTE CONTROL L=21F	2	2				UR
	701-48350-20	CABLE, REMOTE CONTROL L=23F	2	2				UR
	701-48350-60	CABLE, REMOTE CONTROL L=27F	2	2				UR



69J1300-2380

FIG. 36 METER

REF. NO.	PART NO.	DESCRIPTION	6F22	6F32	REMARKS
1	6Y5-8350T-03	DIGITAL TACHOMETER ASSY	1	1	AP FOR CAR
2	9E450-04433	.CONNECTOR	1	1	M-4-W
3	9E450-04533	.CONNECTOR	1	1	F-4-W
4	92990-04100	.WASHER, SPRING	2	2	
5	95380-04600	.NUT	2	2	
6	6Y5-83500-S5	DIGITAL SPEEDOMETER ASSY	1		AP FOR CAR
7	6Y5-83570-S5	.SPEEDOMETER ASSY	1		
8	92990-04100	..WASHER, SPRING	2		
9	95380-04600	..NUT	2		
10	6Y5-83533-T2	..GROMMET	1		
11	6Y5-83557-31	.TUBE	1		
12	6Y5-83728-00	.CONNECTOR ASSY	1		
13	90465-11M10	.CLAMP	2		
14	6Y5-87122-S0	CORD ASSY 1	1		AP FOR CAR
15	6Y5-83553-M0	WIRE, LEAD (L=2.5M)	1		AP FOR CAR
	6Y5-83553-00	WIRE, LEAD (L=2.5M)		1	AP FOR CAR
16	1E6-82151-00	.FUSE (10A)	2		FOR 6Y5-83553-M0
	1E6-82151-00	.FUSE (10A)		1	FOR 6Y5-83553-00
17	6Y5-82117-00	WIRE, LEAD (BLACK)	1		AP FOR CAR
18	68F-82553-80	EXTENSION, WIRE LEAD (L=8.0M)	1		AP FOR CAR
	68F-82553-90	EXTENSION, WIRE LEAD (L=9.5M)		1	AP FOR CAR
19	6Y5-83557-10	TUBE (8M)	1		AP FOR CAR
20	90465-11M10	CLAMP	2		AP FOR CAR
21	6Y5-8350F-00	FUEL MANAGEMENT METER	1		AP FOR CAR
22	6Y5-87122-S0	.CORD ASSY 1	1		
23	6Y5-83553-F1	WIRE, LEAD (L=8.0M)	1		AP FOR CAR
24	6Y5-85752-01	SENDER UNIT ASSY, FUEL METER		2	AP FOR CAR

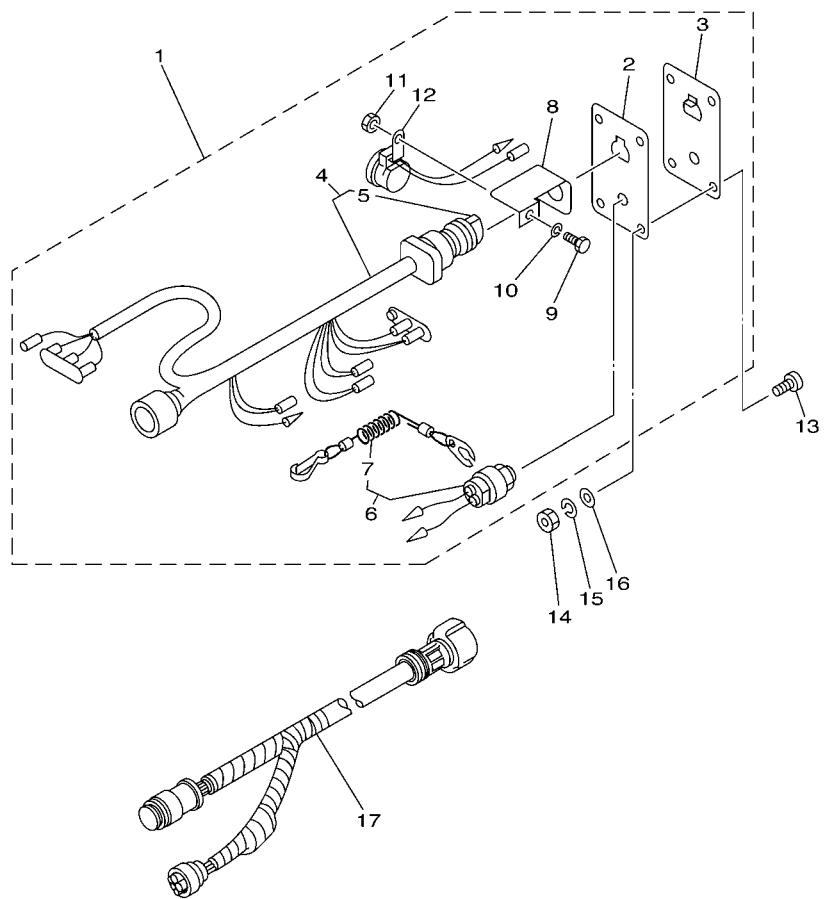


69J1300-2380

FIG. 36 METER

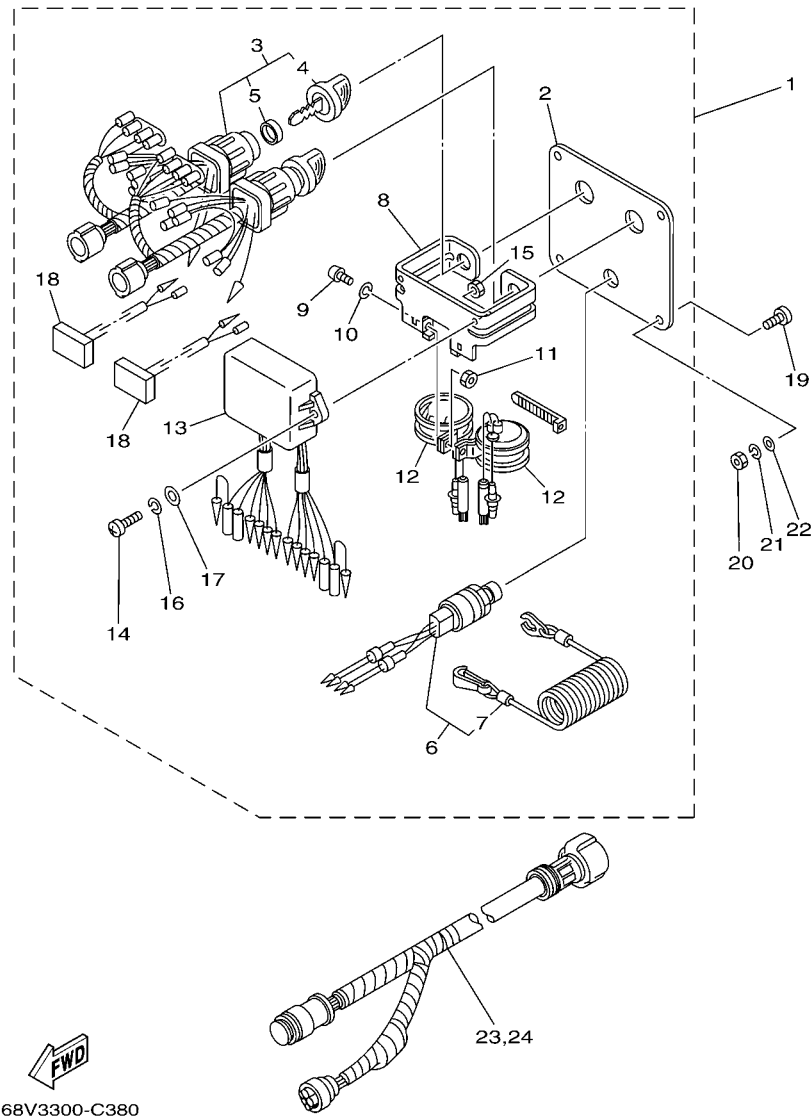
REF. NO.	PART NO.	DESCRIPTION	6F22	6F32		REMARKS
25	90158-06002	SCREW, WOOD		4		AP FOR CAR
26	6Y5-82117-00	WIRE, LEAD (BLACK)		1		AP FOR CAR
27	703-82531-00	WIRE, LEAD		1		AP FOR CAR

FIG. 37 SWITCH & PANEL 1



69J2100-3400

REF. NO.	PART NO.	DESCRIPTION	6F22	6F32		REMARKS
1	6R5-82570-05	PANEL SWITCH ASSY	1			AP FOR CAR
2	6R5-82588-01	.PLATE	1			
3	704-82571-02	.PANEL, SWITCH	1			
4	6R5-82510-02	.MAIN SWITCH ASSY	1			
5	676-82577-00	..CAP, KEY	1			
6	688-82575-01	.ENGINE STOP SWITCH ASSY	1			
7	682-82556-00	..STOPPER	1			
8	64D-82581-00	.STAY, CORD CLAMP	1			
9	97303-05012	.BOLT	1			
10	92903-05100	.WASHER, SPRING	1			
11	95303-05700	.NUT	1			
12	6R5-83383-00	.BUZZER	1			
13	90149-05M05	SCREW	4			AP FOR CAR
14	95303-05600	NUT	4			AP FOR CAR
15	92903-05100	WASHER, SPRING	4			AP FOR CAR
16	92903-05600	WASHER, PLATE	4			AP FOR CAR
17	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)	1			AP FOR CAR (10P)



68V3300-C380

FIG. 38 SWITCH & PANEL 2

REF. NO.	PART NO.	DESCRIPTION	6F22	6F32	REMARKS
1	6K1-82570-08	PANEL SWITCH ASSY		1	AP FOR CAR
2	6K1-82571-02	.PANEL, SWITCH		1	
3	6K1-82510-06	.MAIN SWITCH ASSY		2	
4	703-82577-00	..CAP, KEY		1	
5	6K1-82532-00	..CAP		1	
6	6K1-82575-00	.ENGINE STOP SWITCH ASSY		1	
7	682-82556-00	..STOPPER		1	
8	6K1-83614-01	.BRACKET		1	
9	98980-05010	.SCREW, BIND		2	
10	92990-05100	.WASHER, SPRING		2	
11	95380-05600	.NUT		2	
12	688-83383-11	.BUZZER		2	
13	6K1-85830-01	.CONTROL UNIT ASSY		1	
14	98980-06020	.SCREW, BIND		2	
15	95380-06600	.NUT, HEXAGON		2	
16	92990-06100	.WASHER, SPRING		2	
17	92990-06600	.WASHER, PLATE		2	
18	6K1-81980-00	.DIODE ASSY		2	
19	90149-05M05	SCREW		4	AP FOR CAR
20	95380-05600	NUT		4	AP FOR CAR
21	92990-05100	WASHER, SPRING		4	AP FOR CAR
22	92990-05600	WASHER, PLATE		4	AP FOR CAR
23	6K1-8258A-40	EXTENSION, WIRE HARNESS (8M)		1	AP FOR CAR (10P)
24	61B-8258A-01	EXTENSION, WIRE HARNESS (9.5M)		1	AP FOR CAR (10P)

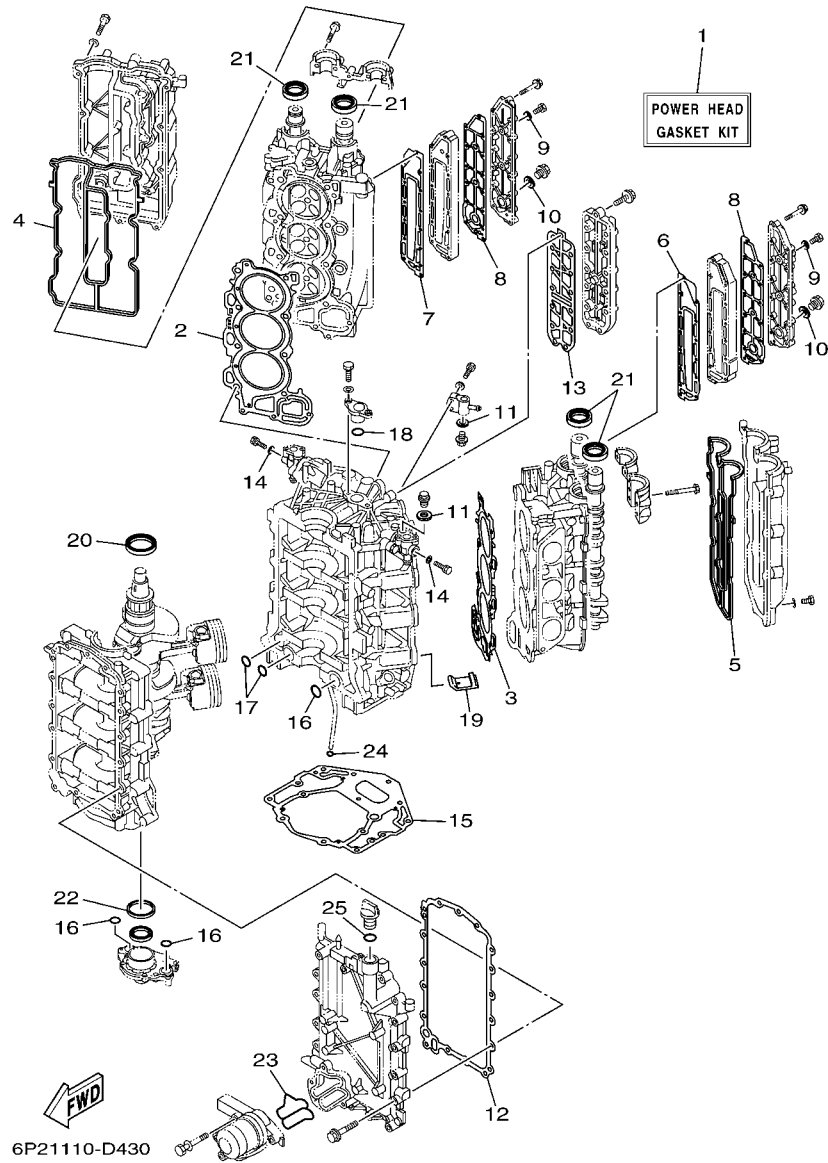
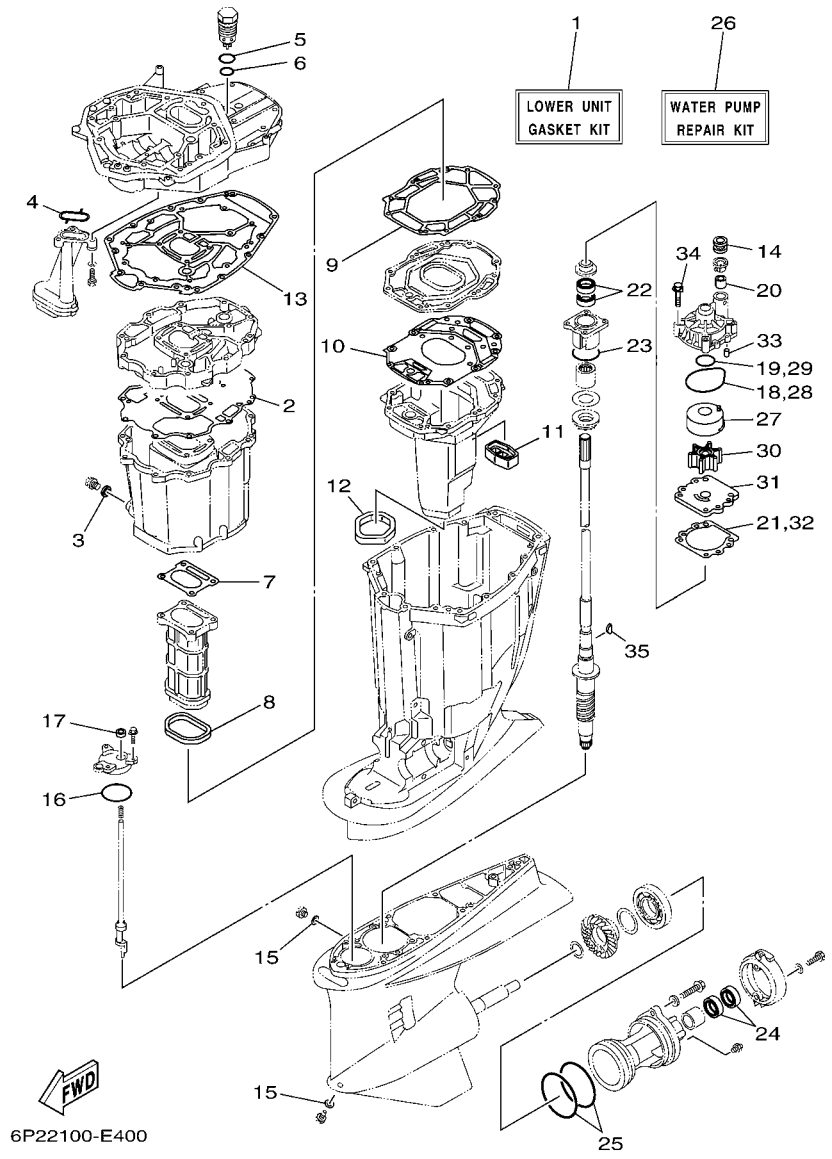


FIG. 39 REPAIR KIT 1

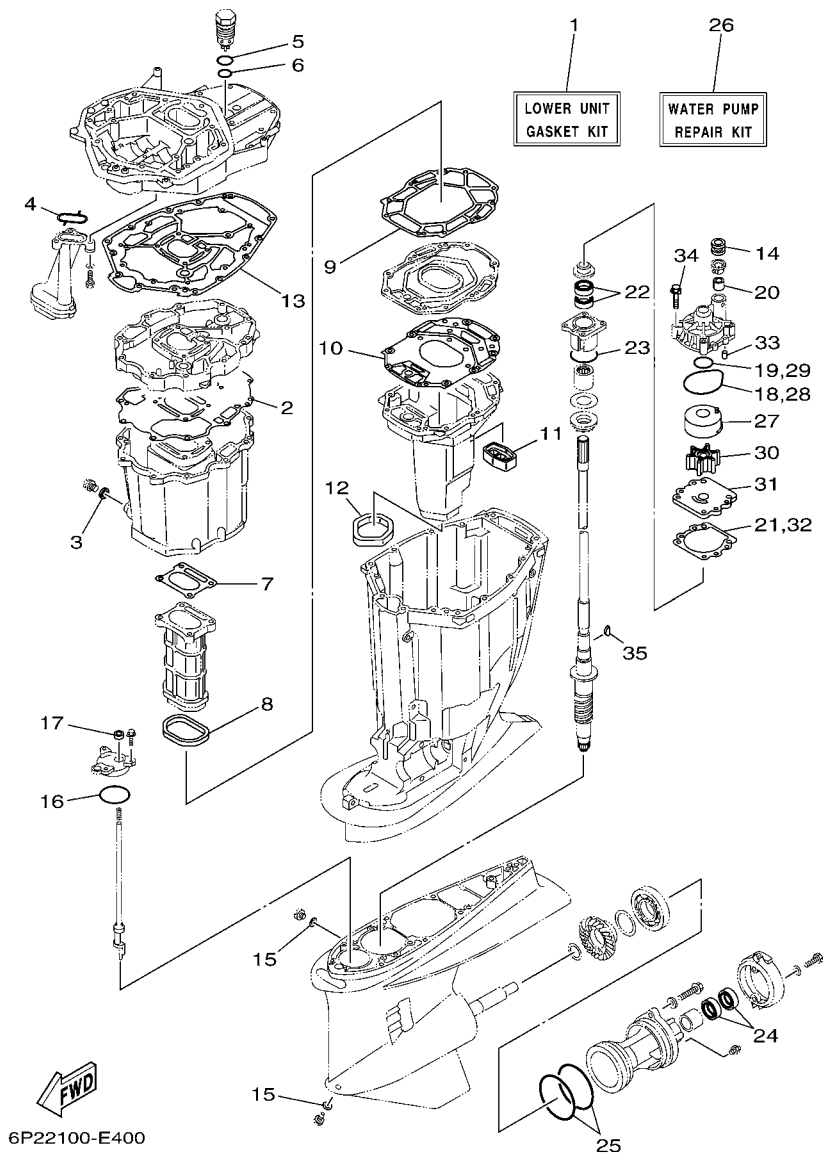
REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-W0001-00	POWER HEAD GASKET KIT	1	1	
2	6P2-11181-00	.GASKET, CYLINDER HEAD 1	1	1	
3	6P2-11182-00	.GASKET, CYLINDER HEAD 2	1	1	
4	6P2-11193-00	.GASKET, HEAD COVER 1	1	1	
5	6P2-11194-00	.GASKET, HEAD COVER 2	1	1	
6	6P2-41112-00	.GASKET, EXHAUST INNER COVER	1	1	
7	6P2-41122-00	.GASKET, EXHAUST INNER COVER	1	1	
8	6P2-41114-00	.GASKET, EXHAUST OUTER COVER	2	2	
9	90430-08143	.GASKET	4	4	
10	90430-18130	.GASKET	2	2	
11	90430-14115	.GASKET	2	2	
12	69J-15451-00	.GASKET, CRANKCASE COVER 1	1	1	
13	6P2-1131B-00	.GASKET, COVER	1	1	
14	90430-05002	.GASKET	2	2	
15	69J-11351-11	.GASKET, CYLINDER	1	1	
16	93210-25552	.O-RING	3	3	
17	93210-19MJ1	.O-RING	2	2	
18	93210-25647	.O-RING	1	1	
19	69J-14664-00	.GROMMET, WATER SHUT	2	2	
20	93102-63004	.OIL SEAL	1	1	
21	93102-38M59	.OIL SEAL	4	4	
22	69J-11355-00	.SEAL, CYLINDER 1	1	1	
23	6P2-13477-00	.GASKET	1	1	
24	93210-19MJ3	.O-RING	1	1	
25	93210-24M79	.O-RING	1	1	



6P22100-E400

FIG. 40 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32	REMARKS
1	6P2-W0001-21	LOWER UNIT GASKET KIT	1	1	
2	69J-15312-01	.GASKET, OIL PAN	1	1	
3	90430-14M09	.GASKET	1	1	
4	69J-13415-00	.SEAL, OIL STRAINER	1	1	
5	93210-33MG4	.O-RING	1	1	
6	93210-28543	.O-RING	1	1	
7	6P2-41134-00	.GASKET, EXHAUST MANIFOLD	1	1	
8	69J-41138-00	.SEAL, EXT. 1	1	1	
9	69J-41135-A0	.GASKET, EXHAUST MANIFOLD	1	1	
10	6S1-41136-00	.GASKET, EXHAUST MANIFOLD 4	1	1	
11	69J-45127-00	.SEAL	1	1	
12	69J-45123-00	.GASKET, MUFFLER	1	1	
13	69J-45113-20	.GASKET, UPPER CASING	1	1	
14	6E5-44366-00	.DAMPER, WATER SEAL	1	1	
15	90430-08020	.GASKET	2	2	
16	93210-64488	.O-RING	1	1	
17	93106-09014	.OIL SEAL	1	1	
18	93210-86M38	.O-RING	1	1	
19	93210-37160	.O-RING	1	1	
20	6E5-44365-00	.DAMPER, WATER SEAL	1	1	
21	6E5-44315-A0	.GASKET, WATER PUMP	1	1	
22	93101-28M16	.OIL SEAL	2	2	
23	93210-55M14	.O-RING	1	1	
24	93101-30002	.OIL SEAL	2	2	
25	93211-04384	.O-RING	2	2	
26	61A-W0078-A3	WATER PUMP REPAIR KIT	1	1	
27	61A-44322-02	.INSERT, CARTRIDGE	1	1	



6P22100-E400

FIG. 40 REPAIR KIT 2

REF. NO.	PART NO.	DESCRIPTION	6P22	6P32			REMARKS
28	93210-86M38	.O-RING	1	1			
29	93210-37160	.O-RING	1	1			
30	6E5-44352-01	.IMPELLER	1	1			
31	6G5-44323-00	.OUTER PLATE, CARTRIDGE	1	1			
32	6E5-44315-A0	.GASKET, WATER PUMP	1	1			
33	93606-12019	.PIN, DOWEL	2	2			
34	90119-08M14	.BOLT, WITH WASHER	4	4			
35	90280-04M05	.KEY, WOODRUFF	1	1			

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6P2-11110-00-94	4 - 2	63P-11603-01	3 - 11	69J-12168-X0	6 - 8	6P2-13477-00	39 - 23	6P2-14182-00	12 - 2	6E5-21744-00	10 - 16
69J-11119-00	2 - 13	6P2-11631-00-B0	3 - 10	69J-12168-Y0	6 - 8	6P2-13532-00	10 - 3	6P2-14191-00	12 - 7	6P2-21841-00	12 - 28
6P2-11119-00	5 - 18	69J-11633-00	3 - 12	69J-12169-00	6 - 8	6P2-13533-00	10 - 2	6P2-14197-00	12 - 36	63P-2411R-00	12 - 5
6P2-1111E-00	5 - 19	69J-11634-00	3 - 13	6P2-12171-00	6 - 9	6P2-13545-00	10 - 7	69J-14225-00	12 - 34	6P2-2411T-00	12 - 4
6P2-11120-00-94	4 - 10	69J-11654-00	3 - 8	6P2-12172-00	6 - 11	6P2-13546-00	10 - 10	6P2-14255-00	9 - 10	6P2-24135-00	10 - 12
69J-11133-10	4 - 3	69J-11656-00	3 - 9	6P2-12181-00	6 - 10	6P2-13547-00	10 - 18	68V-14265-00	12 - 29	6P2-24136-00	10 - 13
6P2-11135-00	4 - 35	69J-11656-10	3 - 9	6P2-12182-00	6 - 12	6P2-13548-00	10 - 19	6P2-14349-00	10 - 1	6P2-24137-00	10 - 15
6P2-11181-00	4 - 22	69J-11656-20	3 - 9	69J-12233-00	28 - 11	6P2-13556-00	9 - 2	68V-14356-00	9 - 22	6P2-2416A-00	10 - 11
	39 - 2	6P2-12111-00	6 - 1	6P2-12403-00	5 - 24	6P2-13557-00	9 - 3	6P2-14360-00	9 - 4	6P2-24170-00	9 - 17
6P2-11182-00	4 - 27	69J-12113-01	6 - 3	6P2-1240H-00-1S	2 - 21	6P2-13564-00	7 - 3	6P2-14386-00	12 - 9	6P2-2417H-00	13 - 27
	39 - 3	69J-12117-01	6 - 4	6P3-1240H-00-1S	2 - 26	6P2-13573-00	9 - 9	6P2-1441J-00	7 - 21	6P2-2417J-00	12 - 37
6P2-11191-00-1S	4 - 34	69J-12118-00	6 - 5	67F-12411-01	2 - 20	6P2-13574-00	9 - 19	63P-14435-00	19 - 22	6P2-2417K-00	12 - 39
6P2-11192-00-1S	4 - 43	69J-12119-00	6 - 6	69J-1243A-00	2 - 35	68V-13577-00	13 - 12	6P2-14440-00	7 - 20	6P2-2419A-00	9 - 13
6P2-11193-00	4 - 38	6P2-12121-00	6 - 2	69J-1243E-00	2 - 36	6P2-13577-00	11 - 5	6P2-14446-00	12 - 27	60E-24300-01	13 - 14
	39 - 4	67F-12138-40	17 - 34	6P2-12481-00	18 - 8	6P2-13578-00	9 - 6	6P2-14496-00	9 - 7	6Y2-24307-50	15 - 1
6P2-11194-00	4 - 44	67F-12138-50	17 - 34	6P2-12482-00	8 - 3	6P2-13588-00	9 - 5	6P2-14546-00	12 - 10	6H4-24311-00	5 - 29
	39 - 5	67F-12138-60	17 - 34	6P2-12483-00	8 - 5	69J-13593-00	12 - 30	68V-14564-00	12 - 22	6P2-24313-00	14 - 15
69J-11313-00-94	2 - 46	69J-12153-00	6 - 7	6P2-12491-00	18 - 9	6P2-13594-00	7 - 4	63P-14567-00	12 - 18	6P2-24315-00	13 - 26
6P2-1131B-00	2 - 18	69J-12168-00	6 - 8	68T-12572-00	22 - 13	6P2-13595-00	10 - 4	69J-14624-01	28 - 49	6P2-24317-00	13 - 29
	39 - 13	69J-12168-10	6 - 8	6P2-1257A-00	13 - 11	69J-13631-00	29 - 18	69J-14664-00	2 - 50	6P2-24321-00	12 - 38
6P2-1131C-00-94	2 - 15	69J-12168-20	6 - 8	6P2-1257E-00	13 - 16	6P2-13641-00	7 - 12		39 - 19	6P2-24322-00	13 - 6
6E5-11325-00	2 - 16	69J-12168-30	6 - 8	6R3-12581-00	22 - 14	6P2-13642-00	7 - 15	69J-14711-10-5B	28 - 24	6P2-24323-00	13 - 7
	5 - 9	69J-12168-40	6 - 8	6R3-12582-00	22 - 15	6P2-13645-00	7 - 13	6P2-1475A-00	10 - 5	6P2-24324-00	13 - 5
	18 - 14	69J-12168-50	6 - 8	6R3-12583-00	22 - 16	6P2-13646-00	7 - 14	6P2-1475E-00	10 - 6	6P2-24325-00	13 - 10
6P2-11325-00	5 - 8	69J-12168-60	6 - 8	6P2-12615-00	6 - 19	6P2-13647-00	7 - 17	6P2-1475F-00	10 - 8	6E5-24351-51	15 - 3
6P3-11325-00	2 - 23	69J-12168-70	6 - 8	6P2-12623-00	6 - 16	69J-13716-00	12 - 31	6P2-1475G-00	10 - 9	6Y2-24360-60	15 - 5
68V-11325-01	4 - 16	69J-12168-80	6 - 8	6P2-12645-00	6 - 15	6P2-13750-00	9 - 1	6P2-14984-00	12 - 19	6P2-24367-00	13 - 4
69J-11327-00-94	4 - 17	69J-12168-90	6 - 8	6P2-12663-00	6 - 17	6P2-13758-00	10 - 14	6P2-14985-00	12 - 8	6P2-24376-00	10 - 20
67F-11328-00	4 - 20	69J-12168-A0	6 - 8	69J-12858-00	2 - 52	6P2-13761-00	11 - 3	6P2-15100-00-1S	2 - 2	6R3-24377-00	14 - 19
69J-11351-11	2 - 43	69J-12168-B0	6 - 8	69J-13119-00	29 - 17	6P2-13769-00	12 - 11	6P2-15142-00	4 - 41	6R3-24377-10	14 - 19
	39 - 15	69J-12168-C0	6 - 8	6P2-13160-00	11 - 1	68V-13781-10	12 - 13	6P2-15143-00	4 - 47	688-24378-00	10 - 17
69J-11355-00	29 - 19	69J-12168-D0	6 - 8	6P2-13161-00	11 - 2	63P-13784-00	12 - 15	69J-15187-00	2 - 5	69J-24378-00	1 - 21
	39 - 22	69J-12168-E0	6 - 8	6P2-13170-00	11 - 6	6P2-13906-00	12 - 17	69J-15311-00-5B	29 - 1	6E5-24378-00	13 - 30
69J-11371-00	28 - 8	69J-12168-F0	6 - 8	6P2-13171-00	11 - 7	6P2-13907-00	12 - 14	69J-15312-01	28 - 52	69J-24379-00	12 - 20
676-11372-00	4 - 5	69J-12168-G0	6 - 8	69J-13300-00	29 - 14	63P-13915-00	12 - 16		40 - 2	6E5-24379-00	22 - 10
6P2-11410-00	3 - 1	69J-12168-H0	6 - 8	69J-13329-00	29 - 15	6P2-13972-00	13 - 22	69J-15316-00	28 - 35	68V-24387-00	13 - 13
69J-11416-00	3 - 3	69J-12168-J0	6 - 8	69J-13338-00	29 - 16	6P2-13973-00	13 - 21	6P2-15362-00	29 - 22	6P2-24409-00	14 - 4
69J-11416-10	3 - 3	69J-12168-K0	6 - 8	69J-13411-00	29 - 9	6P2-13974-00	13 - 15	6G8-15363-00	2 - 56	69J-24410-01	12 - 23
69J-11416-20	3 - 3	69J-12168-L0	6 - 8	69J-13415-00	29 - 11	6P2-13976-00	13 - 2	6P2-15373-00	7 - 18	6P2-24422-00	7 - 6
69J-11417-00	3 - 4	69J-12168-M0	6 - 8		40 - 4	6C5-1410B-00	11 - 4	6P2-15377-00	29 - 23	4SV-24453-00	12 - 3
69J-11417-10	3 - 4	69J-12168-N0	6 - 8	67F-13434-03	1 - 25	6P2-1410F-00	12 - 35	6P2-15411-00-94	2 - 8	69J-24460-00	13 - 3
69J-11417-20	3 - 4	69J-12168-P0	6 - 8	60L-13437-41	16 - 26	69J-14137-00	13 - 25	69J-15451-00	2 - 9	6P2-24461-00	13 - 20
69J-11426-00	3 - 5	69J-12168-R0	6 - 8	60L-13437-51	16 - 26	63P-14148-00	12 - 21		39 - 12	6P2-24469-00	14 - 9
69J-11426-10	3 - 5	69J-12168-S0	6 - 8	60L-13437-61	16 - 26	6P2-14149-00	12 - 32	69J-15481-00	2 - 6	6P2-24491-00	12 - 24
69J-11426-20	3 - 5	69J-12168-T0	6 - 8	69J-13440-00	2 - 51	6P2-14159-00	9 - 11	6P2-15512-00	6 - 23	69J-24492-00	12 - 25
69J-11427-00	3 - 6	69J-12168-U0	6 - 8	6P2-13446-00-94	2 - 53	69J-14164-00	9 - 20	69J-15761-00	29 - 2	69J-24501-10	13 - 8
6P2-11537-00	6 - 14	69J-12168-V0	6 - 8	67F-13448-00	1 - 15	6P2-14180-01	12 - 1	6P2-2134X-00	9 - 12	68V-24519-00	13 - 24
6P2-11590-00	6 - 22	69J-12168-W0	6 - 8	6P2-13477-00	2 - 54	6P2-14181-00	12 - 6	6E5-21744-00	8 - 4	6P2-24521-00	14 - 5

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
6P2-24563-00	14 - 6	6P2-42710-00-8D	21 - 1	69J-43805-00	27 - 4	61A-43874-00	26 - 72	69J-44361-00	31 - 3	61A-45214-10	33 - 10
6P2-24564-00	14 - 8	648-42715-00	23 - 29	69J-4380P-01	26 - 12	6H1-43875-00	26 - 29		33 - 3	61A-45215-10	31 - 11
6P2-24565-00	14 - 7	69J-42716-00	21 - 9	69J-43810-01	26 - 3	6T4-43875-01	26 - 68	69J-44361-10	31 - 3		33 - 11
6P2-24566-00	14 - 12	61A-42717-00	21 - 18	61A-43811-00	26 - 9	61A-43875-10	26 - 75		33 - 3	6G5-45251-02	24 - 2
6P2-24592-00	12 - 26	69J-42717-00	21 - 17	61A-43813-01	26 - 18	61A-43876-00	26 - 26	6D0-44362-00	31 - 17	6P2-45300-20-8D	30 - 1
69J-24599-10	13 - 9	6P2-42717-00	21 - 3	6H1-43814-00	26 - 17	CS3-4387G-00	26 - 59		33 - 17	6P3-45300-20-8D	32 - 1
68V-2481H-00	9 - 23	6P2-42718-00	21 - 4	69J-43816-00	26 - 63	69J-43880-00	27 - 1	6D0-44365-00	31 - 18	6P2-45300-30-8D	30 - 1
	13 - 28	69J-42723-00-8D	19 - 17	69J-43817-00	27 - 13	69J-43881-00	27 - 11		33 - 18	6P3-45300-30-8D	32 - 1
69J-28100-01	14 - 22	6E5-42724-00	28 - 7	61A-43818-00	26 - 25	69J-43882-00	27 - 8	6E5-44365-00	30 - 22	6P2-45301-00-8D	30 - 2
67F-2812A-00	18 - 47	6P2-42725-00	21 - 7	69J-4381C-00	26 - 30	6H1-43883-00	26 - 43		31 - 1		32 - 2
61H-2819R-31	14 - 21	6H1-42726-21	21 - 13	69J-4381J-00	26 - 64	69J-43886-00	27 - 7		32 - 24	69J-45318-01	28 - 38
69J-41111-01-1S	5 - 1	61A-42727-00	21 - 15	69J-43820-00	26 - 71	69J-43888-00	27 - 17		33 - 1	61A-45321-01	30 - 11
6P2-41112-00	5 - 5	6P2-42738-00-5B	21 - 2	61A-43821-00	26 - 70	69J-4388E-00	26 - 23		40 - 20		32 - 13
	39 - 6	69J-42741-00-8D	22 - 1	61A-43822-00	26 - 69	69J-4388F-00	27 - 14	663-44366-00	30 - 6	61A-45331-00-94	30 - 30
69J-41113-01-1S	5 - 3	6P2-42743-00	21 - 47	69J-43828-00	27 - 16	69J-4388H-00	27 - 12		32 - 8		32 - 32
6P2-41114-00	5 - 7	6H4-42748-00	21 - 6	6H1-43829-00	27 - 19	69J-4388J-00	26 - 20	6D0-44366-00	31 - 19	6D0-45332-00-94	30 - 59
	39 - 8	68F-42753-00	21 - 54	69J-4382E-00	26 - 11	69J-43891-00	27 - 9		33 - 19	6D1-45332-00-94	32 - 61
69J-41121-01-1S	5 - 2	67F-42761-00-94	2 - 38	69J-43830-01	26 - 33	69J-43893-00	26 - 46	6E5-44366-00	28 - 54	688-45341-10	30 - 8
6P2-41122-00	5 - 6	6P2-42761-00-94	2 - 39	69J-43831-00	26 - 66	69J-43894-00	26 - 41		31 - 2		32 - 10
	39 - 7	6P2-42766-10	21 - 49	69J-43833-00	26 - 21	69J-43899-00	26 - 31		33 - 2	6E5-45344-00	30 - 39
69J-41123-01-1S	5 - 4	69J-42769-00	28 - 31	61A-43835-01	26 - 19	61A-4389H-00	26 - 8		40 - 14		32 - 41
69J-41131-10-94	28 - 15	69J-42771-00-8D	22 - 3	69J-43840-01	26 - 2	69J-4389J-00	26 - 32	6D0-44367-00	31 - 16	6D0-45361-00-8D	30 - 71
69J-41132-10-5B	28 - 17	69J-42774-00	22 - 7	69J-43841-00	26 - 42	69J-44117-00-1S	23 - 7		33 - 16		32 - 76
6P2-41134-00	28 - 18	69J-42815-00-8D	21 - 29	69J-43843-00	26 - 53	69J-44118-00	23 - 28	6P2-44391-00	21 - 16	61A-45371-00	31 - 14
	40 - 7	69J-42816-00-8D	21 - 38	69J-43844-00	26 - 50	69J-44120-00	23 - 35	61A-44511-00-94	25 - 31		33 - 14
69J-41135-A0	28 - 21	69J-42817-00-8D	21 - 30	6H1-43844-10	26 - 55	69J-44120-10	23 - 35	69J-44514-00-94	25 - 23	6D0-45375-00	31 - 9
	40 - 9	63P-42818-01	21 - 33	69J-43845-00	26 - 28	6P2-44121-00	23 - 23	6G5-44526-00	24 - 3		33 - 9
6S1-41136-00	28 - 23	68V-42818-01	21 - 41	69A-4384F-00	26 - 39	69J-44122-00	23 - 24	69J-44532-00	25 - 26	61A-45376-00-94	30 - 10
	40 - 10	6P2-42828-00-94	21 - 27	69J-4384G-00	26 - 58	6P2-44139-00	23 - 41	68F-44533-00	2 - 40		32 - 12
69J-41137-02-94	28 - 1	69J-42828-02-94	21 - 26	6H1-4384G-11	26 - 54	69J-44150-00	30 - 15	69J-44533-00	25 - 30	61A-45378-00	28 - 46
69J-41138-00	28 - 20	68F-42828-10-94	21 - 36	69J-4384H-00	26 - 10	69K-44150-00	32 - 17	69J-44551-00-8D	25 - 10	61B-45383-00	32 - 67
	40 - 8	69J-43111-01-8D	24 - 1	61A-4384H-10	26 - 74	69J-44176-01-1S	23 - 10	61A-44552-01-94	25 - 21	69K-45384-00	32 - 68
6P2-41273-00	23 - 42	69J-43112-01-8D	24 - 14	69J-4384M-00	26 - 38	61A-44311-01	30 - 18	60X-44555-00-94	25 - 13	6P2-45501-00	30 - 42
69J-42510-00-8D	25 - 5	6E5-43126-02	24 - 43	69J-43851-00	26 - 49		32 - 20	61A-44575-00	25 - 12		32 - 44
6P2-42610-01-8D	1 - 1	6R3-43131-00	24 - 21	69J-43853-00	26 - 45	6E5-44312-00	30 - 23	69J-45111-10-8D	28 - 30	6P2-45501-10	30 - 42
6P2-42613-00	1 - 2	61A-43132-00	24 - 12	69J-43854-00	26 - 57		32 - 25	69J-45113-20	28 - 32		32 - 44
6P2-42615-00	21 - 8	61A-43133-00	24 - 15	69J-43855-00	26 - 52	6E5-44315-A0	30 - 27		40 - 13	61B-45538-01	32 - 4
69J-42647-00-94	1 - 5	64D-43144-00	21 - 44	6H1-43856-10	26 - 56		32 - 29	69J-45123-00	28 - 29	6P2-45551-00	30 - 43
68F-42647-01-94	1 - 4	6G5-43144-00	24 - 33	61A-43861-00	26 - 14		40 - 21		40 - 12		32 - 45
68F-42648-01-94	1 - 13	6E5-43145-01	34 - 8	69J-43861-00	27 - 6	61A-44322-02	30 - 19	69J-45127-00	28 - 28	6P2-45560-00	30 - 46
60V-42651-01	1 - 9	6G5-43148-00	24 - 38	6H1-43861-00	26 - 6		32 - 21		40 - 11	6P3-45560-00	32 - 48
60V-42652-00	1 - 14	61A-43181-01	24 - 35	61A-43864-00	26 - 73		40 - 27	69J-45151-00-8D	22 - 8	61A-45567-00	30 - 5
68F-42663-00	1 - 12	6G5-43185-02	24 - 36	6H1-43869-00	27 - 15	6G5-44323-00	30 - 26	69J-45152-00-8D	28 - 36		32 - 7
69J-42663-00	1 - 6	61A-43311-21-8D	24 - 30	60V-4386A-00	26 - 44		32 - 28	61A-45155-00	28 - 40	61A-45567-10	30 - 5
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6P2-42678-00	1 - 16	69J-43800-01-4D	26 - 1	61A-43871-00	26 - 15	6E5-44352-01	30 - 24	69J-45181-00-5B	28 - 22	61A-45567-20	30 - 5
69J-42681-00	1 - 19	69J-43801-00	26 - 4	69J-43871-00	26 - 62		32 - 26	69J-45211-01-8D	28 - 53		32 - 7
69J-42682-00	1 - 20	69J-43804-00	27 - 5	6H1-43872-00	26 - 7		40 - 30	61A-45214-10	31 - 10	61A-45567-30	30 - 5

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
61A-45567-30	32 - 7	61A-45587-60	32 - 35	69J-45987-00	33 - 20	60V-8183T-00	20 - 18	63V-82377-50	24 - 47	6Y5-83533-T2	36 - 10
61A-45567-40	30 - 5	69J-45611-00	30 - 47	688-45997-01	31 - 21	6P2-8183X-00	18 - 35	6P2-82380-00	9 - 8	6Y5-83553-00	36 - 15
	32 - 7	69K-45611-00	32 - 49		33 - 21	69J-81840-00	20 - 4	6P2-82389-00	2 - 60	6Y5-83553-F1	36 - 23
61A-45567-50	30 - 5	69J-45631-00	30 - 51	6P2-46241-00	6 - 21	67F-81841-00	20 - 14	6R5-82510-02	37 - 4	6Y5-83553-M0	36 - 15
	32 - 7		32 - 53	704-48205-B0	35 - 1	69J-81842-00	20 - 20	6K1-82510-06	38 - 3	6Y5-83557-10	36 - 19
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	32 - 7		32 - 52	704-48206-P0	35 - 1	67F-81846-00	20 - 26	6K1-82532-00	38 - 5	6E5-83558-00	28 - 43
6P2-45571-00	30 - 62	61A-45633-00	30 - 52	704-48207-P0	35 - 2	67F-81850-00	20 - 2	6P3-82553-00	19 - 15	6Y5-83570-S5	36 - 7
6P3-45571-00	32 - 64		32 - 54	701-48320-50	35 - 3	67F-81857-00	20 - 9	68F-82553-80	36 - 18	6P2-83597-00	2 - 62
61A-45577-00	30 - 64	61A-45634-01	30 - 49	701-48320-60	35 - 3	69J-81869-00	20 - 23	68F-82553-90	36 - 18	6K1-83614-01	38 - 8
69K-45577-00	32 - 69		32 - 51	701-48320-80	35 - 3	67F-81891-00	20 - 15	6P2-82554-00	21 - 23	69J-83614-10	19 - 19
61A-45577-10	30 - 64	61A-45635-00	30 - 54	6E5-48344-00	23 - 5	6P2-81919-00	16 - 25	682-82556-00	37 - 7	6K1-83623-41	16 - 29
69K-45577-10	32 - 69		32 - 56	701-48350-00	35 - 3	6P2-81919-10	18 - 63		38 - 7	6K1-83623-50	16 - 30
61A-45577-20	30 - 64	61B-45641-01	32 - 50	701-48350-20	35 - 3	6P2-81919-20	18 - 64	6P2-82560-00	2 - 58	6A1-83625-41	16 - 27
69K-45577-20	32 - 69	61A-45641-02	30 - 48	701-48350-60	35 - 3	6P2-81919-30	18 - 65	69J-82563-00	19 - 14	6A1-83625-51	16 - 28
61A-45577-30	30 - 64	6H1-45668-00	30 - 53	6P2-48531-00	23 - 1	6P2-81925-00	18 - 17	6R5-82570-05	37 - 1	69J-83651-00	2 - 61
69K-45577-30	32 - 69		32 - 55	63P-48538-00	23 - 3	63P-81941-00	20 - 22	6K1-82570-08	38 - 1	6P2-83652-00-94	5 - 26
61A-45577-40	30 - 64	6D0-45970-00	31 - 25	6E5-61301-01	34 - 10	6P2-81948-00	18 - 23	6K1-82571-02	38 - 2	69J-8366G-01	21 - 51
69K-45577-40	32 - 69	6D1-45970-00	33 - 25	6E5-61303-00	34 - 14	69J-81949-00	19 - 23	704-82571-02	37 - 3	69J-83672-10	25 - 1
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69K-45577-50	32 - 69	6G5-45970-02-98	31 - 25	6E5-61313-00	34 - 11	68F-8195A-00	18 - 52	688-82575-01	37 - 6	6P2-85075-00	17 - 26
61A-45577-60	30 - 64	6R1-45970-A1	33 - 25	6E5-61315-00	34 - 13	6P2-81960-00	18 - 1	676-82577-00	37 - 5	6P2-85544-00	18 - 51
69K-45577-60	32 - 69	6R4-45970-A1	31 - 25	6E5-61350-02	34 - 1	6P2-81972-00-1S	18 - 3	703-82577-00	38 - 4	689-85547-00	14 - 1
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6K1-45578-10	32 - 66	61A-45972-00-98	31 - 25	6P2-81128-00	16 - 24	6P2-82105-00	18 - 70	64D-82581-00	37 - 8	6Y5-85752-01	36 - 24
6P2-45578-10	30 - 63	61B-45972-00-98	33 - 25	6P2-81332-00	16 - 17	6P2-82113-00	18 - 49	69J-82587-00	19 - 18	6P2-85780-00	2 - 63
6K1-45578-20	32 - 66	6K1-45972-01-98	33 - 25	6P2-81336-00	18 - 54	6Y5-82117-00	36 - 17	6E5-82588-00	21 - 19	61A-85790-00	17 - 23
6P2-45578-20	30 - 63	6G5-45972-02-98	31 - 25	6P2-81337-00	16 - 20	6P2-82119-00	18 - 39	6P2-82588-00	2 - 59	6K1-85830-01	38 - 13
6K1-45578-30	32 - 66	6R1-45972-A0	33 - 25	6P2-81450-00	16 - 1	69J-82147-00	24 - 32	61A-82588-01	23 - 17	63P-85886-00	19 - 21
6P2-45578-30	30 - 63	6R4-45972-A0	31 - 25	6P2-81460-00	16 - 2	6E5-82148-00	24 - 9	6R5-82588-01	37 - 2	6P2-85896-00	17 - 25
6K1-45578-40	32 - 66	61A-45974-00-98	31 - 25	6P2-81639-00	18 - 50	6H1-82148-00	24 - 6	6P2-82589-00	19 - 3	6P2-85897-00	17 - 29
6P2-45578-40	30 - 63	61B-45974-00-98	33 - 25	63P-81800-00	20 - 1	6E5-82149-00	25 - 16	6P2-8258A-00	9 - 21	6P2-8591A-20	17 - 2
6K1-45578-50	32 - 66	6K1-45974-02-98	33 - 25	69J-81801-00	20 - 5	1E6-82151-00	36 - 16	61B-8258A-01	38 - 24	6C5-86120-00	9 - 18
6K1-45578-60	32 - 66	6G5-45974-03-98	31 - 25	67F-81807-00	20 - 10	67F-82151-00	18 - 42	6K1-8258A-40	37 - 17	6P2-86120-00	5 - 23
61A-45587-00	30 - 33	6R1-45974-A0	33 - 25	67F-81808-00	20 - 8	68F-82151-00	18 - 41		38 - 23	6Y5-87122-S0	36 - 14
	32 - 35	6R4-45974-A0	31 - 25	67F-81809-00	20 - 19	67F-82151-10	18 - 43	6P2-82590-10	19 - 1	6P2-8A410-00	23 - 40
61A-45587-10	30 - 33	6R1-45976-A0	33 - 25	67F-81810-00	20 - 3	67F-82151-20	18 - 44	6P2-82590-20	19 - 1	6P2-W0001-00	39 - 1
	32 - 35	6R4-45976-A0	31 - 25	67F-81813-00	20 - 6	67F-82151-40	18 - 45	6P2-82594-00	21 - 56	6P2-W0001-21	40 - 1
61A-45587-20	30 - 33	6D0-45978-00	31 - 25	68F-81820-00	20 - 7	67F-82151-50	18 - 46	60V-8259F-00	23 - 15	69J-W0070-00	1 - 17
	32 - 35	6D1-45978-00	33 - 25	67F-81821-00	20 - 13	6P2-82170-00	18 - 40	69J-8259F-00	23 - 16	61A-W0078-A3	40 - 26
61A-45587-30	30 - 33	61A-45978-00-98	31 - 25	6K7-81826-10	20 - 24	6P2-82310-00	17 - 17	6P2-8259M-00	18 - 61	6P2-W009A-00-1S	4 - 1
	32 - 35	61B-45978-00-98	33 - 25	69J-81828-00	20 - 25	6P2-82314-00	17 - 20	68F-82846-00	18 - 48	6P2-W009B-01-1S	2 - 1
61A-45587-40	30 - 33	6K1-45978-02-98	33 - 25	67F-81830-00	20 - 17	6P2-82316-00	17 - 4	6R5-83383-00	37 - 12	6P2-W009C-00-1S	4 - 9
	32 - 35	6G5-45978-03-98	31 - 25	67F-81832-00	20 - 11	6A0-82317-00	17 - 14	688-83383-11	38 - 12	69J-W1165-01	3 - 7
61A-45587-50	30 - 33	6R1-45978-A0	33 - 25	67F-81836-00	20 - 12		18 - 26	6Y5-83500-S5	36 - 6	90101-09M70	34 - 18
	32 - 35	6R4-45978-A0	31 - 25	69J-81839-00	20 - 21	663-82317-01	16 - 21	6Y5-8350F-00	36 - 21	90101-12M05	24 - 48
61A-45587-60	30 - 33	69J-45987-00	31 - 20	67F-8183R-00	20 - 16	68V-82377-00	21 - 58	6Y5-8350T-03	36 - 1	90101-12M77	24 - 48

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
90101-14002	25 - 17	90119-08M14	32 - 31	90201-10M20	34 - 7	90387-06M60	9 - 16	90464-11121	17 - 10	90501-450A2	30 - 38
90101-14003	25 - 27		40 - 34	90201-10M76	34 - 17	90387-06M64	29 - 10	90464-12009	13 - 33		32 - 40
90105-05012	2 - 24	90119-08M22	21 - 10	90201-12M05	24 - 50	90387-08M37	21 - 12		14 - 17	90506-16003	24 - 42
90105-08049	30 - 68	90119-08M66	2 - 7	90201-13M01	24 - 49	90387-10M02	24 - 40	90464-12010	13 - 31	90506-18M40	21 - 46
	32 - 73	90119-08M79	28 - 2	90201-15M58	25 - 18	90387-10M08	4 - 23		14 - 18	90508-20020	23 - 14
90105-10M00	31 - 15	90119-08M91	4 - 25	90201-16015	25 - 24		6 - 24	90464-13249	17 - 11	90560-12M01	34 - 4
	33 - 15	90119-10007	28 - 33	90201-16016	25 - 15	90387-10M61	34 - 3	90464-18001	21 - 53	91318-05025	26 - 60
90109-06M04	16 - 23	90119-10008	31 - 8	90201-16M00	30 - 44	90430-05002	2 - 25	90464-18004	18 - 16	91318-05040	26 - 65
90109-06M80	2 - 22		33 - 8		32 - 46		39 - 14		22 - 20	91490-20015	23 - 39
90109-06M81	21 - 20	90119-10009	28 - 61	90201-24014	16 - 15	90430-08020	30 - 9	90464-18005	13 - 32	91490-40030	31 - 24
90109-06M82	21 - 5	90119-10024	24 - 29	90201-26M59	24 - 23		32 - 11	90464-18246	19 - 11		33 - 24
90109-06M86	19 - 20		25 - 22	90201-40M00	25 - 6		40 - 15	90464-19M45	17 - 5	91690-30010	23 - 4
	21 - 22	90119-10M06	6 - 18	90201-42014	30 - 36	90430-08143	5 - 15		19 - 6	91690-30020	24 - 41
	23 - 2	90119-10M07	6 - 25		32 - 38		39 - 9	90464-20258	21 - 55	91690-40010	5 - 12
90109-08019	23 - 13	90119-10MA2	31 - 8	90202-08M20	23 - 25	90430-14115	2 - 32	90464-21002	18 - 12	91809-08006	4 - 6
90110-06038	7 - 5		33 - 8	90202-28M46	25 - 25		5 - 22	90464-23199	17 - 6	91814-18001	2 - 4
90110-06150	4 - 42	90149-05M05	37 - 13	90202-32M19	25 - 14		39 - 11	90464-99004	7 - 22	92903-05100	37 - 10
90111-06025	22 - 4		38 - 19	90202-40M47	25 - 9	90430-14M09	29 - 8	90465-06M86	23 - 21	92903-05600	37 - 16
90111-06026	22 - 5	90151-06M02	5 - 11	90206-14N50	27 - 2		40 - 3	90465-08M83	24 - 18	92903-06600	18 - 34
90116-10012	28 - 57	90152-05003	31 - 12	90206-15M18	21 - 32	90430-18130	5 - 17	90465-11M10	2 - 37	92903-08100	18 - 69
90116-10027	2 - 12		33 - 12	90249-06M19	24 - 39		39 - 10		8 - 8	92903-08600	20 - 28
90119-06025	2 - 55	90155-10002	4 - 24	90269-05005	21 - 50	90445-07010	28 - 45		14 - 3	92907-04600	4 - 37
90119-06027	5 - 13	90158-06002	36 - 25	90280-04M05	30 - 25	90445-07012	28 - 45		21 - 14	92907-06600	29 - 13
90119-06122	11 - 11	90170-09M05	34 - 19		32 - 27	90445-09120	8 - 1		22 - 18	92990-04100	36 - 4
90119-06126	23 - 43	90170-14M06	34 - 15		40 - 35	90445-09304	18 - 6		23 - 20	92990-05100	16 - 8
90119-06M10	30 - 14	90170-16M19	30 - 45	90280-05015	16 - 14	90445-11028	22 - 17		24 - 25		38 - 10
	32 - 16		32 - 47	90340-08002	30 - 7	90445-11182	1 - 24		28 - 44	92990-05600	16 - 9
90119-06M17	28 - 48	90171-18M04	31 - 23		32 - 9	90445-11699	1 - 23		36 - 13		38 - 22
90119-06M24	7 - 9		33 - 23	90340-14M06	2 - 31	90445-11M27	1 - 22	90465-13M18	7 - 19	92990-06100	1 - 7
90119-06M35	7 - 23	90173-06001	22 - 2		5 - 21	90445-11M47	22 - 11		18 - 20		38 - 16
90119-06M59	9 - 14	90179-06M28	1 - 3		29 - 7	90445-13008	14 - 2		19 - 13	92990-06600	28 - 51
	17 - 16		7 - 8	90340-18M09	5 - 16	90445-13M01	15 - 2	90465-14M66	17 - 12		38 - 17
	18 - 28	90179-08003	20 - 29	90344-51019	4 - 4	90446-10M01	8 - 6		18 - 25	92990-10100	28 - 59
90119-06M82	17 - 3	90179-24002	16 - 16	90386-06M12	23 - 27	90447-13009	22 - 12		19 - 2	92990-10600	17 - 24
90119-06M92	17 - 22	90183-02M03	30 - 56	90386-10M16	24 - 37	90462-08026	18 - 55	90467-08M18	5 - 30		28 - 58
90119-06MA2	2 - 14		32 - 58	90386-12069	23 - 12	90462-08032	16 - 3		18 - 13	92990-18200	31 - 22
	5 - 20	90185-05002	31 - 13	90386-15M73	21 - 31		17 - 31	90467-09M03	8 - 2		33 - 22
90119-06MA3	18 - 4		33 - 13	90386-18M14	24 - 45	90462-20001	21 - 21	90468-18008	23 - 6	92995-04100	23 - 19
90119-06MA4	2 - 19	90185-09M01	34 - 6		26 - 24	90464-06001	16 - 5	90480-06M19	15 - 4	92995-06100	16 - 12
90119-06MA5	18 - 5	90185-14M00	25 - 19	90386-18M63	24 - 44		19 - 10	90480-10M23	9 - 15		18 - 31
90119-06MA6	5 - 25	90185-22M11	24 - 24	90386-25M31	24 - 22	90464-08004	17 - 13	90480-12072	16 - 22		29 - 26
	7 - 11	90201-02M00	30 - 55	90386-39M89	25 - 7	90464-08051	19 - 12	90480-14M17	22 - 6	92995-06600	1 - 11
90119-07001	4 - 7		32 - 57	90386-90M90	23 - 37	90464-09010	23 - 22	90480-22M81	21 - 11		2 - 34
90119-07234	4 - 8	90201-06068	21 - 35	90387-06037	28 - 12	90464-09M21	8 - 7	90501-10M77	30 - 57		4 - 19
90119-07235	4 - 14	90201-08023	30 - 69	90387-06044	17 - 21		18 - 7		32 - 59		5 - 28
90119-08009	2 - 11		32 - 74	90387-06119	17 - 15	90464-09M47	18 - 62	90501-11M10	30 - 17		14 - 11
90119-08021	4 - 26	90201-09M02	23 - 38		18 - 27		21 - 25		32 - 19		16 - 13
90119-08M14	30 - 29	90201-10M01	6 - 26	90387-06M26	19 - 4	90464-10M57	19 - 16	90501-12082	23 - 31		17 - 9

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
92995-06600	18 - 11	93210-25647	39 - 18	93605-10108	6 - 13	97095-06020	17 - 18	99001-08600	30 - 16		
	19 - 9	93210-28543	28 - 9	93606-12019	2 - 3		18 - 36		32 - 18		
	23 - 9		40 - 6		28 - 47		21 - 34	99530-08012	16 - 10		
	24 - 5	93210-33MG4	28 - 10		30 - 28		28 - 13	99530-10114	7 - 2		
	28 - 14		40 - 5		32 - 30		29 - 25	99590-10114	30 - 60		
	29 - 27	93210-35321	25 - 8		40 - 33	97095-06025	2 - 33		32 - 62		
92995-08600	18 - 19	93210-37160	30 - 21	93606-19M23	28 - 27		24 - 4	9E450-04433	36 - 2		
	28 - 26		32 - 23	93608-12M05	28 - 55	97095-06030	4 - 32	9E450-04533	36 - 3		
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	30 - 41	93210-55M14	30 - 37		33 - 4	97095-06035	16 - 11				
	32 - 43		32 - 39	93608-16M16	28 - 6		19 - 8				
92995-10100	31 - 6		40 - 23		29 - 6		23 - 8				
	33 - 6	93210-64488	30 - 12	93700-06M01	23 - 11	97095-08014	5 - 14				
92995-10600	28 - 4		32 - 14	93700-06M03	24 - 17	97095-08016	18 - 21				
	31 - 7		40 - 16	93700-09M00	30 - 70	97095-08020	18 - 18				
	33 - 7	93210-86M38	30 - 20		32 - 75		30 - 72				
92995-14600	25 - 20		32 - 22	94702-00400	4 - 49		32 - 77				
93101-28M16	30 - 31		40 - 18	95303-05600	37 - 14	97095-08025	30 - 40				
	32 - 33	93211-04384	30 - 67	95303-05700	37 - 11		32 - 42				
	40 - 22		32 - 72	95333-08600	18 - 68	97095-08035	29 - 4				
93101-30002	30 - 66		40 - 25	95380-04600	36 - 5	97095-10045	31 - 5				
	32 - 71	93306-210U0	30 - 61	95380-05600	38 - 11		33 - 5				
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93102-38M59	6 - 20		32 - 3		38 - 15	97575-06516	7 - 7				
	39 - 21	93315-43064	30 - 65	95380-10600	28 - 60	97575-06540	29 - 20				
93102-63004	3 - 2		32 - 70	95380-12600	24 - 51	97575-08540	4 - 21				
	39 - 20	93315-660W3	32 - 5	95380-14700	34 - 16		7 - 1				
93106-09014	30 - 13	93317-330U2	30 - 32	95780-10300	25 - 4	97575-08560	29 - 3				
	32 - 15		32 - 34	97013-06025	18 - 33	97575-08590	28 - 19				
	40 - 17	93332-00048	32 - 63	97013-08045	20 - 27	97575-10535	28 - 5				
93106-19N50	26 - 5	93332-000W1	30 - 4	97027-06025	29 - 12	97780-50620	18 - 53				
93210-064A5	26 - 51	93341-34019	30 - 35	97075-06020	4 - 18	97780-60520	22 - 19				
93210-08391	26 - 48		32 - 37	97075-06030	23 - 32	97880-05012	16 - 7				
93210-09165	23 - 36	93341-440U5	32 - 65	97075-08035	28 - 25	97880-06016	28 - 50				
	27 - 18	93341-670V0	32 - 6	97075-10045	28 - 3	97885-04016	23 - 18				
	34 - 9	93341-930U9	30 - 34	97095-06010	18 - 30	97885-06010	16 - 18				
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93210-18397	2 - 45	93410-18M02	24 - 46	97095-06012	17 - 32	97885-06016	25 - 2				
93210-19MJ1	39 - 17	93410-37M04	25 - 11		18 - 10	98507-04008	4 - 36				
	29 - 24	93420-36M01	28 - 39	97095-06014	18 - 56		12 - 33				
93210-19MJ3	39 - 24	93501-04011	30 - 58		24 - 27	98582-05008	13 - 1				
	2 - 57		32 - 60		28 - 37	98780-04015	2 - 17				
93210-24M79	39 - 25	93501-04M02	23 - 30	97095-06016	1 - 10		5 - 10				
	2 - 44	93501-08001	26 - 47		14 - 13		18 - 15				
93210-25552	29 - 21	93503-16003	26 - 37		17 - 8	98980-05010	38 - 9				
	39 - 16	93505-32038	26 - 13	97095-06020	2 - 48	98980-06020	38 - 14				
93210-25647	2 - 47	93604-35236	26 - 61		14 - 10	99001-03600	26 - 40				

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F250AET/FL250AET
PARTS CATALOGUE
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